Properties of sapphire and sapphire wafers



Typical Properties of Sapphire Wafers and Substrates

Sapphire is a single crystal Al_2O_3 with a hexagonal (rhombohedral) crystal structure. Sapphire wafers and

sapphire substrates are available in C, R, A and M plane orientations.

Sapphire related services include, Sapphire wafer back-thinning, edge grinding, edge rounding, diameter reduction, hole drilling, chamfering, blending and polishing, v-grooves, surface pyramid structures, laser slag removal, slots and steps.

Technical Data Sheet

Name	Orientation
C-Plane (0 Degree)	0001
R-Plane	1-102
A-Plane (Perpendicular to C)	11-20
M-Plane (Perpendicular to C and A)	
Mechanical Properties	
Density at 20°C	3.98 g/cm ³
Hardness	Knoop: 1500 Mohs: 9
Tensile Strength	275 - 400 MPa 40,000 - 58,000 psi
Flexural Strength	480 - 895 MPa 70,000 - 130,000 psi
Compression Strength (ultimate)	2.0 GPa / 300,000 psi
Young's Modulus (elasticity)	345 GPa / 50 x 10 ⁶ psi
Bulk Modulus (compression)	250 GPa / 36 x 10 ⁶ psi
Shear Modulus (rigidity)	145 GPa / 21 x 10 ⁶ psi
Modulus of Rupture	350 - 690 MPa / 50,000 - 100,000 psi
Poisson's Ratio	.29
Melting Point	2040°C / 3700°F / 2310 K
Thermal Properties	
Thermal Conductivity:	

Thermal (Conductivity	/ :
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Perpendicular to C	at 23°C: 23.0 W/m°C
	at 77°C: 16.8 W/m°C
Parallel to C	at 24°C: 25.8 W/m°C
	at 70°C: 17.35 W/m°C

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Specific Heat at 18°C: 756 J/kg°C at -182°C: 104 J/kg°C

Electrical Properties

Volume Resistivity at 25°C 10¹⁴ ohm/cm

Dielectric Strength 4.8 x 10⁵

Dielectric Constant:

Perpendicular to C 9.4 Parallel to C 11.5 Dissipation Factor 10 $^{-4}$ tan δ

CTE (Coefficient of Thermal Expansion), x 106/°C

Temp °C	Perpendicular to C	Parallel to C
70	6.95	5.90
100	7.08	6.05
200	7.66	6.60
300	8.30	7.32
400	9.00	8.07
500	9.63	8.88
600	10.45	9.77

Related Sapphire Web pages:

- Optical transmission of sapphire
- Sapphire wafers and sapphire substrates
- Optical polishing of all materials
- Sapphire ultra-thin wafers, ultra-thin substrates and windows
- Lapping, contract lapping, precision flat lapping and polishing
- Sapphire index of refraction
- C-plane sapphire windows, plates, substrates and disks
- Polished optical colored glass filters and laser protection windows and shields

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Return to Home Page Optical polishing, lapping, dicing and optical components polishing



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