



Estimate 1,000

Emission 08/08/2019 03:05 PM

Customer	722 - AUTUMN HILL VINEYARDS	Contact	ED SCHWAB (Customer)
Salesperson	371 - acangemi	Agency	
Payment Term	NET 30 DAYS	Cost Ref Date	08/08/2019 03:05 PM
Title	Second Flow	Product	Prime
Currency	\$ - U.S. Dollar	Finished format	3.625 x 8"
Remuneration Group	Standard		

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea...
Label 2p	1	4 x 0	0 x 0	3.625 x 8"	11.875"	11.875 x 16.5'	1/1	6	REV	4,435	Flexo Press (RCS1/RCS2)	6.70 %	28.99 %

Substrate Cost

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
BOPP WHITE - 5.28 pt 11.875" 380 ppi	3,226	632.10	M inch	<input type="checkbox"/>	<input type="checkbox"/>	0.43	274.96
Total				<input type="checkbox"/>	<input type="checkbox"/>		274.96

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Process - Outras tintas	1.11	lbs	<input type="checkbox"/>	<input type="checkbox"/>	12.00	13.34
MATWA 1M MATTE SELF WOUND-Substrate roll - - - 1.5; - Other Fields	598.69	M inch	<input type="checkbox"/>	<input type="checkbox"/>	0.17	104.77
Total			<input type="checkbox"/>	<input type="checkbox"/>		118.11

Transformation Cost

Process	Activity	Production Group	Rep	In...	Setup Waste	Produ... Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti... Time	Cost Unit	Total Cost
Label 2p	Flexo press 4x0	Flexo Press (RCS1/RCS2)	1	1	450	15.00 %	9,690.00	6	3,465.00	ft		00:50	00:21:27	162.57	193.61
Label 2p	Rotoflex	Rotoflex (1/2/3)	1	1	20	0.20 %	7,470.00	6	3,437.50	ft	00:20		00:27:37	50.30	39.91
	Total														233.52

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
	Total			<input type="checkbox"/>	<input type="checkbox"/>		

Production Cost

Production Total Cost 626.59

Sale Cost

Rule	Default	Delivery Method	Customer pick up
Sales Type	Standard	Qty	15,000.00
Commissions	Original %	Real %	Value
Commission Agency			
Commission Producer			
Commission Seller			
Total			
Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Discount			
Total			

Sales price

Product	Destination	Qty	Un	% Margin	\$ Margin	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
Label	Default	15,000.00	each	25.00 %	208.91	0.0557	55.70	835.50	25.00 %	835.50	