o: Ms. Noreen Bianca Lanado			Sup	plier Control No.	194473	
					Date: Januar	y 31, 2019
c:					Supplier:	JPN Inc.
				s u	Section	Engineering _
Support for the RoHS				P		-41
**				L E		Roys
4 M Change notification (#	更 通 知 豊)			R	Approval	Arklan Millawai
Part number KD91006-0243 Rev.02		Part name	Number Label			
Model PPR		Preser	nce of attached datum and sample	e	Append	ing Junappending
Content of change]						
☐ Man (Worker's change)	ii .					
☐ Machine (Equipment change)						
☐ Material (Division of material change)				****		
☐ Support for the RoHS (Certificate with a data must be	attached) [Cr(VI) Cd Ha	Ph PRR PRDF 1	*******************		
☐ Material change	attached) L	O((41) , Od, 11g,	7 6, 1 66, 1 662 7			
☐ End of life (EOL)	-					-
☐ Method (Work method change)					11-11001-111-111	
☐ Others ()	Change	of cutting layout.				
Change reason]	5.141195					
Propose to change cutting la	vout to improv	/e productivity_inc	rease outnut & able to off	fer		
competitive price.	your to improv	o productivity, into			Puro	hasing Section
Competitive price.						PUR-54-19-4W
				Т	Person in charge	N. 8. Langulo
						the same of the sa
				P	Approval	M. A. GAMIN - ON
[Change time] Estimate from February 2	2019	E	valuation result before han		Append	Land to the state of the state
DTP Evaluation and Result	2019			d	Append	ng unappending
w	2019	Section	valuation result before han	d	Append	Land to the state of the state
DTP Evaluation and Result Section FDTP QCI/QA	2019			d	Append Append Date:	ng unappending
DTP Evaluation and Result Section FDTP QCI/QA		Section		d	Date:	ng unappending
Section FDTP QCI/QA Person in charge		Section Person in charge		d	Date: Section Person in charge	ng unappending
Section FDTP QCI/QA Person in charge		Section Person in charge		d	Date: Section Person in charge	ng unappending
Section FDTP QCI/QA Person in charge	>	Section Person in charge Approval		d	Date: Section Person in charge	ng unappending
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	d	Date: Section Person in charge	ng unappending
Section FDTP QCI/QA Person in charge	>	Section Person in charge Approval		d	Date: Section Person in charge	ng unappending
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Date: Section Person in charge	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA
Section FDTP QCI/QA Person in charge	> t of change r	Section Person in charge Approval	FDTP PE	FDTP QC Cont	Append Tol No. Date: Section Person in charge Approval	FTEC PE/QA

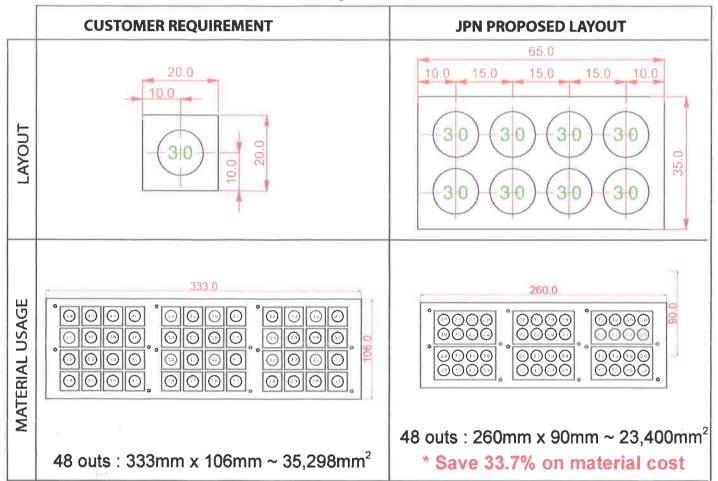


4M Change Application Request

Customer: Fujitsu Die -Tech Corp. of the Phils.

Part No. : KD91006-0243 Rev.02

Comparison



OTHER ADVANTAGES:

- 1. Faster production of item. thus, we can accommodate urgent request even high volume in shorter leadtime.
- 2. Since the layout is compressed, we can save material & the item price is not as high when produced on single item only. We consider this as early as during quotation making.
- 3. Inspection and packaging is easier and a lot faster.
- 4. Eliminate errors on counting since the item is easy to handle & count when cavitized.

Prepared by:

Noted by:

A. Dumewal



JPN Part Number **PS18115032**

Sample Approval

(Note: Do not detach sample from release liner)

3.0 30 30 30 30 30 30 30

Note:

1. JPN proposed layout.		Notes:			
		Base Material	Polyester White 5	0 microns	
		Backside Adhesiv	Polyester Clear 16	6 microns	
		Print Process	Silk Printing		
			1.0 Green		
CUSTOMER COPY お客様保管用 JPN COPY (Please JPN 返却お願いしま		Print color/s: (may not be in	2.0		
35日末休日/7		sequence)	3.0 ——		
Approval Control No.:			4.0		
(PLS. RETURN JPN COPY UPON APPROVAL)		Blade Nos.	PNP		
* This will serve as our reference from the sample that we s	ubmitted.	Delivery Style	Sheeted (8pcs. / s	sheet)	
To: JPN, Inc. Engineering ATTACHED SAMPLE IS APPROVED /量産サンプル承認 ATTACHED SAMPLE IS REJECT. PLEASE SUBMIT ANOTHER SAMPLE WITH THE FOLLOWING CORRECTIONS. サンプルNG、評価コメントに基づき再度製作	Checked by: Design/Gen Checked by: Silk / Label Checked by/	ko R. Boleja Checked by:	Customer: FUJITSU DIE-TECH (Part No. KD91006-(
	Kakko Checked by:	A. Dumawal Approved by:	item sizec Ø12 mm Date:	Tolerance ±0.3	Revision ineering REN-016-2 Rev.2
Name & Signature /名前&サイン Date /日付	QA	M. Tomishima	02/04/2019	aaDoc, No.: 4P Rev. Date: 06/1	

M. Tomishima



Sample Approval

(Note : Do not detach sample from release liner)

 30
 30
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 30

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 30
 30

Note:

1. JPN proposed layout.		Notes:			
		Base Material	Polyester White 5	0 microns	
		Backside Adhesive	Polyester Clear 16	microns	
		Print Process	Silk Printing		
			1.0 Green		
CUSTOMER COPY JPN COPY (Please JPNへ返却お願いし:		Print color/s: (may not be in	2.0		
3 SHAWEN	5- 7	sequence)	3.0 ——		
Approval Control No.:			4.0		
(PLS. RETURN JPN COPY UPON APPROVAL)		Blade Nos.	PNP		
* This will serve as our reference from the sample that we	submitted.	Delivery Style	Sheeted (8pcs. / s	sheet)	
To: JPN, Inc. Engineering ATTACHED SAMPLE IS APPROVED /量産サンプル承認 ATTACHED SAMPLE IS REJECT. PLEASE SUBMIT ANOTHER SAMPLE WITH THE FOLLOWING CORRECTIONS.	Checked by: Design/Gen Checked by:	ko R Projeta	Customer: FUJITSU DIE-TECH (Part No.	CORP. OF	THE PHILS
サンプルNG、評価コメントに基づき再度製作	Silk / Label	Skell (ng: (/ 3rd/Engr	KD91006-0	0243 Rev	ı.02
	Kakko Checked by:	A. Dumawal Approved by:	item size Ø12 mm	Tolerance ±0.3	Revision
Name & Signature /名前&サイン Date /日付	Q.A	M. Tomishima	ਰੇate: 02/04/2019	JPN Eng aaDoc. No.: 4P Rev. Date: 06/1	in e e r in g REN-016-2 Rev.2 7/2016



PART SAMPLE EVALUATION

Feb. 6, 2019 PS18115032 JPN Item No. Date evaluated: FUJITSU DIE-TECH CORP. OF THE PHILS. 24pcs. Customer Sample Quantity: Part number KD91006-0243 REV.02 Material information New Sample **Existing Part** Base mat'l. 1st sample Reason of Change Laminator n/a 2nd sample JPN propose cutting layout 3rd sample Adhesive n/a Label Thermal Off-set Printing/Cutting Process: Silk Kakko Inspection Data: **Tool Evaluation** Die Tool Pinnacle Tool / Blade No. PNP Tool Cavities Tool Type: **Cutting Plotter** Tolerance Instrument Cavity # No Requirements Status 4 б Max Min used 3 12.00 12.20 11.80 12.01 11.97 12.02 Passed measurescope 65.00 2 65.20 64.80 64.94 64.98 64.95 Passed measurescope 3 35.00 35.08 35.10 Passed 35.20 34.80 measurescope 35.11 4 10.00 9.95 Passed 10.20 9.80 9 92 9.93 measurescope 5 15.00 15.20 15.02 15.04 15.02 Passed 14 80 measurescope 6 15.00 15.20 14.80 15.01 15.09 15.05 Passed measurescope 7 15.00 15.20 14.80 measurescope 15.04 15.02 15.02 Passed 10.00 Passed 8 10.20 10.02 10.06 10.04 9.80 measurescope 10.00 9 10.20 9.80 10.11 10.08 10.07 Passed measurescope 10 15.00 15.20 14.80 15.03 15.03 15.04 Passed measurescope 11 10.00 9.98 Passed 10.20 9.80 9.96 9 95 measurescope Over-all Design / Appearance Checklist Sample # **COLOR REF** Status No Checking 2 3 4 5 Color: Base Color: White Passed 1.1 mat'l color ٥k ok ok ok ok 1.2 Text Color: Green actual sample ok ok ok Passed ok ok 2 Burrs ok ok ok ok ok Passed Passed Dirt/Stain nk nk 3 ok ok ok Tool Mark ok ok ok ok ok **Passed** 4 Scratches ok ok ok ok ok Passed 5 ok Passed ok ok ok 6 Bubbles ok Tape Test (cross-cut test) n/a n/a n/a n/a n/a n/a 8 Pencil Test - FRONT PRINT n/a n/a n/a n/a n/a n/a 9 Eraser Test (10 repetition) - FRONT PRINT n/a n/a n/a n/a n/a n/a Alcohol Test (rub 20x using IPA)-FRONT PRINT 10 n/a n/a n/a n/a n/a n/a 11 Required Actual Reading by SCANNER **Barcode CHECK** Note: Put "OK" if Good Put "NG" if Not Good Put "N/A" if Not Applicable Engineering Judgement: GOOD **NOT GOOD** SPECIAL ACCEPTANCE Remarks: (if Special Acceptance) Countermeasure: **Engineering comments:** Cutting layout is JPN's proposal. Evaluated by: Checked by Checked by Approved by Checked by R. Profeta A. Dumawal M.Tomishima Sample approved, proceed mass production Sample reject, submit re-sample. Make necessary corrections. Sample approved for quantity only. NOTE: PLEASE SEND / RETURN A COPY OF THIS FORM UPON APPROVAL **Customer Approval Customer's Comments** Date:

Document No.: 4PREN-005 Rev6

Customer Name and Signature

Effective date: 09/17/2012



GRAPHIC ART PROOF

Your response is CRITICAL to the timely delivery of your request. Please help us meet your scheduled deadline by giving this your IMMEDIATE ATTENTION!

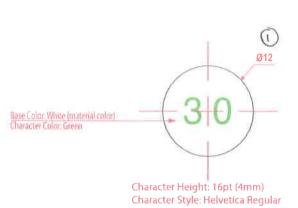
THIS PROOF is submitted for your VISUAL IMAGE REFERENCE ONLY.

This GRAPHIC IMAGE has been carefully prepared based on your drawings and information provided to us. Much effort has been made to ensure that this drawing will provide sufficient information on how your part will be developed and presented.

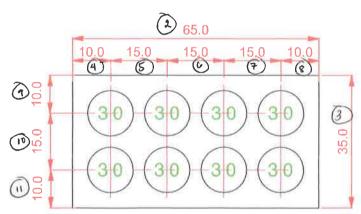
THIS PROOF has been submitted for your approval of spelling, size, color and over-all accuracy of all graphic features. Please check carefully and indicate any errors



Scale: 100%



Scale: 200%



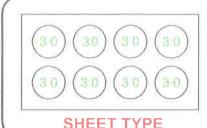
Propose cutting layout

JPN Part Number

*サンプル製作用の仕様確認依頼です。デザイン&仕様確認のコメント記載後返却お願いします。 ANY ALTERATION from the original design will be considered NEW ART and you may be charged accordingly. WE CANNOT proceed with this job until



DELIVERY STYLE



SHEET TYPE

	REVISIONS		
REV	Details	by	DATE
A	Change text color from White to Green. Change base color from Green to White.	NGA	11/22/18

A.I	_+		
IM	ne	es	0

Base material	PET WH50U(A) PAT1
Laminate	PET N25 MATT NPL
Print Process	SILK PRINTING
Distantantan	1.0 GREEN
Print color/s: (may not be in	2.0
sequence)	3.0
,	4.0
	5.0
Blade No.	*****
Delivery Style	Sheeted (8pcs/sheet)

Drawn by: L. Delgado	Customer: FUJITSU	DIE-TECH	CORP. OF	THE PHILS	
Checked by:	Part No: KD91	006-02	43 RE	V. 02	
A. Dumawat	Unit mm	Scale 200%	Tolerance ±0.3	Revision No.	
Approved by:	Drawing do not scale				
	Date: 02/04/2019		JPN Engineering Doc.No. 4PREN-009-2 Rev.1 Eff Date 09/01/2009		