

## A part of the Smurfit Kappa Group

Customer 1886 - Brittevery Pu@ding Co. GMBH

Salesperson 1839 - Stewada

Payment Term (1022nm120abay2r Edit to MountlAccount

Titlitie 37/2484/ttsr & Overapellin Classic & Meaty 10pk Stacking Tray tc.

Currency £ - GBP

Estimate 5, 100 Emission 13/03/2019 12/07

Contact AlexandrePalyishley (Customer)

Agency

Cost Ref Date 14/08/2019 18 89

Product Basic Dumpbin

Finished format 48.32088 x 84.23465"

Remunera		Group St							111131	ica ioiiliae 🐷	A CONTRACTOR				
Process	Rep	Color	Varnish	Flat Format	Paper Format	Cuttir		Cut Cyc	cle m Print syste	em Cycles		Prir	nters	Trimmed Waste	Makerea
7 <b>999999</b> Head	1	4 x 0	0 x 0	<b>18.62992</b> x 39	<b>62.99213</b> x <b>9</b> 8	62.9926	3 x 98 1/:	1	6 1 Side	1,30	8 HP Digit	al Press 170	000 (Wetherby	y) <b>39.62</b> %	12.28
7999999 Part	1	4 x 0	0 x 0	43 x 59"	97.04724 x 18	44.5748	x 60.! 1/:	1	1 Side	1,81	8 HP Digit	al Press 170	000 (Wetherby	6.04 %	10.52 9
Cutter 3 Outer		0 x 0	0 x 0		97.04724 x 18				1			,	1 1	4.27 %	
T999999 Part	1	4 x 0	0 x 0	43.89764 x 60	97.04724 x 18	45.4724	1 x 61 1/	1	1 1 Side	1,81	8 HP Digit	l Press 170	000 (Wetherby	7) 5.93 %	10.52 9
Total				Description					Unit Qty	Qty	UN	Reviewed	Provided		1,611.7 Total Cost
				Generic - sheet					1,77		.99 Th. Sq			314.00	1,566.
				u - Generic - sl	l.600 x 2.500 m scription heet	ım			3,63	Qty 1	.23 III. 59 .45 Th. Sq	Reviewed	Provided	605.00 Cost Unit 605.00	745.3 Total Cost 3,903.4
JK Standard	100 OU	ppiici 1	150 4205	p Generic si	11000				5,00		.00 each			3.50	6,215:6
thers Raw Ma		l Cost -													
211.4011.211211.11				Des	scription				1	Qty	UN	Reviewed	Provided	Cast Unit	Total Cost
Process Large Pallet		Activ	ity		don Group	Rep In.	Setup " Waste	Produ Waste %	Speed	Cycle Q	y UN	Fixed	Rep Produ Setup Tim	cti Cost Unit	Total Cost 454.3
D34649A Stac	Digita	al Print -	Display F 4	x HP Digital Pn	ess 17000 (Wet	1	1 5	2.03 9	6 130.00	1 1,2	79.0 <mark>0 Run</mark>	00715	09:50	0:18 64.10	464.5
								-			-				

Transformatio	n Cost														
Process -	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing		Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
Process	Glue Straight Line	Lamina Workstation (Wether Description HP Digital Press 17000 (Wet	1	. 1	10 5	4.01 % 2.02 %		1	1,645.00 Qty 297.00	UN	00:01 keviewer 00:15	l Prov	05:29:00 ided Co 02:17:05	st Unit	243.87 Total Cost 162.47
<del>P395999</del> Fitaa	Hanspord Press 17000 (W	Harispo HR Press 17000 Tone	r Co	One	cycle Co			6	29 <b>9</b> 500		24:00	[		215.00	572.60
T999999 Head		Plotter Table Kongsberg (Coi HP Digital Press 17000 (Wet	1	1	5 5	1.74 % 2.03 %		1	287.00 1,777.00		00:15 00:15		19:08:00 04:52:55		
T999999 Part	Die Cutting Gold	Young Shin (Wetherby)	1	. 1		2.03 %	712.50	1	1,721.00	Sheet			02:24:56		146.78
Cutter 3 Outer Cutter 3 Outer		TCZ01 (Corby) Hand Stripping (Corby)	1	1	20 20		300.00 100.00	1	1,750.00 1,721.00				05:50:00 17:12:36	58.46 21.75	
		HP Digital Press 17000 (Wet	1	1	5	2.00	!	1	1,777.00		00:15		04:52:55		
1999999 Part I	Die Cutting Gold Totai	Young Shin (Wetherby)	1	1	21	2.03 %	712.50	1	1,721.00	Sneet	00:45		02:24:56	46.37	146.78 <b>2,802.17</b>

Other Costs												
Commission Process	roducer		Description			Financial charge	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
T282899 Head	HP Digital Press 170	000 (Wetherby) HP	Press 17000 Toner	Cost One cy	de Cost Un	it Activity Quantity	1.23	Th. Sc			215.00	264.88
T999999 Head	Transport to Corby	Standard Cost Unit	Fixed			Total	1.00	each			85.00	85.00
T999999 Part	HP Digital Press 170	000 (Wetherby) HP	Press 17000 Toner	Cost One cy	de Cost Un	it Activity Quantity	3.17	Th. So			215.00	680.90
T999999 Part	Young Shin (Wether	by) Die Cost - You	ng Shin - Gold Cosl	Unit Fixed (	Minimum)		1.00	each			187.50	187.50
Cutter 3 Outer	TCZ01 (Corby) Die	Cost - TCZ01 Cost	Unit Fixed (Minimu	m)	<u> </u>		1.00	each	$+ \Box$		50.00	50.00
	HP Digital Pressol70					t Activity Quantity		riffe šc jusand	total p	nice 📙 Ma	able lable	ce/ 766.08 Discount
D34649A Stac	Young Shin (Wether king Tr. Default	1,233.00 eac	ng Shin - Gold Cost dh 48.12 %	1,425.96	49.84 %	2,187.66	3.5600	eacn 3,560.	00 4,3	9.48 4	8.12 % 187.50 4,38	187.50 2,161.86

Product/ Delivery Net Contribution Contribution / Price

Production Total Cost 11,209.01

Rule **Default**Sales Type **Standard** 

Delivery Method External Provider
Qty 1,645.00

sions	Original %	Real %	Value	Taxes/ Others Costs	Original %	Real %	Value
er				Financial charge			
				Origination			
				Tooling Costs			

## Sales price

Product	Destination	Qty	Un	% Margin	\$ Margin	% Value add	\$ Value add	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
Cutter 3 Dump Bin	Default	1,645.00	each	48.98 %	5,490.44	48.43 %	8,292.62	10.4100	10,410.00	17,124.45	48.98 %	17,124.45	

Product/ Delivery

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Product	Delivery	Value 1	%	Value 2	-
Cutter 3 Dump Bin	Default	5,490.44	32.06 %	17,124.45	