Estimate 33,244

mission AS/ASS/3640 ASIES DI

Customer 6171 - Briova RX Infusion/Unitedhealth

Salesperson **531 - Brown Scott**Payment Term **49 - Net 40 Days** 

Title BriovaRx Training Binder

Currency US\$ - U.S. Dollar

Remuneration Group **Standard** 

Contact Aggle Sabala (Customer)

Agency

Cost Ref Date 08/92/2019 05:28 PM

Product Sinests
Finished format 11 x 11.75"

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	rinters	Trimmed Waste	Makerea
Content Sheet	1	4 × 0	0 × 0	8.5 x 11"	13 × 19"	13 × 19"	1/1	2	1 Side	24	Versafire CV	24.29 %	60.00 %
Front & Spine	1	4 × 0	0 × 0	11 x 11.75"	19 x 13"	13 x 19"	1/1	1	1 Side	41	Versafire CV	47.67 %	36.67 %

#### **Substrate Cost**

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Astrobrights Text Smooth "COLORS" 10%PCW FSC - 70 # 8.5 x 11" 370 ppi	500	6.89	lbs			1.78	12.25
Blazer Satin Cover Digital FSC - 100 # 19 x 13" 200 ppi	41	3.89	lbs			0.83	3.23
Blazer Satin Text Digital FSC - 80 # 13 x 19" 500 ppi	24	1.00	lbs			0.77	0.77
Total							16.25

### Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Total						

### **Transformation Cost**

Process	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
Kit	Drill Standard	Drill	1	1	4		2,109.10	1	30.00	Cycles	00:15		00:00:51	84.02	22.20
Kit	Hand work Standard	Hand Work	1	1			166.70	1	30.00	Cycles			00:10:48	58.33	10.50
White (3) Ring	- (Minimum)	issue stock charge	1	1				1	34.00	lbs					
Tab Sheets - 4	Mac Assembly	Mac Assembly	1	1			2.00	1	1.00	Cycles			00:30:00		
Tab Sheets - 4	- (Minimum)	issue stock charge	1	1				1	34.00	lbs					
Content Sheet	Mac Assembly	Mac Assembly	1	1			2.00	2	1.00	Cycles			00:30:00		
Content Sheet	Prepress (Minimum)	Digital Prep	1	1				2	1.00	each					
Content Sheet	- (Minimum)	issue stock charge	1	1				2	24.00	lbs					
Content Sheet	Digital Print F 4x0	Versafire CV	1	1	5	5.56 %	1,301.30	2	18.00	Run	00:18	00:06	00:00:50	117.51	48.63
Content Sheet	Cut	Polar Cutter	1	1		5.88 %	113.40	2	17.00	Cycles	00:15		00:09:00	100.35	40.14
Front & Spine	Prepress (Minimum)	Digital Prep	1	1				1	1.00	each					
Front & Spine	- (Minimum)	issue stock charge	1	1				1	41.00	lbs					
Front & Spine	Digital Print F 4x0	Versafire CV	1	1	5	2.86 %	1,522.50	1	35.00	Run	00:18	00:06	00:01:23	117.52	49.71
Front & Spine	Cut	Polar Cutter	1	1		2.94 %	226.70	1	34.00	Cycles	00:15		00:09:00	100.35	40.14
	Total														211.32

### **Outsourcing Cost**

Process	Activity	Production Group	Description	Rep	Cycle Elem	Setup Was	Produ Waste %	Qty Produ	UN	Revie	Cost Unit	Total Cost	Notes
White (3) Ring	Outsourcing	Outside 3	Outside 3 cost m Avery Durable View	1	1			0.03	Thous		1.00	0.03	
Tab Sheets - 4	Outsourcing	Outside 1	Onteridal Freightn LassrtRaint10,000	1	1		8.82 %	<b>0.48</b>	Thokig.		117.45	174.00	
Tab Sheets - 4	Outsourcing	Outside 1	Outside Fredgthm Lasert Reint10,000	1	1		8.82 %	0.08	Tholas		117.00	<b>170</b> .08	
Tah Chaota	Outcourcing	Outcido 2	Outcide 2 cost m Avony Index Divide Total	4	1			U US	Thous		1 00	174.09	

## Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
White (3) Ring	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	6.80	lbs			0.75	5.13
Tab Sheets - 4	Mac Assembly cost hour Cost Unit (in transformation) Fixed	0.50	each			110.32	55.16
Tab Sheets - 4	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	1.56	lbs			0.75	1.18
Content Sheet	Digital Prep PDF Proof Cost Unit (in transformation) Fixed	1.00	each			16.23	16.23
Content Sheet	Digital Prep Preflight Cost Unit (in transformation) Fixed (Minimum)	1.00	each			24.50	24.50
Content Sheet	Digital Prep Proof Delivery Cost Unit (in transformation) Fixed (Minimum)	1.00	each			31.44	31.44
Content Sheet	Mac Assembly cost hour Cost Unit (in transformation) Fixed	1.00	each			110.32	110.32
Content Sheet	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	1.00	lbs			0.75	0.75
Content Sheet	Versafire CV Cost per click (color) Versafire Cost unit (not in transformation) Activity Quantity + was	96.00	each			0.01	1.25
Front & Spine	Digital Prep PDF Proof Cost Unit (in transformation) Fixed	1.00	each			16.23	16.23
Front & Spine	Digital Prep Preflight Cost Unit (in transformation) Fixed (Minimum)	1.00	each			24.50	24.50
Front & Spine	Digital Prep Proof Delivery Cost Unit (in transformation) Fixed (Minimum)	1.00	each			31.44	31.44
Front & Spine	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	3.89	lbs			0.75	2.94
Front & Spine	Versafire CV Cost per click (color) Versafire Cost unit (not in transformation) Activity Quantity + was	164.00	each			0.01	2.13
	Total						323.20

**Production Cost** 

Production Total Cost 724.88

### Sale Cost

Rule **Default**Sales Type **Standard** 

# Delivery Method FOB JR Dock

Qty **30.00** 

Commissions	Original %	Real %	Value	Taxes/ Others Costs	Original %	Real %	Value
Customer Add Ons				Financial charge			
Labor Factor							
Total							

### Sales price

Product	Destination	Qty	Un	% Margin	\$ Margin	% Value add	\$ Value add	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
Kit	Default	30.00	each	0.55 %	4.02	73.42 %	535.16	24.2967	24,296.67	728.90	0.55 %	728.90	

Product/ Delivery

Product

Value 1 % Value 2 -

Quantity Unit Value 1 Value 2

9.76 lbs

Weight Pounds /

Product/ Delivery

Minimum Price -/

Mailing Pricing Breakdown /

Product	Delivery
Kit	Default

Default

Delivery

Value 1	%	Value 2	-
728.90			