

WDC reserves the right to make changes at any time without notice in order to improve design and supply the best possible product. Information contained herein is provided gratuitously and without liability, to any user. Reasonable efforts have been made to verify the accuracy of the information but no guarantee whatsoever is given as to the accuracy or as to its applicability to particular uses. In every instance, it must be the responsibility of the user to determine the suitability of the products for each application. WDC products are not authorized for use as critical components in life support devices or systems. Nothing contained herein shall be construed as a recommendation to use any product in violation of existing patents or other rights of third parties. The sale of any WDC product is subject to all WDC Terms and Conditions of Sales and Sales Policies, copies of which are available upon request.

Copyright ©1981-2018 by The Western Design Center, Inc. All rights reserved, including the right of reproduction, in whole, or in part, in any form.

TABLE OF CONTENTS

1	IN	TRODUCTION	5
1	1.1	FEATURES OF THE W65C02S	5
2	FU	INCTIONAL DESCRIPTION	6
	2.1	INSTRUCTION REGISTER (IR) AND DECODE	
	2.2	TIMING CONTROL UNIT (TCU)	
	2.3	ARITHMETIC AND LOGIC UNIT (ALU)	
	2.4	ACCUMULATOR REGISTER (A)	
	2.5	INDEX REGISTERS (X AND Y)	
	2.6	PROCESSOR STATUS REGISTER (P)	
	2.7	PROGRAM COUNTER REGISTER (PC)	
	2.8	STACK POINTER REGISTER (S)	
		N FUNCTION DESCRIPTION	
	3.1	ADDRESS BUS (A0-A15)	
	3.2	Bus Enable (BE)	
	3.3	DATA BUS (D0-D7)	
	3.4	INTERRUPT REQUEST (IRQB)	
	3.5	MEMORY LOCK (MLB)	9
	3.6	NON-MASKABLE INTERRUPT (NMIB)	
	3.7	No Connect (NC)	
	3.8	PHASE 2 IN (PHI2), PHASE 2 OUT (PHI2O) AND PHASE 1 OUT (PHI1O)	
	3.9 3.10	READ/WRITE (RWB)	
	3.10 3.11	RESET (RESB)	
	3.12	SET OVERFLOW (SOB)	
	3.13	SYNCHRONIZE WITH OPCODE FETCH (SYNC)	
	3.14	Power (VDD) and Ground (VSS)	
	3.15	VECTOR PULL (VPB)	
		DDRESSING MODES	
	1.1 1.2	ABSOLUTE A	
	+.∠ 1.3	ABSOLUTE INDEXED INDIRECT (A,X)	
	+.3 1.4	ABSOLUTE INDEXED WITH X A,X	
	1.5	ABSOLUTE INDIRECT (A)	
	1.6	ACCUMULATOR A	
	1.7	IMMEDIATE ADDRESSING #	
	1.8	IMPLIED I	
	1.9	PROGRAM COUNTER RELATIVE R	
	1.10	STACK S	
	1.11	ZERO PAGE ZP	
	1.12	ZERO PAGE INDEXED INDIRECT (ZP,X)	
	1.13	ZERO PAGE INDEXED WITH X ZP,X	
4	1.14	ZERO PAGE INDEXED WITH Y ZP, Y	
4	1.15	ZERO PAGE INDIRECT (ZP)	
4	1.16	ZERO PAGE INDIRECT INDEXED WITH Y (ZP), Y	19
5	OF	PERATION TABLES	. 21

6 DC, AC AND TII	MING CHARACTERISTICS	23
	ISTICS TA = -40 °C TO $+85$ °C (PLCC, QFP) TA= 0 °C TO 70 °C (ISTICS TA = -40 °C TO $+85$ °C (PLCC, QFP) TA= 0 °C TO 70 °C (I	•
		•
8 HARD CORE M	ODEL	31
8.1 FEATURES OF TH	HE W65C02S HARD CORE MODEL	31
9 SOFT CORE RT	TL MODEL	31
9.1 W65C02 SYNTH	IESIZABLE RTL-CODE IN VERILOG HDL	31
10 ORDERING INF	ORMATION	32

TABLE OF TABLES

TABLE 3-1 VECTOR LOCATIONS	12
TABLE 3-2 PIN FUNCTION TABLE	12
TABLE 4-1 ADDRESSING MODE TABLE	20
TABLE 5-1 INSTRUCTION SET TABLE	
TABLE 5-2 W65C02S OPCODE MATRIX	22
TABLE 6-1 ABSOLUTE MAXIMUM RATINGS	
TABLE 6-2 DC CHARACTERISTICS	
TABLE 6-3 AC CHARACTERISTICS	25
TABLE 6-4 OPERATION, OPERATION CODES AND STATUS REGISTER	
TABLE 7-1 MICROPROCESSOR OPERATIONAL ENHANCEMENTS	30
TABLE OF FIGURES	
FIGURE 2-1 W65C02S INTERNAL ARCHITECTURE SIMPLIFIED BLOCK DIAGRAM	7
FIGURE 2-2 W65C02S MICROPROCESSOR PROGRAMMING MODEL	8
FIGURE 3-1 W65C02S 40 PIN PDIP PINOUT	13
FIGURE 3-2 W65C02S 44 PIN PLCC PINOUT	13
FIGURE 3-3 W65C02S 44 PIN QFP PINOUT	
FIGURE 6-1 IDD VS VDD	24
FIGURE 6-2 F MAX VS VDD	24
FIGURE 6-3 GENERAL TIMING DIAGRAM	26

1 INTRODUCTION

The W65C02S is a low power cost sensitive 8-bit microprocessor. The W65C02S is a fully static core and the PHI2 clock can be stopped when it is in the high (logic 1) or low (logic 0) state. The variable length instruction set and manually optimized core size makes the W65C02S an excellent choice for low power System-on-Chip (SoC) designs. The Verilog RTL model is available for ASIC design flows. WDC, a Fabless Semiconductor Company, provides packaged chips for evaluation or volume production. To aid in system development, WDC provides a software development suite (WDCTools).

You can find out more about our development hardware tools here: http://wdc65xx.com/boards/w65c02sxb-engineering-development-system/

And software tools here: https://wdc65xx.com/WDCTools

1.1 Features of the W65C02S

- 8-bit data bus
- 16-bit address bus provides access to 65,536 bytes of memory space
- 8-bit ALU, Accumulator, Stack Pointer, Index Registers, Processor Status Register
- 16-bit Program Counter
- 70 instructions
- 16 addressing modes
- 212 Operation Codes (OpCodes)
- Vector Pull (VPB) output indicates when interrupt vectors are being addressed
- WAit-for-Interrupt (WAI) and SToP (STP) instructions reduce power consumption, decrease interrupt latency and provide synchronization with external events
- Variable length instruction set provides for lower power and smaller code optimization over fixed length instruction set processors
- Fully static circuitry
- Wide operating voltage range, 1.8+/- 5%, 2.5+/- 5%, 3.0+/- 5%, 3.3+/- 10%, 5.0+/- 5% specified
- Low Power consumption, 150uA@1MHz

2 FUNCTIONAL DESCRIPTION

The internal organization of the W65C02S is divided into two parts: 1) Register Section and 2) Control Section. Instructions obtained from program memory are executed by implementing a series of data transfers within the Register Section. Signals that cause data transfers are generated within the Control Section.

2.1 Instruction Register (IR) and Decode

The Operation Code (OpCode) portion of the instruction is loaded into the Instruction Register from the Data Bus and is latched during the OpCode fetch cycle. The OpCode is then decoded, along with timing and interrupt signals, to generate various control signals for program execution.

2.2 Timing Control Unit (TCU)

The Timing Control Unit (TCU) provides timing for each instruction cycle that is executed. The TCU is set to zero for each instruction fetch, and is advanced at the beginning of each cycle for as many cycles as is required to complete the instruction. Data transfers between registers depend upon decoding the contents of both the IR and the TCU.

2.3 Arithmetic and Logic Unit (ALU)

All arithmetic and logic operations take place within the ALU. In addition to data operations, the ALU also calculates the effective address for relative and indexed addressing modes. The result of a data operation is stored in either memory or an internal register. Carry, Negative, Overflow and Zero flags are updated following the ALU data operation.

2.4 Accumulator Register (A)

The Accumulator Register (A) is an 8-bit general purpose register which holds one of the operands and the result of arithmetic and logical operations. Reconfigured versions of this processor family could have additional accumulators.

2.5 Index Registers (X and Y)

There are two 8-bit Index Registers (X and Y) which may be used as general purpose registers or to provide an index value for calculation of the effective address. When executing an instruction with indexed addressing, the microprocessor fetches the OpCode and the base address, and then modifies the address by adding the Index Register contents to the address prior to performing the desired operation.

2.6 Processor Status Register (P)

The 8-bit Processor Status Register (P) contains status flags and mode select bits. The Carry (C), Negative (N), Overflow (V) and Zero (Z) status flags serve to report the status of ALU operations. These status flags are tested with Conditional Branch instructions. The Decimal (D) and IRQB disable (I) are used as mode select flags. These flags are set by the program to change microprocessor operations. Bit 5 is available for a user status or mode bit.

2.7 Program Counter Register (PC)

The 16-bit Program Counter Register (PC) provides the addresses which are used to step the microprocessor through sequential program instructions. This register is incremented each time an instruction or operand is fetched from program memory.

2.8 Stack Pointer Register (S)

The Stack Pointer Register (S) is an 8-bit register which is used to indicate the next available location in the stack memory area. It serves as the effective address in stack addressing modes as well as subroutine and interrupt processing.

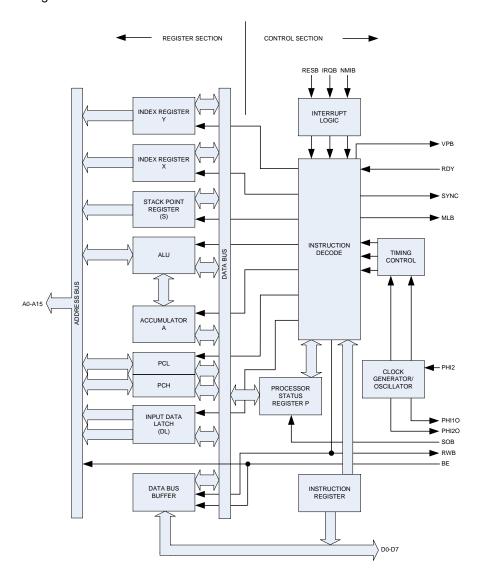


Figure 2-1 W65C02S Internal Architecture Simplified Block Diagram

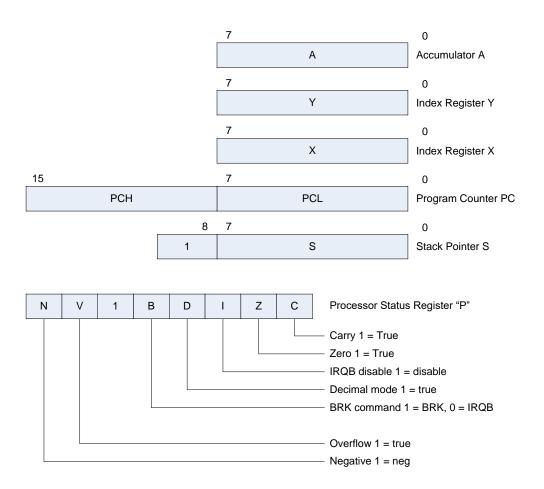


Figure 2-2 W65C02S Microprocessor Programming Model

3 PIN FUNCTION DESCRIPTION

3.1 Address Bus (A0-A15)

The sixteen bit Address Bus formed by A0-A15, address memory and I/O registers that exchange data on the Data Bus. The address lines can be set to the high impedance state by the Bus Enable (BE) signal.

3.2 Bus Enable (BE)

The Bus Enable (BE) input signal provides external control of the Address, Data and the RWB buffers. When Bus Enable is high, the Address, Data and RWB buffers are active. When BE is low, these buffers are set to the high impedance status. Bus Enable is an asynchronous signal.

3.3 Data Bus (D0-D7)

The eight Data Bus lines D0-D7 are used to provide instructions, data and addresses to the microprocessor and exchange data with memory and I/O registers. These lines may be set to the high impedance state by the Bus Enable (BE) signal.

3.4 Interrupt Request (IRQB)

The Interrupt Request (IRQB) input signal is used to request that an interrupt sequence be initiated. The program counter (PC) and Processor Status Register (P) are pushed onto the stack and the IRQB disable (I) flag is set to a "1" disabling further interrupts before jumping to the interrupt handler. These values are used to return the processor to its original state prior to the IRQB interrupt. The IRQB low level should be held until the interrupt handler clears the interrupt request source. When Return from Interrupt (RTI) is executed the (I) flag is restored and a new interrupt can be handled. If the (I) flag is cleared in an interrupt handler, nested interrupts can occur. The Wait-for-Interrupt (WAI) instruction may be used to reduce power and synchronize with, as an example timer interrupt requests.

3.5 Memory Lock (MLB)

The Memory Lock (MLB) output may be used to ensure the integrity of Read-Modify-Write instructions in a multiprocessor system. Memory Lock indicates the need to defer arbitration of the bus cycle when MLB is low. Memory Lock is low during the last three cycles of ASL, DEC, INC, LSR, ROL, ROR, TRB, and TSB memory referencing instructions.

3.6 Non-Maskable Interrupt (NMIB)

A negative transition on the Non-Maskable Interrupt (NMIB) input initiates an interrupt sequence after the current instruction is completed. Since NMIB is an edge-sensitive input, an interrupt will occur if there is a negative transition while servicing a previous interrupt. Also, after the edge interrupt occurs no further interrupts will occur if NMIB remains low. The NMIB signal going low causes the Program Counter (PC) and Processor Status Register information to be pushed onto the stack before jumping to the interrupt handler. These values are used to return the processor to its original state prior to the NMIB interrupt.

3.7 No Connect (NC)

The No Connect (NC) pins are not connected internally and should not be connected externally.

3.8 Phase 2 In (PHI2), Phase 2 Out (PHI2O) and Phase 1 Out (PHI1O)

Phase 2 In (PHI2) is the system clock input to the microprocessor internal clock. During the low power Standby Mode, PHI2 can be held in either high or low state to preserve the contents of internal registers since the microprocessor is a fully static design. The Phase 2 Out (PHI2O) signal is generated from PHI2. Phase 1 Out (PHI1O) is the inverted PHI2 signal. An external oscillator is recommended for driving PHI2 and used for the main system clock. All production test timing is based on PHI2. PHI2O and PHI1O were used in older systems for system timing and internal oscillators when an external crystal was used.

3.9 Read/Write (RWB)

The Read/Write (RWB) output signal is used to control data transfer. When in the high state, the microprocessor is reading data from memory or I/O. When in the low state, the Data Bus contains valid data to be written from the microprocessor and stored at the addressed memory or I/O location. The RWB signal is set to the high impedance state when Bus Enable (BE) is low.

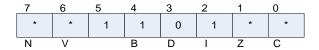
3.10 Ready (RDY)

A low input logic level on the Ready (RDY) will halt the microprocessor in its current state. Returning RDY to the high state allows the microprocessor to continue operation following the next PHI2 negative transition. This bi-directional signal allows the user to single-cycle the microprocessor on all cycles including write cycles. A negative transition to the low state prior to the falling edge of PHI2 will halt the microprocessor with the output address lines reflecting the current address being fetched. This assumes the processor setup time is met. This condition will remain through a subsequent PHI2 in which the ready signal is low. This feature allows microprocessor interfacing with low-speed memory as well as direct memory access (DMA). The WAI instruction pulls RDY low signaling the WAit-for-Interrupt condition, thus RDY is a bi-directional pin. On the W65C02 hard core there is a WAIT output signal that can be used in ASIC's thus removing the bi-directional signal and RDY becomes only the input. In such a situation the WAI instruction will pull WAIT low and must be used external of the core to pull RDY low or the processor will continue as if the WAI never happened. The microprocessor will be released when RDY is high and a falling edge of PHI2 occurs. This again assumes the processor control setup time is met. The RDY pin no longer has an active pull up. It is suggested that a pull up resistor be used on this pin when not being used. The RDY pin can still be wire ORed.

3.11 Reset (RESB)

The Reset (RESB) input is used to initialize the microprocessor and start program execution. The RESB signal must be held low for at least two clock cycles after VDD reaches operating voltage. Ready (RDY) has no effect while RESB is being held low. All Registers are initialized by software except the Decimal and Interrupt disable mode select bits of the Processor Status Register (P) are initialized by hardware. When a positive edge is detected, there will be a reset sequence lasting seven clock cycles. The program counter is loaded with the reset vector from locations FFFC (low byte) and FFFD (high byte). This is the start location for program control. RESB should be held high after reset for normal operation.

Processor Status Register (P)



^{*=}software initialized

3.12 Set Overflow (SOB)

A negative transition on the Set Overflow (SOB) pin sets the overflow bit (V) in the status code register. The signal is sampled on the rising edge of PHI2. SOB was originally intended for fast input recognition because it can be tested with a branch instruction; however, it is not recommended in new system design and was seldom used in the past.

3.13 SYNChronize with OpCode fetch (SYNC)

The OpCode fetch cycle of the microprocessor instruction is indicated with SYNC high. The SYNC output is provided to identify those cycles during which the microprocessor is fetching an OpCode. The SYNC line goes high during the clock cycle of an OpCode fetch and stays high for the entire cycle. If the RDY line is pulled low during the clock cycle in which SYNC went high, the processor will stop in its current state and will remain in the state until the RDY line goes high. In this manner, the SYNC signal can be used to control RDY to cause single instruction execution.

3.14 Power (VDD) and Ground (VSS)

VDD is the positive power supply voltage and VSS is system logic ground.

3.15 Vector Pull (VPB)

The Vector Pull (VPB) output indicates that a vector location is being addressed during an interrupt sequence. VPB is low during the last interrupt sequence cycles, during which time the processor reads the interrupt vector. The VPB signal may be used to select and prioritize interrupts from several sources by modifying the vector addresses.

Table 3-1 Vector Locations

FFFE, F	BRK/IRQB	Software/Hardware
FFFC, D	RESB	Hardware
FFFA, B	NMIB	Hardware

Table 3-2 Pin Function Table

Pin	Description
A0-A15	Address Bus
BE	Bus Enable
D0-D7	Data Bus
IRQB	Interrupt Request
MLB	Memory Lock
NC	No Connection
NMIB	Non-Maskable Interrupt
PHI1O	Phase 1 Out Clock
PHI2	Phase 2 In Clock
PHI2O	Phase 2 Out Clock
RDY	Ready
RESB	Reset
RWB	Read/Write
SOB	Set Overflow
SYNC	Synchronize
VDD	Positive Power Supply
VPB	Vector Pull
VSS	Internal Logic Ground

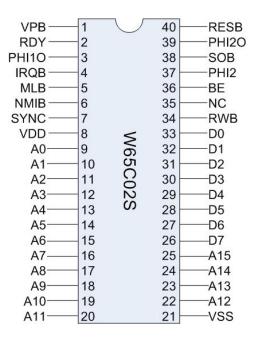


Figure 3-1 W65C02S 40 Pin PDIP Pinout

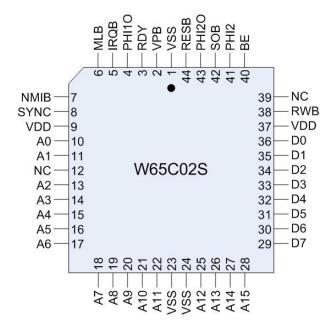


Figure 3-2 W65C02S 44 Pin PLCC Pinout

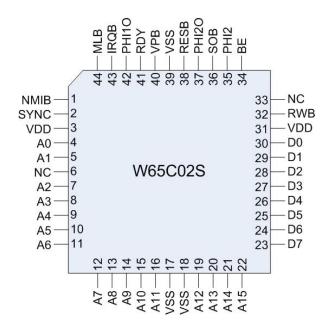


Figure 3-3 W65C02S 44 Pin QFP Pinout

4 ADDRESSING MODES

The W65C02S is capable of directly addressing 65,536 bytes of memory. The Program Address and Data Address space is contiguous throughout the 65,536 byte address space. Words, arrays, records, or any data structures may span the 65,536 byte address space. The following addressing mode descriptions provide additional detail as to how effective addresses are calculated. Sixteen addressing modes are available for the W65C02S. This address space has special significance within certain addressing modes.

4.1 Absolute a

With Absolute addressing the second and third bytes of the instruction from the 16-bit address.

Byte: 2 1 0
Instruction: ADH ADL OpCode

Operand Address: ADH ADL

4.2 Absolute Indexed Indirect (a,x)

With the Absolute Indexed Indirect addressing mode, the X Index Register is added to the second and third byes of the instruction to form an address to a pointer. This address mode is only used with the JMP instruction and the program Counter is loaded with the first and second bytes at this pointer.

 Byte:
 2
 1
 0

 Instruction:
 ADH
 ADL
 OpCode

Indirect Base address:
ADH
ADL

+ X
Indirect address:

New PC value:

+ X
effective address
indirect address

4.3 Absolute Indexed with X a,x

With the Absolute Indexed with X addressing mode, the X Index Register is added to the second and third bytes of the instruction to form the 16-bits of the effective address.

 Byte:
 2
 1
 0

 Instruction:
 ADH
 ADL
 OpCode

ADH ADL + X
Operand address: effective address

4.4 Absolute Indexed with Y a, y

With the Absolute Indexed with Y addressing mode, the Y Index Register is added to the second and third bytes of the instruction to form the 16-bit effective address.

> Byte: Instruction:

2	1	0
ADH	ADL	OpCode

ADH ADL effective address

Operand address:

4.5 Absolute Indirect (a)

With the Absolute Indirect addressing mode, the second and third bytes of the instruction form an address to a pointer. This address mode is only used with the JMP instruction and the Program Counter is loaded with the first and second bytes at this pointer.

> Byte: Instruction:

2 1 0 ADH **ADL** OpCode

Indirect address:

ADH ADL

New PC value:

indirect address

4.6 **Accumulator A**

With Accumulator addressing the operand is implied as the Accumulator and therefore only a single byte forms the instruction.

Byte:

Instruction:

2 1 0 OpCode

1

Operand:

accumulator

4.7 Immediate Addressing

With Immediate Addressing the operand is the second byte of the instruction.

Bvte:

Instruction:

2 Operand

0 OpCode

Operand:

Operand

4.8 Implied i

Implied addressing uses a single byte instruction. The operand is implicitly defined by the instruction.

 Byte:
 2
 1
 0

 Instruction:
 OpCode

Operand address: implied

4.9 Program Counter Relative r

The Program Counter relative addressing mode, sometimes referred to as Relative Addressing, is used with the Branch instructions. If the condition being tested is met, the second byte of the instruction is added to the Program Counter and program control is transferred to this new memory location.

 Byte:
 2
 1
 0

 Instruction:
 offset
 OpCode

 PCH
 PCL
 +
 offset

 New PC value
 effective address

4.10 Stack s

The Stack may use memory from 0100 to 01FF and the effective address of the Stack address mode will always be within this range. Stack addressing refers to all instructions that push or pull data from the stack, such as Push, Pull, Jump to Subroutine, Return from Subroutine, Interrupts and Return from Interrupt.

 Byte:
 2
 1
 0

 Instruction:
 OpCode

Operand address:

1 | S

4.11 Zero Page zp

With Zero Page (zp) addressing the second byte of the instruction is the address of the operand in page zero.

 Byte:
 2
 1
 0

 Instruction:
 zp
 OpCode

Operand address:

0

zp

4.12 Zero Page Indexed Indirect (zp,x)

The Zero Page Indexed Indirect addressing mode is often referred to as Indirect, X. The second byte of the instruction is the zero page address to which the X Index Register is added and the result points to the low byte of the indirect address.

 Byte:
 2
 1
 0

 Instruction:
 zp
 OpCode

 Base Address:
 zp
 + X

 Indirect Address:
 0
 address

 Operand address:
 indirect address

4.13 Zero Page Indexed with X zp,x

With Zero Page Indexed with X addressing mode, the X Index Register is added to the second byte of instruction to form the effective address.

 Byte:
 2
 1
 0

 Instruction:
 zp
 OpCode

 Base Address:
 zp
 X

 Operand Address:
 0
 effective address

4.14 Zero Page Indexed with Y zp, y

With Zero Page Indexed with Y addressing, the second byte of the instruction is the zero page address to which the Y Index Register is added to form the page zero effective address.

 Byte:
 2
 1
 0

 Instruction:
 zp
 OpCode

 Base Address:
 zp
 Y

 Operand Address:
 0
 effective address

4.15 Zero Page Indirect (zp)

With Zero Page Indirect addressing mode, the second byte of the instruction is a zero page indirect address that points to the low byte of a two byte effective address.

Byte:	2	1	0		
Instruction:		zp	OpCode		
Indirect Address:		0	zp		
Operand Address:		indirect address			

4.16 Zero Page Indirect Indexed with Y (zp), y

The Zero Page Indirect Indexed with Y addressing mode is often referred to as Indirect Y. The second byte of the instruction points to the low byte of a two byte (16-bit) base address in page zero. Y Index Register is added to the base address to form the effective address.

Byte:	2	1	0	
Instruction:		zp	OpCode	
Indirect Base Address:		0	zp	
		indirect ba	ise address	
		+	Υ	
Operand Address:		effective address		
'				

Table 4-1 Addressing Mode Table

Address Mode	Instruction Memor		Memory Utilization in Number of Program Sequence Bytes			
	Original W65C02S		Original NMOS 6502	W65C02S		
1. Absolute a	4 (3)	4 (3)	3	3		
2. Absolute Indexed Indirect (a,x)	-	6	-	3		
3. Absolute Indexed with X a,x	4 (1,3)	4 (1,3)	3	3		
4. Absolute Indexed with Y a,y	4 (1)	4 (1)	3	3		
5. Absolute Indirect (a)	5	6	3	3		
6. Accumulator A	2	2	1	1		
7. Immediate #	2	2	2	2		
8. Implied i	2	2	1	1		
9. Program Counter Relative r	2 (1,2)	2 (1,2)	1	1		
10. Stack s	3-7	3-7	1	1		
11. Zero Page zp	3 (3)	3 (3)	2	2		
12. Zero Page Indexed Indirect (zp,x)	6	6	2	2		
13. Zero Page Indexed with X zp,x	4 (3)	4 (3)	2	2		
14. Zero Page Indexed with Y zp,y	4	4	2	2		
15. Zero Page Indirect (zp)	-	5	-	2		
16. Zero Page Indirect Indexed with Y (zp),y	5 (1)	5 (1)	2	2		

Notes: (indicated in parenthesis) -

Page boundary, add 1 cycle if page boundary is crossed when forming address. Add 1 cycle for STA abs,X regardless of boundary crossing.
 Branch taken, add 1 cycle if branch is taken

^{3.} Read-Modify-Write, add 2 cycles

5 OPERATION TABLES

Table 5-1 Instruction Set Table

1.	ADC	ADd memory to accumulator with Carry
\vdash		
2.	AND	"AND" memory with accumulator
3.	ASL	Arithmetic Shift one bit Left, memory or
		accumulator
4.	•BBR	Branch on Bit Reset
5.	•BBS	Branch of Bit Set
6.	BCC	Branch on Carry Clear (Pc=0)
7.	BCS	Branch on Carry Set (Pc=1)
8.	BEQ	Branch if EQual (Pz=1)
9.	BIT	Blt Test
10.	BMI	Branch if result MInus (Pn=1)
11.	BNE	Branch if Not Equal (Pz=0)
12.	BPL	Branch if result PLus (Pn=0)
13.	•BRA	BRanch Always
14.	BRK	BReaK instruction
15.	BVC	Branch on oVerflow Clear (Pv=0)
16.	BVS	Branch on oVerflow Set (Pv=1)
17.	CLC	CLear Cary flag
18.	CLD	CLear Decimal mode
19.	CLI	CLear Interrupt disable bit
20.	CLV	CLear oVerflow flag
21.	CMP	CoMPare memory and accumulator
22.	CPX	ComPare memory and X register
23.	CPY	ComPare memory and Y register
24.	DEC	DECrement memory or accumulate by one
25.	DEX	DEcrement X by one
26.	DEY	DEcrement Y by one
27.	EOR	"Exclusive OR" memory with accumulate
28.	INC	INCrement memory or accumulate by one
	INX	INcrement X register by one
	INY	INcrement Y register by one
31.	JMP	JuMP to new location
		Jump to new location Saving Return (Jump to
32.	JSR	SubRoutine)
33.	LDA	LoaD Accumulator with memory
34.	LDX	LoaD the X register with memory
35.	LDY	LoaD the Y register with memory
		Logical Shift one bit Right memory or
36.	LSR	accumulator
37.	NOP	No OPeration

38.	ORA	"OR" memory with Accumulator
39.	PHA	PusH Accumulator on stack
40.	PHP	PusH Processor status on stack
41.	PHX	PusH X register on stack
42.	•PHY	PusH Y register on stack
43.	PLA	PuLl Accumulator from stack
44.	PLP	PuLI Processor status from stack
45.	•PLX	PuLl X register from stack
46.	•PLY	PuLI Y register from stack
47.	•RMB	Reset Memory Bit
48.	ROL	ROtate one bit Left memory or accumulator
49.	ROR	ROtate one bit Right memory or accumulator
50.	RTI	ReTurn from Interrupt
51.	RTS	ReTurn from Subroutine
52.	SBC	SuBtract memory from accumulator with
52.		borrow (Carry bit)
53.	SEC	SEt Carry
54.	SED	SEt Decimal mode
	SEI	SEt Interrupt disable status
56.	•SMB	Set Memory Bit
57.	STA	STore Accumulator in memory
58.	•STP	SToP mode
59.	STX	STore the X register in memory
60.	STY	STore the Y register in memory
61.	•STZ	STore Zero in memory
62.	TAX	Transfer the Accumulator to the X register
63.	TAY	Transfer the Accumulator to the Y register
64.	•TRB	Test and Reset memory Bit
65.	•TSB	Test and Set memory Bit
66.	TSX	Transfer the Stack pointer to the X register
67.	TXA	Transfer the X register to the Accumulator
68.	TXS	Transfer the X register to the Stack pointer
		register
69.	TYA	Transfer Y register to the Accumulator
70.	•WAI	WAit for Interrupt

Note: •= New Instruction

Table 5-2 W65C02S OpCode Matrix

MSD							W65	C02S Op	Code N	/latrix							MSD
	0	1	2	3	4	5	6	7	8	9	А	В	С	D	E	F	
0	BRK s	ORA (zp,x)			TSB zp •	ORA zp	ASL zp	RMB0 zp •	PHP s	ORA #	ASL A		TSB a •	ORA a	ASL a	BBR0 r •	0
1	BPL r	ORA (zp),y	ORA (zp) *		TRB zp •	ORA zp,x	ASL zp,x	RMB1 zp •	CLC i	ORA a,y	INC A *		TRB a•	ORA a,x	ASL a,x	BBR1	1
2	JSR a	AND (zp,x)			BIT zp	AND zp	ROL zp	RMB2 zp •	PLP s	AND #	ROL A		BIT a	AND a	ROL a	BBR2 r •	2
3	BMI r	AND (zp),y	AND (zp) *		BIT zp,x *	AND zp,x	ROL zp,x	RMB3 zp •	SEC I	AND a,y	DEC A *		BIT a,x *	AND a,x	ROL a,x	BBR3 r •	3
4	RTI s	EOR (zp,x)				EOR zp	LSR zp	RMB4 zp •	PHA s	EOR #	LSR A		JMP a	EOR a	LSR a	BBR4 r •	4
5	BVC r	EOR (zp),y	EOR (zp) *			EOR zp,x	LSR zp,x	RMB5 zp •	CLI i	EOR a,y	PHY s •			EOR a,x	LSR a,x	BBR5 r •	5
6	RTS s	ADC (zp,x)			STZ zp •	ADC zp	ROR zp	RMB6 zp •	PLA s	ADC #	ROR A		JMP (a)	ADC a	ROR a	BBR6 r •	6
7	BVS r	ADC (zp),y	ADC (zp) *		STZ zp,x •	ADC zp,x	ROR zp,x	RMB7 zp •	SEI i	ADC a,y	PLY s •		JMP (a.x) *	ADC a,x	ROR a,x	BBR7 r •	7
8	BRA r •	STA (zp,x)			STY zp	STA zp	STX zp	SMB0 zp •	DEY i	BIT # *	TXA i		STY a	STA a	STX a	BBS0 r•	8
9	BCC r	STA (zp),y	STA (zp) *		STY zp,x	STA zp,x	STX zp,y	SMB1 zp •	TYA i	STA a,y	TXS i		STZ a•	STA a,x	STZ a,x •	BBS1	9
Α	LDY #	LDA (zp,x)	LDX #		LDY zp	LDA zp	LDX zp	SMB2 zp •	TAY i	LDA #	TAX i		LDY A	LDA a	LDX a	BBS2 r •	Α
В	BCS r	LDA (zp),y	LDA (zp) *		LDY zp,x	LDA zp,x	LDX zp,y	SMB3 zp •	CLV i	LDA A,y	TSX i		LDY a,x	LDA a,x	LDX a,y	BBS3	В
С	CPY #	CMP (zp,x)			CPY zp	CMP zp	DEC zp	SMB4 zp •	INY i	CMP #	DEX i	WAI I •	CPY a	CMP a	DEC a	BBS4 r•	С
D	BNE r	CMP (zp),y	CMP (zp) *			CMP zp,x	DEC zp,x	SMB5 zp •	CLD i	CMP a,y	PHX s •	STP I•		CMP a,x	DEC a,x	BBS5	D
Е	CPX #	SBC (zp,x)			CPX zp	SBC zp	INC zp	SMB6 zp •	INX i	SBC #	NOP i		CPX a	SBC a	INC a	BBS6	Е
F	BEQ r	SBC (zp),y	SBC (zp) *			SBC zp,x	INC zp,x	SMB7 zp •	SED i	SBC a,y	PLX s •			SBC a,x	INC a,x	BBS7	F
	0	1	2	3	4	5	6	7	8	9	А	В	С	D	E	F	

^{* =} Old instruction with new addressing modes

⁼ New Instruction

6 DC, AC AND TIMING CHARACTERISTICS

Table 6-1 Absolute Maximum Ratings

Rating	Symbol	Value
Supply Voltage	VDD	-0.3 to +7.0V
Input Voltage	VIN	-0.3 to VDD +0.3V
Storage Temperature	TS	-55°C to +150°C

This device contains input protection against damage due to high static voltages or electric fields; however, precautions should be taken to avoid application of voltages higher than the maximum rating.

Note: Exceeding these ratings may result in permanent damage. Functional operation under these conditions is not implied.

6.2 DC Characteristics TA = -40°C to +85°C (PLCC, QFP) TA= 0°C to 70°C (DIP)

Table 6-2 DC Characteristics

Symbol			%	3.3 +/- 10	0%	3.0 +/- 5	%	2.5 +/- 5	%	1.8 +/- 5%	Unit s	
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
VDD	Supply Voltage	4.75	5.25	3.0	3.6	2.85	3.15	2.37	2.63	1.71	1.89	٧
Vih	Input High Voltage (1) BE, D0-D7, RDY, SOB IRQB, NMIB, PHI2, RESB	VDDx0.7 VDD-0.4	VDD+0.3 VDD+0.3	VDDx0.7 VDD-0.4	VDD+0. 3 VDD+0. 3	VDDx0.7 VDD-0.4	VDD+0.3 VDD+0.3	VDDx0.7 VDD-0.4	VDD+0.3 VDD+0.3	VDDx0.7 VDD-0.4	VDD+0.3 VDD+0.3	V
Vil	Input Low Voltage (1) BE, D0-D7, RDY, SOB, IRQB, NMIB, PHI2, RESB	VSS-0.3 VSS-0.3	VDDx0.3 VSS+0.4	VSS-0.3 VSS-0.3	VDDx0. 3 VSS+0.4	VSS-0.3 VSS-0.3	VDDx0.3 VSS+0.4	VSS-0.3 VSS-0.3	VDDx0.3 VSS+0.4	VSS-0.3 VSS-0.3	VDDx0.3 VSS+0.1	V
in	Input Leakage Current (Vin=0.4 to 2.4, VDD=max) BE, IRQB, NMIB, PHI2, RESB, SOB, RDY	-20	20	-20	20	-20	20	-20	20	-20	20	nA
lin	D0-D7 (off state)	-20	20	-20	20	-20	20	-20	20	-20	20	nA
loh	Output High current (Voh=VDD4, VDD=min) A0-A15, D0-D7, MLB, PHI1O, PHI2O, RWB, SYNC, VPB	700	-	350	-	300	-	200	-	100	-	uA
lol	Output Low current (Vol=0.4, VDD=min) A0-A15, D0-D7, MLB, PHI10, PHI20, RDY, RWB, SYNC, VPB	1.6	-	1.6	-	1.6	-	1.0	-	0.5	-	mA
ldd	Supply Current (with Tester Loading) Supply Current (Core)	-	1.5 0.5	-	1.0 0.3	-	1.0 0.25	-	0.75 0.2	-	0.5 0.15	mA/ MHz
Isby	Standby Current Outputs Unloaded BE, IRQB, NMIB, PHI2, SOB=VDD	-	1	-	1	-	1	-	1	-	1	uA
Cin Cts	*Capacitance (Vin=0V, TA=25°C, f-1MHz) BE, IRQB, NMIB, PHI2, RESB, RDY, SOB A0-A15, D0-D7, RWB *Not inspected during production test; verified on a sample basis.	-	5	-	5	-	5	-	5	-	5	pF

⁽¹⁾ For high speed tests, Vih and Vil are set for VDD-.2v and VSS+.2V. The input "1" and "0" thresholds are tested at 1 MHz.

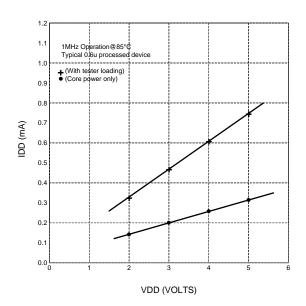


Figure 6-1 Idd vs Vdd

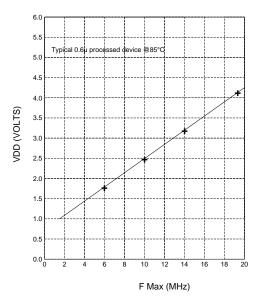


Figure 6-2 F Max vs Vdd

6.3 AC Characteristics TA = -40°C to +85°C (PLCC, QFP) TA= 0°C to 70°C (DIP)

Table 6-3 AC Characteristics

	Complete Descriptor				/-10%		+/-5%		-/-5%		+/-5%	
Symbol	Parameter		14MHz Min Max		1Hz Max	8MHz Min Max		Min	1Hz Max	Min	1Hz Max	Units
VDD	Supply Voltage	4.75	5.25	3.0	3.6	2.85	3.15	2.37	2.675	1.7	1.89	V
tACC	Access Time	30	-	70	-	70	-	145	-	290	-	nS
tAH	Address Hold Time	10	-	10	-	10	-	10	-	10	-	nS
tADS	Address Setup Time	-	30	-	40	-	40	-	75	-	150	nS
tBVD	BE to Valid Data (1)	-	25	1	30	-	30	i	30	-	30	nS
CEXT	Capacitive Load (2)	-	35	ı	35	-	35	i	35	-	35	pF
tPWH	Clock Pulse Width High	35	-	62	-	62	-	125	-	250	-	nS
tPWL	Clock Pulse Width Low	35	-	63	-	63	-	125	-	250	-	nS
tCYC	Cycle Time (3)	70	-	125	-	125	-	250	-	500	-	nS
tF,tR	Fall Time, Rise Time	-	5	-	5	-	5	-	5	-	5	nS
tPCH	Processor Control Hold Time	10	-	10	-	10	-	10	-	10	-	nS
tPCS	Processor Control Setup Time	10	-	15	-	15	-	30	-	60	-	nS
tDHR	Read Data Hold Time	10	-	10	-	10	-	10	-	10	-	nS
tDSR	Read Data Setup Time	10	-	15	-	15	-	30	-	60	-	nS
tMDS	Write Data Delay Time	-	25	-	40	-	40	-	70	-	140	nS
tDHW	Write Data Hold Time	10	-	10	-	10	-	10	-	10	-	nS

^{1.} BE to High Impedance State is not testable but should be the same amount of time as BE to Valid Data

^{2.} ATE or loading on all outputs

^{3.} Since this is a static design, the maximum cycle time could be infinite.

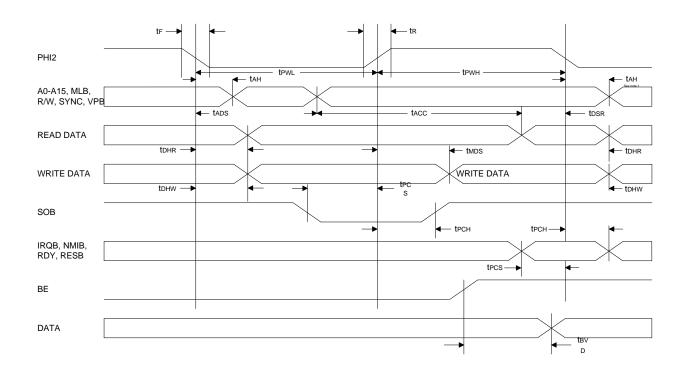


Figure 6-3 General Timing Diagram

Timing Notes:

- 1. Timing measurement points are 50% VDD.
- 2. PHI1O and PHI2O clock delay from PHI2 is no longer specified or tested and WDC recommends using an oscillator for system time base and PHI2 processor input clock.

Table 6-4 Operation, Operation Codes and Status Register Operation Processor Status Register (P) # Immediate Data *User Defined ~ NOT \rightarrow AND (xb,x) (zp),y (a,x) Mnemomic zb,x zp,y (zb) v OR a,× a,y (a) Ζb Ø ⋖ ¥ Exclusive OR 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 Ν ٧ 1 1 D 1 Ζ С Z С ADC A+M+C→A 6D 7D 79 69 61 75 72 71 Ν ٧ 65 AND A^M→A 2D 3D 39 29 25 35 32 31 Ζ ASL 0E 1E ΩA 06 16 z С Ν $C \leftarrow 76543210 \leftarrow 0$ BBR0 0F Branch on bit 0 reset BBR1 1F Branch on bit 1 reset BBR2 Branch on bit 2 reset 2F BBR3 Branch on bit 3 reset 3F BBR4 Branch on bit 4 reset 4F BBR5 Branch on bit 5 reset 5F BBR6 Branch on bit 6 reset 6F BBR7 Branch on bit 7 reset 7F BBS0 Branch on bit 0 set 8F BBS1 Branch on bit 1 set 9F BBS2 Branch on bit 2 set ΑF BBS3 Branch on bit 3 set BF BBS4 CF Branch on bit 4 set BBS5 Branch on bit 5 set DF BBS6 EF Branch on bit 6 set BBS7 Branch on bit 7 set FF BCC Branch C = 0 90 BCS Branch if C=1 B0 F0 BEQ Branch if Z=1 BIT A ^ M 2C 3C 89 24 34 M_7 Z Ma BMI Branch if N=0 30 BNE Branch if Z=0 D0 BPL Branch if N=0 10 BRA Branch Always 80 BRK Break 00 BVC Branch if V=0 50 BVS Branch if V=1 70 CLC 18 0 $C \rightarrow 0$ CLD $0 \rightarrow D$ D8 0 CLI 58 0 $0 \rightarrow 1$ CLV $0 \rightarrow V$ B8 CMP A-M CD DD D9 C9 C5 C1 D5 D2 D1 Z С Ν CPX Z С X-M EC E0 E4 CPY Y-M СС C0 C4 Z С Ν Z DEC Decrement CE DE ЗА C6 D6 DEX $X-1 \rightarrow X$ CA Ν Ζ DEY 88 Ζ $Y-1 \rightarrow Y$ EOR $A \lor M \rightarrow A$ 4D 5D 59 45 55 51 Ζ 49 41 52 Ν INC Increments ΕE FΕ 1A E6 F6 Ν Z INX Ζ $X+1 \rightarrow X$ E8 Ν INY $Y+1 \rightarrow Y$ C8 Ζ JMP 4C 7C 6C Jump to new location

Mnemomic	Operation # Immediate Data ~ NOT ^ AND V OR V Exclusive OR	B	(a,x)	a,x	a,y	(a)	А	#			S	dz	(x,qz)	x,dz	zp,y	(dz)	y,(dz)			*(Jser [us Re Define	d		
Mnem	AV EXCIDENCE OIL	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		6 V	5 1	1	3 D	2 I	1 Z	0 C
JSR	Jump to Subroutine	20				•	•							.0				N		•	•	<u> </u>	•	Z	Ť
LDA	$M \rightarrow A$	AD		BD	В9			A9				A5	A1	B5		B2	B1	N						Z	
LDX	$M \rightarrow X$	AE			BE			A2				A6			В6			Ν						Z	
LDY	$M \rightarrow Y$	AC		ВС				A0				A4		B4				N						Z	
LSR	$0 \rightarrow 76543210 \rightarrow C$	4E		5E			4A					46		56				0						Z	С
NOP	No Operation								EA									-			•	•			
ORA PHA	$A \lor M \rightarrow A$	0D		1D	19			09			40	05	01	15		12	11	N		٠	•	٠	٠	Z	
PHA	$A \rightarrow Ms, S-1 \rightarrow S$ $P \rightarrow Ms, S-1 \rightarrow S$										48 08							-	•	•	•	•	•	•	•
PHX	$X \rightarrow Ms, S-1 \rightarrow S$										DA							•	•	•	-	•	-	<u> </u>	
PHY	$Y \rightarrow Ms, S-1 \rightarrow S$										5A								•	•	•	•	•	•	
PLA	$S + 1 \rightarrow S$, $Ms \rightarrow A$										68							N						z	
PLP	S + 1→S, Ms → P										28								V		1	D	1	Z	С
PLX	$S + 1 \rightarrow S$, $Ms \rightarrow X$										FA							N						Z	
PLY	S + 1→S, Ms → Y										7A							N						Z	
RMB0	Reset Memory Bit 0											07													
RMB1	Reset Memory Bit 1											17													
RMB2	Reset Memory Bit 2											27													
RMB3	Reset Memory Bit 3											37												-	
RMB4	Reset Memory Bit 4											47													
RMB5	Reset Memory Bit 5											57													
RMB6	Reset Memory Bit 6											67						-							
RMB7	Reset Memory Bit 7											77											-		
ROL	C←76543210 ← C	2E		3E			2A					26		36				N			•	•		Z	С
ROR	$C\rightarrow76543210\rightarrow C$	6E		7E			6A					66		76				N						Z	С
RTI	Return from Interrupt										40							N	V		1.	D	I	Z	С
RTS	Return from Subroutine										60											٠			
SBC	$A - M - (\sim C) \rightarrow A$	ED		FD	F9			E9				E5	E1	F5		F2	F1	N	V			•		Z	С
SEC	1 → C								38													•	-	•	1
SED	1 → D								F8											•		1	•		
SEI	1 → I Set Memory Bit 0								78			07										•		•	
SMB0												87										•			•
SMB1 SMB2	Set Memory Bit 1 Set Memory Bit 2											97							•			-			•
SMB2	Set Memory Bit 2 Set Memory Bit 3											A7 B7							•	•		•		•	•
SMB4	Set Memory Bit 4											C7						•	•	•	•	•	•	<u> </u>	•
SMB5	Set Memory Bit 5											D7										•	•	-	
SMB6	Set Memory Bit 6											E7								<u> </u>	•		•		
SMB7	Set Memory Bit 7											F7										•			
STA	$A \rightarrow M$	8D		9D	99							85	81	95		92	91								
STP	STOP (1→ PHI2)								DB																
STX	$X \rightarrow M$	8E										86			96										

Mnemomic	Operation # Immediate Data ~ NOT ^ AND v OR xv Exclusive OR	B	(a,x)	a,x	a,y	(a)	А	#	į	r	S	zp	(x'dz)	zb,x	zp,y	(dz)	(zp),y	7	Pro 6		or Stat User [gister ((P)	0
Δ		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	N	٧	1	1	D	ı	Z	С
STY	Y→M	8C										84		94											
STZ	00 → M	9C		9E								64		74											
TAX	$A \rightarrow X$								AA									N						Z	
TAY	$M \rightarrow X$								A8									N						Z	
TRB	$\sim A \land M \to M$	1C										14												Z	
TSB	$A \lor M \rightarrow M$	0C										04												Z.	
TSX	$S \rightarrow X$								BA									N						Z	
TXA	$X \rightarrow A$								8A									N						Z.	
TXS	$X \rightarrow S$								9A																
TYA	$Y \rightarrow A$								98									N						Z	
WAI	$0 \rightarrow RDY$								СВ																

7 CAVEATS

Table 7-1 Microprocessor Operational Enhancements

Function	NMOS 6502	W65C02S							
Indexed addressing across page boundary	Extra read of invalid address.	Extra read of last instruction byte.							
Execution of invalid OpCodes.	Some terminate only by reset. Results are undefined.	All are NOP's (reserved for future use). OpCode Bytes Cycles 02,22,42,62,82 2 2 C2, E2 X3,OB-BB,EB,FB 1 1 44 2 3 54,D4,F4 2 4 5C 3 8 DC,FC 3 4							
Jump indirect, operand = XXFF.	Page address does not increment.	Page address increments, one additional cycle.							
Read/Modify/Write instruction at effective address.	One read and two write cycles.	Two read and one write cycle.							
Decimal flag.	Indeterminate after reset.	Initialized to binary mode (D=0) after reset and interrupts.							
Flags after decimal operation.	Invalid N, V and Z flags.	Valid flags. One additional cycle.							
Interrupt after fetch of BRK instruction	Interrupt vector is loaded; BRK vector is ignored.	BRK is executed, and then interrupt is executed.							
Ready.	Input.	Bi-directional, WAI instruction pulls low. Latest TSMC devices no longer have an internal pull up. An external pullup should be used if RDY is not driven and a resistor added when driven by a gate to allow for the W65C02S to pull RDY low.							
Read/Modify/Write instructions absolute indexed in same page.	Seven cycles.	Six cycles.							
Oscillator.	Requires external active components.	Crystal or RC network will oscillate when connected between PHI2 and PHI10.							
Assertion of Ready (RDY) during write operations.	Ignored.	Stops processor during PHI2, and WAI instruction pulls RDY low.							
Clock inputs.	PHI2 is the only required clock.	PHI2 is the only required clock.							
Unused input-only pins and RDY.	Must be tied to VDD.	Must be tied to VDD.							

The BRK instruction for both the NMOS 6502 and 65C02 is a 2 byte instruction. The NMOS and CMOS devices simply skips the second byte (i.e. doesn't care about the second byte) by incrementing the program counter twice. It is important to realize that if a return from interrupt is used it will return to the location after the second or signature byte.

8 HARD CORE MODEL

8.1 Features of the W65C02S Hard Core Model

- The W65C02S core uses the same instruction set as the W65C02S.
- The only functional difference between the W65C02S and W65C02S core is the RDY pin. The W65C02S RDY pin is bi-directional. The W65C02S core RDY function is split into 3 pins, RDY, WAITN and WAITP. The WAITN output goes low and WAITP goes high when a WAI instruction is executed.
- The ESD and latch-up buffers have been removed.
- The output from the core is the buffer N-channel and the P-channel transistor drivers.
- The following inputs, if not used, must be pulled to the high state: RDY, IRQB, NMIB, BE and SOB.
- The timing of the W65C02S core is the same as the W65C02S.

9 SOFT CORE RTL MODEL

9.1 W65C02 Synthesizable RTL-Code in Verilog HDL

The RTL-Code (Register Transfer Level) in Verilog is a synthesizable model. The behavior of this model is equivalent to the original W65C02S hardcore. The W65C02 RTL-Code is available as the core model and the W65C02S standard chip model. The standard chip model includes the soft-core and the buffer ring in RTL-Code.

10 ORDERING INFORMATION

Example: W65C02S6TPLG-14								
Description	W65C							
W65C = standard product								
Product Identification Number	02S							
Foundry Process	6T							
6=.6u 1P/2M CMOS Process								
T= TSMC Foundry								
Package	PL							
P = Plastic Dual-In-Line, 40 pins								
PL = Plastic Leaded Chip Carrier, 44 pins Q = Quad Flat Pack, 44 pins								
RoHS/Green Compliance	G							
G = RoHS/Green Compliant (Wafer and Packaging)								
Temperature/Processing								
Blank = -40°C to + 85°C (PLCC and QFP) 0°C to 70°C (DIP)								
Speed Designator	-14							
-14 = 14MHz								

To receive general sales or technical support on standard product or information about our module library licenses, contact us at:

The Western Design Center, Inc.
2166 East Brown Road
Mesa, Arizona 85213 USA
Phone: 480-962-4545 Fax: 480-835-6442
Info@WesternDesignCenter.com
www.WDC65xx.com
www.WesternDesignCenter.com

WARNING: MOS CIRCUITS ARE SUBJECT TO DAMAGE FROM STATIC DISCHARGE

Internal static discharge circuits are provided to minimize part damage due to environmental static electrical charge build-ups. Industry established recommendations for handling MOS circuits include:

- 1. Ship and store product in conductive shipping tubes or conductive foam plastic. Never ship or store product in non-conductive plastic containers or non-conductive plastic foam material.
- 2. Handle MOS parts only at conductive work stations.
- 3. Ground all assembly and repair tools.