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**APPENDIX 20b** FORTRESS CSG77 ALUMINIUM COMMERCIAL SHUTTER

**Product Reference** Fortress CSG77 Aluminium Commercial Roller Shutter.

Description A double-skinned aluminium roller shutter designed to protect the building

from the unwanted attentions of both the opportunist and the planned attack

Application Fortress CSG77 is ideally suited to domestic garages, commercial and retail

premises. Typical applications include offices, shopping centres, department

stores, shop fronts, schools, hotels and community buildings.

Size Under standard construction dimensions up to 5000mm x 3000mm.

Last revision August 2008. Larger sizes by specification.

Please consult Fortress SEFA for advice.

Performance CE-marked: Product Standard BS EN 13241-1 2003 + A1:2011.

BS EN 12604 Industrial, commercial and garage doors and gates. Mechanical

aspects - Requirements.

BS EN 12453 Industrial, commercial and garage doors and gates.

Safety in use of power operated doors - Requirements.

BS EN 12424 Industrial, commercial and garage doors and gates.

Manufacturer's Declaration of Conformity in accordance with the Construction

Products Directive 2013.

Manufacturer's Declaration of Incorporation in accordance with the Machinery

Directive 98/37/EC.

Arrangement Vertical roller shutter for face or reveal fixing.

Barrel Galvanised steel tube finished.

**End Plates** Aluminium die cast end plates 3mm available in 250mm, 305mm & 350mm

depending upon shutter height.

Curtain Interlocking double walled extruded aluminium laths, 77mm high, with a solid

curved profile restrained laterally by end locks riveted to both ends on alternate laths. BS EN 12453 aluminium L formed base bar with Fortress Anti-Catch

System<sup>™</sup> designed to avoid any lifting hazard.

Guides BS EN 12424 Fortress Box channel™ 3mm extruded aluminium guides 60mm

wide x 24mm deep, with integrated box section for reinforcement and to facilitate fixing. Fortress high density 5mm pile brush seals for quiet and smooth

operation.

**Coil Casing** BS EN 12453 roll formed aluminium casing in 2 sections, top & bottom boxes.

Bottom box is chamfered at 45 degrees and is designed to be removable to

allow installation and future maintenance.

**Finish** Standard finish is white RAL 9016 and brown RAL 8019.

BS EN 12453 Fortress FC IBM  $^{\!\mathsf{TM}}$  single-phase operator with normal day to day Operation

operation by low voltage rocker switch (24 Volt). BS EN 12453 Fortress 2149/ 2035 remote controls complete with self-checking safety edge for applications where there are untrained door users. Comes as standard with courtesy light which activates on a signal from the remote control. Shutter also incorporates a

manual hand crank in the event of power failure.













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**Product Reference** Fortress CSG77 Aluminium Commercial Roller Shutter.

**Security Features** Standard electrically operated shutters lock automatically at the top when in the

fully closed position. For manually operated shutters there are guide locks or

espagnolette base bar locks.

**OPTIONAL EXTRAS Operating Controls** 

UPS 240v battery back up unit

2134 Group command. 2 button handset. 4 button handset.

BE Easy remote with up/down control.

Kev switch.

Keyed switch system for alarm interface.

**OPTIONAL EXTRAS** Accessories

Photocell (light beam sensor will detect the presence of a person or object that

interrupts the light beam providing a non-contact safety system).

**OPTIONAL EXTRAS** 

**Finishes** 

Door curtain and guides can be supplied BS EN 12206-1 DuPont® polyester powder coated (PPC) to the Fortress Pro-Tec range of 29 BS and RAL colours. Matt PPC finishes only. All finishes are applied in-house using an electrostatic process. Under normal circumstances average film thickness of 60-80µm (microns) is applied. Non-standard colours are available on request - this may

increase lead times. Please consult Fortress SEFA for advice.

Standard DuPont® **Colour Range** 

BS 00A05; BS 08B29; BS 04E53; BS 12B27; BS 18B25; BS 18E53; RAL 1015; RAL 1021; RAL 3005; RAL 3020; RAL 5003; RAL 5005; RAL 5010; RAL 5013; RAL 5015; RAL 6005; RAL 6029; RAL 7016; RAL 7021; RAL 7031; RAL 7035; RAL 7037; RAL 8016; RAL 9001; RAL 9005 (BLACK); RAL 9006 (SILVER);

RAL 9007; RAL 9010 (WHITE); RAL 9910.

Services Fortress SEFA provides a full technical advice service.

NBS Specifications.

RIBA CPD.

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