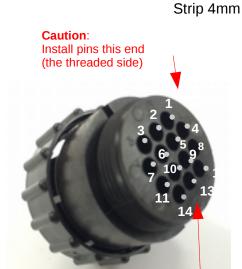
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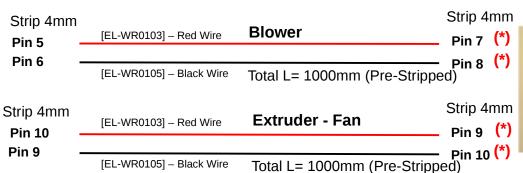
1x [EL-MS0131] CONN PLUG CPC 14POS

1x EL-MS0129 CONN CABLE CLAMP CPC SIZE 17 BLK

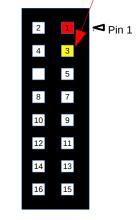
NOTE: Install cable label adjacent to connector housing (Vendor Supplied)

Use Small male pins [13x EL-MS0123] CONN PIN .062 24-26AWG TIN CRIMP

## Strip 4mm Total L= 1000mm (Pre-Stripped) [EL-WR0105] - Black Wire Pin 4 Pin 2 **Extruder Motor** Pin 15 (\*) Pin 3 Pin 16 (\*) Pin 7 Total L= 1000mm (Pre-Stripped) **Pin 11** Pin 13 (\*) [EL-WR0099] - Grey 4 cond. Wire Strip 30mm Strip 30mm Pin 14 Pin 14 (\*) Strip 4mm Strip 4mm **Extruder - Heat & Thermistor** Pin 1 (\*) Pin 1 [EL-WR0104] - Orange Wire Pin 2 (\*) Pin 4 Pin 11 (\*) Pin 12 [EL-WR0103 - Red Wire Pin 12 (\*) Pin 13 Total L= 1000mm (Pre-Stripped) Thermistor Heat



NOTE: Install 1 Blank Key Pins With Male Molex [EL-MS0205] Pins 3



[EL-MS0251]



1x [DC-LB0104] Extruder Harness Connect Label

Applied to PIN 1 (arrow) Side of Connector

## (\*) Use female socket – [EL-MS0059] Molex-CONN TERM FEMALE 22-24AWG TIN

## Install 3/8" OD Corrugated Tubing [EL-MS0139]

Cut length: 97.5 cm

L				
l	Rev	Date	Changes	Change By
	А	6/24	Change "100 cm" to "1000 mm" for ease of production	
	В	7/8/19	Add bom, add sticker callout	West

EL-HR0187			
CHECKED BY  Abadie	DATE 07/08/19		
DRAWN BY West	06/13/19		
DDAWN DATE			

	ALEPH OBJECTS® INCORPORATED
TITLE	



R0187 TAZ Extruder Extension v	<b>/4.0</b>
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FILE NAME

EL-HR0187\_taz\_extruder\_extension\_
v4.0\_revB.odg

SHEET

REV.

B

AO part number	qty	UoM	Supplier	supplier pn
EL-MS0131	1	pce	Sager	206044-1
EL-MS0129	1	pce	Heilind	206070-8
EL-WR0105	3000	mm	Allcable	HU1569247BK
EL-WR0099	1000	mm	Allcable	C0762A.41.10
EL-WR0104	2000	mm	Allcable	HU1569247OE
EL-WR0103	4000	mm	Allcable	HU1569247RD
EL-MS0251	1	pce	TTI global	22552161
EL-MS0205	1	pce	TTI global	16-02-0107
EL-MS0059	13	pce	TTI global	16-02-0086
DC-LB0104	1	pce	Sticker Giant	-
EL-MS0139	975	mm	Electronics Distributors Corp	88-00012