

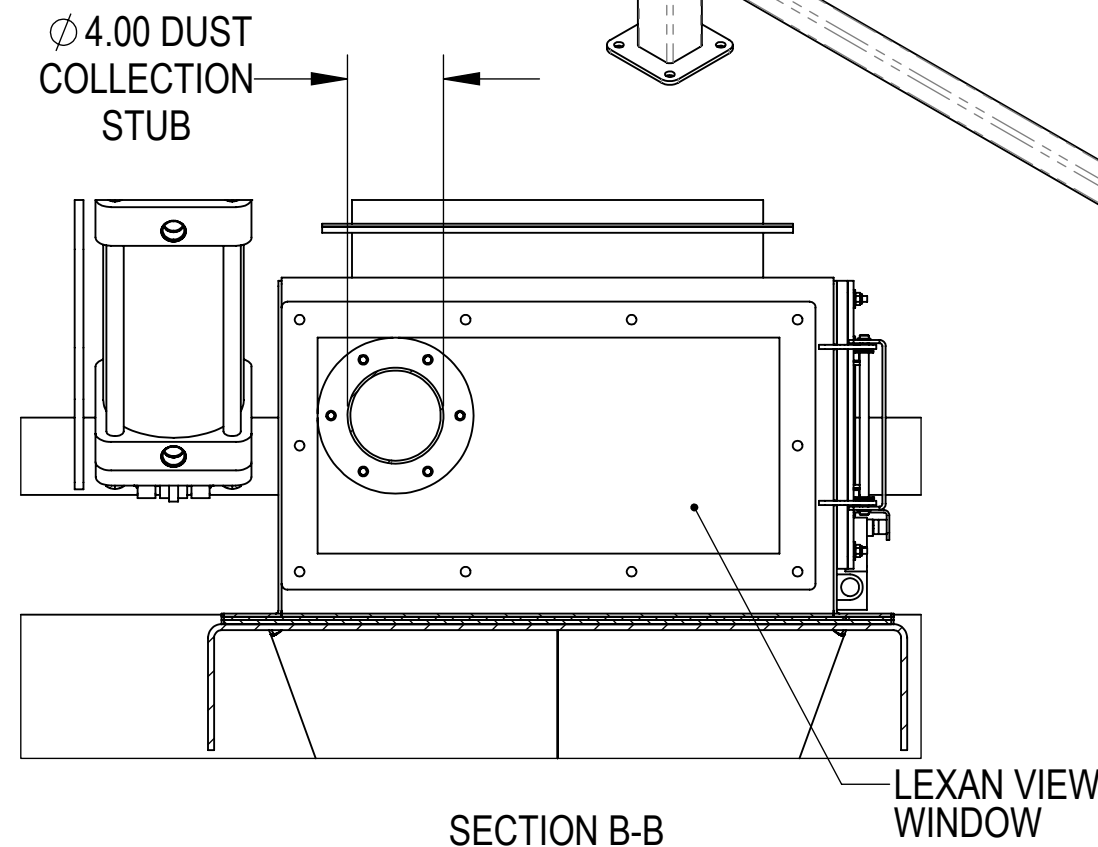
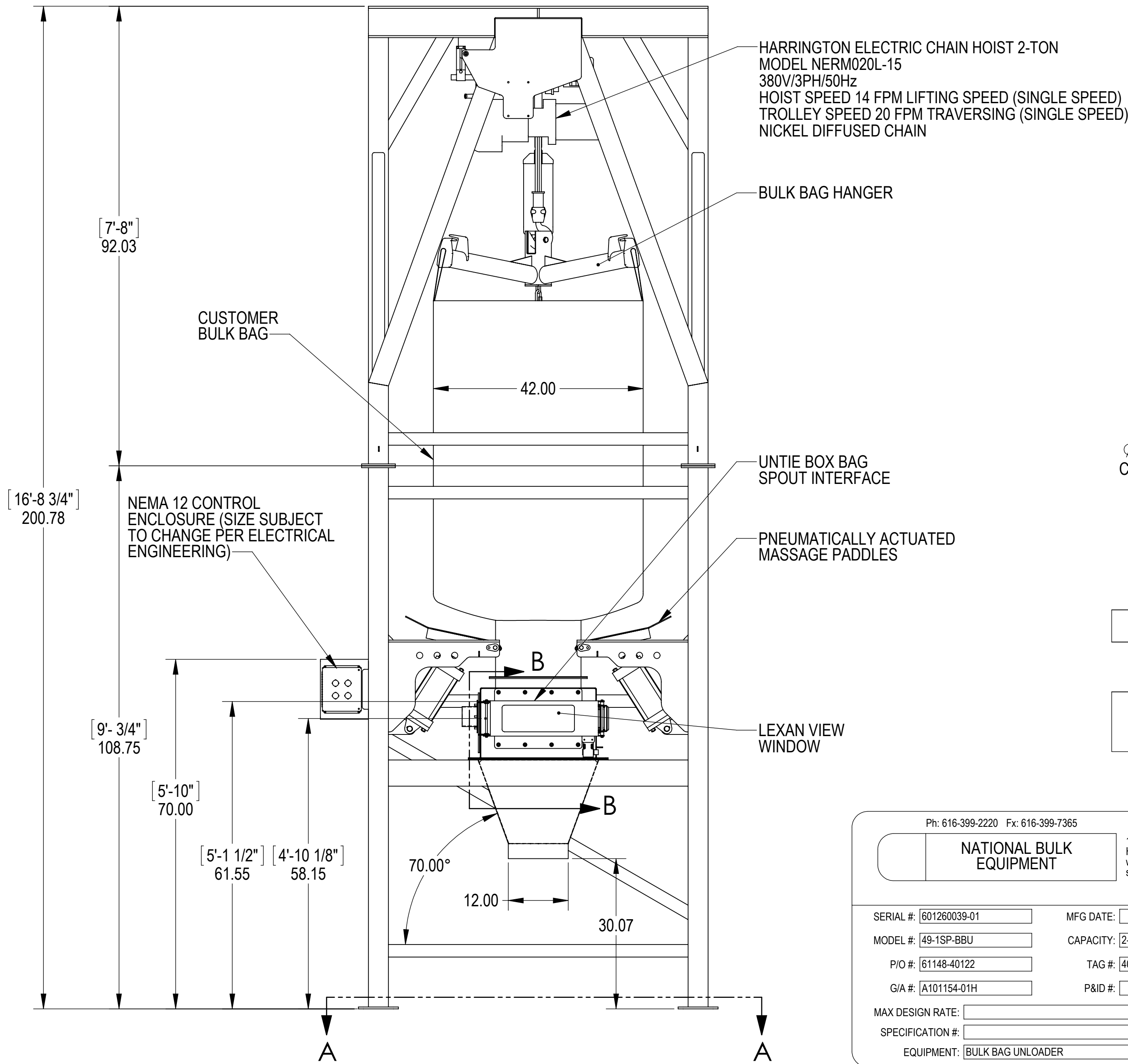
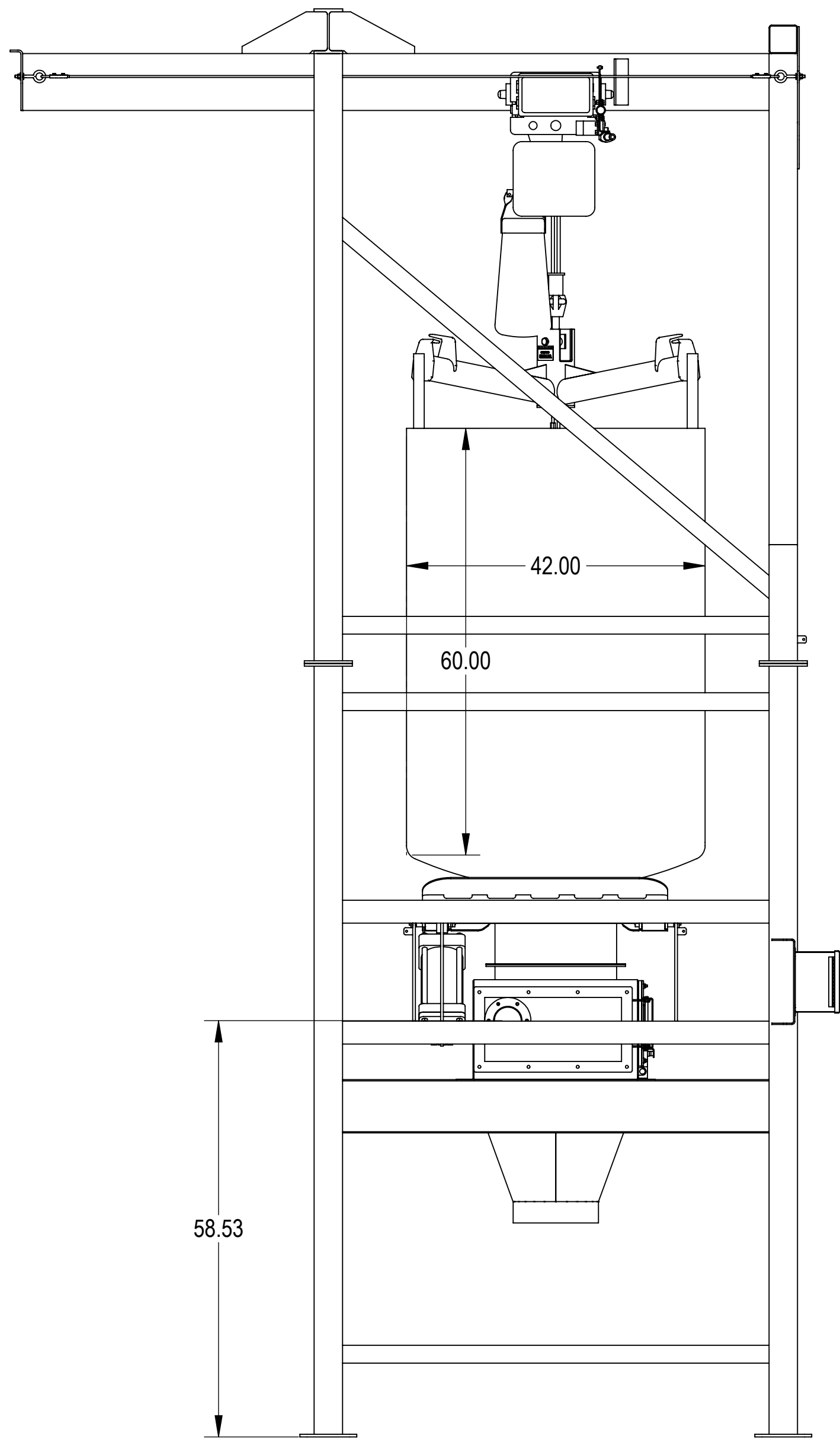
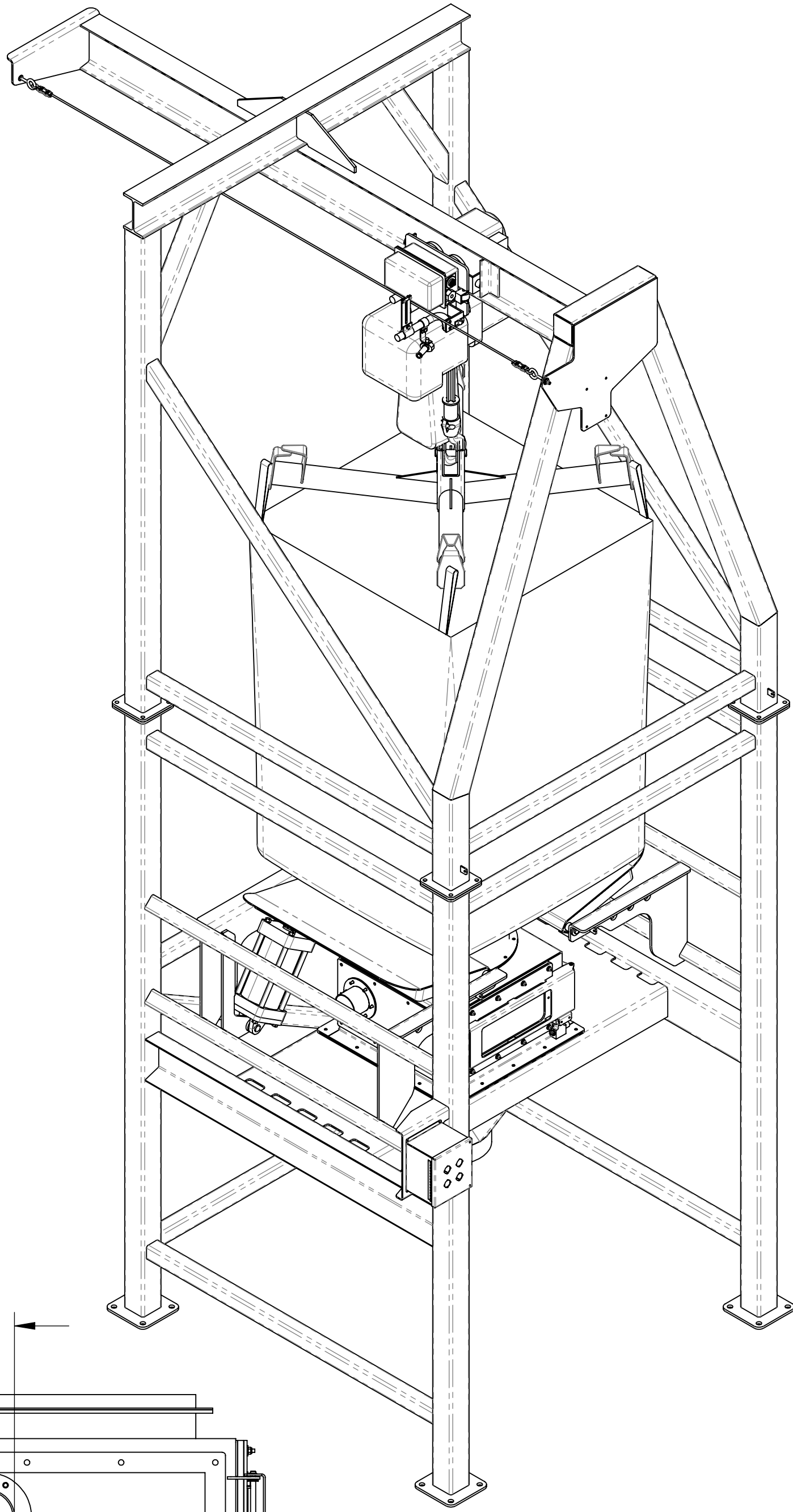
DOCUMENT STATUS

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<input type="checkbox"/> C - Certified (As built)	<input type="checkbox"/> X - For Review
<input type="checkbox"/> D - Not Approved ( Re-Submit)	<input type="checkbox"/> Z - Re-Submitted

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Authorized By	Date
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_____	_____
_____	_____
_____	_____

LET.	REVISION	NAME	DATE
A	CHANGED PER CUSTOMER MARK-UPS - AS-APPROVED	MTR	05/15/12
B	X	X	XX/XX/XX
C	X	X	XX/XX/XX
D	X	X	XX/XX/XX
E	X	X	XX/XX/XX
F	X	X	XX/XX/XX



Ph: 616-399-2220 Fx: 616-399-7365

**NATIONAL BULK EQUIPMENT**

12838 Stainless Dr.  
Holland, MI 49424  
www.nbe-inc.com  
sales@nbe-inc.com

SERIAL #: 601260039-01	MFG DATE: _____
MODEL #: 49-1SP-BBU	CAPACITY: 2-TONS
P/O #: 61148-40122	TAG #: 40122-BBU1201
G/A #: A101154-01H	P&ID #: _____

MAX DESIGN RATE: \_\_\_\_\_

SPECIFICATION #: \_\_\_\_\_

EQUIPMENT: BULK BAG UNLOADER

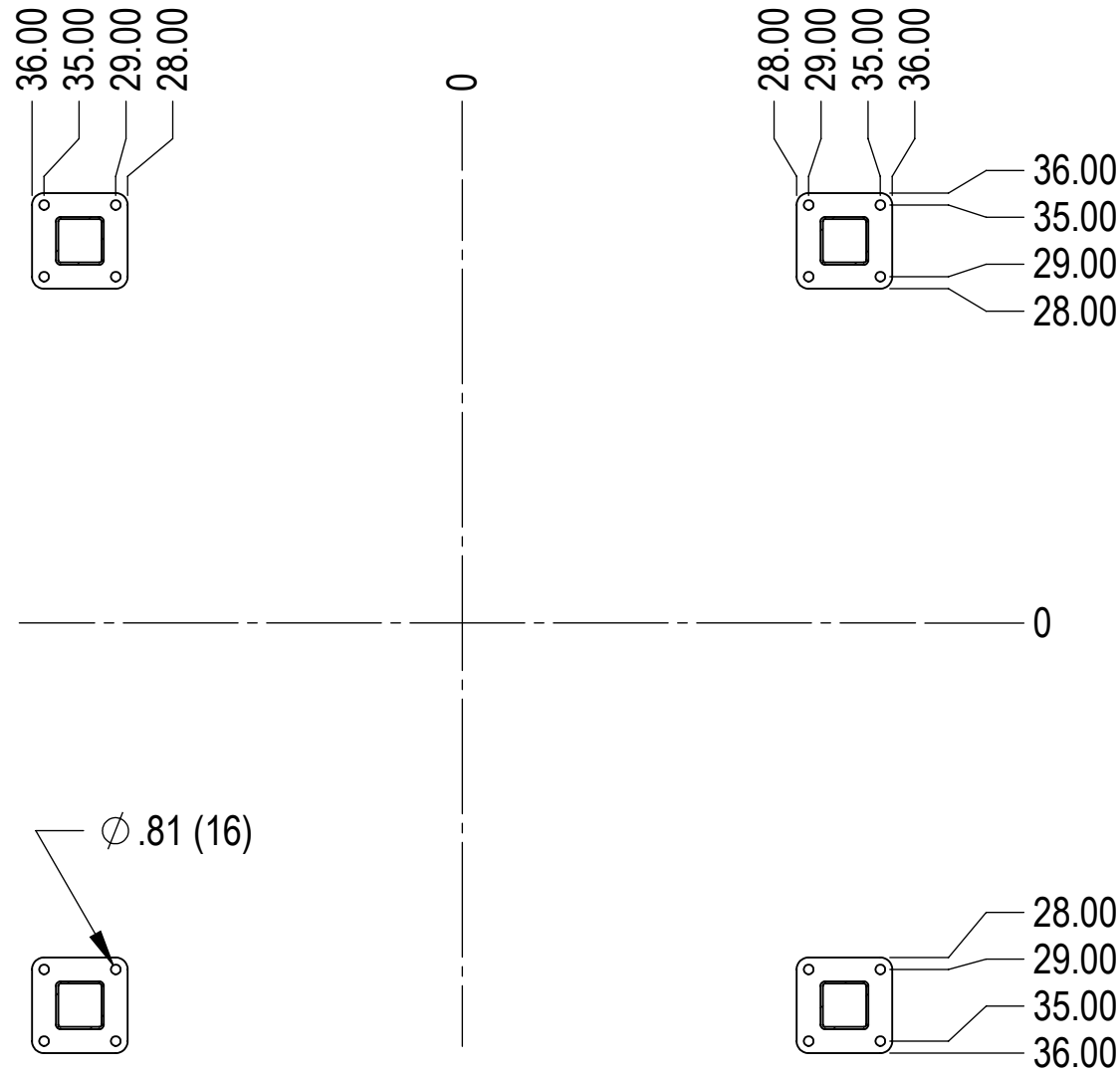
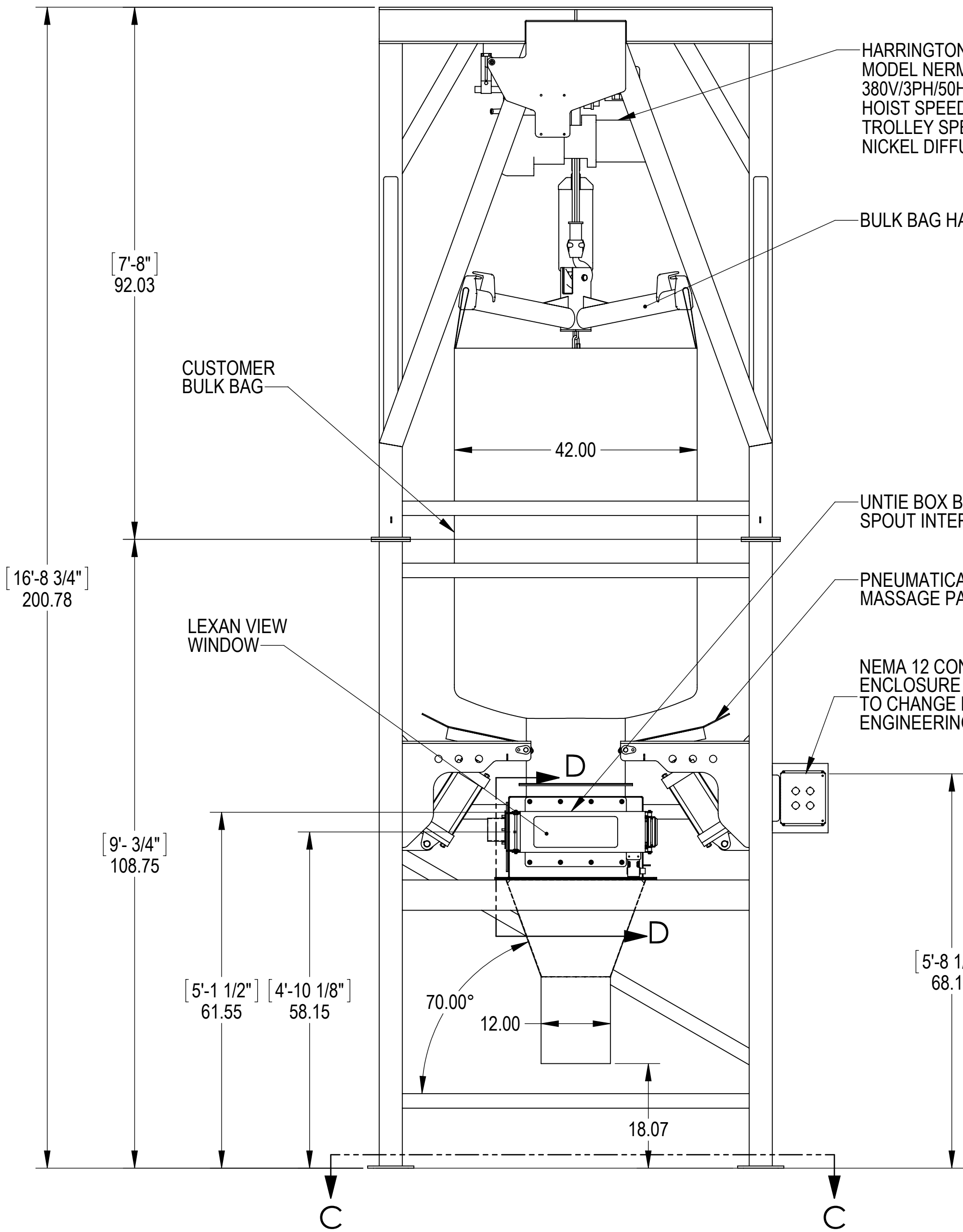
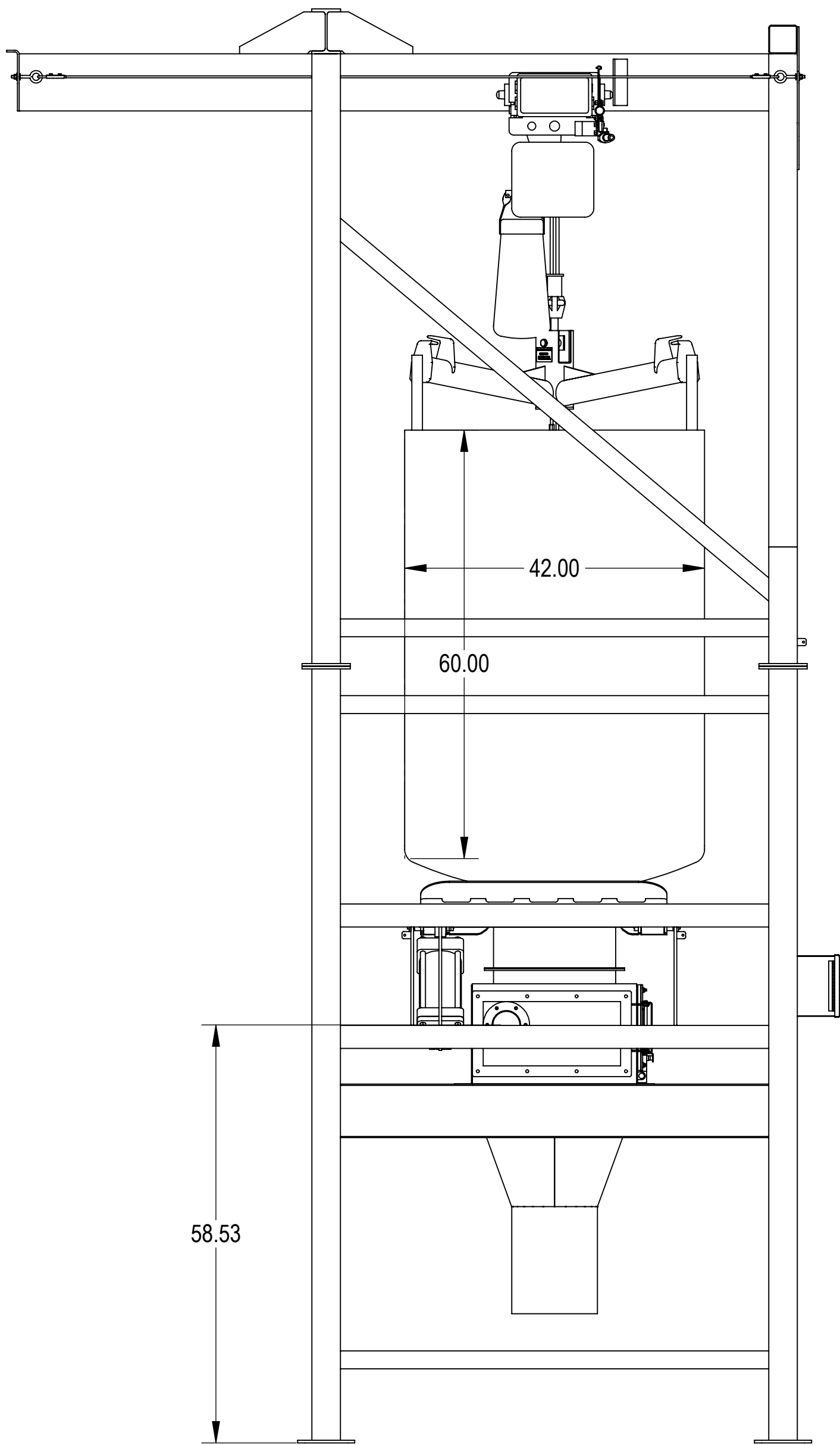
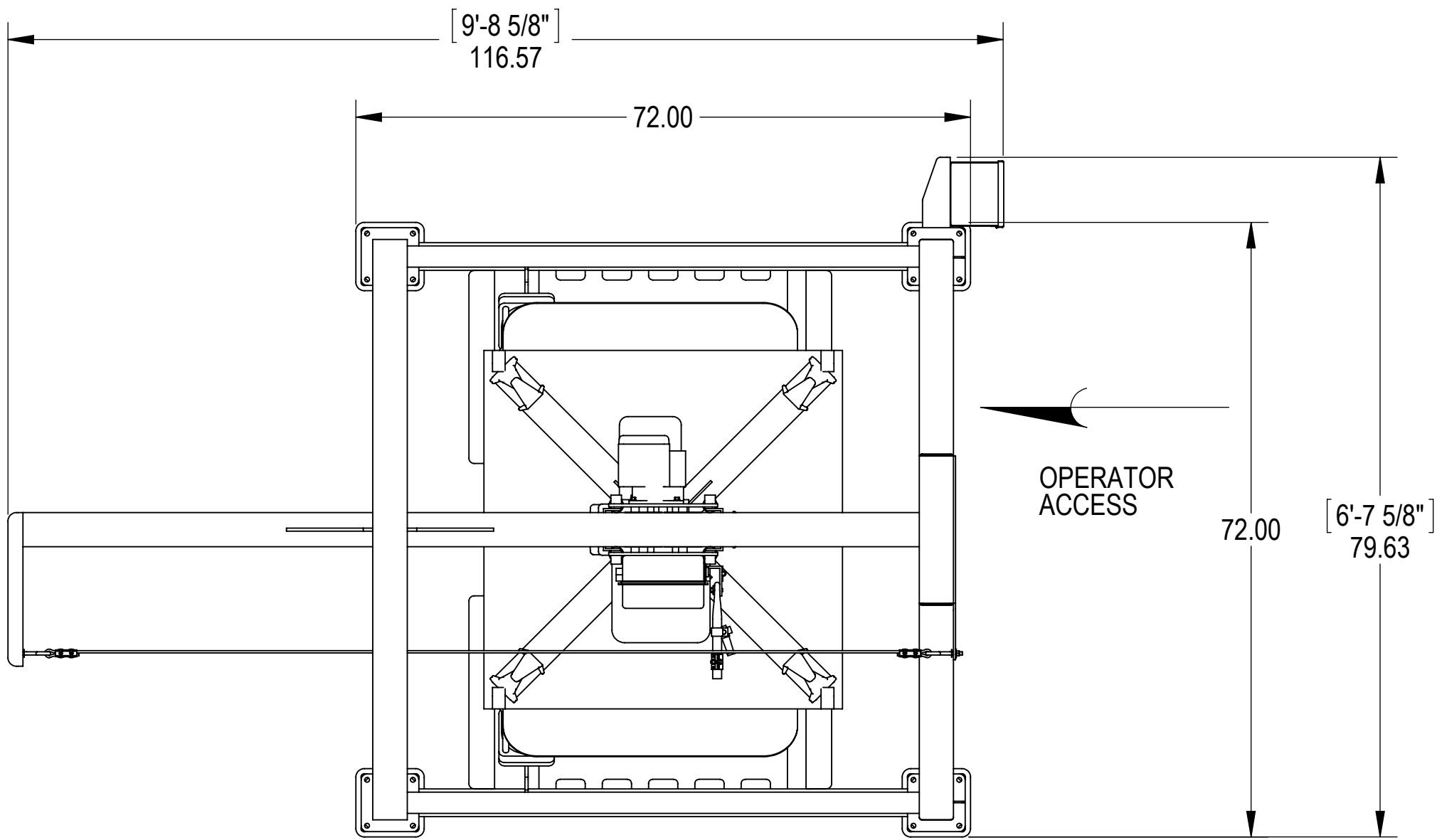
Zeppelin Systems USA, Inc.  
13330 Byrd Drive  
Odessa FL 33556-5312  
NBE CSO # E601260039  
PO# 61148-40122

2-Ton Hoist with Motorized  
Trolley (380 VAC)  
Bulk Bag Hanger  
Message Paddles  
Untie Box with 4" D/C Stub  
Safety Switch on Untie Box

Wood for skid -- ISPM-15  
(Rated and Stamped)  
South America

<b>National Bulk Equipment</b>		<small>THIS DOCUMENT OR DRAWING CONTAINS PROPRIETARY INFORMATION OR DATA WHICH IS THE PROPERTY OF NATIONAL BULK EQUIPMENT, INC. THIS INFORMATION HAS BEEN DETERMINED TO BE CONFIDENTIAL BY NATIONAL BULK EQUIPMENT, INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED IN WHOLE OR IN PART FOR THE MANUFACTURE OR SALE OF ANY PART OR PRODUCT BY YOU OR ANY OTHER PARTY TO WHOM THE INFORMATION MAY BE SUPPLIED WITHOUT THE PRIOR WRITTEN CONSENT OF NATIONAL BULK EQUIPMENT, INC.</small>	
SCALE: 1:16	DRAWN BY: MTR	DATE: 04/16/12	MODEL CREATOR: MTR 00/00/00
ASSEMBLY BULK BAG UNLOADER		WEIGHT 6581.270 LBS	
TOLERANCE UNLESS OTHERWISE SPECIFIED + .03 ON BEND AND SHEAR LINES + .03 ON HOLE LOCATIONS		1 OF 4 Sheet1	DRAWING NUMBER A101154





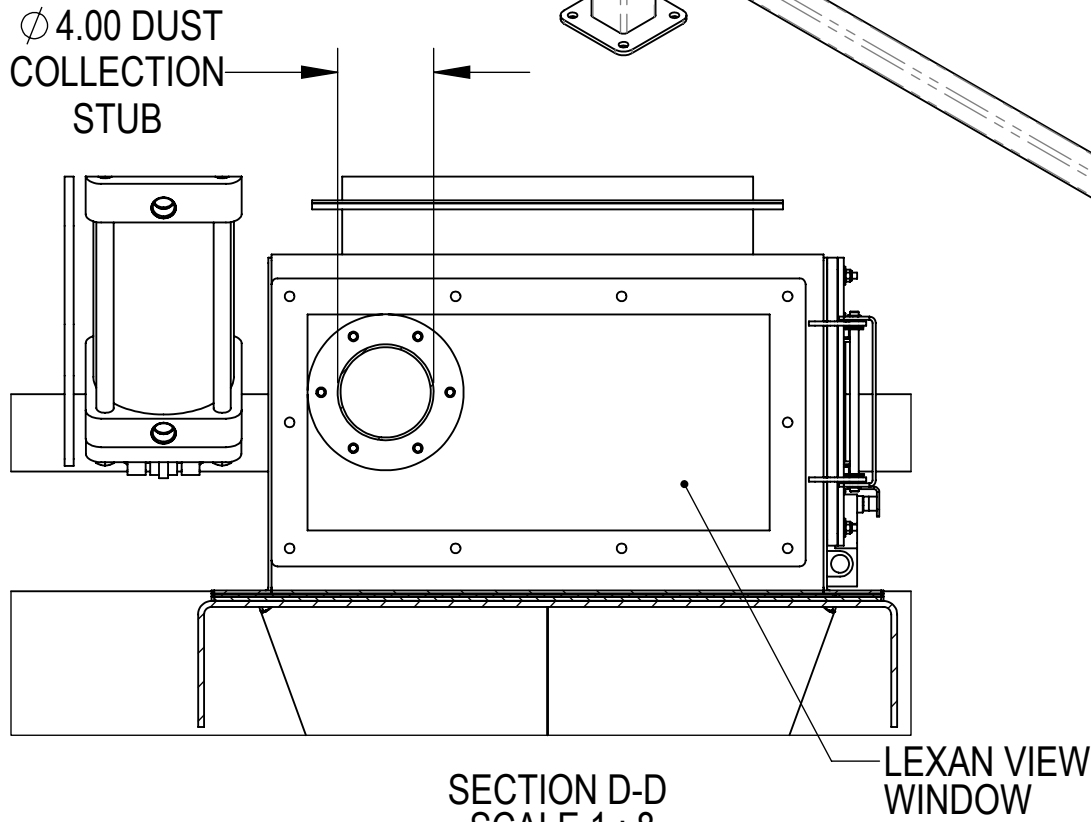
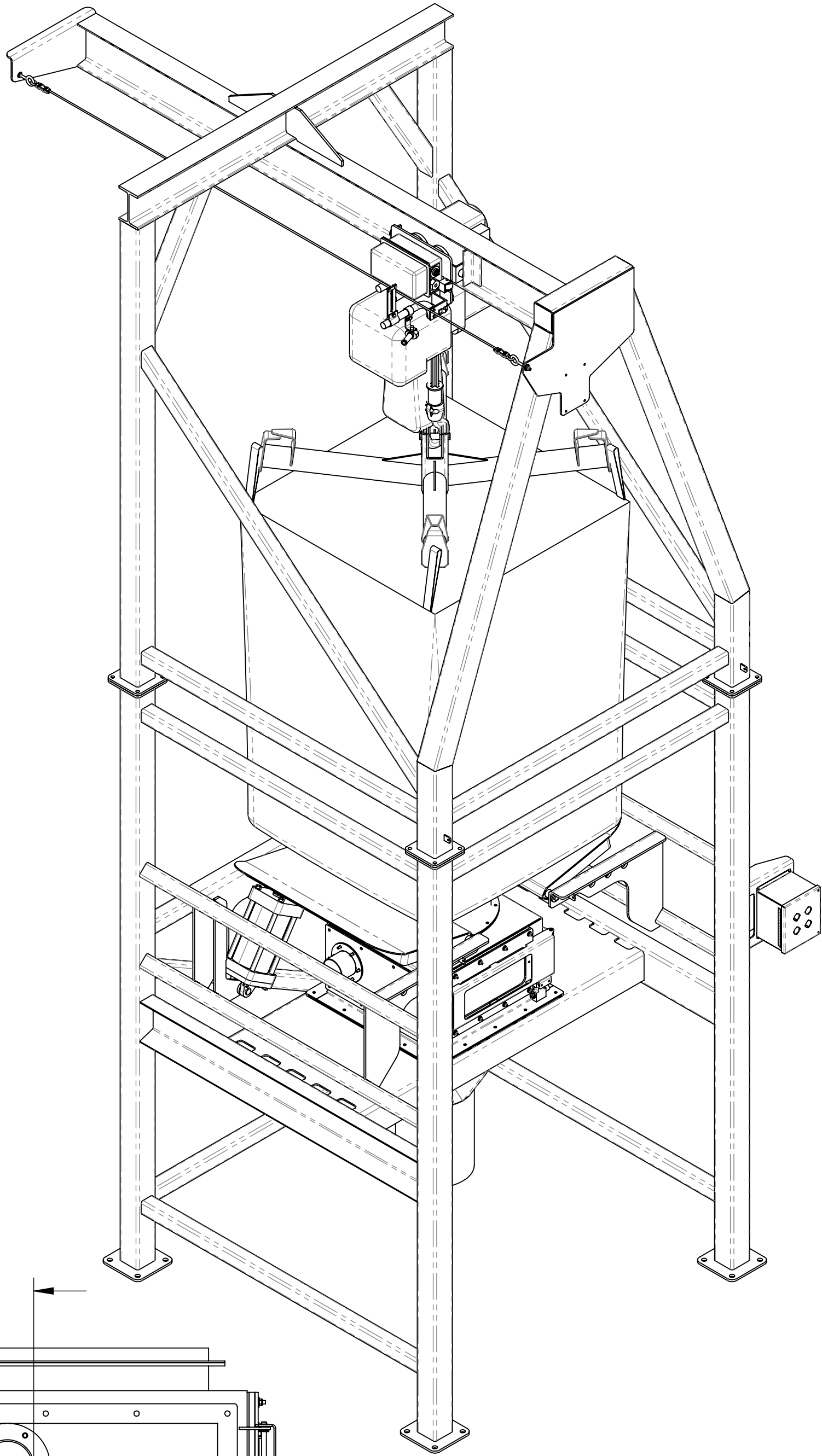
SECTION C-C

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Authorized By	Date
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_____	_____
_____	_____
_____	_____

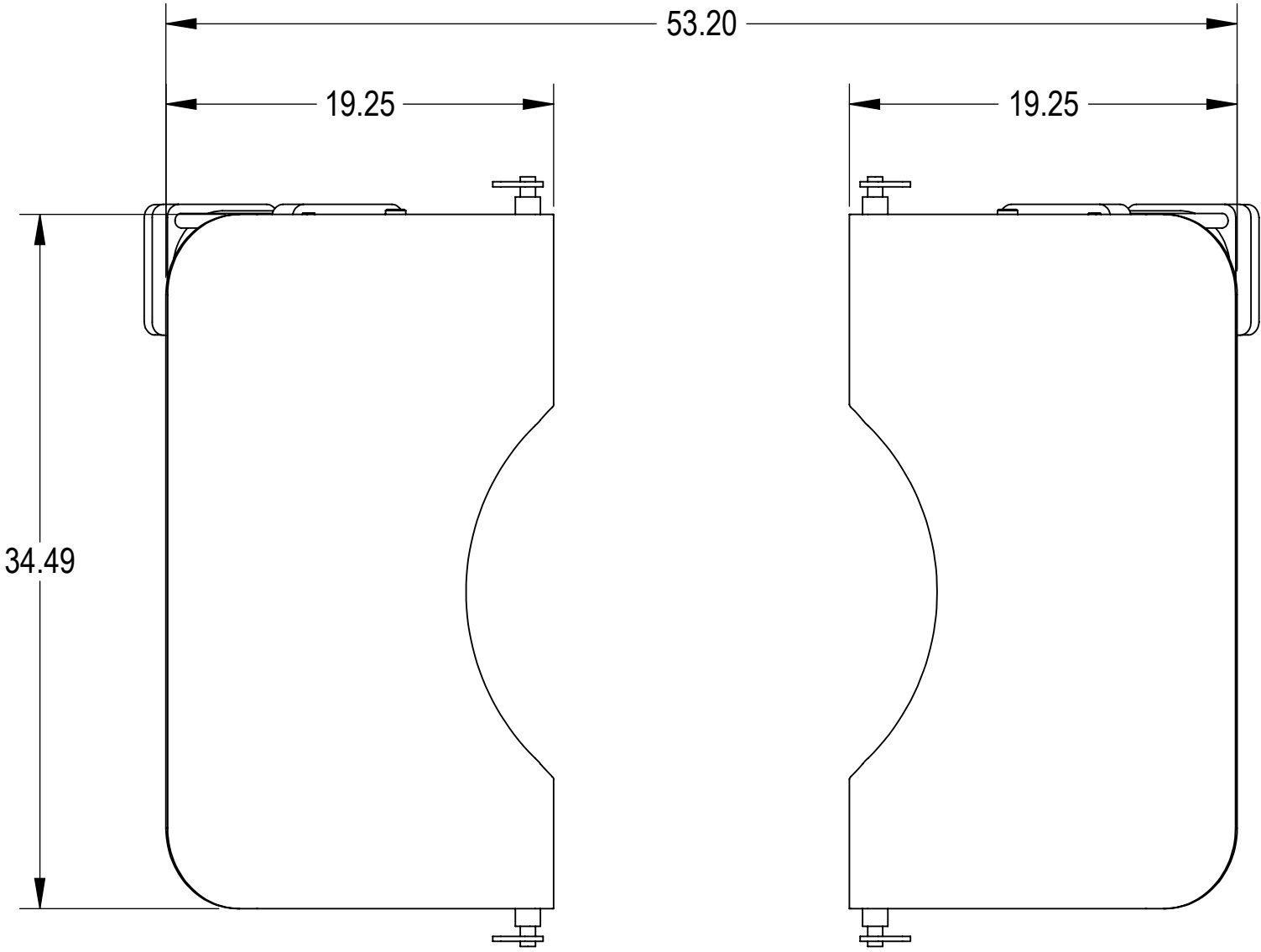


Ph: 616-399-2220 Fx: 616-399-7365

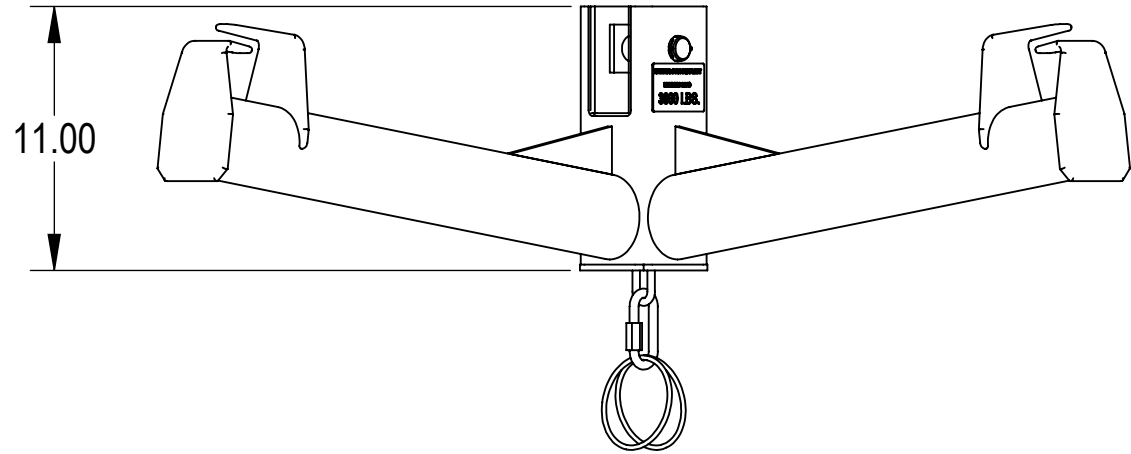
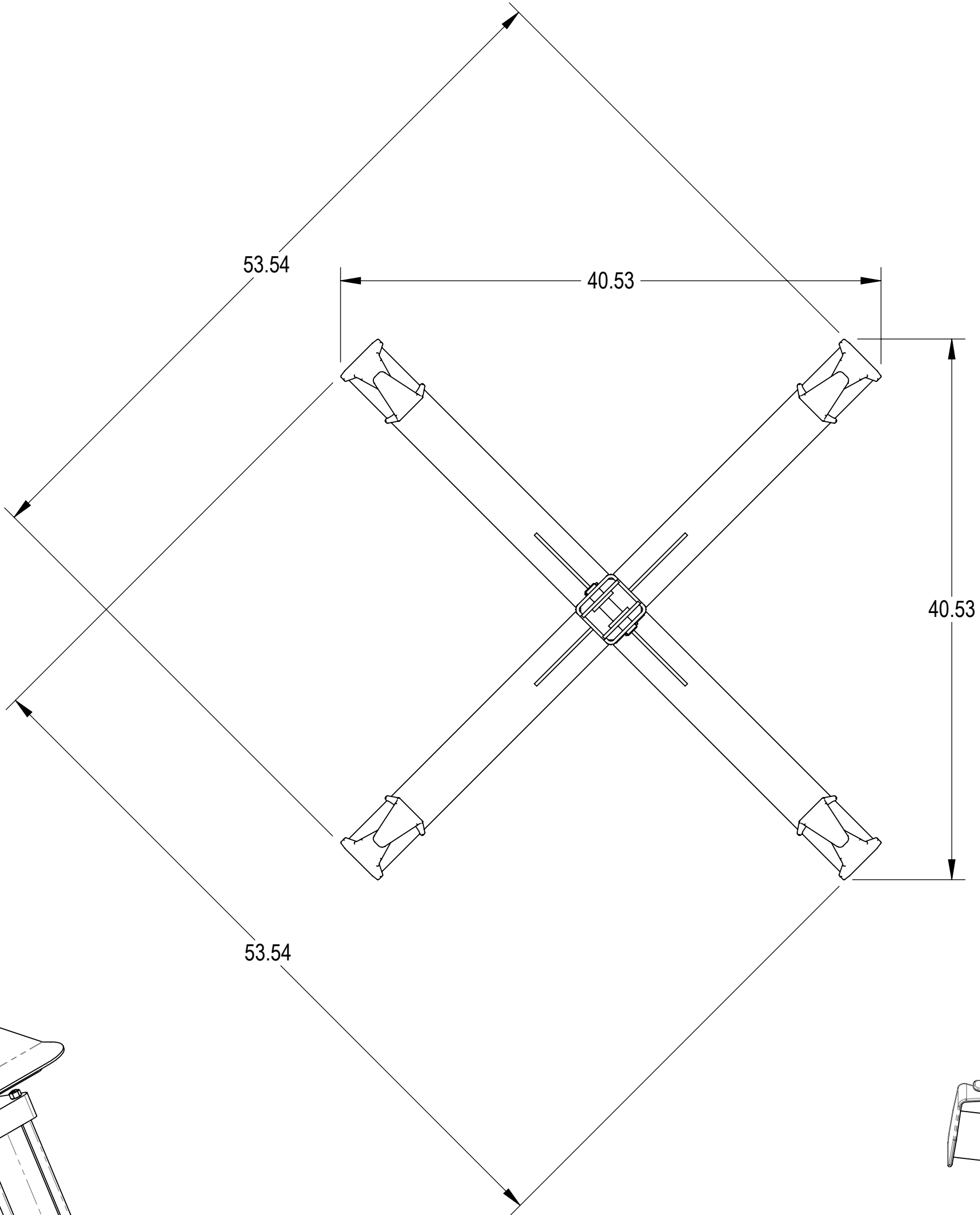
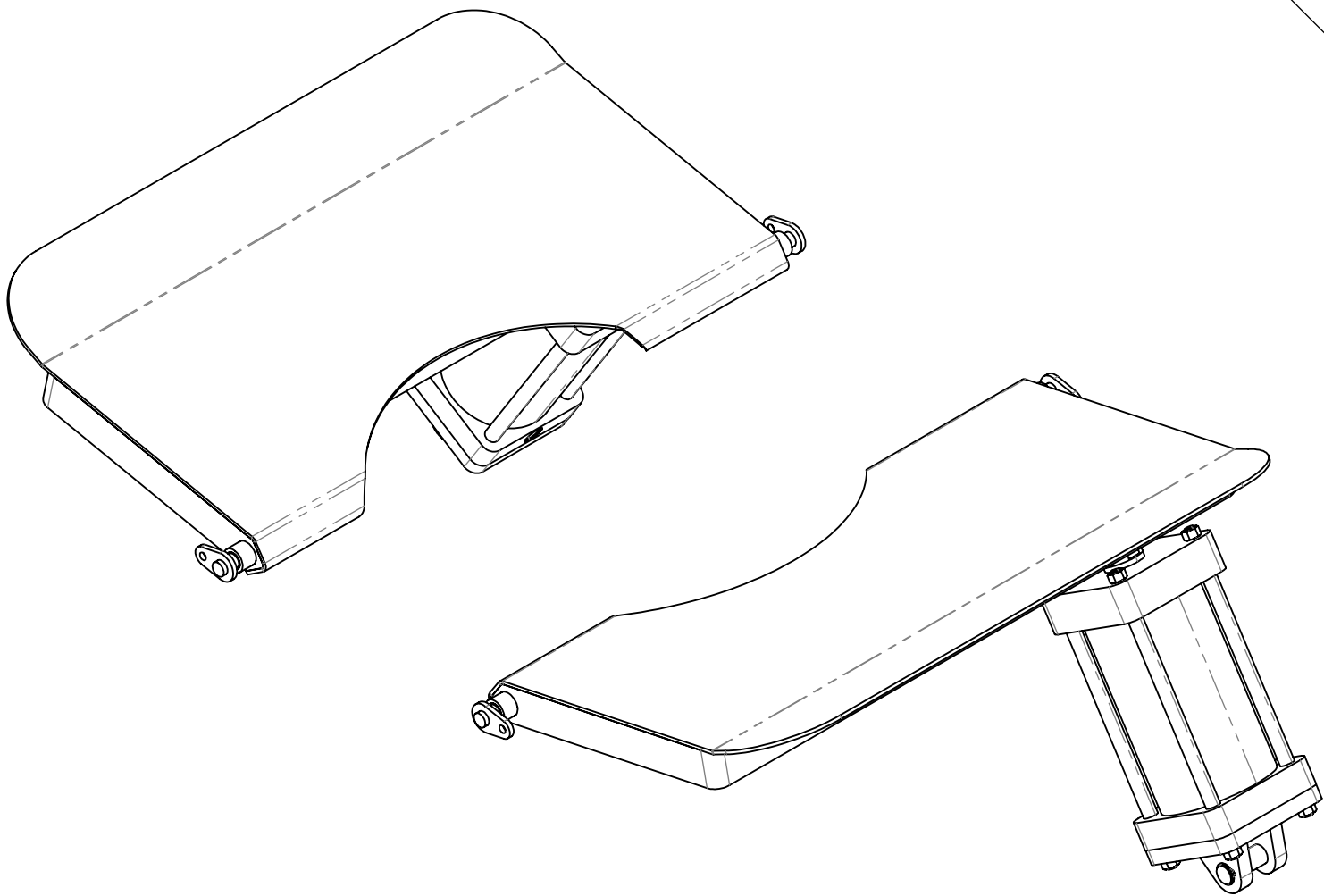
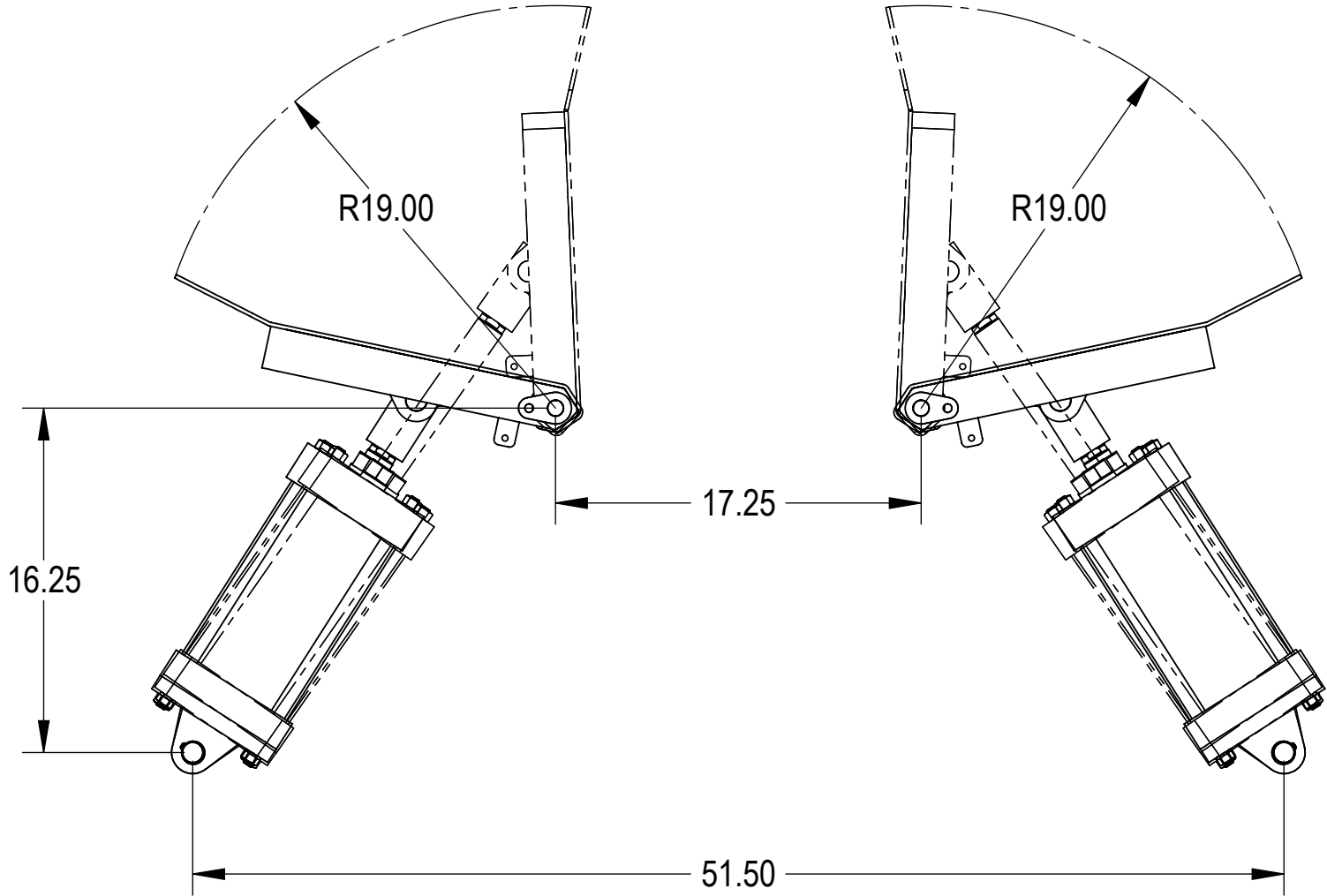
NATIONAL BULK EQUIPMENT		12838 Stainless Dr. Holland, MI 49424 www.nbe-inc.com sales@nbe-inc.com	
SERIAL #:	[601260039-02]	MFG DATE:	_____
MODEL #:	[49-1SP-BBU]	CAPACITY:	2-TONS
P/O #:	[61148-40122]	TAG #:	[40122-BBU1202]
G/A #:	[A101154-02H]	P&ID #:	_____
MAX DESIGN RATE:	_____		
SPECIFICATION #:	_____		
EQUIPMENT:	BULK BAG UNLOADER		

National Bulk Equipment		THIS DOCUMENT OR DRAWING CONTAINS PROPRIETARY INFORMATION OR DATA WHICH IS THE PROPERTY OF NATIONAL BULK EQUIPMENT, INC. THIS INFORMATION HAS BEEN OBTAINED FROM CONFIDENTIALITY BY NATIONAL BULK EQUIPMENT, INC. AND SHALL NOT BE REPRODUCED, COPIED, OR USED IN WHOLE OR IN PART FOR THE MANUFACTURE OR SALE OF ANY PART OR PRODUCT BY YOU OR ANY OTHER PARTY TO WHOM THE INFORMATION MAY BE SUPPLIED WITHOUT THE PRIOR WRITTEN CONSENT OF NATIONAL BULK EQUIPMENT, INC.	
SCALE:	1:16	DRAWN BY:	MTR
DATE:	04/16/12	MODEL CREATOR:	MTR 00/00/00
WEIGHT 6594.595 LBS		A Rev.	
ASSEMBLY BULK BAG UNLOADER		2 OF 4 Sheet2	
TOLERANCE UNLESS OTHERWISE SPECIFIED + .03 ON BEND AND SHEAR LINES + .03 ON HOLE LOCATIONS		DRAWING NUMBER A101154	

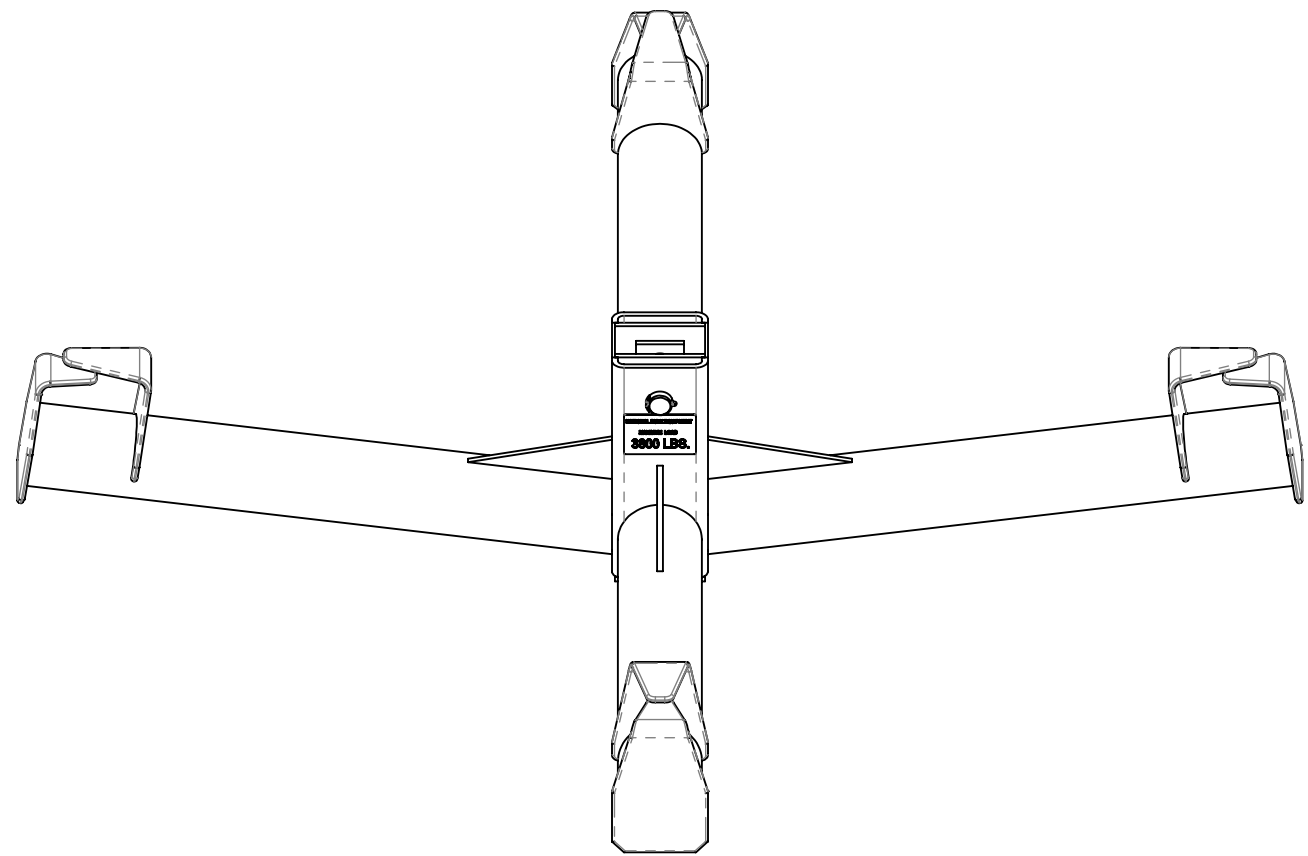
Zeppelin Systems USA, Inc.  
13330 Byrd Drive  
Odessa FL 33556-5312  
NBE CSO # E601260039  
PO# 61148-40122  
2-Ton Hoist with Motorized  
Trolley (380 VAC)  
Bulk Bag Hanger  
Massage Paddles  
Untie Box with 4" D/C Stub  
Safety Switch on Untie Box  
Wood for skid -- ISPM-15  
(Rated and Stamped)  
South America



PNEUMATICALLY ACTUATED  
MASSAGE PADDLES



BAG HANGER



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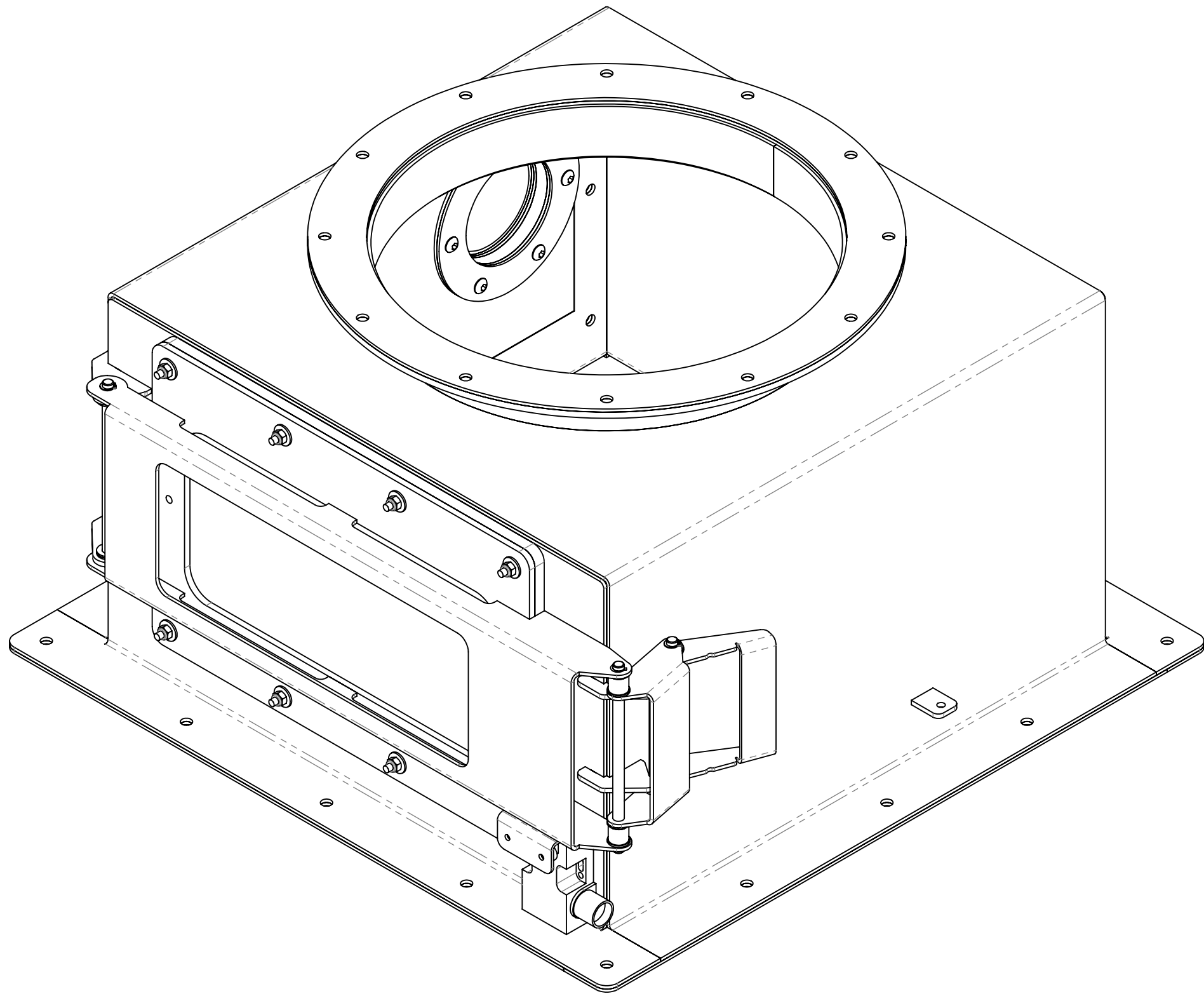
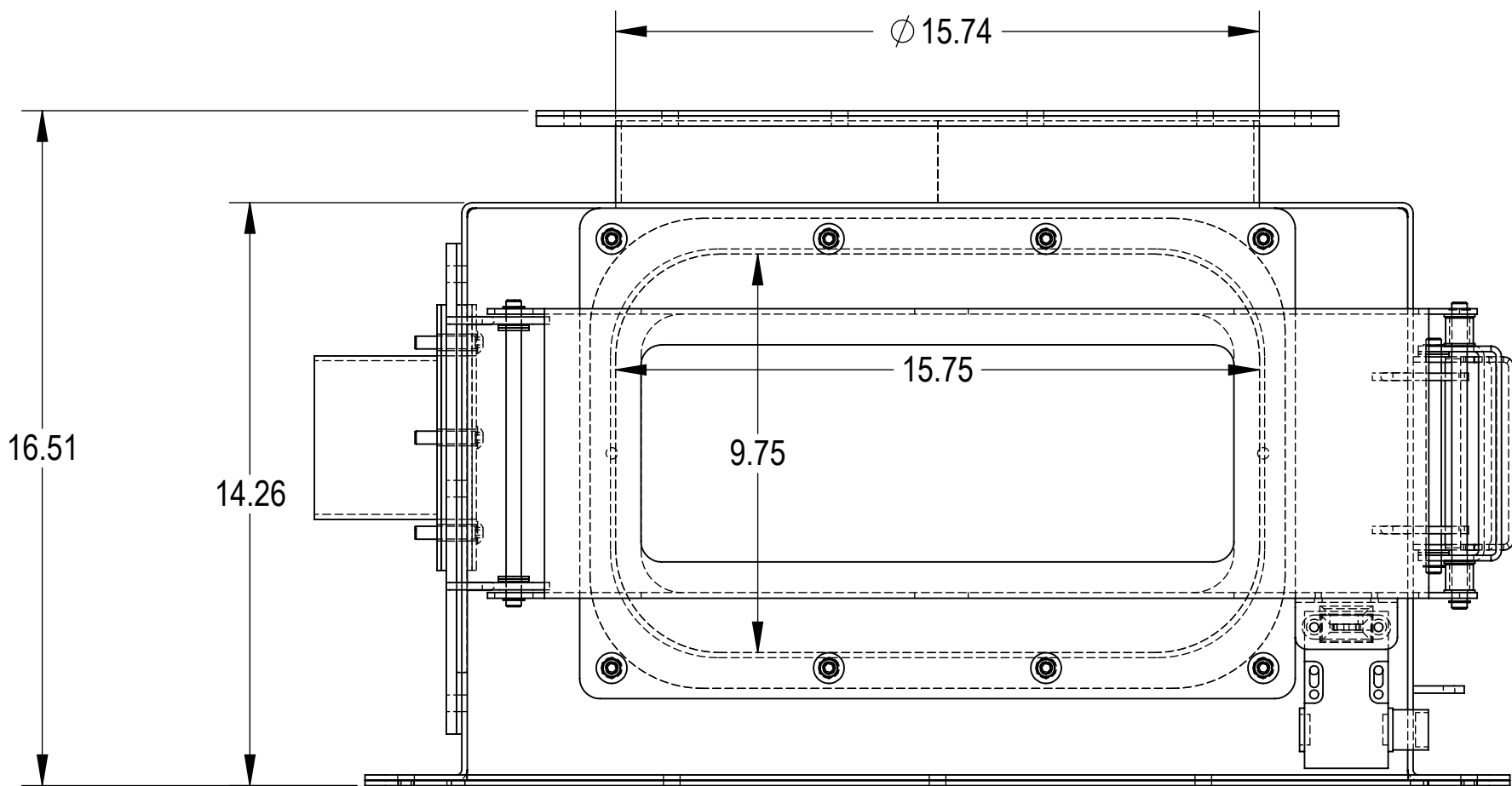
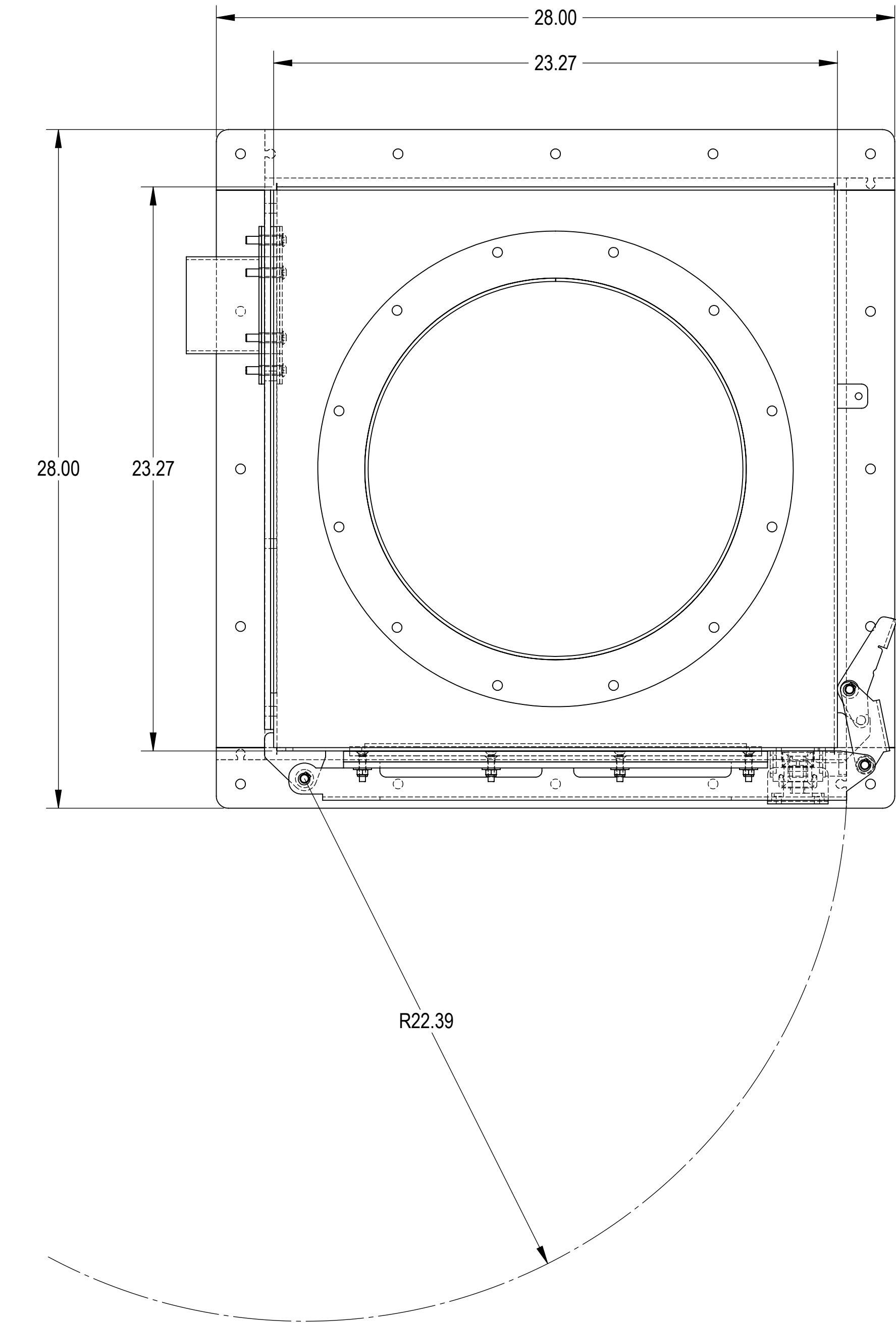
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Date

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12838 STAINLESS DR., HOLLAND, MICHIGAN 49424	PHONE: (616) 399-2220	FAX: (616) 399-7369			
SCALE: 1:8	DRAWN BY: MTR	DATE: 04/16/12	MODEL CREATOR: CFA 02/29/05	WEIGHT 179.986 LBS	
ASSEMBLY BULK BAG UNLOADER					A
49-BBU	TOLERANCE UNLESS OTHERWISE SPECIFIED + .03 ON BEND AND SHEAR LINES + .03 ON HOLE LOCATIONS		3 OF 4 Sheet3	DRAWING NUMBER A101154	Rev.





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ASSEMBLY UNTIE BOX  
BAG SPOUT INTERFACE

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12838 STAINLESS DR., HOLLAND, MICHIGAN 49424					
PHONE: (616) 399-2220 FAX: (616) 399-7369					
SCALE:	1:4	DRAWN BY:	MTR	DATE:	04/16/12
		MODEL CREATOR:	MTR	4/30/12	WEIGHT 176.959 LBS
ASSEMBLY BULK BAG UNLOADER					A
49-BBU					Rev.
TOLERANCE UNLESS OTHERWISE SPECIFIED					4 OF 4
+ .03 ON BEND AND SHEAR LINES					
- .03 ON HOLE LOCATIONS					
DRAWING NUMBER					A101154
Sheet4					