Estimate 18/136

Emission 08/28/2019 05:06 Pt

97.69

Customer **6854 - Students on Ice**Salesperson **798 - Pam Falkner**

Paymentglemon Immediate Credit to Your Account

Cost Ref Date 20196/2006 13-0Parkage

CBroshok South Saddle Stitch Self Cover

Remulii eistiauh (Group) 8.5 Matrikup: +15%

EsiAgertoy

Rost Ref Date DO/27/12019/8/9590 Wour Account

Produkt Bong O/i Satisfie Stituit Spif Cover

Finisheduformat 8.50401"

Remuneration Group 1 - Markup: +15%

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles		Print	ers	Trimme Waste	Makerea
Text 4p 8 4 x 4 0 x 0 17 x 11" 12 x 18" 18 x 12" 1/1								1	F/B	2,008	Nexpress	s 3000 (HC)	13.43 % 0.40 %		
Substrate Cos	ubstrate Cost														
Description								Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost	
Blazer Satin to											.30 lbs				

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Carton 1 (HC)	3.00	each			1.60	4.80
Total						4.80

Transformation Cost

Process	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
Bound	Staple	Horizon (HC)	1	1	1		200.00	1	250.00	Cycles	00:20	00:08	01:15:00	50.00	85.83
Text 4p	-	Colour Proof	1	1				8	1.00	each					
Text 4p	Digital Print F/B 4x4	Nexpress 3000 (HC)	8	1			1,000.00	1	251.00	Run	00:10		00:15:04	210.00	456.68
Text 4p	Pos Cut	Digital Knife (HC)	8	1			8,346.00	1	251.00	Cycles	00:10		00:01:48	100.01	40.73
Text 4p	-	Prepress	8	1				1	251.00	Cycles					
	Total														583.24

Other Costs

Process	ess Description		UN	Reviewed	Provided	Cost Unit	Total Cost
Text 4p	Colour Proof Cost per page Cost Unit Fixed	2,991.99	each			0.06	164.56
Text 4p	Nexpress 3000 (HC) Cost per click (color 18 x 12) Cost Unit - Fixed (Click Charge) Activity Quantity	4,016.00	each			0.06	240.96
Text 4p	Prepress Cost per page Cost Unit Fixed	32.00	each			4.50	144.00
	Total						549.52

Production Cost

Production Total Cost 1,235.25

Sale Cost

Rule **Standard**Sales Type **Standard**

Delivery Method **FOB Plant**Qty **250.00**

Commissions	Original %	Real %	Value
Commission Agency			
Commission Producer Commission Seller			
Total			

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			

Sales price

	Product	Destination	Qty	Un	% Margin	\$ Margin	% Value add	\$ Value add	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
ı	Bound	Default d	250.00	each	15.00 %	185.29	54.10 %	768.53	5.6822	5,682.20	1,420.54	15.00 %	1,420.54	

Product/ Delivery

Wheight of the Job Weight (Total) /

Product	Delivery	Quantity	Unit	Value 1	Value 2	
Bound	Diefacitird	78.75	lbs			