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**NBS L20/610 ROLLER SHUTTERS**  Version 06/Jan 2016/Page 1 of 2

**APPENDIX 09** FORTRESS FCF75 COMMERCIAL FIRE SHUTTER

**Product Reference** Fortress FCF75 Commercial Fire Roller Shutter.

Description A single-skinned galvanised steel roller shutter designed to protect the building

from the unwanted attentions of both the opportunist and the planned attack

thief.

**Application** Fortress FCF75 is ideally suited to larger office, commercial and retail

premises. Typical applications include exhibition halls, shopping centres, department stores, shop fronts, schools, hotels and community buildings.

Size Under standard construction dimensions up to 6100mm x 3500mm.

Last revision August 2008. Larger sizes by specification.

Please consult Fortress SEFA for advice.

CE-marked: Product Standard BS EN 13241-1 2003 + A1:2011. **Performance** 

BS EN 12604 Industrial, commercial and garage doors and gates. Mechanical

aspects - Requirements.

Fire performance: 2 hours fire resistance BS476: Part 22 (1987) BS EN 12453 Industrial, commercial and garage doors and gates.

Safety in use of power operated doors - Requirements.

BS EN 12424 Industrial, commercial and garage doors and gates. Resistance to wind load: BSEN 12424:2000, Classification 5.

Manufacturer's Declaration of Conformity in accordance with the Construction

Products Directive 2013.

Manufacturer's Declaration of Incorporation in accordance with the Machinery

Directive 98/37/EC.

Arrangement Vertical roller shutter for face fixing.

Barrel Mild steel tube finished with one coat rust inhibitive primer.

**End Plates** 4mm-6mm (depending on curtain size/weight) mild steel plates finished with

one coat rust inhibitive primer.

Curtain Interlocking galvanised steel laths, 75mm in depth, with solid curved profile

restrained laterally by end locks riveted to both ends on alternate laths.

BS EN 12453 Galvanised steel roll-formed base bar with Fortress Anti-Catch

System<sup>™</sup> designed to avoid any lifting hazard.

Guides BS EN 12424 Fortress DB50/ Fortress DB80 G-channel™ 2mm/ 3mm Z-steel

roll-formed guides with concealed fixing. Fortress DB50/ Fortress DB80 Gchannel™ patented roll-formed guide design ensures that no sharp edges are

exposed.

**Coil Casing** BS EN 12453 galvanised sheet steel coil casing as standard.

**Finish** Standard finish is galvanised steel curtain, guides, coil casing and bottom rail,

with non-galvanised components finished with one coat rust inhibitive primer.

BS EN 12453 Fortress FC IBM™ single-phase operator with normal day to day Operation

operation by low voltage key switch (24 Volt).











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**OPTIONAL EXTRAS** 

**Operating Controls** BS EN 12453 Hold-to-run and dead-man close automation for applications

Where there are untrained door users. Drive unit incorporates a manual crank

release for emergency use.

**Accessories** DBF1: Volt free electrical signal will trigger the door to drive closed under

DBF2: Volt free electrical signal will trigger the door to: close under power control/ part close/ close under smoke detection signal/ close when signalled by fire alarm/ close on timer/ show a visual display 'Shutter Closing'/ sound an audio warning/ trigger a controlled descent unit activated by a battery backup

power system.

DBF3: Thermal fusible link.

Galvanised sheet steel coil casing or fascia hood.

Motor hood (BS EN 13241-1: all moving parts to be covered by casing on all

Shutters less than 2500mm high).

Brush seal to head. High security ground lock.

Battery backup - 240 Volt single-phase operation (maximum dimensions

4500mm x 4500mm).

Micro switch.

**Electrical** Photocell (light beam sensor will detect the presence of a person or object that

interrupts the light beam providing a non-contact safety system).

Audio Visual Fire Alarm Interface Panel

Curtain N/A

**Finishes** Door curtain and guides can be supplied BS EN 12206-1 DuPont® polyester

powder coated (PPC) to the Fortress Pro-Tec range of 29 BS and RAL colours. Matt PPC finishes only. All finishes are applied in-house using an electrostatic process. Under normal circumstances average film thickness of 60-80µm (microns) is applied. Non-standard colours are available on request - this may

increase lead times. Please consult Fortress SEFA for advice.

Standard DuPont®

BS 00A05; BS 08B29; BS 04E53; BS 12B27; BS 18B25; BS 18E53; RAL 1015; RAL 1021; RAL 3005; RAL 3020; RAL 5003; RAL 5005; RAL 5010; RAL 5013; **Colour Range** 

RAL 5015; RAL 6005; RAL 6029; RAL 7016; RAL 7021; RAL 7031; RAL 7035; RAL 7037; RAL 8016; RAL 9001; RAL 9005 (BLACK); RAL 9006 (SILVER);

RAL 9007; RAL 9010 (WHITE); RAL 9910.

Services Fortress SEFA provides a full technical advice service.

NBS Specifications.

RIBA CPD.

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