

# QUALITY CONTROL SYSTEM VALIDATION PACKAGE

**Polar Dynamics Robotics, Inc.**

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Version: 3.0

## 1. VALIDATION OVERVIEW

1 This Quality Control System Validation Package ("Validation Package") documents the comprehensive validation protocols and compliance measures implemented by Polar Dynamics Robotics, Inc. ("Company") for its autonomous mobile robot ("AMR") manufacturing and quality control processes.

2 This Validation Package specifically addresses the Company's IceNav(TM) Platform and cold-environment AMR systems, including all associated thermal management components and proprietary actuator technologies.

## 2. SCOPE AND APPLICABILITY

1 This Validation Package applies to:

- a) All manufacturing facilities operated by the Company
- b) Quality control testing environments
- c) Product validation laboratories
- d) Field testing facilities
- e) Third-party validation partners

2 Covered Systems:

- IceNav(TM) Navigation Platform (v4.2 and later)
- Arctic Series AMR Units (Models A-200 through A-450)
- CryoTech Actuator Systems
- Thermal Management Control Units
- Environmental Testing Chambers

## 3. VALIDATION METHODOLOGY

## 1 Testing Protocols

The Company employs a three-tier validation methodology:

- a) Component-level testing
- b) System integration validation
- c) Environmental stress testing

## 2 Quality Control Parameters

- Operating temperature range: -40 C to +50 C
- Humidity tolerance: 5% to 95% non-condensing
- Impact resistance: 10J at -30 C
- Navigation accuracy: 5mm at -35 C
- Battery performance: 12-hour continuous operation at -30 C

# 4. COMPLIANCE STANDARDS

## 1 Regulatory Framework

This Validation Package ensures compliance with:

- ISO 9001:2015 Quality Management Systems
- ISO/TS 15066:2016 Robotics Safety Standards
- ANSI/RIA R15.06-2012 Industrial Robot Safety
- CE Marking Requirements (EU)
- UL 1740 Robot Safety Standards

## 2 Internal Standards

- PDR-QC-001: Component Quality Control
- PDR-QC-002: System Integration Testing
- PDR-QC-003: Environmental Qualification
- PDR-QC-004: Safety System Validation

# 5. VALIDATION PROCEDURES

## 1 Manufacturing Quality Control

- a) Component inspection protocols
- b) Assembly line quality checkpoints

c) System integration verification

d) Final product testing

## 2 Environmental Testing

a) Cold chamber validation (-40 C sustained operation)

b) Thermal cycling (500 cycles minimum)

c) Humidity resistance testing

d) Shock and vibration testing

## 3 Software Validation

a) IceNav(TM) system verification

b) Navigation accuracy testing

c) Fail-safe system validation

d) Emergency stop functionality

# 6. DOCUMENTATION AND RECORDS

## 1 Required Documentation

- Test results logs
- Calibration records
- Non-conformance reports
- Corrective action documentation
- Validation certificates

## 2 Record Retention

All validation records shall be maintained for a minimum of seven (7) years from the date of testing.

# 7. VALIDATION AUTHORITY

## 1 The following personnel are authorized to approve validation results:

- Chief Quality Officer
- Senior Quality Engineer
- Validation Laboratory Director
- Third-party certification bodies (as approved)

## **8. REVIEW AND UPDATES**

1 This Validation Package shall be reviewed annually and updated as necessary to reflect:

- Changes in regulatory requirements
- Product modifications
- Process improvements
- Technology updates

## **9. CONFIDENTIALITY**

1 This Validation Package contains confidential and proprietary information of Polar Dynamics Robotics, Inc. and shall not be disclosed without written authorization.

## **10. CERTIFICATION**

The undersigned hereby certify that this Quality Control System Validation Package has been reviewed and approved:

Dr. Elena Frost

Chief Executive Officer

Date: January 1, 2024

Marcus Chen

Chief Technology Officer

Date: January 1, 2024

Dr. James Barrett

Chief Robotics Officer

Date: January 1, 2024