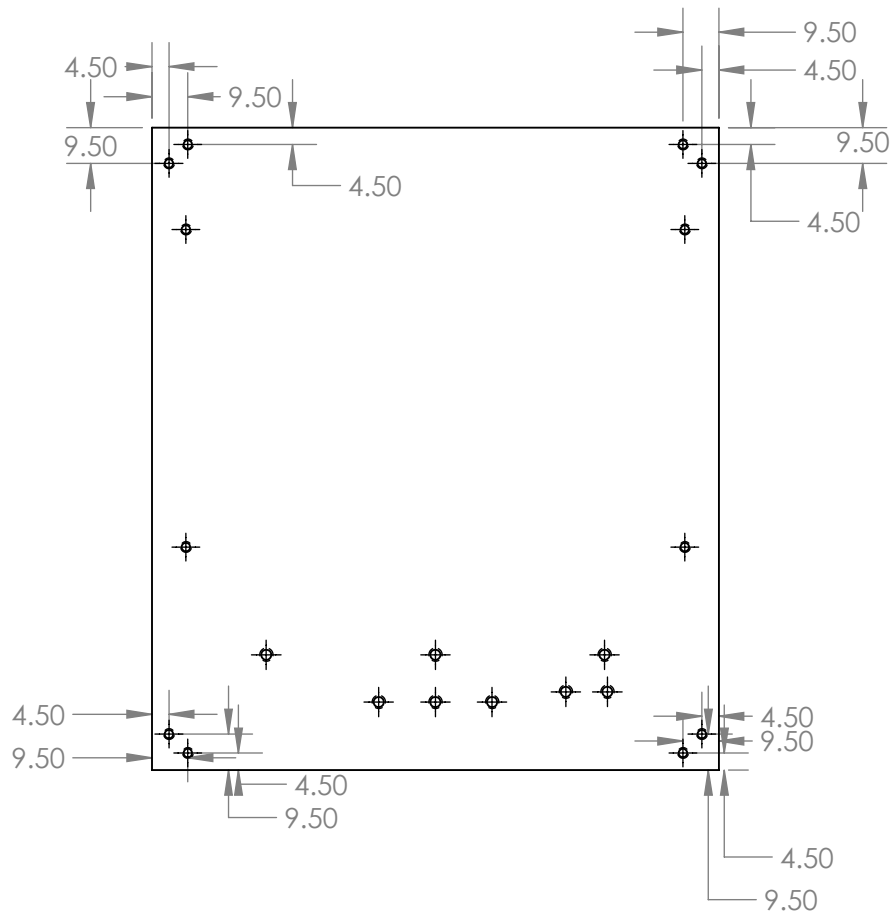


B

B



A

A

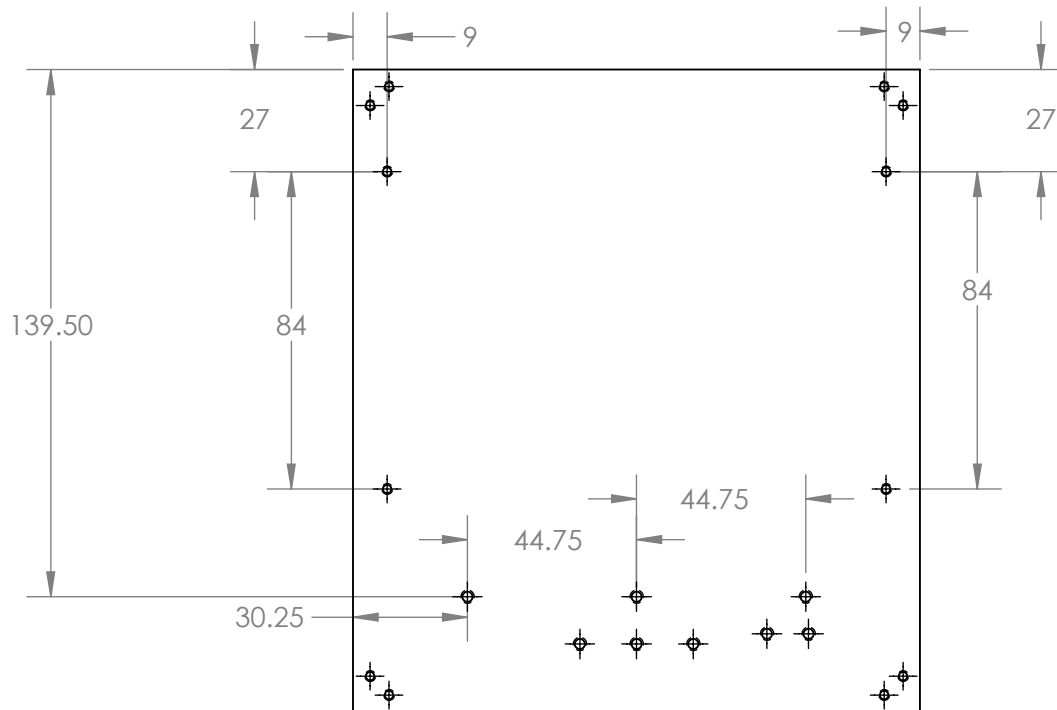
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Plate Under Wells		
		DIMENSIONS ARE IN mm		DRAWN		TITLE:		
		TOLERANCES:		CHECKED				
		FRACTIONAL ±		ENG APPR.				
		ANGULAR: MACH ± BEND ±		MFG APPR.				
		TWO PLACE DECIMAL ±		Q.A.				
		THREE PLACE DECIMAL ±		COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:		Plate Under Wells 2 of 4		SIZE	DWG. NO.	REV
		MATERIAL				A		
		FINISH						
	NEXT ASSY	USED ON		SCALE: 1:2		WEIGHT:		SHEET 2 OF 17
duct. For Instructional Use Only		APPLICATION	DO NOT SCALE DRAWING					

2

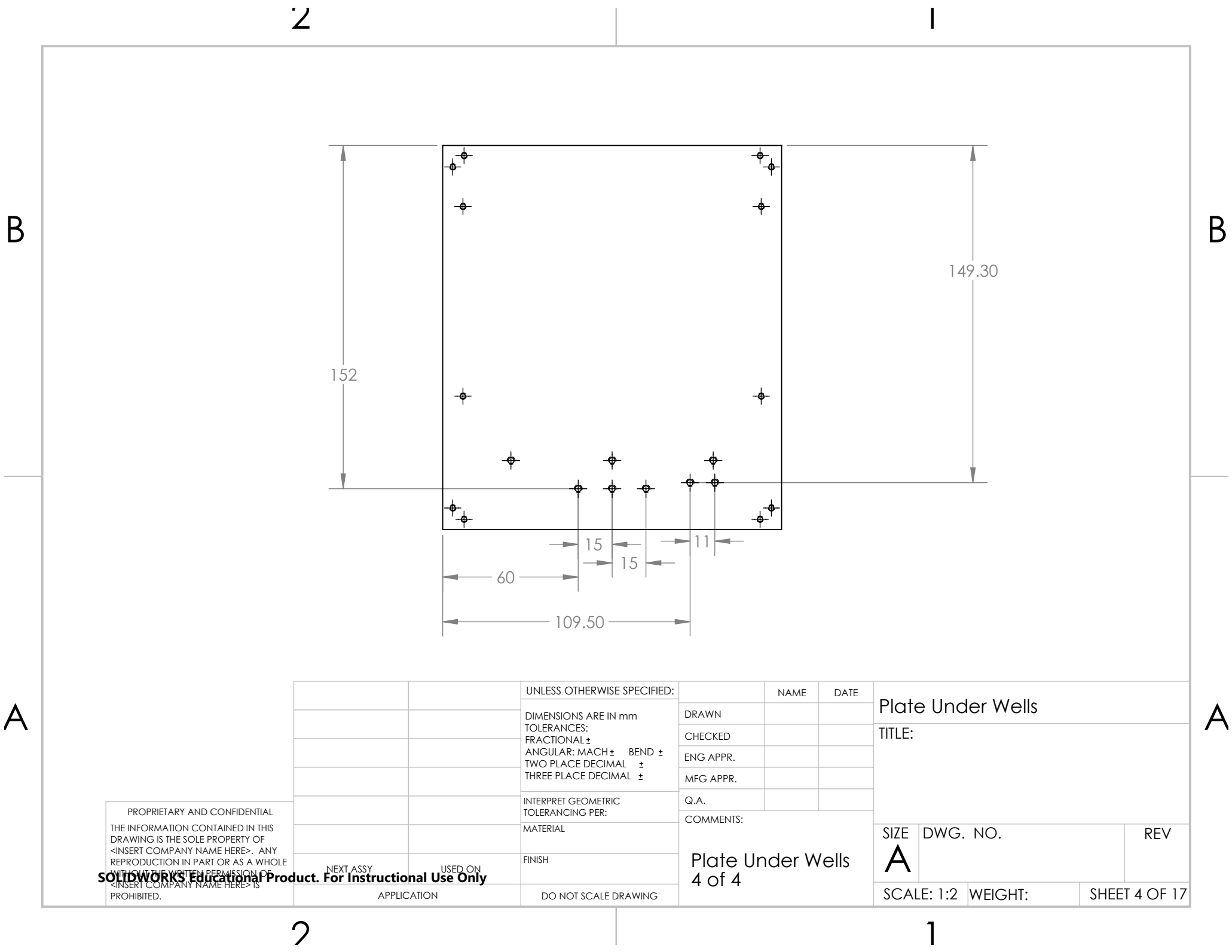
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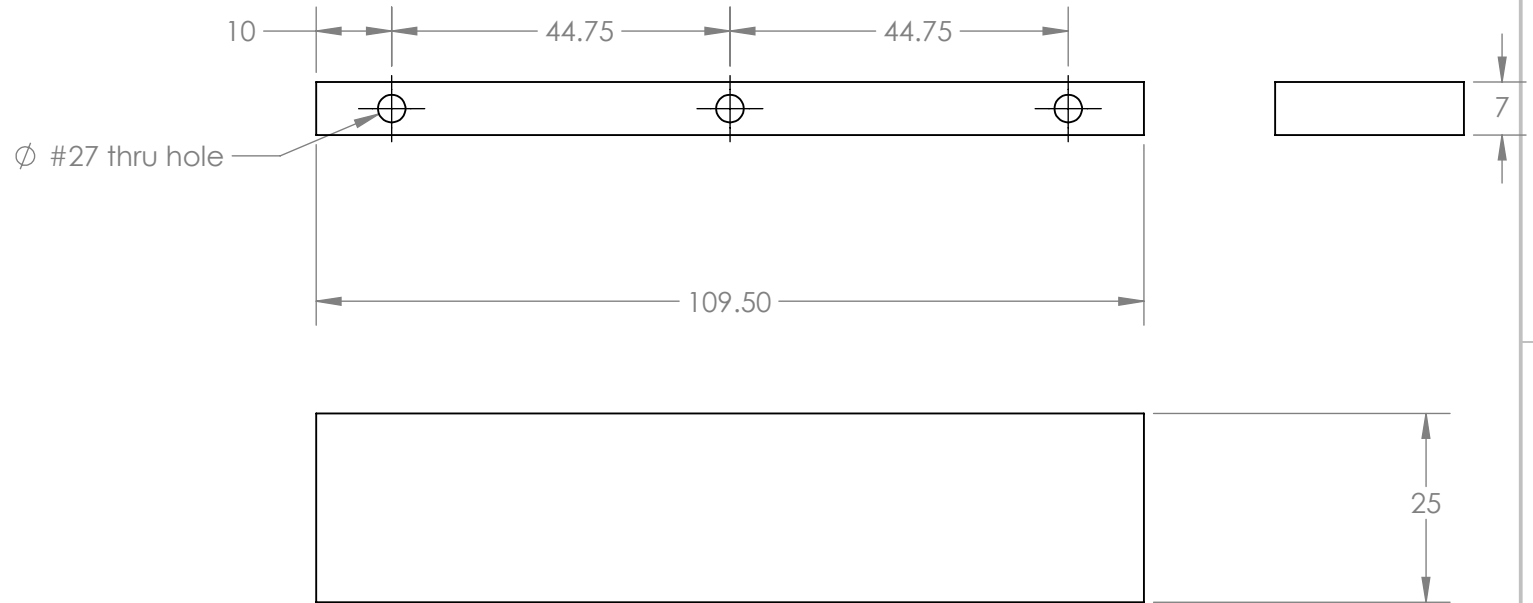
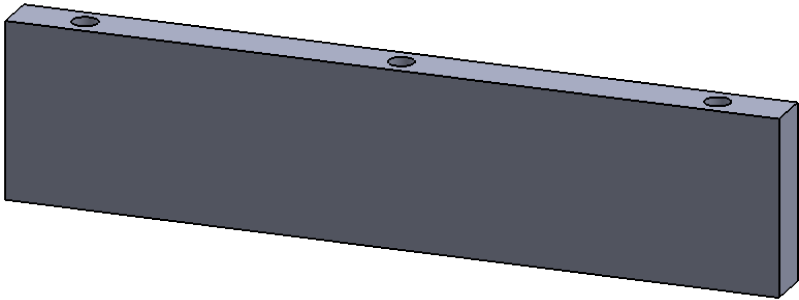


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Plate Under Wells		
		DIMENSIONS ARE IN mm	DRAWN			TITLE:		
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				SIZE A		
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			DWG. NO.		
		MATERIAL	COMMENTS:					
		FINISH	Plate Under Wells 3 of 4			REV		
						SCALE: 1:2		
						WEIGHT:		
						SHEET 3 OF 17		



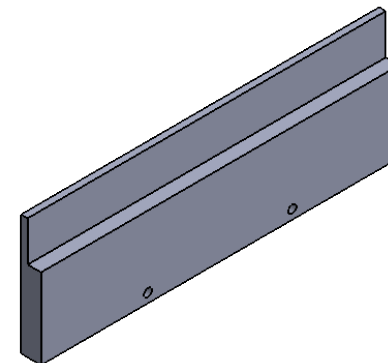


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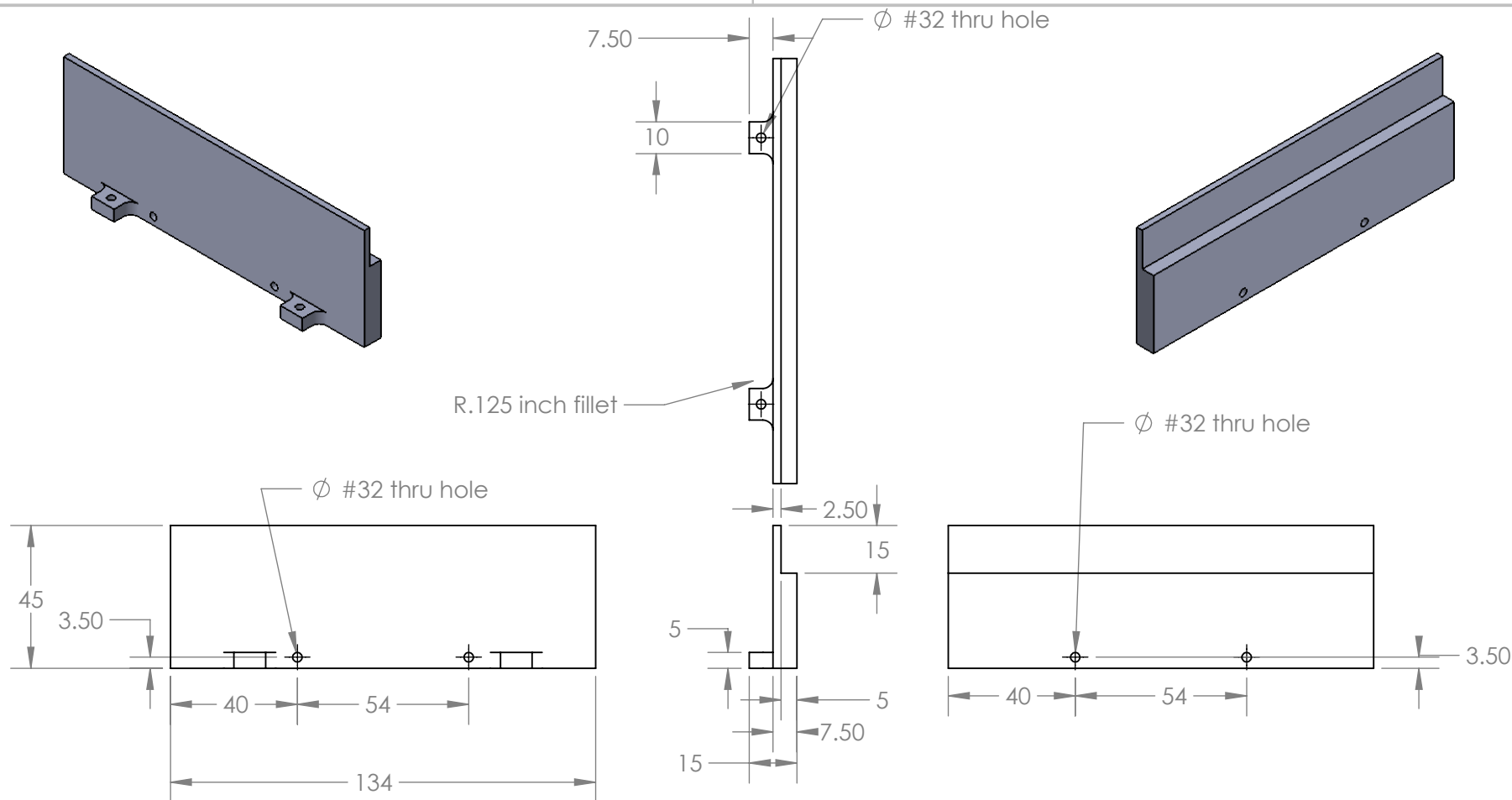
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Back Connector - wells and base board		
		DIMENSIONS ARE IN mm	DRAWN			TITLE:		
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				SIZE DWG. NO. REV		
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			A		
		MATERIAL	COMMENTS:					
		FINISH	Polysulfone Back Connector - wells and base board			1 of 1		
	NEXT ASSY	USED ON						
APPLICATION			DO NOT SCALE DRAWING			SCALE: 1:1	WEIGHT:	SHEET 5 OF 17

1

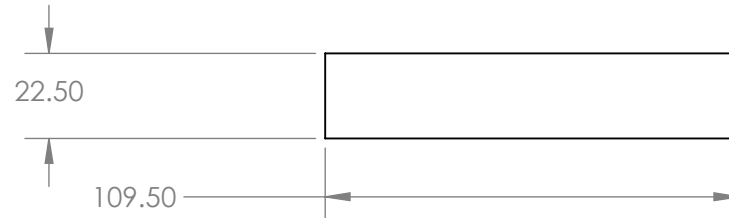
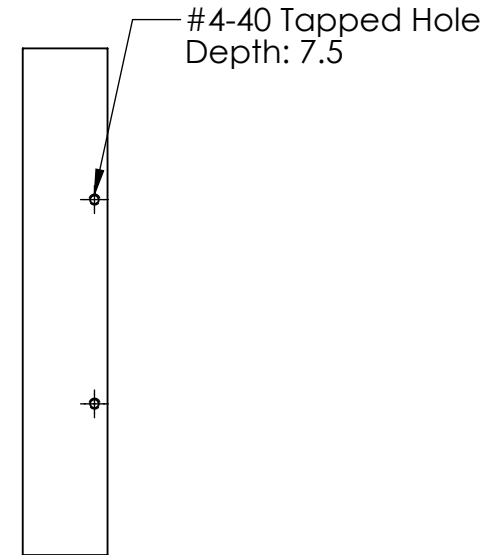
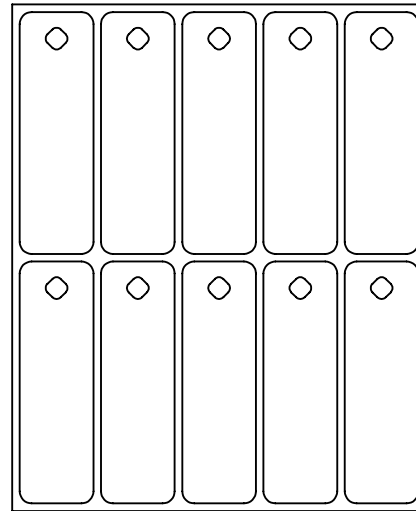
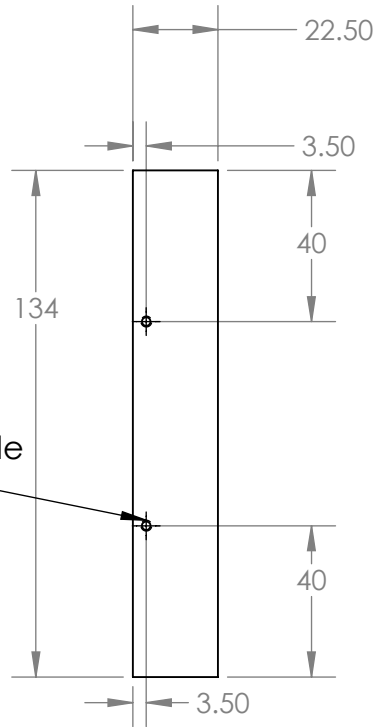
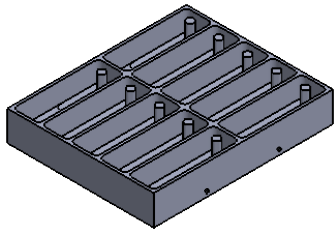


B



A

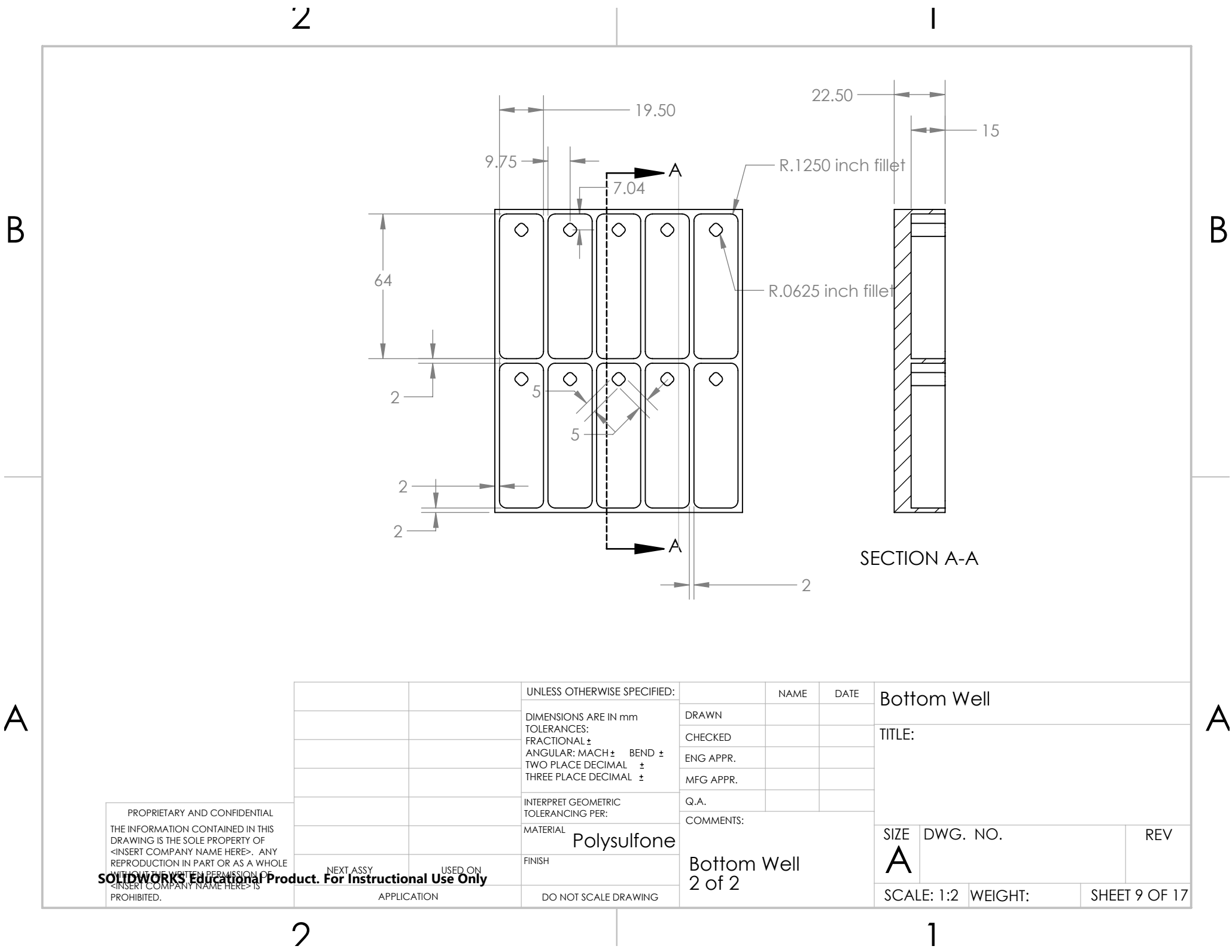
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			DIMENSIONS ARE IN mm	DRAWN			TITLE:		
			TOLERANCES:	CHECKED					
			FRACTIONAL ±	ENG APPR.					
			ANGULAR: MACH ± BEND ±	MFG APPR.					
			TWO PLACE DECIMAL ±						
			THREE PLACE DECIMAL ±						
			INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
			MATERIAL	COMMENTS:	Two Copies				
			Polysulfone	Side Connector - wells and plate					
			FINISH	1 of 1					
							SIZE	DWG. NO.	REV
							A		
							SCALE: 1:2	WEIGHT:	SHEET 6 OF 17

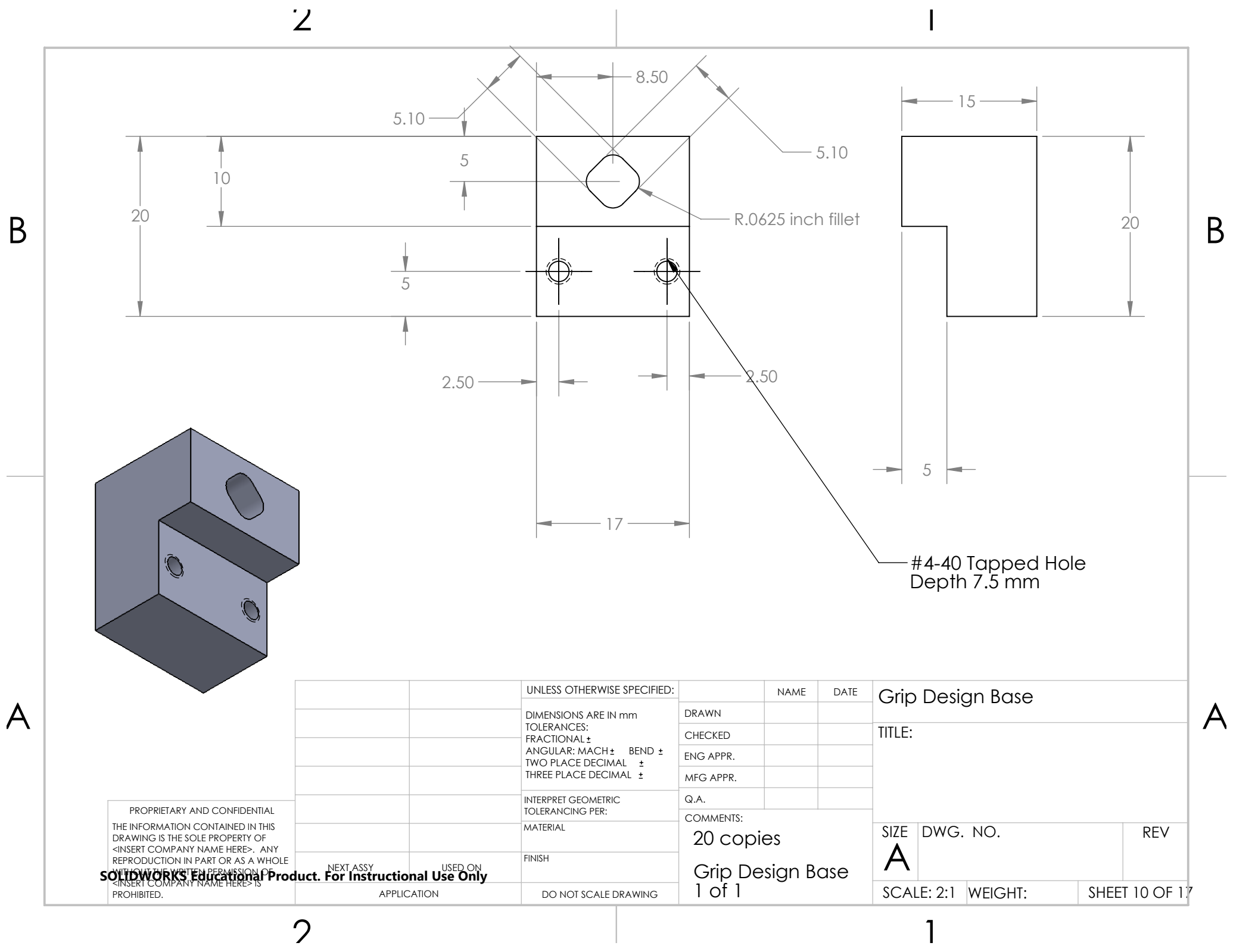


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Bottom Well				
		DIMENSIONS ARE IN mm		DRAWN			TITLE:			
		TOLERANCES:		CHECKED						
		FRACTIONAL ±		ENG APPR.						
		ANGULAR: MACH± BEND ±		MFG APPR.						
		TWO PLACE DECIMAL ±		Q.A.						
		THREE PLACE DECIMAL ±		COMMENTS:						
		INTERPRET GEOMETRIC TOLERANCING PER:	Bottom Well 1 of 2			SIZE	DWG. NO.		REV	
		MATERIAL				A				
		Polysulfone								
		FINISH								
NEXT ASSY		USED ON								
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APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2		WEIGHT:	SHEET 8 OF 17	





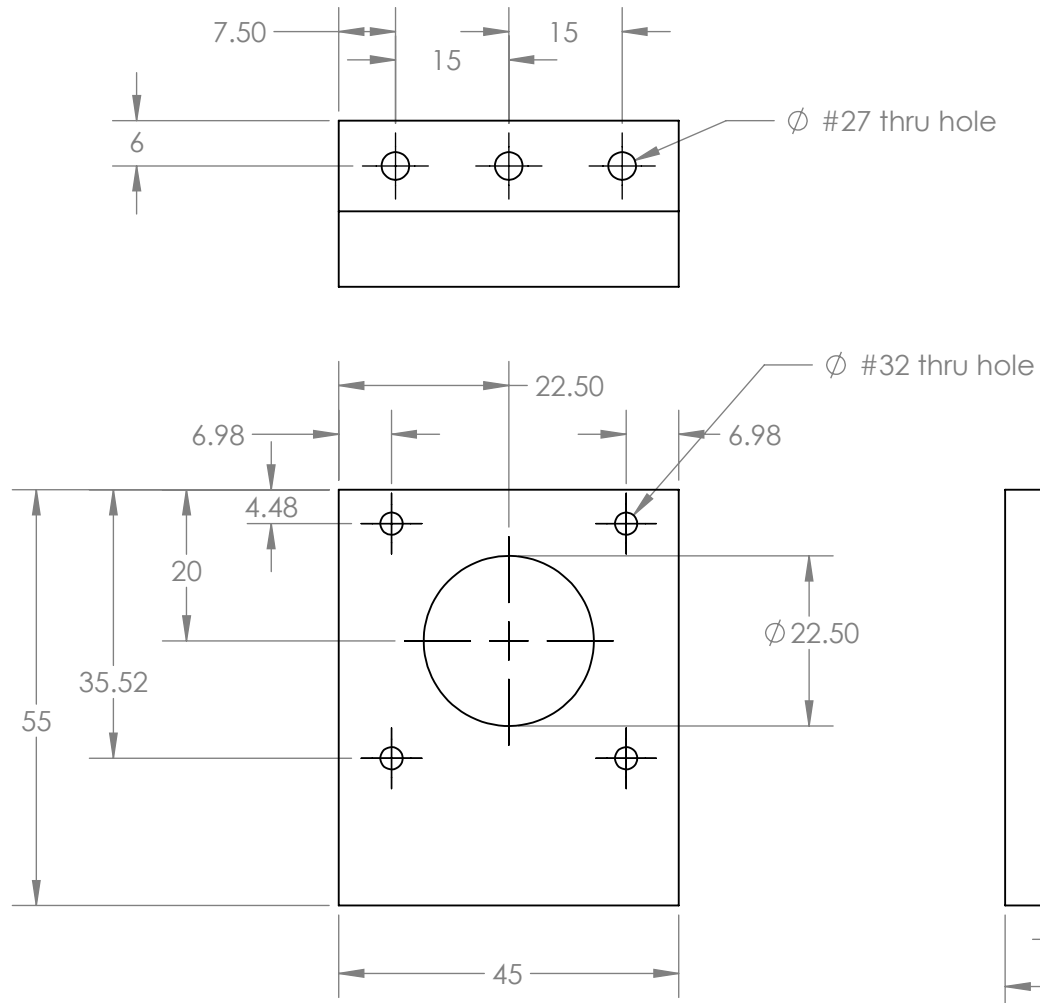
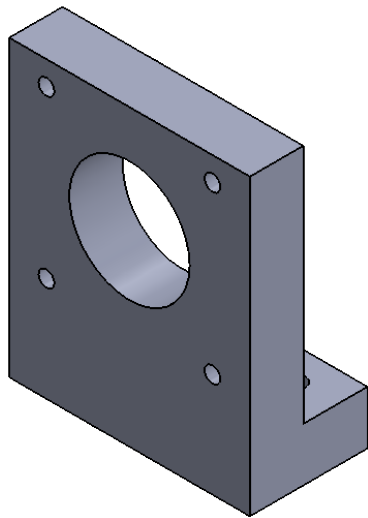


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1



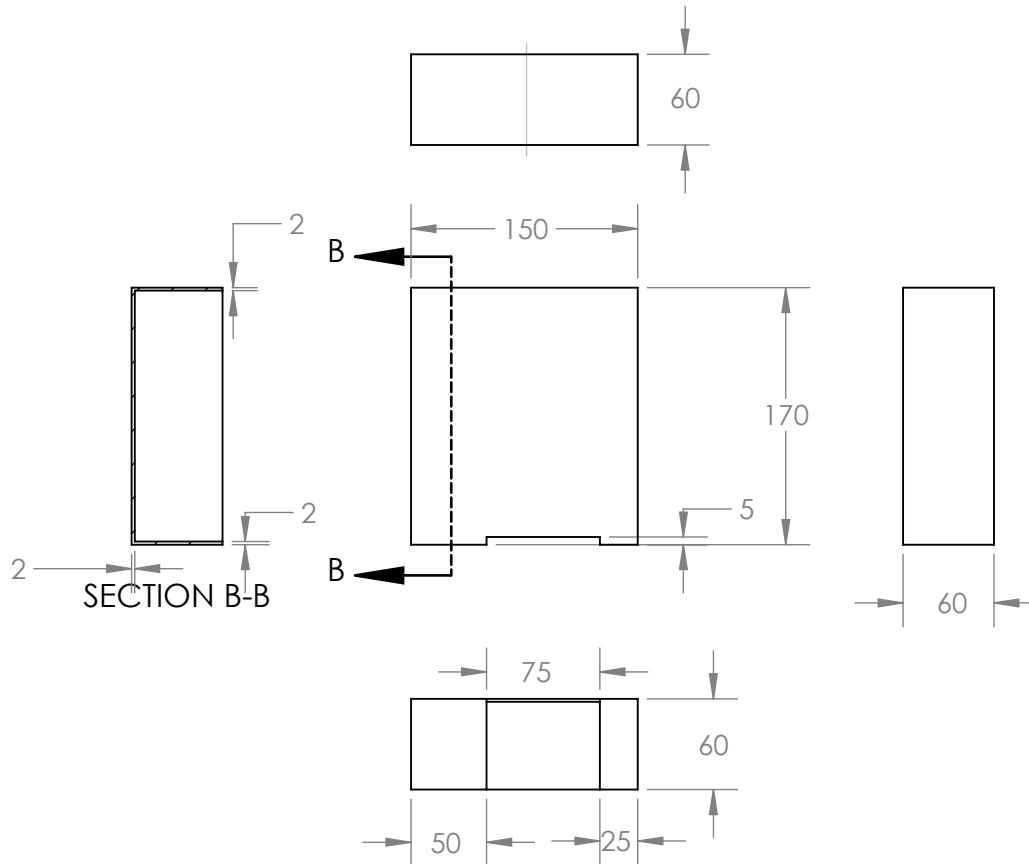
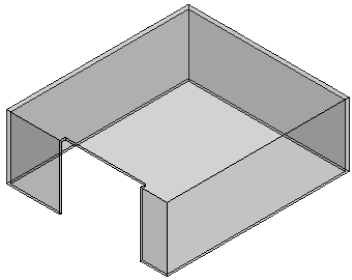
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Connector - Plate and Motor		
		DIMENSIONS ARE IN mm		DRAWN		TITLE:		
		TOLERANCES:		CHECKED				
		FRACTIONAL ±		ENG APPR.				
		ANGULAR: MACH ± BEND ±		MFG APPR.				
		TWO PLACE DECIMAL ±		Q.A.				
		THREE PLACE DECIMAL ±		COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:		Connector - Plate and Motor 1 of 1		SIZE	DWG. NO.	REV
		MATERIAL	Polysulfone			A		
		FINISH				SCALE: 1:1	WEIGHT:	SHEET 15 OF 17
		DO NOT SCALE DRAWING						



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Covering		
		DIMENSIONS ARE IN mm		DRAWN		TITLE:		
		TOLERANCES:		CHECKED				
		FRACTIONAL ±		ENG APPR.				
		ANGULAR: MACH ± BEND ±		MFG APPR.				
		TWO PLACE DECIMAL ±		Q.A.		SIZE A		
		THREE PLACE DECIMAL ±		COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:		Covering 1 of 1		DWG. NO.		REV
		MATERIAL	Polysulfone					
		FINISH						
duct. For Instructional Use Only								
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5		SHEET 17 OF 17