

To: Ms. Noroen Blanca Lanado

Supplier Control No.

Date: January 31, 2019

CC:

Supplier: JPN Inc.

CC:

☐ Support for the RoHS

SUPPLIER	Section	Engineering
	Person in charge	Ray Mark Prohita
	Approval	Arden D. Hawal

4 M Change notification (変更通知書)

Part number	KD91008-0243 Rev.02	Part name	Number Label
Model	PPR	Presence of attached datum and sample	Appending · unappending
Content of change <input type="checkbox"/> Man (Worker's change) <input type="checkbox"/> Machine (Equipment change) <input type="checkbox"/> Material (Division of material change) <input type="checkbox"/> Support for the RoHS (Certificate with a data must be attached) [Cr(VI) , Cd, Hg, Pb, PBB, PBDE] <input type="checkbox"/> Material change <input type="checkbox"/> End of life (EOL) <input type="checkbox"/> Method (Work method change) <input type="checkbox"/> Others () Change of cutting layout.			
Change reason Propose to change cutting layout to improve productivity, increase output & able to offer competitive price.			
[Change time] Estimate from February 2019		Evaluation result before hand	
		Appending · unappending	

FDTP	Purchasing Section	
	Control Number	PLC-BX-19-4M-0005
	Person in charge	Nb. Lanado
	Approval	C. Pardo

FDTP Evaluation and Result

FDTP QC Control No.:

Date:

Section	FDTP QC/QA
Person in charge	
Approval	

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Section	FDTP PE
Person in charge	
Approval	

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Section	FTEC PE/QA
Person in charge	
Approval	

4 M Change answer

[Conclusion] Judgment : 4 M Content of change request

☐ Acceptable☐ Not acceptable

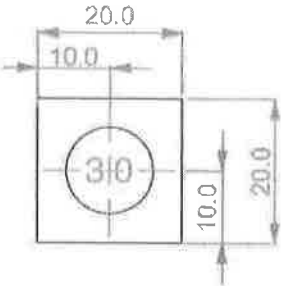
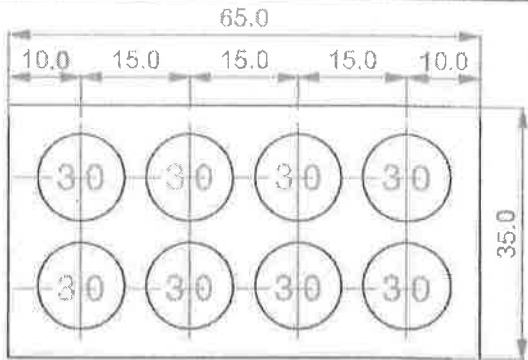
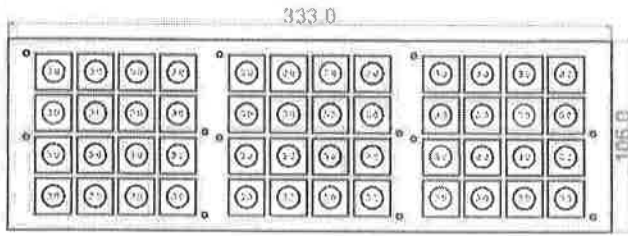
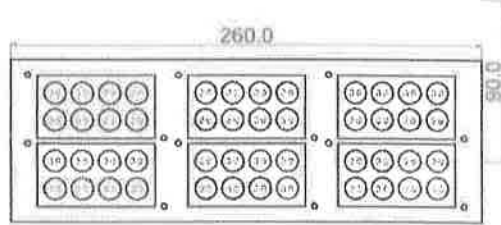
■ [Matters in request]

■ [Opinion and evaluation result]

4M Change Application Request

Customer: Fujitsu Die -Tech Corp. of the Phils.
Part No. : KD91006-0243 Rev.02

Comparison

	CUSTOMER REQUIREMENT	JPN PROPOSED LAYOUT
LAYOUT		
MATERIAL USAGE	 <p>48 outs : 333mm x 106mm ~ 35,298mm²</p>	 <p>48 outs : 260mm x 90mm ~ 23,400mm² * Save 33.7% on material cost</p>

OTHER ADVANTAGES:

1. Faster production of item. thus, we can accommodate urgent request even high volume in shorter leadtime.
2. Since the layout is compressed, we can save material & the item price is not as high when produced on single item only. We consider this as early as during quotation making.
3. Inspection and packaging is easier and a lot faster.
4. Eliminate errors on counting since the item is easy to handle & count when cavitized.

Prepared by:

R. Profeta

Noted by:

A. Dumawal