

## Signature Series Desk

SSD 48", 60" & 72"

## Assembly Instructions



How can we improve our assembly instructions?  
Your comments and suggestions are important to us.  
Please e-mail us at: [support@versatables.com](mailto:support@versatables.com).

# Hardware & Parts List

## Signature Series Desk

Back Panel



Qty:1

Button Head Bolt



Qty:14 for 48"  
Qty:24 for 60" & 72"

20mm Furniture Bolt



Qty:11 for 48"  
Qty:14 for 60" & 72"

4mm  
Allen Wrench



Qty:1

Surface



Qty:1

Filler L & R



Qty:2

Zip Tie & Curly Tie



Qty:5

Pedestal



Qty:1 for 48" L or R  
Qty:2 for 60" & 72"

Angle Bracket



Qty:2 for 48"  
Qty:4 for 60" & 72"

Cable Management Tray



Qty:1

Box Drawer



Qty:1 or 2 for 48"  
Qty:2 for 60" & 72"

File Drawer



Qty:1 or 2 for 48"  
Qty:3 for 60" & 72"

## INCLUDED JUST for Signature Series Desk 48"

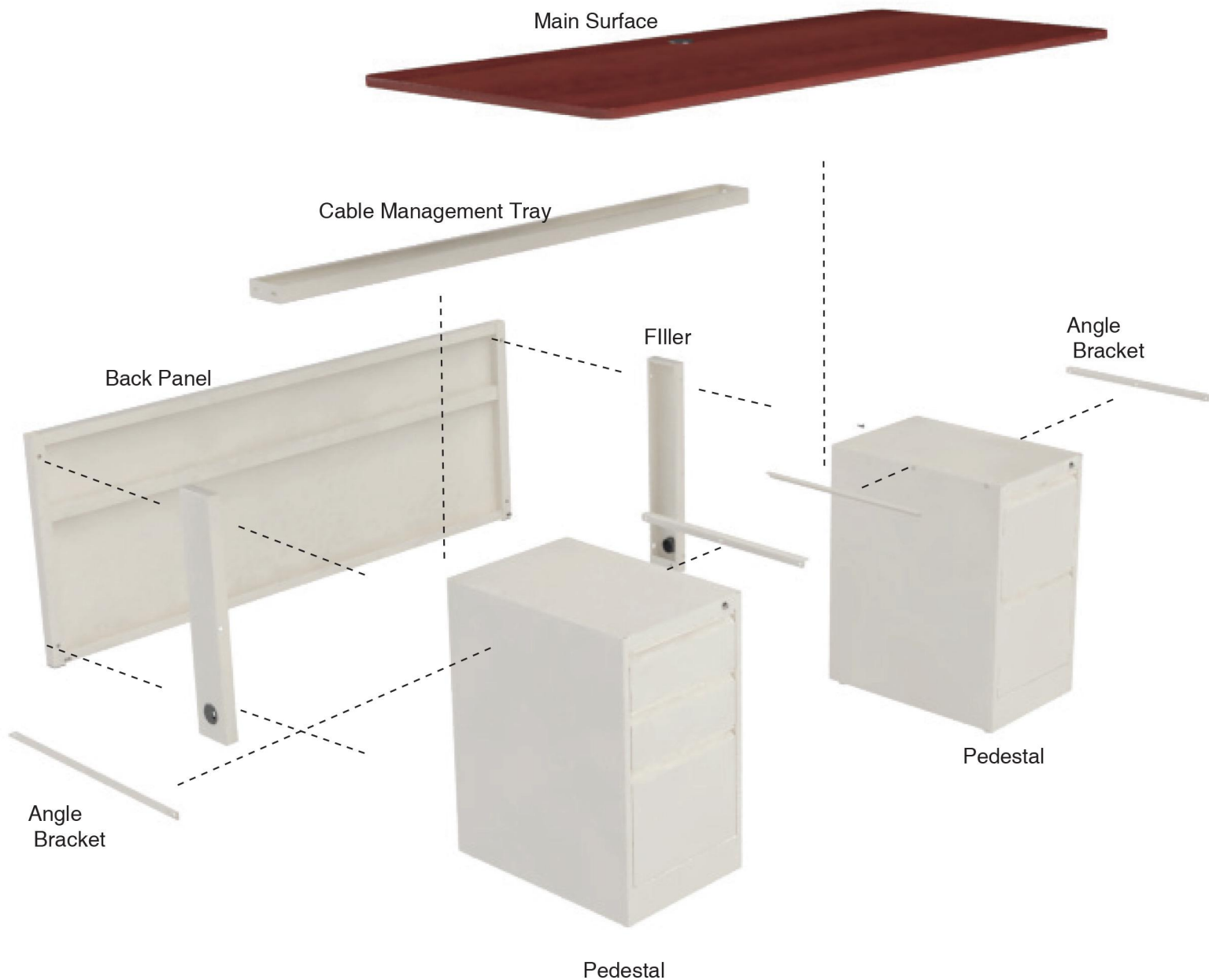
Side Panel L or R



Qty:1

# Exploded View

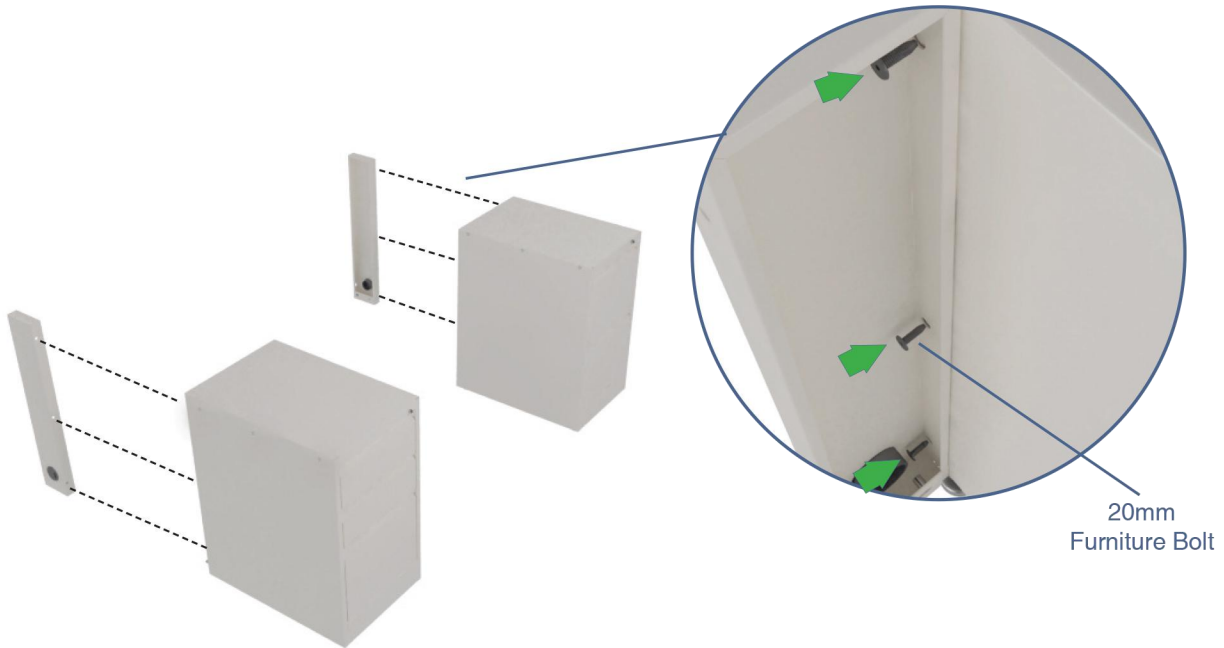
## Signature Series Desk



## NOTE: Steps for SSD60 & SSD72

### Step 1

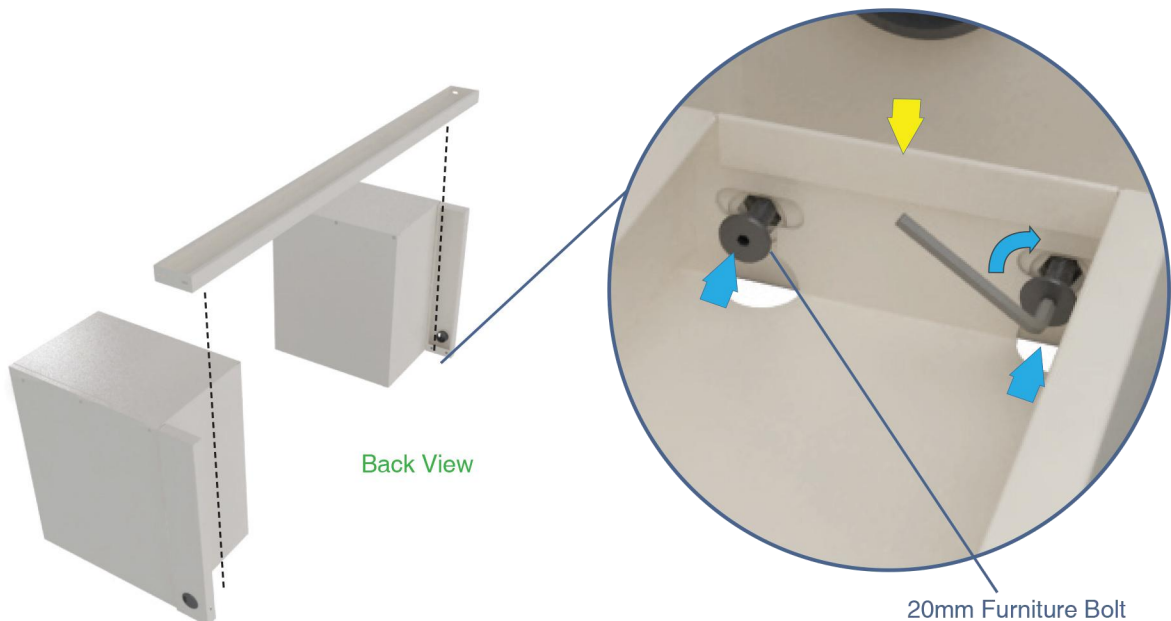
Attach Fillers to back side of Pedestals using (6) 20mm Furniture Bolts, 3 per Pedestal.



### Step 2

### Cable Management Tray

Insert 20mm Furniture Bolts to bottom of Filler half way and then drop Cable Management Tray onto extended screws and tighten them using the Allen Wrench.



### Step 3

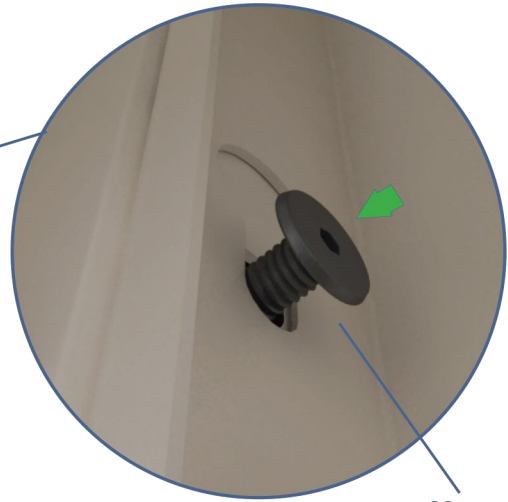
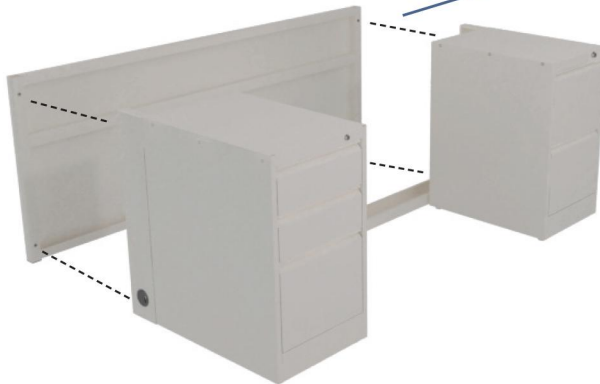
### Back Panel

Insert 20mm Furniture Bolts to Back Panel half way and then drop through key holes in Filler and tighten them using the Allen wrench.

20mm  
Furniture Bolt



Qty:4



20mm  
Furniture Bolt

### Step 4

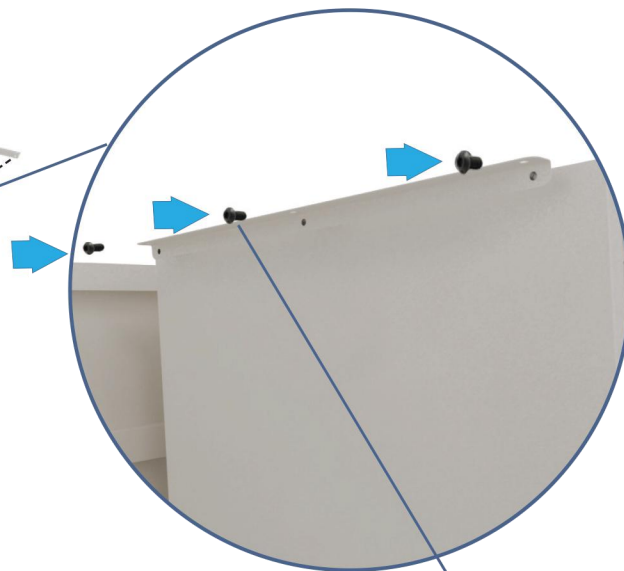
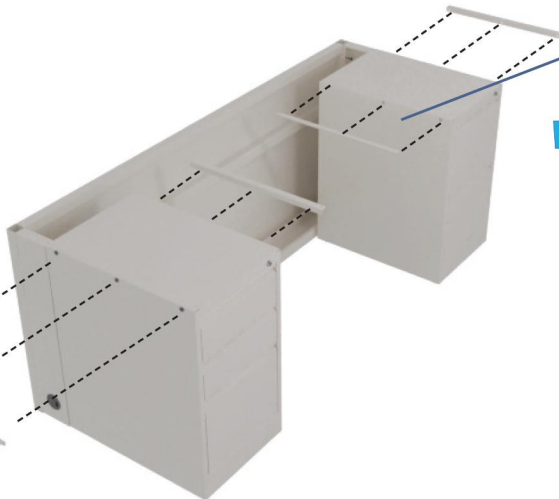
### Angle Brackets

Attach the Angle Brackets to the left and right side of Pedestals using (12) Button Head Bolts.

Button  
Head Bolt



Qty:6



Button  
Head Bolt



### Step 5

### Main Surface

Button  
Head Bolt



Qty:12

Attach Main Surface to the (4) Angle Brackets using Button Head Bolts (3 per bracket).

**Note:** Please make sure to use only Button Head Bolts. They are slightly smaller than the 20mm Furniture Bolts to prevent damage to the surface.



Button  
Head Bolt

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### NOTE: Steps for SSD48 L or R

#### Step 1a

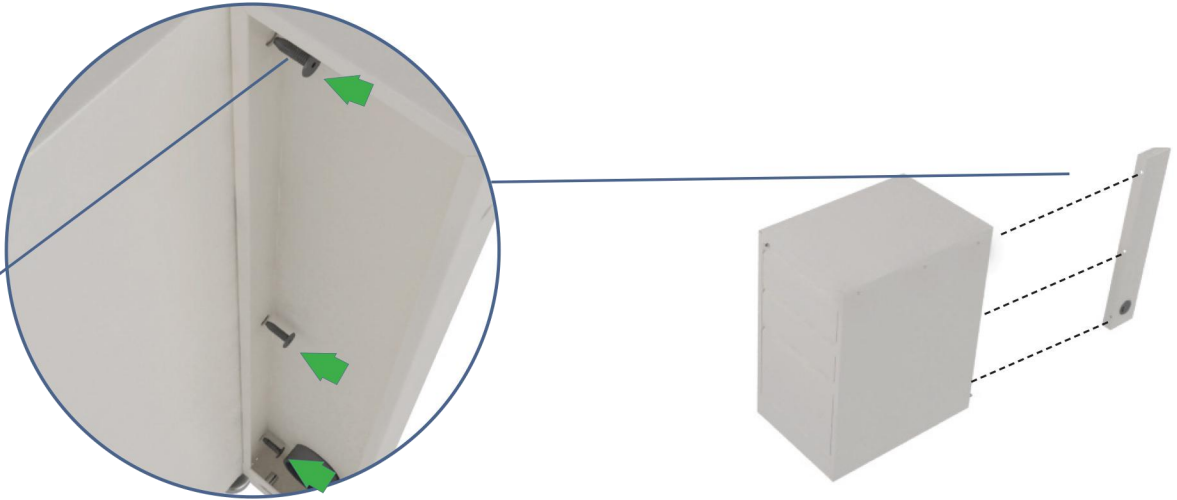
Attach Filler to back side of Pedestal using (3) 20mm Furniture Bolts.

20mm  
Furniture Bolt



Qty:3

20mm  
Furniture Bolt



#### Step 2a

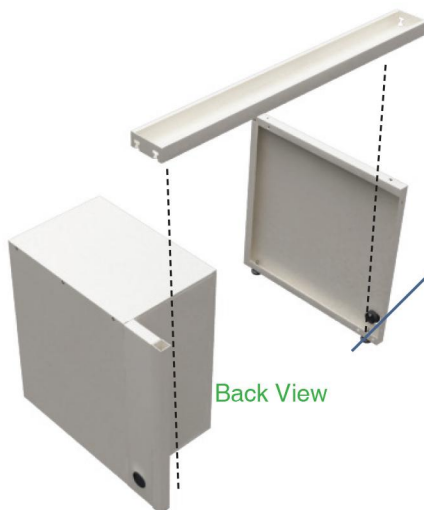
#### Cable Management Tray

Insert 20mm Furniture Bolts to bottom of Filler and Side Panel half way and then drop Cable Management Tray onto extended screws and tighten them using the Allen Wrench.

20mm  
Furniture Bolt



Qty:4



Back View

20mm Furniture Bolt

### Step 3a

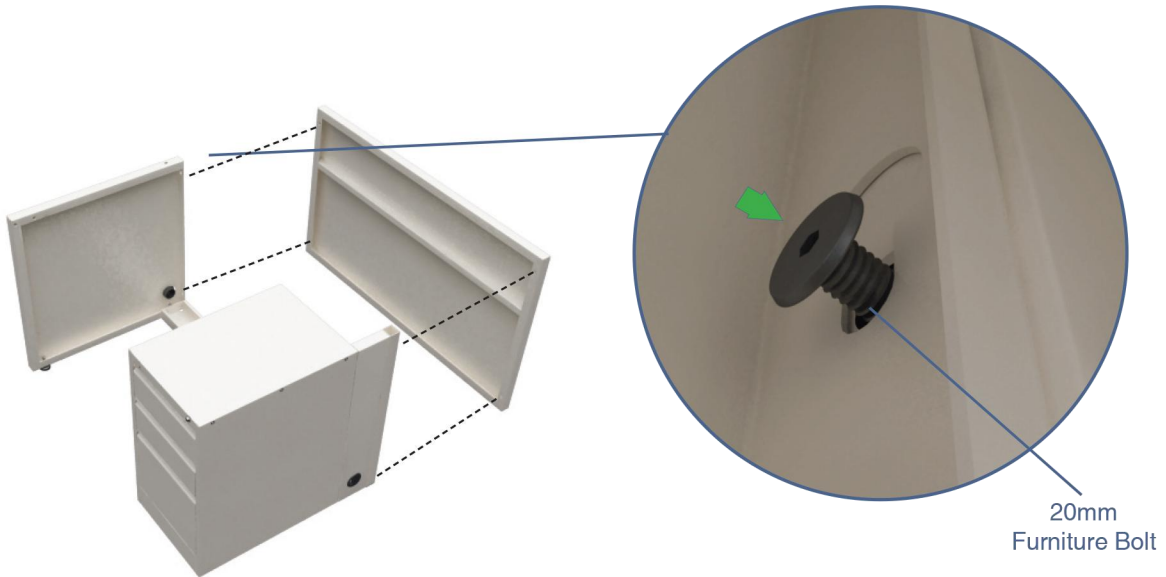
### Back Panel

Insert 20mm Furniture Bolts to Back Panel half way and then drop through key holes in filler and tighten them using the Allen wrench.

20mm  
Furniture Bolt



Qty:4



### Step 4a

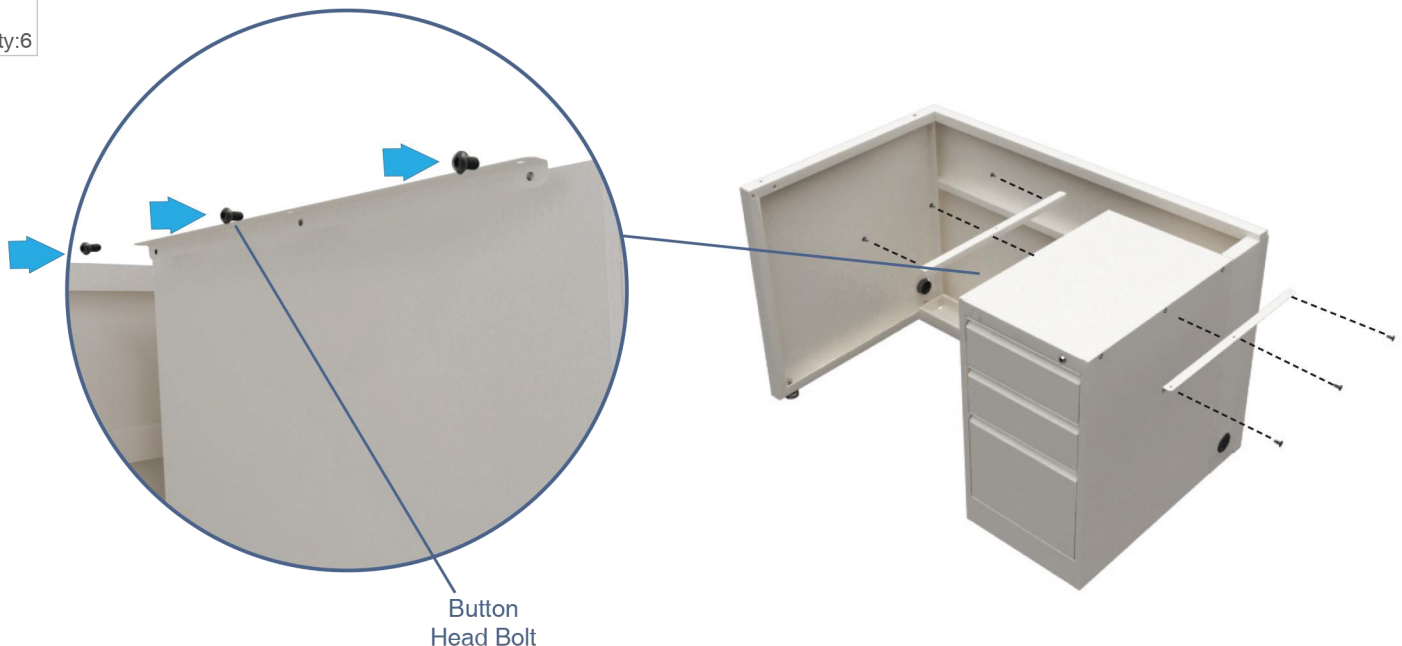
### Angle Brackets

Attach the Angle Brackets to the left and right side of Pedestal using (6) Button Head Bolts.

Button  
Head Bolt



Qty:6





### Step 5a

### Main Surface

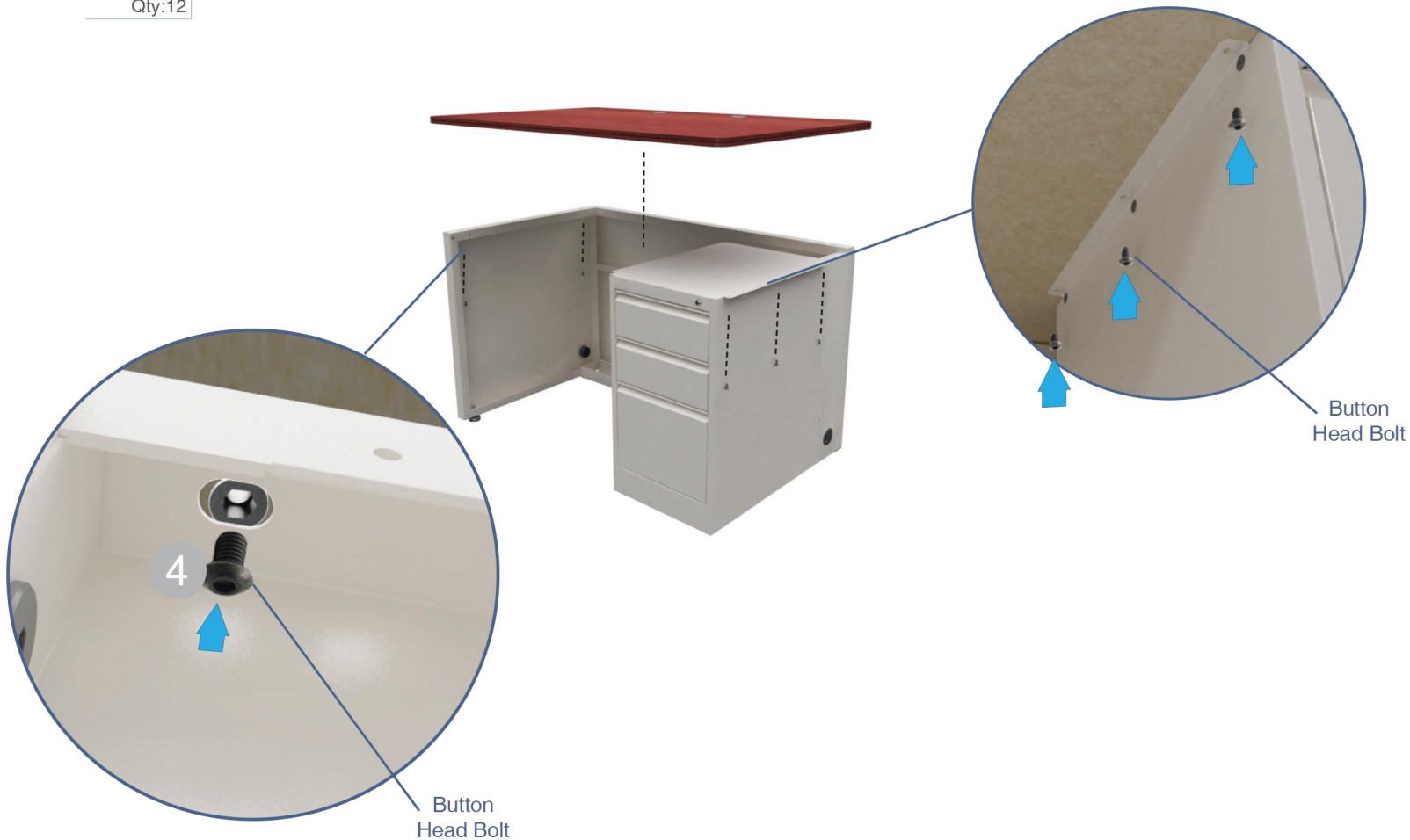
Button  
Head Bolt



Qty:12

Attach Main Surface to the (2) Angle Brackets using Button Head Bolts (3 per bracket).

**Note:** Please make sure to use only Button Head Bolts. They are slightly smaller than the 20mm Furniture Bolts to prevent damage to the surface.



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