Estimate 33,288

Emission 08/28/2019 05:52 PM

Customer 6171 - Briova RX Infusion/Unitedhealth

Salesperson 531 - Brown Scott
Paymentoferron 49 - Net 40 Days

Cost Ref Utile BridVaR20Ura ining ZEMider

CBrostack 354etsJ/SEPallape - Convert

Remuliisisticoh (Group Standard 5"

Contact Aggle Sabala (Customer)

EsAgertoy

Regsbilled 106/28/208906/20 PM
Product Sheeters Training Binder

Finisheduformat US\$x-10,55Dollar

Remuneration Group Standard

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea
Content Sheet	1	4 x 0	0 × 0	8.5 x 11"	13 x 19"	13 x 19"	1/1	2	1 Side	24	Versafire CV	24.29 %	60.00 %
Front & Spine	1	4 x 0	0 × 0	11 × 11.75"	19 x 13"	13 x 19"	1/1	1	1 Side	41	Versafire CV	47.67 %	36.67 %

Substrate Cost

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Astrobrights Text Smooth "COLORS" 10%PCW FSC - 70 # 8.5 x 11" 370 ppi	500	6.89	lbs			1.78	12.25
Blazer Satin Cover Digital FSC - 100 # 19 x 13" 200 ppi	41	3.89	lbs			0.83	3.23
Blazer Satin Text Digital FSC - 80 # 13 x 19" 500 ppi	24	1.00	lbs			0.77	0.77
Total							16.25

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Total						

Transformation Cost

Process	Activity	Production Group	Rep	In	Setup Waste	Produ Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti Time	Cost Unit	Total Cost
Kit	Drill Standard	Drill	1	1	4		2,109.10	1	30.00	Cycles	00:15		00:00:51	84.02	22.20
Kit	Hand work Standard	Hand Work	1	1			166.70	1	30.00	Cycles			00:10:48	58.33	10.50
White (3) Ring	- (Minimum)	issue stock charge	1	1				1	34.00	lbs					
Tab Sheets - 4	Mac Assembly	Mac Assembly	1	1			2.00	1	1.00	Cycles			00:30:00		
Tab Sheets - 4	- (Minimum)	issue stock charge	1	1				1	34.00	lbs					
Content Sheet	Mac Assembly	Mac Assembly	1	1			2.00	2	1.00	Cycles			00:30:00		
Content Sheet	Prepress (Minimum)	Digital Prep	1	1				2	1.00	each					
Content Sheet	- (Minimum)	issue stock charge	1	1				2	24.00	lbs					
Content Sheet	Digital Print F 4x0	Versafire CV	1	1	5	5.56 %	1,301.30	2	18.00	Run	00:18	00:06	00:00:50	117.51	48.63
Content Sheet	Cut	Polar Cutter	1	1		5.88 %	113.40	2	17.00	Cycles	00:15		00:09:00	100.35	40.14
Front & Spine	Prepress (Minimum)	Digital Prep	1	1				1	1.00	each					
Front & Spine	- (Minimum)	issue stock charge	1	1				1	41.00	lbs					
Front & Spine	Digital Print F 4x0	Versafire CV	1	1	5	2.86 %	1,522.50	1	35.00	Run	00:18	00:06	00:01:23	117.52	49.71
Front & Spine	Cut	Polar Cutter	1	1		2.94 %	226.70	1	34.00	Cycles	00:15		00:09:00	100.35	40.14
	Total														211.32

Outsourcing Cost

Process	Activity	Production Group	Description	Rep	Cycle Elem	Setup Was	Produ Waste %	Qty Produ	UN	Revie	Cost Unit	Total Cost	Notes
White (3) Ring	Outsourcing	Outside 3	Outside 3 cost m Avery Durable View	1	1			0.03	Thous		1.00	0.03	
Tab Sheets - 4	Outsourcing	Outside 1	Outside 1 cost m Laser Print	1	1		8.82 %	0.03	Thous		1.00	0.03	
Tab Sheets - 4	Outsourcing	Outside 1	Internal Freight - Less than 10,000	1	1		8.82 %	1.48	Kg		117.45	174.00	
Tah Chaota	Outcoursing	Outoido 2	Outside 2 cost m Aveny Index Divide	4	1			U U3	Thous		1 00	174.09	

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
White (3) Ring	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	6.80	lbs			0.75	5.13
Tab Sheets - 4	Mac Assembly cost hour Cost Unit (in transformation) Fixed	0.50	each			110.32	55.16
Tab Sheets - 4	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	1.56	lbs			0.75	1.18
Content Sheet	Digital Prep PDF Proof Cost Unit (in transformation) Fixed	1.00	each			16.23	16.23
Content Sheet	Digital Prep Preflight Cost Unit (in transformation) Fixed (Minimum)	1.00	each			24.50	24.50
Content Sheet	Digital Prep Proof Delivery Cost Unit (in transformation) Fixed (Minimum)	1.00	each			31.44	31.44
Content Sheet	Mac Assembly cost hour Cost Unit (in transformation) Fixed	1.00	each			110.32	110.32
Content Sheet	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	1.00	lbs			0.75	0.75
Content Sheet	Versafire CV Cost per click (color) Versafire Cost unit (not in transformation) Activity Quantity + was	96.00	each			0.01	1.25
Front & Spine	Digital Prep PDF Proof Cost Unit (in transformation) Fixed	1.00	each			16.23	16.23
Front & Spine	Digital Prep Preflight Cost Unit (in transformation) Fixed (Minimum)	1.00	each			24.50	24.50
Front & Spine	Digital Prep Proof Delivery Cost Unit (in transformation) Fixed (Minimum)	1.00	each			31.44	31.44
Front & Spine	issue stock charge per pound Cost Unit Activity Quantity (Minimum)	3.89	lbs			0.75	2.94
Front & Spine	Versafire CV Cost per click (color) Versafire Cost unit (not in transformation) Activity Quantity + was	164.00	each			0.01	2.13
	Total						323.20

Production Cost

Production Total Cost 724.88

Sale Cost

Rule **Diefndärd**

Sales Type **Standard**

Delivery Method FOB JR Dock

Qty **30.00**

Weight Pounds /

Commissions	Original %	Real %	Value	Taxes/ Others Costs	Original %	Real %	Value
Customer Add Ons				Financial charge			
Labor Factor							
Total							

Sales price

Product	Destination	Qty	Un	% Margin	\$ Margin	add	\$ value add	Unit Price	Thousands	lotal price	Table	Table	Discount
Droduct	Doctination	Otv	Un	0/- Margin	¢ Margin	% Value	t Value add	Unit Drico	Price x	Total price	% Target	Ideal Price/	%

Product Delivery

Defederd

Value 1	%	Value 2	-

Quantity	Unit	Value 1	Value 2	
9.76	lbs			

Product/ Delivery

Product/ Delivery

Minimum Price -/

Mailing Pricing Breakdown /

Product	Delivery
Kit	Diefeditrd

Value 1	%	Value 2	-
728.90			