

EMERGENCY STOP AND SAFETY PROTOCOL SYSTEM

EMERGENCY STOP AND SAFETY PROTOCOL

Technical Documentation and Implementation Requirements

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1. OVERVIEW AND SCOPE

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1. This document establishes the mandatory safety protocols and emergency

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2. These requirements apply to all NaviFloor AMR models NF-200, NF-300

2. DEFINITIONS

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1. "Emergency Stop System" or "E-Stop" refers to the integrated hardware and

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2. "Safety Protocol System" refers to the comprehensive set of algorithms, se

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3. "Critical Zone" means any operational area where human workers and AM

3. TECHNICAL SPECIFICATIONS

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1. Emergency Stop Hardware Requirements

- a) Each AMR must be equipped with minimum two (2) physical E-Stop buttons
- b) Buttons must be red in color, mushroom-headed, and minimum 40mm in diameter
- c) Maximum force requirement of 22N for activation
- d) Response time from activation to full stop must not exceed 300 milliseconds

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2. Software Integration

- a) E-Stop signal processing must operate on dedicated safety PLC
- b) Redundant monitoring systems with fault detection
- c) Automatic system health checks every 100ms
- d) Fail-safe default state implementation

4. SAFETY PROTOCOLS

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1. Operational Safety Requirements

- a) Maximum speed reduction to 0.3 m/s in Critical Zones
- b) Minimum separation distance of 500mm from human workers
- c) Dynamic path adjustment based on real-time LiDAR data
- d) Automatic speed modulation based on environmental conditions

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2. System Monitoring

- a) Continuous monitoring of all safety-critical components
- b) Real-time status reporting to central control system
- c) Automated fault detection and logging

- d) Regular diagnostic self-checks

5. IMPLEMENTATION REQUIREMENTS

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1. Each NaviFloor AMR must implement the following safety features:

- a) Three-layer safety architecture
- b) Redundant sensor systems
- c) Independent safety circuit
- d) Backup power system for safety components

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2. Documentation Requirements

- a) Maintenance of safety system logs
- b) Regular safety audit reports

c) Incident documentation and analysis

d) Training records for operational personnel

6. PROPRIETARY RIGHTS

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1. All aspects of the Emergency Stop and Safety Protocol System, including

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2. Protected under U.S. Patent No. 11,234,567 and related international patents

7. COMPLIANCE AND CERTIFICATION

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1. System complies with:

a) ISO 13849-1:2015 Performance Level D

b) IEC 61508 SIL 2

c) ANSI/RIA R15.06-2012

d) CE Machinery Directive 2006/42/EC

8. REVISION AND CONTROL

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1. This document is subject to periodic review and updates by NaviFloor's Sa

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2. All modifications require approval from:

a) Chief Technology Officer

b) Chief Safety Officer

c) Quality Assurance Director

9. CONFIDENTIALITY

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1. This document contains confidential and proprietary information of NaviF

AUTHORIZATION

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