ARCTIC OPERATIONS QUALITY CONTROL MANUAL

ARCTIC OPERATIONS QUALITY CONTROL I

Polar Dynamics Robotics, Inc.

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1. INTRODUCTION AND SCOPE

1 This Arctic Operations Quality Control Manual ("Manual") established

2 This Manual applies to all BlueCore(TM)-enabled AMR units, assoc

2. DEFINITIONS

- 1 "Arctic Operating Environment" means any controlled environment v
- 2 "BlueCore(TM) System" refers to the Company's proprietary cold-re
- 3 "Critical Components" means all hardware and software elements e

3. QUALITY CONTROL REQUIREMENTS

1 Pre-Deployment Testing

Each AMR unit must undergo minimum 72-hour cold chamber testing

BlueCore(TM) system calibration verification

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Battery performance validation under maximum load conditions
-
Navigation system accuracy testing with 2mm tolerance
2 Operating Environment Monitoring
-
Continuous temperature logging at 5-minute intervals
-
Humidity level monitoring and recording
-
Surface friction coefficient measurement
_
Atmospheric pressure tracking
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3 Performance Metrics
-
Power consumption efficiency (5% tolerance)
-
Navigation precision in icy conditions
-
Battery lifecycle in cold environments
-
Motor torque consistency
4. INSPECTION PROCEDURES
1 Daily Inspections
-
Visual inspection of chassis integrity

- 4 Sensor calibration verification
 Power system diagnostics
 Navigation system alignment check
 2 Weekly Inspections
 Comprehensive BlueCore(TM) diagnostic scan
 Thermal imaging analysis of critical components

Battery capacity testing

Motor efficiency evaluation

3 Monthly Certifications

Full system performance audit

Compliance verification with ISO 9001:2015

Safety system validation

Environmental impact assessment

5. MAINTENANCE PROTOCOLS

1 Preventive Maintenance

- - 6 Scheduled component replacement intervals

Lubrication requirements for sub-zero operation
Software update procedures
Sensor recalibration schedule

2 Emergency Maintenance
Critical failure response procedures
Backup system activation protocols

Emergency shutdown procedures
-
Technical support escalation process
6. DOCUMENTATION REQUIREMENTS
1 Required Records
-
Daily operation logs
-
Maintenance records
-
Incident reports
-
Performance metrics data

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Calibration certificates

2 Record Retention

-

Electronic records maintained for 5 years

-

Physical documentation retained for 3 years

-

Backup systems updated weekly

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Annual archival procedures

7. COMPLIANCE AND TRAINING

1 Persognel Requirements
-
Mandatory certification for maintenance staff
-
Annual refresher training
-
Safety protocol education
-
Emergency response training
2 Regulatory Compliance
2 Regulatory Compliance
- OSHA cold storage requirements
Oor IA cold storage requirements
- FDA facility standards (where applicable)
. 27. Tability standards (Whole applicable)

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ISO 9001:2015 quality management standards

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Industry-specific regulations

8. QUALITY ASSURANCE

1 Performance Audits

-

Quarterly system audits

-

Independent third-party verification

-

Customer feedback integration

-

Continuqus improvement protocols
2 Corrective Actions
-
Non-conformance reporting
-
Root cause analysis
-
Corrective action implementation
-
Verification of effectiveness

9. REVISION CONTROL

This Manual is subject to annual review and revision. Current version

Last Review Date: January 15, 2024

Next Review Date: January 15, 2025

10. AUTHORIZATION

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Date: January 15, 2024

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