

nN = 2;

M = f[x + #] == (Normal[Series[f[x + h], {h, 0, nN}]] /. h -> #) & /@ {a, -b}

Simplify[Solve[M, Table[D[f[x], {x, i}], {i, 1, nN}]]][[1, 1]]

$$\left\{f[a+x] = f[x] + a f'[x] + \frac{1}{2} a^2 f''[x], f[-b+x] = f[x] - b f'[x] + \frac{1}{2} b^2 f''[x]\right\}$$

$$f'[x] \rightarrow \frac{(a^2 - b^2) f[x] + b^2 f[a+x] - a^2 f[-b+x]}{a b (a+b)}$$

InputForm[%]

Derivative[1][f][x] -> ((a^2 - b^2)*f[x] + b^2*f[a + x] - a^2*f[-b + x])/(a*b*(a + b))

Simplify[% /. {a -> x2 - x1, b -> x1 - x0, x -> x1}]

$$f'[x1] \rightarrow \frac{(x1 - x2)^2 f[x0] + (x0 - x2) (x0 - 2 x1 + x2) f[x1] - (x0 - x1)^2 f[x2]}{(x0 - x1) (x0 - x2) (x1 - x2)}$$