	R-OPS-007 EMERGENCY	SHUTDOWN	PROCEDURES	FOR ARCTI	C OPERATION
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PDR-OPS-007 EMERGENCY SHUTDOWN PR

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1. PURPOSE AND SCOPE

1 This document establishes mandatory emergency shutdown proced

- 2 These procedures apply to all BlueCore(TM)-enabled AMRs operation
 - a) Cold storage facilities
 - b) Industrial freezer environments
- c) Temperature-controlled logistics centers
- d) Pharmaceutical cold chain facilities

2. DEFINITIONS

- 1 "Emergency Shutdown" means the immediate cessation of all AMR
- 2 "BlueCore(TM) System" refers to PDR's proprietary cold-environme
- 3 "Critical Failure" means any malfunction that compromises safe ope
- 4 "Safety Perimeter" defines the minimum 3-meter radius that must be

3. EMÉRGENCY SHUTDOWN TRIGGERS

1 Automated Shutdown Initiation

The BlueCore(TM) System shall automatically initiate emergency shu procedures under the following conditions:

- a) Internal temperature exceeding operational parameters (-40 C to +
- b) Detection of unauthorized personnel within safety perimeter
- c) Navigation system failure or position uncertainty exceeding 50cm
- d) Power system anomalies affecting safe operation
- e) Communication loss exceeding 30 seconds
- f) Mechanical resistance exceeding 2.5x nominal torque
- 2 Manual Shutdown Requirements

Facility operators must initiate emergency shutdown when:

- a) Observing irregular AMR behavior
- b) During facility evacuation events
- c) Upon detection of environmental hazards
- d) When directed by safety personnel
- e) During scheduled maintenance intervals

4. SHUTDOWN PROCEDURE SEQUENCE

1 Primary Shutdown Protocol

Upon activation of emergency shutdown:

- a) AMR immediately ceases all movement
- b) Engages electromagnetic braking system

- c) Deactivates all non-essential systems
- d) Maintains minimal power to safety systems
- e) Broadcasts emergency status via wireless network
- f) Activates visual indicators (strobe beacon)
- 2 Secondary Systems Check

Within 30 seconds of shutdown initiation:

- a) BlueCore(TM) diagnostic scan
- b) Position verification
- c) Safety system status confirmation
- d) Environmental condition assessment
- e) Data logging activation

5. POST-SHUTDOWN REQUIREMENTS

1	Mandatory	Safety	Checks
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Before restart authorization:

- a) Physical inspection by certified technician
- b) System diagnostic review
- c) Environmental condition verification
- d) Safety system validation
- e) Communication system confirmation
- 2 Documentation Requirements

The following must be recorded:

a) Shutdown trigger identification

b) Environmental conditions at time of shutdown

- c) System status logs
- d) Inspection results
- e) Corrective actions taken

6. RESTART AUTHORIZATION

- 1 Restart authority is limited to Level 2 certified PDR technicians or all
- 2 Restart Prerequisites:
- a) Completion of all safety checks
- b) Documentation of shutdown cause
- c) Implementation of corrective measures
- d) Management approval

e) Facility safety clearance
7. COMPLIANCE AND LIABILITY
1 Failure to follow these procedures voids all warranties and may resu
2 PDR assumes no liability for damages resulting from unauthorized in
3 These procedures are protected under PDR intellectual property rig
8. DOCUMENT CONTROL
1 This document must be reviewed annually and updated as required
2 Distribution limited to authorized personnel with valid safety certification

APPROVAL AND EXECUTION

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