# Tecnomatix Plant Simulation 2201 Statistics

| | |
|---|---|
| **Created on** | domingo, 22 de octubre de 2023 10:43 p. m. |
| **Model name** | C:\Users\USER\Desktop\CAMILO\Tecnomatix\planta_Presente.spp |
| **Simulation time** | 15:02:00:00.0000 |

## Resource Statistics - Resource Statistics

| Object | Working | Set-up | Waiting | Blocked | Powering up/down | Failed | Stopped | Paused | Unplanned | Portion |
|---|---|---|---|---|---|---|---|---|---|---|
| Corte_Laser | 66.06% | 0.00% | 0.05% | 13.89% | 0.00% | 20.00% | 0.00% | 0.00% | 0.00% | |
| Doblado_CNC | 79.80% | 0.00% | 0.20% | 0.00% | 0.00% | 20.00% | 0.00% | 0.00% | 0.00% | |
| Soldadura | 49.76% | 0.00% | 29.89% | 0.09% | 0.00% | 20.27% | 0.00% | 0.00% | 0.00% | |
| Ensamblaje | 45.03% | 0.00% | 35.26% | 0.07% | 0.00% | 19.65% | 0.00% | 0.00% | 0.00% | |
| Conveyor | 95.04% | 0.00% | 0.00% | 0.00% | 0.00% | 4.96% | 0.00% | 0.00% | 0.00% | |
| Conveyor5 | 95.12% | 0.00% | 0.00% | 0.00% | 0.00% | 4.88% | 0.00% | 0.00% | 0.00% | |
| Drain | 0.00% | 0.00% | 100.00% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | |
| Conveyor1 | 95.20% | 0.00% | 0.00% | 0.00% | 0.00% | 4.80% | 0.00% | 0.00% | 0.00% | |
| Conveyor2 | 95.01% | 0.00% | 0.00% | 0.00% | 0.00% | 4.99% | 0.00% | 0.00% | 0.00% | |
| Conveyor4 | 94.84% | 0.00% | 0.00% | 0.00% | 0.00% | 5.16% | 0.00% | 0.00% | 0.00% | |
| Pintura | 64.98% | 0.00% | 15.18% | 0.07% | 0.00% | 19.77% | 0.00% | 0.00% | 0.00% | |
| Source1 | 0.00% | 0.00% | 5.90% | 94.10% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | |
| Buffer | 0.00% | 0.00% | 95.35% | 0.00% | 0.00% | 4.65% | 0.00% | 0.00% | 0.00% | |
| Conveyor8 | 94.92% | 0.00% | 0.00% | 0.00% | 0.00% | 5.08% | 0.00% | 0.00% | 0.00% | |
| Conveyor3 | 100.00% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | 0.00% | |

Portions of the States

| Object | Number of Entries | Number of Exits | Minimum Contents | Maximum Contents | Relative Empty | Relative Full | Relative Occupation without Interruptions | Relative Occupation with Interruptions |
|---|---|---|---|---|---|---|---|---|
| Corte_Laser | 410 | 409 | 0 | 1 | 0.06% | - | 99.94% | 99.95% |
| Doblado_CNC | 394 | 393 | 0 | 1 | 0.25% | - | 99.75% | 99.71% |
| Soldadura | 393 | 393 | 0 | 1 | 37.49% | - | 62.51% | 62.49% |
| Ensamblaje | 392 | 391 | 0 | 1 | 43.88% | - | 56.12% | 56.27% |
| Conveyor | 0 | 0 | 0 | 0 | 100.00% | - | 0.00% | 0.00% |
| Conveyor5 | 417 | 410 | 0 | 7 | 0.46% | - | 97.75% | 97.75% |
| Drain | 391 | 391 | 0 | 1 | 100.00% | - | 0.00% | 0.00% |
| Conveyor1 | 391 | 391 | 0 | 1 | 99.91% | - | 0.01% | 0.01% |
| Conveyor2 | 409 | 394 | 0 | 15 | 0.94% | - | 92.66% | 92.63% |
| Conveyor4 | 392 | 392 | 0 | 1 | 99.48% | - | 0.04% | 0.04% |
| Pintura | 393 | 392 | 0 | 1 | 18.92% | - | 81.08% | 81.00% |
| Source1 | 418 | 417 | 0 | 1 | 5.90% | - | 94.10% | 94.10% |
| Buffer | 393 | 393 | 0 | 1 | 99.74% | 0.00% | 0.01% | 0.01% |
| Conveyor8 | 393 | 393 | 0 | 1 | 99.01% | - | 0.07% | 0.07% |
| Conveyor3 | 393 | 393 | 0 | 1 | 99.75% | - | 0.02% | 0.02% |

Material Flow Properties

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 66.06% | 410 | 9:23:08:49.8471 | 34:59.8289 | 3.4646 |
| Doblado_CNC | 79.80% | 394 | 12:00:51:44.7220 | 43:59.3521 | 12.8607 |
| Soldadura | 49.76% | 393 | 7:12:07:30.0000 | 27:30.0000 | 0.0000 |
| Ensamblaje | 45.03% | 392 | 6:18:59:37.1716 | 24:56.8805 | 1:01.7622 |
| Conveyor | 95.04% | 1 | 14:08:02:41.6898 | 14:08:02:41.6898 | 0.0000 |
| Conveyor5 | 95.12% | 1 | 14:08:19:06.1096 | 14:08:19:06.1096 | 0.0000 |
| Drain | 0.00% | 391 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 95.20% | 1 | 14:08:37:37.3614 | 14:08:37:37.3614 | 0.0000 |
| Conveyor2 | 95.01% | 1 | 14:07:57:13.1406 | 14:07:57:13.1406 | 0.0000 |
| Conveyor4 | 94.84% | 1 | 14:07:18:22.1065 | 14:07:18:22.1065 | 0.0000 |
| Pintura | 64.98% | 393 | 9:19:14:43.6211 | 35:54.9202 | 1:40.7040 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor8 | 94.92% | 1 | 14:07:36:32.0983 | 14:07:36:32.0983 | 0.0000 |
| Conveyor3 | 100.00% | 1 | 15:02:00:00.0000 | 15:02:00:00.0000 | 0.0000 |

Working Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor5 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Drain | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor2 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor4 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor8 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Set-up Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.05% | 19 | 10:14.7116 | 32.3532 | 28.4239 |
| Doblado_CNC | 0.20% | 21 | 44:08.4261 | 2:06.1155 | 6:00.6465 |
| Soldadura | 29.89% | 394 | 4:12:11:43.4483 | 16:28.5874 | 5:43.7563 |
| Ensamblaje | 35.26% | 392 | 5:07:38:37.7047 | 19:32.2390 | 9:44.6824 |
| Conveyor | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor5 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Drain | 100.00% | 392 | 15:02:00:00.0000 | 55:24.4898 | 12:13.1041 |
| Conveyor1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor2 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor4 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 15.18% | 356 | 2:06:57:11.7843 | 9:15.7073 | 7:39.0435 |
| Source1 | 5.90% | 39 | 21:21:55.5855 | 32:52.1945 | 6:29.0460 |
| Buffer | 95.35% | 394 | 14:09:10:15.9754 | 52:33.8477 | 4:51.8114 |
| Conveyor8 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Waiting Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 13.89% | 330 | 2:02:16:05.8961 | 9:08.3815 | 4:24.2418 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.09% | 23 | 18:56.8581 | 49.4286 | 39.9864 |
| Ensamblaje | 0.07% | 16 | 14:13.7813 | 53.3613 | 45.6031 |
| Conveyor | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor5 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Drain | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor2 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor4 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.07% | 23 | 14:53.5278 | 38.8490 | 33.8625 |
| Source1 | 94.10% | 385 | 14:04:38:04.4145 | 53:05.1543 | 7:33.9695 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor8 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Blocked Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor5 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Drain | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor2 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor4 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor8 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Powering up/down Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor5 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Drain | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor2 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor4 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor8 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Stopped Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 20.00% | 4315 | 3:00:24:49.5452 | 1:00.4147 | 42.7602 |
| Doblado_CNC | 20.00% | 4315 | 3:00:24:06.8519 | 1:00.4048 | 42.5834 |
| Soldadura | 20.27% | 4370 | 3:01:21:49.6936 | 1:00.4370 | 43.2279 |
| Ensamblaje | 19.65% | 4257 | 2:23:07:31.3423 | 1:00.1483 | 41.9044 |
| Conveyor | 4.96% | 1041 | 17:57:18.3102 | 1:02.0925 | 42.3026 |
| Conveyor5 | 4.88% | 1060 | 17:40:53.8904 | 1:00.0508 | 43.5778 |
| Drain | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 4.80% | 1081 | 17:22:22.6386 | 57.8563 | 41.0916 |
| Conveyor2 | 4.99% | 1085 | 18:02:46.8594 | 59.8773 | 42.8474 |
| Conveyor4 | 5.16% | 1095 | 18:41:37.8935 | 1:01.4593 | 43.3355 |
| Pintura | 19.77% | 4310 | 2:23:33:11.0668 | 59.7659 | 42.2888 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 4.65% | 1069 | 16:49:44.0246 | 56.6735 | 40.5442 |
| Conveyor8 | 5.08% | 1095 | 18:23:27.9017 | 1:00.4638 | 42.4464 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Failed Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor5 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Drain | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor2 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor4 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor8 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Conveyor3 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Paused Time

| Object | Portion | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.05% | 19 | 10:14.7116 | 32.3532 | 28.4239 |
| Doblado_CNC | 0.20% | 21 | 44:08.4261 | 2:06.1155 | 6:00.6465 |
| Soldadura | 29.89% | 394 | 4:12:11:43.4483 | 16:28.5874 | 5:43.7563 |
| Ensamblaje | 35.26% | 392 | 5:07:38:37.7047 | 19:32.2390 | 9:44.6824 |
| Conveyor | 95.04% | 1 | 14:08:02:41.6898 | 14:08:02:41.6898 | 0.0000 |
| Conveyor5 | 0.44% | 5 | 1:35:55.2629 | 19:11.0526 | 10:51.6282 |
| Drain | 100.00% | 392 | 15:02:00:00.0000 | 55:24.4898 | 12:13.1041 |
| Conveyor1 | 95.11% | 392 | 14:08:18:04.3614 | 52:41.9499 | 11:40.3880 |
| Conveyor2 | 0.89% | 8 | 3:14:00.5777 | 24:15.0722 | 10:34.3119 |
| Conveyor4 | 94.34% | 393 | 14:05:30:47.1204 | 52:08.3642 | 9:55.5557 |
| Pintura | 15.18% | 356 | 2:06:57:11.7843 | 9:15.7073 | 7:39.0435 |
| Source1 | 5.90% | 39 | 21:21:55.5855 | 32:52.1945 | 6:29.0460 |
| Buffer | 95.10% | 394 | 14:08:16:31.5405 | 52:25.6638 | 4:53.7624 |
| Conveyor8 | 93.98% | 394 | 14:04:12:52.9870 | 51:48.5609 | 7:53.5406 |
| Conveyor3 | 99.75% | 394 | 15:01:04:53.9202 | 54:59.2231 | 4:44.7483 |

Empty Time

## Resource Statistics - Drain Statistics

| Object | Working | Set-up | Waiting | Stopped | Failed | Paused | Mean Life Time | Mean Exit Time | Total Throughput | Throughput per Hour | Throughput per Day |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Drain | 12.25% | 0.00% | 80.59% | 0.00% | 7.15% | 0.00% | 22:51:30.7193 | 55:03.6069 | 391 | 1.0801105 | 25.922652 |

Cumulated Statistics of the Parts which the Drain Deleted

| Object | All Types | Part |
|---|---|---|
| Drain | 391 | 391 |

Part Types which the Drain Deleted

| Drain | Production | | | | | | | Transport | | | | | | | Storage | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Working | Set-up | Waiting | Stopped | Failed | Paused | Sum | Working | Set-up | Waiting | Stopped | Failed | Paused | Sum | Working | Set-up | Waiting | Stopped | Failed | Paused | Sum |
| Part | 12.21% | 0.00% | 4.09% | 0.00% | 3.18% | 0.00% | 19.48% | 0.04% | 0.00% | 76.50% | 0.00% | 3.97% | 0.00% | 80.51% | 0.00% | 0.00% | 0.01% | 0.00% | 0.00% | 0.00% | 0.01% |

Detailed Statistics of the Part Types which the Drain Deleted

| Drain | Life Time | | | | Exit Time | | | | Throughput | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | Mean Value | Standard Deviation | Minimum | Maximum | Mean Value | Standard Deviation | Minimum | Maximum | Total | Per Hour | Per Day |
| Part | 22:51:30.7193 | 4:48:42.4568 | 3:32:32.1224 | 1:01:37:19.8530 | 55:03.6069 | 9:14.1209 | 30:22.2929 | 1:21:20.9784 | 391 | 1.0801105 | 25.922652 |

## Service Statistics - Importer Statistics

| Object | Total Delay | Reason for the Delay | | |
|---|---|---|---|---|
| | | Waiting for Services and Parts | Waiting for Parts | Waiting for Set-up Exporters |
| Corte_Laser | 0.00% | 0.00% | 0.00% | 0.00% |
| Doblado_CNC | 0.00% | 0.00% | 0.00% | 0.00% |
| Soldadura | 0.00% | 0.00% | 0.00% | 0.00% |
| Ensamblaje | 0.00% | 0.00% | 0.00% | 0.00% |
| Pintura | 0.00% | 0.00% | 0.00% | 0.00% |
| Source1 | 0.00% | 0.00% | 0.00% | 0.00% |
| Buffer | 0.00% | 0.00% | 0.00% | 0.00% |

Importers Waiting for Services and Parts

| Object | Waiting for Services and Parts | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Waiting Times for Services and Parts

| Object | Waiting for Parts | Count | Sum | Mean Value | Standard Deviation |
|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 |

Waiting Times for Parts

| Object | Waiting for Set-up Exporters | Count | Sum | Mean Value | Standard Deviation | Waiting Time while the Resource Waited | Waiting Time while the Resource Worked | Waiting Time while the Resource was Blocked |
|---|---|---|---|---|---|---|---|---|
| Corte_Laser | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |
| Doblado_CNC | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |
| Soldadura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |
| Ensamblaje | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |
| Pintura | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |
| Source1 | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |
| Buffer | 0.00% | 0 | 0.0000 | 0.0000 | 0.0000 | 0.00% | 0.00% | 0.00% |

Waiting Times for Set-up Exporters