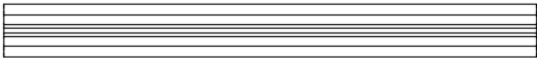


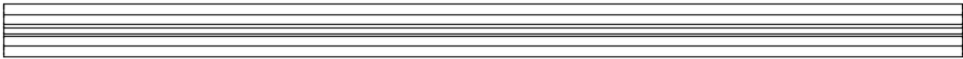
BASE UNIT:Step 1

Gather Parts.

Screw Size	Qty
M3x8	104



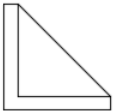
150mm(6)



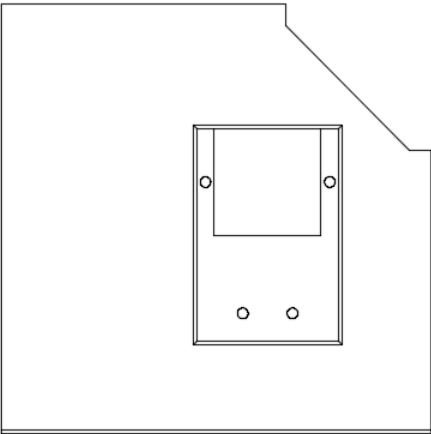
270mm(3)



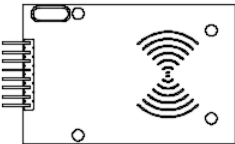
300mm(2)



Corner Bracket(26)



RFID Mounting Panel(1)



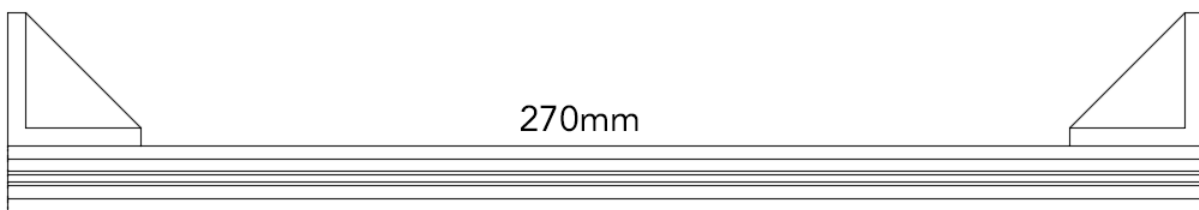
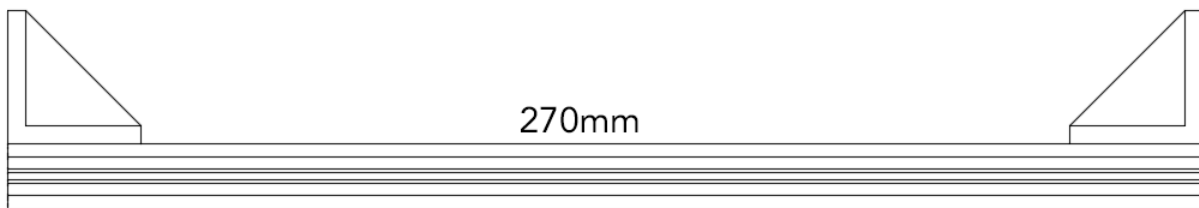
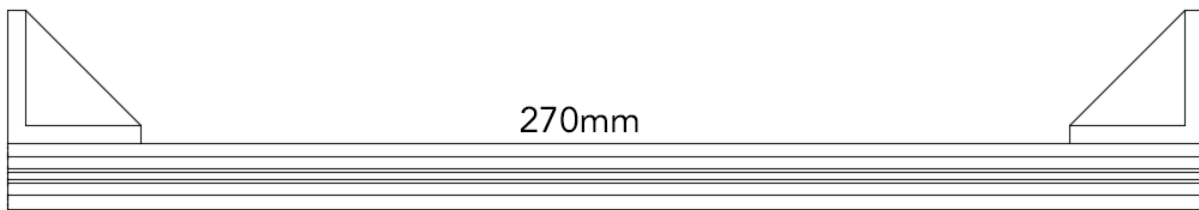
RFID Sensor(1)



BASE UNIT: Step 1

Assemble Base Section

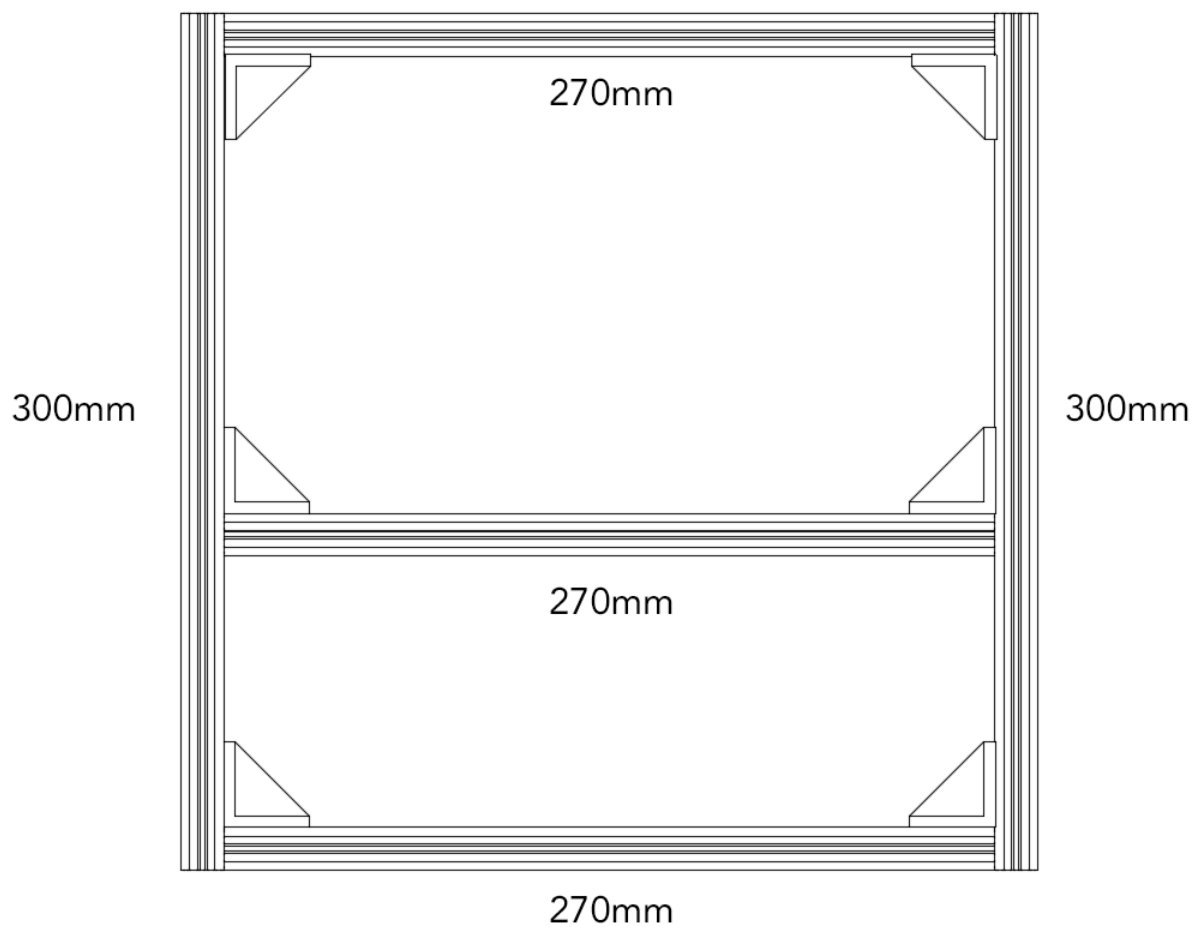
1a: Attach two corner brackets to each 270mm beam.



BASE UNIT: Step 1

Assemble Base Section









1b: Connect two 300mm beams to the 270mm beams from the previous step.



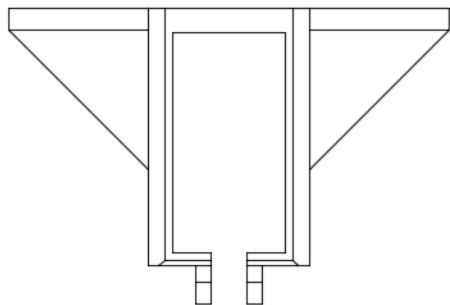
HEAD UNIT:Step 1

Gather Parts.

Screw Size	Qty
M3x8	148
M3x20	1

	60 mm (5)
	95 mm (1)
	130mm (1)
	160mm (1)
	195mm (3)
	210mm (2)
	270mm (3)
	300mm (7)

	Corner Bracket (36)
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	Motor Mount A (1)
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	Motor Mount B (1)
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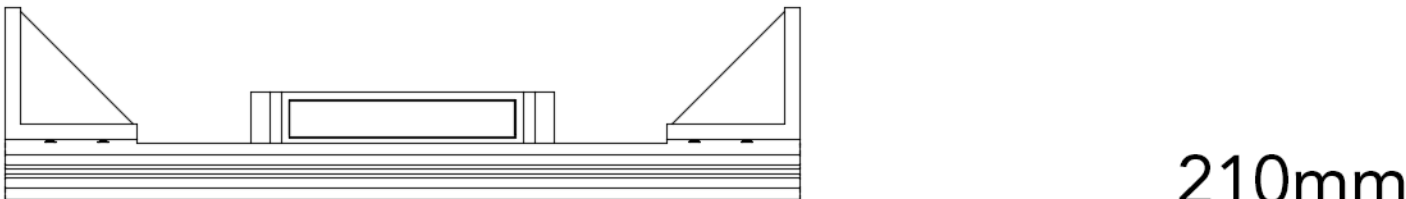
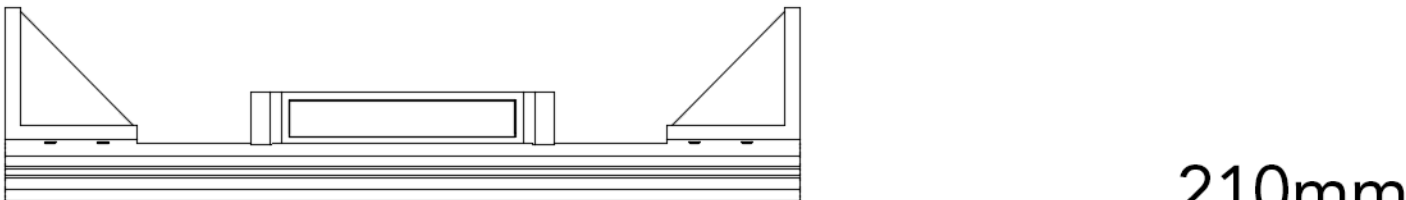
	Magnetic Panel Mount(2)
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HEAD UNIT:Step 2

Screw Size	Qty
M3x8	36

Assemble Face Section.

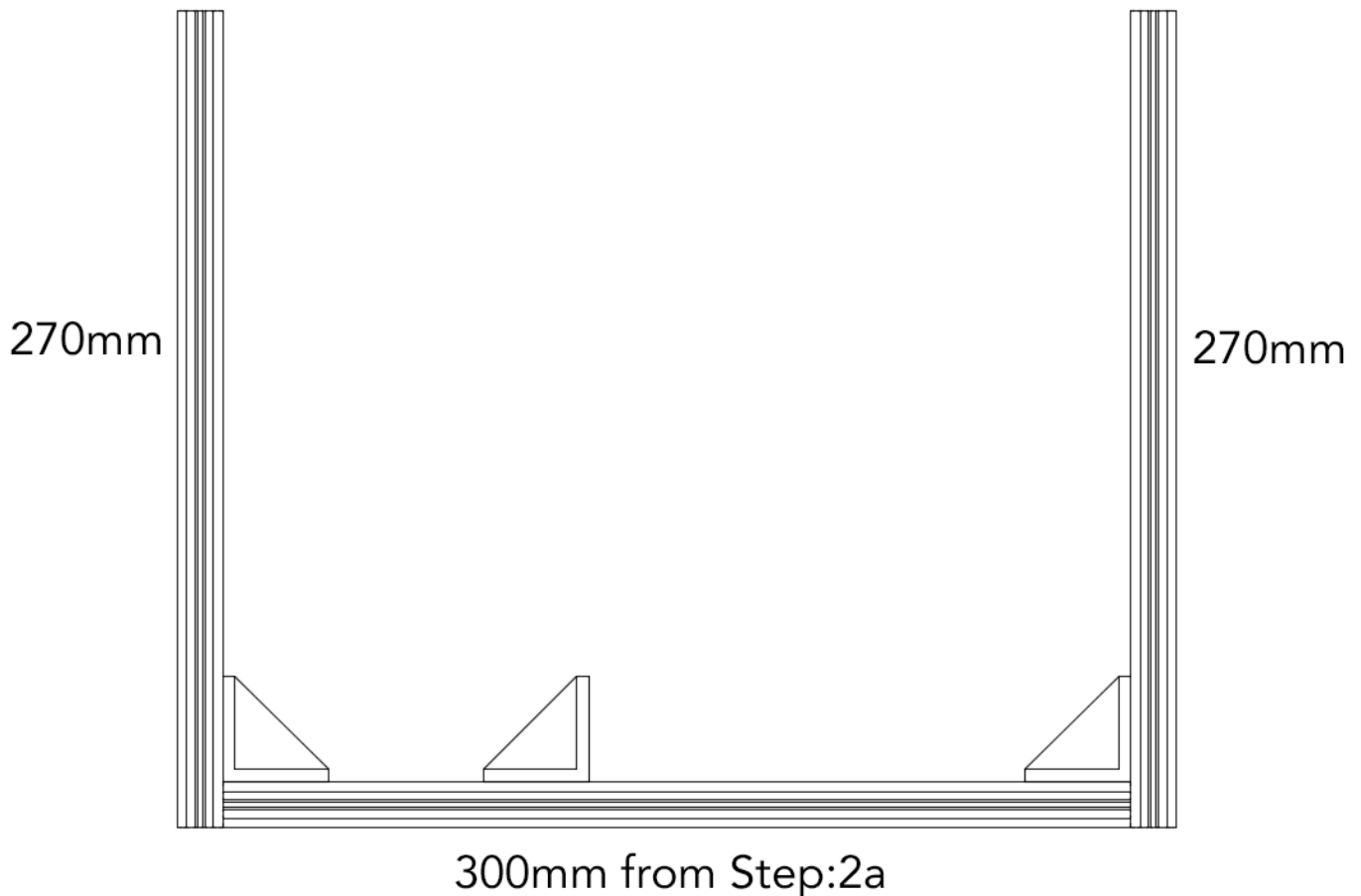
2a: Connect corner brackets and magnetic panel mounts to beams.



HEAD UNIT: Step 2

Assemble Face Section.

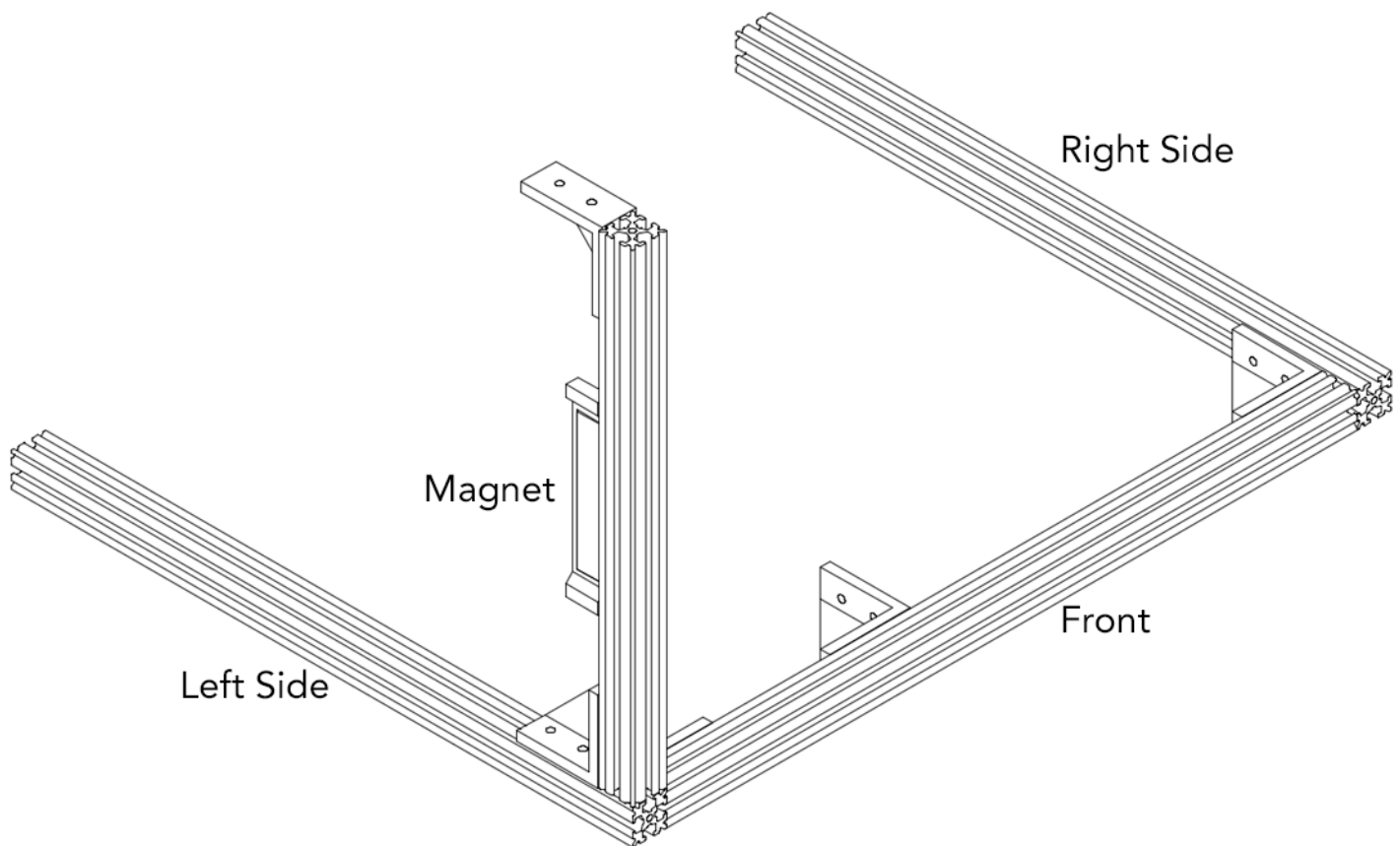
2b: Connect two 270mm beams to the brackets on each end of the 300mm beam from the previous step.




HEAD UNIT: Step 2

Assemble Face Section.

2c: Connect one 210mm beam from step 2a to the left side beam and slide it all the way forward.

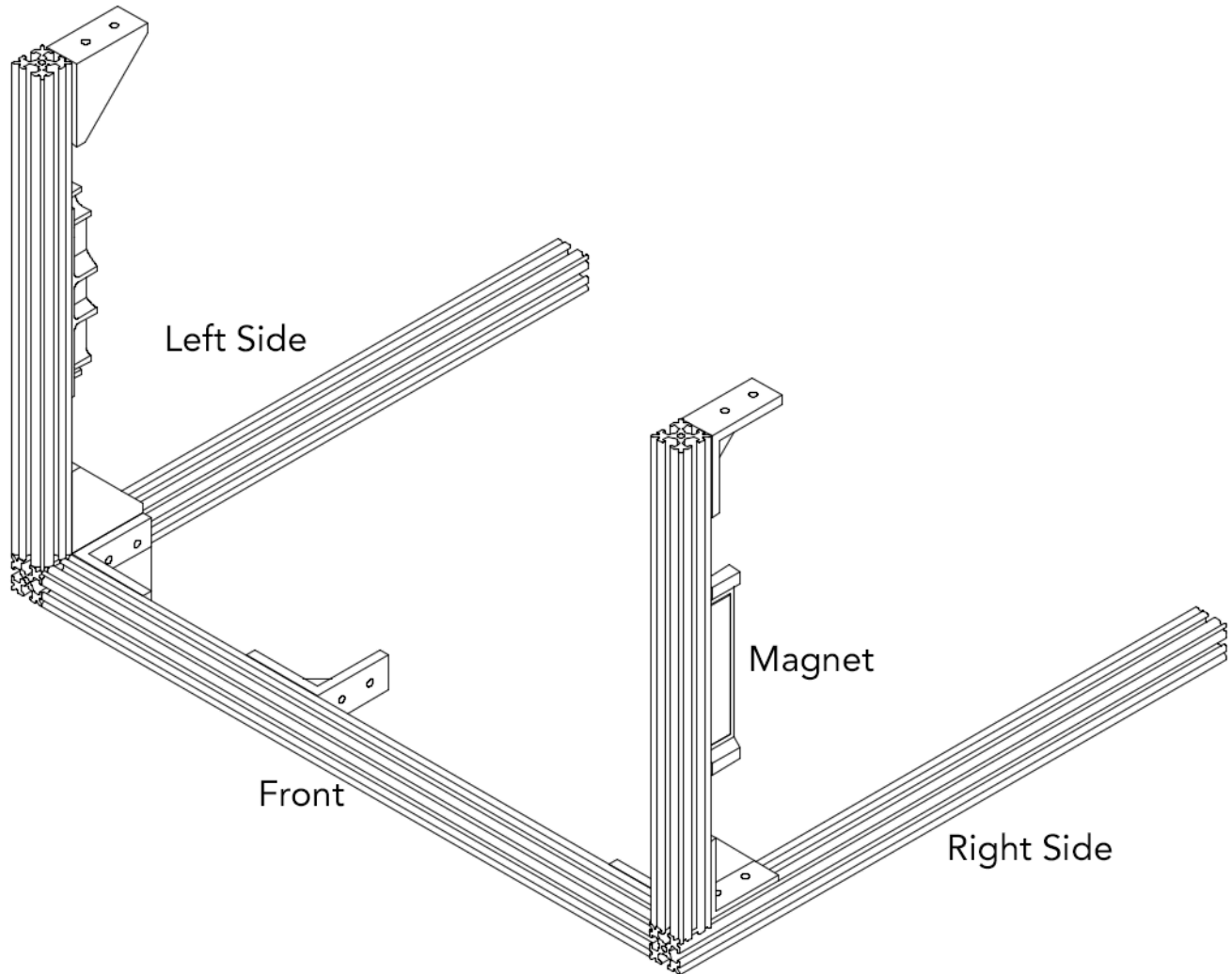


 Important: Make sure the magnet is facing out.

HEAD UNIT: Step 2

Assemble Face Section.

2d: Repeat the previous step using the remaining 210mm beam from step 2a.



! Important: Make sure the magnet is facing out.

HEAD UNIT: Step 2

Assemble Face Section.

Screw Size	Qty
M3x8	36

2e: Slide the screen panel down into the center channels of the beams.

