

Customer 1611 - FOODCOMM INTERNATIONAL, INC.

Salesperson 393 - jdoyle

Agency

Cost Ref Date 09/13/2019 06:06 PM
Product Linerless Product

Finished format 11 x 2.5"

Contact ELISSA GARLING (Customer)

Estimator

Payment Term **NET 30 DAYS**

Title Foodcom, #24549, Thomas Foods, 11" x 2-1/2", DIGITAL, clear film, 4cp + white

Currency \$ - U.S. Dollar

Remuneration Group Standard

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea
Linerless Label	1	4 x 0	1 x 1	11 x 2.5"	13.5"	13.5 x 12.5"	1/1	5	REV	4,494	MPS NEW PRESS / Coater	18.52 %	34.83 %

Substrate Cost

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
CGS360 3.6M CLEAR BOPP - 2.95 pt 13.5" 680 ppi	4,315	728.16	M inch			0.31	228.79
Total							228.79

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Adhesive	0.22	lbs			3.77	0.83
Process - Outras tintas	1.12	lbs			12.00	13.44
Silicone	0.22	lbs			9.00	1.97
Total						16.24

Transformation Cost

Process	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
Linerless Label	Flexo press 4x0	MPS NEW PRESS	1	1	450	15.00 %	9,690.00	5	3,516.67	ft		00:50	00:21:47	200.00	239.25
Linerless Label	Glue 0x0 (Varnish 1x1)	Coater	1	1	150	1.00 %	11,730.00	10	3,333.33	ft	00:15		00:17:03	138.63	74.05
	Total														313.30

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
	Total						

Production Cost

Production Total Cost 558.32

Sale Cost

Rule **Standard**Sales Type **Standard**

Delivery Method **Customer pick up**Qty **16,000.00**

Commissions	Original %	Real %	Value
Commission Agency			
Commission Producer			
Commission Seller			
Total			

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Discount			
Total			

Sales price

Linerless Labels	Standard	16,000.00	each	24.96 %	185.67	0.0465	46.50	744.00	,	Table 744.00		
Product	Destination	Qty	Un	% Margin	\$ Margin	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/	% Discount	