## **EQUIPMENT CALIBRATION SCHEDULE Q1-Q4 2024**

# **EQUIPMENT CALIBRATION SCHEDULE Q1-**

NaviFloor Robotics, Inc.

Document Reference: CAL-2024-001

Last Updated: January 11, 2024

#### 1. PURPOSE AND SCOPE

1. This Equipment Calibration Schedule ("Schedule") establishes the mandat

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2. This Schedule applies to all facilities operated by the Company and encon
2. EQUIPMENT CATEGORIES AND CALIBRATION
2.1. Category A: LiDAR and Depth-Sensing Systems
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Advanced LiDAR Arrays (Model NF-L2000 Series)
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Calibration Interval: Monthly
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Tolerance Verification: Weekly
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Full System Alignment: Quarterly

- - 2 Depth-Sensing Units (Model NF-D500 Series)

- Calibration Interval: Bi-monthly

- Sensor Array Verification: Weekly

- Complete Recalibration: Semi-annually

#### 2.2. Category B: Navigation and Positioning Equipment

Inertial Measurement Units (IMU-NF300 Series)

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Calibration Interval: Quarterly

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Drift Analysis: Monthly

Zero-point Calibration: Weekly

Surface Detection Sensors (SDS-100 Series)

Calibration Interval: Monthly

Sensitivity Adjustment: Bi-weekly

Range Verification: Weekly

2.3. Category C: Quality Control and Testing Equipment

Precision Measurement Tools

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Calibration Interval: Quarterly

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Verification Against Standards: Monthly

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Uncertainty Analysis: Semi-annually

### 3. QUARTERLY CALIBRATION SCHEDULE

#### 3.1. Q1 2024 (January - March)

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January 15-19: LiDAR Systems Full Calibration

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February 5-9: Depth-Sensing Units Calibration

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March 11-15: IMU Systems Calibration

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Ongoing Weekly and Monthly Checks per Section 2

#### 3.2. Q2 2024 (April - June)

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April 8-12: Surface Detection Systems Calibration

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May 13-17: Complete System Alignment

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June 10-14: Semi-annual Deep Calibration

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Ongoing Weekly and Monthly Checks per Section 2

#### 3.3. Q3@024 (July - September)

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July 15-19: LiDAR Systems Full Calibration

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August 12-16: Depth-Sensing Units Calibration

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September 9-13: IMU Systems Calibration

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Ongoing Weekly and Monthly Checks per Section 2

#### **3.4.** Q4 2024 (October - December)

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October 14-18: Surface Detection Systems Calibration

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November 11-15: Complete System Alignment

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December 9-13: Year-end Full System Calibration
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Ongoing Weekly and Monthly Checks per Section 2
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#### 4. CALIBRATION PROCEDURES AND STANDARDS

1. All calibrations shall be performed in accordance with:

ISO/IEC 17025:2017 Standards

NaviFloor Robotics Quality Management System (QMS-2024)

Manufacturer specifications for each equipment type

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NIST traceable standards where applicable
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2. Documentation Requirements:
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Calibration certificates must be generated for each procedure
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Digital records maintained in the Company's CMMS
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Traceability documentation for all reference standards
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Uncertainty measurements and analysis reports

# 5. RESPONSIBLE PARTIES AND QUALIFICATIONS

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1. Internal Calibration Team:		
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Lead Metrologist: Required certification level III		
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Calibration Technicians: Minimum certification level II		
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Quality Control Supervisor: ISO 17025 trained		
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2. External Calibration Services:		
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Must be ISO 17025 accredited laboratories		
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Approved vendor list maintained by Quality Control		

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Annual audit of external service providers required

### 6. COMPLIANCE AND REPORTING

1. Quarterly compliance reports shall be submitted to:

Quality Control Department

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Operations Management

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Regulatory Compliance Officer

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2. Annual calibration audit to be completed by December 31, 2024
7. MODIFICATIONS AND UPDATES
This Schedule may be modified only with written approval from:
Chief Technology Officer
- Quality Control Director
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Operations Director
AUTHORIZATION
APPROVED BY:

Marcus Depth

Chief Technology Officer

Date: January 11, 2024

**Richard Torres** 

Chief Operations Officer

Date: January 11, 2024

Elena Kovacs

Chief Research Officer

Date: January 11, 2024

