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**NBS L20/610 ROLLER SHUTTERS** Version 07/Jan 2019/Page 1 of 2

**APPENDIX 05c** FORTRESS DBi101 INSULATED SR3 SHUTTER DDO

Fortress DBi101 LPS1175 SR3 Industrial Roller Shutter. **Product Reference** 

A double-skinned thermally insulated steel roller shutter designed for reducing Description

building energy consumption and noise produced by wind loading and shutter

action.

Application Recommended for High Risk national assets/ warehouses/ Banks.

Size Maximium recommended dimensions up to 6000mm x 6000mm.

Last revision January 2019. Larger sizes by specification.

Please consult Fortress SEFA for advice.

Performance Acoustic performance: Weighted Level Difference D<sub>w</sub> value 25dB.

Thermal Performance: Insulation material U Value 0.7 w/m2K

LPCB LPS1175 security level 2 & 3

Secure by Design

CE-marked: Product Standard BS EN 13241-1 2003 + A1:2011.

BS EN 12604 Industrial, commercial and garage doors and gates. Mechanical

aspects - Requirements.

BS EN 12453 Industrial, commercial and garage doors and gates.

Safety in use of power operated doors - Requirements.

BS EN 12424 Industrial, commercial and garage doors and gates. Resistance to wind load: BSEN 12424:2000, Classification 5.

Manufacturer's Declaration of Conformity in accordance with the Construction

Products Directive 2013.

Manufacturer's Declaration of Incorporation in accordance with the Machinery

Directive 98/37/EC.

Arrangement Vertical roller shutter for face fixing.

Barrel Mild steel tube finished with one coat rust inhibitive primer.

**End Plates** 8mm mild steel slotted plates finished with one coat rust inhibitive primer or BS

EN 12206-1 DuPont® polyester powder coated (PPC) finish.

Curtain Interlocking galvanised steel laths, 100mm in depth, with dual ribbed solid flat

profiles restrained laterally by end locks riveted to both ends on each lath. Curtain complete with 100% FCF-free expanded polystyrene insulated core. Fortress Wind lock System™ and Retention Test Certification to lath.

BS EN 12453 Galvanised steel roll-formed base bar with Fortress Anti-Catch

System<sup>™</sup> designed to avoid any lifting hazard.

Base bar complete with interlocking rubber seal to prevent vermin access,

water ingress and unwanted air movement.

Guides BS EN 12424 Fortress DB100 G-channel™ 2.5mm steel roll-formed guides

> with concealed fixing and wind locking channel. A nylon and brush extrusion profile ensures no sharp edges are exposed. DB100 G-channel™ complete with steel plated steel caps and nylon edge protection with mohair anti-friction

strip to reduce friction and noise produced by the shutter action.

Each guide also includes an interlocked security bullet lock, to ensure the shutter curtain cannot be jacked or prised open during a physical attack. Antijemmy steel protection strips run the full height of the shutter guides.

Finish Standard finish is a galvanised steel curtain and guides with non-galvanised

components lacquered.

Operation BS EN 12453 Fortress DB100 high 60% duty Direct Drive System™ 415 Volt 3-

phase operator with push button controls, supplied with hand chain operation

for use in the event of emergency open.

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**NBS L20/610 ROLLER SHUTTERS** Version 067/Jan 2019/Page 2 of 2

FORTRESS DBi101 INSULATED SR3 SHUTTER DDO **APPENDIX 05c** 

**OPTIONAL EXTRAS** 

**Operating Controls** BS EN 12453 Hold-to-run and dead-man close automation for applications

Where there are untrained door users. Drive unit incorporates a manual release

for emergency use of hand chain.

Accessories Galvanised sheet steel coil casing or fascia hood.

Motor hood (BS EN 13241-1: all moving parts to be covered by casing on all

Shutters less than 2500mm high).

Brush seal to head.

High security ground lock.

Battery backup - 240 Volt single-phase operation (maximum dimensions

3000mm x 3000mm).

Micro switch interlock controller.

**Electrical** Photocell (light beam sensor will detect the presence of a person or object that

interrupts the light beam providing a non-contact safety system).

Remote control receiver and transmitters

Curtain

Door curtain and guides can be supplied BS EN 12206-1 DuPont® polyester **Finishes** 

powder coated (PPC) to the Fortress Pro-Tec range of 29 BS and RAL colours. Matt PPC finishes only. All finishes are applied in-house using an electrostatic process. Under normal circumstances average film thickness of 60-80µm (microns) is applied. Non-standard colours are available on request - this may

increase lead times. Please consult Fortress SEFA for advice.

Standard DuPont® **Colour Range** 

BS 00A05; BS 08B29; BS 04E53; BS 12B27; BS 18B25; BS 18E53; RAL 1015; RAL 1021; RAL 3005; RAL 3020; RAL 5003; RAL 5005; RAL 5010; RAL 5013; RAL 5015; RAL 6005; RAL 6029; RAL 7016; RAL 7021; RAL 7031; RAL 7035; RAL 7037; RAL 8016; RAL 9001; RAL 9005 (BLACK); RAL 9006 (SILVER);

RAL 9007; RAL 9010 (WHITE); RAL 9910.

Services Fortress SEFA provides a full technical advice service.

NBS Specifications.

RIBA CPD.

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