

Customer 69174 - R R DONNELLEY & SONS CO

Salesperson 501 - INTERNAL, BUSINESS

Agency

Cost Ref Date 09/09/2019 06:04 PM

Product Banner / Dye Sublimation

Finished format 15.64 x .5"

Contact (Customer)

Estimator

Estimate 4,277

Payment Term Immediate Credit to Your Account

Title Cold Laminator Test

Currency US\$ - U.S. Dollar

Remuneration Group Standard

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea
Magnetic Rece	1	4 x 0	0 x 0	2.56 x .5"	12 x 18"	18 x 12"	1/1	161	1 Side	11	Xerox iGen 4	4.59 %	23.75 %
Magnetic Rece	1	4 x 0	0 x 0	15.64 x .5"	47 x 64"	64 x 47"	1/1	160	1 Side	3	LFD Board	58.40 %	10.00 %

### **Substrate Cost**

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Mag Receptive - 13 pt 12 x 18" 150 ppi	11	17.00	ft2			1.00	17.00
Mag Receptive - 13 pt 47 x 64" 150 ppi	3	63.00	ft2			1.00	63.00
Total							80.00

#### Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Process - Wide Format UV	0.03	lbs			175.00	4.90
Anti-Slip Backer - Cold-Substrate roll Other grammages - Other Fields	66.00	ft2			2.20	145.20
Matte Laminate - Cold-Substrate roll Other grammages - Other Fields	74.00	ft2			0.28	20.72
Total						170.82

### **Transformation Cost**

Process	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost	
Magnetic Rece	Digital Print F 4x0	Xerox iGen 4	1	1		10.00 %	1,100.00	161	10.00	Run		00:15	00:00:33			
Magnetic Rece	Lamination	Cold Laminator	1	2		12.50 %	900.00	161	16.00	Cycles		01:00	00:01:04	152.00	154.70	
Magnetic Rece	Cut	Digital Cutting Table (iCut)	1	1			18.30	161	8.00	Cycles		00:20	00:26:17	66.00	50.90	
Magnetic Rece	WF Print F 4x0	LFD Board	1	1			18.00	160	3.00	Cycles	00:17	00:03	00:10:02	108.00	54.05	
Magnetic Rece	Cut	Digital Cutting Table (iCut)	1	1			59.30	160	3.00	Cycles		00:20	00:03:02	66.00	25.34	
Magnetic Rece	Lamination	Cold Laminator	1	2		10.00 %	679.70	80	10.00	Cycles		01:00	00:00:53	152.00	154.24	
Magnetic Rece	Cut	Digital Cutting Table (iCut)	1	1			7.00	80	5.00	Cycles		00:20	00:43:02	66.00	69.34	
	Total														508.57	

## Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Magnetic Rece	Xerox iGen 4 07 Cost per click (simplex 4cp 18 x 12) Cost Unit Activity Quantity + waste	44.00	Each			0.09	3.92
	Total						3.92

## **Production Cost**

Production Total Cost **763.32** 

### Sale Cost

Rule **Standard**Sales Type **Standard** 

Delivery Method **Customer pick up**Qty **1,600.00** 

Commissions	Original %	Real %	Value
Commission Producer			
Commission Seller			
Target Price	5.00 %	5.00 %	41.98
Total	5.00 %	5.00 %	41.98

Delivery

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			

Weight Weight /

# Sales price

Product	Destination	Qty	Un	% Margin	\$ Margin	% Value add	\$ Value add	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
Magnetic Receptive -	Standard	400.00	Each	10.00 %	44.61	70.83 %	347.58	1.2268	1,226.80	490.72	10.00 %	490.72	
Magnetic Receptive -	Standard	1,200.00	Each	10.00 %	31.72	68.02 %	237.33	0.2908	290.77	348.93	10.00 %	348.93	
Total		1,600.00		10.00 %	76.33	69.66 %	584.91	0.5248	524.78	839.65	10.00 %	839.65	

Product/ Delivery

Product

Magnetic Receptive - 6 version Standard

Target Price | Target Price |

Quantity	Unit	Value 1	Value 2	
3.12	lbs			

Value 1	%	Value 2	-	
366.38				

Total 881.63 9.47 lbs	

Product/ Delivery

Production Price PrePress / Press

Product	Delivery	Quantity	Unit	Value 1	Value 2	
Magnetic Receptive - 6 version	Standard	1,200.00	Each		4.32	
Magnetic Receptive - 2 version	Standard	400.00	Each		64.84	
Total		1,600.00	Each		69.16	