PDR-2023-778 HYDRAULIC SYSTEM COLD WEATHER PERFORMANCE

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Product Design Requirements Document

Revision 2.1 - December 15, 2023

1. DOCUMENT CONTROL

Document Number: PDR-2023-778

Classification: Confidential & Proprietary

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Effective Date: January 1, 2024

2. PURPOSE AND SCOPE

1 This Product Design Requirements Document ("PDR") establishes t

2 This PDR applies to all current and future hydraulic system compon

3. DEFINITIONS

1 "BlueCore(TM) Technology" means Company's proprietary cold-env

2 "Critical Operating Temperature" means the minimum temperature a

3 "Performance Degradation" means any reduction in hydraulic syste

4. PERFORMANCE REQUIREMENTS

1 Temperature Range

- Operating Range: -40 C to +50 C (-40 F to +122 F)
- Storage Range: -50 C to +60 C (-58 F to +140 F)
- Critical Operating Temperature: -35 C (-31 F)

2 Hydraulic Fluid Specifications

- Type: Proprietary PDR-HF-203 synthetic hydraulic fluid
- Viscosity Index: Minimum 180

Pour Point: -45 C (-49 F)

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Flash Point: >200 C (392 F)

3 System Performance Metrics

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Maximum System Pressure: 3,500 psi at -35 C

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Minimum Flow Rate: 15 GPM at -35 C

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Response Time: 100ms at -35 C

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Leakage Rate: <0.1% of total volume per 1000 operating hours

5. TESTING REQUIREMENTS

1 Environmental Chamber Testing

- Duration: Minimum 72 hours continuous operation
- Temperature Cycling: 5 complete cycles between +20 C and -40 C
- Load Testing: Full rated load at 15-minute intervals

2 Field Validation

- Minimum 500 hours of operation in cold storage facilities
- Documentation of all performance metrics specified in Section 4.3

Weekly calibration and measurement of all critical parameters

6. SAFETY AND COMPLIANCE

1 The hydraulic system shall comply with:

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ISO 13849-1:2015 Performance Level 'd'

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IEC 60204-1:2016 Electrical Safety Requirements

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ANSI/RIA R15.06-2012 Industrial Robot Safety

2 Emergency Systems

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Redundant pressure relief valves

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Emergency shutdown capability within 500ms

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Automatic fault detection and reporting

7. DOCUMENTATION REQUIREMENTS

1 The following documentation must be maintained:

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Design validation test results

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Material certificates for all critical components

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Calibration records for all test equipment

Failure mode and effects analysis (FMEA)

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Operating procedures and maintenance schedules

8. QUALITY CONTROL

1 Each production unit shall undergo:

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Pressure testing at 1.5x maximum operating pressure

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Temperature cycling verification

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Flow rate validation at minimum and maximum temperatures

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Response time measurement at critical operating temperature

9. PROPRIETARY INFORMATION

1 This document contains confidential and proprietary information of P

10. REVISION HISTORY

Version | Date | Description | Approved By

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0 | 2023-09-15 | Initial Release | M. Chen

0 | 2023-11-30 | Updated temperature specifications | E. Frost

1 | 2023-12-15 | Revised testing requirements | E. Frost

11. APPROVAL AND AUTHORIZATION

The undersigned hereby approve this Product Design Requirements D

Dr. Elena Frost

Chief Executive Officer

Date: December 15, 2023

Dr. Marcus Chen

Chief Technology Officer

Date: December 15, 2023

Dr. James Barrett

Chief Robotics Officer

Date: December 15, 2023