

































Tabla de variables estándar [68]

Variables PLC

Icon	Nombre	Tipo de datos	Dirección
	ActivarJog1	Bool	%Q0.2
	AlwaysFALSE	Bool	%M1.3
	AlwaysTRUE	Bool	%M1.2
	BitInterrupción	Bool	%M100.0
	Clock_0.5Hz	Bool	%M0.7
	Clock_0.625Hz	Bool	%M0.6
	Clock_1.25Hz	Bool	%M0.4
	Clock_1Hz	Bool	%M0.5
	Clock_2.5Hz	Bool	%M0.2
	Clock_2Hz	Bool	%M0.3
	Clock_5Hz	Bool	%M0.1
	Clock_10Hz	Bool	%M0.0
	Clock_Byte	Byte	%MB0
	ConexiónMotor	Bool	%Q0.0
	ConsignaVelocidad	Int	%QW64
	ConsignaVelocidadAlcanzada	Bool	%I0.0
	DiagStatusUpdate	Bool	%M1.1
	Etapa0	Bool	%M10.0
	Etapa1	Bool	%M10.1
	Etapa2	Bool	%M10.2
	Etapa3	Bool	%M10.3
	Etapa4	Bool	%M10.4
	Etapa5	Bool	%M10.5
	Etapa6	Bool	%M10.6
	Etapa7	Bool	%M10.7
	Etapas0-7	Byte	%MB10
	FinalCarrera	Bool	%I0.4
	FirstScan	Bool	%M1.0
	InversionSentido	Bool	%Q0.3
	System_Byte	Byte	%MB1
	Tag_1	Bool	%M90.0
	VelocidadActual	Word	%IW64