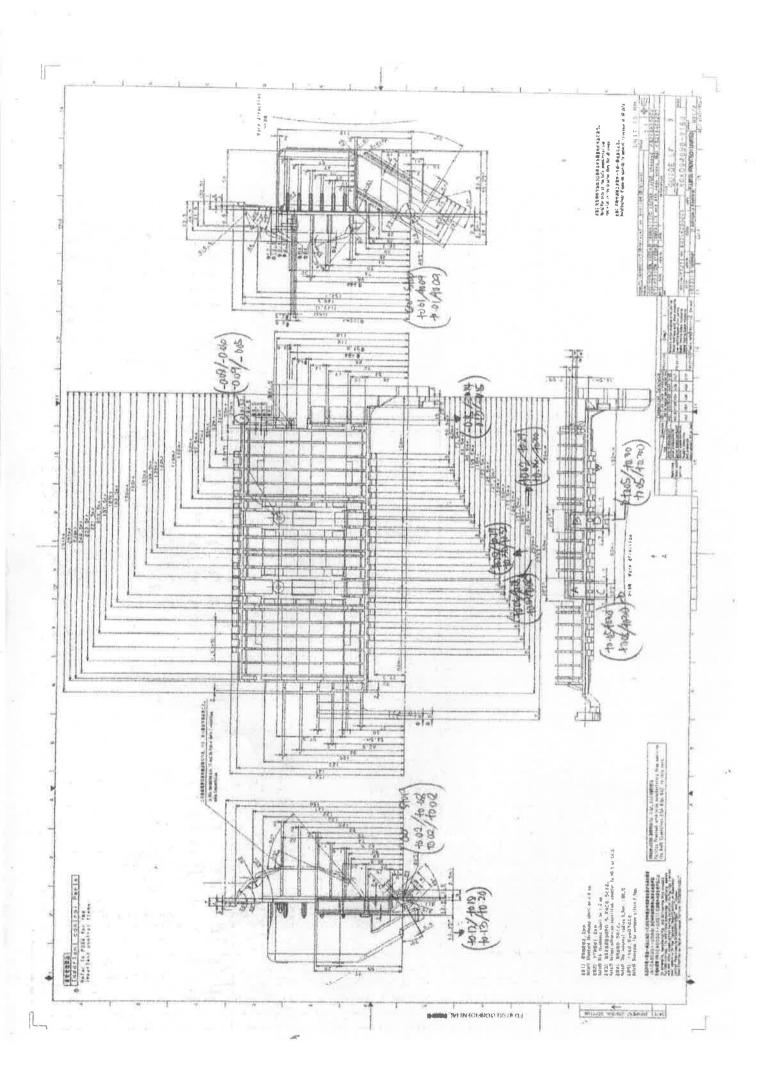
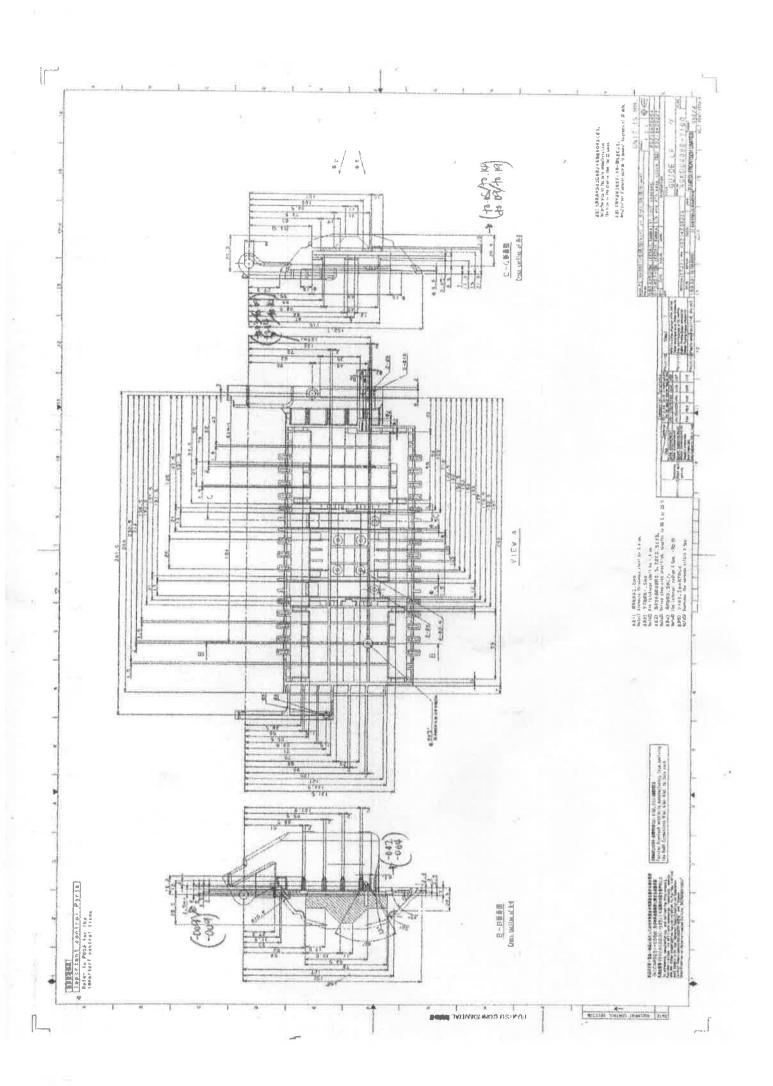
m- 104 /19

O:FDTP) INSPECT to be filled by supplier 依領		ON								_	Date		1/18/	2018
							Req (it 9)	uerting Supp 元名	okae:		UPD	1		
			Q	UALIFICATION API	DIE A	ND THE FIR	ST LO	PART	S					
Part No.	KD0409	00-Y160		Part Namo 基名	a	UIDE LF	Rev.	Flov. 例7	# G B		P.O. number 型配工機會		1891	
solding dia assification 医分	DHE MAKE	Revision up 改版		Transfer 學管、転注	Other でその世	#() h()	No. at	f cavity 11400	pot.	mon	he number of sample s every each cavity. \$40 7455/254 DLL			nust be Spos
				Application		ion at the insi 節時の申請内		request		-	-			
The purpose of Inspect 独定依领目的	tion request			All east from the 2nd trial THY?										
location of the die rem 贮改造售所	odeling			fill out a datal for die remodele	ng location 🖳		配人							
fumber of the samples				pet.	If lacking of	samples. Till cult its	reason #	足の場合機	由老起人			77		
② Attached ice 自主核责行	添付			Yes No 有少 無し		we it no a data, fill o		m f'-1#W	付の項由を転み					
5Messwerbent 創定環境	MARKET STATE		2	Temperature 退度		6 °C #	nidity 度	46	96					
eak 首 Changs of th 成形条件变更	神仙	ndition		Yes No 有好 撒し	A	ditional working/ren 加工/無正有用	edy		Yes I 有以 or fi		発育変更の場合は新	n, oubjust t 条件提出:	THE THEW MICH.	ang condition
(A) Molding continue the party of the party	dition slip			Yes No 有中 無L	-	marks 音等								
If the Qualific	ation Apr	proval Re	quest, F	orm have incomp	lete dat	a, the trial	sample	e will n	ot be acc	ept	ed/inspected			
a filed by FDTP FDTP														
FDTP) PURCHASE SEC.	VIII -			QUALIFICATION	APPROV	AL INSPECTA	ON RES	ULT FO	R PLAST	IC				
FOTP)TOOLADIE DEPT,		1		MOLDING DIE AN モールド型適力	ID THE FI	RST LOT PA	RTS 結里等	田 48. 30					n tu mon	ECTION SEC
FTEGINGPECTION SEC			Purt No.	100	13 DD - 123	IN THE THE	PO PER	Rev.			Propeline	,	OTPANSP	ECTION SEC
			四声					施敦			Supplier 依備元			
			Part nam		THE			•			Attached det	•	Yes 有り	No er 無し
747			Die claneiticatio ES	New DIE MAKE 新規 2ND DIE	Revisit		sfer , 轄注	αOth ₹σ	ers {)他()	Maiding condition 虎形条件膜	n alip	Yas 有り	or No
TRY No.	irepestion 検査作用	dere jude	ewnerk FUE	Defective par 不良體所	ri .		R	Remarks			Inspecter 検査担当		cked	Approve
			000	Dimension 寸法不良										
1st trial 第1回トライ		1	THE STREET	Appearance 外體不良	location Milit									
Milital N. (NO 不	0000 食物	others その他										
			000	Dimension 寸法不良	location								-	
2nd trial 第2回トライ			B-16	Appearance 外限不良										
all chair. S. I			0000	others その他									- 1	
			000	Dimension 寸法不良										
3rd trial 第3回トライ			946	Appearance 外概不良	locat 187									
344 AMIL, 7-4		NO 不	10000	others その他										
	-	0	000	Dimension 寸法不且										
4th trial 第4回トライ		dw		Appearance 外根不良	location militie	lan Ni								
3PT(211: 77)			GOOD 会格	others その他										
					97 J. 197 J.	Article ES								
Unit Name (#3)	5	1. Digital oal	mara West	タルノギス			rement.ins	trument #3	と数 paulgo ブロック	4	3			
P.O. Number 1582	CMB	2. Digital Mic	prometer 7 eht pauge ピンゲージ ge ネジゲー	ドジタルマイクロメーター デジタルハイトゲージ 3				8. Protrac 9. Project 10. CMM 1.1. Gear	rtor ブロトラク or 工具観象が 三次元制定表 rolling taster	ター				

QCIF 02A REV 03 05/12/201







-	214	, KII	SSEL Daily Barrer			CTRL#:INJ P-000
-	#41 W	hur tanchiumin in	KDO 60000 VIA	Parameter Checkshed	ot	. (1795)
: Crush (N	1 100% Ect	TOTAL PROPERTY AND ADDRESS OF THE PARTY OF T	4 10	Autorgens:	# final	Cry. No. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.
n fot no	100%	Grade No.	NYRUL KI	Berni Automatic Manual	No Conveyor	
81	andard Injection	Moulding Parameter	· MIK DO Y	Standard Oyon Tree: Nec		ARM SYSTEM (1
	Adjustor Ma		D/S	MIN (G. DO JO) YY	Vaccum Part Syction one by or Chief, confirmation check	ne alarm check
Orlinder	Nozsie Front	279 0	62 / 'c	271 '0	Check by:	100000000000000000000000000000000000000
Temperatura	Middle	280 %	1'0	279 '0	Product / I	Runner Weight Stan
Janes	Rear	295 2450	, 6	275 21NI 10	Standard	Activity of Activity of the second
MEC	cavity	60 °c	/c	80 2W 10	Ont.1	On1 236
0000100	actual cav. ocoli	2 08	*c	80 '0	Circ3	Care 3 D Care 2 D Care 3 D Car
COOLING GYSTEM	actual core cools	The state of the s	Check by (SUPERWISOR) Check by (SUPERWISOR)	Check by (BUPERVISOR)	Cav.4	CevA
1 - 3 - 3	injection	V		つをする。自己は一日の一日の一日の一日の日本の日本の日本の日本の日本の日本の日本の日本の日本の日本の日本の日本の日本		Cht.5
Time	Cooling	100 sea	eec sec	· 110 mm	Carv.8	THE CONST.
-4	Cycle start tm.	0-3 500	100	D-3 860	Cev.3	Cav.7
	Cycle time. (£1)	24 132 ==	980	8332 100	Cay.9	Circ.8
4	P2	15 10 17		100 100 100 100 100	Cev.10	Cev.10
Promute	Pa	30 %		75 10 57%	20,7 76287	文化、市位4m 5m6
1	vs .	20 15 0%	The latest and the la	20 17 18 %	Rumer et.	(- 14 mg 1) 124 Care on a
- 5-E	TP2	3 80 60 800		2 20 00 ==	Total Shot wt.	Total Shot wr.
180	back pressure Velocity(mm/s)	00 10 10 10 100		les		
17	Politica	60 00 40 30 30		80 70 70 70 70 70	a mileti	instruction
	Safetiyeleter	OK		7 40 00 40 30 20	1. 多种维持	理解影響如
ly Inspection w	Erner, stop Hydrotic pil	OK		DL		""。""
A mathemont w	Lubricating oil.	OK OK	HEROCELLINE	26	1800	
No. otroil	Mach. Oil Temp.	5		ell	- C 14	心致后沿头的精 。
-	d Mekt , *	10 10 10 10 10	Daily Mold Maintanage		"一、经验的证	of the state of
noid els V	20 .	Water lank	\$100 · 1:00 5:00	9:50 1:00 6:00		作情報的關係
mp slow V molid ds P	30 ×		000	DK		STOLE MED.
old ds P	86 %	. Macrine Sound	900 100 500	900500 -	413.50	18 10 2 2 2 2 2 1
Open		Inj. 1st. Pe Tro.	9:00 1:00 6:00	9:00 1:00 6:00		(成了)545年7月1日
n slow V	40 %	1.00		7.15	112000	
open V	20 %	Mtg. To.	8:00 1:00 5:00	9:00 1:00 6:00		相談時代第
open Time	20 mc		8:00 1:00 5:00	R00 100 500	with	
tage Bec		End position		B:00 1:00 5:00	produced in	the way were
press			dight Low	High Low	The state of the s	
and V	- K	Act, most termo.	900 1:00 6:00	9:00 1:00 5:00	A Delication	personal and an inches
t			900 1:00 8m			Mach Carlo
tin.	960	Mold charling	CHIEF STATE OF THE PARTY OF THE	\$200 1:00 8:00		4.00
EV4	*	, Dreiffine	1 hr. 20 mins.	1 hr. 20 mins.	Bit Dogstatt 1	
Press.	900	Radiover Stop .			M Reconst. 1 Posts	Statement Property
stroke	जार	Start			M CAMBRIDA	
Monther S		Stop			DE WEST-THENSHIPS THE	With whether the
tor1	D ON OFF	Stat			Dill Vene Charl perfechierbin . Ade	
ter 2	0 ON OFF	Stort Stort				
		Stop		18pcs mix	Bd Steam of Statement State	-
	/	Start		18 hoz. 144	Proce Park of Table 1	Responsible Person
	/ [8kp			P MED SHOW	And broke
1	/	Act Oper Tru. In			· Saidel Queder	1 1 Wester Superview
1.	/	Hrs. Mch. etcp fre		rs. sin.	164 White-districts	- Fechrician
\/	†	Mich. Count	viant.	n. enh.	Fit William Indiana (1) Trees	
\wedge		Hot. Chantily	2 38 1 7 7 7	All the second s	GG/QA/	DOCUMENT STATE OF THE PARTY OF
/	/ [Mr. L. Mernig / Mr. d. Kalen		Mark Control of the C		· "是我们会会是什么
/	/	Mr. Talabilo Segionera	0			
/		Amely Manager	Cyclaior	Operator	SHIR Lunder (DIS)	Supervision (DVS)
	1	Mt.N.Orhina		Gian tarren	THE V	7787833
-		Approved by	Seb Learler - Mold Setter	Sub Lescler Mold Setter	Chilt Limiter (NUB)	SUDDIE VINEX (N/S) 4 74
Piping	Core	1	(a)	2 8	nnderd Mold Temperature Che	Aing
	1					1
] -[The state of the s
devise Date	1.					
- Company	-		1			1 225
باستنفاق	1 . 2					
	1		1 10 to 10 t		oint the thermometer at the cor	
-					ity or core side.	4

TO: Fujitsu Die Tech Corp. of the Phils.

CERTIFICATE FOR MATERIAL USED

	QUANTITY: 5 PCS.
PART NUMBER : KD04090-Y160	
PART NAME : GUIDE LF	
TERIAL USED	
MATERIAL GENERIC NAME :	PC(BLACK)
MATERIAL DESIGNATION :	NX86K-15
MANUFACTURE OF MATERIAL:	TORAY
UL94 FLAME CLASS :	
UL FILE No. :	
25% or less according to UL 748 regulations.	ed is weigth
25% or less according to UL 748 regulations.	DATE 18-Jan-19
amount of this product of the regrind materials us 25% or less according to UL 746 regulations. certify the above description.	

Note: PART NAME can be written as per the drawing

MATERIAL USED shall be stated as per the "UL Online Certification Directory"

Revision 03

9/14/2015