

Color Scheme (As Depicted)	Infill
Base	Higher
Accent	Normal
Accent	Normal
Accent	Normal
Base	Higher
Accent	Higher
Accent	Max
Accent	Max
Base	Normal
Base	Normal
Base	Normal

Main Assembly: (Print one of each)

Collar.stl
Collar Gear.stl
Collar Gear Spacer.stl
Cylinder Riser .8mm.stl
Collar Tension Cam.stl
Collar Tension Cam Bolt Holder.stl
Collar Needle Lift Cam B.stl
Collar Needle Lift Cam A.stl
Yarn Carrier Guide.stl
Yarn Carrier Stem.stl
Yarn Carrier Base.stl

Alternatives:

Notes:

Instructions mention making sure you use a tougher plastic for these parts like tough PLA or PETG
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Accent	Higher
Accent	Higher
Accent	Higher
Accent	Higher
Accent	Higher

Cylinder: (Print one of each size you want)

Cylinder 48 Slots with Ribber Stop.stl
Cylinder 54 Slots with Ribber Stop.stl
Cylinder 60 Slots with Ribber Stop.stl
Cylinder 64 Slots with Ribber Stop.stl
Cylinder 72 Slots with Ribber Stop.stl

OR
Cylinder 48 Slots.stl
OR
Cylinder 54 Slots.stl
OR
Cylinder 60 Slots.stl
OR
Cylinder 64 Slots.stl
OR
Cylinder 72 Slots.stl

Add **Ribber Stop.stl** if you use these but want to use a ribber, no reason to do this, prefer to print the model with the stop already built in
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Base	Normal
Accent	Normal
Base	Normal
Base	Normal
Base	Normal
Base	Higher
Accent	Higher
Base	Higher
Accent	Higher

Frame: (Print one of each except where noted otherwise)

Crank Handle.stl
Crank Gear.stl
Crank Arm.stl
Frame.stl
Frame Template.stl (Optional- used to trace the pattern onto a table to cut holes)
Frame Bolt Front.stl (Print 2x)
Frame Bolt Back.stl (Print 2x)
Frame Nut.stl (Print 4x)
Frame Washer.stl (Print 4X))

OR
Crank Arm Longer.stl
OR
Frame Shorter.stl + Yarn Stand Mount Separate.stl

Base	Normal
Base	Normal
Base	Normal
Base	Normal
Base	Normal
Accent	Normal
Accent	Normal

Ribber (Only needed if you plan to use the ribber)

Ribber Shaft Collar.stl
Ribber Arm.stl
Ribber Tappet.stl
Ribber Needle Direction Cam.stl
Ribber Tension Cam.stl
Ribber Dial Adjuster.stl
Ribber Dial Adjuster Nut.stl

Accent	Higher
Accent	Higher
Accent	Higher
Accent	Higher
Accent	Higher
Accent	Higher
Accent	Higher

Ribber Dial: (Print one of each size you want)

Ribber Cylinder Dial 24.stl
Ribber Cylinder Dial 30.stl
Ribber Cylinder Dial 27.stl
Ribber Cylinder Dial 20.stl
Ribber Cylinder Dial 32.stl
Ribber Cylinder Dial 36.stl
Ribber Cylinder Dial 40.stl

Base	Normal
Base	Normal
Base	Normal
Base	Normal
Base	Normal
Base	Normal
Base	Normal

Yarn Mast: (Print one of each)

Yarn Stand Guide.stl
Yarn Stand Brake Original.stl
Yarn Stand Pivot.stl
Yarn Stand Weight.stl
Yarn Stand Counter Bracket.stl + Yarn Stand Counter Pivot.stl
Yarn Stand Sensor Bracket.stl
Yarn Stand Base.stl

OR
Yarn Stand Guide Split 1.stl + Yarn Stand Guide Split 2.stl
OR
Yarn Stand Brake.stl

OR
Counter Housing.stl