Emission 13/08/2019 20:20



A part of the Smurfit Kappa Group

Customer **1483 - Smurfit Abercarn**Salesperson **1946 - brahmde**

Payment Term 0107 - End of Month the 10th

Title Coke pads
Currency £ - GBP
Remuneration Group Standard

Contact Credit Safe (Customer)

Agency

Cost Ref Date 13/08/2019 20:15

Product Standard Packaging

Finished format 15 x 10"

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea
000274 Coke 1	1	0 x 0	0 x 0	15 × 10"	97.04724 x 18	31.37795 x 31	1/1	6				8.59 %	1.57 %

Substrate Cost Description Unit Qty Qty UN Reviewed Provided Cost Unit Total Cost

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
UK Standard	50.00	each			3.50	175.00
Total						175.00

Transformation Cost

Process	Activity	Production Group	Rep	In		Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
000274 Coke	Die Cutting	Auto Platen 4 (Wetherby)	1	1	20	1.50 %	2,750.00	6	30,000.00	Sheet	00:30		10:54:33	33.77	385.29
	Total														385.29

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
000274 Coke 1	Auto Platen 4 (Wetherby) Die Cost Fixed AP 4 - Gold Cost Unit Fixed	12.60	each			41.60	524.16
	Total						524.16

Production Cost

Production Total Cost 5,553.88

Sale Cost

Rule **Default**Sales Type **Standard**

Delivery Method External Provider

Qty **180,000.00**

Commissions	Original %	Real %	Value	Taxes/ Others Costs
Commission Producer				Financial charge
Commission Seller				Origination
Rehate Total				Tooling Costs Total

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Origination			
Tooling Costs Total			

Sales price

	Product	Destination	Qty	Un	% Margin	\$ Margin	% Value add	\$ Value add	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
1	000274 Coke Tray	Default	180,000.00	each	52.61 %	2,921.96	36.75 %	3,307.25	0.0500	50.00	9,000.00	52.61 %	9,000.00	

Product/ Delivery

Net Contribution Contribution / Price

Product	Delivery	Value 1	%	Value 2	-
000274 Coke Tray	Default	2,921.97	32.47 %	9,000.00	