Customer	**722 - AUTUMN HILL VINEYARDS**	Contact	**ED SCHWAB (Customer)**
Salesperson	**371 - acangemi**	Agency	
Payment Term	**NET 30 DAYS**	Cost Ref Date	**08/01/2019 02:45 PM**
Title	**Second Flow**	Product	**Prime**
Currency	**$ - U.S. Dollar**	Finished format	**3.625 x 8"**
Remuneration Group	**Standard**		

Process	Rep	Color	Varnish	Flat Format	Paper Format	Cutting format	Cut	Cycle Elem	Print system	Cycles	Printers	Trimmed Waste	Makerea...
Label 2p	1	4 x 0	0 x 0	3.625 x 8"	11.875"	11.875 x 16.5'	1/1	6	REV	4,435	Flexo Press (RCS1/RCS2)	6.70 %	28.99 %

Substrate Cost

Description	Unit Qty	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
BOPP WHITE - 5.28 pt 11.875" 380 ppi	3,226	632.10	M inch	☐	☐	0.43	274.96
Total				☐	☐		**274.96**

Others Raw Material Cost

Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
Process - Outras tintas	1.11	lbs	☐	☐	12.00	13.34
MATWA 1M MATTE SELF WOUND-Substrate roll - - - 1.5; - Other Fields	598.69	M inch	☐	☐	0.17	104.77
Total			☐	☐		**118.11**

Transformation Cost

Process	Activity	Production Group	Rep	In...	Setup Waste	Produ... Waste %	Speed	Cycle Elem	Qty Producing	UN	Fixed Setup	Rep Setup	Producti... Time	Cost Unit	Total Cost
Label 2p	Flexo press 4x0	Flexo Press (RCS1/RCS2)	1	1	450	15.00 %	9,690.00	6	3,465.00	ft		00:50	00:21:27	162.57	193.61
Label 2p	Rotoflex	Rotoflex (1/2/3)	1	1	20	0.20 %	7,470.00	6	3,437.50	ft	00:20		00:27:37	50.30	39.91
	Total														**233.52**

Other Costs

Process	Description	Qty	UN	Reviewed	Provided	Cost Unit	Total Cost
	Total			☐	☐		

Production Cost

Production Total Cost **626.59**

Sale Cost

Rule	**Default**	Delivery Method	**Customer pick up**
Sales Type	**Standard**	Qty	**15,000.00**

Commissions	Original %	Real %	Value
Commission Agency			
Commission Producer			
Commission Seller			
Total			

Taxes/ Others Costs	Original %	Real %	Value
Financial charge			
Discount			
Total			

Sales price

Product	Destination	Qty	Un	% Margin	$ Margin	Unit Price	Price x Thousands	Total price	% Target Margin/ Table	Ideal Price/ Table	% Discount
Label	**Default**	15,000.00	each	25.00 %	208.91	0.0557	55.70	835.50	25.00 %	835.50	