



Estimate **1,174**

Emission **08/28/2019 03:09 PM**

Customer **722 - AUTUMN HILL VINEYARDS**

Contact **ED SCHWAB (Customer)**

Salesperson **371 - acangemi**

Agency

Payment Term **NET 30 DAYS**

Cost Ref Date **08/28/2019 03:01 PM**

Title **Second Flow**

Product **Prime**

Currency **\$ - U.S. Dollar**

Finished format **3.625 x 8"**

Remuneration Group **Standard**

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea...
Label 2p	1	4 x 0	0 x 0	3.625 x 8"	11.875"	11.875 x 16.5'	1/1	6	REV	4,435	Flexo Press (RCS1/RCS2)	6.70 %	28.99 %

**Substrate Cost**

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
BOPP WHITE - 5.28 pt 11.875" 380 ppi	3,226	632.10	M inch	<input type="checkbox"/>	<input type="checkbox"/>	0.43	274.96
<b>Total</b>				<input type="checkbox"/>	<input type="checkbox"/>		<b>274.96</b>

**Others Raw Material Cost**

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Process - Outras tintas	1.11	lbs	<input type="checkbox"/>	<input type="checkbox"/>	12.00	13.34
MATWA 1M MATTE SELF WOUND-Substrate roll - - - 1.5; - Other Fields	598.69	M inch	<input type="checkbox"/>	<input type="checkbox"/>	0.17	104.77
<b>Total</b>			<input type="checkbox"/>	<input type="checkbox"/>		<b>118.11</b>

**Transformation Cost**

Process	Activity	Production Group	Rep	In...	Setup Waste	Produ... Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti... Time	Cost Unit	Total Cost
Label 2p	Flexo press 4x0	Flexo Press (RCS1/RCS2)	1	1	450	15.00 %	9,690.00	6	3,465.00	ft		00:50	00:21:27	162.57	193.61
Label 2p	Rotoflex	Rotoflex (1/2/3)	1	1	20	0.20 %	7,470.00	6	3,437.50	ft	00:20		00:27:37	50.30	39.91
	<b>Total</b>														<b>233.52</b>

**Other Costs**

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
	<b>Total</b>			<input type="checkbox"/>	<input type="checkbox"/>		

**Production Cost**

Production Total Cost **626.59**

**Sale Cost**

Rule **Default**

Delivery Method **Customer pick up**

Sales Type **Standard**

Qty **15,000.00**

Commissions	Original %	Real %	Value
Commission Agency			
Commission Producer			
Commission Seller			
<b>Total</b>			

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Discount			
<b>Total</b>			

**Sales price**

Product	Destination	Qty	Un	% Margin	\$ Margin	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
<b>Label</b>	<b>Default</b>	<b>15,000.00</b>	<b>each</b>	<b>25.00 %</b>	<b>208.91</b>	<b>0.0557</b>	<b>55.70</b>	<b>835.50</b>	<b>25.00 %</b>	<b>835.50</b>	