

## Basic Classroom Table

BCT Series 30", 36", 48", 60" & 72"

## Assembly Instructions



How can we improve our assembly instructions?  
Your comments and suggestions are important to us.  
Please e-mail us at: [support@versatables.com](mailto:support@versatables.com).

50mm Furniture Bolt



Qty:4

12mm Button Head Screw



Qty:5

1/2-13 Leveler



Qty:4

20mm Furniture Bolt



Qty:6

Zip Tie & Curly Tie



Qty:5

Surface



Qty:1

4mm Allen Wrench



Qty:1

Legs



Qty:1

Gusset



Qty:1

Cross Support



Qty:1



### Step 1

### Install Levelers

1/2-13 Leveler



Qty:4

Screw all four Levelers into the Legs.



1/2-13 Leveler

### Step 2

### Rotate Surface, Attach Legs

50mm Furniture Bolt

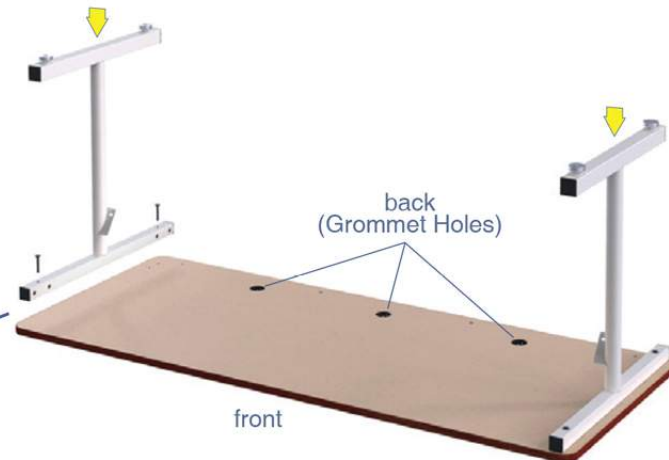
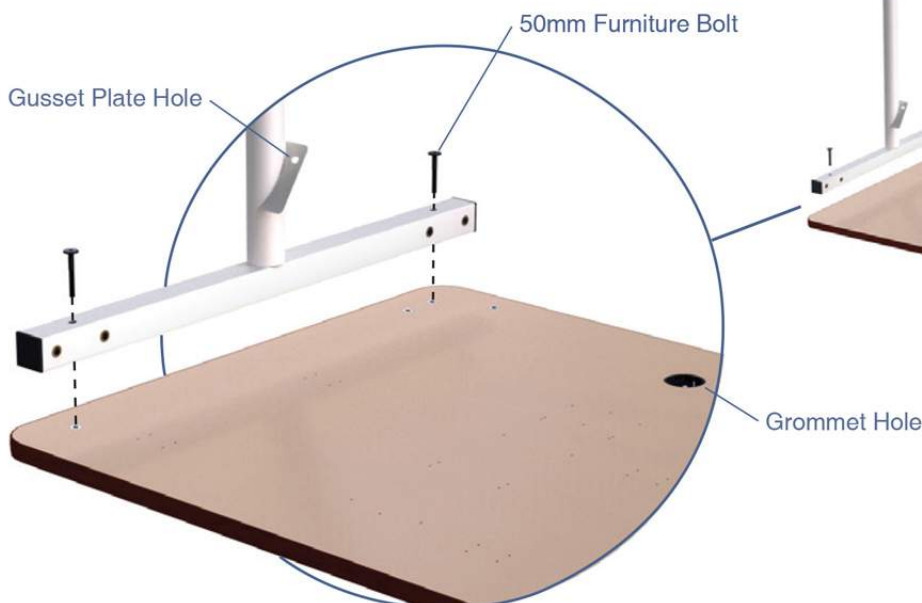


Qty:4

Turn the Surface upside down (place on packaging to protect the surface finish). Attach the Legs using four 50mm Furniture Bolts.

NOTE: At this step, only hand tighten 50mm Furniture Bolts.

NOTE: Attach Legs so Gusset Plate Hole faces Grommet Hole.





### Step 3

### Attach Cross Support

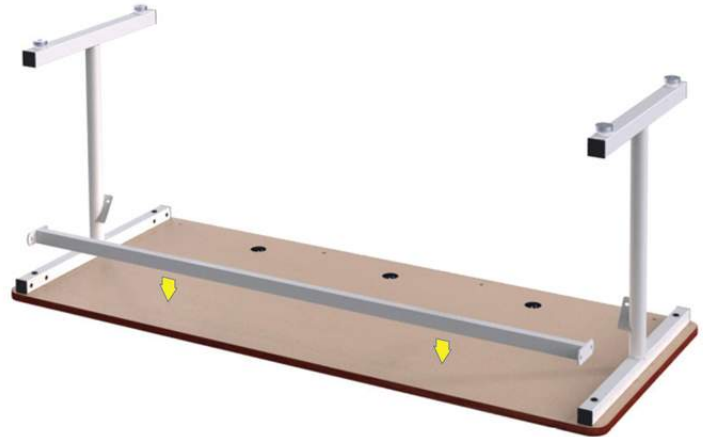
20mm  
Furniture Bolt  
Qty: 4

Attach the Cross Support to the Legs using four 20mm Furniture Bolts. Make sure it is attached in the front of the Surface (opposite side of Grommet Holes).

NOTE: Tighten 20mm Furniture Bolts with 4mm Allen Wrench.

20mm Furniture Bolt

4mm Allen Wrench



### Step 4

### Attach Gusset to Main Surface

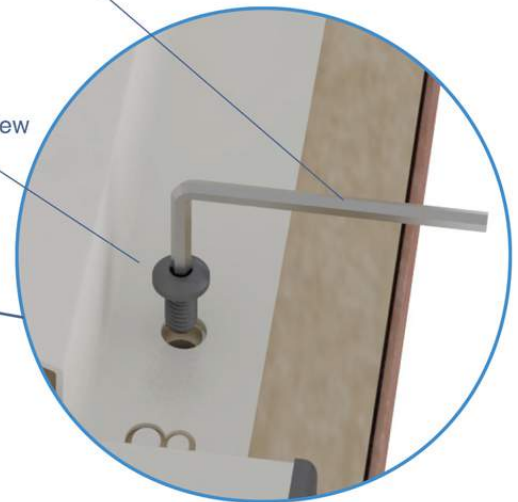
12mm Button  
Head Screw  
(30" & 36" Qty: 3  
(48", 60" & 72" Qty: 4

Attach Gusset to back of Surface.

NOTE: Tighten 12mm Button Head Screw with 4mm Allen Wrench.

4mm Allen Wrench

12mm Button Head Screw



Make sure to use the Button Head Screws.

### Step 5

### Attach Gusset to Leg Tubes

20mm  
Furniture Bolt



(30" & 36") Qty: 5  
(48") Qty: 6  
(60" & 72") Qty: 7

First, attach Gusset to both Leg Tubes using 20mm Furniture Bolts.

**NOTE:** Hand tighten the 20mm Furniture Bolts until all Bolts are attached, then tighten with Allen Wrench.



**NOTE:** Once the Gusset is in place, tighten down the Legs (50mm Furniture Bolts from Step 2) with the Allen Wrench. Then tighten the rest of the bolts on the Gusset.

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