Benjamin Schuberg John Morris Due: 5/12/25

Abstract

A PID (proportional-integral-derivative) controller was used to control a heating plate to a set temperature while considering factors such as speed, accuracy, precision, and stability. A 120Vac wall outlet and a single pole-double throw relay powered the heating plate, while an Arduino UNO provided a timed signal to the relay. The final control system was able to accurately reach the desired temperature and could correct for any disturbances that it encountered. One of the ways that the PID controller was adjusted was by using potentiometers to change the PID gains. This allowed for very precise tuning and, as a result, a better system response.

Introduction

The goal of this lab was to create a control system which utilizes Proportional-Integral-Derivative, or PID, tunning. PID tuning is a useful tool in control systems for achieving a desired system response. The proportional (P) quantity is the current error in the desired value compared to the measured value. The integral (I) is the accumulated error over time. The derivative (D) is the rate of change for the error in the system. Depending on the system, some of these factors might be more important than others. For this reason, two gain values, K_p , K_l , and K_d , were used. (Derivative control was unnecessary for this system, and thus the K_d gain was set to zero). By implementing potentiometers, these gains were user tunable and allowed for easy and precise weighting on each of the PID terms. By tuning these gain values manually or systematically using an algorithm, the desired possible response of any system with feedback can be achieved.

In this experiment, a user tunable PI system was developed to control the response of a crockpot. To achieve this, a TMP102 sensor was used to measure the current temperature of the crockpot. This current temperature was recorded in the Arduino software to then calculate proportional and integral error. Using the proportional and integral error, a system was developed to vary a PWM output which went to a single pole-double throw relay, later referred to as the relay. Once tested, 2 variable gain potentiometers were incorporated to provide immediate tuning of the system without having to recompile and upload the code. Once tuned, the percent overshoot (%OS) and damping ratio (ζ) were calculated using the measured data of the system.

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The %OS, "is the maximum peak value of the response curve measured from unity" [1] and the damping ratio is, "a dimensionless measure that describes how oscillations in a system decay after a disturbance" [2]. Both of these calculated values provide insight into the stability of the system and how it will react to outside disturbances, such as opening the lid of the crockpot.

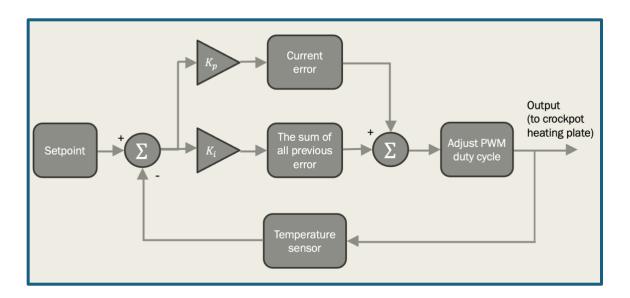


Figure 1: Block Diagram

To run the code, an Arduino UNO, later referred to as the Arduino, was used to run the program. The Arduino microcontroller is a writable system which once booted will continuously run the desired program. Though simple, the Arduino is a reliable controller for projects of smaller scaler. It provides an entry level into programmable logic using a higher language such as C.

Equipment List

1) <u>crockpot little dipper</u> – a slow cooker with a heating plate. The crockpot also comes with a wall outlet plug to obtain power.

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- 2) <u>Arduino UNO</u> a microcontroller that is inexpensive and can be easily interfaced using the Arduino IDE.
- 3) <u>3-25k Potentiometers</u> used to adjust the gains K_p and K_i for the PI controller and to easily change the setpoint temperature.
- 4) Nokia 5110 LCD displays the current temperature, setpoint, K_p value, and K_i value.
- 5) <u>Single Pole-Double Throw Relay</u> allows the motor to pull power from the outlet rather than the Arduino while still using the PWM from the Arduino.
- 6) 3-1k, 1-10k, $1-330 \Omega$ Resistor steps down voltage from Nokia LCD into Arduino

Experimental Procedure

The first step of designing this control system was configuring all the hardware. In order to create a user-friendly system a Nokie LCD screen was chosen.. The completed LCD screen was programed to display the set temperature, the current measured temperature, and the values of K_p and K_i . The powered-on screen can be seen in Figure 2.



Figure 2: Nokia LCD Screen

A voltage divider system was created in order to step down the voltage from the screen to the Arduino. Three potentiometers for analog user input were wired in with the sweep being used for input into the Arduino. The TMP102 temperature sensor was wired in using the I2C wiring protocol as specified by the datasheet. A complete wiring diagram can be seen in Figure 3.

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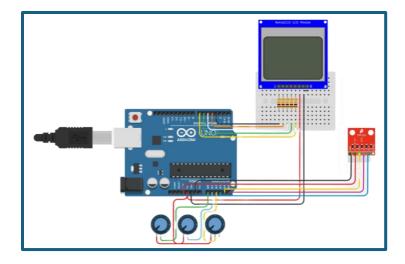


Figure 3: Wiring Diagram

Once constructed, the previous created code for PID motor control was used as a starting point. The code had to be re-written in order to measure temperature instead of RPM. In addition, the PWM signal had to be converted into a uniform time signal in order to be used with the mechanical relay. A 3D printed box was designed and printed using CAD software. The final design can be seen in Figure 4.

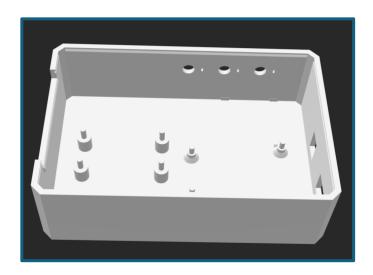


Figure 4: Final 3D Print Design for Box

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Once everything was set in the box, testing began with various values for K_p and K_i . Each test required various amounts of time due to the nature of the system.

$$P = Setpoint - Current Temp$$
 Eq. (2)

$$I = previous error + \left(\frac{SampleInterval}{1000}\right)$$
 Eq. (3)

Experimental Data and Results

In the first test, Kp was set to 10 and Ki to 0, severely overdamping the system. The trial was aborted after 62.5 minutes due to water in the crockpot, simulating food. A water-tight bag held the temperature sensor, ensuring an accurate "food" temperature. The system was expected to reach 100.5 F in an additional 75 minutes. The results for this trial can be seen in Figure 5.

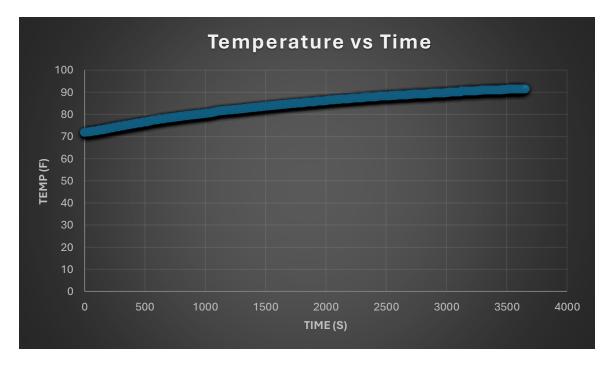


Figure 5: PI-Controller Test 1: $K_p = 10$, $K_i = 0$, Desired Temperature = 100.5 F

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In the second trial, K_p was set to 8.53 and K_i was set to 0.021. The response was slightly underdamped and reached 113.11 F compared to the desired temperature of 110.1 F. The second trial ran for a total of 81 minutes as was stopped after one period. The results for this second trial can be seen in Figure 6.

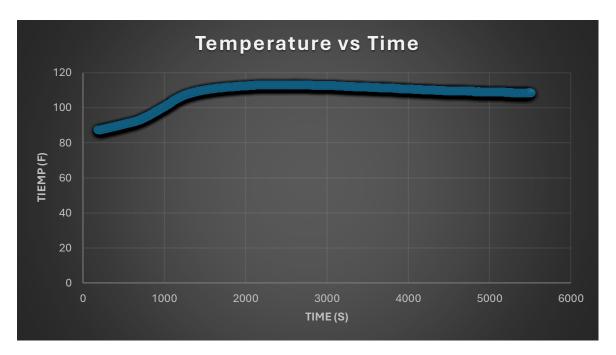


Figure 6: PI-Controller Test 2: $K_p = 8.53$, $K_i = 0.021$, Desired Temperature = 110.1 F

$$\%OS = \frac{C_{max} - C_{final}}{C_{final}} * 100 \%$$
 Eq. (4)
$$C_{max} = 113.11 F$$

$$C_{final} = 110.1 F$$

$$\%OS = 2.67\%$$

$$\zeta = \frac{-\ln(\%\frac{0S}{100})}{\sqrt{\pi^2 + \ln^2(\%\frac{0S}{100})}}$$
Eq. (5)

$$\zeta = 0.318$$

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Conclusion and Continuous Improvements

This project gave insight into carrying out a project to completion. The simple task of creating a control system with PI control was given, and the rest was up to the students to choose. Due to the simplicity of the project, a crockpot was chosen. In addition to creating a PI controlled crockpot, the overall system was targeted at being user friendly. This was done with the use of an LCD screen and a closed system box to prevent shock from the 120 AC voltage entering the open terminal relay.

Continuous improvements to the system would include the implementation of an auto-tuning PI algorithm. Due to the slow nature of the crockpots heating element, this auto tuning algorithm could continuously tune the PI variables for immediate feedback and system improvement. In addition, introducing derivative control would help with the overall system response. Finally, a temperature probe that can be inserted into the food would enhance the system's user-friendliness. Testing revealed that moisture buildup on the TMP102 sensors caused the system to short-circuit, halting cooking.

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Appendix A: Final Script

```
Final_Crockpot.ino
               // Ben Schuberg and John Morris
// Crockpot PID
               #include <SparkFunTMP102.h> // Used to send and receive specific information from our sensor
               #include <SPI.h>
               #include <Adafruit_PCD8544.h>
              #define RELAY_OUT 10
#define ENABLE 2
#define KP_POT A2 // Potentiometer for Kp
#define KI_POT A1 // Potentiometer for Ki
#define TEMP_SET_POT A0 // Potentiometer for setting desired temperature
#define SAMPLE_INTERVAL 3000 // sampling
              double Kp = 0.5; // Initial Proportional Gain double Ki = 0.1; // Initial Integral Gain const unsigned long CYCLE_PERIOD = 2000; // total period in milliseconds (mech. relay switch speed)
              double Sepoint = 100; // Desired Temp (User Input)
double Input = 0; // Measured Temp
double Output = 0; // PID output (PWM duty cycle)
double lastError = 0; // Previous error
               double integral = 0;
               float temperature;
const int ALERT_PIN = A3;
                TMP102 sensor0;
               // Declare LCD object for software SPI
// Adafruit_PCD8544(CLK,DIN,D/C,CE,RST);
Adafruit_PCD8544 display = Adafruit_PCD8544(7, 6, 5, 4, 3);
              void setup() {
  pinMode(RELAY_OUT, OUTPUT); // output to the relay
  pinMode(ENABLE, OUTPUT);
  digitalWrite(ENABLE, HIGH);
               // Configure TMP102 sensor
Serial.println("Testing the sensor now...");
                  Wire.begin(); // Join I2C Bus
pinMode(ALERT_PIN, INPUT); // Declare alertPin as an input
               if (!sensor0.begin()) {
    Serial.println("Cannot connect to TMP102.");
                   Serial.println("Connected to TMP102!");
                  sersor0.setFault(0);
sensor0.setAlertPolarity(1);
sensor0.setAlertMode(0);
sensor0.setConversionRate(2);
sensor0.setExtendedMode(0);
sensor0.setHighTempF(82.0);
sensor0.setLowTempF(81.0);
                  // Initialize Display
display.begin();
display.setContrast(10);
display.setTextSize(0.75);
display.setTextSize(0.75);
display.setTextColor(BLACK);
display.setCursor(0, 0);
display.println("Hello world!");
display.display();
delay(2000);
```

```
display.clearDisplay();
      void loop() {
    // Read user-set temperature from potentiometer and map to 75-175°F
    int potVal = analogRead(TEMP_SET_POT);
         Setpoint = map(potVal, 0, 1023, 750, 1750) / 10.0; // Map and convert to float
         Kp = analogRead(KP_POT) / 1023.0 * 10.0;
Ki = analogRead(KI_POT) / 1023.0 * 0.25;
         boolean alertPinState, alertRegisterState;
         temperature = sensor0.readTempF();
alertPinState = digitalRead(ALERT_PIN);
         alertRegisterState = sensor0.alert();
         sensor0.sleep();
         double error = Setpoint - temperature;
         integral += error * (SAMPLE_INTERVAL / 1000.0);
         Output = (Kp * error) + (Ki * integral);
         Output = constrain(Output, 0, 255);
         double dutyCycle = Output / 255;
         unsigned long onTime = dutyCycle * CYCLE_PERIOD;
         unsigned long offTime = CYCLE_PERIOD - onTime;
106
       // Run relay ON for onTime
           if (onTime > 0) {
             digitalWrite(RELAY_OUT, HIGH);
              delay(onTime);
           // Run relay OFF for offTime
           if (offTime > 0) {
            digitalWrite(RELAY_OUT, LOW);
              delay(offTime);
         Serial.print("Setpoint: ");
        Serial.print(Setpoint);
Serial.print(" | Temp: ");
Serial.print(temperature);
         Serial.print(100*dutyCycle);
         Serial.print(Kp, 2);
         Serial.print(" | Ki: ");
Serial.println(Ki, 3);
         display.clearDisplay();
         display.setCursor(0, 0);
display.print("Desired Temp: ");
        display.println(Setpoint, 1);
display.print("Current Temp: ");
display.println(temperature, 1);
         display.print("Kp: ");
display.println(Kp,1);
         display.print("Ki: ");
         display.println(Ki,2);
                                                        // Update screen
         delay(SAMPLE_INTERVAL);
```

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Appendix B: Experimental Data

13:54:41.688 -> Setpoint: 101.20 Temp: 113.79 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:54:46.792 -> Setpoint: 101.20 Temp: 113.90 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:54:51.871 -> Setpoint: 101.20 Temp: 113.90 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:54:56.937 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:02.008 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:07.085 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:12.163 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:27.427 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:54:51.871 -> Setpoint: 101.20 Temp: 113.90 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:54:56.937 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:02.008 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:07.085 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:12.163 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:17.272 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:54:56.937 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:02.008 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:07.085 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:12.163 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:17.272 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:02.008 -> Setpoint: 101.20 Temp: 114.01 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:07.085 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:12.163 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:17.272 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:07.085 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:12.163 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:17.272 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:12.163 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:17.272 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:17.272 -> Setpoint: 101.20 Temp: 114.12 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122 13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:22.351 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:27.427 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:32.502 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:37.584 -> Setpoint: 101.20 Temp: 114.24 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:42.658 -> Setpoint: 101.20 Temp: 113.22 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:47.736 -> Setpoint: 101.20 Temp: 111.65 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:52.818 -> Setpoint: 101.20 Temp: 109.85 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:55:57.894 -> Setpoint: 101.20 Temp: 107.94 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:02.970 -> Setpoint: 101.20 Temp: 106.02 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:08.048 -> Setpoint: 101.20 Temp: 104.34 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:13.128 -> Setpoint: 101.20 Temp: 102.76 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:18.208 -> Setpoint: 101.20 Temp: 101.30 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:23.316 -> Setpoint: 101.20 Temp: 99.84 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:28.392 -> Setpoint: 101.20 Temp: 98.49 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:33.467 -> Setpoint: 101.20 Temp: 97.14 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:38.542 -> Setpoint: 101.20 Temp: 95.68 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:43.609 -> Setpoint: 101.20 Temp: 93.65 Duty Cycle % : 0.00 Kp: 10.00 Ki: 0.122
13:56:48.687 -> Setpoint: 101.20 Temp: 92.07 Duty Cycle % : 5.68 Kp: 10.00 Ki: 0.122
13:56:53.791 -> Setpoint: 113.70 Temp: 90.72 Duty Cycle % : 63.29 Kp: 10.00 Ki: 0.122
13:56:58.871 -> Setpoint: 113.70 Temp: 89.82 Duty Cycle % : 70.25 Kp: 10.00 Ki: 0.122
13:57:03.953 -> Setpoint: 113.70 Temp: 89.26 Duty Cycle % : 86.54 Kp: 10.00 Ki: 0.057
13:57:09.029 -> Setpoint: 113.70 Temp: 88.81 Duty Cycle % : 80.55 Kp: 8.53 Ki: 0.021
13:57:14.106 -> Setpoint: 113.70 Temp: 88.47 Duty Cycle % : 82.32 Kp: 8.53 Ki: 0.020
13:57:19.189 -> Setpoint: 113.70 Temp: 88.14 Duty Cycle % : 84.04 Kp: 8.53 Ki: 0.021
13:57:24.271 -> Setpoint: 113.70 Temp: 87.91 Duty Cycle % : 85.42 Kp: 8.53 Ki: 0.020
13:57:29.350 -> Setpoint: 113.70 Temp: 87.80 Duty Cycle % : 86.42 Kp: 8.53 Ki: 0.020

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	13:57:34.427 -> Setpoint: 113.70 Temp: 87.69 Duty Cycle % : 87.42 Kp: 8.53 Ki: 0.020
	13:57:39.477 -> Setpoint: 113.70 Temp: 87.57 Duty Cycle % : 88.42 Kp: 8.53 Ki: 0.020
	13:57:44.587 -> Setpoint: 113.70 Temp: 87.46 Duty Cycle % : 89.44 Kp: 8.53 Ki: 0.021
	13:57:49.665 -> Setpoint: 113.70 Temp: 87.46 Duty Cycle % : 90.07 Kp: 8.53 Ki: 0.021
	13:57:54.741 -> Setpoint: 113.70 Temp: 87.46 Duty Cycle % : 90.67 Kp: 8.53 Ki: 0.020
	13:57:59.808 -> Setpoint: 113.70 Temp: 87.46 Duty Cycle % : 91.30 Kp: 8.53 Ki: 0.020
	13:58:04.887 -> Setpoint: 113.70 Temp: 87.35 Duty Cycle % : 92.35 Kp: 8.53 Ki: 0.021
	13:58:09.957 -> Setpoint: 113.70 Temp: 87.46 Duty Cycle % : 92.61 Kp: 8.53 Ki: 0.021
	13:58:15.060 -> Setpoint: 106.60 Temp: 87.46 Duty Cycle % : 69.31 Kp: 8.53 Ki: 0.021
	13:58:20.137 -> Setpoint: 109.40 Temp: 87.46 Duty Cycle % : 79.14 Kp: 8.53 Ki: 0.020
	13:58:25.201 -> Setpoint: 109.40 Temp: 87.46 Duty Cycle % : 79.74 Kp: 8.53 Ki: 0.021
	13:58:30.277 -> Setpoint: 109.40 Temp: 87.57 Duty Cycle % : 79.89 Kp: 8.53 Ki: 0.021
	13:58:35.349 -> Setpoint: 109.40 Temp: 87.57 Duty Cycle % : 80.42 Kp: 8.53 Ki: 0.021
	13:58:40.430 -> Setpoint: 110.00 Temp: 87.69 Duty Cycle % : 82.59 Kp: 8.53 Ki: 0.021
	13:58:45.544 -> Setpoint: 110.00 Temp: 87.69 Duty Cycle % : 83.03 Kp: 8.53 Ki: 0.020
	13:58:50.619 -> Setpoint: 110.00 Temp: 87.80 Duty Cycle % : 83.29 Kp: 8.53 Ki: 0.021
	13:58:55.696 -> Setpoint: 110.00 Temp: 87.80 Duty Cycle % : 83.82 Kp: 8.53 Ki: 0.021
	13:59:00.767 -> Setpoint: 110.00 Temp: 87.91 Duty Cycle % : 83.98 Kp: 8.53 Ki: 0.021
	13:59:05.848 -> Setpoint: 110.00 Temp: 87.91 Duty Cycle % : 84.51 Kp: 8.53 Ki: 0.021
	13:59:10.932 -> Setpoint: 110.00 Temp: 87.91 Duty Cycle % : 85.05 Kp: 8.53 Ki: 0.021
	13:59:16.011 -> Setpoint: 110.00 Temp: 88.02 Duty Cycle % : 85.20 Kp: 8.53 Ki: 0.021
	13:59:21.086 -> Setpoint: 110.00 Temp: 88.02 Duty Cycle % : 85.73 Kp: 8.53 Ki: 0.021
	13:59:26.165 -> Setpoint: 110.00 Temp: 88.14 Duty Cycle % : 85.88 Kp: 8.53 Ki: 0.021
	13:59:31.248 -> Setpoint: 110.00 Temp: 88.14 Duty Cycle % : 86.41 Kp: 8.53 Ki: 0.021
	13:59:36.312 -> Setpoint: 110.00 Temp: 88.25 Duty Cycle % : 86.56 Kp: 8.53 Ki: 0.021
	13:59:41.382 -> Setpoint: 110.00 Temp: 88.25 Duty Cycle % : 87.08 Kp: 8.53 Ki: 0.021
	13:59:46.495 -> Setpoint: 110.00 Temp: 88.36 Duty Cycle % : 87.05 Kp: 8.53 Ki: 0.020
	13:59:51.571 -> Setpoint: 110.00 Temp: 88.36 Duty Cycle % : 87.75 Kp: 8.53 Ki: 0.021
	13:59:56.649 -> Setpoint: 110.00 Temp: 88.47 Duty Cycle % : 87.90 Kp: 8.53 Ki: 0.021
	14:00:01.728 -> Setpoint: 110.00 Temp: 88.47 Duty Cycle % : 88.42 Kp: 8.53 Ki: 0.021
	14:00:06.803 -> Setpoint: 110.00 Temp: 88.59 Duty Cycle % : 88.36 Kp: 8.53 Ki: 0.020
	14:00:11.873 -> Setpoint: 110.00 Temp: 88.59 Duty Cycle % : 89.07 Kp: 8.53 Ki: 0.021
	14:00:16.951 -> Setpoint: 110.00 Temp: 88.70 Duty Cycle % : 89.00 Kp: 8.53 Ki: 0.020
	14:00:22.037 -> Setpoint: 110.00 Temp: 88.70 Duty Cycle % : 89.73 Kp: 8.53 Ki: 0.021
	14:00:27.115 -> Setpoint: 110.00 Temp: 88.81 Duty Cycle % : 89.86 Kp: 8.53 Ki: 0.021
	14:00:32.185 -> Setpoint: 110.00 Temp: 88.81 Duty Cycle % : 90.14 Kp: 8.53 Ki: 0.020
	14:00:37.280 -> Setpoint: 110.00 Temp: 88.93 Duty Cycle % : 90.51 Kp: 8.53 Ki: 0.021
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14:00:42.359 -> Setpoint: 110.00 Temp: 88.93 Duty Cycle % : 91.01 Kp: 8.53 Ki: 0.021
14:00:47.433 -> Setpoint: 110.00 Temp: 89.04 Duty Cycle % : 91.14 Kp: 8.53 Ki: 0.021
14:00:52.521 -> Setpoint: 110.00 Temp: 89.04 Duty Cycle % : 91.65 Kp: 8.53 Ki: 0.021
14:00:57.605 -> Setpoint: 110.00 Temp: 89.04 Duty Cycle % : 92.16 Kp: 8.53 Ki: 0.021
14:01:02.679 -> Setpoint: 110.00 Temp: 89.15 Duty Cycle % : 92.28 Kp: 8.53 Ki: 0.021
14:01:07.759 -> Setpoint: 110.00 Temp: 89.15 Duty Cycle % : 92.51 Kp: 8.53 Ki: 0.020
14:01:12.833 -> Setpoint: 110.00 Temp: 89.26 Duty Cycle % : 92.91 Kp: 8.53 Ki: 0.021
14:01:17.902 -> Setpoint: 110.00 Temp: 89.37 Duty Cycle % : 93.03 Kp: 8.53 Ki: 0.021
14:01:23.008 -> Setpoint: 110.00 Temp: 89.37 Duty Cycle % : 93.24 Kp: 8.53 Ki: 0.020
14:01:28.085 -> Setpoint: 110.00 Temp: 89.37 Duty Cycle % : 94.03 Kp: 8.53 Ki: 0.021
14:01:33.155 -> Setpoint: 110.00 Temp: 89.49 Duty Cycle % : 93.85 Kp: 8.53 Ki: 0.020
14:01:38.238 -> Setpoint: 110.00 Temp: 89.49 Duty Cycle % : 94.64 Kp: 8.53 Ki: 0.021
14:01:43.316 -> Setpoint: 110.00 Temp: 89.60 Duty Cycle % : 94.76 Kp: 8.53 Ki: 0.021
14:01:48.395 -> Setpoint: 110.00 Temp: 89.60 Duty Cycle % : 95.25 Kp: 8.53 Ki: 0.021
14:01:53.464 -> Setpoint: 110.00 Temp: 89.71 Duty Cycle % : 95.04 Kp: 8.53 Ki: 0.020
14:01:58.562 -> Setpoint: 110.00 Temp: 89.71 Duty Cycle % : 95.52 Kp: 8.53 Ki: 0.020
14:02:03.638 -> Setpoint: 110.00 Temp: 89.71 Duty Cycle % : 96.01 Kp: 8.53 Ki: 0.020
14:02:08.711 -> Setpoint: 110.00 Temp: 89.82 Duty Cycle % : 96.46 Kp: 8.53 Ki: 0.021
14:02:13.781 -> Setpoint: 110.00 Temp: 89.94 Duty Cycle % : 96.57 Kp: 8.53 Ki: 0.021
14:02:18.883 -> Setpoint: 110.00 Temp: 89.94 Duty Cycle % : 96.69 Kp: 8.53 Ki: 0.020
14:02:23.929 -> Setpoint: 110.00 Temp: 90.05 Duty Cycle % : 97.16 Kp: 8.53 Ki: 0.021
14:02:29.037 -> Setpoint: 110.00 Temp: 90.05 Duty Cycle % : 97.64 Kp: 8.53 Ki: 0.021
14:02:34.087 -> Setpoint: 110.00 Temp: 90.16 Duty Cycle % : 97.37 Kp: 8.53 Ki: 0.020
14:02:39.198 -> Setpoint: 110.00 Temp: 90.16 Duty Cycle % : 98.22 Kp: 8.53 Ki: 0.021
14:02:44.274 -> Setpoint: 110.00 Temp: 90.27 Duty Cycle % : 98.32 Kp: 8.53 Ki: 0.021
14:02:49.330 -> Setpoint: 110.00 Temp: 90.27 Duty Cycle % : 98.79 Kp: 8.53 Ki: 0.021
14:02:54.421 -> Setpoint: 110.00 Temp: 90.39 Duty Cycle % : 98.89 Kp: 8.53 Ki: 0.021
14:02:59.504 -> Setpoint: 110.00 Temp: 90.39 Duty Cycle % : 99.37 Kp: 8.53 Ki: 0.021
14:03:04.574 -> Setpoint: 110.00 Temp: 90.50 Duty Cycle % : 99.46 Kp: 8.53 Ki: 0.021
14:03:09.678 -> Setpoint: 110.00 Temp: 90.50 Duty Cycle % : 99.93 Kp: 8.53 Ki: 0.021
14:03:14.730 -> Setpoint: 110.00 Temp: 90.61 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:19.835 -> Setpoint: 110.00 Temp: 90.61 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:24.915 -> Setpoint: 110.00 Temp: 90.61 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:29.991 -> Setpoint: 110.00 Temp: 90.72 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:35.065 -> Setpoint: 110.00 Temp: 90.84 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:40.148 -> Setpoint: 110.00 Temp: 90.84 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:45.213 -> Setpoint: 110.00 Temp: 90.95 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021

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14:03:50.319 -> Setpoint: 110.00 Temp: 90.95 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:03:55.373 -> Setpoint: 110.00 Temp: 91.06 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:00.452 -> Setpoint: 110.00 Temp: 91.06 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:05.550 -> Setpoint: 110.00 Temp: 91.18 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:10.631 -> Setpoint: 110.00 Temp: 91.18 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:15.704 -> Setpoint: 110.00 Temp: 91.29 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:20.784 -> Setpoint: 110.00 Temp: 91.29 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:25.864 -> Setpoint: 110.00 Temp: 91.29 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:30.934 -> Setpoint: 110.00 Temp: 91.40 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:36.007 -> Setpoint: 110.00 Temp: 91.51 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:41.110 -> Setpoint: 110.00 Temp: 91.51 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:46.178 -> Setpoint: 110.00 Temp: 91.51 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:51.253 -> Setpoint: 110.00 Temp: 91.62 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:04:56.322 -> Setpoint: 110.00 Temp: 91.74 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:01.431 -> Setpoint: 110.00 Temp: 91.74 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:06.477 -> Setpoint: 110.00 Temp: 91.85 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:11.558 -> Setpoint: 110.00 Temp: 91.85 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:16.664 -> Setpoint: 110.00 Temp: 91.96 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:21.746 -> Setpoint: 110.00 Temp: 92.07 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:26.821 -> Setpoint: 110.00 Temp: 92.07 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:31.902 -> Setpoint: 110.00 Temp: 92.19 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:36.961 -> Setpoint: 110.00 Temp: 92.19 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:42.047 -> Setpoint: 110.00 Temp: 92.30 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:47.132 -> Setpoint: 110.00 Temp: 92.41 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:52.210 -> Setpoint: 110.00 Temp: 92.41 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:05:57.290 -> Setpoint: 110.00 Temp: 92.52 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:02.371 -> Setpoint: 110.00 Temp: 92.64 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:07.434 -> Setpoint: 110.00 Temp: 92.75 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:12.512 -> Setpoint: 110.00 Temp: 92.75 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:17.621 -> Setpoint: 110.00 Temp: 92.86 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:22.702 -> Setpoint: 110.00 Temp: 92.97 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:27.782 -> Setpoint: 110.00 Temp: 93.09 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:32.862 -> Setpoint: 110.00 Temp: 93.09 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:37.940 -> Setpoint: 110.00 Temp: 93.20 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:43.018 -> Setpoint: 110.00 Temp: 93.31 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:48.090 -> Setpoint: 110.00 Temp: 93.43 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:06:53.173 -> Setpoint: 110.00 Temp: 93.54 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021

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14:06:58.232 -> Setpoint: 110.00 Temp: 93.65 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:03.322 -> Setpoint: 110.00 Temp: 93.76 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:08.404 -> Setpoint: 110.00 Temp: 93.87 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:13.478 -> Setpoint: 110.00 Temp: 93.99 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:18.579 -> Setpoint: 110.00 Temp: 94.10 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:23.633 -> Setpoint: 110.00 Temp: 94.21 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:28.733 -> Setpoint: 110.00 Temp: 94.32 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:33.812 -> Setpoint: 110.00 Temp: 94.44 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:38.893 -> Setpoint: 110.00 Temp: 94.55 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:43.972 -> Setpoint: 110.00 Temp: 94.66 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:49.030 -> Setpoint: 110.00 Temp: 94.77 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:54.109 -> Setpoint: 110.00 Temp: 94.89 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:07:59.193 -> Setpoint: 110.00 Temp: 95.00 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:04.266 -> Setpoint: 110.00 Temp: 95.11 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:09.346 -> Setpoint: 110.00 Temp: 95.22 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:14.430 -> Setpoint: 110.00 Temp: 95.34 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:19.511 -> Setpoint: 110.00 Temp: 95.45 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:24.583 -> Setpoint: 110.00 Temp: 95.56 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:29.689 -> Setpoint: 110.00 Temp: 95.68 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:34.764 -> Setpoint: 110.00 Temp: 95.79 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:39.828 -> Setpoint: 110.00 Temp: 96.01 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:44.903 -> Setpoint: 110.00 Temp: 96.12 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:50.009 -> Setpoint: 110.00 Temp: 96.24 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:08:55.086 -> Setpoint: 110.00 Temp: 96.35 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:00.159 -> Setpoint: 110.00 Temp: 96.46 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:05.239 -> Setpoint: 110.00 Temp: 96.57 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:10.308 -> Setpoint: 110.00 Temp: 96.69 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:15.383 -> Setpoint: 110.00 Temp: 96.80 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:20.457 -> Setpoint: 110.00 Temp: 96.91 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:25.541 -> Setpoint: 110.00 Temp: 97.14 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:30.614 -> Setpoint: 110.00 Temp: 97.25 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:35.726 -> Setpoint: 110.00 Temp: 97.36 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:40.799 -> Setpoint: 110.00 Temp: 97.47 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:45.882 -> Setpoint: 110.00 Temp: 97.59 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:50.954 -> Setpoint: 110.00 Temp: 97.81 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:09:56.024 -> Setpoint: 110.00 Temp: 97.93 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
14:10:01.092 -> Setpoint: 110.00 Temp: 98.04 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021
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14:10:06.202 -> Setpoint: 110.00 Temp: 98.15 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:11.279 -> Setpoint: 110.00 Temp: 98.26 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:16:349 -> Setpoint: 110:00 Temp: 98:37 Duty Cycle % : 100:00 Kp: 8:53 Ki: 0.021	
14:10:21.428 -> Setpoint: 110.00 Temp: 98.60 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:26.509 -> Setpoint: 110.00 Temp: 98.71 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:31.579 -> Setpoint: 110.00 Temp: 98.82 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:36.654 -> Setpoint: 110.00 Temp: 98.94 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:41.730 -> Setpoint: 110.00 Temp: 99.05 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:46.837 -> Setpoint: 110.00 Temp: 99.27 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:51.905 -> Setpoint: 110.00 Temp: 99.39 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:10:56.987 -> Setpoint: 110.00 Temp: 99.50 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:02.058 -> Setpoint: 110.00 Temp: 99.61 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:07.131 -> Setpoint: 110.00 Temp: 99.84 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:12.216 -> Setpoint: 110.00 Temp: 99.95 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:17.300 -> Setpoint: 110.00 Temp: 100.06 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:22.381 -> Setpoint: 110.00 Temp: 100.18 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:27.448 -> Setpoint: 110.00 Temp: 100.29 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:32.531 -> Setpoint: 110.00 Temp: 100.40 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:37.614 -> Setpoint: 110.00 Temp: 100.62 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:42.691 -> Setpoint: 110.00 Temp: 100.74 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:47.802 -> Setpoint: 110.00 Temp: 100.85 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:52.880 -> Setpoint: 110.00 Temp: 101.07 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:11:57.956 -> Setpoint: 110.00 Temp: 101.19 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:03.030 -> Setpoint: 110.00 Temp: 101.30 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:08.107 -> Setpoint: 110.00 Temp: 101.41 Duty Cycle % : 100.00 Kp: 8.52 Ki: 0.021	
14:12:13.181 -> Setpoint: 110.00 Temp: 101.64 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:18.269 -> Setpoint: 110.00 Temp: 101.75 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:23.361 -> Setpoint: 110.00 Temp: 101.86 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:28.434 -> Setpoint: 110.00 Temp: 101.97 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:33.519 -> Setpoint: 110.00 Temp: 102.09 Duty Cycle % : 100.00 Kp: 8.53 Ki: 0.021	
14:12:38.596 -> Setpoint: 110.00 Temp: 102.31 Duty Cycle % : 99.71 Kp: 8.53 Ki: 0.021	
14:12:43.670 -> Setpoint: 110.00 Temp: 102.43 Duty Cycle % : 98.63 Kp: 8.53 Ki: 0.020	
14:12:48.747 -> Setpoint: 110.00 Temp: 102.54 Duty Cycle % : 98.43 Kp: 8.53 Ki: 0.020	
14:12:53.827 -> Setpoint: 110.00 Temp: 102.76 Duty Cycle % : 98.74 Kp: 8.53 Ki: 0.021	
14:12:58.896 -> Setpoint: 110.00 Temp: 102.87 Duty Cycle % : 98.54 Kp: 8.53 Ki: 0.021	
14:13:03.989 -> Setpoint: 110.00 Temp: 102.99 Duty Cycle % : 97.44 Kp: 8.53 Ki: 0.02	
4:13:19.211 -> Setpoint: 110.00 Temp: 103.44 Duty Cycle % : 96.42 Kp: 8.53 Ki: 0.020	
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14:13:24.298 -> Setpoint: 110.00 Temp: 103.55 Duty Cycle % : 97.09 Kp: 8.53 Ki: 0.021
14:13:29.405 -> Setpoint: 110.00 Temp: 103.66 Duty Cycle % : 96.87 Kp: 8.53 Ki: 0.021
14:13:34.453 -> Setpoint: 110.00 Temp: 103.77 Duty Cycle % : 95.74 Kp: 8.53 Ki: 0.020
14:13:39.531 -> Setpoint: 110.00 Temp: 103.89 Duty Cycle % : 96.41 Kp: 8.53 Ki: 0.021
14:13:44.613 -> Setpoint: 110.00 Temp: 104.11 Duty Cycle % : 94.90 Kp: 8.53 Ki: 0.020
14:13:49.725 -> Setpoint: 110.00 Temp: 104.22 Duty Cycle % : 95.57 Kp: 8.53 Ki: 0.021
14:13:54.799 -> Setpoint: 110.00 Temp: 104.34 Duty Cycle % : 95.33 Kp: 8.53 Ki: 0.021
14:13:59.884 -> Setpoint: 110.00 Temp: 104.45 Duty Cycle % : 95.08 Kp: 8.53 Ki: 0.021
14:14:04.967 -> Setpoint: 110.00 Temp: 104.56 Duty Cycle % : 93.93 Kp: 8.53 Ki: 0.020
14:14:10.047 -> Setpoint: 110.00 Temp: 104.68 Duty Cycle % : 94.59 Kp: 8.53 Ki: 0.021
14:14:15.124 -> Setpoint: 110.00 Temp: 104.90 Duty Cycle % : 93.96 Kp: 8.53 Ki: 0.021
14:14:20.200 -> Setpoint: 110.00 Temp: 105.01 Duty Cycle % : 92.79 Kp: 8.53 Ki: 0.020
14:14:25.280 -> Setpoint: 110.00 Temp: 105.12 Duty Cycle % : 93.45 Kp: 8.53 Ki: 0.021
14:14:30.359 -> Setpoint: 110.00 Temp: 105.24 Duty Cycle % : 93.18 Kp: 8.53 Ki: 0.021
14:14:35.447 -> Setpoint: 110.00 Temp: 105.35 Duty Cycle % : 92.92 Kp: 8.53 Ki: 0.021
14:14:40.524 -> Setpoint: 110.00 Temp: 105.46 Duty Cycle % : 92.65 Kp: 8.53 Ki: 0.021
14:14:45.600 -> Setpoint: 110.00 Temp: 105.57 Duty Cycle % : 91.46 Kp: 8.53 Ki: 0.020
14:14:50.677 -> Setpoint: 110.00 Temp: 105.69 Duty Cycle % : 92.11 Kp: 8.53 Ki: 0.021
14:14:55.776 -> Setpoint: 110.00 Temp: 105.80 Duty Cycle % : 91.84 Kp: 8.53 Ki: 0.021
14:15:00.850 -> Setpoint: 110.00 Temp: 105.91 Duty Cycle % : 91.56 Kp: 8.53 Ki: 0.021
14:15:05.926 -> Setpoint: 110.00 Temp: 106.02 Duty Cycle % : 91.28 Kp: 8.53 Ki: 0.021
14:15:11.013 -> Setpoint: 110.00 Temp: 106.25 Duty Cycle % : 90.62 Kp: 8.53 Ki: 0.021
14:15:16.093 -> Setpoint: 110.00 Temp: 106.25 Duty Cycle % : 90.71 Kp: 8.53 Ki: 0.021
14:15:21.166 -> Setpoint: 110.00 Temp: 106.36 Duty Cycle % : 89.49 Kp: 8.53 Ki: 0.020
14:15:26.247 -> Setpoint: 110.00 Temp: 106.47 Duty Cycle % : 90.13 Kp: 8.53 Ki: 0.021
14:15:31.323 -> Setpoint: 110.00 Temp: 106.59 Duty Cycle % : 89.83 Kp: 8.53 Ki: 0.021
14:15:36.396 -> Setpoint: 110.00 Temp: 106.70 Duty Cycle % : 89.54 Kp: 8.53 Ki: 0.021
14:15:41.472 -> Setpoint: 110.00 Temp: 106.81 Duty Cycle % : 88.30 Kp: 8.53 Ki: 0.020
14:15:46.579 -> Setpoint: 110.00 Temp: 106.93 Duty Cycle % : 88.93 Kp: 8.53 Ki: 0.021
14:15:51.660 -> Setpoint: 110.00 Temp: 107.04 Duty Cycle % : 88.63 Kp: 8.53 Ki: 0.021
14:15:56.740 -> Setpoint: 110.00 Temp: 107.15 Duty Cycle % : 88.32 Kp: 8.53 Ki: 0.021
14:16:01.813 -> Setpoint: 110.00 Temp: 107.15 Duty Cycle % : 88.39 Kp: 8.53 Ki: 0.021
14:16:06.890 -> Setpoint: 110.00 Temp: 107.26 Duty Cycle % : 88.08 Kp: 8.53 Ki: 0.021
14:16:11.974 -> Setpoint: 110.00 Temp: 107.37 Duty Cycle % : 87.77 Kp: 8.53 Ki: 0.021
14:16:17.052 -> Setpoint: 110.00 Temp: 107.49 Duty Cycle % : 86.51 Kp: 8.53 Ki: 0.020
14:16:22.130 -> Setpoint: 110.00 Temp: 107.60 Duty Cycle % : 87.13 Kp: 8.53 Ki: 0.021
14:16:27.221 -> Setpoint: 110.00 Temp: 107.60 Duty Cycle % : 87.19 Kp: 8.53 Ki: 0.021
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14:16:32.300 -> Setpoint: 110.00 Temp: 107.71	Duty Cycle %: 85 93 Kn: 8 53 Ki: 0 020
14:16:37.379 -> Setpoint: 110.00 Temp: 107.82	
14:16:42.458 -> Setpoint: 110.00 Temp: 107.82	
14:16:47.526 -> Setpoint: 110.00 Temp: 107.94	Duty Cycle %: 86.27 Kp: 8.53 Ki: 0.021
14:16:52.604 -> Setpoint: 110.00 Temp: 108.05	Duty Cycle %: 85.00 Kp: 8.53 Ki: 0.020
14:16:57.680 -> Setpoint: 110.00 Temp: 108.05	Duty Cycle %: 85.99 Kp: 8.53 Ki: 0.021
14:17:02.757 -> Setpoint: 110.00 Temp: 108.16	Duty Cycle %: 85.66 Kp: 8.53 Ki: 0.021
14:17:07.845 -> Setpoint: 110.00 Temp: 108.27	Duty Cycle %: 85.32 Kp: 8.53 Ki: 0.021
14:17:12.924 -> Setpoint: 110.00 Temp: 108.27	Duty Cycle %: 85.36 Kp: 8.53 Ki: 0.021
14:17:18.008 -> Setpoint: 110.00 Temp: 108.39	Duty Cycle %: 85.03 Kp: 8.53 Ki: 0.021
14:17:23.086 -> Setpoint: 110.00 Temp: 108.39	Duty Cycle %: 85.06 Kp: 8.53 Ki: 0.021
14:17:28.155 -> Setpoint: 110.00 Temp: 108.50	Duty Cycle %: 83.78 Kp: 8.53 Ki: 0.020
14:17:33.239 -> Setpoint: 110.00 Temp: 108.50	Duty Cycle %: 84.76 Kp: 8.53 Ki: 0.021
14:17:38.343 -> Setpoint: 110.00 Temp: 108.61	Duty Cycle %: 83.47 Kp: 8.53 Ki: 0.020
14:17:43.424 -> Setpoint: 110.00 Temp: 108.61	Duty Cycle %: 83.50 Kp: 8.53 Ki: 0.020
14:17:48.475 -> Setpoint: 110.00 Temp: 108.72	Duty Cycle %: 84.11 Kp: 8.53 Ki: 0.021
14:17:53.582 -> Setpoint: 110.00 Temp: 108.84	Duty Cycle %: 82.81 Kp: 8.53 Ki: 0.020
14:17:58.657 -> Setpoint: 110.00 Temp: 108.84	Duty Cycle %: 83.78 Kp: 8.53 Ki: 0.021
14:18:03.735 -> Setpoint: 110.00 Temp: 108.95	
14:18:08.814 -> Setpoint: 110.00 Temp: 108.95	Duty Cycle %: 83.46 Kp: 8.53 Ki: 0.021
14:18:13.897 -> Setpoint: 110.00 Temp: 109.06	
14:18:18.975 -> Setpoint: 110.00 Temp: 109.06	Duty Cycle %: 82.18 Kp: 8.53 Ki: 0.020
14:18:24.058 -> Setpoint: 110.00 Temp: 109.18	
14:18:29.130 -> Setpoint: 110.00 Temp: 109.18	
14:18:34.213 -> Setpoint: 110.00 Temp: 109.29	
14:18:39.294 -> Setpoint: 110.00 Temp: 109.29	
14:18:44:372 -> Setpoint: 110:00 Temp: 109:40	
14:18:49.452 -> Setpoint: 110.00 Temp: 109.40 14:18:49.452 -> Setpoint: 110.00 Temp: 109.40	
1 1	J J 1 1
14:18:54.533 -> Setpoint: 110.00 Temp: 109.51	
14:18:59.611 -> Setpoint: 110.00 Temp: 109.51	
14:19:04.693 -> Setpoint: 110.00 Temp: 109.51	
14:19:09.775 -> Setpoint: 110.00 Temp: 109.62	
14:19:14.855 -> Setpoint: 110.00 Temp: 109.74	Duty Cycle % : 81.02 Kp: 8.53 Ki: 0.021
14:19:19.929 -> Setpoint: 110.00 Temp: 109.74	Duty Cycle %: 81.03 Kp: 8.53 Ki: 0.021
14:19:25.012 -> Setpoint: 110.00 Temp: 109.74	Duty Cycle %: 81.04 Kp: 8.53 Ki: 0.021
14:19:30.083 -> Setpoint: 110.00 Temp: 109.85	Duty Cycle %: 80.66 Kp: 8.53 Ki: 0.021
14:19:35.161 -> Setpoint: 110.00 Temp: 109.85	Duty Cycle %: 80.67 Kp: 8.53 Ki: 0.021

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14:19:40.242 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 80.67 Kp: 8.53 Ki: 0.021
14:19:45.318 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 80.29 Kp: 8.53 Ki: 0.021
14:19:50.398 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 80.30 Kp: 8.53 Ki: 0.021
14:19:55.512 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 79.92 Kp: 8.53 Ki: 0.021
14:20:00.558 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 79.92 Kp: 8.53 Ki: 0.021
14:20:05.638 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 79.91 Kp: 8.53 Ki: 0.021
14:20:10.718 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 79.53 Kp: 8.53 Ki: 0.021
14:20:15.829 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 78.57 Kp: 8.53 Ki: 0.020
14:20:20.910 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 79.52 Kp: 8.53 Ki: 0.021
14:20:25.960 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 79.14 Kp: 8.53 Ki: 0.021
14:20:31.058 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 79.13 Kp: 8.53 Ki: 0.021
14:20:36.147 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 79.12 Kp: 8.53 Ki: 0.021
14:20:41.217 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 78.74 Kp: 8.53 Ki: 0.021
14:20:46.283 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 78.73 Kp: 8.53 Ki: 0.021
14:20:51.363 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 78.72 Kp: 8.53 Ki: 0.021
14:20:56.440 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 78.33 Kp: 8.53 Ki: 0.021
14:21:01.546 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 78.32 Kp: 8.53 Ki: 0.021
14:21:06.627 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 78.30 Kp: 8.53 Ki: 0.021
14:21:11.705 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 77.91 Kp: 8.53 Ki: 0.021
14:21:16.785 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 77.90 Kp: 8.53 Ki: 0.021
14:21:21.859 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 76.93 Kp: 8.53 Ki: 0.020
14:21:26.926 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 77.49 Kp: 8.53 Ki: 0.021
14:21:32.004 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 77.47 Kp: 8.53 Ki: 0.021
14:21:37.109 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 77.45 Kp: 8.53 Ki: 0.021
14:21:42.159 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 77.43 Kp: 8.53 Ki: 0.021
14:21:47.239 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 77.04 Kp: 8.53 Ki: 0.021
14:21:52.347 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 77.01 Kp: 8.53 Ki: 0.021
14:21:57.424 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 76.99 Kp: 8.53 Ki: 0.021
14:22:02.503 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 76.02 Kp: 8.53 Ki: 0.020
14:22:07.575 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 75.62 Kp: 8.53 Ki: 0.020
14:22:12.648 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 76.55 Kp: 8.53 Ki: 0.021
14:22:17.723 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 76.53 Kp: 8.53 Ki: 0.021
14:22:22.831 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 76.50 Kp: 8.53 Ki: 0.021
14:22:27.906 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 76.10 Kp: 8.53 Ki: 0.021
14:22:32.982 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 75.12 Kp: 8.53 Ki: 0.020
14:22:38.060 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 75.10 Kp: 8.53 Ki: 0.020
14:22:43.135 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 75.64 Kp: 8.53 Ki: 0.021

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14:2	22:48.215 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 75.61 Kp: 8.53 Ki: 0.021
14:2	22:53.288 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 75.58 Kp: 8.53 Ki: 0.021
14:2	22:58.367 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 75.55 Kp: 8.53 Ki: 0.021
14:2	23:03.441 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 75.53 Kp: 8.53 Ki: 0.021
14:2	23:08.548 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 75.50 Kp: 8.53 Ki: 0.021
14:2	23:13.625 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 75.09 Kp: 8.53 Ki: 0.021
14:2	23:18.699 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 74.11 Kp: 8.53 Ki: 0.020
14:2	23:23.775 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 75.02 Kp: 8.53 Ki: 0.021
14:2	23:28.851 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 74.99 Kp: 8.53 Ki: 0.021
14:2	23:33.926 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 74.58 Kp: 8.53 Ki: 0.021
14:2	23:39.001 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 73.60 Kp: 8.53 Ki: 0.020
14:2	23:44.077 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 74.51 Kp: 8.53 Ki: 0.021
14:2	23:49.152 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 74.48 Kp: 8.53 Ki: 0.021
14:2	23:54.264 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 74.44 Kp: 8.53 Ki: 0.021
14:2	23:59.345 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 74.03 Kp: 8.53 Ki: 0.021
14:2	24:04.413 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 73.99 Kp: 8.53 Ki: 0.021
14:2	24:09.472 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 73.96 Kp: 8.53 Ki: 0.021
14:2	24:14.574 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 73.54 Kp: 8.53 Ki: 0.021
14:2	24:19.639 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 72.56 Kp: 8.53 Ki: 0.020
14:2	24:24.734 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 73.46 Kp: 8.53 Ki: 0.021
14:2	24:29.800 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 73.42 Kp: 8.53 Ki: 0.021
14:2	24:34.874 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 73.38 Kp: 8.53 Ki: 0.021
14:2	24:39.982 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 73.34 Kp: 8.53 Ki: 0.021
14:2	24:45.056 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 72.92 Kp: 8.53 Ki: 0.021
14:2	24:50.130 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 71.94 Kp: 8.53 Ki: 0.020
14:2	24:55.192 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 72.84 Kp: 8.53 Ki: 0.021
14:2	25:00.298 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 72.79 Kp: 8.53 Ki: 0.021
14:2	25:05.363 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 72.75 Kp: 8.53 Ki: 0.021
14:2	25:10.444 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 72.71 Kp: 8.53 Ki: 0.021
14:2	25:15.516 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 72.29 Kp: 8.53 Ki: 0.021
14:2	25:20.596 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 71.31 Kp: 8.53 Ki: 0.020
14:2	25:25.672 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 71.26 Kp: 8.53 Ki: 0.020
14:2	25:30.750 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 72.15 Kp: 8.53 Ki: 0.021
14:2	25:35.858 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 72.11 Kp: 8.53 Ki: 0.021
14:2	25:40.909 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 72.06 Kp: 8.53 Ki: 0.021
14:2	25:46.018 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.64 Kp: 8.53 Ki: 0.021
14:2	25:51.099 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.59 Kp: 8.53 Ki: 0.021
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1	4:25:56.169 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.54 Kp: 8.53 Ki: 0.021
1	4:26:01.242 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.49 Kp: 8.53 Ki: 0.021
1	4:26:06.319 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.44 Kp: 8.53 Ki: 0.021
1	4:26:11.420 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.40 Kp: 8.53 Ki: 0.021
1	4:26:16.487 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 71.35 Kp: 8.53 Ki: 0.021
1	4:26:21.578 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 70.92 Kp: 8.53 Ki: 0.021
1	4:26:26.644 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 70.87 Kp: 8.53 Ki: 0.021
1	4:26:31.718 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 70.82 Kp: 8.53 Ki: 0.021
1	4:26:36.798 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 70.77 Kp: 8.53 Ki: 0.021
1	4:26:41.899 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 70.72 Kp: 8.53 Ki: 0.021
1	4:26:46.944 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 70.67 Kp: 8.53 Ki: 0.021
1	4:26:52.057 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 70.24 Kp: 8.53 Ki: 0.021
1	4:26:57.135 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 69.26 Kp: 8.53 Ki: 0.020
1	4:27:02.219 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 70.13 Kp: 8.53 Ki: 0.021
1	4:27:07.291 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 70.08 Kp: 8.53 Ki: 0.021
1	4:27:12.369 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 70.02 Kp: 8.53 Ki: 0.021
1	4:27:17.450 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 69.97 Kp: 8.53 Ki: 0.021
1	4:27:22.523 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 69.92 Kp: 8.53 Ki: 0.021
1	4:27:27.597 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 69.48 Kp: 8.53 Ki: 0.021
1	4:27:32.671 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 69.43 Kp: 8.53 Ki: 0.021
1	4:27:37.780 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 69.37 Kp: 8.53 Ki: 0.021
1	4:27:42.827 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 68.40 Kp: 8.53 Ki: 0.020
	4:27:47.938 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 69.26 Kp: 8.53 Ki: 0.021
1	4:27:53.016 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 68.29 Kp: 8.53 Ki: 0.020
1	4:27:58.069 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 69.15 Kp: 8.53 Ki: 0.021
1	4:28:03.148 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.71 Kp: 8.53 Ki: 0.021
1	4:28:08.255 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.65 Kp: 8.53 Ki: 0.021
1	4:28:13.329 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.59 Kp: 8.53 Ki: 0.021
1	4:28:18.406 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.54 Kp: 8.53 Ki: 0.021
1	4:28:23.487 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.48 Kp: 8.53 Ki: 0.021
1	4:28:28.565 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.42 Kp: 8.53 Ki: 0.021
1	4:28:33.638 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 67.45 Kp: 8.53 Ki: 0.020
1	4:28:38.720 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.30 Kp: 8.53 Ki: 0.021
1	4:28:43.791 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 67.86 Kp: 8.53 Ki: 0.021
1	4:28:48.871 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 68.18 Kp: 8.53 Ki: 0.021
1	4:28:53.950 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 67.74 Kp: 8.53 Ki: 0.021
1	4:28:59.024 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 67.68 Kp: 8.53 Ki: 0.021
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14:29:04.134 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 67.62 Kp: 8.53 Ki: 0.021
14:29:09.218 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 66.65 Kp: 8.53 Ki: 0.020
14:29:14.297 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 67.50 Kp: 8.53 Ki: 0.021
14:29:19.368 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 66.15 Kp: 8.53 Ki: 0.020
14:29:24.444 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 66.99 Kp: 8.53 Ki: 0.021
14:29:29.520 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 66.93 Kp: 8.53 Ki: 0.021
14:29:34.599 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 66.86 Kp: 8.53 Ki: 0.021
14:29:39.680 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 66.80 Kp: 8.53 Ki: 0.021
14:29:44.756 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 66.73 Kp: 8.53 Ki: 0.021
14:29:49.829 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 66.29 Kp: 8.53 Ki: 0.021
14:29:54.907 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 66.22 Kp: 8.53 Ki: 0.021
14:30:00.010 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 66.16 Kp: 8.53 Ki: 0.021
14:30:05.088 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.19 Kp: 8.53 Ki: 0.020
14:30:10.174 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 66.02 Kp: 8.53 Ki: 0.021
14:30:15.237 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.95 Kp: 8.53 Ki: 0.021
14:30:20.314 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.89 Kp: 8.53 Ki: 0.021
14:30:25.385 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.82 Kp: 8.53 Ki: 0.021
14:30:30.496 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.75 Kp: 8.53 Ki: 0.021
14:30:35.562 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.69 Kp: 8.53 Ki: 0.021
14:30:40.639 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 65.62 Kp: 8.53 Ki: 0.021
14:30:45.721 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 65.17 Kp: 8.53 Ki: 0.021
14:30:50.806 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.21 Kp: 8.53 Ki: 0.020
14:30:55.881 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 65.03 Kp: 8.53 Ki: 0.021
14:31:00.956 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.96 Kp: 8.53 Ki: 0.021
14:31:06.038 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.89 Kp: 8.53 Ki: 0.021
14:31:11.112 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.82 Kp: 8.53 Ki: 0.021
14:31:16.189 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.75 Kp: 8.53 Ki: 0.021
14:31:21.261 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.80 Kp: 8.53 Ki: 0.020
14:31:26.370 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.62 Kp: 8.53 Ki: 0.021
14:31:31.445 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.55 Kp: 8.53 Ki: 0.021
14:31:36.515 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.48 Kp: 8.53 Ki: 0.021
14:31:41.594 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.41 Kp: 8.53 Ki: 0.021
14:31:46.672 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 64.34 Kp: 8.53 Ki: 0.021
14:31:51.777 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle %: 64.27 Kp: 8.53 Ki: 0.021
14:31:56.851 -> Setpoint: 110:00 Temp: 112:89 Duty Cycle %: 63.32 Kp: 8.53 Ki: 0.020
14:32:01.931 -> Setpoint: 110:00 Temp: 112:89 Duty Cycle %: 63:32 Kp: 8:53 Ki: 0.020
14:32:07.007 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.18 Kp: 8.53 Ki: 0.020

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14:32:12.081 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.99 Kp: 8.53 Ki: 0.021
14:32:17.160 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.92 Kp: 8.53 Ki: 0.021
14:32:22.246 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.85 Kp: 8.53 Ki: 0.021
14:32:27.320 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.78 Kp: 8.53 Ki: 0.021
14:32:32.394 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 62.84 Kp: 8.53 Ki: 0.020
14:32:37.475 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.64 Kp: 8.53 Ki: 0.021
14:32:42.556 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.57 Kp: 8.53 Ki: 0.021
14:32:47.631 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 62.63 Kp: 8.53 Ki: 0.020
14:32:52.708 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.43 Kp: 8.53 Ki: 0.021
14:32:57.788 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.36 Kp: 8.53 Ki: 0.021
14:33:02.890 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.29 Kp: 8.53 Ki: 0.021
14:33:07.976 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.22 Kp: 8.53 Ki: 0.021
14:33:13.050 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.15 Kp: 8.53 Ki: 0.021
14:33:18.103 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.08 Kp: 8.53 Ki: 0.021
14:33:23.211 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 63.01 Kp: 8.53 Ki: 0.021
14:33:28.275 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 62.08 Kp: 8.53 Ki: 0.020
14:33:33.353 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 62.87 Kp: 8.53 Ki: 0.021
14:33:38.440 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 62.80 Kp: 8.53 Ki: 0.021
14:33:43.510 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 61.87 Kp: 8.53 Ki: 0.020
14:33:48.595 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 62.28 Kp: 8.53 Ki: 0.021
14:33:53.676 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 62.21 Kp: 8.53 Ki: 0.021
14:33:58.745 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 62.14 Kp: 8.53 Ki: 0.021
14:34:03.820 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 62.07 Kp: 8.53 Ki: 0.021
14:34:08.930 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.99 Kp: 8.53 Ki: 0.021
14:34:13.980 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.92 Kp: 8.53 Ki: 0.021
14:34:19.059 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.85 Kp: 8.53 Ki: 0.021
14:34:24.138 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.78 Kp: 8.53 Ki: 0.021
14:34:29.248 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.85 Kp: 8.53 Ki: 0.020
14:34:34.329 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.63 Kp: 8.53 Ki: 0.021
14:34:39.409 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.71 Kp: 8.53 Ki: 0.020
14:34:44.480 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.49 Kp: 8.53 Ki: 0.021
14:34:49.561 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.41 Kp: 8.53 Ki: 0.021
14:34:54.638 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.34 Kp: 8.53 Ki: 0.021
14:34:59.714 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.42 Kp: 8.53 Ki: 0.020
14:35:04.795 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.20 Kp: 8.53 Ki: 0.021
14:35:09.873 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.12 Kp: 8.53 Ki: 0.021
14:35:14.950 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 61.05 Kp: 8.53 Ki: 0.021

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	14:35:20.018 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.98 Kp: 8.53 Ki: 0.021
	14:35:25.099 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.91 Kp: 8.53 Ki: 0.021
	14:35:30.208 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.83 Kp: 8.53 Ki: 0.021
	14:35:35.288 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.76 Kp: 8.53 Ki: 0.021
	14:35:40.364 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.69 Kp: 8.53 Ki: 0.021
	14:35:45.442 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.62 Kp: 8.53 Ki: 0.021
	14:35:50.524 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.70 Kp: 8.53 Ki: 0.020
	14:35:55.602 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.47 Kp: 8.53 Ki: 0.021
	14:36:00.669 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.56 Kp: 8.53 Ki: 0.020
	14:36:05.741 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.33 Kp: 8.53 Ki: 0.021
	14:36:10.818 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.26 Kp: 8.53 Ki: 0.021
	14:36:15.925 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.18 Kp: 8.53 Ki: 0.021
	14:36:20.980 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.11 Kp: 8.53 Ki: 0.021
	14:36:26.081 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 60.04 Kp: 8.53 Ki: 0.021
	14:36:31.155 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.97 Kp: 8.53 Ki: 0.021
	14:36:36.218 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.89 Kp: 8.53 Ki: 0.021
	14:36:41.324 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.82 Kp: 8.53 Ki: 0.021
	14:36:46.399 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.75 Kp: 8.53 Ki: 0.021
	14:36:51.470 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.85 Kp: 8.53 Ki: 0.020
	14:36:56.549 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.60 Kp: 8.53 Ki: 0.021
	14:37:01.615 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.70 Kp: 8.53 Ki: 0.020
	14:37:06.722 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.46 Kp: 8.53 Ki: 0.021
	14:37:11.794 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.39 Kp: 8.53 Ki: 0.021
	14:37:16.861 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.31 Kp: 8.53 Ki: 0.021
	14:37:21.964 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.24 Kp: 8.53 Ki: 0.021
	14:37:27.031 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.17 Kp: 8.53 Ki: 0.021
	14:37:32.111 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.10 Kp: 8.53 Ki: 0.021
	14:37:37.201 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 59.02 Kp: 8.53 Ki: 0.021
	14:37:42.274 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.95 Kp: 8.53 Ki: 0.021
	14:37:47.361 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.88 Kp: 8.53 Ki: 0.021
	14:37:52.437 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.81 Kp: 8.53 Ki: 0.021
	14:37:57.512 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.73 Kp: 8.53 Ki: 0.021
	14:38:02.584 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.66 Kp: 8.53 Ki: 0.021
	14:38:07.690 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.77 Kp: 8.53 Ki: 0.020
	14:38:12.757 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.52 Kp: 8.53 Ki: 0.021
	14:38:17.826 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.44 Kp: 8.53 Ki: 0.021
	14:38:22.899 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.37 Kp: 8.53 Ki: 0.021
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14:38:27.982 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.30 Kp: 8.53 Ki: 0.021
14:38:33.068 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 58.23 Kp: 8.53 Ki: 0.021
14:38:38.144 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.34 Kp: 8.53 Ki: 0.020
14:38:43.251 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.70 Kp: 8.53 Ki: 0.021
14:38:48.326 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.63 Kp: 8.53 Ki: 0.021
14:38:53.397 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.55 Kp: 8.53 Ki: 0.021
14:38:58.481 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.48 Kp: 8.53 Ki: 0.021
14:39:03.558 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.97 Kp: 8.53 Ki: 0.020
14:39:08.630 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.71 Kp: 8.53 Ki: 0.021
14:39:13.703 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.26 Kp: 8.53 Ki: 0.021
14:39:18.803 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.56 Kp: 8.53 Ki: 0.021
14:39:23.868 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.11 Kp: 8.53 Ki: 0.021
14:39:28.955 -> Setpoint: 110.00 Temp: 113.11 Duty Cycle % : 57.03 Kp: 8.53 Ki: 0.021
14:39:34.055 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.34 Kp: 8.53 Ki: 0.021
14:39:39.124 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.27 Kp: 8.53 Ki: 0.021
14:39:44.196 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.19 Kp: 8.53 Ki: 0.021
14:39:49.276 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 57.12 Kp: 8.53 Ki: 0.021
14:39:54.357 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.25 Kp: 8.53 Ki: 0.020
14:39:59.431 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.18 Kp: 8.53 Ki: 0.020
14:40:04.511 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.90 Kp: 8.53 Ki: 0.021
14:40:09.606 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.83 Kp: 8.53 Ki: 0.021
14:40:14.655 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 55.96 Kp: 8.53 Ki: 0.020
14:40:19.762 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.69 Kp: 8.53 Ki: 0.021
14:40:24.817 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.61 Kp: 8.53 Ki: 0.021
14:40:29.907 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.54 Kp: 8.53 Ki: 0.021
14:40:35.002 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.47 Kp: 8.53 Ki: 0.021
14:40:40.065 -> Setpoint: 110.00 Temp: 113.00 Duty Cycle % : 56.40 Kp: 8.53 Ki: 0.021
14:40:45.141 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.70 Kp: 8.53 Ki: 0.021
14:40:50.243 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.63 Kp: 8.53 Ki: 0.021
14:40:55.295 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.77 Kp: 8.53 Ki: 0.020
14:41:00.371 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.71 Kp: 8.53 Ki: 0.020
14:41:05.482 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.42 Kp: 8.53 Ki: 0.021
14:41:10.556 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.35 Kp: 8.53 Ki: 0.021
14:41:15.631 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle %: 56.28 Kp: 8.53 Ki: 0.021
14:41:20.711 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle %: 56.21 Kp: 8.53 Ki: 0.021
14:41:25.781 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.15 Kp: 8.53 Ki: 0.021
14:41:30.857 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.08 Kp: 8.53 Ki: 0.021

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14:41:35.965 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 56.01 Kp: 8.53 Ki: 0.021
 14:41:41.041 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.94 Kp: 8.53 Ki: 0.021
14:41:46.116 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.87 Kp: 8.53 Ki: 0.021
14:41:51.192 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.80 Kp: 8.53 Ki: 0.021
14:41:56.269 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.73 Kp: 8.53 Ki: 0.021
14:42:01.350 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.66 Kp: 8.53 Ki: 0.021
14:42:06.427 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.59 Kp: 8.53 Ki: 0.021
14:42:11.506 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.52 Kp: 8.53 Ki: 0.021
14:42:16.588 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.45 Kp: 8.53 Ki: 0.021
14:42:21.666 -> Setpoint: 110.00 Temp: 112.89 Duty Cycle % : 55.38 Kp: 8.53 Ki: 0.021
14:42:26.740 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.69 Kp: 8.53 Ki: 0.021
14:42:31.818 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.62 Kp: 8.53 Ki: 0.021
14:42:36.887 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.55 Kp: 8.53 Ki: 0.021
14:42:41.956 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.49 Kp: 8.53 Ki: 0.021
14:42:47.032 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.65 Kp: 8.53 Ki: 0.020
14:42:52.106 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.35 Kp: 8.53 Ki: 0.021
14:42:57.180 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.29 Kp: 8.53 Ki: 0.021
14:43:02.255 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.22 Kp: 8.53 Ki: 0.021
14:43:07.365 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.38 Kp: 8.53 Ki: 0.020
14:43:12.439 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.08 Kp: 8.53 Ki: 0.021
14:43:17.512 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 55.02 Kp: 8.53 Ki: 0.021
14:43:22.585 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 55.33 Kp: 8.53 Ki: 0.021
14:43:27.672 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.12 Kp: 8.53 Ki: 0.020
14:43:32.740 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.82 Kp: 8.53 Ki: 0.021
14:43:37.815 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 55.13 Kp: 8.53 Ki: 0.021
14:43:42.924 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 54.31 Kp: 8.53 Ki: 0.020
14:43:47.974 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 55.00 Kp: 8.53 Ki: 0.021
14:43:53.081 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 54.18 Kp: 8.53 Ki: 0.020
14:43:58.152 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 54.87 Kp: 8.53 Ki: 0.021
14:44:03.224 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.67 Kp: 8.53 Ki: 0.020
14:44:08.306 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.36 Kp: 8.53 Ki: 0.021
14:44:13.388 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.30 Kp: 8.53 Ki: 0.021
14:44:18.473 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.47 Kp: 8.53 Ki: 0.020
14:44:23.544 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.16 Kp: 8.53 Ki: 0.021
14:44:28.622 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 54.10 Kp: 8.53 Ki: 0.021
14:44:33.695 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 54.41 Kp: 8.53 Ki: 0.021
14:44:38.769 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.96 Kp: 8.53 Ki: 0.021

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14:44:43.851 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.90 Kp: 8.53 Ki: 0.021
14:44:48.955 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.83 Kp: 8.53 Ki: 0.021
14:44:54.030 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.76 Kp: 8.53 Ki: 0.021
14:44:59.104 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.95 Kp: 8.53 Ki: 0.020
14:45:04.185 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.63 Kp: 8.53 Ki: 0.021
14:45:09.271 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.56 Kp: 8.53 Ki: 0.021
14:45:14.347 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.49 Kp: 8.53 Ki: 0.021
14:45:19.422 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.43 Kp: 8.53 Ki: 0.021
14:45:24.496 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.36 Kp: 8.53 Ki: 0.021
14:45:29.571 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.29 Kp: 8.53 Ki: 0.021
14:45:34.649 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.23 Kp: 8.53 Ki: 0.021
14:45:39.751 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.16 Kp: 8.53 Ki: 0.021
14:45:44.832 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.09 Kp: 8.53 Ki: 0.021
14:45:49.906 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 53.03 Kp: 8.53 Ki: 0.021
14:45:54.987 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.22 Kp: 8.53 Ki: 0.020
14:46:00.067 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.89 Kp: 8.53 Ki: 0.021
14:46:05.139 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.09 Kp: 8.53 Ki: 0.020
14:46:10.226 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.76 Kp: 8.53 Ki: 0.021
14:46:15.303 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 51.95 Kp: 8.53 Ki: 0.020
14:46:20.392 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.62 Kp: 8.53 Ki: 0.021
14:46:25.465 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 51.82 Kp: 8.53 Ki: 0.020
14:46:30.540 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.49 Kp: 8.53 Ki: 0.021
14:46:35.613 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.42 Kp: 8.53 Ki: 0.021
14:46:40.717 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.36 Kp: 8.53 Ki: 0.021
14:46:45.786 -> Setpoint: 110.00 Temp: 112.77 Duty Cycle % : 52.29 Kp: 8.53 Ki: 0.021
14:46:50.861 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 51.87 Kp: 8.53 Ki: 0.020
14:46:55.939 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 52.54 Kp: 8.53 Ki: 0.021
14:47:01.009 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 51.74 Kp: 8.53 Ki: 0.020
14:47:06.086 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 52.41 Kp: 8.53 Ki: 0.021
14:47:11.197 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 52.34 Kp: 8.53 Ki: 0.021
14:47:16.278 -> Setpoint: 110.00 Temp: 112.66 Duty Cycle % : 52.28 Kp: 8.53 Ki: 0.021
14:47:21.327 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 52.59 Kp: 8.53 Ki: 0.021
14:47:26.403 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 52.53 Kp: 8.53 Ki: 0.021
14:47:31.484 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 52.47 Kp: 8.53 Ki: 0.021
14:47:36.591 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 52.41 Kp: 8.53 Ki: 0.021
14:47:41.662 -> Setpoint: 110.00 Temp: 112.55 Duty Cycle % : 52.35 Kp: 8.53 Ki: 0.021
14:47:46.737 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.67 Kp: 8.53 Ki: 0.021

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 14:47:51.811 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.61 Kp: 8.53 Ki: 0.021
14:47:56.909 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.55 Kp: 8.53 Ki: 0.021
14:48:01.990 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.49 Kp: 8.53 Ki: 0.021
14:48:07.062 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.43 Kp: 8.53 Ki: 0.021
14:48:12.138 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.37 Kp: 8.53 Ki: 0.021
14:48:17.213 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.31 Kp: 8.53 Ki: 0.021
14:48:22.291 -> Setpoint: 110.00 Temp: 112.44 Duty Cycle % : 52.25 Kp: 8.53 Ki: 0.021
14:48:27.367 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.57 Kp: 8.53 Ki: 0.021
14:48:32.438 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.52 Kp: 8.53 Ki: 0.021
14:48:37.545 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.46 Kp: 8.53 Ki: 0.021
14:48:42.621 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 51.69 Kp: 8.53 Ki: 0.020
14:48:47.700 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.35 Kp: 8.53 Ki: 0.021
14:48:52.779 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.29 Kp: 8.53 Ki: 0.021
14:48:57.855 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.24 Kp: 8.53 Ki: 0.021
14:49:02.934 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.18 Kp: 8.53 Ki: 0.021
14:49:08.010 -> Setpoint: 110.00 Temp: 112.32 Duty Cycle % : 52.12 Kp: 8.53 Ki: 0.021
14:49:13.085 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.45 Kp: 8.53 Ki: 0.021
14:49:18.193 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 51.68 Kp: 8.53 Ki: 0.020
14:49:23.269 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.34 Kp: 8.53 Ki: 0.021
14:49:28.318 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.29 Kp: 8.53 Ki: 0.021
14:49:33.423 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.23 Kp: 8.53 Ki: 0.021
14:49:38.504 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.18 Kp: 8.53 Ki: 0.021
14:49:43.584 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.13 Kp: 8.53 Ki: 0.021
14:49:48.666 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.07 Kp: 8.53 Ki: 0.021
14:49:53.728 -> Setpoint: 110.00 Temp: 112.21 Duty Cycle % : 52.02 Kp: 8.53 Ki: 0.021
14:49:58.814 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.35 Kp: 8.53 Ki: 0.021
14:50:03.878 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.30 Kp: 8.53 Ki: 0.021
14:50:08.990 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.24 Kp: 8.53 Ki: 0.021
14:50:14.062 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.19 Kp: 8.53 Ki: 0.021
14:50:19.141 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.14 Kp: 8.53 Ki: 0.021
14:50:24.224 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.09 Kp: 8.53 Ki: 0.021
14:50:29.300 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 52.04 Kp: 8.53 Ki: 0.021
14:50:34.375 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.99 Kp: 8.53 Ki: 0.021
14:50:39.457 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.24 Kp: 8.53 Ki: 0.020
14:50:44.537 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.89 Kp: 8.53 Ki: 0.021
14:50:49.613 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.84 Kp: 8.53 Ki: 0.021
14:50:54.690 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.09 Kp: 8.53 Ki: 0.020

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14:50:59.771 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.04 Kp: 8.53 Ki: 0.020
14:51:04.845 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.69 Kp: 8.53 Ki: 0.021
14:51:09.925 -> Setpoint: 110.00 Temp: 112.10 Duty Cycle % : 51.64 Kp: 8.53 Ki: 0.021
14:51:14.997 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.96 Kp: 8.53 Ki: 0.021
14:51:20.105 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.22 Kp: 8.53 Ki: 0.020
14:51:25.174 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.87 Kp: 8.53 Ki: 0.021
14:51:30.237 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.82 Kp: 8.53 Ki: 0.021
14:51:35.344 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.77 Kp: 8.53 Ki: 0.021
14:51:40.419 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.72 Kp: 8.53 Ki: 0.021
14:51:45.501 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 50.98 Kp: 8.53 Ki: 0.020
14:51:50.584 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 50.93 Kp: 8.53 Ki: 0.020
14:51:55.665 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.58 Kp: 8.53 Ki: 0.021
14:52:00.711 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 50.84 Kp: 8.53 Ki: 0.020
14:52:05.794 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.48 Kp: 8.53 Ki: 0.021
14:52:10.880 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.44 Kp: 8.53 Ki: 0.021
14:52:15.961 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.39 Kp: 8.53 Ki: 0.021
14:52:21.038 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.34 Kp: 8.53 Ki: 0.021
14:52:26.117 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 50.60 Kp: 8.53 Ki: 0.020
14:52:31.195 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.24 Kp: 8.53 Ki: 0.021
14:52:36.298 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.20 Kp: 8.53 Ki: 0.021
14:52:41.372 -> Setpoint: 110.00 Temp: 111.99 Duty Cycle % : 51.15 Kp: 8.53 Ki: 0.021
14:52:46.455 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 51.48 Kp: 8.53 Ki: 0.021
14:52:51.533 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 50.75 Kp: 8.53 Ki: 0.020
14:52:56.616 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 51.39 Kp: 8.53 Ki: 0.021
14:53:01.694 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 51.34 Kp: 8.53 Ki: 0.021
14:53:06.776 -> Setpoint: 110.00 Temp: 111.87 Duty Cycle % : 51.30 Kp: 8.53 Ki: 0.021
14:53:11.855 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.63 Kp: 8.53 Ki: 0.021
14:53:16.936 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.59 Kp: 8.53 Ki: 0.021
14:53:22.018 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.55 Kp: 8.53 Ki: 0.021
14:53:27.096 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.50 Kp: 8.53 Ki: 0.021
14:53:32.176 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 50.78 Kp: 8.53 Ki: 0.020
14:53:37.256 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.42 Kp: 8.53 Ki: 0.021
14:53:42.335 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.38 Kp: 8.53 Ki: 0.021
14:53:47.409 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.33 Kp: 8.53 Ki: 0.021
14:53:52.490 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.29 Kp: 8.53 Ki: 0.021
14:53:57.566 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.25 Kp: 8.53 Ki: 0.021
14:54:02.648 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.21 Kp: 8.53 Ki: 0.021
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	k:07.723 -> Setpoint: 110.00 Temp: 111.76 Duty Cycle % : 51.16 Kp: 8.53 Ki: 0.021
14:54	1:12.805 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.50 Kp: 8.53 Ki: 0.021
14:54	1:17.878 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 50.78 Kp: 8.53 Ki: 0.020
14:54	:22.959 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.42 Kp: 8.53 Ki: 0.021
14:54	:28.034 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.38 Kp: 8.53 Ki: 0.021
14:54	1:33.119 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.34 Kp: 8.53 Ki: 0.021
14:54	38.200 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.30 Kp: 8.53 Ki: 0.021
14:54	:43.279 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.26 Kp: 8.53 Ki: 0.021
14:54	:48.349 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.22 Kp: 8.53 Ki: 0.021
14:54	2:53.449 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.18 Kp: 8.53 Ki: 0.021
14:54	2:58.520 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 51.14 Kp: 8.53 Ki: 0.021
14:55	5:03.602 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 50.43 Kp: 8.53 Ki: 0.020
14:55	5:08.680 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.44 Kp: 8.53 Ki: 0.021
14:55	5:13.755 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.73 Kp: 8.53 Ki: 0.020
14:55	5:18.837 -> Setpoint: 110.00 Temp: 111.65 Duty Cycle % : 50.99 Kp: 8.53 Ki: 0.021
14:55	:23.916 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.33 Kp: 8.53 Ki: 0.021
14:55	:28.990 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.62 Kp: 8.53 Ki: 0.020
14:55	5:34.064 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.58 Kp: 8.53 Ki: 0.020
14:55	5:39.144 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.22 Kp: 8.53 Ki: 0.021
14:55	5:44.250 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.18 Kp: 8.53 Ki: 0.021
14:55	5:49.327 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.14 Kp: 8.53 Ki: 0.021
14:55	5:54.406 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.44 Kp: 8.53 Ki: 0.020
14:55	5:59.477 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.07 Kp: 8.53 Ki: 0.021
14:56	6:04.555 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 51.03 Kp: 8.53 Ki: 0.021
14:56	5:09.632 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.32 Kp: 8.53 Ki: 0.020
14:56	5:14.708 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.34 Kp: 8.53 Ki: 0.021
14:56	5:19.787 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.25 Kp: 8.53 Ki: 0.020
14:56	5:24.863 -> Setpoint: 110.00 Temp: 111.54 Duty Cycle % : 50.88 Kp: 8.53 Ki: 0.021
14:56	5:29.938 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.23 Kp: 8.53 Ki: 0.021
14:56	5:35.019 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.19 Kp: 8.53 Ki: 0.021
14:56	6:40.127 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.16 Kp: 8.53 Ki: 0.021
14:56	::45.198 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.12 Kp: 8.53 Ki: 0.021
14:56	5:50.280 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.09 Kp: 8.53 Ki: 0.021
14:56	5:55.356 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 51.05 Kp: 8.53 Ki: 0.021
14:57	7:00.423 -> Setpoint: 110.00 Temp: 111.43 Duty Cycle % : 50.36 Kp: 8.53 Ki: 0.020
14:57	7:05.498 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.70 Kp: 8.53 Ki: 0.020
14:57	7:10.572 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.33 Kp: 8.53 Ki: 0.021
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14:57:15.683 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.64 Kp: 8.53 Ki: 0.020
14:57:20.759 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.27 Kp: 8.53 Ki: 0.021
14:57:25.843 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.58 Kp: 8.53 Ki: 0.020
14:57:30.924 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.54 Kp: 8.53 Ki: 0.020
14:57:36.001 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.17 Kp: 8.53 Ki: 0.021
14:57:41.064 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.14 Kp: 8.53 Ki: 0.021
14:57:46.153 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.11 Kp: 8.53 Ki: 0.021
14:57:51.226 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.08 Kp: 8.53 Ki: 0.021
14:57:56.295 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 51.05 Kp: 8.53 Ki: 0.021
14:58:01.379 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.36 Kp: 8.53 Ki: 0.020
14:58:06.453 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.98 Kp: 8.53 Ki: 0.021
14:58:11.558 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.95 Kp: 8.53 Ki: 0.021
14:58:16.639 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.92 Kp: 8.53 Ki: 0.021
14:58:21.711 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.23 Kp: 8.53 Ki: 0.020
14:58:26.787 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle % : 50.86 Kp: 8.53 Ki: 0.021
14:58:31.867 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.21 Kp: 8.53 Ki: 0.021
14:58:36.946 -> Setpoint: 110.00 Temp: 111.31 Duty Cycle %: 50.80 Kp: 8.53 Ki: 0.021
14:58:42.026 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.14 Kp: 8.53 Ki: 0.021
14:58:47.100 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.12 Kp: 8.53 Ki: 0.021
14:58:52.179 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.09 Kp: 8.53 Ki: 0.021
14:58:57.249 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.06 Kp: 8.53 Ki: 0.021
14:59:02.329 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.03 Kp: 8.53 Ki: 0.021
14:59:07.434 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 51.00 Kp: 8.53 Ki: 0.021
14:59:12.510 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 50.32 Kp: 8.53 Ki: 0.020
14:59:17.592 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 50.94 Kp: 8.53 Ki: 0.021
14:59:22.671 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 50.26 Kp: 8.53 Ki: 0.020
14:59:27.753 -> Setpoint: 110.00 Temp: 111.20 Duty Cycle % : 50.88 Kp: 8.53 Ki: 0.021
14:59:32.803 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 50.58 Kp: 8.53 Ki: 0.020
14:59:37.915 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 51.21 Kp: 8.53 Ki: 0.021
14:59:42.992 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 50.53 Kp: 8.53 Ki: 0.020
14:59:48.068 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 51.16 Kp: 8.53 Ki: 0.021
14:59:53.146 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 51.13 Kp: 8.53 Ki: 0.021
14:59:58.214 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 51.10 Kp: 8.53 Ki: 0.021
15:00:03.295 -> Setpoint: 110.00 Temp: 111.09 Duty Cycle % : 51.08 Kp: 8.53 Ki: 0.021
15:00:08.377 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 51.43 Kp: 8.53 Ki: 0.021
15:00:13.455 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 51.41 Kp: 8.53 Ki: 0.021
15:00:18.536 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 51.38 Kp: 8.53 Ki: 0.021
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15:00:23.615 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 51.36 Kp: 8.53 Ki: 0.021
15:00:28.685 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 50.69 Kp: 8.53 Ki: 0.020
15:00:33.763 -> Setpoint: 110:00 Temp: 110:97 Duty Cycle % : 51.31 Kp: 8.53 Ki: 0.021
15:00:38.840 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.67 Kp: 8.53 Ki: 0.021
15:00:43.947 -> Setpoint: 110.00 Temp: 110.97 Duty Cycle % : 50.62 Kp: 8.53 Ki: 0.020
15:00:49.007 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.62 Kp: 8.53 Ki: 0.021
15:00:54.091 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.60 Kp: 8.53 Ki: 0.021
15:00:59.168 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.58 Kp: 8.53 Ki: 0.021
15:01:04.250 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.56 Kp: 8.53 Ki: 0.021
15:01:09.324 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.54 Kp: 8.53 Ki: 0.021
15:01:14.408 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 50.87 Kp: 8.53 Ki: 0.020
15:01:19.487 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.50 Kp: 8.53 Ki: 0.021
15:01:24.567 -> Setpoint: 110.00 Temp: 110.86 Duty Cycle % : 51.48 Kp: 8.53 Ki: 0.021
15:01:29.642 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.19 Kp: 8.53 Ki: 0.020
15:01:34.731 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.17 Kp: 8.53 Ki: 0.020
15:01:39.804 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.80 Kp: 8.53 Ki: 0.021
15:01:44.905 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.78 Kp: 8.53 Ki: 0.021
15:01:49.981 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.76 Kp: 8.53 Ki: 0.021
15:01:55.063 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.74 Kp: 8.53 Ki: 0.021
15:02:00.140 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.73 Kp: 8.53 Ki: 0.021
15:02:05.214 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.71 Kp: 8.53 Ki: 0.021
15:02:10.292 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.71 Kp. 8.53 Ki: 0.021
15:02:15.378 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.03 Kp: 8.53 Ki: 0.020
15:02:20.459 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.65 Kp: 8.53 Ki: 0.021
15:02:25.524 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.64 Kp: 8.53 Ki: 0.021
15:02:30.606 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 52.00 Kp: 8.53 Ki: 0.021
15:02:35.682 -> Setpoint: 110.00 Temp: 110.75 Duty Cycle % : 51.60 Kp: 8.53 Ki: 0.021
15:02:40.757 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.96 Kp: 8.53 Ki: 0.021
15:02:45.840 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.95 Kp: 8.53 Ki: 0.021
15:02:50.923 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.93 Kp: 8.53 Ki: 0.021
15:02:55.999 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.92 Kp: 8.53 Ki: 0.021
15:03:01.077 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.90 Kp: 8.53 Ki: 0.021
15:03:06.241 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.89 Kp: 8.53 Ki: 0.021
15:03:11.233 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.87 Kp: 8.53 Ki: 0.021
15:03:16.339 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.86 Kp: 8.53 Ki: 0.021
15:03:21.425 -> Setpoint: 110.00 Temp: 110.64 Duty Cycle % : 51.84 Kp: 8.53 Ki: 0.021
15:03:26.503 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.20 Kp: 8.53 Ki: 0.021
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	15:03:31.585 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.19 Kp: 8.53 Ki: 0.021
	15:03:36.665 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.18 Kp: 8.53 Ki: 0.021
	15:03:41.740 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.17 Kp: 8.53 Ki: 0.021
	15:03:46.818 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.17 Kp: 8.53 Ki: 0.021
	15:03:51.895 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 51.50 Kp: 8.53 Ki: 0.020
	15:03:56.979 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.13 Kp: 8.53 Ki: 0.021
	15:04:02.052 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.12 Kp: 8.53 Ki: 0.021
	15:04:07.129 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.10 Kp: 8.53 Ki: 0.021
	15:04:12.211 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.09 Kp: 8.53 Ki: 0.021
	15:04:17.294 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 52.08 Kp: 8.53 Ki: 0.021
	15:04:22.376 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 51.42 Kp: 8.53 Ki: 0.020
	15:04:27.455 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 51.41 Kp: 8.53 Ki: 0.020
	15:04:32.533 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 52.42 Kp: 8.53 Ki: 0.021
	15:04:37.615 -> Setpoint: 110.00 Temp: 110.52 Duty Cycle % : 51.39 Kp: 8.53 Ki: 0.020
	15:04:42.695 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 51.76 Kp: 8.53 Ki: 0.020
	15:04:47.775 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 52.39 Kp: 8.53 Ki: 0.021
	15:04:52.850 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 52.38 Kp: 8.53 Ki: 0.021
	15:04:57.926 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 52.37 Kp: 8.53 Ki: 0.021
	15:05:03.004 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 52.36 Kp: 8.53 Ki: 0.021
	15:05:08.073 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 51.71 Kp: 8.53 Ki: 0.020
	15:05:13.184 -> Setpoint: 110.00 Temp: 110.41 Duty Cycle % : 52.34 Kp: 8.53 Ki: 0.021
	15:05:18.262 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.71 Kp: 8.53 Ki: 0.021
	15:05:23.337 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.06 Kp: 8.53 Ki: 0.020
	15:05:28.420 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.69 Kp: 8.53 Ki: 0.021
	15:05:33.472 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.68 Kp: 8.53 Ki: 0.021
	15:05:38.558 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.68 Kp: 8.53 Ki: 0.021
	15:05:43.638 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.67 Kp: 8.53 Ki: 0.021
	15:05:48.711 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.66 Kp: 8.53 Ki: 0.021
	15:05:53.820 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.65 Kp: 8.53 Ki: 0.021
	15:05:58.898 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.65 Kp: 8.53 Ki: 0.021
	15:06:03.980 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.64 Kp: 8.53 Ki: 0.021
	15:06:09.058 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.63 Kp: 8.53 Ki: 0.021
	15:06:14.137 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 51.99 Kp: 8.53 Ki: 0.020
	15:06:19.216 -> Setpoint: 110.00 Temp: 110.30 Duty Cycle % : 52.62 Kp: 8.53 Ki: 0.021
	15:06:24.300 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.99 Kp: 8.53 Ki: 0.021
	15:06:29.370 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.99 Kp: 8.53 Ki: 0.021
	15:06:34.448 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.98 Kp: 8.53 Ki: 0.021
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15:06:39.540 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.34 Kp: 8.53 Ki: 0.020
15:06:44.612 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.97 Kp: 8.53 Ki: 0.021
15:06:49.689 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.33 Kp: 8.53 Ki: 0.020
15:06:54.774 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.96 Kp: 8.53 Ki: 0.021
15:06:59.843 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.96 Kp: 8.53 Ki: 0.021
15:07:04.917 -> Setpoint: 110.00 Temp: 110.19 Duty Cycle % : 52.95 Kp: 8.53 Ki: 0.021
15:07:09.991 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.33 Kp: 8.53 Ki: 0.021
15:07:15.071 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.33 Kp: 8.53 Ki: 0.021
15:07:20.148 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.33 Kp: 8.53 Ki: 0.021
15:07:25.229 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.32 Kp: 8.53 Ki: 0.021
15:07:30.338 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.32 Kp: 8.53 Ki: 0.021
15:07:35.412 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.32 Kp: 8.53 Ki: 0.021
15:07:40.489 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.32 Kp: 8.53 Ki: 0.021
15:07:45.567 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.32 Kp: 8.53 Ki: 0.021
15:07:50.647 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.31 Kp: 8.53 Ki: 0.021
15:07:55.726 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 53.31 Kp: 8.53 Ki: 0.021
15:08:00.802 -> Setpoint: 110.00 Temp: 110.07 Duty Cycle % : 52.67 Kp: 8.53 Ki: 0.020
15:08:05.877 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 53.69 Kp: 8.53 Ki: 0.021
15:08:10.952 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 53.69 Kp: 8.53 Ki: 0.021
15:08:16.058 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 53.69 Kp: 8.53 Ki: 0.021
15:08:21.136 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 53.69 Kp: 8.53 Ki: 0.021
15:08:26.209 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 53.69 Kp: 8.53 Ki: 0.021
15:08:31.285 -> Setpoint: 110.00 Temp: 109.96 Duty Cycle % : 53.69 Kp: 8.53 Ki: 0.021
15:08:36.361 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.07 Kp: 8.53 Ki: 0.021
15:08:41.448 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.08 Kp: 8.53 Ki: 0.021
15:08:46.511 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.08 Kp: 8.53 Ki: 0.021
15:08:51.606 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.08 Kp: 8.53 Ki: 0.021
15:08:56.678 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.09 Kp: 8.53 Ki: 0.021
15:09:01.773 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.09 Kp: 8.53 Ki: 0.021
15:09:06.847 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.09 Kp: 8.53 Ki: 0.021
15:09:11.927 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.10 Kp: 8.53 Ki: 0.021
15:09:17.008 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.10 Kp: 8.53 Ki: 0.021
15:09:22.096 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.11 Kp: 8.53 Ki: 0.021
15:09:27.177 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 53.47 Kp: 8.53 Ki: 0.020
15:09:32.252 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.11 Kp: 8.53 Ki: 0.021
15:09:37.330 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.12 Kp: 8.53 Ki: 0.021
15:09:42.418 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.12 Kp: 8.53 Ki: 0.021
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	15:09:47.466 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 53.49 Kp: 8.53 Ki: 0.020
	15:09:52.577 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.51 Kp: 8.53 Ki: 0.021
	15:09:57.653 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.51 Kp: 8.53 Ki: 0.021
	15:10:02.731 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.52 Kp: 8.53 Ki: 0.021
	15:10:07.809 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.53 Kp: 8.53 Ki: 0.021
	15:10:12.886 -> Setpoint: 110.00 Temp: 109.85 Duty Cycle % : 54.15 Kp: 8.53 Ki: 0.021
	15:10:17.960 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 53.90 Kp: 8.53 Ki: 0.020
	15:10:23.040 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.54 Kp: 8.53 Ki: 0.021
	15:10:28.116 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.55 Kp: 8.53 Ki: 0.021
	15:10:33.189 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.55 Kp: 8.53 Ki: 0.021
	15:10:38.297 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.56 Kp: 8.53 Ki: 0.021
	15:10:43.349 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.57 Kp: 8.53 Ki: 0.021
	15:10:48.432 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.57 Kp: 8.53 Ki: 0.021
	15:10:53.508 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.58 Kp: 8.53 Ki: 0.021
	15:10:58.586 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.59 Kp: 8.53 Ki: 0.021
	15:11:03.668 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.59 Kp: 8.53 Ki: 0.021
	15:11:08.745 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.60 Kp: 8.53 Ki: 0.021
	15:11:13.827 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.61 Kp: 8.53 Ki: 0.021
	15:11:18.908 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.61 Kp: 8.53 Ki: 0.021
	15:11:24.014 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.00 Kp: 8.53 Ki: 0.021
	15:11:29.096 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.01 Kp: 8.53 Ki: 0.021
	15:11:34.173 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.64 Kp: 8.53 Ki: 0.021
	15:11:39.266 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.00 Kp: 8.53 Ki: 0.020
	15:11:44.348 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.65 Kp: 8.53 Ki: 0.021
	15:11:49.433 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.01 Kp: 8.53 Ki: 0.020
	15:11:54.509 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.66 Kp: 8.53 Ki: 0.021
	15:11:59.584 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.67 Kp: 8.53 Ki: 0.021
	15:12:04.661 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.67 Kp: 8.53 Ki: 0.021
	15:12:09.740 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.68 Kp: 8.53 Ki: 0.021
	15:12:14.813 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.69 Kp: 8.53 Ki: 0.021
	15:12:19.897 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.05 Kp: 8.53 Ki: 0.020
	15:12:24.974 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.70 Kp: 8.53 Ki: 0.021
	15:12:30.053 -> Setpoint: 110.00 Temp: 109.74 Duty Cycle % : 54.71 Kp: 8.53 Ki: 0.021
	15:12:35.131 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 54.45 Kp: 8.53 Ki: 0.020
	15:12:40.236 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.10 Kp: 8.53 Ki: 0.021
	15:12:45.313 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 54.47 Kp: 8.53 Ki: 0.020
	15:12:50.395 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.12 Kp: 8.53 Ki: 0.021
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	5:12:55.476 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 54.87 Kp: 8.53 Ki: 0.020
15	5:13:00.546 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.14 Kp: 8.53 Ki: 0.021
15	5:13:05.624 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.15 Kp: 8.53 Ki: 0.021
15	5:13:10.699 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.54 Kp: 8.53 Ki: 0.021
15	5:13:15.779 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.55 Kp: 8.53 Ki: 0.021
15	5:13:20.888 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 54.92 Kp: 8.53 Ki: 0.020
15	5:13:25.932 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.19 Kp: 8.53 Ki: 0.021
15	5:13:31.011 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 54.56 Kp: 8.53 Ki: 0.020
15	5:13:36.089 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.21 Kp: 8.53 Ki: 0.021
15	5:13:41.200 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.22 Kp: 8.53 Ki: 0.021
15	5:13:46.277 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.23 Kp: 8.53 Ki: 0.021
15	5:13:51.356 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.24 Kp: 8.53 Ki: 0.021
15	5:13:56.437 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.25 Kp: 8.53 Ki: 0.021
15	5:14:01.517 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.64 Kp: 8.53 Ki: 0.021
15	5:14:06.599 -> Setpoint: 110.00 Temp: 109.62 Duty Cycle % : 55.27 Kp: 8.53 Ki: 0.021
15	5:14:11.679 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.01 Kp: 8.53 Ki: 0.020
15	5:14:16.757 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.67 Kp: 8.53 Ki: 0.021
15	5:14:21.835 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.68 Kp: 8.53 Ki: 0.021
15	5:14:26.914 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.05 Kp: 8.53 Ki: 0.020
15	5:14:31.993 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.08 Kp: 8.53 Ki: 0.021
15	5:14:37.073 -> Setpoint: 110.00 Temp: 109.51 Duty Cycle % : 55.07 Kp: 8.53 Ki: 0.020
15	5:14:42.133 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.11 Kp: 8.53 Ki: 0.021
15	5:14:47.244 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.12 Kp: 8.53 Ki: 0.021
15	5:14:52.293 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 55.49 Kp: 8.53 Ki: 0.020
15	5:14:57.399 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.15 Kp: 8.53 Ki: 0.021
15	5:15:02.473 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.17 Kp: 8.53 Ki: 0.021
15	5:15:07.553 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 55.54 Kp: 8.53 Ki: 0.020
15	5:15:12.634 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.58 Kp: 8.53 Ki: 0.021
15	5:15:17.716 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.59 Kp: 8.53 Ki: 0.021
15	5:15:22.787 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.23 Kp: 8.53 Ki: 0.021
15	5:15:27.866 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.24 Kp: 8.53 Ki: 0.021
15	5:15:32.938 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.26 Kp: 8.53 Ki: 0.021
15	5:15:38.014 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 55.63 Kp: 8.53 Ki: 0.020
15	5:15:43.126 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.29 Kp: 8.53 Ki: 0.021
15	5:15:48.176 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.30 Kp: 8.53 Ki: 0.021
15	5:15:53.252 -> Setpoint: 110.00 Temp: 109.40 Duty Cycle % : 56.32 Kp: 8.53 Ki: 0.021
15	5:15:58.362 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.71 Kp: 8.53 Ki: 0.021

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	15:16:03.440 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.73 Kp: 8.53 Ki: 0.021
	15:16:08.510 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.75 Kp: 8.53 Ki: 0.021
	15:16:13.587 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.76 Kp: 8.53 Ki: 0.021
	15:16:18.669 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.16 Kp: 8.53 Ki: 0.021
	15:16:23.745 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.18 Kp: 8.53 Ki: 0.021
	15:16:28.822 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.20 Kp: 8.53 Ki: 0.021
	15:16:33.901 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 56.57 Kp: 8.53 Ki: 0.020
	15:16:38.979 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 56.59 Kp: 8.53 Ki: 0.020
	15:16:44.080 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.26 Kp: 8.53 Ki: 0.021
	15:16:49.151 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.28 Kp: 8.53 Ki: 0.021
	15:16:54.238 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 56.65 Kp: 8.53 Ki: 0.020
	15:16:59.297 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.32 Kp: 8.53 Ki: 0.021
	15:17:04.372 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.34 Kp: 8.53 Ki: 0.021
	15:17:09.463 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 56.98 Kp: 8.53 Ki: 0.021
	15:17:14.537 -> Setpoint: 110.00 Temp: 109.29 Duty Cycle % : 57.00 Kp: 8.53 Ki: 0.021
	15:17:19.624 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.39 Kp: 8.53 Ki: 0.021
	5:17:24.702 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 56.76 Kp: 8.53 Ki: 0.020
	15:17:29.803 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.43 Kp: 8.53 Ki: 0.021
	15:17:34.882 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 56.80 Kp: 8.53 Ki: 0.020
	15:17:39.959 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 56.82 Kp: 8.53 Ki: 0.020
	15:17:45.037 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.49 Kp: 8.53 Ki: 0.021
	15:17:50.117 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.51 Kp: 8.53 Ki: 0.021
	15:17:55.196 -> Setpoint: 110.00 Temp: 109.18 Duty Cycle % : 57.53 Kp: 8.53 Ki: 0.021
	15:18:00.272 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 57.93 Kp: 8.53 Ki: 0.021
	15:18:05.352 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 57.95 Kp: 8.53 Ki: 0.021
	15:18:10.429 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 57.98 Kp: 8.53 Ki: 0.021
	15:18:15.511 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.00 Kp: 8.53 Ki: 0.021
	15:18:20.590 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.02 Kp: 8.53 Ki: 0.021
	15:18:25.667 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.04 Kp: 8.53 Ki: 0.021
	15:18:30.736 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.07 Kp: 8.53 Ki: 0.021
	15:18:35.815 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.09 Kp: 8.53 Ki: 0.021
	15:18:40.897 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.11 Kp: 8.53 Ki: 0.021
	15:18:45.972 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.13 Kp: 8.53 Ki: 0.021
	15:18:51.082 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 58.16 Kp: 8.53 Ki: 0.021
	15:18:56.157 -> Setpoint: 110.00 Temp: 109.06 Duty Cycle % : 57.52 Kp: 8.53 Ki: 0.020
	15:19:01.240 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.58 Kp: 8.53 Ki: 0.021
	15:19:06.318 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.61 Kp: 8.53 Ki: 0.021
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15:19:11.396 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.63 Kp: 8.53 Ki: 0.021
15:19:16.472 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.66 Kp: 8.53 Ki: 0.021
15:19:21.548 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.03 Kp: 8.53 Ki: 0.020
15:19:26.626 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.71 Kp: 8.53 Ki: 0.021
15:19:31.704 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.73 Kp: 8.53 Ki: 0.021
15:19:36.784 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle %: 58.76 Kp: 8.53 Ki: 0.021
15:19:41.856 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.78 Kp: 8.53 Ki: 0.021
15:19:46.967 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.81 Kp: 8.53 Ki: 0.021
15:19:52.039 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.84 Kp: 8.53 Ki: 0.021
15:19:57.110 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.86 Kp: 8.53 Ki: 0.021
15:20:02.187 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.89 Kp: 8.53 Ki: 0.021
15:20:07.271 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.91 Kp: 8.53 Ki: 0.021
15:20:12.342 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.94 Kp: 8.53 Ki: 0.021
15:20:17.666 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.96 Kp: 8.53 Ki: 0.021
15:20:22.531 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.99 Kp: 8.53 Ki: 0.021
15:20:27.583 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.01 Kp: 8.53 Ki: 0.021
15:20:32.665 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.04 Kp: 8.53 Ki: 0.021
15:20:37.740 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.44 Kp: 8.53 Ki: 0.021
15:20:42.847 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.09 Kp: 8.53 Ki: 0.021
15:20:47.929 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.12 Kp: 8.53 Ki: 0.021
15:20:53.009 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.14 Kp: 8.53 Ki: 0.021
15:20:58.087 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.17 Kp: 8.53 Ki: 0.021
15:21:03.166 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.19 Kp: 8.53 Ki: 0.021
15:21:08.246 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 58.93 Kp: 8.53 Ki: 0.020
15:21:13.324 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.58 Kp: 8.53 Ki: 0.020
15:21:18.408 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.27 Kp: 8.53 Ki: 0.021
15:21:23.490 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.63 Kp: 8.53 Ki: 0.020
15:21:28.573 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.66 Kp: 8.53 Ki: 0.020
15:21:33.634 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 58.68 Kp: 8.53 Ki: 0.020
15:21:38.719 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.37 Kp: 8.53 Ki: 0.021
15:21:43.796 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.40 Kp: 8.53 Ki: 0.021
15:21:48.865 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.42 Kp: 8.53 Ki: 0.021
15:21:53.949 -> Setpoint: 110.00 Temp: 108.95 Duty Cycle % : 59.45 Kp: 8.53 Ki: 0.021
15:21:59.022 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.85 Kp: 8.53 Ki: 0.021
15:22:04.126 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.88 Kp: 8.53 Ki: 0.021
15:22:09.207 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.91 Kp: 8.53 Ki: 0.021
15:22:14.277 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.94 Kp: 8.53 Ki: 0.021
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15:22:19.359 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.97 Kp: 8.53 Ki: 0.021
15:22:24.434 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 59.99 Kp: 8.53 Ki: 0.021
15:22:29.528 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 60.02 Kp: 8.53 Ki: 0.021
15:22:34.651 -> Setpoint: 110.00 Temp: 108.84 Duty Cycle % : 60.05 Kp: 8.53 Ki: 0.021
15:22:39.696 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.46 Kp: 8.53 Ki: 0.021
15:22:44.763 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.49 Kp: 8.53 Ki: 0.021
15:22:49.837 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.52 Kp: 8.53 Ki: 0.021
15:22:54.921 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.55 Kp: 8.53 Ki: 0.021
15:22:59.983 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.58 Kp: 8.53 Ki: 0.021
15:23:05.087 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.61 Kp: 8.53 Ki: 0.021
15:23:10.170 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.64 Kp: 8.53 Ki: 0.021
15:23:15.252 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.67 Kp: 8.53 Ki: 0.021
15:23:20.330 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.70 Kp: 8.53 Ki: 0.021
15:23:25.413 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.06 Kp: 8.53 Ki: 0.020
15:23:30.487 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.77 Kp: 8.53 Ki: 0.021
15:23:35.560 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.80 Kp: 8.53 Ki: 0.021
15:23:40.643 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.15 Kp: 8.53 Ki: 0.020
15:23:45.721 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.86 Kp: 8.53 Ki: 0.021
15:23:50.810 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.89 Kp: 8.53 Ki: 0.021
15:23:55.880 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.92 Kp: 8.53 Ki: 0.021
15:24:00.950 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.33 Kp: 8.53 Ki: 0.021
15:24:06.021 -> Setpoint: 110.00 Temp: 108.72 Duty Cycle % : 60.98 Kp: 8.53 Ki: 0.021
15:24:11.131 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.39 Kp: 8.53 Ki: 0.021
15:24:16.181 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.43 Kp: 8.53 Ki: 0.021
15:24:21.288 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.46 Kp: 8.53 Ki: 0.021
15:24:26.367 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.49 Kp: 8.53 Ki: 0.021
15:24:31.439 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 60.85 Kp: 8.53 Ki: 0.020
15:24:36.514 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.56 Kp: 8.53 Ki: 0.021
15:24:41.596 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.60 Kp: 8.53 Ki: 0.021
15:24:46.670 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.63 Kp: 8.53 Ki: 0.021
15:24:51.743 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.66 Kp: 8.53 Ki: 0.021
15:24:56.821 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.70 Kp: 8.53 Ki: 0.021
15:25:01.926 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.73 Kp: 8.53 Ki: 0.021
15:25:07.006 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.76 Kp: 8.53 Ki: 0.021
15:25:12.083 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.80 Kp: 8.53 Ki: 0.021
15:25:17.157 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle % : 61.83 Kp: 8.53 Ki: 0.021
15:25:22.233 -> Setpoint: 110.00 Temp: 108.61 Duty Cycle %: 61.86 Kp: 8.53 Ki: 0.021
15.25.22.255 ~ Sepont. 110.00 Temp. 100.01 Duty Cycle /0 . 01.00 Kp. 0.55 Kl. 0.021

EENG-4060 Control Systems Lab Assigned: 4/24/25

15:25:27 310 -> Setnoint: 110 00 Temp: 109	61 Duty Cycle % : 61.90 Kp: 8.53 Ki: 0.021
	61 Duty Cycle % : 61.93 Kp: 8.53 Ki: 0.021
	61 Duty Cycle % : 61.96 Kp: 8.53 Ki: 0.021
	50 Duty Cycle % : 62.38 Kp: 8.53 Ki: 0.021
15:25:47.653 -> Setpoint: 110.00 Temp: 108.:	50 Duty Cycle % : 62.41 Kp: 8.53 Ki: 0.021
15:25:52.734 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.07 Kp: 8.53 Ki: 0.021
15:25:57.807 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.48 Kp: 8.53 Ki: 0.021
15:26:02.890 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.52 Kp: 8.53 Ki: 0.021
15:26:07.961 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.18 Kp: 8.53 Ki: 0.021
15:26:13.039 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.21 Kp: 8.53 Ki: 0.021
15:26:18.119 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.62 Kp: 8.53 Ki: 0.021
15:26:23.198 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.66 Kp: 8.53 Ki: 0.021
15:26:28.282 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.69 Kp: 8.53 Ki: 0.021
15:26:33.351 -> Setpoint: 110.00 Temp: 108	50 Duty Cycle % : 62.73 Kp: 8.53 Ki: 0.021
15:26:38.456 -> Setpoint: 110.00 Temp: 108	50 Duty Cycle % : 62.77 Kp: 8.53 Ki: 0.021
15:26:43.536 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.80 Kp: 8.53 Ki: 0.021
15:26:48.614 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.84 Kp: 8.53 Ki: 0.021
15:26:53.694 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.88 Kp: 8.53 Ki: 0.021
15:26:58.769 -> Setpoint: 110.00 Temp: 108.	50 Duty Cycle % : 62.91 Kp: 8.53 Ki: 0.021
15:27:03.840 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.57 Kp: 8.53 Ki: 0.021
15:27:08.923 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.60 Kp: 8.53 Ki: 0.021
15:27:13.998 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.64 Kp: 8.53 Ki: 0.021
15:27:19.075 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.67 Kp: 8.53 Ki: 0.021
15:27:24.154 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.70 Kp: 8.53 Ki: 0.021
15:27:29.228 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.74 Kp: 8.53 Ki: 0.021
15:27:34.308 -> Setpoint: 110.00 Temp: 108.0	61 Duty Cycle % : 62.77 Kp: 8.53 Ki: 0.021
15:27:39.385 -> Setpoint: 110.00 Temp: 108.	61 Duty Cycle % : 62.80 Kp: 8.53 Ki: 0.021
15:27:44.468 -> Setpoint: 110.00 Temp: 108.	72 Duty Cycle % : 62.46 Kp: 8.53 Ki: 0.021
15:27:49.550 -> Setpoint: 110.00 Temp: 108.	61 Duty Cycle % : 62.17 Kp: 8.53 Ki: 0.020
15:27:54.630 -> Setpoint: 110.00 Temp: 108.	72 Duty Cycle % : 61.83 Kp: 8.53 Ki: 0.020
	61 Duty Cycle % : 62.93 Kp: 8.53 Ki: 0.021
	61 Duty Cycle % : 62.97 Kp: 8.53 Ki: 0.021
· · ·	61 Duty Cycle % : 63.00 Kp: 8.53 Ki: 0.021