

CHASSIS BOLTS AND NUTS

**Tighten Initially at 1 000 km (600 miles, 2 months) and
Every 6 000 km (4 000 miles, 12 months) thereafter.**

Check that all chassis bolts and nuts are tightened to their specified torque. (Refer to page 2-16 for the locations of the following nuts and bolts on the motorcycle.)

Item	N·m	kg-m	lb-ft
① Steering stem head nut (Triple clamp nut)	90	9.0	65.0
② Front fork upper clamp bolt	29	2.9	21.0
③ Front fork lower clamp bolt	26	2.6	19.0
④ Front fork cap bolt	23	2.3	16.5
⑤ Front axle	65	6.5	47.0
⑥ Front axle holder nut	10	1.0	7.0
⑦ Handlebars clamp bolt	23	2.3	16.5
⑧ Front brake master cylinder mounting bolt	10	1.0	7.0
⑨ Front brake caliper mounting bolt	26	2.6	19.0
⑩ Front brake caliper pad mounting bolt	18	1.8	13.0
⑪ Brake hose union bolt (Front & Rear)	23	2.3	16.5
⑫ Air bleeder valve (Front & Rear)	8	0.8	6.0
⑬ Brake disc bolt (Front & Rear)	23	2.3	16.5
⑭ Rear brake caliper pad mounting bolt	18	1.8	13.0
⑮ Rear brake master cylinder mounting bolt	10	1.0	7.0
⑯ Rear brake master cylinder rod lock nut	18	1.8	13.0
⑰ Front footrest bracket mounting bolt	39	3.9	28.0
⑱ Rear footrest bracket mounting bolt	23	2.3	16.5
⑲ Swingarm pivot nut	77	7.7	55.5
⑳ Rear shock absorber mounting bolt (Upper & Lower)	55	5.5	40.0
㉑ Rear cushion lever/rod mounting nut	100	10.0	72.5
㉒ Rear cushion lever mounting bolt	80	8.0	58.0
㉓ Rear axle nut (with cotter pin)	100	10.0	72.5
㉔ Rear axle nut (Self-locking)	110	11.0	79.5
㉕ Rear sprocket nut/bolt	27	2.7	19.5

Lower shock bolt torque: 27 lb-ft, 36.6 N-m, 3.73 kg-m
Use removable thread locker