

Principle of operation and environment
of the AVR Boot-loader
optiboot

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Preface

My interest for the AVR boot-loaders begun, as some users had told me their interest to run the transistor tester software at some boards of the Arduino family. Of course the transistor tester software does not run as Arduino Sketch. The Arduino development environment Sketch is only used to show the output of the serial interface. The transistor tester software do not use the Arduino library. This is not necessary to use the boot-loader.

The boot-loader is a little program, which can receive program data from a serial interface from a host (PC) and can put this data in the instruction storage (flash) of the micro-controller. Because the transistor tester software use very much program storage, the boot-loader should use as less program memory as possible for his program. The boot-loader should also be able to write data to the nonvolatile data storage of the AVR, the EEprom. So the target was specified. I search a boot-loader, which support the writing of flash and EEprom, but use only little space in the flash memory for it's own code.

Chapter 1

Principle function of a boot-loader

A boot-loader is a little program, which can receive program data from a interface and store this data in the instruction memory of a processor. Typically the received program is also started at the end of transmission. With this method a computer with writable instruction memory is able to run any application program.

In principle the BIOS of a PC is also a boot-loader, but the BIOS is extended for the function to select a interface to fetch the program data. You can select a chain of peripheral equipment, which is tested for existence of program data. Often is a second stage of loader started, which can choose more selections like different operating systems or boot options.

For the micro-controllers the function of a boot-loader is designed more simple. Only one interface is preselected and there are no further options selectable during operation. A characteristic for the mode of operation of a boot-loader is the type of instruction memory. If the instruction memory of the computer is build with RAM (Random Access Memory), the boot-loader must be sure to start any application program only, if it is loaded just before.

For a micro-controller with non-volatile instruction memory (flash), the boot-loader can assume, that a application program has been loaded some time ago to the instruction memory. Therefore the boot-loader try to start a application program every time after waiting for new program data a appropriate time. It doesn't matter, if new program data are received before or not. Even if there was never loaded any application program, the result is not fatal. The facility to load a application program later is still available. The lack of any application program let the boot-loader resume with the next try to get program data from the serial interface.

The figure 1.1 shows the principle function of boot-loaders, which receive their data from a serial interface.

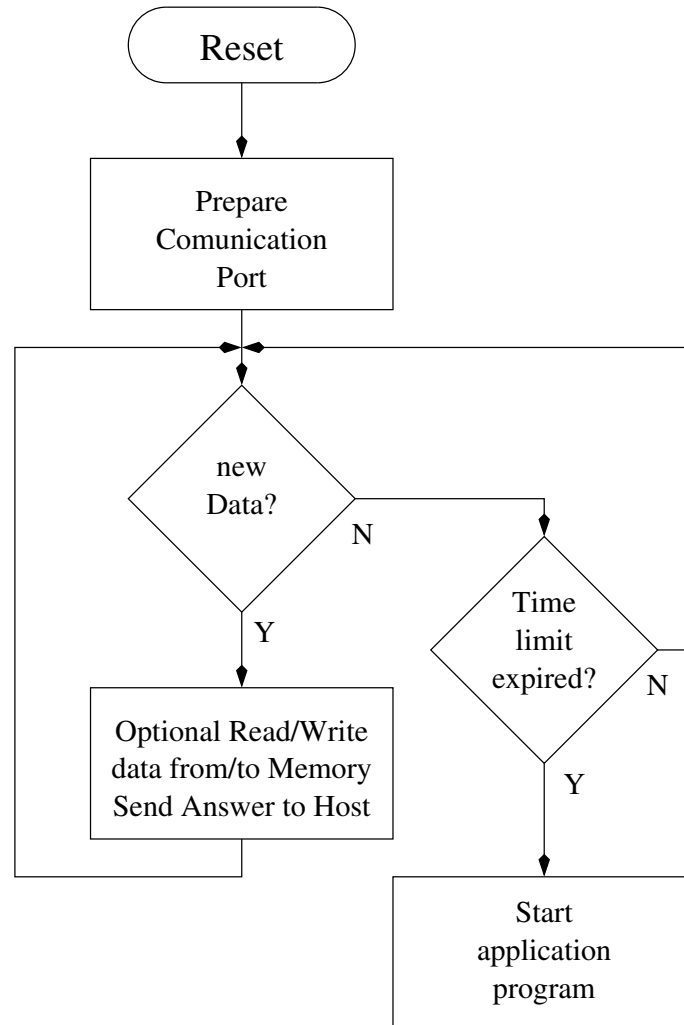


Figure 1.1. Principle function of a boot-loader

The transmitter process at the PC will reset the AVR target processor at the beginning of transmission. If the reset is not done automatically, you must reset the AVR processor manually. The PC tries to start the communication with the AVR processor by sending a data byte to the serial output and wait for any serial response of the AVR processor. If the answer is not received in a appropriate time, the procedure is repeated some times. The boot-loader program at the AVR processor wait only a limited time for new data. If the wait time is exceeded, the boot-loader ties to start a application program in the flash memory.

Chapter 2

The Hardware of the AVR 8-bit micro controllers

2.1 CPU and memory access

You can find any thing at the chip of a AVR 8-bit micro-controller, what is needed to run a digital computer. You find a clock generator, registers, data storage (RAM), program storage (flash), input registers and output registers. The content of registers and data storage is loosed with every restart. The content of the instruction memory (flash) and the often available additional nonvolatile data storage (EEProm) is preserved for long time. The figure 2.1 shows a simplified block diagram of a 8-bit AVR micro-controller.



Figure 2.1. Simplified block diagram of a AVR mikrocontroller

You can see at the diagram, that the CPU (Central Processor Unit) can access easy the registers R0-R31 and the RAM memory. Also the access to the input and output registers is easy possible. But the access to the instruction memory (flash) is only possible with a special controller and more complex.

Only the instruction engine can easy access the flash data for the selected program address. With the Load Immediate (LDI) instruction you can transfer parts of the instruction word to the upper registers (R16-R31). Also with the instructions ADIW, ANDI, CPI, ORI, SBCI, SBIW and SUBI parts of the 16-bit instruction word are processed.

Usually after every instruction the program counter will be increased by one word or two words, depending on the instruction length. An exception to this rule for the normal operation is only caused by the conditional or unconditional jump instructions (RJMP, JMP, IJMP, RCALL, CALL, ICALL, RET, RETI).

Also a reset event or interrupt event can be the reason for a discontinuity of the program counter increase. A Reset will reset the whole processor and the program counter will be set to a previous selected address. An interrupt will set the program counter to an associated address. Normally the start address for the reset event is set to 0. For starting the boot-loader many AVR processors have special configuration bits in fuses to select a different start address.

A random address to the instructing memory content is only possible with the flash-controller. For that access you must tell the controller the requested byte address. Afterward the requested byte can be read with a special instruction.

More complex is a write operation to the flash memory. The write access is only possible for a total page of flash. The flash page must be erased before any write access and you must load the total page data to the controller buffer storage before you can select the write operation. You can compare this method with printing a page with a stamp. The stamp can be configured with replaceable letters before the next print. So you can print any text. But you need a empty sheet of paper and you must configure the whole text for the page. Only if all is prepared right, you can stamp a page.

Also the access to the nonvolatile data memory (EEPROM) is only possible with the special controller. The writing to the EEPROM is more simple compared to the flash memory access, but you need the controller access too. You can not use the EEPROM and flash memory access together, because some common parts of the controller is used.

2.2 Input and Output function

The CPU can access the external pins with IO-registers. The IO-register are organized with Byte access, so that you can select up to 8 pins with one IO register. The figure 2.2 shows the structure of a port pin circuit.

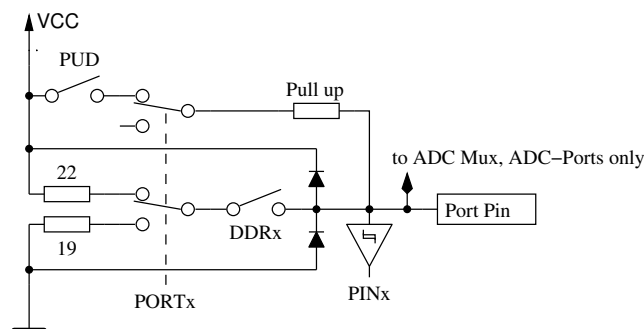


Figure 2.2. Simplified circuit of every AVR Port pin

Every pin is associated with one port bit and can be used as output pin (PORT) or as input pin (PIN). The 8 bits of the Data Direction Register (DDR) are used to select the mode of every port bit. For every pin you will find a associated bit number in three different registers. The DDR register is used to select the direction of the associated bits. The PIN register shows the voltage level of the associated bits. If the voltage is below the half operating voltage, the PIN bit is switched to 0 and above the half operating voltage the PIN bit is switched to 1. If the associated bit in the DDR register is set to 1, the associated bit in the PORT register select the level of the output signal. A 0 select a voltage level near to GND and a 1 select a voltage level near to the operating voltage (VCC). If the output mode for one bit is deselected with a 0 in the DDR register, a setting of the corresponding bit in the PORT register enables a Pull-Up resistor. But if the PUD bit in the MPU configuration register MCUPR is set, all Pull-Up registers are deactivated. All associated registers and bits of a group (8-bit) use always the same code letter. For the second group this letter is a B. The output port of this group has the name PORTB, the input port can be accessed with the name PINB and the register for the data direction has the name DDRB. For the identification of a single bit a number between 0 and 7 will be appended. For example the bit 0 of the input port B would be named PINB0. This terminology is used in the Atmel documentation and is used also with program languages.

2.3 The start of AVR micro-controllers

With the factory set configuration of the AVR micro-controller a first pass over of the minimal operating voltage will cause a reset of the processor. All IO-register are set to predefined values and after waiting some time to stabilize the operating voltage the instruction unit is started with the flash address 0. Normally all pins are set to input mode. Beside this reason for a reset event there exist three other reasons for a reset of the processor. The reason for the reset event is saved in the MCU status register (MCUSR) with four bits.

Name of Flag	Reason for the Reset
PORF	Power-on Reset This Reset is caused by switching on the operating voltage. This reason can not be deactivated.
BORF	Brown-out Reset This reason can only occur, if the function is selected with the BODLEVEL bits of a Fuse and no Brown-out Interrupt is selected.
EXTRF	External Reset is caused by a 0 level at the Reset Pin, if the fuse RSTDISBL is not activated.
WDRF	Watchdog Reset can only be set, if the corresponding Interrupt is not enabled.

Table 2.1. Different Reset reasons in the MCUSR register

By setting the right configuration bits in the fuses of the AVR micro-controller you can select another start address as the usual 0. The figure 2.3 shows the options for a ATmega168. This processor has a total instruction memory (flash) capacity of 16384 Byte. The instruction interpreter of the micro-controller can access a 16-bit parallel instruction code of the flash memory. So the largest program counter is only 8190 for optiboot! It can not be 8192 because the counting begin with 0, but it is one word less because the last word of the flash memory is used to hold the version number of optiboot.

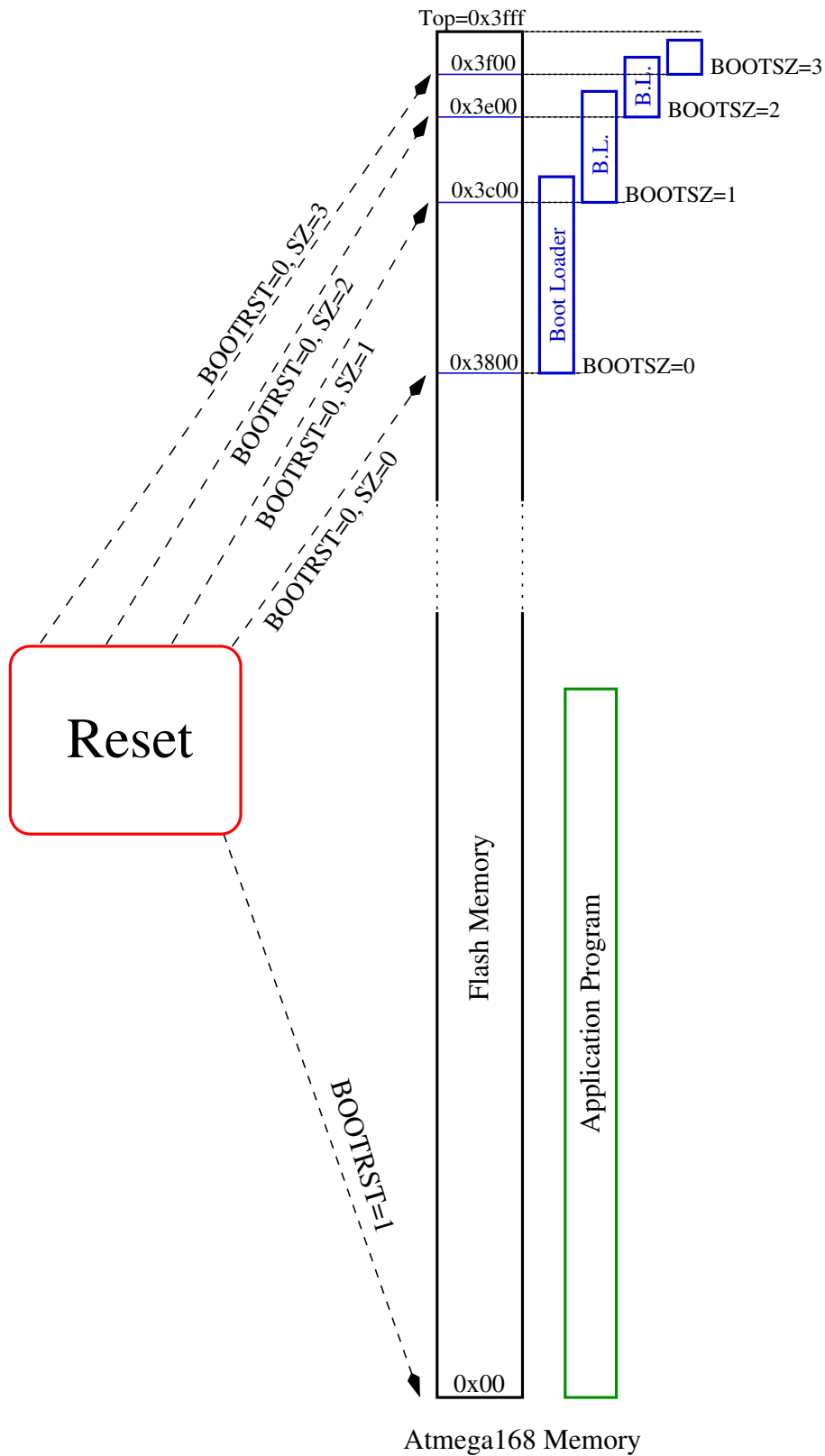


Figure 2.3. The different Start-Options for the ATmega168

The ATmega168 can select a boot-loader size of 256 bytes (BOOTSZ=3), 512 Bytes (BOOTSZ=2), 1024 Bytes (BOOTSZ=1) and 2048 Bytes (BOOTSZ=0). The application program would like to use as many program space as possible, so the boot-loader space should be as low as possible. The boot-loader code is placed at the highest starting address possible. The activating of Lock-bits of the AVR micro-controller can protect the boot-loader area against overwrite. Once activated Lock-bits can only be reset with a total erase of the AVR memories.

For this processor, also for the Mega48 and Mega88, the control bits for the boot-loader start are located in the extended fuse (efuse). This is also true for the BOOTRST fuse, which can be used to switch the start address from 0 to the boot-loader start. For most other AVR micro-controller, also for the ATmega328, the same control bits are located in the high fuse (hfuse). The table 2.2 shows the memory sizes of different AVR-micro-controllers and additionally the options for the Boot-loader area. The boot-loader options are located in the same bit numbers, whatever fuse is selected, the high or extended fuse.

Processor Type	Flash size	EEProm size	RAM size	UART	Boot Config Fuse	BOOTSZ			
						=3	=2	=1	=0
ATmega48	4K	256	512	1	Ext.	256	512	1K	2K
ATtiny84	8K	512	512	-	-	(N x 64)			
ATmega8	8K	512	1K	1	High	256	512	1K	2K
ATmega88	8K	512	1K	1	Ext.	256	512	1K	2K
ATmega8U2	8K	512	512	1	Ext.	512	1K	2K	4K
ATmega16	16K	512	1K	1	High	256	512	1K	2K
ATmega168	16K	512	1K	1	Ext.	256	512	1K	2K
ATmega164	16K	512	1K	1	High	256	512	1K	2K
ATmega16U2	16K	512	512	1	Ext.	512	1K	2K	4K
ATmega16U4	16K	1.25K	512	1	Ext.	512	1K	2K	4K
ATmega32	32K	1K	2K	1	High	512	1K	2K	4K
ATmega328	32K	1K	2K	1	High	512	1K	2K	4K
ATmega324	32K	1K	2K	2	High	512	1K	2K	4K
ATmega32U2	32K	1K	1K	1	Ext.	512	1K	2K	4K
ATmega32U4	32K	2.5K	1K	1	Ext.	512	1K	2K	4K
ATmega644	64K	2K	4K	2	High	1K	2K	4K	8K
ATmega640	64K	4K	8K	4	High	1K	2K	4K	8K
ATmega1284	128K	4K	16K	2	High	1K	2K	4K	8K
ATmega1280	128K	4K	8K	4	High	1K	2K	4K	8K
ATmega2560	262K	4K	8K	4	High	1K	2K	4K	8K

Table 2.2. Boot-loader configurations for different micro-controllers

By the way the boot-loader will work for the first time, even if the BOOTRST fuse bit is not activated. In this case the reset vector is still set to address 0, where usually the application program is located. Because for the first time no application program is loaded, the CPU execute the instructions in the cleared flash memory until it reach the boot-loader code. For the ATmega168 this are less than 8000 instructions, which executes the CPU in less than 1 ms with a 8 MHz clock. But if any application program was loaded, the Reset will start the application program, if the BOOTRST bit is not activated (still set). The boot-loader program can no longer work, because it is not addressed by the reset.

2.4 Writing to the AVR memories

The AVR micro-controllers know three different nonvolatile memories. The most important is the instruction memory, the so called Flash memory.

In addition there are some configuration bits, which can be used to select some features of the processor. This configuration bits are organized in some bytes, the lfuse (low fuse), the hfuse (high

fuse), the efuse (extended fuse), the lock byte and the calibration byte. The calibration byte is used to calibrate the frequency of the internal RC oscillator. The lock byte can be used to restrict the access to the memories. Once activated lock bits can not be reset by rewriting the lock byte. The only way to deactivate the lock bits is a complete clear of all memories. Note, that the lock function will be activated by clearing the appropriate bits (write to 0). With the complete clear of all Memories the lock bits will be set to 1 (full access). The layout of the configuration bits to the different fuse bytes differ for the several AVR processor models and should be read in the specific data sheet. You can select the way of clock generation, the delay of start and a monitoring of operating voltage with the fuses.

Most AVR micro-controllers are also equipped with a nonvolatile data memory, the EEPROM. This memory type has no special function for the processor. It is just a way for a application program so save data for the next program start.

2.4.1 Parallel programming

All three nonvolatile memory types can be written or read with different technique. Usually the parallel programming method is rare used for writing the nonvolatile memories. Sometimes this method is the only way to reactivate processors, which can not accessed with other methods. For example you can not use the serial programming, if the fuse bit for the Reset pin usage is deactivated (RSTDISBL=0). The voltage at the reset pit is raised to higher voltage level (12V) for this parallel programming method. Therefore this method is also called HV-programming.

2.4.2 serial download with ISP

The normal way to program any non volatile memory is the serial programming. The Atmel documentation call this method also serial download. For that way a SPI (Serial Parallel Interface) interface is used. The SPI interface is build with three signals, MOSI, MISO and SCK. Additionally the Reset pin of the AVR processor must hold to 0V to force this special download mode. Together with two additional power signals GND and VCC (about 2.7 to 5V) this four signals build a ISP (In System Programming) interface, which is often integrated at many boards. The figure 2.4 shows the layout of two usual plugs, which are often integrated at boards with AVR micro-controllers.

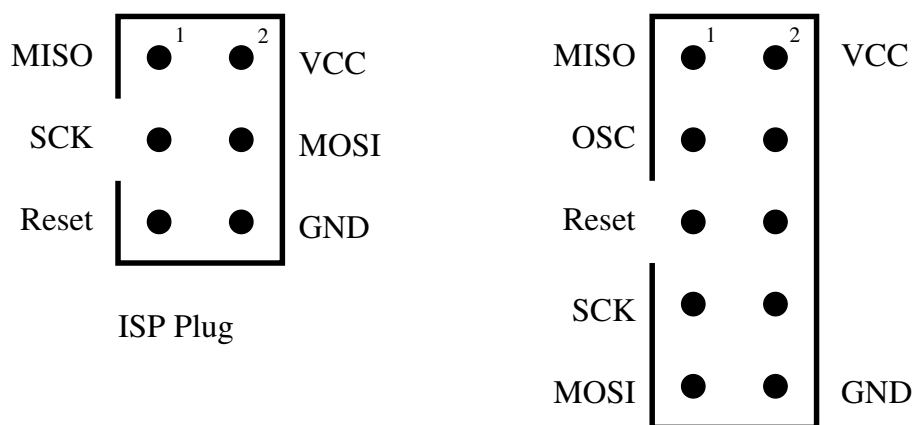


Figure 2.4. Two different types of ISP Plugs

The 10-pin version of the ISP-plug can additionally support a clock signal OSC for feed-in a clock signal to the AVR micro-controller. One of this two plug versions are usually required to program a boot-loader in the flash memory of a AVR micro-controller. The program data for the flash memory are usually created with a PC. To transfer the program data to the AVR micro-controller a ISP

programmer is required, which use often a USB interface to the host computer side. But the host computer can also use a serial or parallel interface to connect a ISP programmer. The USB interface has the advantage, that the power (5V or 3.3V) for the micro-controller can be taken easy from the interface. You can choose some types of specific ISP programmers at the electronic market, the manufactor of the controllers offer the Atmel AVR-ISP MK2 programmer for example. But you can also use a Arduino UNO or a similar Arduino with a special program for the connected ISP interface. I use a DIAMAX ALL-AVR, which is equipped with both plug types and has some additional features.

2.4.3 Self programming with serial interface

Because the AVR processor can write flash and EEprom memories with special instructions, you can write a little program to the flash memory with one of the two programming methods, which receive data from a serial interface and can write this data to the flash or EEprom memory. Exactly this is the feature of the boot-loader optiboot. Setting of fuses or lock bytes is often not possible with this method and is not supported by the boot-loader. You must set the fuses and the lock byte with one of the other methods. The STK500 Communication Protocol from Atmel is used for the serial data transfer. Because up-to-date computers often has no more any serial interfaces, a USB - serial converter like the FTDI chip of Future Technology Devices International Ltd is used. A module with this chip is for example a UM232R.

The Chips PL2303 from Prolific Technology Inc. and CP2102 from Silicon Laboratories Inc. satisfy the same purpose. Also a suitable programmed ATmega16U2 can be used for the same function. All of these chips have a selectable Baud-rate and a TTL level for the serial signals. You have to add level converter to get real RS232 signals. But the AVR micro-controllers don't need RS232 signal level. One of these chips is integrated at any Arduino board with USB interface. For a fast answer the serial interface should also connect the DTR signal of the converter with a serial 100nF capacitor to the Reset input pin of the AVR processor. The figure 2.5 shows a typical way of connection.

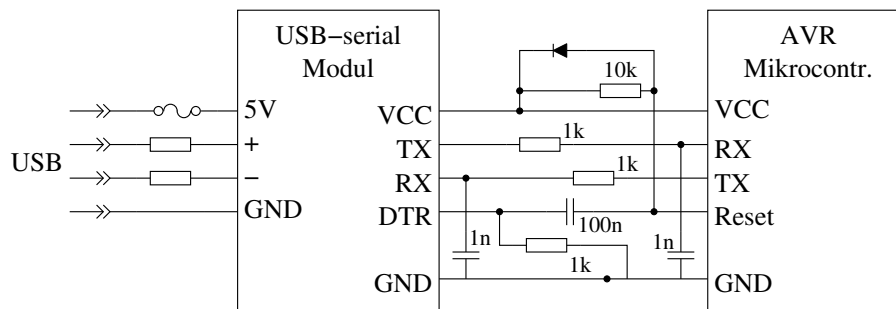


Figure 2.5. Connection of a USB-serial converter to the micro-controller

You should select the right power voltage for the USB - serial converter. Most modules can select a 3.3V or a 5V signal level with a jumper. If you have a Arduino UNO with a ATmega328p at a socket, you can remove the ATmega328p and use the board as USB - serial converter. So you can transfer program data to another AVR processor with a already installed boot-loader. If you frequently use this serial interface, a separate USB - serial interface make sense.

You can select with the Arduino development tool Sketch with the menu entry "Tools - serial Port" a detected serial port. Then you can open a monitor window with the menu entry "Tools - Serial Monitor", which can show you the serial output of your AVR micro-controller at the screen. The Baud rate of the serial interface can be selected at the monitor window. Both 1 nF capacitors at the RX-inputs removes spikes from the serial signals. The test of the software UART program was only successfull with a little capacitor at the RX input of the AVR processor. The probe of a

scope was sufficient as "filter" for the spikes. The hardware UART tolerates the spikes without any filter and runs proper with or without the capacitor.

The running Serial Monitor of the Arduino Sketch can disturb the program download with the serial interface, if the same USB - serial module is used for download and the monitor program. But you can insert a additional USB - serial module to the host computer and connect only the RX-Signal to the TX-Port of the AVR micro-controller. This second serial input listen to the output of the AVR without any problems for the serial communication of the program download, if you select this second interface with the Serial Monitor tool.

2.4.4 Diagnostic Tools

At the Linux operating system you can install a tool with the strange name jpnevulator, which can monitor two serial inputs at the same time. Any received data are shown in a hexadecimal format and with the option -a also as ASCII characters. With the option -timing-print the system time of the serial data packets are shown. To prevent any affect to the data communication, you should select two separate USB - serial modules for this monitoring. You should connect the serial input (RX) of one module to the TX signal and the serial input of the other module to the RX signal of the AVR micro-controller. Together with the module for the program download there are three USB - serial modules connected to the PC. Of course all three modules must be set to the same baud rate (stty ... -F /dev/ttyUSB1). Without the speed parameter (stty -F /dev/ttyUSB1) the current settings of the specified device are shown by stty. Some applications like avrdude can set the baud rate itself. The full command line with the start of the protocol can be look like:

```
jpnevulator -a --timing-print --read --tty "/dev/ttyUSB1" --tty "/dev/ttyUSB2"
2016-05-29 11:05:06.589614: /dev/ttyUSB0
30 20                                     0
2016-05-29 11:05:06.589722: /dev/ttyUSB1
14 10                                     ..
2016-05-29 11:05:06.593593: /dev/ttyUSB0
41 81 20                                 A.
2016-05-29 11:05:06.594581: /dev/ttyUSB1
14 74 10                                 .t.
2016-05-29 11:05:06.597583: /dev/ttyUSB0
41 82 20                                 A.
2016-05-29 11:05:06.598574: /dev/ttyUSB1
14 02 10                                 ...
2016-05-29 11:05:06.601586: /dev/ttyUSB0
42 86 00 00 01 01 01 01 03 FF FF FF FF 00 80 04 B.....
00 00 00 80 00 20                         .....
2016-05-29 11:05:06.603608: /dev/ttyUSB1
14 10                                     ..
2016-05-29 11:05:06.605639: /dev/ttyUSB0
45 05 04 D7 C2 00 20                     E.....
2016-05-29 11:05:06.606576: /dev/ttyUSB1
14 10                                     ..
...
```

Chapter 3

The optiboot boot-loader for AVR Micro-controllers

The optiboot Boot-loader has been created with C language by Peter Knight and Bill Westfield. I have used the version 6.2 as base for the here described revised Assembler version. I would like to underline, that I did not reinvent the optiboot boot-loader. I have just done some optimizing. Many adaptations to several target processors and special board level systems are present with the version 6.2. The program use parts of the STK500 communication protocol, which is released with AVR061 [21] from Atmel.

3.1 Changes and enhancements to the version 6.2

Basically I have translated the total program in the assembler language and have adapted the Makefile, that the program length will be processed automatically to select the start address of the boot-loader and set the right fuses for the program length. The selected solution generates some small files during some interim steps, which are required to solve the following steps to select the right start address and the right fuses. The start address of the boot-loader for any target processor depends on the present flash size, the flash requirement of the boot-loader code and the tile size, which is supported by the target processor for bootlace. The tile size is the smallest boot-loader size, which can be supported by the selected target processor.

For processors like the ATtiny84, which don't support the boot-loader start function, the page size of the flash memory is used for this calculation. For the ATtiny84 this are 64 Bytes. Therefore the start address of the boot-loader is always located at the begin of a flash page.

For all other supported target processors the boot-loader area can be selected with the fuse bits BOOTSZ1 and BOOTSZ0 (each with the values 0 and 1). If you put together the both bits, you get a coded boot-loader size with values between 0 and 3. Always the value of 3 select the smallest possible boot-loader area. A value of 2 select a double size, the value 1 the quadruple size and the value 0 select a size of eight times the smallest size. The table 2.2 at page 11 shows a overview for the several target processors.

3.2 Automatic size adaption in the optiboot Makefile

The boot-loader start address and the required boot-loader size will be adapted automatically with the Makefile. For the calculation some interim files are created, which is only possible together with some Linux tools:

bc a simple calculator, which can operate with input and output- values in decimal and hexadecimal values.

cat put the file content to the standard output.

cut can select part of lines of a text.

echo shows the specified text at standard output.

grep shows only lines of a text file which contain the specified string.

tr can replace or erase characters.

Until now this function of the Makefile is only tested with a Linux system. Probably a use with the Windows system is only possible, if you install the Cygwin package.

You don't handle the different interim files in normal case. Here I would like to refer the names and the meaning:

BootPages.dat hold the count of required pages by the boot-loader. For processors which support the boot-loader start feature, the value can be only 1, 2, 4, or 8 and specifies how many times the minimum size of the boot-loader area (tile) is used. With the virtual boot-loader support the number can be any value and specifies the count of required flash pages.

BOOTSZ.dat hold a number between 0 and 3 for selection of the BOOTSZ0 and BOOTSZ1 bits.

BL_StartAdr.dat hold the start address of the boot-loaders with hexadecimal format. The start address is computed with the flash size of the selected target processor and the count of required page or tile size.

EFUSE.dat hold the value for the efuse in hexadecimal format. The Makefile determine depending of the target processor type, if this file is used or not.

HFUSE.dat hold the value for the hfuse in hexadecimal format. The Makefile determine depending of the target processor type, if this file is used or not.

3.3 target selection for the optiboot Makefile

The control of steps for generating the program data from the source code is defined in the Makefile. Except the main Makefile there are three additional extension Makefiles, which are included by the main Makefile: Makefile.1284, Makefile.atmel, and Makefile.extras . There can exist different configurations for the same processor type. The table 3.1 shows different basic configuration for several target processors. In principle this list can be extended. You can select some parameters also with the make call or by setting a environment variable of the shell.

Name	MCU	AVR_ FREQ	total Flash size	Flash page size	BP_ LEN	LFUSE	HFUSE	EFUSE
attiny84	t84	16M?	8K	64	(64)	62	DF	FE
atmega8	m8	16M	8K	64	256	BF	CC	-
atmega88	m88	16M	8K	64	256	FF	DD	04
atmega16	m16	16M	16K	128	256	FF	9C	-
atmega168	m168	16M	16K	128	256	FC	DD	04
atmega168p	m168p	16M	16K	128	256	FC	DD	04
atmega32	m32	16M	16K	128	256	BF	CE	-
atmega328	m328	16M	32K	128	512	FF	DE	05
atmega328p	m328p	16M	32K	128	512	FF	DE	05
atmega644p	m644p	16M	64K	256	512	F7	DE	05
atmega1284	m1284	16M	128K	256	512	F7	DE	05
atmega1284p	m1284p	16M	128K	256	512	F7	DE	05
atmega1280	m1280	16M	128K	256	1K	FF	DE	05

Table 3.1. Processor targets for optiboot Makefile

All size values are shown in byte units, the values for fuses are shown with hexadecimal values. The frequency values must be specified in Hz units, 16M is the same as 16000000 Hz. The standard baud rate of the serial interface is always 115200.

Additional to the universal processor configurations you can also select configurations for special boards or operational environment. The table 3.2 shows the different adjustments.

Name	MCU	AVR_ FREQ	BP_ LEN	L FUSE	H FUSE	E FUSE	BAUD_ RATE	LED	SOFT_ UART
luminet	t84	1M	64v	F7	DD	04	9600	0x	-
virboot8	m8	16M	64v						
diecimila	m168	(16M)		F7	DD	04		3x	-
lilypad	m168	8M		E2	DD	04	-	3x	-
pro8	m168	16M		F7	C6	04	-	3x	-
pro16	m168	16M		F7	DD	04	-	3x	-
pro20	m168	16M		F7	DC	04	-	3x	-
atmega168p_lp	m168	16M		FF	DD	04	-		-
xplained168pb	m168	(16M)					57600		
virboot328	m328p	16M	128v						-
atmega328_pro8	m328p	8M		FF	DE	05	-	3x	-
xplained328pb	m168	(16M)					57600		
xplained328p	m168	(16M)					57600		
wildfire	m1284p	16M					-	3xB5	
mega1280	m1280	16M		FF	DE	05	-		-

Table 3.2. configured targets for the optiboot Makefile

3.4 The Options for the optiboot Makefile

With the options you can select the feature of the optiboot boot-loader. For example you can select with the option `SOFT_UART`, that a software solution is used for the serial communication. Without this option a integrated hardware UART is used for serial communication. The pin TX (Transmit) is used for serial output and the pin RX (Receive) is used for serial input. If more than one UART is present at the target processor, the first interface with the number 0 is used. But you can also select every other present UART by specify the number with the option `UART` (`UART=1` for the second present UART). For the hardware UART interfaces the pins for transmit and receive are fixed to the specific pins. For the serial communication with software you can select any pins, which are able to do digital input and output. More details for the available options you can find in the tables 3.3 and 3.4

Name of the Option	Example	Function
F_CPU	F_CPU=8000000	Tell the program the clock frequency of the processor. The value is specified in Hz units (cycles per second). The example specifies a frequency of 8 MHz.
BAUD_RATE	BAUD_RATE=9600	Specifies the baud-rate for the serial communication. Always 8 data bits without parity is used.
SOFT_UART	SOFT_UART=1	Select a software solution for the serial communication.
UART_RX	UART_RX=D0	Specifies the port and bit number used for the serial input. The example select bit 0 of PIND as serial input. You can use this option only with the software UART.
UART_TX	UART_TX=D1	Specifies the port and bit number used for the serial output. The example select bit 1 of PORTD as serial output. You can use this option only with the software UART.
UART	UART=1	Select a hardware UART used for the serial communication. You can only select a UART if more than one is present.
LED_START_FLASHES	LED_START_FLASHES=3	Select a repetition count of flashing cycles for the control LED. A count of 1 or -1 will only flash once without a loop. Negative values will force a additional check of the RX pin of the serial interface. The loop is interrupted immediately, if any incoming serial data is detected. Please note, that the start of application program is delayed with the blink cycles.
LED	LED=B3	Select a port and bit number for the control LED. The example would select the bit number 3 of the port B for the LED connection. With the option LED_START_FLASHES this LED will flash the specified count before the communication start. With the option LED_DATA_FLASH the LED will glow during wait for serial input.
LED_DATA_FLASH	LED_DATA_FLASH=1	The control LED will glow during waiting for serial input data.
TIMEOUT_MS	TIMEOUT_MS=2000	This option specifies a time limit in ms units for receiving boot data. After this time without data the boot process is aborted and the processor tries to start the user program. Possible values for TIMEOUT_MS are 500, 1000, 2000, 4000 and 8000. The effective value can be limited to 2s because of processor limits for the watchdog. If no TIMEOUT_MS is specified, the time limit is set to 1 second.

Table 3.3. Important options for the optiboot Makefile

When operating with the internal RC generator, it is quite possible that a serial data transfer not immediately succeed. This is principle independent of whether the hardware UART interface or a software solution (SOFT_UART) is used. Without additional measurement you can only try with estimated OSCCAL_CORR values. Probably the data sheet of the AVR processor can help a little bit. Here is described at which operating voltage and at what temperature the RC oscillator

was calibrated. In addition here is also described the gradient of frequency change with operating voltage, temperature and OSCCAL modification.

More options are listed in table 3.4 . Some of these options are only interesting for software checks and for processors without the boot-loader support.

Name of the Option	Example	Function
SUPPORT_EEPROM	SUPPORT_EEPROM=1	Select the EEPROM read and write function for the boot-loader. If the assembly language is selected as source, the EEPROM support is enabled without this option, but can be switched off by setting the SUPPORT_EEPROM Option to 0. For the C-source the function must be switched on (default = off).
C_SOURCE	C_SOURCE=1	Select the C language as source instead of the assembly language (option 0 = assembly). The assembly version requires less program space.
BIGBOOT	BIGBOOT=512	Select additional space usage for the compiled program. This is used only for tests of the automatic adaption to the program size.
VIRTUAL_BOOT_PARTITION	VIRTUAL_BOOT_PARTITION	Changes the interrupt vector table of a user program, that the boot-loader is called with a Reset. For the start of the user program another interrupt vector is used.
save_vect_num	save_vect_num=4	Choose a interrupt vector number for the VIRTUAL_BOOT_PARTITION method.
OSCCAL_CORR	OSCCAL_CORR=5	With the option OSCCAL_CORR you can adjust the internal 8 MHz RC-generator of the AVR. Is effectless with crystal-operation or external clock! The correction value will be subtracted from the actual OSCCAL byte. The frequency will be lower with a positive correction value. Because the produced Baud rate is directly derived from the processor clock, a correct selected processor clock is important for a successful serial communication. The value must be between -15 and +15.

Table 3.4. More options for the optiboot Makefile

3.5 Usage of optiboot without a boot-loader area

For processors without a special boot-loader area in the flash memory, for example the ATtiny84, a solution is selectable to use the optiboot anyway. This function can be selected with the VIRTUAL_BOOT_PARTITION option. To start the boot-loader first with every Reset of the processor, the interrupt vector table of the application program is changed. At the reset vector location a jump to the optiboot program is registered. The original start address of the application program will be moved to another interrupt vector the "replacement reset vector". This interrupt vector should not be used by the application program. If the boot-loader does not receive any data from the serial interface within a appropriate time, the boot-loader jump to the location of the replacement reset vector and start the application program. The figure 3.1 should illustrate these changes.

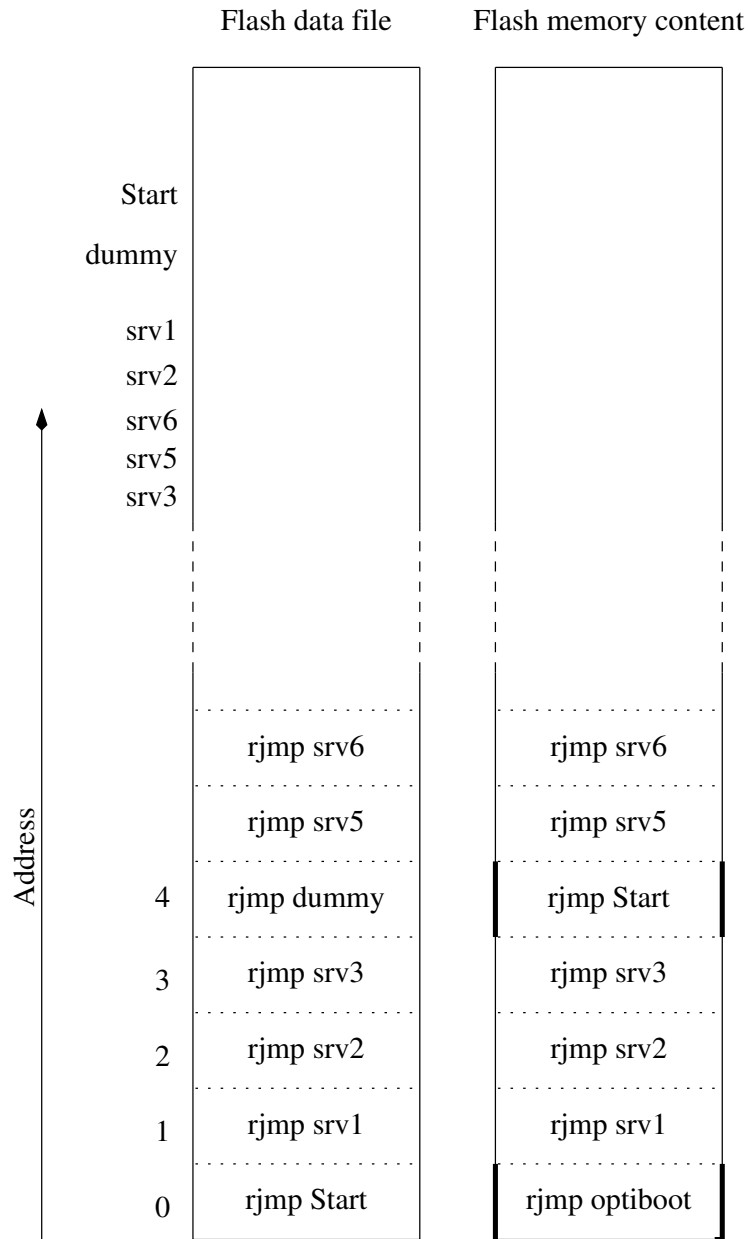


Figure 3.1. Changes of program data by optiboot

At the left side the content of the program data file (.hex) is shown. Just to the right the content of the flash memory is shown, as it is modified by the optiboot boot-loader. At two interrupt vector addresses the content is changed. At the reset vector address 0 the jump is modified to select the optiboot start address as jump target. At the "replacement vector address" 4 the original jump target address of the application program's reset vector is used as new jump target address of this vector. One of the problems with this modification is, that usually the program data is verified by the host after write is finished. To provide any error message by verify the program data, the optiboot return the program data without its own modification, not the real content of the interrupt vector table. The jump target address of the reset vector can be reconstructed with the content of the replacement vector address. But the original content of the replacement vector would be lost because there is no place to save the original content in the flash memory. Therefore optiboot use the last two places of the EEprom memory to save this original content of the replacement vector. So the verify of the program data is possible without errors, as long as the application program do not use one of the last two EEprom locations. Even if the application program use one of the last two EEprom locations, the boot-loader will be unaffected. Only the program verify by the host is no longer possible without

a error message. An error message will occur at the location of the replacement interrupt vector.

For processors with more than 8 kByte flash memory two instruction words are used for every interrupt vector. Normally every of this double words hold one JMP instruction with the proper jump target address. The optiboot program can respect these JMP vector table too. But if you use the linker avr-ld with the option `-relax`, all JMP instructions are replaced by a RJMP, if this is possible for the target address. This replacement of JMP instruction in the vector table by RJMP is not respected by the optiboot program. The optiboot program assume, that all interrupt vector numbers of a processor with more than 8 kByte flash hold a JMP instruction. For that reason a optiboot program with the `VIRTUAL_BOOT_Partition` option will not work with a application program, which is linked with the `-relax` option. The same problem exist, if the application program itself use a RJMP instruction in one of the two critical interrupt vector positions.

Further you should notice, that you don't activate the BOOTRST fuse together with with the usage of the `VIRTUAL_BOOT_PARTITION` option. The reason is, that the start address of the boot-loader can be located to other addresses with the `VIRTUAL_BOOT_PARTITION` option than without this option. With the `VIRTUAL_BOOT_PARTITION` the start address can be placed to every begin of a flash page. For the normal boot-loader support of the AVR the start address can only respect the single, double, quadruple or octuple size of a minimum boot-loader size as shown in figure 2.3 at page 10.

3.6 Capabilities of the serial interface with the applied software

Das Programm für die Erzeugung und Verarbeitung der elektrischen Signale ist in AVR-Assembler geschrieben. The way of operation is taken over from the Application Note AVR305 of the ATmel Corporation. However here are some special features build in. For example it is respected, that we can not use the special bit-instructions SBI, CBI and SBIC for any port address. You can use this instructions only up to the address 31 (0x1f). For some higher port addresses up to 63 (0x3f) you can use special input (IN) and output (OUT) instructions. If the addresses of the port are higher than this value, you must use the instructions LDS and STS to access this ports. This instructions need 2 processor clocks for execution and use the double flash memory (2 words or 4 byte) of the other instructions. The changed cycle number of one loop pass without any additional delay will be automatically determined by the program. This number of cycles is then taken into account for the calculation of the delay loop, to achieve a correct time for the transmission of a bit. The diagrams 3.2 and 3.3 should be used to explain the work of the C-processor.

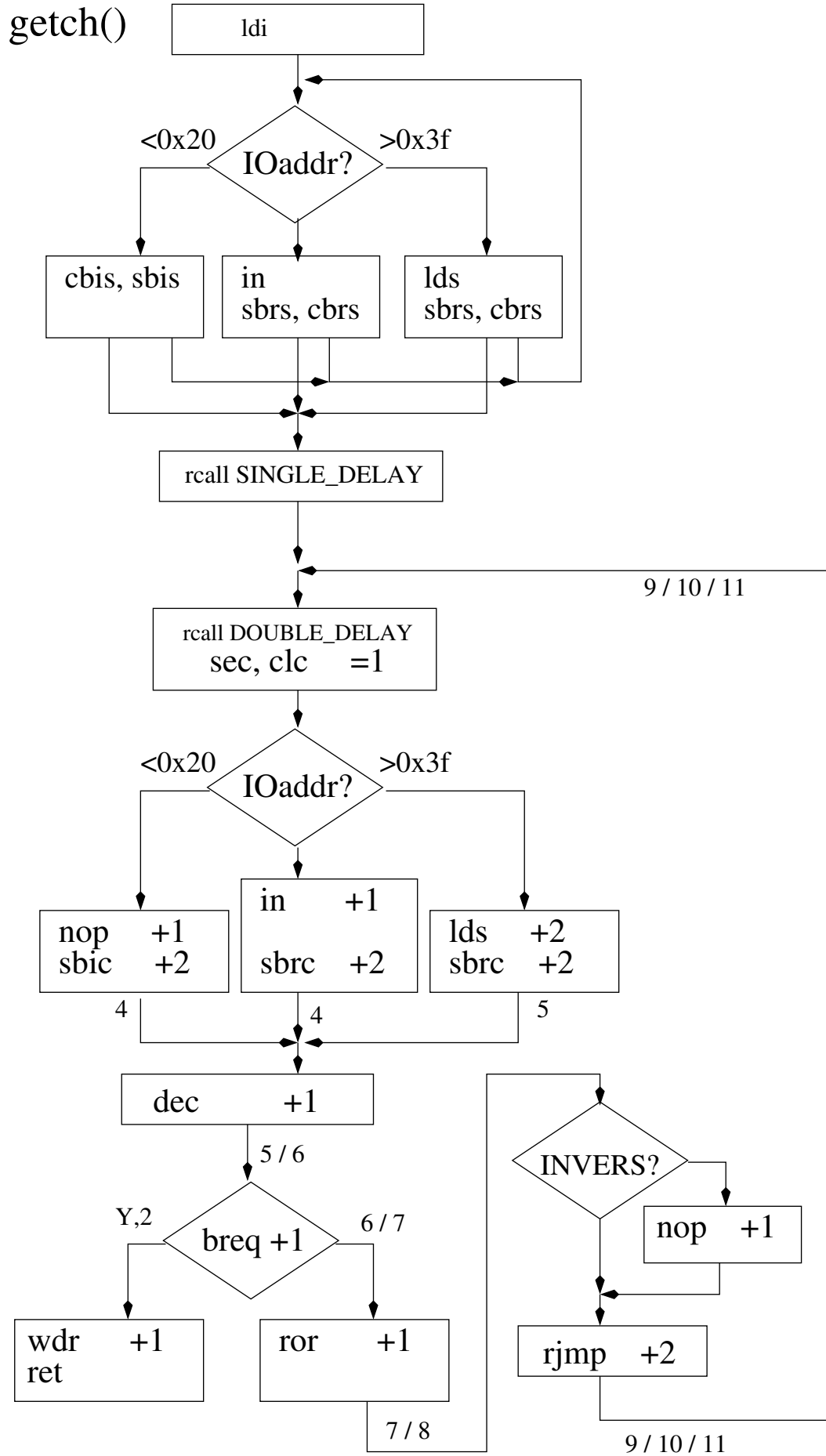


Figure 3.2. Possible variants of the getch function

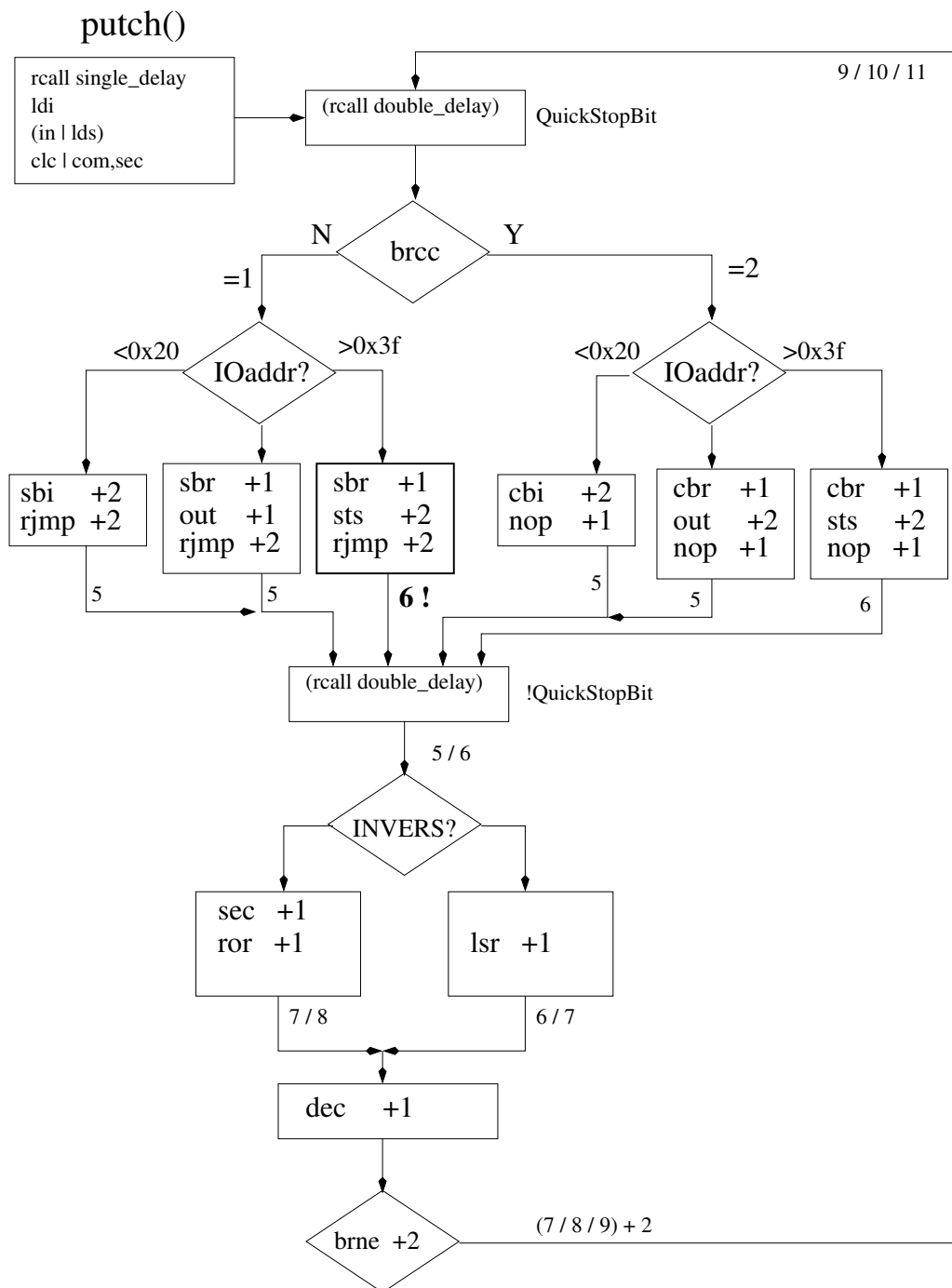


Figure 3.3. Possible variants of the putch function

Both loops are generated so that one cycle with the same conditions of **INVERS** option and address range of the used ports use the same tic count. So both functions can use the same function for generating the necessary delay.

3.6.1 Computing of the delay time

For the read-in function `getch()` is the half baud time needed. From the detection of the start bit a total time of 1.5 times of the baud-time is delayed to read the first data bit. Therefore the base loop is designed for the half duration of a bit transmission. This base loop is called twice in a special way, so that exactly twice the time is get. Should one clock have been lost by the building of half the time and subsequent doubling, this clock is compensated by adding a additional NOP command, so that the total time is exactly correct for the transmission of one bit. Because of the limited

time resolution of the counter loop of 3 tics, a remainder of up to 2 clock tics is compensated by adding a additional instruction with the right tic count (RJMP or NOP). Of course, all this happens automatically, because only the loop time of the input function (getch) and the output function (putch), the clock frequency of the processor and the desired baud rate must be known. All other parameters like the number of clocks for a subroutine call (RCALL, RET) are known for the target processor. A disadvantage of the base delay loop is the limited number of clocks for the delay. With the used 8-bit counter only a maximum of $256 \cdot 3$ clocks is possible for the loop delay. In addition there is the subroutine call of 7 tics, resulting in a half delay time of 775 tics. This value must be doubled (delay for a whole bit time) and the loop-time of the input or output function must be added to get the total time possible. Thus the highest achievable delay time is 1559 clocks. With a 16MHz clock frequency you can not get a baud rate of 9600 Baud $104.17\mu\text{s}$, because the limit is only $97.4\mu\text{s}$. If a 16-bit counter is used by the delay loop, you would get an even worse resolution of time because one loop cycle would take more time. In addition, the 16-bit loop probably need to use the carry bit. The 8-bit counter don't use the carry bit. This problem is solved by gradually doubling the delay times by doubling the delay loop call. The C-preprocessor checks, if the initial value of the loop counter would match the 8-bit limit (255) at the selected clock frequency and the desired baud rate. In this case the calculation is repeated for a double call of the base delay loop. If the resulting initial value for the counting loop is still too high, the double call is doubled again. Currently this procedure is repeated up to a factor 64 of the base time with the 8-bit counter. At a clock frequency of 16MHz or 20MHz it is now possible to set the serial interface to 300 baud. For every doubling of the delay time, a additional instruction (2 bytes) is required. With the maximum count of doubling 6 additional instructions (12 byte) are required in the flash memory. There is no attempt to add additional instructions to compensate the missing tics caused by the prescaler for saving flash memory. The baud time error remains clearly below 1%, because the scaler is used only if necessary. So the base loop has at least 127 passes with approximately 381 tics, The double delay time makes no error because of the "NOP" compensation. Thus the error stays below $1:762$ 0.13%. The higher baud rates tend to get higher error for the transmission time, because the time frame of the CPU clock does not match to the desired baud time. The hardware UART has then the same problem, if it use the same CPU-clock. If you wish to generate a baud rate of 230400 with a CPU clock rate of 8MHz , you can use either 34 tics with a baud time of $4.25\mu\text{s}$ or 35 tics with a baud time of $4.375\mu\text{s}$. For the first case your baud time is 2.08% too short, for the second case the baud time is 0.8% too long.

3.6.2 Using more than one serial interface

The assembler file `soft_uart.S` is designed to be included by a different file which hold a normal assembler source for the AVR family. For the optiboot application this is done by the `optiboot.S` file. The included file `soft_uart.S` use many instructions of the GNU C-preprocessor and includes another file `uart_delay.S` for producing a delay loop for the desired baud rate. Because this include can be repeated with other parameters, you can produce up to 4 different delay loops for 4 different baud rates. This feature use the file `soft_uart.S` for generatung a getch and a putch function. For both functions the file `uart_delay.S` is included. But for the second call is usually no new code generated because the calling parameters are the same. Only if the parameters differ, a new delay loop would be generated. Please note, that the callings for the delay loop are named with C-preprocessor macros. This macros are set to a matching delay loop named `DOUBLE_DELAY_CALL` and `SINGLE_DELAY_CALL`, if you include the `uart_delay.S` file before the code of the serial input or output function.

Three constants must be set before any include of `uart_delay.S`, named `F_CPU`, `BAUD_RATE` and `LOOP_TICS`. The `LOOP_TICS` must be set to the count of tics of the serial input or output loop for one cycle without any additional delay (usually 9 tics). For every generated delay loop,

the total count of delay tics are saved in one of four different constant names of the C-preprocessor `BIT_CLOCKS_0`, `BIT_CLOCKS_1`, `BIT_CLOCKS_2` and `BIT_CLOCKS_3` . Before a new delay loop is generated, the C-preprocessor checks, if any of the already generated code for a delay match the new requirement. Because also the file `soft_uart.S` must be included to generate the code for the serial input and serial output function, you can repeat this include for another serial interface. But you must set a additional constant for differing the name in the functions. If you set the `SOFT_UART_NUMBER` to 1 (`#define SOFT_UART_NUMBER 1`) before the `#include`, the serial input function is named `getch_1` and the serial output function is named `putch_1`. If you define a constant named `NO_SOFT_UART_TX` before the `#include` of `soft_uart.S`, no serial output function is generated by this include. The same is done with the serial input function, if you specify the constant `NO_SOFT_UART_RX`.

3.6.3 Serial Input and Output with only one AVR Pin

Sometimes it makes sense to operate the serial communication only with one pin, to unlock one of the few IO pins of small AVR's for other use. With a special circuit technology can be achieved that you can read in data in the output pauses. The software solution of optiboot can only use the half-duplex operation in any case. Thus, at one time, only either data can be send or data can be received. Normally the output pin with the TX function becomes high in the transmission pauses, which prevent a data reading on the same pin. But if the TX output pin is switched to input mode instead of the high level, a external pull-up resistor can provide the required high level. In contrast to the fixed high level now a externally connected TX signal can pull down the level and let the input function read the low level. A serial resistor in the connection between the common TX/RX pin of the AVR with the external TX output can serve as pull-up resistor, because the idle state if the interface is a high signal. In addition, this serial resistor provides current limiting, if both TX interfaces send at the same time. The external RX interface must be connected directly to the common TX/RX pin to enable the reading of the external RX interface. The figure 3.4 should illustrate this simplest connection.

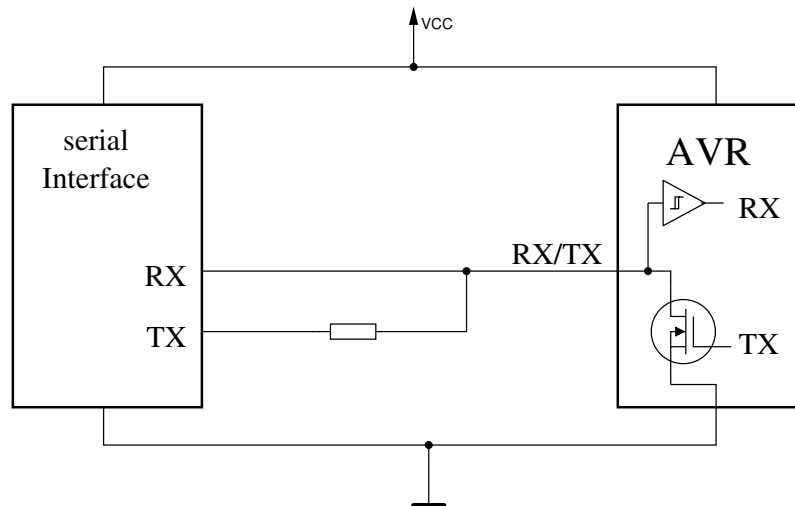
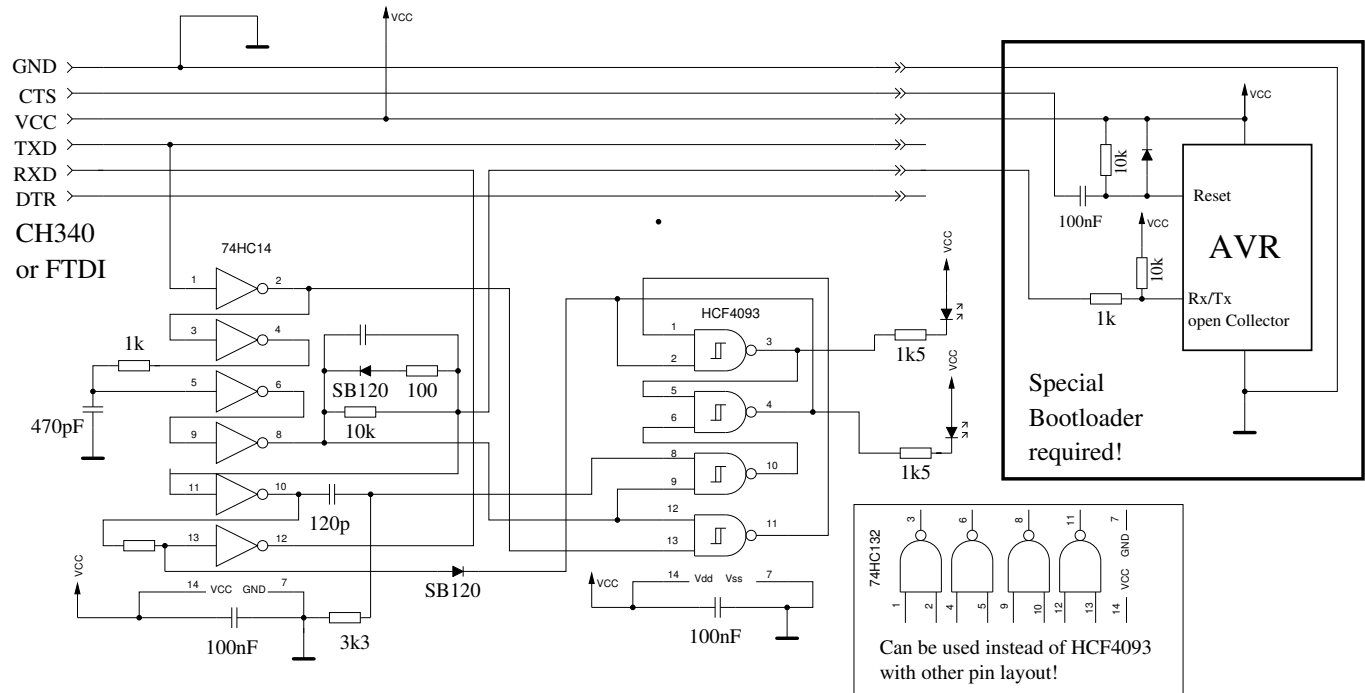


Figure 3.4. Possible serialconnection to a AVR with one Pin

Now is the problem, that the mostly full-duplex capable external interface will read back the own output. The communication program at the external side is usually unprepared for this condition. One solution for this problem is to adapt the program at the external side to handle this read back. But I believe, that this is not a good idea, because this special version will have no maintenance or you must repeat this adaption for new versions constantly. That's why I prefeere a hardware solution.

A electronic circuit between the both endpoints must differ, from which side the data are send. A corresponding circuit suggestion is shown in figure 3.5



Electronic switch to prevent local echo from TXD to RXD.

Figure 3.5. Circuit for suppressing the echoes

With the first two NAND gates of the HCF4093 a flip-flop is build, which is set or reset by the two other NAND gates of this chip. The switching signals are get from from signals of a chain of inverting buffers with Schmitt-trigger inputs (HC7414). For one of this signals a additional C-R circuit ($120pF$ and $3.3k\Omega$) is required to prevent switching at the wrong edge. The flip-flop is switched with the 1-0 edge of the two transmission sides. This changeover is only required at the edge of the start bit. But additional switching with data bits will not hurt, if the flip-flop is already in the right state. When the external interface sends, the reception of the own data with the external receiver is prevented. The external RX signal remains at high level. With this additional circuit no software adaption is necessary. You can use avrdude for example for the bootloader. The circuit is largely independent of the selected baud rate. I expect only problems with very high baud rates. At 115200 baud the circuit operates well. Much higher baud rates can not be used in most cases with the software serial interface.

3.6.4 Use of the automatic baud rate detection

If you specify a baud rate below $100Baud$ for generating the bootloader code, the program will be prepared to detect the baud rate from the first received character. At the begin if the transmission with the STK500 protocol the computer send a command STK_GET_SYNC (0x30) followed by the control character CRC_EOP (0x20). For the serial transmission protocol the High level (1) is defined as the idle state. The begin of a transmission is started by s start bit with Low level (0). Directly after the end of the start bit the first data bit is send beginning with the low order bit. After the last of the agreed count of bits (8) is transmitted, the transmission is finished with one or more Stop bits at High level (1). The level of every bit is hold exactly the agreed baud time. The time between the end of the last Stop bit and the begin of the next Start bit is unspecified. The figure 3.6 shows the expected results for all possible time measurement. At the time axis "t" four possible start positions are marked for a complete time measurement of the assumed character. The counter

is started in each case of a detected 1-0 slope. The right start position for the STK_GET_SYNC character is marked with "1". The marks "2", "3" and "4" show the situation for three possible wrong Start bit detections. For the mark "2" and "4" a 1-0 slope of data bits is detected as Start bit in a wrong way. For the mark '3' is a Start bit correctly detected, but for the wrong character (CRC_EOP). The wrong detections are allways possible, if the bootloader is started not before the transmission was running. The expected counter values are marked at the counter level graph for all four start positions in figure 3.6. The "b" means the counter reading for one bit transmission time (baud time), the "d" stand for a possible time delay between the end of the Stop bit transfer and the start of a new Start bit. The "D" represents a expected long time delay to the begin of the next message. The transmit sequence of the message has reached it's end and the computer wait for an answer of the AVR. In the "Rx"-row the data bits are labled with "0" (least significant bit) to "7" (highest significant bit). The Start bit has the label 'A' and a Stop bit has the label 'E'. The first byte is the coding of the STK_GET_SYNC character and the second byte is the coding of the control character CRC_EOP.

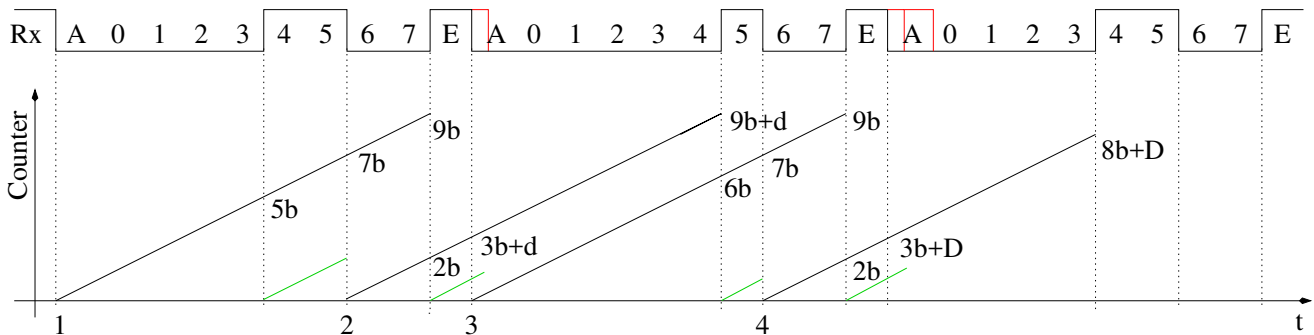


Figure 3.6. Possibel timer measurements for the STK_GET_SYNC sequence

- Simplest way of baud rate measurement, $BAUD_RATE < 30$

The simplest form of baud rate measurement doesn't take into account the wrong start bit choise. It is assumed, that the detected Start bit belongs to the STK_GET_SYNC character. After the Start bit detection the program waits to the next 0-1 slope and starts a 16-bit counter with the frequency $F_{CPU}/8$ with the stating value -1. At the next 1-0 slope the counter value is read out and the half of this value is taken as frequency divider for the UART. The building of the half value is required because the time of two data bits was measured. Normally 1 must be subtracted for the UART frequency divider. But when halving should be rounded, a 1 must be added before the halving. Because also 2 can be subtracted from the counter result instead of 1 from the division result, totally only one must be subtracted from the counter result. In order to save computation steps, the subtraction ($2-1=1$) from the count is done by a start value of the counter of -1.

This mmethod works well, if the bootloader is started automatically just before the transmission by generating a reset pulse from the DTR (Data Terminal Ready) signal of the serial interface. You can also be successfull without the automatically generated Reset, if a Reset key is connected to the AVR, which should be hold pressed until the transmission program is started. But this procedure requires some feeling for the right release time of the button.

The bootloader only waits a maximum time for the beginning of the transmission, which is specified from the watchdog timer. When the watchdog timer triggers a reset, usually the user program is started. Only if no user program has been loaded yet, the boot loader starts again for a retry.

- Improved way of baud rate measurement, $BAUD_RATE < 40$

Same as the simple way of baud rate measurement this method does not check the correctness of the bit change sequence. But the software wait for the next 0-1 slope until the counter value is read. So this counter reading is the time of four data bits, which is then used for the baud rate determination. Because the time recording is slightly inexact because of the polling loop, the baud time result will be better with dividing by four than by dividing by two. For that reason this method should be preferred, if little flash memory use is important. This improved method use only 4 byte more than the simple way.

- Simplest way of baud rate measurement with time limit, $\text{BAUD_RATE} < 50$

The same method as the simplest way is used for this method. Only a additional limitation for the timer value is used here. If the time limit is passed over, the program starts again with the search for a new Start bit. Without this limitation the program can stay in a loop for detecting a low level for the start condition "4". Probably the bad situation with the start position "4" in the diagram 3.6 can be handled a little better. The restart of the start bit search with the time limit would delay a reset from the watchdog timer only a little bit. The bootloader program may not reset the watchdog timer inside the search loop, because then the user program is never started without the transmission of a new program. For this reason the time limit of the watchdog timer must be greater as the time delay for repeating the STK_GET_SYNC sequence without a answer to the previous STK_GET_SYNC sequence.

- Improved way of baud rate measurement with time limit, $\text{BAUD_RATE} < 60$

The baud rate measuring is done in the same way as described for the improved way (<40). Similar to the method " <50 " the wait time for the 1-0 slope is limited to the overflow of the 16-bit counter. But because the counter value is normally read at the next 0-1 slope, the result is equal to the improved way without the time limit.

- Complex way of baud rate measurement, $\text{BAUD_RATE} < 80$

With this method the counter is started immediately with the detection of a Start bit and the counter value is read with every of the next 3 bit changes. The time sequence of bit changes for the STK_GET_SYNC character is measured with this method, if the start position is well ("1"). With this measured time sequence some plausibility checks are done. For a first is checked, that the difference between the third counter reading and the first counter reading is less than the value of the first reading. For the start position "1" this is the case $((9b - 5b) < 5b)$. For the wrong start position "3" this is unfortunately also the case $((9b - 6b) < 6b)$. But this test will fail for start condition "2", if the time delay "d" of the second start bit of the STK_GET_SYNC sequence is sufficiently small. For the wrong start position "4" can help only a time limitation for the second bit change wait loop, because the repetition of the STK_GET_SYNC is done after a longer wait time for the answer ("D").

A second test checks, if the difference between the third and the second counter reading isn't significant greater than the difference between the second and the first counter reading. For the correct start position "1" this result to the equation $((9b-7b) < (7b-5b+4))$ or $(2b < 2b+4)$. For the false start position "2" you get the equation $((9b-3b) < (3b+d-2b+4))$ or $(6b < (b+d+4))$. For the false start position "3" we get the equation $((9b-7b) < (7b-6b+4))$ or $(2b < (b+4))$. This exams are relatively safe for detecting the right baud rate, but they require a lot of additional space for the program. This method is especially recommended, if at least 1024 bytes are reserved for the boot loader anyway (boot loader page size). For setting the correct UART frequency divider, the difference between the third counter reading and the second counter reading is divided by 2 $(9b-7b-1)/2 = (2b+1)/2-1$.

- Aufwendige Form der Baudraten Messung, $\text{BAUD_RATE} < 100$

All counter readings and checks are done in the same way as the `BAUD_RATE < 80` method. Only the calculation of the UART divider is based on the time of four bits instead of two bits. Consequently the equation for the correct starting position look like $(9b-5b-2)/4 = (4b+2)/4-1$.

I recommend for all methods of the baud rate determination to omit the LED flashing at the begin of the bootloader program to prevent a delay of the start bit detection. Unfortunately even the simplest way of baud rate measurement need so much additional program memory, that the bootloader will not fit into the 512 byte limit, if the EEprom support is selected (`SUPPORT_EEPROM=1`) with the flashing LED function. For some processors you can select the additional function `LED_DATA_FLASH` without exceeding the 512 byte limit, when the EEprom support is deselected. If the 512 byte limit is overshoot by a required function, the next limit of 1024 byte give enough space for all additional selections. You can select the `SOFT_UART` function together with the automatic baud rate detection (`BAUD_RATE < 100`) only for the assembler version of optiboot, not for the C-version.

There are some differencies and special features for the baud rate measuring together with the Soft UART solution compared to the hardware UART solution. Usually a 8-Bit counter loop is used to generate the delay for the half baud time. Because of the used instructions in this loop, you can select the time only with a solution of 3 clock tics. To get the full baud time the loop must be called twice, so that the resolution is doubled too. With a known fixed baud rate this error will be compensated by extra instructions. But this is impossible, if the baud rate is unknown in advance. To get the best possible rounding of the selected baud rate, the time measurement is done with the 16-bit counter at the full CPU clock rate (`F_CPU`). For the hardware UART the counter can be used with `F_CPU/8`.

The use of a 8-bit delay loop result to a upper limit of the baud time depending on the CPU clock rate. The resulting minumum baud rate is definite higher with the 8-bit loop compared to the minimum baud rate with the hardware UART. With the limited resolution of the period selection for the baud rate the upper limit can be specified with a guaranteed baud rate error below 2%. If the AVR processor is operated with a RC clock generator, the clock rate is usually imprecise. By measuring the baud rate with a counter controlled with the same clock, this error is compensated. But the error by reason of the limited resolution of the baud rate divider can not be calculated in advance. I would like to show you what I mean by an example for the hardware UART. The baud rate $250kHz$ can be used with a clockrate of exactly $8MHz$. If you select the divider of 4, the desired baud rate is together with the factor 8 prescaler produced without a deviation. If I assume a inexact real clock rate of $7.6MHz$, the best selectable divider is still 4. For this case the actual baud rate is now $237.5kHz$ with the same error of -5% as the base clock rate. To overcome at least the lower baud limit with the software UART solution, all odd baud rate selections below 100 will generate a code with a 15-bit delay loop. Unfortunately the pass time of this loop is 5 tics for the 15-bit loop. Because of the double delay call for the full baud time, the resolution is only 10 tics and thereby more worth than the 8 tics resolution of the hardware UART caused by the 8:1 prescaler. You should use this option only, if you need the support of low baud speeds and deside not to use very high baud rates. The following table 3.5 is intended to clarify the use of the different auto baud functions at the operating frequency $8MHz$. The table does not respect the time error, which can be caused by the polling loops for the RX signal.

BAUD_RATE Option	SOFT_ UART	Minimum Baud	BAUD-Err <4% @ Baud	Comment
20-99	0	1949	80.0k	HW_UART
48	1	5151	81.6k	Simple, 2-Bit Time, 8-Bit Delay
68	1	5151	81.6k	Complex, 2-Bit Time, 8-Bit Delay
88	1	5151	81.6k	Complex, 4-Bit Time, 8-Bit Delay
49	1	244	53.3k	Simple, 2-Bit Time, 15-Bit Delay
69	1	1220	53.3k	Complex, 2-Bit Time, 15-Bit Delay
89	1	1220	53.3k	Complex, 4-Bit Time, 15-Bit Delay

Table 3.5. Limits for the automatic baud rate selection with a $8MHz$ clock.

Usually a limit for the baud error is set to only 2%, because the transmitter and the receiver can have a baud rate error to the opposite direction. The Auto-baud function measure the actual baud rate of the transmitter, so that the error rate of the Auto-baud function can take the double value of 4%. If you select a hardware UART interface, you can select the standard baud rates 1200, 2400, 4800, 9600, 19200 and 38400 with all arbitrary options. Higher baud rates than the specified 40 kBaud are not safe to use, although 57600 baud also worked well in tests. Likewise, a test with 115.2 kBaud at $16MHz$ crystal operation was still successful when using a software UART with a 15-bit delay loop. If only a 8-bit delay loop is used with the software UART solution, the baud rates 1200, 2400 and 4800 can not be used. The lower baud rates are only usable with the software UART, if you configures the optiboot with a 15-bit delay loop. The different limit for the 49 and 69 or 89 baud rate selection is caused by the different use of the 16-bit AVR counter. With the 49 selection (all below 60) only the time of two data bits is measured with the counter. For selections above 59 the complete byte sequence is measured from the Start bit to the Stop bit with the 16-bit counter. Probably baud rated below 9600 are rarely used anyway. Of course the limits of the baud rates change with other processor clock rate.

Finally I would like to show the results from tests, which I have done with a ATmega1281 with the internal $8MHz$ RC-generator clock at a specified baud rate and also above the specified baud rate. The frequency was tuned with the OSCCAL_CORR option in steps of two and of course measured. The functionality was tested by loading a small user program. All tests within the specified baud rate was successfull. Because all tests run well, additionally tests with a higher baud rate than specified ($115.2kBaud$) was also done.

OSCCAL _CORR	Freq. kHz	HW-UART 57600 Mode 82	SW-UART 57600 Mode 82 Mode 83		HW-UART 115200 Mode 56	SW-UART 115200 Mode 52 Mode 53	
20	7157	OK	OK	OK	Err	Err	Err
18	7217	OK	OK	OK	Err	Err	Err
16	7318	OK	OK	OK	OK	OK	Err
14	7404	OK	OK	OK	OK	OK	OK
12	7521	OK	OK	OK	OK	OK	OK
10	7591	OK	OK	OK	OK	OK	OK
8	7710	OK	OK	OK	OK	OK	OK
6	7815	OK	OK	OK	Err	OK	OK
4	7933	OK	OK	OK	Err	Err	Err
2	8012	OK	OK	OK	Err	OK	Err
0	8141	OK	OK	OK	Err	OK	Err
-2	8247	OK	OK	OK	OK	OK	Err
-4	8390	OK	OK	OK	OK	OK	Err
-6	8485	OK	OK	OK	OK	OK	OK
-8	8623	OK	OK	OK	OK	Err	OK
-10	8745	OK	OK	OK	OK	OK	OK
-12	8889	OK	OK	OK	Err	OK	OK

Table 3.6. Test for the automatic baud rate at $8MHz$ clock.

For the operating mode 82 I have additionally checked the odd OSCCAL_CORR settings without any noticeable difficulties. The also checked simplest mode 42 has not shown any difficulties with the tested even OSCCAL_CORR values of the table.

Only at the extremely high baud rate of $115,2k$ for this CPU frequency the operation mode 52 shows four failures and with the operation mode 53 eight failures are stated. The increase in failures in mode 53 with the 15-bit delay loop is expected and caused by the coarser grid of adjustable delay times.

A test with a chinese Arduino UNO board, which use a CH340G chip as USB-serial converter, could operate only up to $38.4kBaud$ correctly. With higher baud rates the read back of the flash data caused problems. Probably the last byte of a package is sometimes not transmitted to the host and the communication blocks. The same test with a other Arduino UNO board, which use a Mega16U2 controller for USB-serial conversion, didn't show the same problem. This board could run with $115.2kBaud$ and also with $230.4kBaud$. Probably the reason is, that both processors (ATmega328p and Mega16U2) use a real baud rate of $250kBaud$.

3.7 Some examples of building a optiboot bootloader

The first example is the building of a bootloader for the popular ATmega328P:

```
optiboot $ make atmega328p
avr-gcc -g -Wall -Os -fno-split-wide-types -mrelax -mmcu=atmega328p \
-fno-diagnostics-show-caret -DBAUD_RATE=115200 -DLED_START_FLASHES=3 \
-DSUPPORT_EEPROM=1 -DLED=p -DUART=0 -DSOFT_UART=0 \
-DUART_RX=p -DUART_TX=p -DF_CPU=16000000 \
-DHFUSE=hexDE -DLFUSE=hexFF \
-DBOOT_PAGE_LEN=512 -c -o optiboot.o optiboot.S
```

```
In file included from optiboot.S:254:0:
pin_defs.h:195:5: warning: #warning "LED bit is set to default B5" [-Wcpp]
In file included from optiboot.S:612:0:
init_uart_fix_baud.S:31:8: warning: #warning "BAUD_RATE error greater than 2%" [-Wcpp]
```

```
-----
BAUD RATE CHECK: Desired: 115200, Real: 117647, UBRR = 16, Error=2.12%
-----
```

```
#####
Boot Loader start address: 0x7E00 = 32256
#####
```

16000000 Hz operation with Baudrate 115200 configured.

```
avr-size optiboot.elf
```

text	data	bss	dec	hex filename
476	0	0	476	1dc optiboot.elf

Requires 1 Boot Pages, 512 Bytes each

BOOTSZ=3

```
avr-objdump -h -S optiboot.elf > optiboot_atmega328p.lst
```

```
avr-objcopy -j .text -j .data -j .version --set-section-flags .version=alloc,load \
  -O ihex optiboot.elf optiboot_atmega328p.hex
```

With no additional option a baudrate of 115200 with a clock frequency of 16MHz is selected. For serial output the hardware interface is selected. You should notice, that the systematic baud rate error is above 2% with the hardware UART. The second example with the same processor is done with a software solution for the serial interface.

```
optiboot $ make atmega328p SOFT_UART=1
avr-gcc -g -Wall -Os -fno-split-wide-types -mrelax -mmcu=atmega328p \
  -fno-diagnostics-show-caret -DBAUD_RATE=115200 -DLED_START_FLASHES=3 \
  -DSUPPORT_EEPROM=1 -DLED=p -DUART=0 -DSOFT_UART=01 \
    -DUART_RX=p -DUART_TX=p -DF_CPU=16000000 \
    -DHFUSE=hexDE -DLFUSE=hexFF \
    -DBOOT_PAGE_LEN=512 -c -o optiboot.o optiboot.S
```

```
In file included from optiboot.S:254:0:
pin_defs.h:195:5: warning: #warning "LED bit is set to default B5" [-Wcpp]
pin_defs.h:206:6: warning: #warning "SOFT_UART use Pin D0 as RX" [-Wcpp]
pin_defs.h:216:6: warning: #warning "SOFT_UART use Pin D1 as TX" [-Wcpp]
```

```
-----
BAUD RATE CHECK: Desired: 115200, SoftUART_Real: 115107, Delay: 116*1, Error=-.07%
-----
```

```
#####
Boot Loader start address: 0x7E00 = 32256
#####
```

16000000 Hz operation with Baudrate 115200 configured.

```
avr-size optiboot.elf
```

text	data	bss	dec	hex filename
496	0	0	496	1f0 optiboot.elf

Requires 1 Boot Pages, 512 Bytes each

BOOTSZ=3

```
avr-objdump -h -S optiboot.elf > optiboot_atmega328p.lst
```

```
avr-objcopy -j .text -j .data -j .version --set-section-flags .version=alloc,load \
  -O ihex optiboot.elf optiboot_atmega328p.hex
```

Please note, that the software solution for the serial interface requires a little more flash memory, but take use of only 1 boot page too. The systematic baud rate error is much smaller than the error with the hardware UART. But the hardware UART has the advantage, that the input and output could be done simultaneous and is more tolerant against short disturbance of the input signal. For the software serial interface you can specify every digital IO-pin for input (UART_RX) and output (UART_TX). In this example the feature is used to automatically select the RX and TX of the hardware UART. Please ignore the three warning messages, which tell you about the automatic selection. The automatic IO-pin selection depends on the selected processor type and the selected UART number, if more than one UART is available.

The last examples shows a configuration with the new automatic selection of the baud rate by measuring the rate of the first incoming data. The flashing of the LED at the program start is deselected in the first example to save flash memory.

```
optiboot $ make atmega328p LED_START_FLASHES=0 BAUD_RATE=52
avr-gcc -g -Wall -Os -fno-split-wide-types -mrelax -mmcu=atmega328p \
  -fno-diagnostics-show-caret -DBAUD_RATE=52 -DLED_START_FLASHES=0 \
  -DSUPPORT_EEPROM=1 -DLED=p -DUART=0 -DSOFT_UART=0 \
    -DUART_RX=p -DUART_TX=p -DF_CPU=16000000 \
    -DHFUSE=hexDE -DLFUSE=hexFF \
    -DBOOT_PAGE_LEN=512 -c -o optiboot.o optiboot.S
```

```
-----
Simple Baudrate measurement with time limit implemented in optiboot! (4-bit, CLK/8)
UART Minimum 976 Baud, Error surely less than 4% up to 160.0 kBaud
-----
```

```
#####
Boot Loader start address: 0x7E00 = 32256
#####
```

16000000 Hz operation with Auto-Baudrate configured.

```
avr-size optiboot.elf
   text    data     bss      dec       hex filename
   498       0       0     498     1f2 optiboot.elf
```

Requires 1 Boot Pages, 512 Bytes each

BOOTSZ=3

```
avr-objdump -h -S optiboot.elf > optiboot_atmega328p.lst
avr-objcopy -j .text -j .data -j .version --set-section-flags .version=alloc,load \
  -O ihex optiboot.elf optiboot_atmega328p.hex
```

for the last example the most complex methode of baud rate measurement was selected because the limit of 512 byte would be exceeded with selecting the LED flashing and the simplest measurement method (534 byte).

```
optiboot $ make atmega328p BAUD_RATE=82
avr-gcc -g -Wall -Os -fno-split-wide-types -mrelax -mmcu=atmega328p \
  -fno-diagnostics-show-caret -DBAUD_RATE=82 -DLED_START_FLASHES=3 \
  -DSUPPORT_EEPROM=1 -DLED=p -DUART=0 -DSOFT_UART=0 \
    -DUART_RX=p -DUART_TX=p -DF_CPU=16000000 \
    -DHFUSE=hexDE -DLFUSE=hexFF \
```

```

        -DBOOT_PAGE_LEN=512 -c -o optiboot.o optiboot.S
In file included from optiboot.S:254:0:
pin_defs.h:195:5: warning: #warning "LED bit is set to default B5" [-Wcpp]
-----
Complex Baudrate measurement implemented in optiboot! (4-bit, CLK/8)
UART Minimum 488 Baud, Error surely less than 4% up to 160.0 kBaud
-----
#####
Boot Loader start address: 0x7C00 = 31744
#####

16000000 Hz operation with Auto-Baudrate configured.
avr-size optiboot.elf
   text    data     bss       dec        hex filename
   596         0         0       596        254 optiboot.elf
Requires 2 Boot Pages, 512 Bytes each
BOOTSZ=2
avr-objdump -h -S optiboot.elf > optiboot_atmega328p.lst
avr-objcopy -j .text -j .data -j .version --set-section-flags .version=alloc,load \
  -O ihex optiboot.elf optiboot_atmega328p.hex

```

3.8 Clock Frequency Correction of the internal RC-Generator

The use of the serial interface is only possible, if the selected baudrate is matched by both interfaces with only two percent deviation. The actual baudrate is given by the processor clock and the selected scaling factor for the serial IO-clock. The hardware UART interface scaled the processor clock with factor 8 or 16 and a additional selectable divider between 1:1 and 1:4096 for generating the clock for the serial IO. For lower baudrates additional dividers with power of 2 can be additional selected. If the relationship between the processor clock and the baudrate clock is sufficiently high, the desired baudrate can be selected with low deviation. By generating the optiboot bootloader code the systematic error is shown at the terminal protocol. Usually errors lower than 2% are uncritical. The implemented coding of the serial interface with software (SOFT_UART) produce lower systematic errors as the hardware UART. The problems with the software solution of the serial interface is caused with no filter for input data and the missing feature to organize the interface full duplex. From the output of the last bit to the ability to receive the next data is allways a little time delay. For this reason you can expect fewer difficulties with lower baudrates for the software UART. All this considerations assume however, that the processor clock itself is selected with sufficient accuracy. With a crystal or ceramic resonator the clock frequency is usually accurate enough without special activities. But for the internal RC-generator of the AVR processors the situation is different. The actual processor clock can differ too much from the desired value. The processors are precalibrated at factory. But this calibration is valid only for one temperature and operating voltage. The sensivity of frequency changes with temperature and operating voltage differ for the different processor types. To enable a correction for the user of the processor, the calibration value of the clock frequency is copied to a special IO register with the name OSCCAL at every start of the processor. The Optiboot bootloader can use the option OSCCAL_CORR to correct a known residual error of the clock frequency.

If the actual clock rate is uncritical for your application and you can spend the additional memory space to the bootloader, you can also use the automatic baud rate selection of optiboot. The automatic baud rate selection is implemented by the optiboot bootloader, if you select a baud rate

below 100 at the generation time. You can find more details about the automatic baud rate selection in subsection 3.6.4 at page 27.

In the following subsections I have analysed the correction of the RC clock frequency for some AVR examples.

3.8.1 RC-generators check of the ATmega8

The Atmega8 can select 4 different frequencies for the internal RC generator with the Low-fuse, $1MHz$, $2MHz$, $4MHz$ and $8MHz$. In the table 3.7 I have analysed all 4 selections.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0xA1	9.6k	-8	1050k	4	983k	0	1004k
2M	0xA2	19.2k	-8	2098k	4	1967k	0	2008k
4M	0xA3	19.2k	-2	4201k	10	3927k	7	3999k
8M	0xA4	57.6k	0	8231k	13	7723k	6	7990k

Table 3.7. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega8

The table 3.7 shows, that for the $1MHz$ and $2MHz$ operation a correction of the OSCCAL register is not required. This ATmega8 is calibrated for these frequencies very good at the factory. For the $4MHz$ clock frequency a operation without correction is still possible, but the correct clock frequency is better approximated with a OSCCAL_CORR value of 7. For the $8MHz$ clock frequency the serial interface was still possible without the correction, but the serial interface runs more safely with the OSCCAL_CORR value 6.

3.8.2 RC-Generators check of the ATmega8535

The ATmega8535 can select 4 different frequencies for the internal RC generator with the Low-fuse, $1MHz$, $2MHz$, $4MHz$ and $8MHz$. The table 3.8 shows the results for one example for all 4 frequencies.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0xA1	9.6k	-10	1053k	3	982k	0	1001k
2M	0xA2	19.2k	-9	2095k	4	1965k	1	1998k
4M	0xA3	19.2k	-5	4204k	8	3932k	4	4012k
8M	0xA4	19.2k	-7	8420k	6	7901k	3	8003k

Table 3.8. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega8535

3.8.3 RC-Generators check of the ATmega8515 and the ATmega162

The ATmega8515 can select 4 different frequencies for the internal RC generator with the Low fuse, $1MHz$, $2MHz$, $4MHz$ and $8MHz$. The table 3.9 shows the results of one exemplar for all 4 frequency selections.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0xA1	9.6k	-10	1053k	2	985k	-1	997k
2M	0xA2	19.2k	-10	2099k	3	1963k	-1	1999k
4M	0xA3	38.4k	-3	4192k	10	3928k	7	3979k
8M	0xA4	38.4k	-3	8396k	10	7860k	7	7966k

Table 3.9. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega8515

The ATmega162 with a similar pin layout can only operate with the $8MHz$ RC generator frequency. Table 3.10 shows the result of one exemplar.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
8M	0xE2	38.4k	0	8190k	6	7718k	2	8000k

Table 3.10. Possible OSCCAL_CORR selections for the RC-oscillator of the ATmega162

3.8.4 RC-Generators check of the ATmega328 family

For the ATmega328 family only a RC oscillator frequency of $8MHz$ can be selected. This Frequency can be divided by factor 8 with a fuse-bit, so that a operation with $1MHz$ can be also selected. The table 3.11 shows the results for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
mega48P	8M	0xE2	57.6k	-6	8230k	8	7720k	0	8010k
mega88	8M	0xE2	57.6k	-2	8250k	10	7770k	4	7990k
mega168	8M	0xE2	57.6k	-5	8263k	8	7720k	1	7970k
mega328P	8M	0xE2	57.6k	-5	8250k	9	7723k	1	7992k

Table 3.11. Possible OSCCAL_CORR selections for the ATmega328 family

For all checked processors the serial interface can be used with the internal RC generator without any OSCCAL correction. Only for the checked ATmega88 a correction would be worthwhile (OSCCAL_CORR=4).

3.8.5 RC-Generators check of the ATmega32 / 16

You can select 4 different frequencies with the internal RC-generator for the ATmega32 and the ATmega16, $1MHz$, $2MHz$, $4MHz$ and $8MHz$. The tables 3.12 and 3.13 shows the results with one test exemplar each.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
m32	1M	0xA1	9.6k	-13	1049k	-1	980k	-5	1001k
m32a				-7	1046k	4	984k	1	998k
m32	2M	0xA2	19.2k	-12	2102k	0	1968k	-3	1997k
m32a				-7	2105k	6	1966k	2	2005k
m32	4M	0xA3	19.2k	-5	4169k	6	3942k	3	3993k
m32a				2	4192k	14	3939k	10	4015k
m32	8M	0xA4	19.2k	-7	8425k	6	7888k	3	7983k
m32a				2	8408k	14	7921k	11	8014k

Table 3.12. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega32

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0xA1	9.6k	-11	1047k	1	982k	-2	998k
2M	0xA2	19.2k	-12	2099k	0	1971k	-3	1995k
4M	0xA3	19.2k	-9	4291k	3	3932k	0	4002k
8M	0xA4	19.2k	-11	8415k	2	7857k	-2	8013k

Table 3.13. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega16

Whenever positive values appear in the MinCorr column or negative values in the MaxCorr column, it is impossible to use the serial interface with this processor at this frequency without a frequency correction. If a 0 appear in any of the Corr columns, the operation of the serial interface is just possible.

3.8.6 RC-Generator check of the ATmega163L

The ATmega163L has only one $1MHz$ RC-generator, which can be adjusted with the OSCCAL register. My exemplar had no preselection of the OSCCAL value. Therefore, exceptionnally high correction values are required to select a clock frequency of about $1MHz$.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0x92	9.6k	-88	1026k	-62	964k	-77	998k

Table 3.14. Possible OSCCAL_CORR selections for the RC-frequency of the ATmega163L

3.8.7 RC-Generator check of the ATmega64 / 128

The ATmega64 and the ATmega128 can select 4 different frequencies for the internal RC-generator with the Low-fuse, $1MHz$, $2MHz$, $4MHz$ and $8MHz$. In then tables 3.15 and 3.16 all 4 frequencies are checked. At this point it should also be noticed, that the program data is loaded via the ISP interface not with the signals MISO and MOSI but via the signals TXD (PE1) and RXD (PE0). Of course this must be taken into account when connecting the processor to the programmer.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0xA1	9.6k	-4	1024k	6	975k	1	1000k
2M	0xA2	19.2k	-4	2047k	6	1952k	0	2015k
4M	0xA3	19.2k	4	4070k	10	3939k	8	3976k
8M	0xA4	57.6k	6	8028k	10	7847k	7	8005k

Table 3.15. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega64

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
1M	0xA1	9.6k	-9	1051k	3	985k	0	999k
2M	0xA2	19.2k	-9	2102k	3	1971k	0	2000k
4M	0xA3	19.2k	-3	4209k	9	3960k	6	4006k
8M	0xA4	57.6k	0	8225k	13	7723k	7	8005k

Table 3.16. Possible OSCCAL_CORR selections for the RC-frequencies of the ATmega128

You can see at the tables, that there is no correction of the OSCCAL register necessary at $1MHz$ and $2MHz$ operation for using the serial interface. For operation at $4MHz$ or $8MHz$ the checked ATmega64 can not use the serial interface without a frequency correction. The $4MHz$ frequency is about 4% too high Without the correction and the $8MHz$ frequency is about 4.3% too high. You can find a hint in the Atmel documentation, that the RC-generator of the ATmega64 and ATmega128 is calibrated at $1MHz$. It should be noted once again, that the the tabular data is the test result of a single copy of the ATmega. Outside the specified minimum or maximum values of the OSCCAL-corrections, it was not possible to operate the serial interface at the specified baud rate.

3.8.8 RC-Generator check of the ATmega644 family

For the ATmega644 family an RC oscillator frequency of $8MHz$ can be selected. In addition a $128kHz$ generator can be selected as the clock, which otherwise supplies the watchdog timer. The selected frequency can be pre-divided with a factor 8 fuse bit, so that a $1MHz$ operation is also possible. The table 3.17 shows the results for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
mega1284p	8M	0xC2	19.2k	-8	8416k	7	7882k	4	7989k
mega644p	8M	0xC2	19.2k	-12	8416k	3	7871k	-1	8009k
mega324p	8M	0xC2	19.2k	-12	8398k	3	7885k	0	7976k
mega164p	8M	0xC2	19.2k	-5	8401k	4	7888k	2	8012k

Table 3.17. Possible OSCCAL_CORR selections for the ATmega644 family

3.8.9 RC-Generator check of the ATmega645 family

For the ATmega645 family an RC oscillator frequency of $8MHz$ can be selected. Bei der ATmega645 Familie kann nur eine RC-Oszillatorfrequenz von $8MHz$ gewählt werden. The selected frequency can

be pre-divided with a factor 8 fuse bit, so that a $1MHz$ operation is also possible. The table 3.18 shows the results for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
mega165p	8M	0xE2	57.6k	-6	8235k	7	7718k	-1	8015k
mega325	8M	0xE2	38.4k	-10	8403k	5	7868k	1	7992k
mega645	8M	0xE2	57.6k	0	8253k	12	7726k	5	8012k

Table 3.18. Possible OSCCAL_CORR selections for the ATmega645 family

Beim ATmega645 ist der Betrieb der seriellen Schnittstelle ohne OSCCAL Korrektur gerade noch möglich. Sicherer ist aber der Betrieb mit OSCCAL_CORR=5, da dann die 8MHz besser eingehalten werden.

3.8.10 RC-Generator check of the ATmega649 family

For the ATmega649 family an RC oscillator frequency of $8MHz$ can be selected. The selected frequency can be pre-divided with a factor 8 fuse bit, so that a $1MHz$ operation is also possible. The table 3.19 shows the results for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
mega169	8M	0xE2	57.6k	-9	8250k	2	7864k	-2	8010k
mega329	8M	0xE2	38.4k	-2	8330k	7	7877k	4	8013k
mega649	8M	0xE2	38.4k	-2	8370k	8	7895k	6	7988k

Table 3.19. Possible OSCCAL_CORR selections for the ATmega649 family

3.8.11 RC-Generator check of the ATmega2560 family

For the ATmega2560 family an RC oscillator frequency of $8MHz$ can be selected. The selected frequency can be pre-divided with a factor 8 fuse bit, so that a $1MHz$ operation is also possible. The table 3.20 shows the results for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
mega1281	8M	0xC2	38.4k	-5	8405k	5	7871k	2	8012k
mega2561	8M	0xC2	38.4k	-8	8363k	4	7870k	1	7990k

Table 3.20. Possible OSCCAL_CORR selections for the ATmega2560 family

Loading of more than 128Kbyte data was successfully tested with the ATmega2561. Normally the user data for the flash memory starts with the address 0. This is not absolutely necessary for data download via the serial interface. But the initial address must be below 128K (0x20000), so that the loading of data into the upper flash memory half works. The option VIRTUAL_BOOT_PARTITION can not be used by processors with more than 128Kbyte flash memory.

3.8.12 RC-Generator check of the ATtiny4313 family

The ATtiny4313 und the ATtiny2313 can select a RC-generator frequency of $8MHz$ and $4MHz$ with the Low-fuse. In addition a $128kHz$ generator can be selected as the clock, which otherwise supplies the watchdog timer. The table 3.21 shows the results of the frequency measurement at $4MHz$ and $8MHz$ operation for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
tiny4313	8M	0xE4	38.4k	-4	8342k	0	7975k	-1	7983k
				-2	8326k	3	7905k	1	8010k
tiny2313	8M	0xE4	38.4k	-4	8400k	3	7909k	2	7980k
tiny4313	4M	0xE2	38.4k	-6	4193k	-3	3976k	-3	3976k
				1	4169k	6	3961k	5	4017k
tiny2313	4M	0xE2	38.4k	0	4160k	6	3960k	5	3998k

Table 3.21. Possible OSCCAL_CORR selections for the ATtiny4313 family

For all three checked ATTinys of this series the setting of the frequency was difficult because a small OSCCAL correction results to a relatively strong frequency change.

3.8.13 RC-Generator check of the ATtiny84 family

The ATtiny84 family can select the $128kHz$ clock of the watch dog additional to the $8MHz$ internal RC-generator as the main clock. But the $128kHz$ clock can not be adjusted. If you use this clock, you can only correct the generated baud rate by selecting another baud rate value or you can use the automatic baud rate selection. For a ATtiny24a I have checked the generated baud rate. Instead of the selected 2400 Baud I could measure only 2170 Baud. This results to a frequency error of about 9.6%, which is much too high for using it without a correction. If I select a baud rate of 2640 Baud for the optiboot, the download could operate with 2400 Baud. The measured clock frequency of the processor was $115.2kHz$ instead of the $128kHz$. The table 3.22 shows the results of the frequency measurement at the $8MHz$ operation for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny84	8M	0xE2	19.2k	-6	8453k	14	7673k	5	8019k
attiny44a	8M	0xE2	19.2k	-16	8367k	3	7673k	-7	7984k
attiny24a	8M	0xE2	19.2k	-4	8388k	11	7685k	4	7992k

Table 3.22. Possible OSCCAL_CORR selections for the ATtiny84 family

3.8.14 RC-Generators check of the ATtiny85 family

The ATtiny84 family can select a $8MHz$ and a $6.4MHz$ RC-generator and a $128kHz$ clock of the watchdog circuit. The $6.4MHz$ RC-generator clock is allways scaled to $1.6MHz$ for the processor clock. The $128kHz$ clock can not be calibrated. If you wish to use this clock, you can adjust the baud rate only by selecting a corrected baud rate value or you can use the automatic baud rate selection. The first table 3.23 shows the results of the frequency measurement at the $8MHz$ operation for the checked processors.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny85	8M	0xE2	38.4k	-4	8370k	9	7714k	3	8012k
attiny45	8M	0xE2	38.4k	-4	8400k	9	7706k	3	8030k
attiny25	8M	0xE2	38.4k	-9	8424k	46	7724k	40	8034k
attiny25	8M	0xE2	38.4k	-12	8399k	7	7680k	-2	7992k

Table 3.23. Possible OSCCAL_CORR selections for the ATtiny85 family at 8MHz operation

The setting values for the ATtiny25 look strange, but in the case of correction 3 the OSCCAL value has fallen below the number 128 and is therefore in a different setting range. Not before a correction value of 34 a frequency of 8364kHz was reached again, at which a operation of the serial interface was possible. A similar frequency could be selected with the correction value -6 in the other setting range. The next table 3.24 shows the results of the frequency measurement at the 1.6MHz operation for the checked processors. The RC-generator operates at 6.4MHz, but this frequency is allways divided by factor 4 for the processor.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny85	1.6M	0xD3	9.6k	-7	1684k	9	1547k	2	1603k
attiny45	1.6M	0xD3	9.6k	-5	1684k	11	1559k	4	1603k
attiny25	1.6M	0xD3	9.6k	-7	1689k	10	1543k	3	1602k
attiny25	1.6M	0xD3	9.6k	-10	1680k	3	1550k	-3	1609k

Table 3.24. Possible OSCCAL_CORR selections for the ATtiny85 family at 1.6MHz operation

The operation with 1.6MHz clock frequency has not shown the anomaly of the OSCCAL setting for the ATtiny25. All checked examples can use the serial interface without any correction at this frequency. The ATtiny84 processor family can also use a PLL-oscillator, which is controlled with the internal 8MHz RC generator. The PLL-oscillator can operate at 64MHz or at 32MHz clock, which is typically used for the T1 counter. If you use the PLL-clock for the processor, you can only select the 64MHz operation and the clock is scaled by factor 4. So you will get a resulting 16MHz clock for the processor. The table 3.25 shows the measured results. As expected, these results do not differ significantly from the 8MHz results.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny85	16M	0xF1	38.4k	-4	16.87M	10	15.41M	4	16.02M
attiny45	16M	0xF1	38.4k	-4	16.87M	10	15.41M	4	15.95M
attiny25	16M	0xF1	38.4k	-9	16.91M	47	15.38M	41	16.03M
attiny25	16M	0xF1	38.4k	-11	16.82M	7	15.43M	-2	16.07M

Table 3.25. Possible OSCCAL_CORR selections for the ATtiny85 family at 16MHz operation

3.8.15 RC-Generators check of the ATtiny841 family

The ATtiny841 and the ATtiny441 can use also a internal 8MHz RC-generator, which can be adjusted. For the support of this family some special modifications must be done at the optiboot

bootloader source. The table 3.26 shows the results of some checked examples.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny841	8M	0xE2	38.4k	-4	8369k	10	7861k	6	8003k
				-5	8389k	9	7874k	6	7990k
attiny441	8M	0xE2	38.4k	-4	8399k	10	7870k	7	7985k
				-4	8380k	9	7900k	7	7985k

Table 3.26. Possible OSCCAL_CORR selections for the ATtiny841 family at 8MHz operation

For all checked examples the serial interface can be used without the OSCCAL correction.

3.8.16 RC-Generators check of the ATtiny861 family

The ATtiny861 family can use a 8MHz internal RC generator, a PLL oscillator and the 128kHz clock of the watchdog circuit. The 128kHz clock of the watchdog circuit can not be calibrated und is therefore limited for use with the bootloader application. The PLL-Oscillator has a resulting frequency of 16MHz for the processor, which can only synchronized by the internal RC-generator. Therefore you can not use the PLL-oscillator with the T1 counter for precise time measurements. The first table 3.27 shows the OSCCAL correction results of the checked examples for the 8MHz operation.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny861	8M	0xE2	38.4k	-2	8415k	18	7693k	9	8007k
				-1	8436k	19	7678k	10	8011k
attiny461	8M	0xE2	38.4k	-2	8418k	17	7690k	9	7995k
				-4	8380k	14	7695k	5	8030k
attiny261	8M	0xE2	38.4k	-4	8403k	17	7710k	9	7986k

Table 3.27. Possible OSCCAL_CORR selections for the ATtiny861 family at 8MHz operation

For the ATtiny261 I have omitted the optional LED-flashing at the start of the optiboot to get enough space for the test program (option LED_START_FLASHES=0).

3.8.17 RC-Generators check of the ATtiny87 family

The ATtiny87 family can select a internal 8MHz RC-generator and a internal 128kHz generator as processor clock. You can also select a factor 8 scaler for the processor clock with the Low-fuse. The table 3.28 shows the calibration results of two examples of this family.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny87	8M	0xE2	57.6k	-1	8270k	7	7940k	3	8035k
attiny167	8M	0xE2	57.6k	-5	8227k	2	7839k	-1	8009k

Table 3.28. Possible OSCCAL_CORR selections for the ATtiny87 family

3.8.18 RC-Generators check of the ATtiny88 family

The ATtiny88 family can select a internal $8MHz$ RC-generator and a internal $128kHz$ generator as processor clock. You can also select a factor 8 scaler for the processor clock with the Low-fuse. The table 3.29 shows the calibration results of two examples of this family.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
attiny88	8M	0xE2	38.4k	-4	8397k	15	7682k	6	8013k
attiny48	8M	0xE2	38.4k	-5	8385k	12	7739k	5	7995k

Table 3.29. Possible OSCCAL_CORR selections for the ATtiny88 family

Both examples can operate the serial interface without a frequency correction. But the processor clock will match the $8MHz$ better, if you choose a correction value of 5 (6).

3.8.19 RC-Generator check of the ATtiny1634

I have checked the $8MHz$ internal RC-generator of the ATtiny1634 with two examples. The ATtiny1634 support two additional calibration register for adjusting the temperature drift of the $8MHz$ RC-generator. In the table 3.30 I have not checked the effect of the temperature drift compensation. Additional to the $8MHz$ RC-generator the ATmega1634 can also adjust the internal $32kHz$ generator with a additional calibration register (OSCCAL1). This adjustment is currently unsupported by the Optiboot bootloader.

AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
			Corr	Freq	Corr	Freq	Corr	Freq
8M	0xE2	19.2k	-5	8404k	9	7867k	6	7983k
8M	0xE2	19.2k	-7	8410k	7	7867k	4	7986k

Table 3.30. Possible OSCCAL_CORR selections for the ATtiny1634

3.8.20 RC-Generators check of the AT90PWM family

Beside the usual $8MHz$ internal RC-generator the AT90PWM family can also select a PLL-oscillator with a resulting processor clock of $16MHz$. The PLL-oscillator is synchronized by the internal $8MHz$ RC-generator. The table 3.31 shows the OSCCAL correction results of two examples.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
at90pwm2b	8M	0xE2	38.4k	-13	8350k	-1	7862k	-5	8020k
at90pwm3	8M	0xE2	38.4k	-10	8359k	4	7885k	1	7991k
at90pwm2b	16M	0xE3	38.4k	-14	16.74M	-1	15.74M	-4	15.97M
at90pwm3	16M	0xE3	38.4k	-10	16.79M	4	15.79M	2	15.97M

Table 3.31. Possible OSCCAL_CORR selections for the AT90PWM family

The AT90PWM2B can not use the serial interface without a OSCCAL correction.

3.8.21 RC-Generators check of the AT90CAN family

I have examined only one copy of a AT90CAN32 and AT90CAN132. Both AT90CAN examples can only select one internal 8 *MHz* RC-oscillator. All other choices require an external crystal or external clock generator. The clock frequency can optionally be divided by the factor 8, so that also a 1 *MHz* operation is possible with the internal clock.

Typ	AVR_ FREQ	LFUSE	Baud- rate	Minimum		Maximum		Best	
				Corr	Freq	Corr	Freq	Corr	Freq
at90can32	8M	0xE2	38.4k	0	8379k	6	7920k	5	8019k
at90can128	8M	0xE2	38.4k	0	8303k	3	7922k	2	8057k

Table 3.32. Possible OSCCAL_CORR selections for the AT90CAN family

Chapter 4

Data of the AVR 8-Bit Microcontrollers

4.1 Signature Bytes and default Fuse setting

The following tables show the content of the signature bytes and the default Fuse setting for different AVR families.

Typ	Signature			Default Fuses			Default Clock
	1	2	3	Low	High	Extended	
ATtiny11	0x1E	0x90	0x05	0x52	-	-	1MHz RC
ATtiny102	0x1E	0x90	0x0C	0xFF	-	-	8/8MHz RC
ATtiny104	0x1E	0x90	0x0B	0xFF	-	-	8/8MHz RC
ATtiny12	0x1E	0x90	0x05	0x52	-	-	1.2MHz RC
ATtiny13	0x1E	0x90	0x07	0x6A	0xFF	-	9.6/8MHz RC
ATtiny15	0x1E	0x90	0x06	0x50	-	-	1.6MHz RC
ATtiny22	0x1E	0x91	0x06	0xBE?	-	-	1MHz RC
ATtiny2313A	0x1E	0x91	0x0A	0x64	0xDF	0xFF	8/8MHz RC
ATtiny24	0x1E	0x91	0x0B	0x62	0xDF	0xFF	8/8MHz RC
ATtiny25	0x1E	0x91	0x08	0x62	0xDF	0xFF	8/8MHz RC
ATtiny26	0x1E	0x91	0x09	0xE1	0xF7	-	8/8MHz RC
ATtiny261A	0x1E	0x91	0x0C	0x62	0xDF	0xFF	8/8MHz RC
ATtiny28	0x1E	0x91	0x07	0xFF	-	-	1.2MHz RC
ATtiny4313	0x1E	0x92	0x0D	0x62	0xDF	0xFF	8/8MHz RC
ATtiny44	0x1E	0x92	0x07	0x62	0xDF	0xFF	8/8MHz RC
ATtiny441	0x1E	0x92	0x15	0x62	0xDF	0xFF	8/8MHz RC
ATtiny461A	0x1E	0x92	0x08	0x62	0xDF	0xFF	8/8MHz RC
ATtiny45	0x1E	0x92	0x06	0x62	0xDF	0xFF	8/8MHz RC
ATtiny48	0x1E	0x92	0x09	0x6E	0xDF	0xFF	8/8MHz RC
ATtiny84	0x1E	0x93	0x0C	0x62	0xDF	0xFF	8/8MHz RC
ATtiny841	0x1E	0x93	0x15	0x62	0xDF	0xFF	8/8MHz RC
ATtiny861A	0x1E	0x93	0x0D	0x62	0xDF	0xFF	8/8MHz RC
ATtiny85	0x1E	0x93	0x0B	0x62	0xDF	0xFF	8/8MHz RC
ATtiny87	0x1E	0x93	0x87	0x62	0xDF	0xFF	8/8MHz RC
ATtiny88	0x1E	0x93	0x11	0x6E	0xDF	0xFF	8/8MHz RC
ATtiny167	0x1E	0x94	0x87	0x62	0xDF	0xFF	8/8MHz RC
ATtiny1634	0x1E	0x94	0x12	0x62	0xDF	0xFF	8/8MHz RC

Table 4.1. Signature Bytes of ATtiny processors and default fuses

Typ	Signature			Default Fuses			Default Clock
	1	2	3	Low	High	Extended	
ATmega103	0x1E	0x97	0x01	0xDF?	-	-	Crystal
ATmega128	0x1E	0x97	0x02	0xC1	0x99	0xFD	1MHz RC
ATmega48A	0x1E	0x92	0x05	0x62	0xDF	0xFF	8/8MHz RC
ATmega48PA	0x1E	0x92	0x0A	0x62	0xDF	0xFF	8/8MHz RC
ATmega8	0x1E	0x93	0x07	0xE1	0xD9	-	1MHz RC
ATmega88A	0x1E	0x93	0x0A	0x62	0xDF	0xF9	8/8MHz RC
ATmega88PA	0x1E	0x93	0x0F	0x62	0xDF	0xF9	8/8MHz RC
ATmega8515	0x1E	0x93	0x06	0xC1	0xD9	-	1MHz RC
ATmega8535	0x1E	0x93	0x08	0xC1	0xD9	-	1MHz RC
ATmega16	0x1E	0x94	0x03	0xE1	0x99	-	1MHz RC
ATmega161	0x1E	0x94	0x01	0xDA	-	-	Crystal
ATmega162	0x1E	0x94	0x04	0x62	0x99	0xFF	8/8MHz RC
ATmega163	0x1E	0x94	0x02	0xF2	0xF9	-	8/8MHz RC
ATmega164A	0x1E	0x94	0x0A	0x42	0x99	0xFF	8/8MHz RC
ATmega165A	0x1E	0x94	0x10	0x62	0x99	0xFF	8/8MHz RC
ATmega165PA	0x1E	0x94	0x07	0x62	0x99	0xFF	8/8MHz RC
ATmega168A	0x1E	0x94	0x06	0x62	0xDF	0xF9	8/8MHz RC
ATmega168PA	0x1E	0x94	0x0B	0x62	0xDF	0xF9	8/8MHz RC
ATmega169	0x1E	0x94	0x05	0x62	0x99	0xFF	8/8MHz RC
ATmega32	0x1E	0x95	0x02	0xE1	0x99	-	1MHz RC
ATmega323	0x1E	0x95	0x01	0xE1	0x99	-	1MHz RC
ATmega324A	0x1E	0x95	0x08	0x42	0x99	0xFF	8/8MHz RC
ATmega325A	0x1E	0x95	0x05	0x62	0x99	0xFF	8/8MHz RC
ATmega325PA	0x1E	0x95	0x0D	0x62	0x99	0xFF	8/8MHz RC
ATmega3250A	0x1E	0x95	0x06	0x62	0x99	0xFF	8/8MHz RC
ATmega3250PA	0x1E	0x95	0x0E	0x62	0x99	0xFF	8/8MHz RC
ATmega328	0x1E	0x95	0x14	0x62	0xD9	0xFF	8/8MHz RC
ATmega328P	0x1E	0x95	0x0F	0x62	0xD9	0xFF	8/8MHz RC
ATmega329	0x1E	0x95	0x03	0x62	0x99	0xFF	8/8MHz RC
ATmega3290	0x1E	0x95	0x04	0x62	0x99	0xFF	8/8MHz RC
ATmega64	0x1E	0x96	0x02	0xC1	0x99	0xFF	1MHz RC
ATmega640	0x1E	0x96	0x08	0x42	0x99	0xFF	8/8MHz RC
ATmega644A	0x1E	0x96	0x0A	0x62	0x99	0xFF	8/8MHz RC
ATmega645A	0x1E	0x96	0x05	0x62	0x99	0xFF	8/8MHz RC
ATmega645P	0x1E	0x96	0x0D	0x62	0x99	0xFF	8/8MHz RC
ATmega6450A	0x1E	0x96	0x06	0x62	0x99	0xFF	8/8MHz RC
ATmega6450P	0x1E	0x96	0x0E	0x62	0x99	0xFF	8/8MHz RC
ATmega649	0x1E	0x96	0x03	0x62	0x99	0xFF	8/8MHz RC
ATmega6490	0x1E	0x96	0x04	0x62	0x99	0xFF	8/8MHz RC
ATmega1280	0x1E	0x97	0x03	0x42	0x99	0xFF	8/8MHz RC
ATmega1281	0x1E	0x97	0x04	0x42	0x99	0xFF	8/8MHz RC
ATmega1284	0x1E	0x97	0x05	0x62	0x99	0xFF	8/8MHz RC
ATmega2560	0x1E	0x98	0x01	0x42	0x99	0xFF	8/8MHz RC
ATmega2561	0x1E	0x98	0x02	0x42	0x99	0xFF	8/8MHz RC

Table 4.2. Signature Bytes of ATmega Processors and default fuses

Typ	Signature			Default Fuses			Default Clock
	1	2	3	Low	High	Extended	
AT90S1200	0x1E	0x90	0x01	0xFF	-	-	Crystal
AT90S2313	0x1E	0x91	0x01	0x64	0xDF	0xFF	Crystal
AT90S2333	0x1E	0x91	0x05	0xDA			Crystal
AT90S4414	0x1E	0x92	0x01	0xF9	-	-	Crystal
AT90S4433	0x1E	0x92	0x03	0xDA	-	-	Crystal
AT90S4434	0x1E	0x92	0x02	0xF9	-	-	Crystal
AT90S8515	0x1E	0x93	0x01	0xF9	-	-	Crystal
AT90S8535	0x1E	0x93	0x03	0xF9	-	-	Crystal
AT90PWM2 AT90PWM3	0x1E	0x93	0x81	0x62	0xDF	0xF9	8/8MHz RC
AT90PWM2B AT90PWM3B	0x1E	0x93	0x83	0x41	0xDF	0xF9	8/8MHz RC
AT90CAN32	0x1E	0x95	0x81	0x62	0x99	0xFF	8/8MHz RC
AT90CAN64	0x1E	0x96	0x81	0x62	0x99	0xFF	8/8MHz RC
AT90CAN128	0x1E	0x97	0x81	0x62	0x99	0xFF	8/8MHz RC
ATmega8U2	0x1E	0x93	0x89	0x5E	0xD9	0xF4	Crystal
ATmega16U2	0x1E	0x94	0x89	0x5E	0xD9	0xF4	Crystal
ATmega32U2	0x1E	0x95	0x8A	0x5E	0xD9	0xF4	Crystal
ATmega16U4RC	0x1E	0x94	0x88	0x52	0x99	0xFB	8/8MHz RC
ATmega32U4RC	0x1E	0x95	0x87	0x52	0x99	0xFB	8/8MHz RC
ATmega16U4	0x1E	0x94	0x88	0x5E	0x99	0xF3	Crystal
ATmega32U4	0x1E	0x95	0x87	0x5E	0x99	0xF3	Crystal

Table 4.3. Signature Bytes and default fuses of AT90 and mega..U Processors

4.2 Layout of the fuses

Typ	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
m8	BODLEVEL	BODEN	SUT1	SUT0	CKSEL3:0			
m16/32	BODLEVEL	BODEN	SUT1	SUT0	CKSEL3:0			
m64/128	BODLEVEL	BODEN	SUT1	SUT0	CKSEL3:0			
t24/25	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t2313/261	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t4313/44	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t45/461	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t84/85	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t861/87	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t167	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
m48/88	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
m165/168/169	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
m325/328/329	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
m645/649	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
90PWM2/3	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
m8U2/16U2/32U2	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
m16U4/32U4	CKDIV8	CKOUT	SUT1	SUT0	CKSEL3:0			
t441/841	CKDIV8	CKOUT	-	SUT	CKSEL3:0			
t48/88	CKDIV8	CKOUT	-	SUT	CKSEL3:0			
t1634	CKDIV8	CKOUT	-	SUT	CKSEL3:0			

Table 4.4. Layout of the AVR Low Fuses

Typ	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
m8	RSTDISBL	WDTON	SPIEN	CKOPT	EESAVE	BOOTSZ1:0	BOOTRST	
m16/32	OCDEN	JTAGEN	SPIEN	CKOPT	EESAVE	BOOTSZ1:0	BOOTRST	
m64/128	OCDEN	JTAGEN	SPIEN	CKOPT	EESAVE	BOOTSZ1:0	BOOTRST	
m165/169	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m325/329	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m645/649	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m640	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m1280	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m2560	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m16U4	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m32U4	OCDEN	JTAGEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m328	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m88/48	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
m168	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
90PWM2	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
90PWM3	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t24/25	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t261	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t44/441	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t461	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t45/48	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t84/841	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t85/87	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t88/861	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t167	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t1634	RSTDISBL	DWEN	SPIEN	WDTON	EESAVE	BODLEVEL2:0		
t4313	DWEN	EESAVE	SPIEN	WDTON	BODLEVEL2:0			RSTDISBL
t2313	DWEN	EESAVE	SPIEN	WDTON	BODLEVEL2:0			RSTDISBL
m8U2	DWEN	RSRDISBL	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m16U2	DWEN	RSRDISBL	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	
m32U2	DWEN	RSRDISBL	SPIEN	WDTON	EESAVE	BOOTSZ1:0	BOOTRST	

Table 4.5. Layout of the AVR High Fuses

Typ	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
m64/128	-	-	-	-	-	-	M103C	WDTON
m165/169	-	-	-	-	BODLEVEL2:0			RSTDISBL
m325/329	-	-	-	-	BODLEVEL2:0			RSTDISBL
m645/649	-	-	-	-	BODLEVEL2:0			RSTDISBL
m640	-	-	-	-	BODLEVEL2:0			RSTDISBL
m1280	-	-	-	-	BODLEVEL2:0			RSTDISBL
m2560	-	-	-	-	BODLEVEL2:0			RSTDISBL
m48	-	-	-	-	-	-	-	SELFPRGEN
t24/25	-	-	-	-	-	-	-	SELFPRGEN
t261	-	-	-	-	-	-	-	SELFPRGEN
t2313	-	-	-	-	-	-	-	SELFPRGEN
t4313	-	-	-	-	-	-	-	SELFPRGEN
t44/45	-	-	-	-	-	-	-	SELFPRGEN
t461/48	-	-	-	-	-	-	-	SELFPRGEN
t84/85	-	-	-	-	-	-	-	SELFPRGEN
t861	-	-	-	-	-	-	-	SELFPRGEN
t87/88	-	-	-	-	-	-	-	SELFPRGEN
t167	-	-	-	-	-	-	-	SELFPRGEN
t441/841	ULPOSCSEL2:1			BODPD1	BODPD0	BODACT1:0		SELFPRGEN
t1634	-	-	-	BODPD1	BODPD0	BODACT1:0		SELFPRGEN
m168/88	-	-	-	-	-	BOOTSZ1:0		BOOTRST
m328	-	-	-	-	-	BOOTSZ1:0		BOOTRST
90PWM2	PSC2RB	PSC1RB	PSC0RB	PSCRV	-	BOOTSZ1:0		BOOTRST
90PWM3	PSC2RB	PSC1RB	PSC0RB	PSCRV	-	BOOTSZ1:0		BOOTRST
m8U2	-	-	-	-	HWBE	BODLEVEL2:0		
16U2	-	-	-	-	HWBE	BODLEVEL2:0		
32U2	-	-	-	-	HWBE	BODLEVEL2:0		
m16U4	-	-	-	-	HWBE	BODLEVEL2:0		
32U4	-	-	-	-	HWBE	BODLEVEL2:0		

Table 4.6. Layout of the AVR Extended Fuses

4.3 Possible internal clock frequencies

The following table 4.7 shows the possible internal clock frequency selections for different AVR processors.

AVR-Typ	:8 scaler	Calibrated RC generator	128kHz	additional
t24,t44,t84	X	8 MHz	X	
t87,t167	X	8 MHz	X	
t48,t88	X	8 MHz	X	
t25,t45,t85	X	8, 6.4 MHz	X	
t2313,t4313	X	8, 4 MHz	X	
t441,t841	X	8 MHz	-	32-512kHz
t1634	X	8 MHz	-	32kHz
t261,t461,t861	X	8 MHz	X	16MHz PLL
m8,m16,m32,m64,m128	-	8,4,2,1 MHz	-	
m8515,m8535	-	8,4,2,1 MHz	-	
m163	-	1 MHz	-	
m48,m88,m168,m328	X	8 MHz	X	
m164,m324,m644,m1284	X	8 MHz	X	
m165,m325,m645	X	8 MHz	-	
m169,m329,m649	X	8 MHz	-	
m640,m1280,m2560	X	8 MHz	-	
m162	X	8 MHz	-	
at90CAN32,64,128	X	8 MHz	-	
m8U2,m16U2,m32U2	X	8 MHz	-	
m16U4,m32U4	X	8 MHz	-	
at90PWM2,2B,3,3B	X	8 MHz	-	16MHz PLL

Table 4.7. Internal clock frequencies of some AVR processors

Chapter 5

Various USB to serial converter with Linux

The classic serial interface is less and less used today. On older computers this interface with RS232 standard is more common. However, the classic serial interface is not very practical anyway, because the voltage levels used (about -12V and +12V) can not be used directly. This voltage levels must be first converted back to +5V or +3.3V common with microcontrollers. For purpose of programming microcontrollers the USB to serial converter are more practical, because these provide the proper signal level and can also provide the +5V or +3.3V supply for the microcontroller. With the Linux operating system these USB devives are most detected without problems. But problems can occur to access this devices with the normal user access rights. Mostly the access nodes like `/dev/ttyUSB1` are assigned to the group dialout. Then you (the user) should belong to this dialout group. You can be member of the group dialout with the command `"usermod -a -G dialout %USER"`.

5.1 The CH340G and the CP2102 converter

Checked have I a board with the label BTE13-005A, at which a CH340G converter from QinHeng Elektronik is mounted. The board has a mini switch to switch the VCC voltage to 3.3V or 5V and a 12 MHz crystal. At one side there is a USB-A plug and on the other side a 6-pin strip with signals GND, CTS, VCC, TXD, RXD and DTR. One LED connected to VCC and another LED is also mounted at the board. You can find a list of supported baud rates in the chinese datasheet of the CH340G chip. The other board with the CP2102 converter from Silicon Laboratories Inc. has no label. At one side of the board you will find also a USB-A plug and at the opposite side there is also a 6-pin strip with the signals 3.3V, GND, +5V, TXD, RXD and DTR. At the two other sides of the board you can add a 4-pin strip with the signals DCD, D3R, RTS and CTS as well as RST, R1, /SUS and SUS. All signals required by the bootloader are present already at the mounted strip. But the sequence of the signals is different for both boards. You can find only a few parts additional to the CP2102 converter chip, but a LED for RXD, TXD and power is present. With my Linux-Mint 17.2 both convertes are detected without further ado. You can see the folowing output of the `lsusb` command:

```
Bus 002 Device 093: ID 10c4:ea60 Cygnal Integrated Products, Inc. CP210x UART Bridge / myA
Bus 002 Device 076: ID 0403:6001 Future Technology Devices International, Ltd FT232 Serial
```

Of course, the information on the bus depends on the computer and the USB port used. The automatically created device name after the connection can be find out by the command `"dmesg | tail -20"`. In the following example I have summarized both results.

```

usb 2-4.2: new full-speed USB device number 94 using ohci-pci
usb 2-4.2: New USB device found, idVendor=1a86, idProduct=7523
usb 2-4.2: New USB device strings: Mfr=0, Product=2, SerialNumber=0
usb 2-4.2: Product: USB2.0-Serial
ch341 2-4.2:1.0: ch341-uart converter detected
usb 2-4.2: ch341-uart converter now attached to ttyUSB1
usb 2-4.5: new full-speed USB device number 93 using ohci-pci
usb 2-4.5: New USB device found, idVendor=10c4, idProduct=ea60
usb 2-4.5: New USB device strings: Mfr=1, Product=2, SerialNumber=3
usb 2-4.5: Product: CP2102 USB to UART Bridge Controller
usb 2-4.5: Manufacturer: Silicon Labs
usb 2-4.5: SerialNumber: 0001
cp210x 2-4.5:1.0: cp210x converter detected
usb 2-4.5: reset full-speed USB device number 93 using ohci-pci
usb 2-4.5: cp210x converter now attached to ttyUSB2

```

With this information and my own experiments I have created the tables 5.1 and 5.2. Because the newer operating system Linux Mint 18.3 has given partially better results, I have measured the results with this system.

CH340G supported BaudRate	CH340G stty speed	CH340G measured BaudRate	CP2102 supported BaudRate	CP2102 stty speed	CP2102 measured BaudRate	AVR UBBR @16MHz
50	50	50.00	-	Error		
75	75	75.18	-	Error		
100	Error	-	-	Error		
110	110	109.3	-	Error		
134	134	133.4	-	Error		
150	150	150.4	-	Error		
300	300	300.7	300	300	300.7	
600	600	602.4	600	600	598.8	3332
900	Error	-	(900)	Error	-	2221
1200	1200	1204.8	1200	1200	1198	832
1800	1800	1801.6	1800	1800	1802	555
2400	2400	2409.6	2400	2400	2410	416
3600	Error	-	(3600)	Error	-	277
(4000)	Error	-	4000	Error	-	249
4800	4800	4808	4800	4800	4808	207
(7200)	Error	-	7200	Error	-	138
9600	9600	9616	9600	9600	9616	207
14400	Error	-	14400	Error	-	138
-	Error	-	16000	Error	-	124
19200	19200	19232	19200	19200	19232	103

Table 5.1. Tested baud rates of the CH340 and CP2102 chips at lower baud speed

CH340G supported BaudRate	CH340G stty speed	CH340G measured BaudRate	CP2102 supported BaudRate	CP2102 stty speed	CP2102 measured BaudRate	AVR UBBR @16MHz
28800	Error	-	28800	Error	-	68
33600	Error	-	(33600)	Error	-	59
38400	38400	38.464k	38400	38400	38.464k	51
(51200)	Error	-	51200	Error	-	38, 0.16%
56000	Error	-	56000	Error	-	35, -0.79%
57600	57600	57.8k	57600	57600	57.472k	34, -0.79%
(64000)	Error	-	64000	Error	-	30, 0.80%
76800	Error	-	76800	Error	-	25, 0.16%
115200	115200	115.6k	115200	115200	114.96k	16, 2.12%
128000	Error	-	128000	Error	-	15, -2.34%
153600	Error	-	153600	Error	-	12, 0.16%
230400	230400	229.9k	230400	230400	229.9k	8, -3.54%
(250000)	Error	-	250000	Error	-	7, 0.00%
(256000)	Error	-	256000	Error	-	7, -2.34%
460800	460800	460.8k	460800	460800	458.7k	-, >5%
(500000)	500000	500.0k	500000	500000	500.0k	3, 0.00%
(576000)	576000	543.4k	576000	576000	571.4k	-, >5%
921600	921600	851.2k	921600	921600	921.6k	-, >5%
(1000000)	1000000	1000k	(1000000)	1000000	921.6k	1, 0.00%
(1200000)	Error	-	(1200000)	Error	-	-, >5%
1500000	1500000	1498k	(1500000)	1500000	1498k	-, >5%
2000000	2000000	2000k	(2000000)	2000000	1504k	0, 0.00%
(3000000)	3000000	3007k	(3000000)	2000000	-	-, >5%

Table 5.2. Tested baud rates of the CH340 and CP2102 chips at higher baud speed

In both tables you can see, that not all baud rates specified by the manufacturers are adjustable with the Linux stty command. In most cases an error is reported, but unfortunately not always. With the CP2102 converter the error limit is exceeded at the baud rates 1 MBaud and 2 MBaud. Even at the 576 kBaud rate the deviation is higher than expected. With the CH340G converter there are only two baud rate noticeable, the setting 576000 and 921600. All other baud selections have a uncritical tolerance. I have not searched for the reason of this abnormalities. But something is dubious with the documentation of the CH340G chip. We can select the baud rate 500 kBaud and 1 MBaud, which should be impossible according to the documentation.

5.2 The PL-2303 and the FT232R converter

This time I have tested a board with the label "SBT5329" and the PL-2303RX converter from Proflic Technology and a board "FTDI Basic 1" with a FT232RL converter from Future Technology Devices.

The SBT5329 board has a USB-A plug at one side and a 5-pin strip with the signals +5V, GND, RXD, TXD, and 3.3V at the opposite side. Additionally you can find a 12 MHz crystal and three LEDs Tx, Rx and power. The control signals of the serial interface are not routed to the strip at this board. But the PL-2303 chip provide the handshake signals of the serial interface.

The FTDI Basis 1 board has a USB-B plug at one side and at the opposite side a 6-pin strip with the signals GND, CTS, 5V, TXD, RXD and DTR. Only a few parts can be found at the

board additional to the FT232RL chip. But two LEDs for Tx and Rx are also present.

As with the other two boards, the devices are properly recognized by Linux Mint 17.1:

```
Bus 002 Device 095: ID 067b:2303 Prolific Technology, Inc. PL2303 Serial Port
```

```
Bus 002 Device 076: ID 0403:6001 Future Technology Devices International, Ltd FT232 Serial
```

So the devices are shown with the command `lsusb`. With the command `"dmesg | tail -20"` you can get directly after plug in a similar result as:

```
usb 2-4.5: new full-speed USB device number 95 using ohci-pci
usb 2-4.5: New USB device found, idVendor=067b, idProduct=2303
usb 2-4.5: New USB device strings: Mfr=1, Product=2, SerialNumber=0
usb 2-4.5: Product: USB-Serial Controller
usb 2-4.5: Manufacturer: Prolific Technology Inc.
pl2303 2-4.5:1.0: pl2303 converter detected
usb 2-4.5: pl2303 converter now attached to ttyUSB1
```

or rather

```
usb 2-4.3: new full-speed USB device number 96 using ohci-pci
usb 2-4.3: New USB device found, idVendor=0403, idProduct=6001
usb 2-4.3: New USB device strings: Mfr=1, Product=2, SerialNumber=3
usb 2-4.3: Product: FT232R USB UART
usb 2-4.3: Manufacturer: FTDI
usb 2-4.3: SerialNumber: A50285BI
ftdi_sio 2-4.3:1.0: FTDI USB Serial Device converter detected
usb 2-4.3: Detected FT232RL
usb 2-4.3: Number of endpoints 2
usb 2-4.3: Endpoint 1 MaxPacketSize 64
usb 2-4.3: Endpoint 2 MaxPacketSize 64
usb 2-4.3: Setting MaxPacketSize 64
usb 2-4.3: FTDI USB Serial Device converter now attached to ttyUSB0
```

In the table 5.3 the baud setting for the FT232R converter is tested below 300 baud, which can not be solved by the chip. But the `stty` command accept these settings without an error message. Of course the resulting baud rate is incorrect for these settings.

PL2303 supported BaudRate	PL2303 stty speed	PL2303 measured BaudRate	FT232R supported BaudRate	FT232R stty speed	FT232R measured BaudRate	AVR UBBR @16MHz
75	75	75.18	(75)	75	415	
(110)	110	109.9	(110)	110	278	
(134)	134	135.1	(134)	134	502	
150	150	149.8	(150)	150	832	
300	300	300.7	300	300	300.72	
600	600	602.4	600	600	602.4	3332
(900)	Error	-	900	Error	-	2221
1200	1200	1204.8	1200	1200	1212	832
1800	1800	1801.6	1800	1800	1809.6	555
2400	2400	2409.6	2400	2400	2424	416
3600	Error	-	3600	Error	-	277
4800	4800	4808	4800	4800	4831	207
7200	Error	-	7200	Error	-	138
9600	9600	9616	9600	9600	9664	207
14400	Error	-	14400	Error	-	138
19200	19200	19232	19200	19200	19320	103

Table 5.3. Tested baud rates of the PL-2303 and FT232R chips at lower baud speed

In the table 5.4 the baud setting for the FT232R converter are done correctly, when the stty command report no error. I don't know the reason, why some baud rates are not accepted by the stty command for the FT232R chip. Only the 576000 setting can be solved more exactly by the chip than done here.

PL2303 supported BaudRate	PL2303 stty speed	PL2303 measured BaudRate	FT232R supported BaudRate	FT232R stty speed	FT232R measured BaudRate	AVR UBBR @16MHz
28800	Error	-	28800	Error	-	68
(33600)	Error	-	33600	Error	-	59
38400	38400	38.464k	38400	38400	38.6k	51
(51200)	Error	-	51200	Error	-	38, 0.16%
(56000)	Error	-	56000	Error	-	35, -0.79%
57600	57600	57.8k	57600	57600	57.8k	34, -0.79%
(64000)	Error	-	64000	Error	-	30, 0.80%
(76800)	Error	-	76800	Error	-	25, 0.16%
115200	115200	115.6k	115200	115200	115.6k	16, 2.12%
(128000)	Error	-	128000	Error	-	15, -2.34%
(153600)	Error	-	153600	Error	-	12, 0.16%
230400	230400	231.2k	230400	230400	231.2k	8, -3.54%
(250000)	Error	-	250000	Error	-	7, 0.00%
(256000)	Error	-	256000	Error	-	7, -2.34%
460800	460800	460.8k	460800	460800	465.1k	-, >5%
(500000)	500000	500.0k	500000	500000	500.0k	3, 0.00%
(576000)	Error	-	576000	576000	588.24k	-, >5%
921600	921600	925.6k	921600	921600	930.4k	-, >5%
(1000000)	1000000	1000k	1000000	1000000	1005k	1, 0.00%
(1200000)	Error	-	1200000	Error	-	-, >5%
(1500000)	Error	1482k	1500000	1500000	1509k	-, >5%
(2000000)	2000000	2010k	2000000	2000000	2020k	0, 0.00%
(3000000)	3000000	3007k	3000000	3000000	3007k	-, >5%

Table 5.4. Tested baud rates of the PL-2303 and FT232R chips at higher baud speed

5.3 The USB-serial converter with the ATmega16X2 software

At some Arduino UNO boards a ATmega16X2 is used as USB-serial converter. Therefore I would like to test this board for selectable baud rates. At the first table 5.5 for the lower baud speeds is remarkable, that baud rates below 600 are accepted by the stty command without error messages. But all baud rates above 600 are implemented correctly.

Mega16X2 supported BaudRate	Mega16X2 stty speed	Mega16X2 measured BaudRate	AVR UBBR @16MHz
75	75	956	
110	110	1120	
134	134	757.6	
150	150	1914	
300	300	778	
600	600	599	3332
900	Error	-	2221
1200	1200	1198	832
1800	1800	1802	555
2400	2400	2395	416
3600	Error	-	277
4800	4800	4808	207
7200	Error	-	138
9600	9600	9616	207
14400	Error	-	138
19200	19200	19232	103

Table 5.5. Tested baud rates of the ATmega16X2 at lower baud speed

At the table 5.6 for the upper baud speeds you can see, that not all settings without error message are implemented correctly. Of course a better feedback of the stty command would be desirable to let us know, if a baud rate is selectable or not.

Mega16X2 supported BaudRate	Mega16X2 stty speed	Mega16X2 measured BaudRate	AVR UBBR @16MHz
28800	Error	-	68
33600	Error	-	59
38400	38400	38.321k	51
51200	Error	-	38, 0.16%
56000	Error	-	35, -0.79%
57600	57600	58.82k	34, -0.79%
64000	Error	-	30, 0.80%
76800	Error	-	25, 0.16%
115200	115200	116.9k	16, 2.12%
128000	Error	-	15, -2.34%
153600	Error	-	12, 0.16%
230400	230400	221.0k	8, -3.54%
250000	Error	-	7, 0.00%
256000	Error	-	7, -2.34%
(460800)	460800	500.0k	-, >5%
500000	500000	500.0k	3, 0.00%
(576000)	576000	667k	-, >5%
(921600)	921600	995.0k	-, >5%
(1000000)	1000000	1000k	1, 0.00%
(1200000)	Error	-	-, >5%
(1500000)	Error	2000k	-, >5%
2000000	2000000	2000k	0, 0.00%
(3000000)	3000000	2000k	-, >5%

Table 5.6. Tested baud rates of the ATmega16X2 at higher baud speed

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