| TO:FDTP) IN: | SPECTION SECT | ION | | | | | | | | | | | | | | | | | |
|---------------------------------------|---|---------------------|--------------------------|---|------------------|----------------|--------------------------|-------------------|--------------------------|--------------|--|------------------------------------|---------------------|------------|--------------|----------|--|--|--|
| To be filled by suppl | lier 依頼元記入欄 | | | | | | | Req | uesting Sup | plier | | OB KOGY | O PI | 12- -l | Feb | | | | |
| | | | (| QUALIFICATION AF | PRO | OVAL IN | ISPECTIO | - | ^{頁元名} UFST I | OR PLA | STI | | 011 | • | | | | | |
| | | | ` | モールド型通 | | DIE AND | THE FIR | ST LO | T PART | S | | | | | | | | | |
| Part No. | | | 1 | Part Name | | | P | [Rev_ | Rev | Ī | P.O. number | T | | | | | | | |
| 図書 | X0KD04107- | Y390 RE | V. 09 | 晶名 | | COVER T | | | 版数 0 9 | ▶ 版数 | | 型起工製書 | | | | F | | | |
| Molding die classification 区分 | New □ DIE MAKE 新規 □ 2ND DIE | or Revision u 改版 | p or | Transfer 夢管、報注 | Other その他(| s() | | f cavity :'ティ敷 | 1 pcs | m | (The number of samp ore every each cavity (各キャピティ毎に5ヶ以 | 6: | | must b | e opcs o | | | | |
| | | | | Application | | | at the insp かの申請内 | | request | | | | | | | | | | |
| ① The purpose o | of inspection request | | | fill out from the 2nd trial TRY RE-TRIAL | 位記時 | について記 | λ λ | TET . | | | | | | | | | | | |
| | | | | fill out a detail for die remode | ling loc | ation 型工具 | 富所を具体的 | に記入 | | | | | | | | | | | |
| ② location of the 型改造箇所 | a die remodeling | | | IMPROVE PARAMETER SETT | INGS | | | | | | | | | | | | | | |
| ③ Number of the サンプル数 | samples | | | pcs. If lacking of samples, fill out its reason 不足の場合理由を記入 個 | | | | | | | | | | | | | | | |
| 4 Atta | ched inspection data 検査データ添付 | | | Yes No 無L | | If there is | s no a data, fill | out its rea | reason データ未添付の理由を記入 | | | | | | | | | | |
| | urement environmen | t | | Temperature 温度 | | 24.1 | | nidity]度 | 47 | % | | | | | | | | | |
| check 6 Char | nge of the molding c 条件変更有無 | ondition | | Yes No 無L | | ② additio | nal working/rer /矯正有無 | | 1 | Yes (| No 無L | If change the conditi 条件変更の場合は第 | on, submit f条件提出 | the new mo | iding co | ndition | | | |
| ® Mol | ding condition slip 条件票添付 | | | Yes No 無L | | 9 remark | s備考 | | MOLD TI | | FRO | M FDTP TO OBPH | | | | | | | |
| | | nroval R | equest | Form have incom | | e data | the tria | samo | le will | not be a | ncce | epted/inspect | ed. | | | | | | |
| To be filled by FDTI | | | | | | | | | | | | afaini ai aaado | | | | | | | |
| OFDTP) PURCH | ASE SEC,MANAGER | | | QUALIFICATION | | | | | SULT FO | R PLAS | ПС | | | | | | | | |
| | DIE DEPT, MANAGER JUFACTURING DEPT, MANAGE | Ř | | MOLDING DIE AI モールド型通 | ND T 用品 | HE FIRS | TLOT PA 品 検査 | RTS 結果 | 連絡票 | | | | F | -DTP)INSP | ECTION | N SECTIO | | | |
| OFTEC)INSPECT | TION SEC,MANAGER | | Part No | | | | | | Rev. 版数 | | | Supplier 依頼元 | | | | | | | |
| 0 | | Part na | | | | | | | Attached data Yes | | | | | | | | | | |
| ő | | | 品名 | | | | 1 | | _ | メーカデータ | | | No 無し | | | | | | |
| | | | Die classifical 区分 | New DIE MAKE 新規 2ND DIE | Revision u 改版 | p or Tra 移管 | gt Others () その他() | | | | | lip Yes 有り | | No 無し | | | | | |
| TRY No | D. Inspectio 検査年 | n date ju 月日 | lgement 判定 | Defective pa 不良箇所 | | | | Remarks 備考 | | | Inspecter 検査担当 | | Checked 調査 | | proved 承認 | | | | |
| | | | 300D 合格 | Dimension 寸法 不 良 | | | | | | | | | | | | | | | |
| 1st tria 第1回トラ | | | | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| | | | O GOOD 不合格 | others その他 | | | | | | | | | | | | | | | |
| | | | 300D | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| 2nd tria 第2回トラ | | | 合格 | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| , , , , , , , , , , , , , , , , , , , | | |) GOOD 下合格 | others その他 | | | | | | | | | | | | | | | |
| | | | 300D | Dimension 寸法不良 | \top | | | | | | | | | | | | | | |
| 3rd tria | | | 合格 | Appearance 外観不良 | - | location 箇所 | | | | | | | | | | | | | |
| 第3回トラ | 71 | | GOOD 不合格 | others | | 西門 | | | | | | | | | | | | | |
| | | | | その他 Dimension | - | - | | | | | | | | | | | | | |
| 4th tria | | | GOOD 合格 | 寸法不良 Appearance | | location | | | | | | | | | | | | | |
| 第4回トラ | | | GOOD | 外観不良 others | | 箇所 | | | | | | | | | | | | | |
| | | | 下合格 | その他 | | | | | | | | | | | | | | | |
| Lieur I | Name 機種名 | _ | | | | Artic | de 12. | rement in | strument 🎘 | 定器 | | | | | | | | | |
| Onit | THE RESERVE | | | ジタルノギス デジタルマイクロメ—タ— | | | modal | | 7, Block | gauge ブロッ | | | | | | | | | |
| P.O. Nur | nber 型起工變番 | | eight gaug | e デジタルハイトゲ―ジ | | | | | 9. Projec | tor 工具顕著 | 敞鏡 | | | | | | | | |
| | | 5. Screw g | auge ネジ | | | | | | 11. Gear | rolling test | er 🖷 | 合い試験機 er レーザーマイクロメー | 9 — | | | | | | |
| | | To 11 Kango | | | | | | | | | | | | | | | | | |

| TO:FDTP |) INSPECT | ION SECTI | ION | | | | | | | | | | | | | | | | | | |
|------------------------------------|--------------------------|---|----------------------------|-------------------------|--|---|--------|------------------|--|--------------|--|---------------------------|------|---|--------------------|--|---------------------------|--------------------------|--|--|--|
| To be filled by | supplier 依賴 | 元記入欄 | | | | | | | | Req | uesting Supp | olier | | OB KOGY | (O DL | | -Feb | | | | |
| | | | | | QUAI | LIFICATION AF | D | IE AND | THE FIRE | N REG | PART | S | STIC | MOLDING | O Pr | 1.0 | | | | | |
| | | | | | | モールド型通 | 1用: | 品·初回 | 品模 | E 依赖 | | | 送(| 寸栗 | | | | | | | |
| Part No. | X0KD | 04486-Y1 | 80 REV. I | NO. 03 | Part Name 基名 | | | GEAR Z42 M08 | | | 03 | | | P.O. number 型起工製膏 | | | | | | | |
| Molding dis classificatio 区分 | 1 14644 1 | DIE MAKE 2ND DIE | r Revision (改版 | Δp dr | | Transfer 多管、転注 | or , | Others その他(| () | No. o ++t | Foavity '〒/數 | 1 pcs. | more | ne number of samp every each cavit キャピティ毎に5ケ以 | y. | | i must l | oe 5pcs, or | | | |
| | | | | | | Application | | | | | request | | | | | | | | | | |
| | ose of inspect | tion request | | | fill out | from the 2nd trial TRY | | | の申請内 | 智 | | | | | | | _ | | | | |
| 検定依頼 | i目的 | | | | fill out | a detail for die remodeli | | ation 型工事 | 箇所を具体的 | に記入 | - | | | | | | | | | | |
| ② location o 型改造箇 | of the die rem i所 | odeling | | | IMPROVE NG Outside Diameter If lacking of samples, fill out its reason 不足の場合理由を記入 | | | | | | | | | | | | | | | | |
| ③ Number o サンプル | of the samples 数 | 3 | | | 5 | pcs, | If lac | king of samp | les, fill out its | reason 7 | on 不足の場合理由を記入 | | | | | | | | | | |
| | Attached insp 自主検査データ | | | | | Yes No 有り 無し | | If there is r | there is no a data, fill out its reason データ未添付の理由を記入 | | | | | | | | | | | | |
| | Measurement 測定環境 | environment | | | | Temperature 温度 | | 24.1 % | | idity 度 | 47 | % | | | | | | | | | |
| check 6 | Change of th成形条件变更 | ne molding co 右矢 | ndition | | Yes No 無し | | | ② additiona | al working/rem /婚正有無 | | 1 | | | f change the condit 条件変更の場合は業 | on, submit 条件提出 | the new m | olding co | ndition | | | |
| 8 | Molding cond 成形条件票添 | lition slip | | | Yes No | | | 9 remarks | | | | 717 | *** | | | | | | | | |
| | | | awayyal D | | * | m have incom | | | المشية مناط | | م الله | | | . | 1 | | _ | | | | |
| | | | provai K | equest | Forr | n nave incom | pieti | e data, | the trial | samp | ie wili r | ot be ac | cep | tea/Inspect | ea. | disibutum di | | ulimini im no | | | |
| f | JRCHASE SEC, | *************************************** | | | 0 | UALIFICATION | APPI | ROVAL IN | NSPECTIO | N RES | ULT FO | R PLASTI | C | | | | | | | | |
| Огртр)то | OL&DIE DEPT, | MANAGER | | | M | MOLDING DIE AND THE FIRST LOT PARTS モールト型適用品・初回品 検査結果連絡票 FDTP)INSPECTION | | | | | | | | | | | | | | | |
| | SPECTION SEC, | | | Part N | | | | | | | | | | DIPINSP | ECTION | VSECTION | | | | | |
| O Di | | | | | | | | | | 版數 | | | 依頼元 | | | | | | | | |
| 0 | | | | Part ne 品名 | 3 | | | | | | | 118-11 | | Attached da メーカデータ | ta | Yes 有り | | No 無し | | | |
| | | | | Die classifica 区分 | tion aces | | | evision up 改版 | | | | ers(他(|) | | | | Yes or No 有り 無し | | | | |
| TRY | Y No. | Inspection 検査年月 | date jud | gement 判定 | Defective part 不良箇所 | | | | | | emarks 備者 | | | Inspecter 检查担当 | | ecked Approved 資金 承認 | | | | | |
| | | 34 | | GOOD | | Dimension 寸法不良 | | | | | | | | 51227 | | 400 | | 1.00 | | | |
| | trial]トライ | | | 合格 O GOOD | | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| | | | | 不合格 | others その他 | | | | | | | | | | | | | | | | |
| | | | | GOOD 合格 | | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| | trial]トライ | | | | | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| | | | | GOOD 下合格 | | others その他 | | | | | | | | | | | | | | | |
| | | | | 300D 合格 | | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| | trial トライ | | | a 18 | | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| 1,00 | ., , , | | | GOOD 不合格 | | others その他 | | | | | | | | | | | | | | | |
| | | | | 300D | | Dimension 寸法不良 | | | | | | | + | | | | | | | | |
| | trial | | | 合格 | | Appearance | | location | | | | | - 4 | | | | | | | | |
| 第4回 | トライ | i1 | | GOOD 下合格 | 外観不良 others | | | 箇所 | | | | | | | | | | | | | |
| | | | | | | その他 | | | | | | | | | | | | | | | |
| | Unit Name 機種: | 名 | | | | | | Article | | ement inst | rument 測定 | · B | | | | | | | | | |
| | | | 1. Digital ca | | | ギス ルマイクロメタ | | | | | 7. Block ga | auge ブロック tor プロトラク | | | | | | | | | |
| P.O. | Number 型起工 | 製器 | 3. Digital he | eight gaug | e デジタ | ルマイクロメーター リルハイトゲージ | | | | | 9. Projecto | or 工具顕微鏡 | Ü | | | | | | | | |
| | | | 4. Pin gaug 5. Screw ga | | | | | | | | | 三次元測定器 olling tester i | | 試験機 | | | | | | | |
| | | | 6. R gauge | | | | | | | | 11. Gear rolling tester 嘲合い試験機 12. Laser scan micrometer レーザーマイクロメーター | | | | | | | | | | |

| TO:FDTP) I | NSPECTION | N SECTIO | N | | | | | | | | | | | | 4.0 | | | | | |
|-------------------------------|--------------------------|-----------------------|------------------|---------------------------|---|-------------------------------------|----------------|-------------------------|--------------------------|---|------------------------|----------------------|--|--------------|----------|-------------|------------|--|--|--|
| To be filled by su | pplier 依頼元記 | 2入欄 | | | | | | | | uesting Suppli | ier | | OB KOGY | O PH | 12- I | reb | | | | |
| | | | | G | NUALIFICATION AP | D | IE AND | THE FIRE | N REQ | PARTS | | | MOLDING | | | | | | | |
| Part No. | X0KD0 | 4107-Y | ′522 RE | V. 03 | Part Name | PAN | | | Rev. Rev. 版數 ○ 3 → 版数 | | | P.O. number 型起工製备 | | | | | | | | |
| Molding die classification | New DI | E MAKE or | Revision u 改版 | ip dr | Transfer | or a | Others | s() | No. of | f cavity | 2 pcs. | more | he number of sample e every each cavity トキャピティ毎に5ヶ以上 | | | must be ! | 5pcs or | | | |
| 区分 | 新規 2N | ID DIE | - LOC TIES | | | | | | | | | <u> </u> | | | | | | | | |
| | | | | | Application | 検 | 定依頼時 | の申請内 | | request | | | | | | | | | | |
| ① The purpose 検定依頼目 | | n request | | F | RETRIAL | | | | (-17-). | | | | | | | | | | | |
| ② location of t 型改造箇所 | | eling | | | fill out a detail for die remodeling location 型工事箇所を具体的に記入 PL EDGE SAME AS FTEC SAMPLE | | | | | | | | | | | | | | | |
| ③ Number of t サンプル数 | he samples | | | | 10 pcs. | If lac | king of sam | ples, fill out its | reason 不 | 「足の場合理! | 由を記入 | | | | | | | | | |
| ④ At | tached inspec 主検査データ添 | | | | Yes No 無L | | If there is | no a data, fill o | ut its reas | ut its reason データ未添付の理由を記入 | | | | | | | | | | |
| | asurement en 定理境 | vironment | | | Temperature 温度 | | 24.1 | | nidity 度 | | | | | | | | | | | |
| check 6 Ch | nange of the i | | dition | | Yes No 無L | | | al working/ren /矯正有無 | | | 有りを | سلة | If change the conditio 条件変更の場合は新 | | | lding condi | ition | | | |
| | lolding condition | on slip | | | Yes No 無L | | (9) remarks | : 備考 | | MOLD TRA | ANSFER FI | ROM | FDTP TO OBPH | | | | | | | |
| ※ If the | Qualificat | ion App | roval R | equest | Form have incom | plet | e data, | the trial | samp | le will n | ot be ac | cer | ted/inspect | ed. | | | | | | |
| To be filled by FD | TP FDTP#2 | 八個 | | | | | | | | | | | | | | | | | | |
| OFDTP) PURC | | | | | QUALIFICATION A | | | | | SULT FOR | PLAST | IC | | | | | | | | |
| OFTEC)INSPE | ANUFACTURING DE | PT, MANAGER | | | モールド型適用 | | | | 三格 東 | | | | F | DTP)INSP | ECTION S | SECTION | | | | |
| 0 | CTION SEC,MA | MAGER | | Part No 図書 | | | | | Rev. 版數 | | | Supplier 依頼元 | | | | | | | | |
| 000 | | | | Part nam 品名 | 10 | | | | | | Attached dat メーカデータ | Yes 有り | | No 無し | | | | | | |
| | | | | Die classificati 区分 | on New □ DIE MAKE 新規 □ 2ND DIE | Revision up or Transfer 改版 移管、転注 | | | | | | | | Yes or 有り | | No 無し | | | | |
| TRY | No. | Inspection d 検査年月I | late jud | dgement 判定 | Defective part 不良箇所 | | rt | | Remarks 備考 | | | | | | | | roved 認 | | | |
| | | 0.1 | | GOOD | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| 1st tr 第1回卜 | ial ライ | | | 合格 | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| N. II. | | | | O GOOD 不合格 | others その他 | | | | | | | | | | | | | | | |
| | | | | GOOD 合格 | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| 2nd tr 第2回ト | | | NO | GOOD - | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| | | | | 不合格 | others その他 | | | | | | | | | | | | | | | |
| | | | | GOOD 合格 | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| 3rd tr 第3回ト | | | | | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| | | | | O GOOD 不合格 | others その他 | | | | | | | | | | | | | | | |
| | | | | GOOD 合格 | Dimension 寸法不良 | | | | | | | | | | | | | | | |
| 4th tr 第4回ト | | | | | Appearance 外観不良 | | location 箇所 | | | | | | | | | | | | | |
| 37.121 | | i N | | O GOOD 不合格 | others その他 | | | | | | | | | | | | | | | |
| | 1 | | | | | - | Articl | e 12# | | | | | | | | | | | | |
| Uni | it Name 禮稽名 | | 1. Digital o | alinare 🛨 😘 | タルノギス | | | | rement in | strument 測定 | 器 auge ブロック | ウゲー | ÿ | | | | | | | |
| | | | | | デジタルマイクロメ―タ― デジタルハイトゲ―ジ ジ | | | | | 8. Protractor プロトラクタ— 9. Projector 工具顕微鏡 10. CMM 三次元測定器 11. Gear rolling tester 噛合い試験機 | | | | | | | | | | |
| | | | 6. R gauge | | | | | | | 12 Laser scan micrometer レーザーマイクロメーター | | | | | | | | | | |

| TO:FDTP) IN | SPECTION | ON SECTION | ON | | | | | | | | | | | | 10 | | | | | |
|----------------------|----------------------|----------------------|--------------------------------|----------------------|--|------------|----------------------|----------------------|---------------|-----------------------|---------------------|------------------------|--|---------------------------------------|-----------------|-----------------------|------------|--|--|--|
| To be filled by sup | oplier 依頼元 | 記入欄 | | | | | | | Regi | uesting Supp | olier | | OB KOGY | O DL | 12~ | reb | | | | |
| | | | | | | | | DEATIO | 依賴 | i元名 | | OTIO | | O Ph | | | | | | |
| | | | | Q | UALIFICATION AP | DIE | AND T | HE FIRS | T LO | PART | S | | | | | | | | | |
| | | | | | モ―ルド型適 | 用品 | ·初回 | 品 検査 | 依賴 | 栗兼 | サンプ | レ送 | 付票 | | | | | | | |
| Part No. | VOKD | 04107_\ | /165 REV | 00 | Part Name | | PANEI | | Rev | Rev | Rev | 9 | P.O. number | | | | | | | |
| 図書 | VOVD | 04107-1 | 100 KEV | . 09 | 品名 | | FANE | | 版數 | 版数 ○8 | ⇒版数 | | 型起工製膏 | | | | | | | |
| Molding die | New _ | DIE MAKE | Revision up | | Transfer | or _ | Others (| ;) | No. of | cavity | 1 pcs, | mon | he number of sample e every each cavity | | | must be | o 5pcs. or | | | |
| classification 区分 | 新規 | 2ND DIE | 改版 | Qr. | 移管、転注 | - F | の他(|) | ++1 | ティ敷 | 個 | ** | 各キャピティ毎に5ヶ以上 | 提出の場 | В | | | | | |
| | | | | | Application | descr | iption at | the insp | ection | request | | H. | | | | | | | | |
| ① The purpose | -6:ti | | | 16 | fill out from the 2nd trial TRY | | | の申請内容 | 包 | | | | | | | | | | | |
| 検定依頼目的 | | ion request | | RI | E TRIAL | | | era III (4.66) | - P1 1 | | | | | | | | | | | |
| 2 location of th | he die remo | deling | | | ill out a detail for die remodeli MPROVE PARAMETER SETT!! | _ | on 型工學園 | 所を具体的に | CICA | | | | | | | | | | | |
| 型改造箇所 | | Ü | | III | ALLONE PARAMETER SETTI | INGO | | | | | | | | | | | | | | |
| 3 Number of th | he samples | | | | 5 pcs. | If lacking | ng of sample | s, fill out its | reason 구 | n 不足の場合理由を記入 | | | | | | | | | | |
| サンプル数 ④ Att | tached insp | ection data | | | Yes No | 1 | f there is no | a data, fill o | ut its reas | s reason データ未添付の理由を記入 | | | | | | | | | | |
| I | E検査データ | 添付 environment | | - | 有り 無し Temperature | | | Hum | idity | | | _ | | - | | | | | | |
| self 測定 | E 環境 | | | | 温度 | | 23.8 °C | 湿 | 度 | 43 | | _ | If change the condition | o sukanit | the name | definer ann | dian | | | |
| | ange of the 多条件変更 | e molding cor 有無 | ndition | | Yes No 有明 無L | | Dadditional 追加工/知 | working/reme 電正有無 | | | | No 無上 | 条件変更の場合は新 | 条件提出 | ma new mc の事 | iqing con | dition | | | |
| | olding condi | | | | Yes No 有切 無し | | nemarks 🖟 | 斯考 | | MOLD TR | ANSFER I | ROM | FDTP TO OBPH | | | | | | | |
| ₩ If the C | Qualifica | ation Apr | royal Pac | uoct E | Form have incomp | nloto | data t | he trial | camp | النبير ما | ot he s | | oted/inspects | ad | | | | | | |
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| OFDTP)TOOL8 | | | | | MOLDING DIE AN | ID THE | FIRST | LOT PAF | RTS | | K FLAS | 110 | | | | | | | | |
| Оготрумесназма | | | | | モールド型適用 | 用品・ | 初回品 | 検査 | 結果法 | 星絡果 | | | | F | OTP)INSP | ECTION | SECTION | | | |
| OFTEC)INSPEC | CTION SEC,N | MANAGER | | Part No. 図書 | - | | | | | Rev. 版數 | | | Supplier 依頼元 | | | | | | | |
| 0 | | | | | _ | | | | | | | _ | Attached dat | | Yes | | No | | | |
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| | | | | Die classificatio | New DIE MAKE | rision up | or Tran | sfer | at Oth | |) | Molding condition slip | | Yes or | | No | | | | |
| | | | | 区分 | 新規 □ 2ND DIE | 改版 | 移管、 | 転注 | : その他(| | | 成形条件票 | | 有り | | 無し | | | | |
| TRY N | lo. | Inspection o 検査年月 | | | Defective part 不良箇所 | | ırt | | Remarks 備考 | | | | Inspecter 检查扣当 | | | ecked Approv 調査 承認 | | | | |
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| H=7k | t Name 機種: | タ | | | | | Article | | ement inc | trument 測5 | 主器 | | | | | | | | | |
| Unit | . waine 恒健 | н | 1. Digital calip | | | | | Tucesur) | | 7. Block g | auge ブロッ | | | | | | | | | |
| P.O. Nu | ımber 型起工 | 製養 | 3. Digital heig | ht gauge | デジタルマイクロメ―タ― デジタルハイトゲ―ジ | | | | | 9. Project | tor プロトラ or 工具顕復 | 改鏡 | | | | | | | | |
| | | -1 | 4. Pin gauge 5. Screw gauge | | | | | | | | 三次元測是 | | い試験機 | | | | | | | |
| | | | 6. R gauge R | | | | | | | | | | レーザーマイクロメーク | — <u>:</u> | | | | | | |