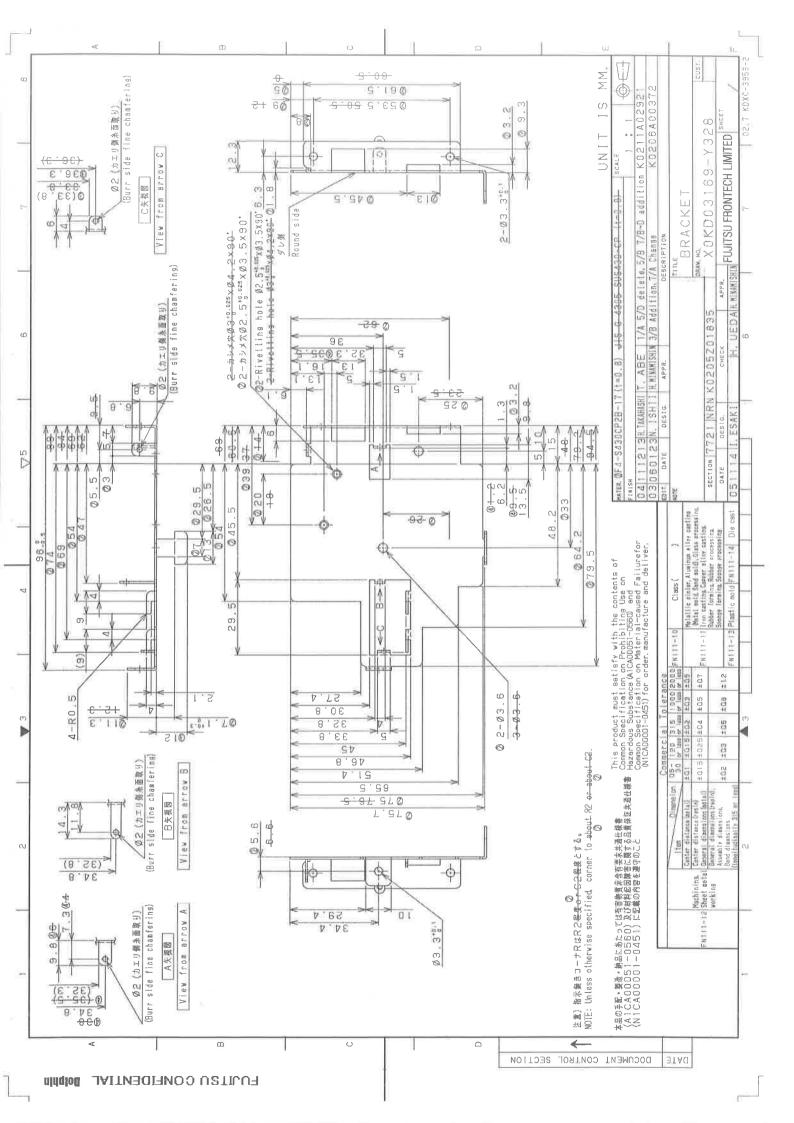
To: Ms. Manilyn Pelaez (FDTP-PUR)			Supplier Contro		FDTP-4M-201901
cc: Ms. Rhecel Endrinal (FDTP-QC)	-			Date: Supplier:	2/8/2019 Sanritsu
cc: Mr. Mhario Murillo (FDTP-P.E.)			S	Section	ENGINEERING
· Support for the RoHS			P	Person in charge	REDA BONIFACIO
4M Change notification 度更温	±n ≰)		i E	Approval	MIJANTONIO EVANGELISTA
Part number KD03169-Y328	Part name	BRACKET	R		MOANTONIO EVANGELISTA
Model F5356		ence of attached datum and samp	èe	(Append	ing Junappending
■Content of change]					
☐ Man (Worker's change)					
Machine (Equipment change)	CHANGE FROM AMADA	80t PRESS MACHINE	TO LC-2415A4 I	ASER MACHI	NE
☐ Material (Division of material change)					
☐ Support for the RoHS					
(Certificate with a data must be att	ached)[Cr(VI), Cd, Hg, F	b, PBB, PBDE]			
☐ Material change					
☐ End of life (EOL)			· · · · · · · · · ·		
Method (Work method change)	CHANGE FROM PRESS	PROCESS TO LASER	CUTTING PROC	ESS	
Others()					
■Change reason] TEMPORARY TRANSFER TO	LASER CUTTING PROCE	SS DUE TO COMPOU	ND DIE	N-117 F 1-1-11	_
WAS BROKEN		SO DOLL TO COM CO	F	Puro	chasing Section
			D	Control Number	PUR- EX- 19-411-0010
×			TP	Person in charge Approval	MK. Laca megin
[Change time]4:32PM	E	valuation result before har	nd		ing unappending
FDTP Evaluation and Result			FDTP QC Conf	rol No :	
Con Evaluation and Nobult				Date:	
Section FDTP QCI/QA		Ŷ	1		
TATE OF THE STATE	Section	FDTP PE		Section	FTEC PE/QA
Person in charge	Person in charge			Person in charge	
Approval	Approval			Approval	
4 M Change answer			*		
[Conclusion] Judgment: 4M Content of ch	ange request				
	☐ Acceptable	☐ Not acceptable			
- FM-Mana in annual 2	Li Acceptable	□ Not acceptable			
■[Matters in request]					
	3				412-12-V
■ [Opinion and evaluation result]					
2					
					_



QC INSPECTION STIE

	DO INFORMACIO	11150	COLOR STRUCTURE VANC.
o.	Approved by	Inspected by	Lindament -
3,10	Genely	JOSH	
	7		

IM	COMING Z	IMPROCE	35	7		
customer	FUJITSU-DIETI	ECH. (K20/M20)	lol N.O. Number	: 18-22234	lot / J.o. Qty.	-
part number	KD03169-Y328	Rev. 04	rovd date	02-09-19	sampling ratio	1/329 Pcs.
part name	BRACKET	"	inspn date	02-09-19	good qty	379 Des.
material	± \$430CP2B t	= 0.8	trealment/ next proces		defective qly	: 0

ltem	coor	tool	dlmensio	วกสโ	tool					rting or rework /	
NO,	£001	1001	specification	tolerance	seriai no.	sample 1	sample 2	sample 3	sample 4	sample 5	judgment
1	5E	V	Mat'l type (S4	30CP2B)	18	OK	ok	OK	OK	OK	PASSED
2	6E	DM	t = 0.8	±0.09	02	0.773	0.779	0.769	D.771	0.767	PASSEL
3	7C	٧	Round side		250	OK	OK	OK	OK		PASSEL
4	1/2/6/7 A	V	Ø 2 fine chamfen	ing bur side		bk	OK	OK	OK	OK	PASSED
5	3B	HG	7.1	+0.3/0	02	7.33/7.37	7.30/7.37	733/7.38		7.37/7.29	
6	4A	DC	96	0/-0.5	20	95.83	95.87	95.90	95.82	95.88	PASSED
7	4A	HG	74	±0,3	02	73.97/74.01	73.98/74.02				
8	4/5A	HG	47	±0.3	02		47.02/47.08				PASSED
0	7B	DC	12.3	±0.2	20	4	12.29 /12.33	-			
10	ЗА	DC	11.3	±0.2	20	11.29	11.27	11.29	11.30	11.27	PASSED
11	1D	PG	Ø 3.3	+0.1/0	-	G.OK	G.OK.	G.OK	G.OK		PASSED
12 6/7	CIZD	PG	2 - Ø 2.5	+0.025/0		N.A.			UB-PARTS		PASSED
14	0110	DC	Ø 3.5	±0.15	-	N.A.			VB-PAKTS	2	_
13		DI/HG	Bending perper	ndicularity	02	OK	OF	OK	OK	OK	PASSED
14		٧	Appearance	(-)		OK	oK	OK	OK	OK	PASSED
			NOTE	! /100	TR	ANFER /	PREW TO	LASER)			
					-						
						.0					
-		-									
- 1		-			-						
-	- 1										

LEGEND:

V = Visual DC = Digital Caliper TG = Tapping Gauge

RG = Radhrs Gauge PG = Pin Grange
DI = Dial Test Indicator CSK = Gountersink screw

BR = Steel Rule
TM = Torque Meter
L = Lighter
TD = Torque Oriver

Digital Micrometer Height Geogr

HG = Profile Projector FG = Filler Gauge 8P Bevel protractor TI II Touch Impection

L-Square

MT Meter Tupe PLG = Plug gauge Screw gauge Blade Micrometer SCR 8M

18 *

SSR = Lind Boll Remover

AP = Auto Punch
PH = Plestic Hammar NUT = Hexegon Nut BOLT = Hexegon Boft

RIVET = Rivet

TW = Torque Wrench

PS = Passing shaft

aym	date	revision content	originator	checked	approved
66	Oct. 31, 2013	new document	O Bernste	(F.A.X)	THE PARTY OF THE P

SGIC-QA/QC-F-035 REV. 03





INSPECTION CERTIFICATE

Countdity: COLD ROLLED STAINLESS STEEL STRIP

Specif1 cation

Surface :

WISSHIN STEEL

NISSHIN STELL CO. 1.TD. STAINLESS PRODUCTION DIV. SHUNAN WORKS

2016 SHUNAN WORKS No. 4975, Nomuram I nam: muchi, Shunan-Cist, Yamaguchi-Pref., Japan HEAD OFFICE No. 4-1, 3 Cheme. Maruneuchi, Chiyods-ku Tekya, Japan Certificate No : E-16-05735 Cantrol No. Factory- 6-16-0N-700-1312 HANNA CO. LTD. Destination PHIL IPPINES Contract No: 555560710 Oustoner: Shimer : NISSHIN STEEL STANDARD Type : SUS430 : NO. 28

Date: SEPTEMBER, 16.

Remarks 192CPS 0. 12 16. 12 192010 Composition 0, 12 16, 12 C.r. MAX 0. 60 Z MAX. 0. 030 0.000 0.000 Chemical S Mn P Max. Max. 1. 00 0. 040 0. 38 0. 031 0. 38 0. 031 0.60 MAX. 0. 75 0. 60 ... (2) MAX. 0.12 0, 08 6219 0.08 O 7043 13262 Mass (% %) Quantity Total Je z d N63491 0.80 X 1219 X 1, 2 X 1219 X NAM) Size Mardness Test # N63491 Heat NO. Tensile Test Co 1 1 S N45260B N452618 No. (Crate No.) Case No. 2 T CEN 03

#) TEST PIECE : JIS Z 2241, NO. 13B MW STELLSERVICE CENTER CORP. FOR REFERENCE Dure: 7-27-13 野 MINISS. 與777

> 0000 0000

26 24

540 550

386 377

180

H H

Strength Strength Elongation

MAX 200 173 175

MIN. 22

MIN. 420

Strength Strength M/MM2

NOL

We hereby certify the above statement to be true and correct every detail., Nisslin Steel Co., Lid., Suran Works,

H. Hobayashi

Confity Control Nanager: Hirokatu Kobayashi

00567-01 E-01-00-UZ6017-131