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NBS L20/610

ROLLER SHUTTERS

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APPENDIX 01b

FORTRESS DBExP100 HEAVY DUTY EXPLOSION PROOF INDUSTRIAL ROLLER SHUTTER

Product Reference	Fortress DB100 Industrial Explosion Proof (ATEX) Roller Shutter.
Description	A single skinned steel roller shutter designed for large structural openings and high wind resistance.
Application	Recommended for factories & warehouses.
Size	Maximum recommended dimensions up to 7500mm x 5000mm. Last revision January 2018. Larger sizes by specification. Please consult Fortress SEFA for advice.
Performance	Acoustic performance: Weighted Level Difference D_w value 22dB. CE-marked: Product Standard BS EN 13241-1 2003 + A1:2011. Suitable for ATEX Zone 1, 2, 21, 22 GD & IIB T4 BS EN 12604 Industrial, commercial and garage doors and gates. Mechanical aspects - Requirements. BS EN 12453 Industrial, commercial and garage doors and gates. Safety in use of power operated doors - Requirements. BS EN 12424 Industrial, commercial and garage doors and gates. Resistance to wind load: BSEN 12424:2000, Classification 5. Manufacturer's Declaration of Conformity in accordance with the Construction Products Directive 2013. Manufacturer's Declaration of Incorporation in accordance with the Machinery Directive 98/37/EC.
Arrangement	Vertical roller shutter for face fixing.
Barrel	Mild steel sprung tube finished with one coat rust inhibitive primer.
End Plates	6mm-8mm (depending on curtain size/weight) mild steel plates finished with one coat rust inhibitive primer or BS EN 12206-1 DuPont® polyester powder coated (PPC) finish.
Curtain	Interlocking galvanised steel laths, 100mm in depth, with a solid flat profile restrained laterally by end locks riveted to both ends on alternate laths. Fortress Wind lock System™ and Retention Test Certification to lath. BS EN 12453 Galvanised steel roll-formed base bar with Fortress Anti-Catch System™ designed to avoid any lifting hazard. Base bar complete with interlocking rubber seal to prevent vermin access, water ingress and unwanted air movement.
Guides	BS EN 12424 Fortress DB100 G-channel™ 2.5mm steel roll-formed guides with concealed fixing and wind locking channel. A nylon and brush extrusion profile ensures no sharp edges are exposed. DB100 G-channel™ complete with steel plated steel caps and nylon edge protection with mohair anti-friction strip to reduce friction and noise produced by the shutter action.
Finish	Standard finish is a galvanised steel curtain and guides with non-galvanised components lacquered.
Operation	BS EN 12453 Fortress DBExP100 Chain Drive System™ 415 Volt 3-phase ATEX approved operator with ATEX Starter and ATEX push button controls, supplied with hand crank operation for use in the event of emergency open/closure. BS EN 12604 Inertia safety brake system or sprung barrel fitted, to prevent door from dropping and closing in an unsafe manner.

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OPTIONAL EXTRAS

Operating Controls

BS EN 12453 Hold-to-run and dead-man close automation all ATEX Zone 1,2, 21, 22 GD & IIB T4.

Accessories

Galvanised sheet steel coil casing or fascia hood.
Motor hood (BS EN 13241-1: all moving parts to be covered by casing on all Shutters less than 2500mm high).
Brush seal to head.
High security ground lock.

Finishes

Door curtain and guides can be supplied BS EN 12206-1 DuPont® polyester powder coated (PPC) to the Fortress Pro-Tec range of 29 BS and RAL colours. Matt PPC finishes only. All finishes are applied in-house using an electrostatic process. Under normal circumstances average film thickness of 60-80µm (microns) is applied. Non-standard colours are available on request - this may increase lead times. Please consult Fortress SEFA for advice.

Standard DuPont® Colour Range

BS 00A05; BS 08B29; BS 04E53; BS 12B27; BS 18B25; BS 18E53; RAL 1015; RAL 1021; RAL 3005; RAL 3020; RAL 5003; RAL 5005; RAL 5010; RAL 5013; RAL 5015; RAL 6005; RAL 6029; RAL 7016; RAL 7021; RAL 7031; RAL 7035; RAL 7037; RAL 8016; RAL 9001; RAL 9005 (BLACK); RAL 9006 (SILVER); RAL 9007; RAL 9010 (WHITE); RAL 9910.

Services

Fortress SEFA provides a full technical advice service.
NBS Specifications.
RIBA CPD.

Manufacturer

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