50 μ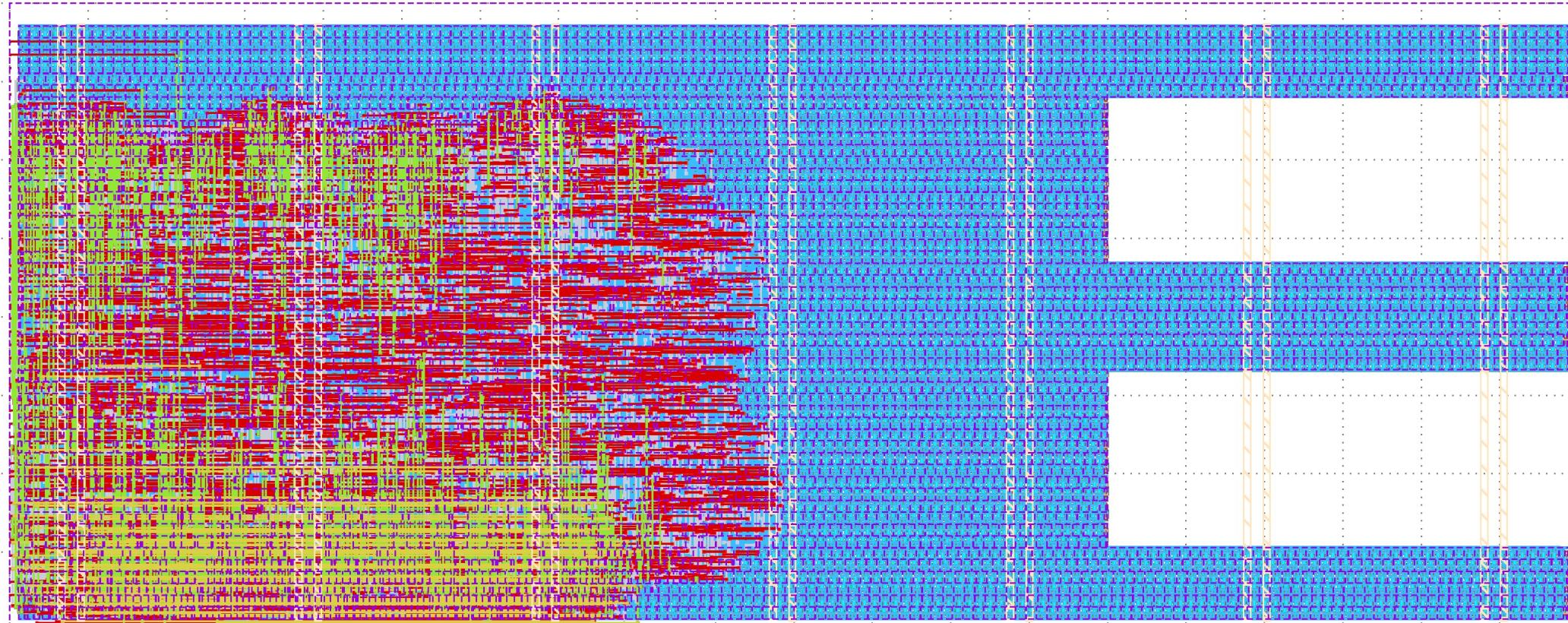m