

















Vision Drafting Table VISDT 60" & 72"

Assembly Instructions



How can we improve our assembly instructions?
Your comments and suggestions are important to us.
Please e-mail us at: support@versatables.com.

| | | | | |
|---|---|--|--|--|
| <p>1/4-20 Phillips Head Bolt</p>  <p>Qty:6</p> | <p>20mm Furniture Bolt</p>  <p>Qty:40</p> | <p>4mm Allen Wrench</p>  <p>Qty:1</p> | <p>Rod Knob Holder</p>  <p>Qty:2</p> | <p>Bumper</p>  <p>Qty:2</p> |
| <p>3/4" Phillips Pan Head Wood Screw</p>  <p>Qty:12</p> | <p>Main Platform</p>  | | <p>Zip Tie & Curly Tie</p>  <p>Qty:5</p> | |
| <p>Drawer</p>  <p>Qty:1 for 30", 36" & 48" Qty:2 for 60" & 72"</p> | | | <p>Gas Spring Support</p>  <p>Qty:2</p> | |
| <p>Middle Support Brackets</p>  <p>Qty:4</p> | <p>Leg Frames (Left & Right)</p>  <p>Qty:2</p> | | <p>Rod Support</p>  <p>Qty:2</p> | |
| <p>Front Cross Support Hinges</p>  <p>Qty:1</p> | | | <p>Kick Panel</p>  <p>Qty:1</p> | |
| | <p>Back Cross Support</p>  <p>Qty:1</p> | <p>Bottom Support</p>  <p>Qty:1</p> | <p>Pencil Ledge</p>  <p>Qty:1</p> | |

Step 1

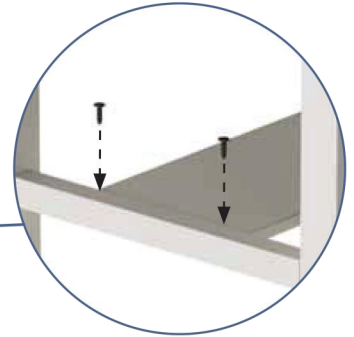
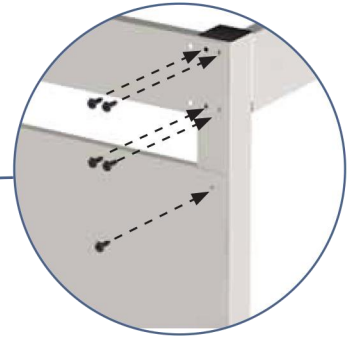
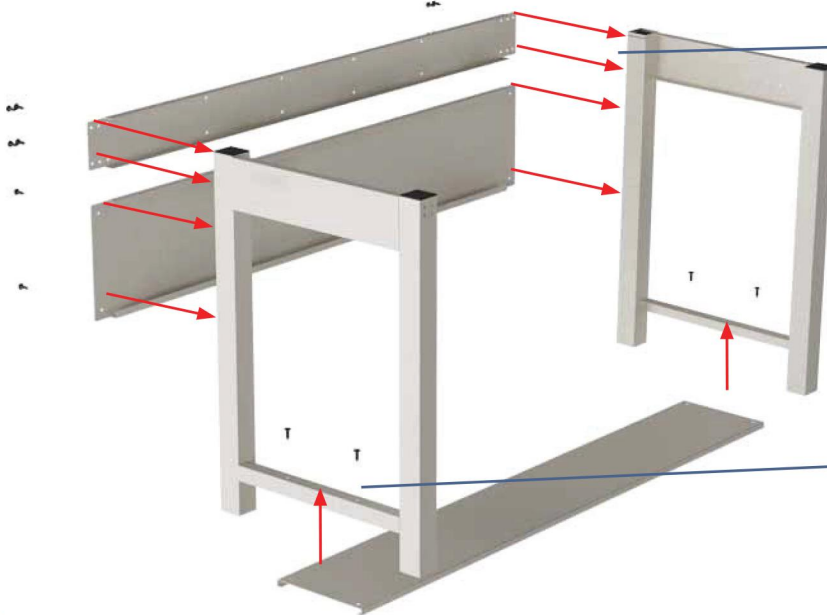
Back Cross Support and Kick Panel

20mm
Furniture Bolt



Qty: 14

Place Back Cross Support and Kick Panel into Leg Frame. Also insert Bottom Platform from under Leg Frames and use (14) 20mm Furniture Bolts.



Step 2

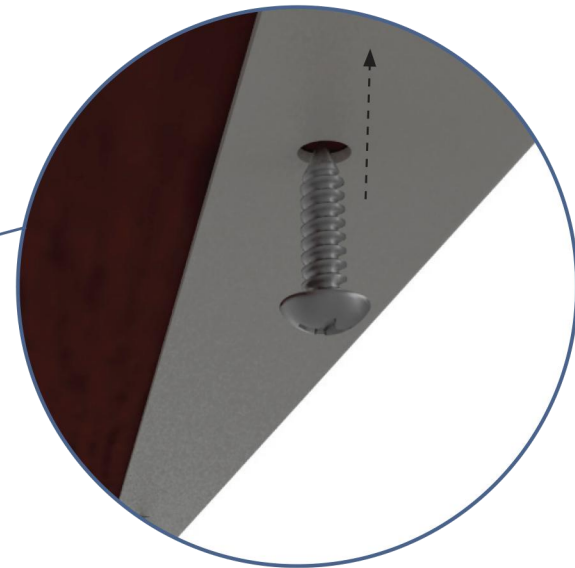
Pencil Ledge

Attach Pencil Ledge using (6) 3/4" Phillips Head Wood Screws.

3/4" Phillips Head
Wood Screw



Qty: 6



Step 3 Front Cross Support With Hinges & Main Platform

First place Front Cross Support with hinges on Main Platform and use 1/4-20 Phillips Head Bolts. Then place Main Platform with Cross Support attached and secure Cross Supports with 20mm Furniture Bolts.

20mm
Furniture Bolt

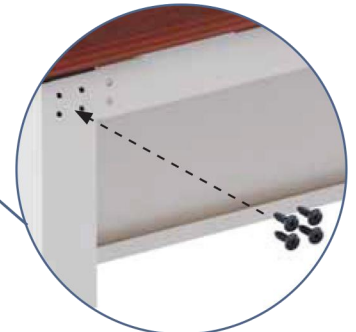


Qty:8

1/4-20 Phillips
Head Bolt



Qty:4



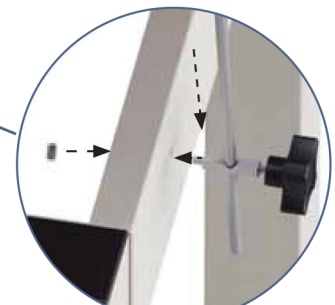
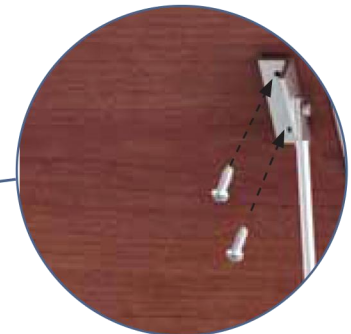
Step 4 Adjustable Knob

Insert Adjustable Knob into Leg Frame and mount Rod Support into Main Platform with Wood Screws. Slide Rod into Adjustable Knob after mounting.

3/4" Phillips Head
Wood Screw



Qty:2



Step 5

20mm
Furniture Bolt



Qty:16

Insert Middle Support Brackets into Front Fross Support slots and secure with 20mm Furniture Bolts.



Step 6

3/4" Phillips Head
Wood Screw



Qty:8

Lift Main Platform and tighten Knob when lifted. Place and mount Gas Spring Supports to Main Platform with Wood Screws. Then pop each end to socket from frame assembly.



Gas Spring Supports

Step 7

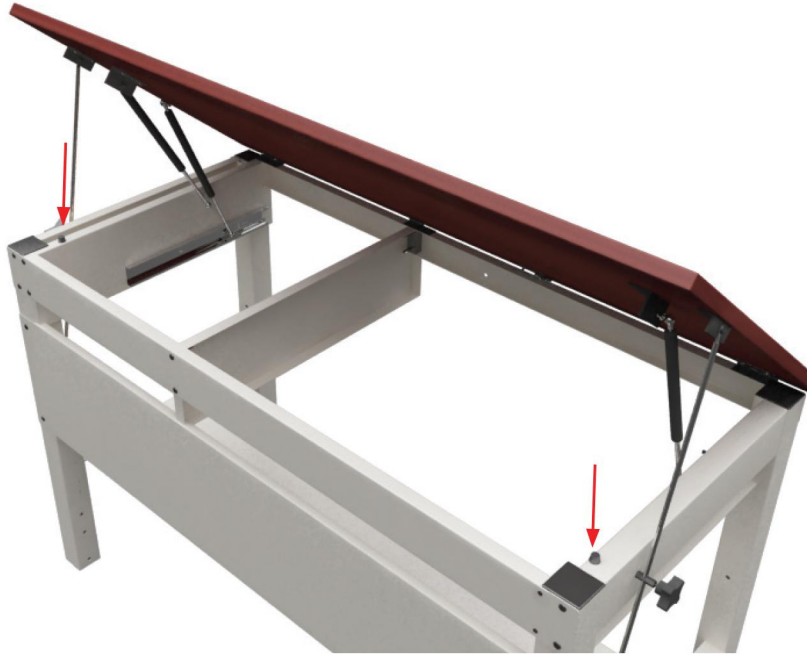
Bumpers

Place Bumpers.

Bumpers



Qty:2



Step 8

Drawer

Slide drawer and Keyboard Drawer.



(Optional Keyboard Tray
sold seperately)

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