DAC3-6 -40 **1** Force [N] -50 --60 -70 Step 15 Friction [N] 40 Cycle 0 -40 100 10 Step 15 200 300 Depth [mm] 14.0 -13.5 -13.0 -12.5 -12.0 -400 10 Step 15 Velocity [mm/s] 600 **-**300 **-**-300 -600 10 Step 7 15