DAC3-2 Force [N] **−50 −** -55 **-**-60 -65 10 Step 15 Friction [N] 50 -Cycle 0 -50 100 10 Step 15 200 300 Depth [mm] 14.0 -13.5 -13.0 -12.5 -12.0 -400 10 Step 15 Velocity [mm/s] 600 **-**300 **-**-300 -600 10 Step 7 15