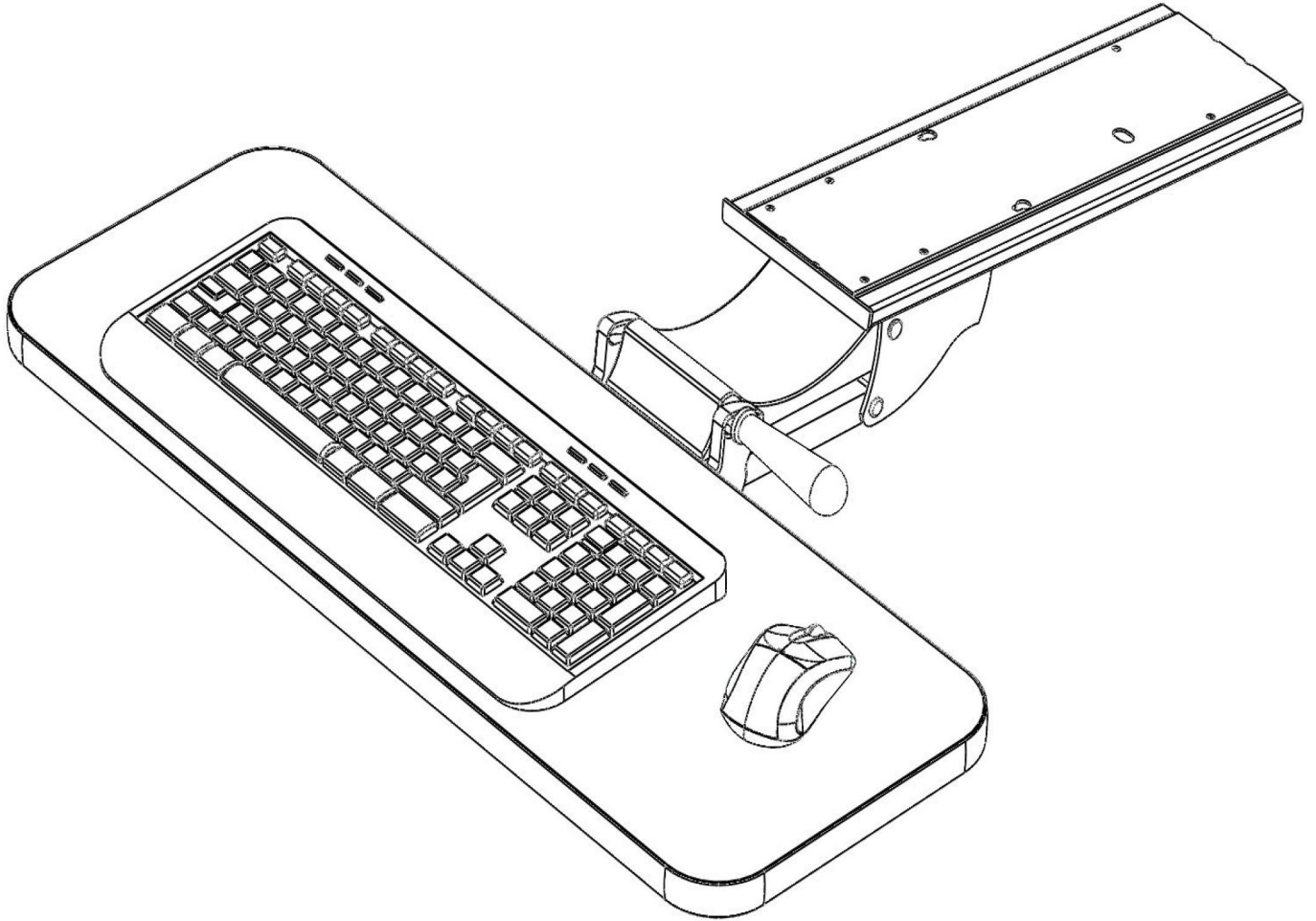


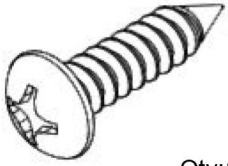
Deluxe Keyboard Arm
DKA Series

Assembly Instructions



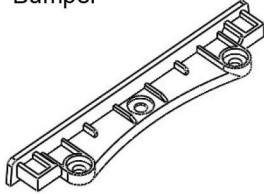
How can we improve our assembly instructions?
Your comments and suggestions are important to us.
Please e-mail us at: support@versatables.com.

5/8 Phillips Pan Head Screw



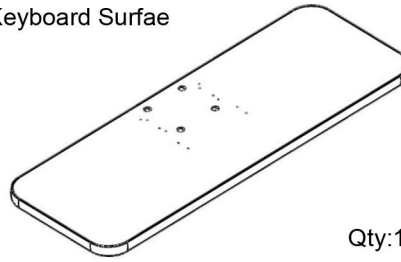
Qty:12

Bumper



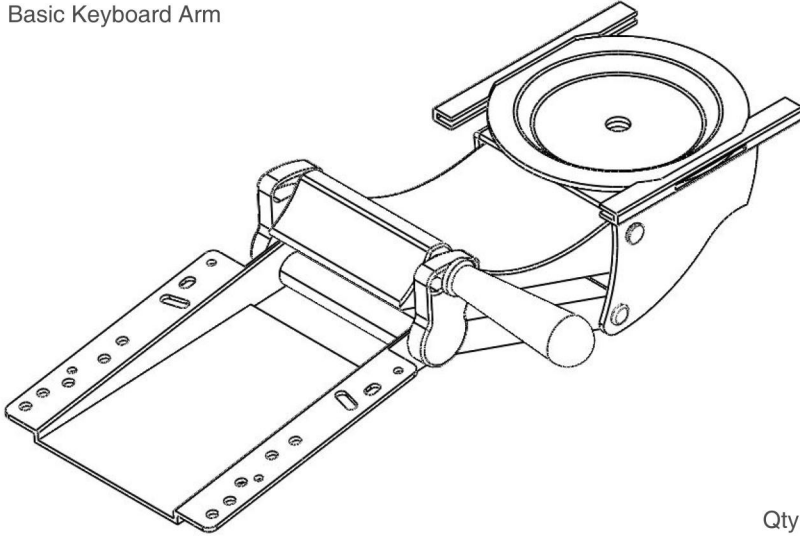
Qty:1

Keyboard Surface



Qty:1

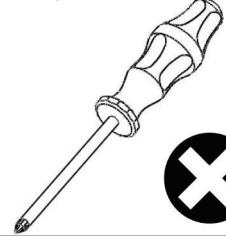
Basic Keyboard Arm



Qty:1

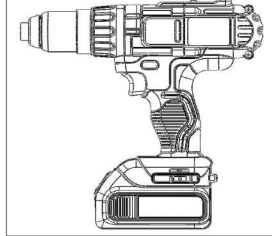
Additional Tools Required

Phillips Screw Driver

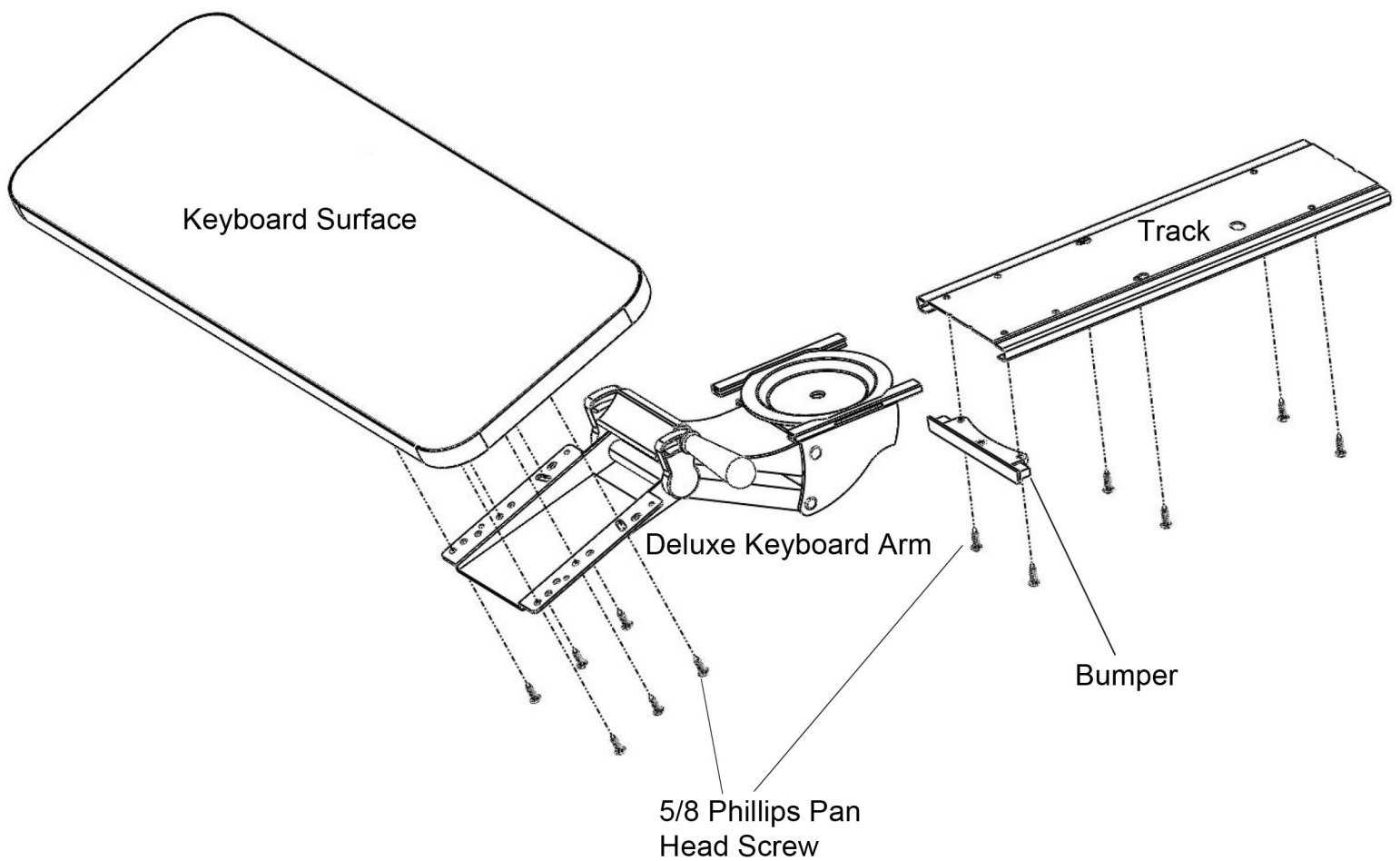


Additional Tools Recommended

Drill & 1/8" Drill Bit



Support:



VersaTables.com
14105 Avalon Blvd.
Los Angeles, CA 90061



Lifetime Warranty



Quantity Discounts



Assembled in USA



Fast Shipping

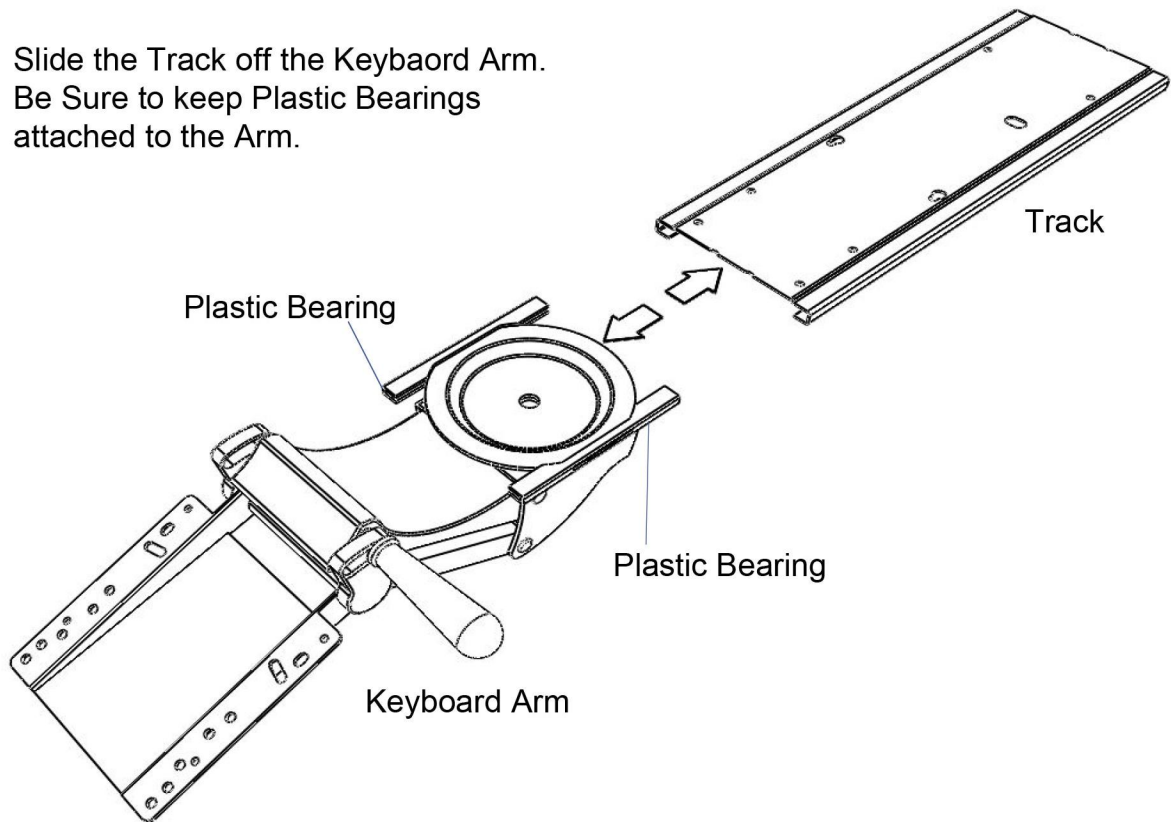
Support:

Local: 310-353-7100
Toll Free: 888-929-0322
Fax: 310-353-7109
Support@VersaTables.com

Step 1

NOTE: Inverting the table or desk will make installation of Keyboard Arm easier, but is not required.

Slide the Track off the Keyboard Arm.
Be Sure to keep Plastic Bearings attached to the Arm.



Step 2



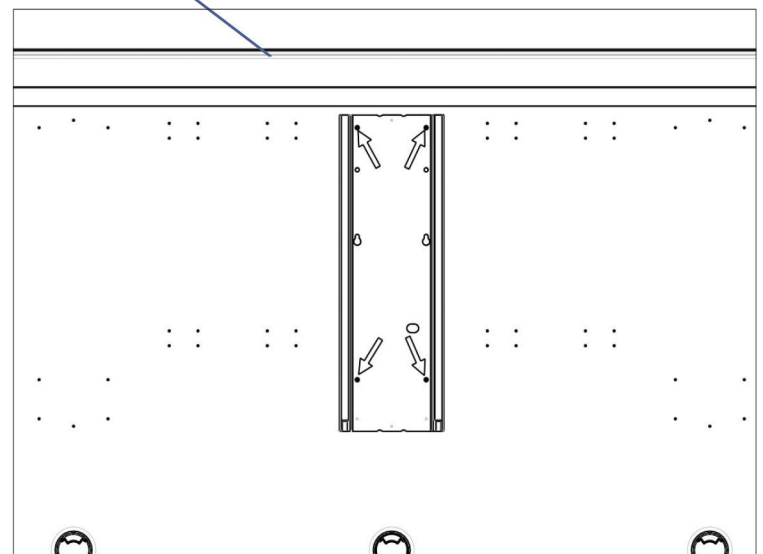
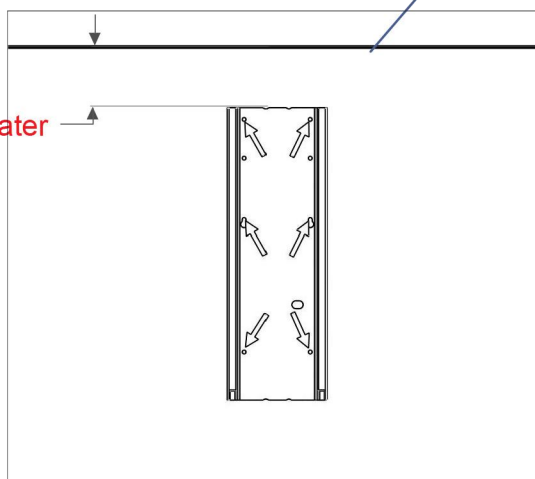
Non-Versa Wood Surface Mounting: Place Track 4-1/2 or greater inches from the front edge of the wood surface and use Track to pre-mark the holes (indicated by arrows).
Optional: Drill 1/8" pilot holes 1/4" way into surface.

Front Edge of Desk

Versa Wood Surface Mounting:

Use pre-drilled holes (indicated with arrows) to align and mount the Track.
Optional: Mark the rest of the holes with pencil or pen and drill 1/8" pilot holes 1/4" way into surface.

4-1/2" or Greater

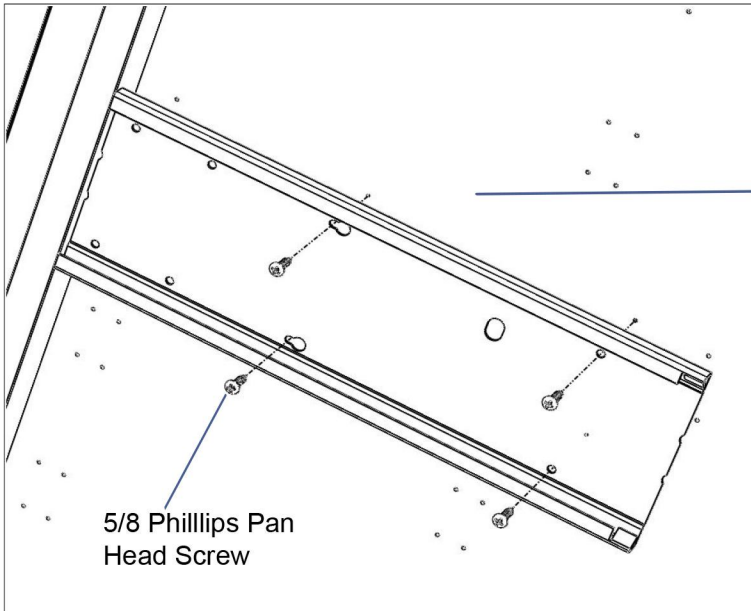


Step 3

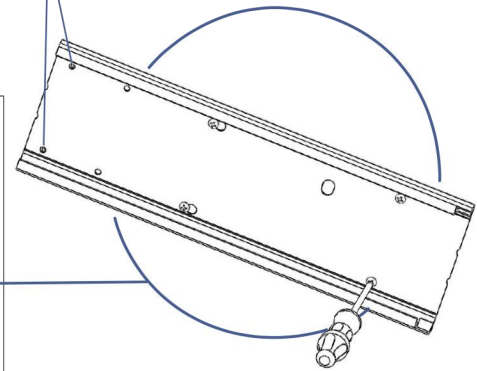
5/8 Phillips Pan Head Screw



Screw down the side holes of the Track first using four 5/8 Phillips Pan Head Screws



NOTE: Do not put screw here.



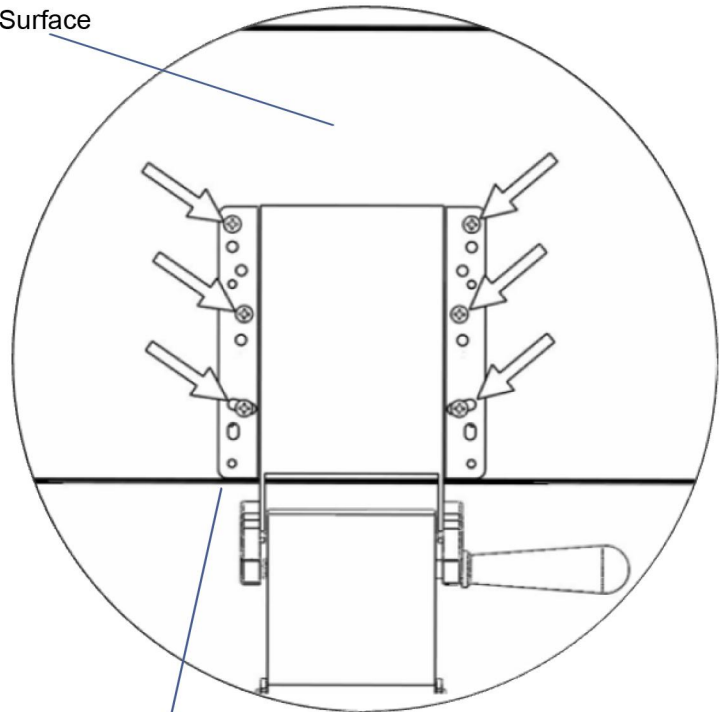
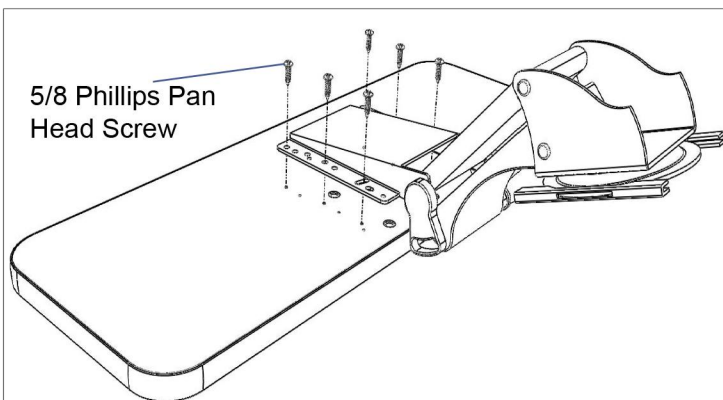
Step 4

5/8 Phillips Pan Head Screw



Attach the Keyboard Surface to the Keyboard Arm using six 5/8 Phillips Pan Head Screws.

Keyboard Surface



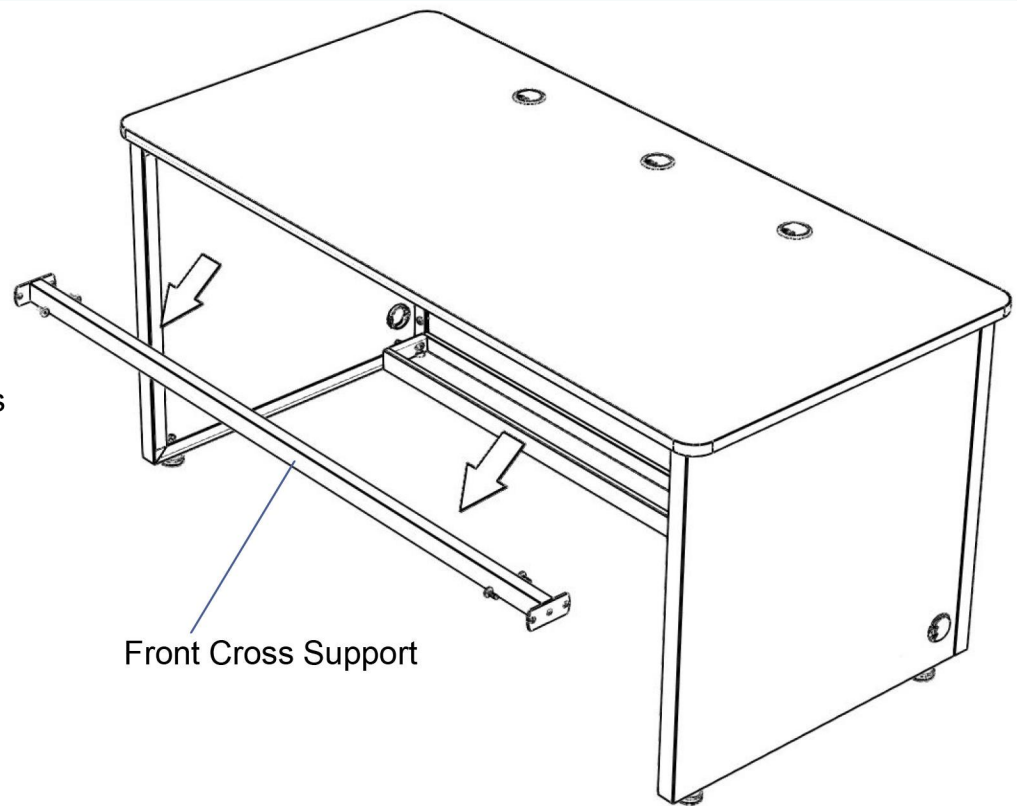
NOTE: Some holes will not be used due to different keyboard configurations

NOTE: Align back of Keyboard Surface to back of Keyboard Arm mounting surface.

Step 5

If a table or desk includes a Front Cross Support beam, remove it. Otherwise, skip to Step 6.

NOTE: Most of Versa Tables use Front Cross Support and can be removed with 4mm hex key.



Step 6

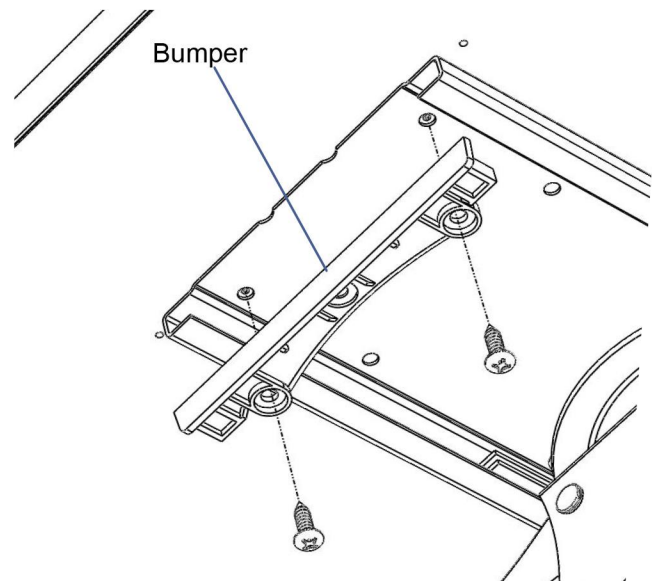
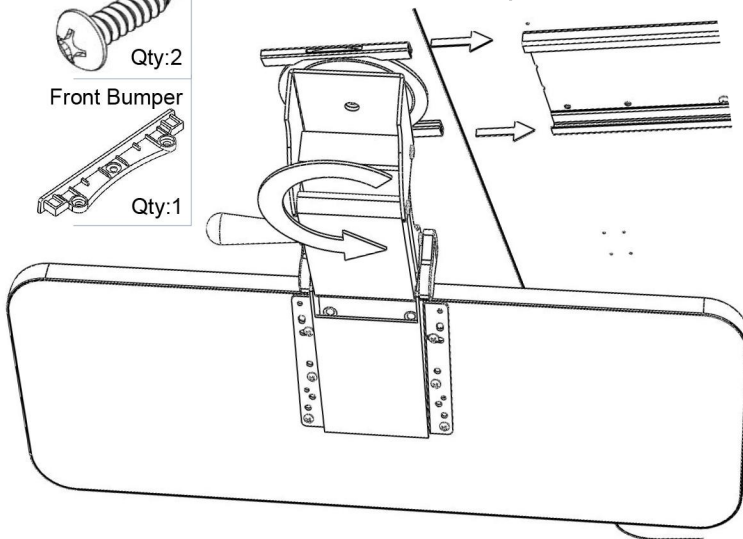
5/8 Phillips Pan Head Screw

Qty:2

Front Bumper

Qty:1

Slide on the Keyboard Arm and rotate it to a side.
Screw in the Bumper with 5/8 Phillips Pan Head Screws.



Step 7

If Front Cross Support was removed during Step 5, reattach it.