



Customer 722 - AUTUMN HILL VINEYARDS

Salesperson 371 - acangemi

Agency

Cost Ref Date 09/16/2019 12:37 PM
Product Prime / Hand Fanfolding

Finished format 3.625 x 8"

Contact ED SCHWAB (Customer)

Estimator

Payment Term **NET 30 DAYS**

Title **Second Flow**Currency **\$ - U.S. Dollar**

Remuneration Group Standard

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea
Label 2p	1	4 x 0	0 x 0	3.625 x 8"	11.875"	11.875 x 16.25	1/1	6	1 Side	8,049	Digital/Flexo Labelfire 340	5.26 %	18.86 %

Substrate Cost

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
BOPP WHITE - 5.28 pt 11.875" 380 ppi	3,424	660.73	M inch			0.43	287.42
Total							287.42

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Process - Other inks	2.02	lbs			37.75	76.10
AC505T THERMAL TRANSFER LAMINATE-Paper roll Other grammages - Other Fields	555.36	M inch			0.21	117.74
MATWA 1M MATTE SELF WOUND-Substrate roll 1.5; - Other Fields	543.29	M inch			0.17	95.08
Total						288.92

Transformation Cost

Pr	rocess	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
Label	l 2p	Digital Print 4x0	Digital/Flexo Labelfire 340	1	2	200	15.00 %	5,400.00	6	6,825.00	ft	00:20		01:15:50	232.00	370.56
Label	l 2p	Rotoflex	Rotoflex (1/2/3)	1	1	20	0.20 %	7,470.00	6	3,385.42	ft	00:20		00:27:12	50.28	39.55
		Total														410.11

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
	Total						

Production Cost

Production Total Cost 986.44

Sale Cost

Rule **Standard**Sales Type **Standard**

Delivery Method **Customer pick up**

Qty **15,000.00**

Commissions	Original %	Real %	Value	
Commission Agency				Fi
Commission Producer				D
Commission Seller				
Total				

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Discount			
Total			

Sales price

Product Destination Qty Un % Margin \$ Margin Unit Price Price x Thousands Total price Margin/ Table Table	% Discount			Total price		Unit Price	\$ Margin	% Margin	Un	Qty	Destination	Product
Thousands Margin/ Table Ta	, o Bibcounic	lable	Margin/ lable	rotal price	Thousands	01.11.00	Ψα.σ	70 1 101 9111	0	407	D cotilidation	oddcc