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# PDR-SOP-2023-089: CRYOGENIC TESTING O

Effective Date: January 15, 2024

**Document Owner: Quality Assurance Department** 

Last Review Date: January 10, 2024

Security Classification: Confidential - Internal Use Only

#### 1. PURPOSE AND SCOPE

1. This Standard Operating Procedure (SOP) establishes mandatory

2. This SOP applies to all personnel involved in the testing, validation
2. DEFINITIONS
"Authorized Personnel" means employees who have completed PE
2. "Chamber" means the Model CT-5000X Cryogenic Testing Environ
3. "Test Subject" means any PDR robotic system, component, or prot
3. SAFETY REQUIREMENTS
Personal Protective Equipment (PPE)
a) Level 4 insulated protective suit
b) Cryogenic-rated gloves

- c) Face shield with anti-fog coating
- d) Emergency oxygen supply system
- e) Temperature-monitoring personal device
- 2. Emergency Equipment
- a) Rapid-warming stations at 15-foot intervals
- b) Emergency shutdown controls at all access points
- c) Backup power supply for life support systems
- d) Direct communication link to facility security

#### 4. PRE-OPERATION PROCEDURES

- 1. Chamber Inspection
- a) Verify chamber seal integrity

- b) Configm operational status of all temperature sensors
- c) Test emergency shutdown system
- d) Calibrate oxygen level monitors
- e) Document inspection results in PDR-LOG-2024
- 2. Test Subject Preparation
- a) Complete pre-test checklist PDR-CHK-2024-001
- b) Install monitoring devices per specification
- c) Verify BlueCore(TM) diagnostic systems
- d) Document baseline performance metrics

# **5. OPERATING PROCEDURES**

1. Chamber Activation

a) Initiate-primary cooling sequence
b) Monitor temperature descent rate (max 2 C/minute)
c) Verify environmental stability at target temperature
d) Confirm ventilation system operation
2. Test Execution
a) Maximum test duration: 8 hours
b) Minimum personnel requirement: 2 Authorized Personnel
c) Mandatory rotation every 2 hours
d) Continuous monitoring of:
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Chamber temperature
-
Test Subject performance metrics

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Oxygen levels

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Power systems status

# **6. EMERGENCY PROCEDURES**

- 1. In case of system failure:
- a) Activate emergency shutdown
- b) Initiate rapid warming sequence
- c) Evacuate chamber immediately
- d) Contact Emergency Response Team
- e) Document incident per PDR-INC-2024-001
- 2. Medical Emergency Response

- a) Activate facility alarm
- b) Implement immediate extraction protocol
- c) Provide first aid as required
- d) Contact designated medical support

## 7. DOCUMENTATION REQUIREMENTS

- 1. Maintain detailed records of:
- a) All test sessions
- b) Equipment maintenance
- c) Safety incidents
- d) Personnel certifications
- e) Calibration data

- 2. Retention Requirements
- a) Electronic records: 7 years minimum
- b) Physical documentation: 5 years minimum
- c) Incident reports: 10 years minimum

## **8. QUALITY CONTROL**

- 1. Monthly calibration of all measuring devices
- 2. Quarterly safety system validation
- 3. Annual third-party certification
- 4. Bi-annual procedure review and update

#### 9. LEGAL COMPLIANCE

- 1. This SOP complies with:
- a) OSHA Standard 1910.146
- b) ANSI/ASHRAE Standard 15-2019
- c) PDR Corporate Safety Standards
- d) Delaware Industrial Safety Regulations

# 10. APPROVAL AND AUTHORIZATION

This Standard Operating Procedure is approved and authorized by:

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Dr. James Barrett

Chief Robotics Officer

Date: January 15, 2024

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Sarah Nordstrom

**Chief Operating Officer** 

Date: January 15, 2024

#### 11. REVISION HISTORY

Version 1.0 - Initial Release - January 15, 2024

Approved by: Quality Assurance Committee

Reference: PDR-QA-2024-005

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