# **AMR-350 TROUBLESHOOTING MANUAL**

# **AMR-350 TROUBLESHOOTING MANUAL**

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Version: 3.2

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**Classification: CONFIDENTIAL** 

## 1. INTRODUCTION AND SCOPE

1 This Troubleshooting Manual ("Manual") is the proprietary and confi

2 This Manual is protected under U.S. and international intellectual pr
2. DEFINITIONS
1 "Error Codes" refers to the standardized diagnostic codes generated
2 "NaviCore(TM)" refers to the proprietary navigation and control soft
3 "Safety Systems" refers to the integrated collision avoidance, emerg
3. SAFETY WARNINGS AND COMPLIANCE
1 All troubleshooting procedures must comply with:
- ANSI/RIA R15.06-2012 Safety Requirements

- - 2 - ISO 10218-1:2011 Robot Safety Standards - CE Machinery Directive 2006/42/EC

2 Personnel conducting troubleshooting must be certified in NaviFloor

# 4. DIAGNOSTIC PROCEDURES

1 Primary System Check

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Verify NaviCore(TM) boot sequence

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Confirm LiDAR sensor calibration

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Test emergency stop circuit functionality
-
Validate wireless communication links
2 Error Code Resolution Matrix
Code   Description   Primary Action   Secondary Action
E-101   Navigation Sensor Fault   Recalibrate LiDAR   Replace sens
E-102   Motor Controller Error   Reset drive system   Check power of
1
E-103   Path Planning Failure   Clear mapping cache   Reinstall Nav

# **5. MECHANICAL TROUBLESHOOTING**

# 1 Drive System Check motor encoder alignment Verify wheel tensioner settings Inspect suspension dampers Test emergency brake engagement 2 Payload Interface Validate load cell readings Check stabilizer deployment

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Inspect mounting brackets

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Test weight distribution sensors

# **6. SOFTWARE DIAGNOSTICS**

- 1 NaviCore(TM) System Recovery
- a) Access diagnostic portal via secure connection
- b) Download system logs
- c) Execute recovery sequence
- d) Validate terrain mapping accuracy
- 2 Network Connectivity

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Verify mesh network status
-
Test failover protocols
-
Confirm fleet management interface
-
Validate security certificates
7. MAINTENANCE REQUIREMENTS
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7. MAINTENANCE REQUIREMENTS  1 Scheduled Maintenance Intervals
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Scheduled Maintenance Intervals     Daily visual inspection -
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Monthly drive system check

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Quarterly software updates

2 Documentation Requirements

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Log all troubleshooting actions

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Record replaced components

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Document software modifications

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Maintain calibration records

## 8. WARRANTY AND LIABILITY

- 1 This Manual is provided "as-is" without any warranties, express or in
- 2 The Company shall not be liable for any damages arising from the u
- 3 Warranty coverage may be voided by unauthorized modifications or

## 9. PROPRIETARY NOTICE

- 1 The information contained in this Manual constitutes valuable trade
- 2 No part of this Manual may be disclosed to third parties without writing

## **10. DOCUMENT CONTROL**

1 Revision History
-
v3.2: January 2024 - Updated safety protocols
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v3.1: October 2023 - Added E-103 resolution
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v3.0: July 2023 - Major revision for NaviCore(TM) 4.2
2 Distribution Control
This document is controlled by NaviFloor Technical Documentation D
APPROVAL AND VALIDATION
Approved by:

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Document End.