# **OFFRETITE WITH GLYCOL**

 $4.8 \text{Na}_2 \text{O}: 1.0 \text{K}_2 \text{O}: 1.0 \text{Al}_2 \text{O}_3: 15.8 \text{SiO}_2: 249.5 \text{H}_2 \text{O}: 1.0 \text{TMACI}: 15.8 \text{glycol} \\ \text{Katarzyna Lukaszuk} \\ \text{lukaszuk.kasia@gmail.com}$ 

## 1 BATCH COMPOSITION CALCULATION

## COMPOSITION MATRIX [C]

Compound	Na <sub>2</sub> O	K <sub>2</sub> O	$Al_2O_3$	$SiO_2$	H <sub>2</sub> O	TMACI	glycol
Mole ratio	4.800	1.000	1.000	15.800	249.500	1.000	15.800
Weight [g]	297.499	94.196	101.961	949.332	4494.792	109.599	980.678
Mol. wt. [g/mol]	61.979	94.196	101.961	60.084	18.015	109.599	62.068

#### BATCH MATRIX [B]

Compound	$Na_2O$	$K_2O$	$Al_2O_3$	$SiO_2$	$H_2O$	TMACI	glycol
NaOH (98.0%)	0.7593	0.0000	0.0000	0.0000	0.2407	0.0000	0.0000
KOH (85.0%)	0.0000	0.7135	0.0000	0.0000	0.2865	0.0000	0.0000
Al(iPrO)3 (98.0%)	0.0000	0.0000	0.2496	0.0000	-0.1323	0.0000	0.0000
SiO <sub>2</sub> (100.0%)	0.0000	0.0000	0.0000	1.0000	0.0000	0.0000	0.0000
H <sub>2</sub> O (100.0%)	0.0000	0.0000	0.0000	0.0000	1.0000	0.0000	0.0000
TMACI (98.0%)	0.0000	0.0000	0.0000	0.0000	0.0000	1.0000	0.0000
glycol (100.0%)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	1.0000

## **RESULT MATRIX** [X] = [B] $^{-1}$ ·[C] (SF= 60.0842)

Substance	Mass [g]	Scaled Mass [g] ( 60.084)	Weighted mass [g]
NaOH (98.0%)	391.8080	6.5210	
KOH (85.0%)	132.0132	2.1971	
Al(iPrO)3 (98.0%)	416.8258	6.9374	
SiO <sub>2</sub> (100.0%)	949.3319	15.8000	
H <sub>2</sub> O (100.0%)	4416.7117	73.5087	
TMACI (98.0%)	111.8352	1.8613	
glycol (100.0%)	980.6776	16.3217	
Sum	7399.2034	123.1472	

# RESULT MATRIX [X] = [B] $^{-1}$ ·[C] (SF=641.8526)

Substance	Mass [g]	Scaled Mass [g] ( 641.853)	Weighted mass [g]	
NaOH (98.0%)	391.8080	0.6104		
KOH (85.0%)	132.0132	0.2057		
Al(iPrO)3 (98.0%)	416.8258	0.6494		
SiO <sub>2</sub> (100.0%)	949.3319	1.4790		
H <sub>2</sub> O (100.0%)	4416.7117	6.8812		
TMACI (98.0%)	111.8352	0.1742		
Sum	7399.2034	11.5279		
glycol (100.0%)	980.6776	1.5279		