Customer	**1611 - FOODCOMM INTERNATIONAL, INC.**
Salesperson	**393 - jdoyle**
Payment Term	**NET 30 DAYS**
Title	**Foodcom, #24549, Thomas Foods, 11" x 2-1/2", DIGITAL, clear film, 4cp + white**
Currency	**$ - U.S. Dollar**
Remuneration Group	**Standard**

Contact	**ELISSA GARLING (Customer)**
Agency	
Cost Ref Date	**08/01/2019 06:19 PM**
Product	**Linerless Product**
Finished format	**11 x 2.5"**

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea...
Linerless Label	1	4 x 0	1 x 1	11 x 2.5"	13.5"	13.5 x 12.5"	1/1	5	REV	4,494	MPS NEW PRESS / Coater	18.52 %	34.83 %

Substrate Cost

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
CGS360 3.6M CLEAR BOPP - 2.95 pt 13.5" 680 ppi	4,315	728.16	M inch	☐	☐	0.31	228.79
Total				☐	☐		**228.79**

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Adhesive	0.22	lbs	☐	☐	3.77	0.83
Process - Outras tintas	1.12	lbs	☐	☐	12.00	13.44
Silicone	0.22	lbs	☐	☐	9.00	1.97
Total			☐	☐		**16.24**

Transformation Cost

Process	Activity	Production Group	Rep	In...	Setup Waste	Produ... Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti... Time	Cost Unit	Total Cost
Linerless Label	Flexo press 4x0	MPS NEW PRESS	1	1	450	15.00 %	9,690.00	5	3,516.67	ft		00:50	00:21:47	200.00	239.25
Linerless Label	Glue 0x0 (Varnish 1x1)	Coater	1	1	150	1.00 %	11,730.00	10	3,333.33	ft	00:15		00:17:03	138.63	74.05
	Total														**313.30**

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
	Total			☐	☐		

Production Cost

Production Total Cost   **558.32**

Sale Cost

Rule	**Default**
Sales Type	
	Standard

Delivery Method	**Customer pick up**
Qty	
	16,000.00

Commissions	Original %	Real %	Value
Commission Agency			
Commission Producer			
Commission Seller			
Total			

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Discount			
Total			

Sales price

Product	Destination	Qty	Un	% Margin	$ Margin	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
Linerless Labels	**Default**	**16,000.00**	**each**	**24.96 %**	**185.67**	**0.0465**	**46.50**	**744.00**	**24.96 %**	**744.00**	