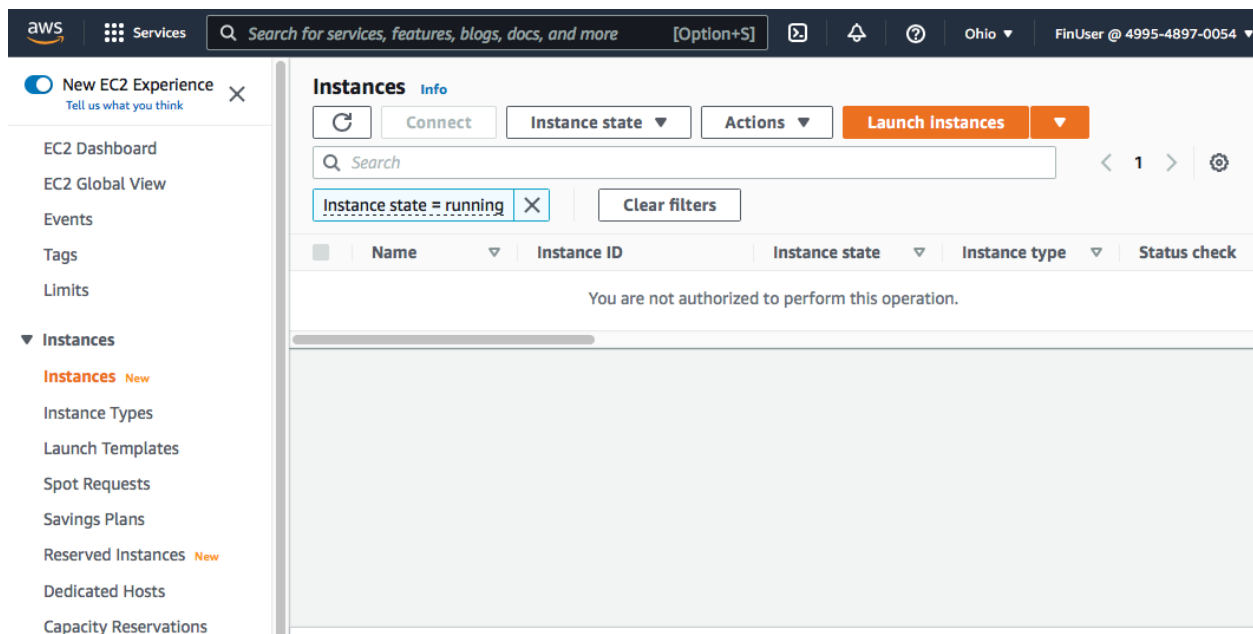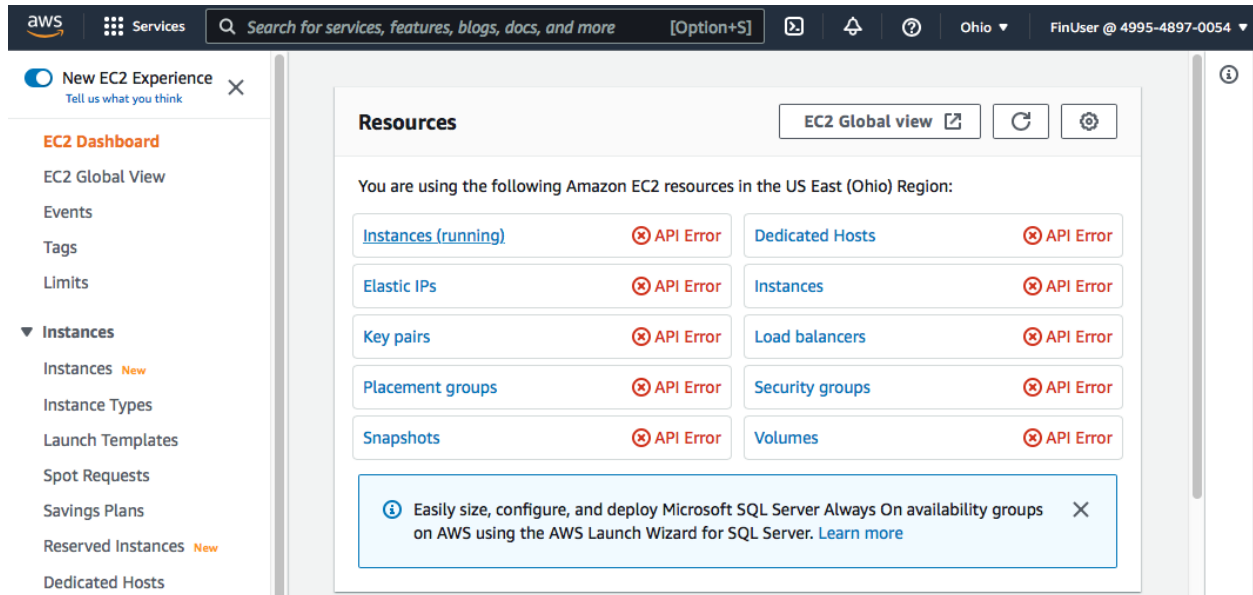IAM User Creation:

6A. Is FinUser able to view and/or create an EC2 instance? No

6B. Is ITUser able to view EC2 instances? Yes
Is this user able to view Billing information? No

6C. Are both users able to access S3 ? Yes

6D. Is the AirlineUser able to access : S3, Billing and EC2? It has access to what they were given access to, so only S3

Using an S3 Bucket Policy:

8A. Is AirlineUser able to view and access the bucket and its contents? Yes, we did not restrict its access in the bucket policy

8B. Is ITuser able to view and access the airline bucket and its contents? No, we restricted its access in the bucket policy

8C. Is FinUser able to view and access the bucket and its contents? No, we restricted its access in the bucket policy