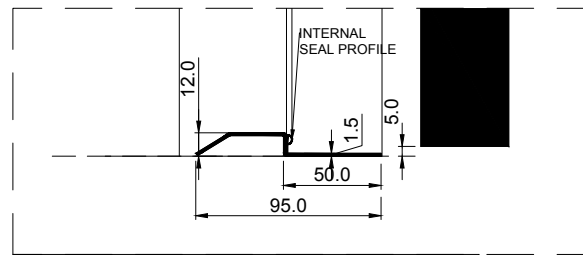
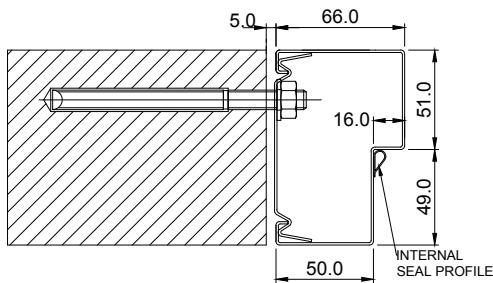


TYPICAL HEAD DETAIL



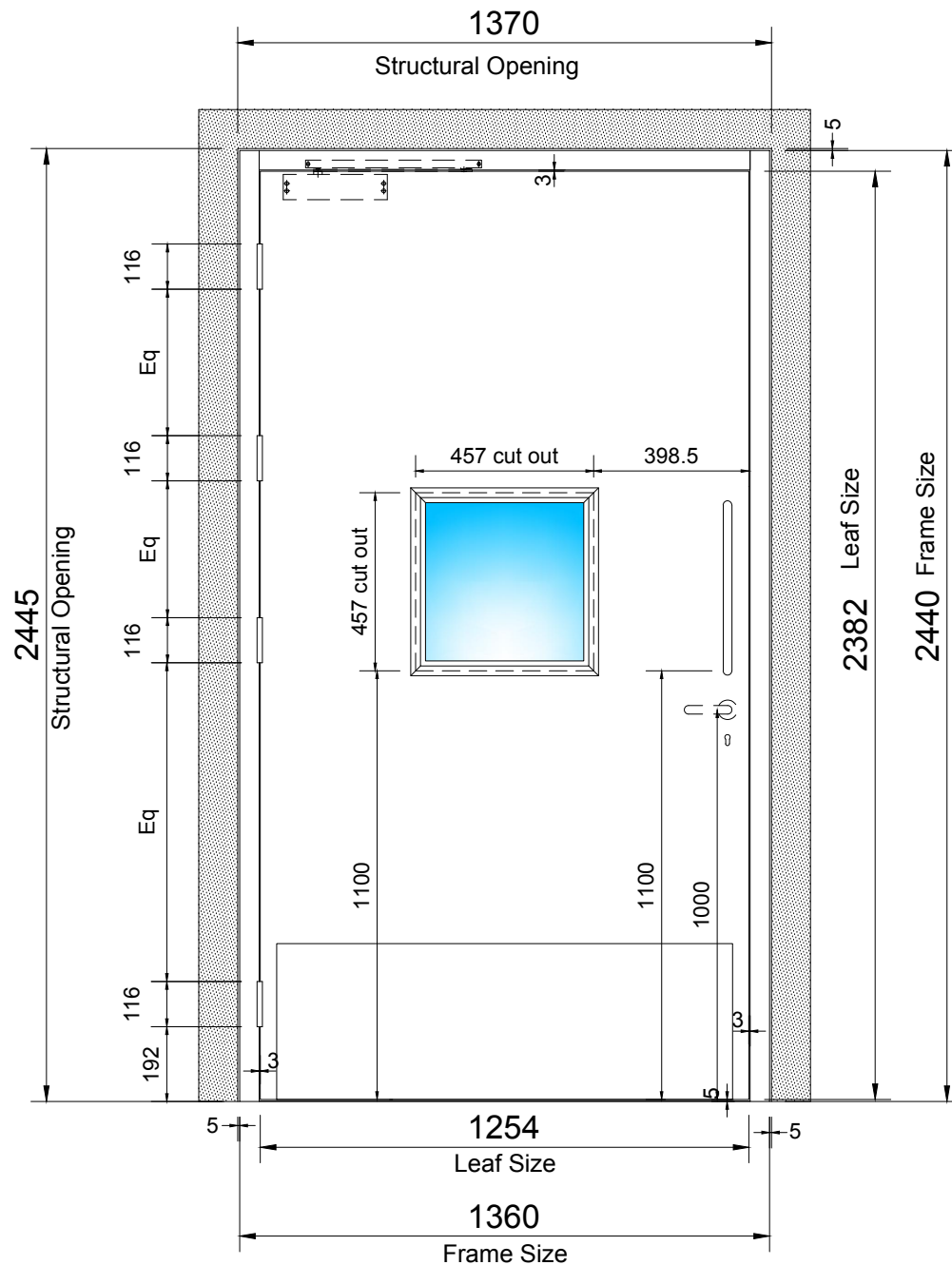
TYPICAL THRESHOLD DETAIL

TYPICAL FRAME DETAIL

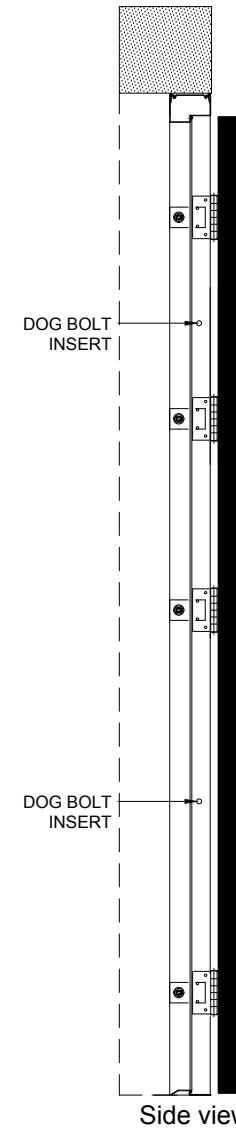


Note:
Not to Scale-Work to figured dimensions only.
All dimensions in millimeters. Tolerances to be ± 1mm unless otherwise stated.

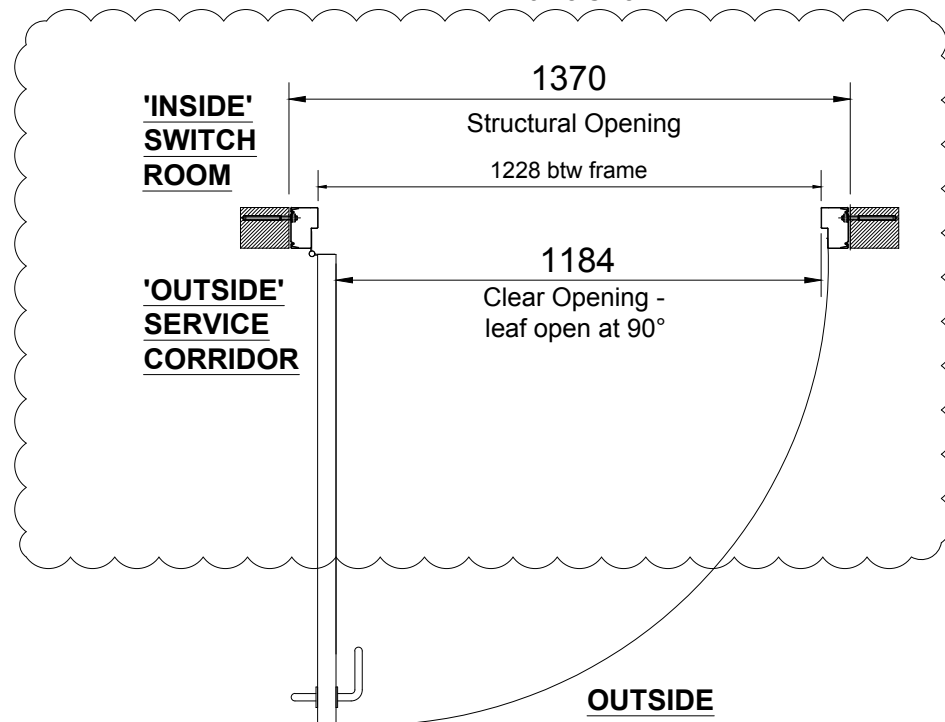
Note that bespoke and/or specialised products as shown on this drawing may require welding to visible surfaces. Welds/heat transfer marks may in turn be visible and this is unavoidable, but does not compromise the performance or manufacturers' warranty of the product.



AGREED SIZES



* viewed from PULL side
DOOR ELEVATION



HANDING DETAIL
INTERNAL DOOR

NOTES:
DOOR DESIGN IS BASED OFF THE FOLLOWING DRAWINGS/DOCUMENTS:
MMD-352199-A-DR-00-XX-1272 Rev.B
MMD-352199-A-DR-00-XX-1280 Rev.B
MMD-352199-A-DR-00-XX-1281 Rev.B
MMD-352199-DC-00-XX-1920 Rev. CON -C

SALES ORDER: 40677		DATE: 23.08.17		FITTING DATE:		
ROUTE PLANNER FOR STEEL DOOR SETS						QD8/2 Rev 2
JOB ITEM:	HEAD	LOCK JAMB	HINGE JAMB	LEAF	LID	OTHER
CUT						
PUNCH						
FOLD						
LOCK PREP						
HINGE PREP						
FIXING PREP						
ALTERATIONS						
"C" SECTION FIT						
STRENGTH BOXES						
INFILL						
VISION/LOUVRE						
GLUE & CLEAN						
ASTRAGAL						
I.D. MARKED						
All Parts Completed:						(Production Foreman)
Completed/Quality Checked:						Date:
Fitted By:						Customer:
DRAWING STATUS:						
APPROVED 05.02.18						
DOOR SPECIFICATION						
FIXING TO	Block	BUNGS	8			
THRESHOLD	Yes c/w seal	SEALS	Smoke seals			
LOCK-LATCHES	Night Latch	FLASHING KIT	-			
PANIC SYSTEM LATCH/BOLT		NOTES / EXTRAS				
ASTRICAL	-	Half Euro Cyl Outside /Lever Handle Inside				
LOCK.ATT(Type)	-	Z19S/425-BT-SS 19x425mm Pull Handle				
LOUVRE	-	to Outside . Push Plate Inside				
VISION PANEL	LoPro1818	x2 400mm High Kick Plates (int&ext)				
CLOSER/S	Dorma TS93 -	slide arm door closer				
DOOR RESTRAINT	-	60min fire rated glass				
FIRE RATING	60min					
FINISH	RAL 7044					
DOG BOLT INSERT	Yes					
STD HINGES	x4	CONTACT/ALARM BY OTHERS				
JOB TITLE: ENVIRONMENTAL FABRICATIONS Ltd						
SITE ADDRESS: Hackney Wick Station Redevelopment						
DOOR REF C-14-Service corridor	REVISION 7	SITE CONTACT -				
MEASURED BY AGREED	DRAWN BY MK	APPROVAL BY WG				
		FORTRESS SEFA SECURITY ENVIRONMENTAL FIRE ARCHITECTURAL				
6 TRENCH ROAD, MALLUSK, NEWTOWNABBEY, CO. ANTRIM, N.IRELAND, BT36 4TY		TEL:+44 (0)2890 342655 EMAIL: INFO@FORTRESS-SEFA.COM WWW.FORTRESS-SEFA.COM				
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