

**Revolution Desk Series**  
RSD 36", 48", 60" & 72"

**Assembly Instructions**



How can we improve our assembly instructions?  
Your comments and suggestions are important to us.  
Please e-mail us at: [support@versatables.com](mailto:support@versatables.com).

## Revolution Desk Series

1/4-20 Phillips Head Bolt



Qty:4

20mm Furniture Bolt



Qty:12

4mm Allen Wrench



Qty:1

1/2-13 Leveler



Qty:4

Caster & Caster with Lock



OPTIONAL

Qty:2

8mm LCD Flat Screen Mounting Screw



Qty:4 for 36" & 48"  
Qty:8 for 60" & 72"

Main Platform with Built in Cross Support



Qty:1

Zip Tie & Curly Tie



Qty:5

18mm LCD Flat Screen Mounting Screw



Qty:4 for 36" & 48"  
Qty:8 for 60" & 72"

Kick Panel



Qty:1

3/16" Spacer



Qty:4 for 36" & 48"  
Qty:8 for 60" & 72"

Side Frame Panel ( Left & Right )



Qty:2

Cable Management tray



Qty:1

3/4" Phillips Pan Head Screw



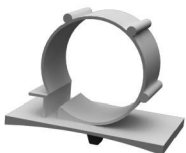
Qty:4 for 36" & 48"  
Qty:8 for 60" & 72"

Keyboard Drawer



Qty:1 for 36" & 48"  
Qty:2 for 60" & 72"

Cable Management Clip



Qty:3 for 36" & 48"  
Qty:6 for 60" & 72"

VGA Extender



Qty:1 for 36" & 48"  
Qty:2 for 60" & 72"

USB Extender



Qty:2 for 36" & 48"  
Qty:4 for 60" & 72"

CPU Holder



Qty:0 for 36" & 60"  
Qty:1 for 48"  
Qty:2 for 72"

### CPU-STAND IS INCLUDED JUST for Revolution Desk Series 36" & 60"

5/16" Glider



Qty:4 for 36"  
Qty:8 for 60"

Caster



Qty:4 for 36"  
Qty:8 for 60"

10 -32 Carriage Bolt



Qty:8 for 36"  
Qty:16 for 60"

10/32 Thumb Nut



Qty:8 for 36"  
Qty:16 for 60"

12 Nylon Washer



Qty:8 for 36"  
Qty:16 for 60"

L Panels



Qty:2 for 36"  
Qty:4 for 60"

1" 7/8 Velcro Pads  
2 Velcro Loops  
2Velcro Hooks



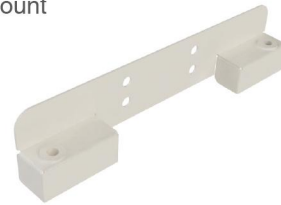
Qty:4 for 36"  
Qty:8 for 60"

Extender



Qty:1 for 36"  
Qty:2 for 60"

Caster Mount



Qty:2 for 36"  
Qty:4 for 60"

### Step 1

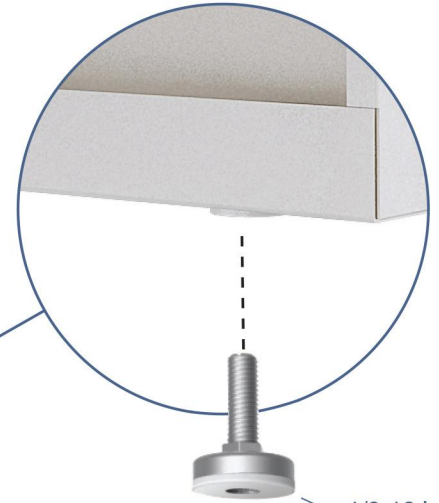
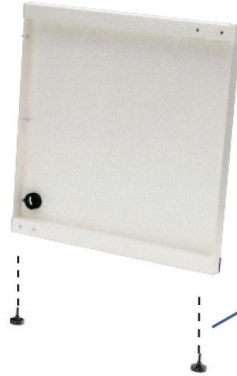
### Install Levelers

Screw in all four Levelers into Side Frame Panels.

1/2-13 Leveler



Qty:4



1/2-13 Leveler

### Step 2

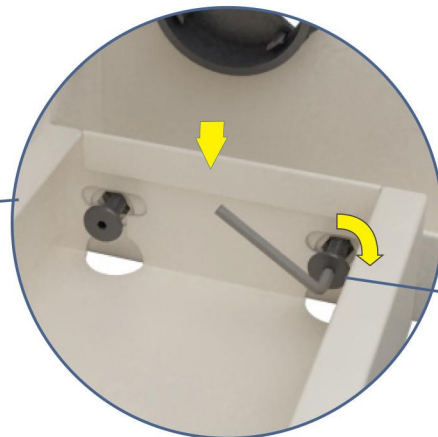
### Attach Cable Management Tray

Insert (2) 20mm Furniture Bolts to each Side Panel half way. Then drop Cable Management Tray unto screws and tighten.

20mm Furniture Bolt



Qty:4



20mm Furniture Bolt



### Step 3

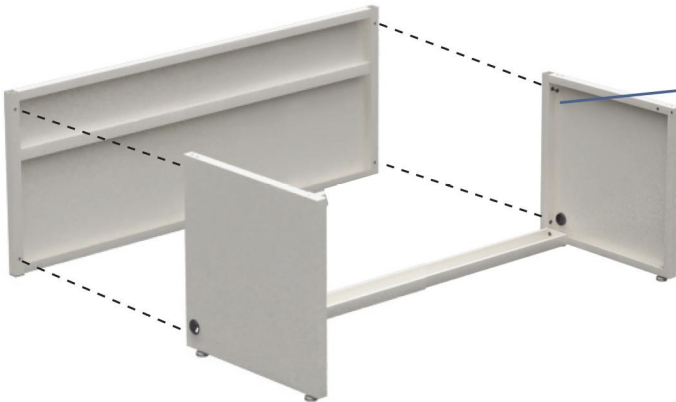
### Attach Kick Panel

20mm  
Furniture Bolt



Qty:4

Place Kick Panel behind both Side Frame Panels and attach it using (4) 20mm Furniture Bolts.



20mm  
Furniture Bolt

### Step 4

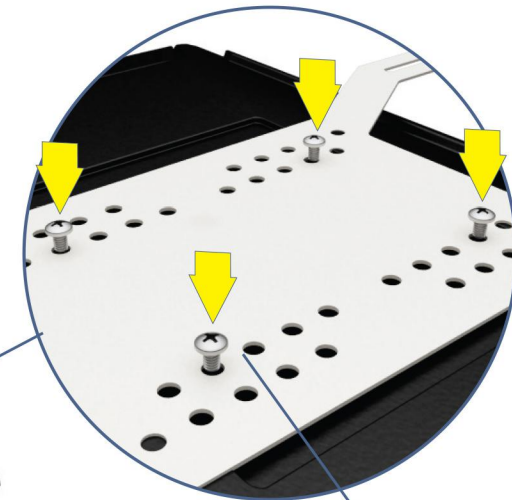
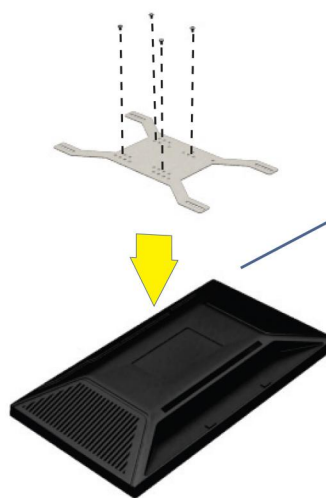
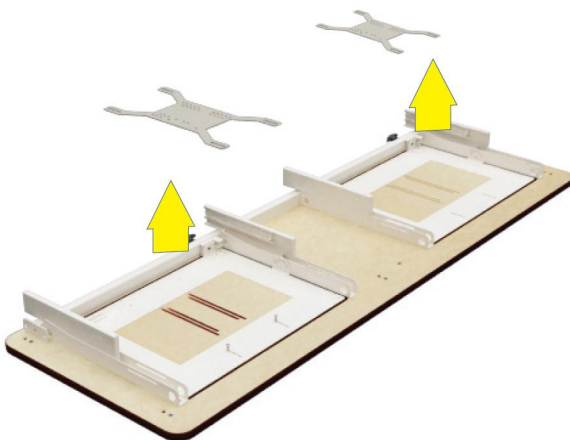
### LCD Monitor Holder

8mm Phillips  
Machine Screw



Qty:8

Remove the Monitor Holders from the surface. Then attach Monitor Holders using (4) 8mm Phillips Machine Screws on each LCD monitor Holder.



8mm Phillips  
Machine Screw

### Step 5

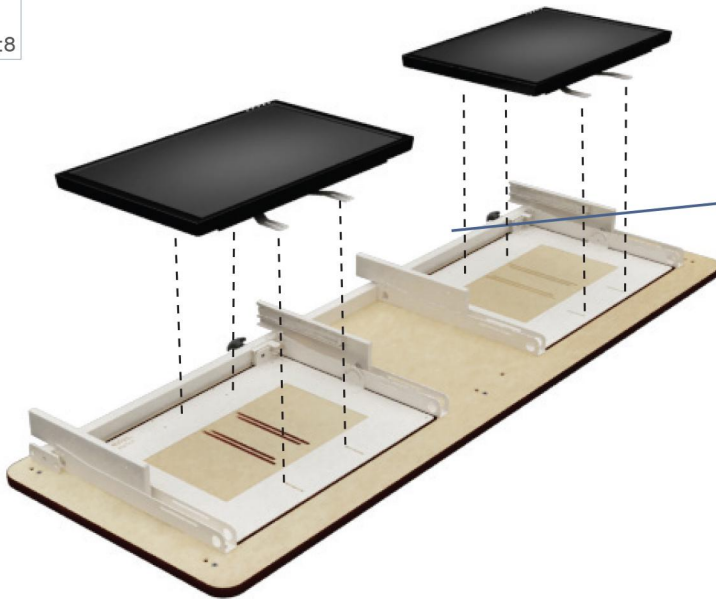
LCD Monitor

Attach LCD Monitor to surface using (4) 3/4" Phillips Pan Head Screw on each Monitor.

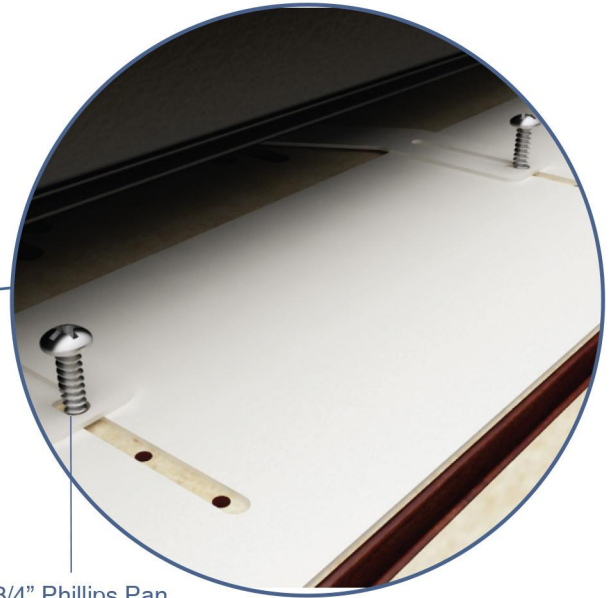
3/4 Phillips Pan Head Screw



Qty:8



3/4" Phillips Pan Head Screw



### Step 6

Main Platform

Place Main Surface on top of frame assembly with Cross Support facing forward and attach with 4 1/4-20 (Silver) Phillips Head Bolts. For the Cross Support use (4) 20mm (Black) Furniture Bolts.

**NOTE: For 24" deep desk use Hex Slot on frame to attach surface.**

20mm Furniture Bolt



Qty:4

1/4-20 Phillips Head Bolt

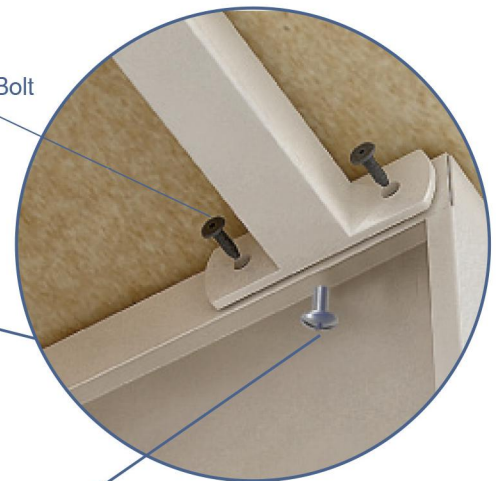


Qty:4



20mm Furniture Bolt

1/4-20 Phillips Head Bolt



### Step 7

### Wire Management Clips

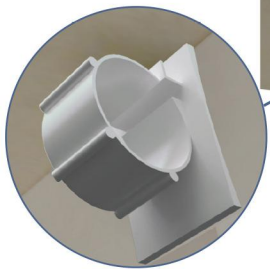
Cable  
Management  
Clip



Insert Wire Management Clips to Channels on surface and run cables and extenders through for a cleaner look.



Qty:3 for 36" & 48"  
Qty:6 for 60" & 72"



### Step 8

### Keyboard Tray

Hold and Place Keyboard Tray under the Main Platform.





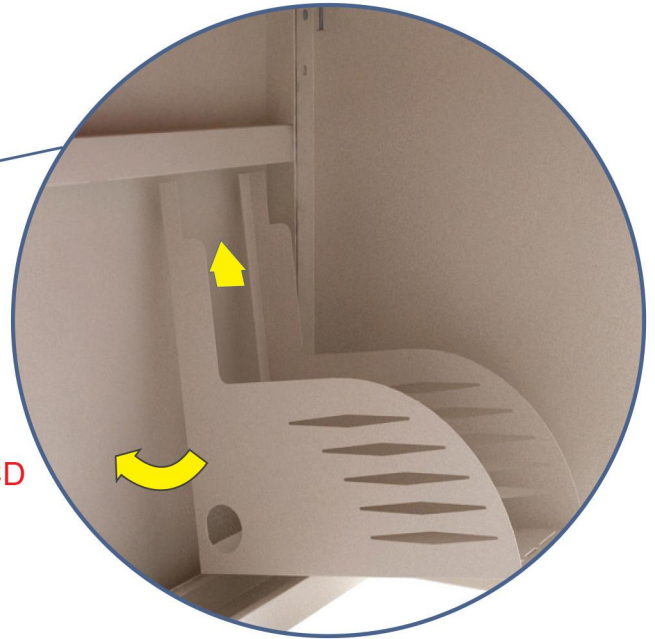
### Step 9

#### Enclosed CPU Holder

Insert CPU Holders into Kick Panel Slots.



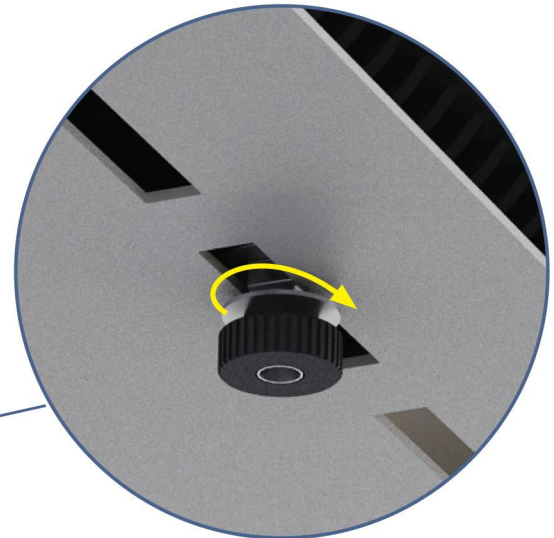
Place holders at each end to avoid damaging revolving LCD platform.



### Step 10

#### CPU Tower Placement

Insert and place CPU Tower in holders. Use Thumb Screws to adjust fitting size of CPU Holder.





**NOTE : Steps 11 to 15 belong to the CPU-STAND Assembly**  
Included with 36" and 60" wide units only.

### CPU Stand/Cart Configurations

There are three possible configurations.

**NOTE:** Extender is shown in a bluish color to help you see when it is used.



Short Side Setup:  
CPU width is 3.5" to 6"



Longest Side Setup:  
CPU width is 6" to 12"



Extender (To be used for CPU  
towers over 6" Wide)

### Step 11

### Secure First and Second L Panel

Use (4) 10-32 x 3/8 Carriage Bolts, (4) 10/32 Thumb Nuts and (4) 12 Nylon Washers.

10/32 x 3/8  
Carriage Bolt



Qty:4

10/32 Thumb Nut

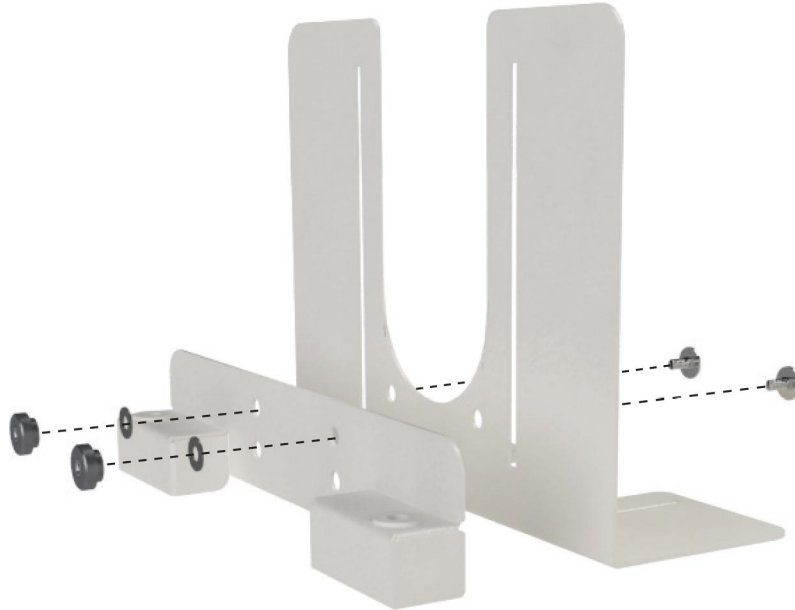


Qty:4

12 Nylon  
Washer



Qty:4



### Step 12

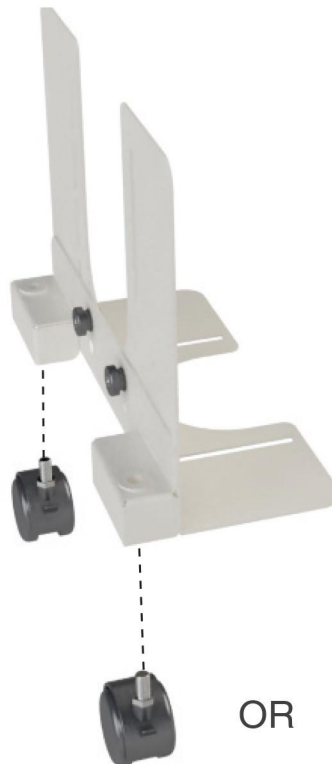
### Casters

Attach Casters or 5/16" Gliders as needed.

Caster



Qty:4



OR



### Step 13

### Secure Second L Panel Assembly

Use (2) 10-32 x 3/8 Carriage Bolts, (2) 10/32 Thumb Nuts and (2) 12 Nylon Washers.

10/32 x 3/8  
Carriage Bolt



Qty:2

10/32 Thumb Nut

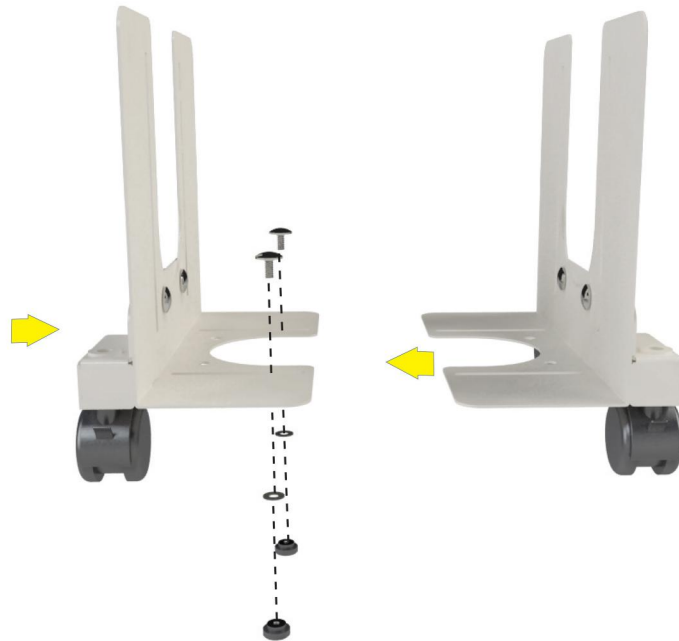


Qty:2

12 Nylon  
Washer



Qty:2



### Step 13b

### Secure Second L Panel Assembly

Performed when CPU towers over 6" Wide.

Use (2) 10-32 x 3/8 Carriage Bolts, (2) 10/32 Thumb Nuts and (2) 12 Nylon Washers.

10/32 x 3/8  
Carriage Bolt



Qty:4

10/32 Thumb Nut



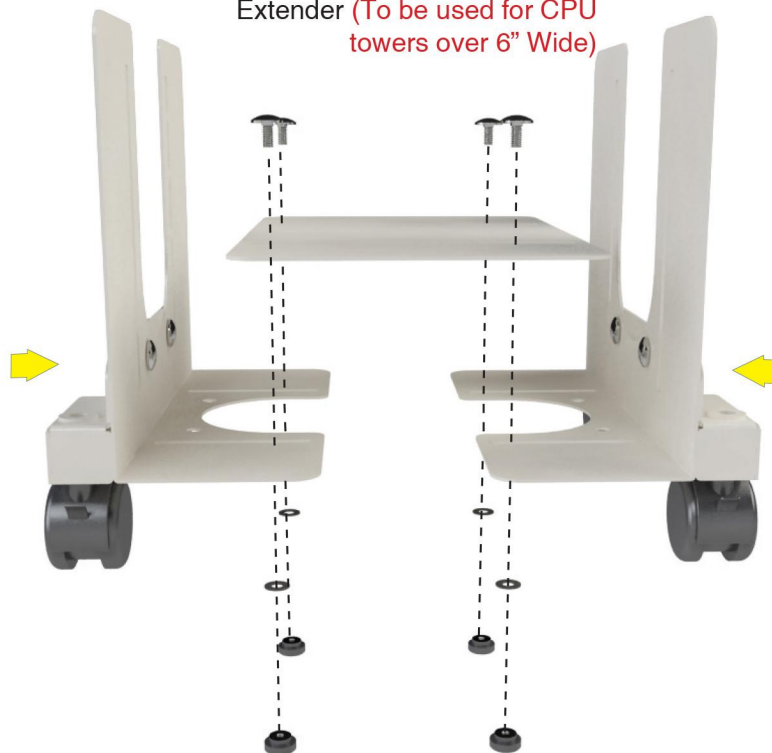
Qty:4

12 Nylon  
Washer



Qty:4

Extender (To be used for CPU  
towers over 6" Wide)



### Step 14

### Velcro Pads

Velcro Pads

Attach Velcro Pads to both your CPU Tower and CPU Stand, then slide in CPU Tower.



Qty:4



### Step 15

### CPU-STAND

CPU-STAND

Slide CPU-STAND and place it where needed.



Qty:1 for 36"

Qty:2 for 60"



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