



EG2310 Group 9 G2 Report

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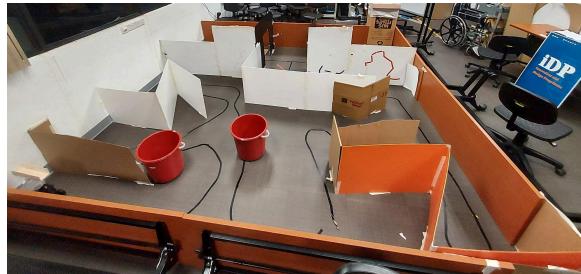
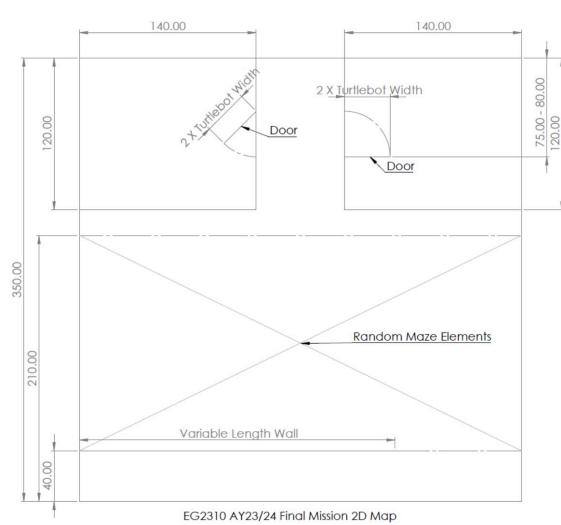
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1. Introduction

1.1 Problem Statement



The mission is to modify a Turtlebot3 Burger robot to successfully navigate a 3-part obstacle course:

1. The Maze

Commencing at the start zone, the robot must navigate a random maze and develop a full SLAM map displaying all elements of the given maze.

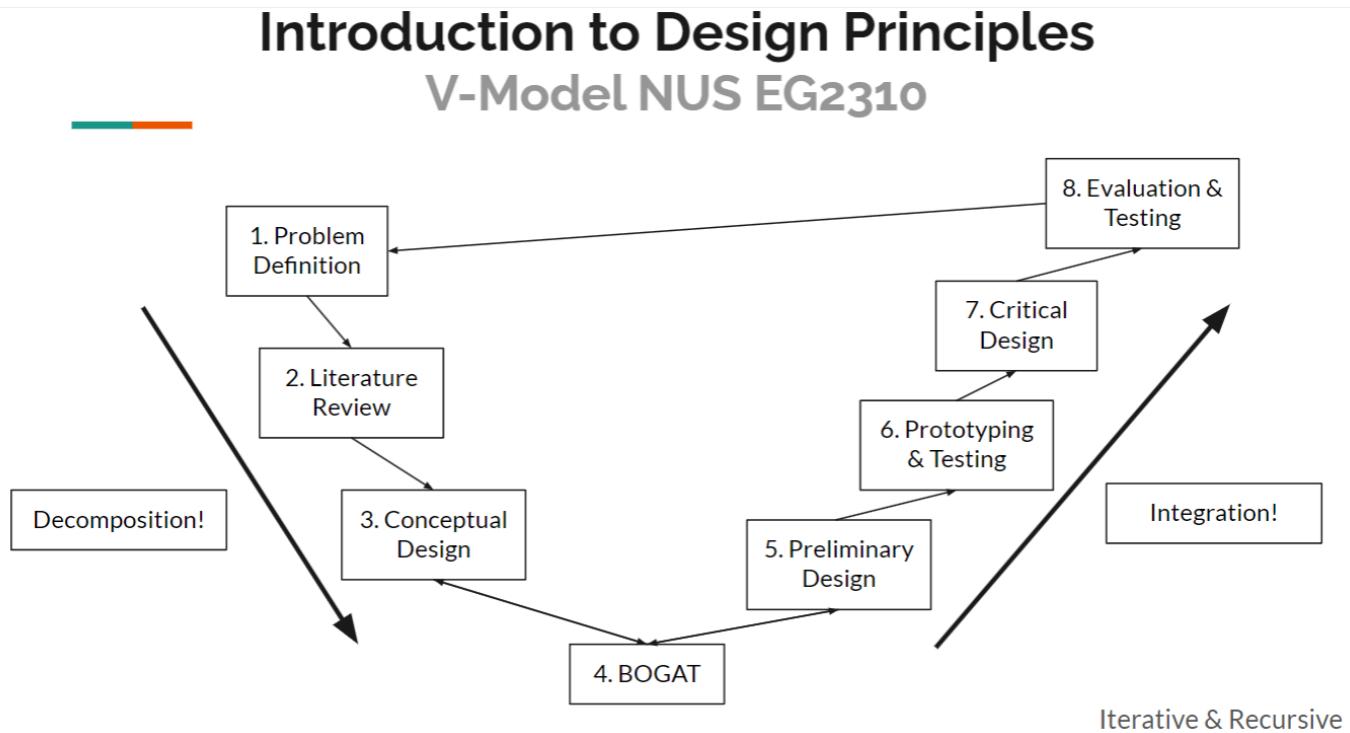
2. The Lift Door

The robot will then need to make an HTTP call to a server and obtain the ID of the unlocked door. It must then proceed to open the door and travel through it.

3. The Bucket

Finally, the robot must launch 5 ping-pong balls (stored on its body) into a bucket placed anywhere in the room it has entered.

The system design process utilises the following modified EG2310 V-model as shown below:



Figures 1.3 Systems engineering V diagram

The following sections detail each part of the system design process:

1. V-Model parts 1-7 are described in Section 1-7 respectively
2. Critical Design is described in detail in over Section 7-11
3. Evaluation and Testing is shown in Section 8
4. A list of possible future works is shown in Section 12

1.2 Requirement Specifications:

Requirements:

1. Robot must move autonomously
2. Robot must navigate an unknown maze
3. Robot must generate a full SLAM map of the maze
4. Robot must make a HTTP call to a server
5. Robot must receive the ID of the unlocked door from the response and navigate to the correct door

6. Robot must locate a bucket inside the room
7. Robot must launch 5 ping pong balls into the bucket

Autonomous Exploration for Mapping:

The robot must be able to navigate throughout the entire mission, consisting of its 3 main parts, autonomously. Once it commences its journey, no human intervention should take place. Using LiDAR we must procedurally create a Simultaneous Localisation and Mapping (SLAM) map as the robot. We need a navigation algorithm that will allow the robot to avoid crashing into walls or other maze elements. The algorithm should systematically take the robot closer to the lift doors while preventing backtracking and exploring unmapped areas.

HTTP- Based Communication

After mapping the maze elements, the robot must navigate to the doors. The system's computer must then be able to send a HTTP call to a server. It should also be able to receive a response and comprehend it to make further decisions on how to advance in the mission. Arriving at the doors the HTTP call must be made to the server. Subsequently, the server's response must be parsed and used to initiate movement towards and through the unlocked door.

Launching the Balls

Once inside the room, the robot must locate the bucket and move towards it, without touching or moving the bucket. Upon reaching, the balls will be deposited in the bucket and the mission will be completed.

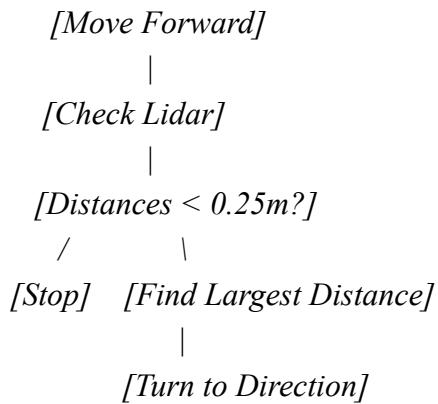
2. Literature Review

This section entails preliminary research conducted using various sources. The purpose of this research is to identify various possible methods to address the design challenges posed by each phase of the mission.

2.1 Exploration Algorithms

1. Basic Obstacle-Avoiding Algorithm (*r2auto_nav*)

This algorithm relies on the LiDAR to allow us to use occupancy grid data to encode the SLAM map into an array format. 2D arrays can then be used to calculate the coordinate of a goal in the map. The LiDAR will also allow us to avoid obstacles along the way. Here is a basic control loop of the algorithm:



2. Marker-Follower Algorithm

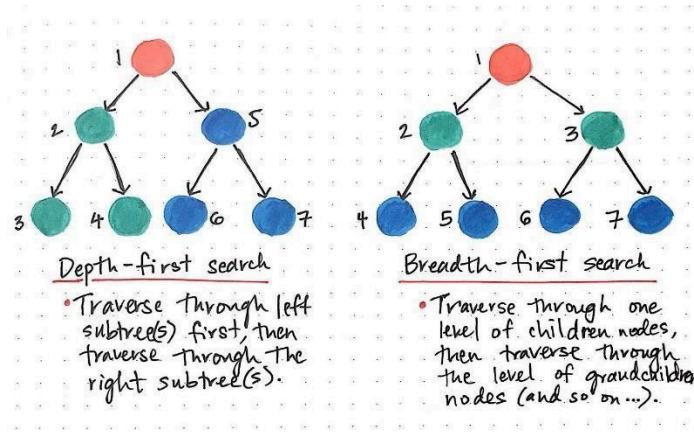
Markers are coded with information about how to move. They may either repel or attract the robot away from/towards points of interest. Here is the basic pseudocode for the algorithm, which may be used with a variety of markers such as colour markers, NFC tags and ArUco markers:

[Detect marker?] -> [Update position] -> [handle Event] -> [Scan for next Marker]

When a marker is detected, for example, an event will be executed, such as turning right, moving straight, making a HTTP call and so on.

3. Simple Graph Search Algorithm

This equips the robot with logic to navigate appropriately and do a complete mapping. There are two ways of searching: depth-first or breadth-first.



4. Complex Pathfinding Algorithms

Our team considered using A* and Djikstra's path planning algorithms as well. These are graph search algorithms which find the optimal path to a goal coordinate on the occupancy grid. Djikstra's algorithm works on the basis that the map is unknown, resulting in an uninformed search where no information about the environment is known. Meanwhile, A* is a heuristic search algorithm, which means that it factors in other costs such as distances to the goal in order to optimise the time complexity and search for paths in the direction of the goal rather than randomly.

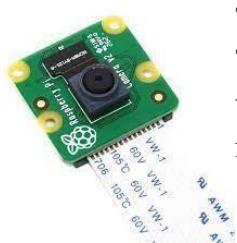
2.2 Sensors and markers

1. Light Detection and Ranging (LiDAR)

The Turtlebot3 comes with a 360-degree Laser Distance Sensor LDS-02 (a LiDAR module), which emits lasers to measure distances of objects to itself, and allows us to create a 2D point map of the environment. It has a detection distance of 16 cm to 8 m. This map can be visualised in the RViz application.



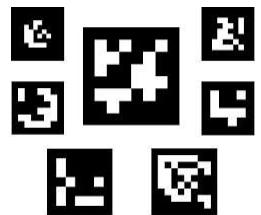
2. Raspberry Pi Camera Module



The camera module is used to capture video or image data and transfer it to the Raspberry Pi. This camera can be integrated with OpenCV and AruCo markers. OpenCV is a computer vision library which provides the framework for visual object recognition, and colour or marker recognition capabilities.

3. ArUco Markers

These have unique IDs that can be used for identification by computer vision software and cameras. These markers can each encode information about the next actions the robot will take after detecting them.



4. Near-Field Communication (NFC)

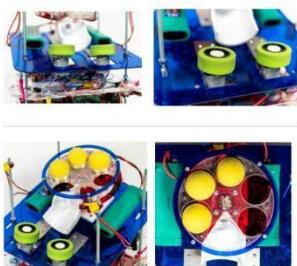
NFC is a short-range wireless RFID technology that transmits an NFC signal when an NFC reader is used to trigger an NFC tag which is placed on an object nearby. While the tag is active, the reader can detect an active tag, and the tag will become inactive again when the reader moves a distance away from it (the tags are passive components).

5. Line Sensors (infrared transmitter and receiver)

The path the robot needs to follow is drawn as a line, and a line sensor is added to the base of the robot to follow the path. The sensor will transmit IR signals. Depending on the level of IR that is received after it has been reflected from a surface, the sensor will determine if the robot is following a black line. This is because of the difference in the amount of light absorbed by white and black.

2.3 Launcher subsystem

2.3.1 Launcher Mechanism



1. Flywheel Launcher

A flywheel is a launching mechanism that provides quick firing rate and great adjustability. Its range can be adjusted by altering the turning rate of the flywheel. By attaching a servo to the launcher, the range and height of the projectile can be adjusted to suit different conditions.

2. Solenoid Launcher

The electromagnetic forces the armature away from the stationary core. This compresses the spring. When the current stops flowing, the armature is released and the ball will be launched.



3. Catapult

A catapult relies on elastic energy. The ball is first loaded onto a container at the tip of the catapult arm. Then, the catapult arm is released and the ball gains kinetic energy.

4. Servo Motor

A servo motor is a rotary or linear actuator that allows for precise control of angular or linear position, velocity, and acceleration in a mechanical system. The SG90 Servo motor is tiny and lightweight with high output power.

2.3.2 Ball Reload Mechanisms

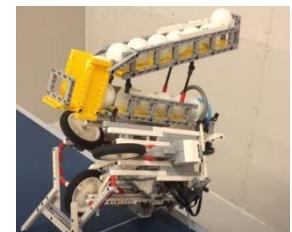


1. Conveyor Belt

The balls are loaded onto the belt and lined up next to the launcher. The belt moves the ball onto the launcher after the ball is launched.

2. Incline Plane

Balls are held in place on an incline plane by a stopper. Once a ball is launched, the stopper allows the next ball to roll into the launcher.



3. Turning Disk

This mechanism consists of two plates and a servo. The upper plate holds the 5 balls with one empty slot. The servo turns the upper plate such that a ball drops into the shooting mechanism.

3. Concepts of Design and Operations

We divided the operation into 3 major phases:

1. **Maze exploration** phase: The robot needs to navigate through the map without user input
2. **Door locating** phase: The robot must navigate to the door after the maze is sufficiently mapped and make a HTTP request to open the doors
3. **Ball delivery** phase: The robot must enter the unlocked rooms and locate the bucket, then move to it and deposit the ping-pong balls into the bucket

3.1 Phase 1 (Maze exploration)

Objective:

The Turtlebot is to navigate through the maze and generate a SLAM map of the environment

Description:

The Turtlebot will search for the nearest unexplored area. Once the coordinate of the frontier is obtained the robot will move to the goal while avoiding obstacles. The aim is not to get stuck in loops.

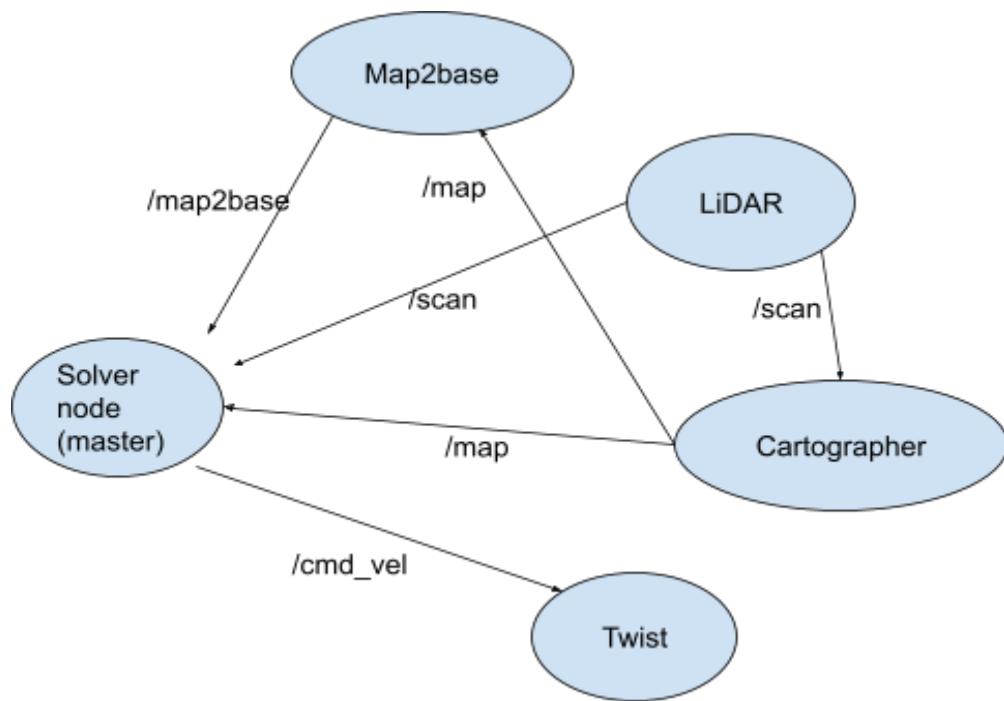


Figure 3.1 ROS2 pubsub structure

3.2 Phase 2 (Locating the door)

Objective:

The Turtlebot needs to make a **HTTP call** to the server to **obtain the door number**. The bot navigates to the door specified and pushes the door to enter the room

Description:

Before the start of the run, we will indicate the **IP** of the **ESP32** in our code, which then the raspberry pi will run the code and make a **HTTP call** to the server on ESP32 to obtain the door number. Next the robot will rotate to the position of the stated door which we have indicated in our code before the run.

3.3 Phase 3 (Delivering the balls)

Objective:

The Turtlebot needs to move at the direction of the bucket and stop in front of the bucket without hitting it.

Description:

When the Turtlebot enters the room, it will locate the obstacle with the **shortest distance** from it which is the bucket. The bot needs to run a code to **actuate the trapdoor** attached to a servo, which **allows the ball in the tunnel to fall inside the bucket**.

4. Our BOGAT (Bunch of Guys Around Table)

This is an evaluation of options and the weighing of the pros and cons of each to make a final design decision based on the requirements of our mission.

4.1 Navigation

The robot will search for the nearest frontier point with breadth first search implemented on the occupancy grid map. Once a frontier is selected, to navigate there, we admit a simple obstacle avoidance algorithm would seem too simple. *However, for the relatively simple maze requirements with large spaces between walls, it was deemed sufficient.* In contrast, the graph search algorithms for pathfinding were deemed too excessive for this maze task. Factoring in the short time span of 6 weeks for developing a fully functional navigational algorithm based on A*, for example, would require implementation of the search algorithms itself, cost maps, and a pursuit algorithm to publish commands to the robot to follow the path generated. We believed that a simple straight line movement was more than sufficient for a simple maze.

In addition, a lot of teams, including us, planned to do marker based navigation. However, marker based navigation is quite unreliable. For example, using NFC tags to program the robot's next movement every step would be inaccurate because of the small errors in turning and moving straight which may cause the robot to overshoot the next marker it needs to find, or not be able to detect it as errors compound throughout the maze. We seriously considered using an infrared emitter and sensor to implement line following around the maze. However, we felt that it was *not in the spirit of the mission* and chose to abandon that idea in favour of more autonomous solutions.

In the end, we chose to utilise **only the LiDAR module for autonomous exploration** with our algorithm, which would **travel in a straight line to goal and avoid obstacles along the way**. After avoiding, it would then reorient itself to the goal and attempt to make its way there again, while repeating obstacle avoidance.

4.2 Sensors for navigation and bucket detection

We require no auxiliary sensors for autonomous exploration of the maze, but in the early stages, because of a lack of visual knowledge of how the maze would look exactly, we planned to use line following algorithms to get from the exit of the maze to the door. **However, we also reasoned that our navigation algorithm should be able to go to the door, by setting the known location of the middle of the corridor in terms of coordinates in our navigation algorithm selected above.** So, we planned not to locate and navigate to the door with markers or extra sensors.

In order to detect the bucket, we planned to use integration of **OpenCV with the Raspberry Pi camera module** to detect the bucket's red colour. This was deemed to be the most reliable way of navigating to the

bucket, as it could be anywhere in the room, barring line following methods. This would be comparatively much easier than using ArUco markers with the extra integration required to set up and encode the markers into the software.

Components	Description	Decision
<i>LiDAR</i>	Sensitive at mid- to high- distances. Allows Turtlebot to ‘see’ all obstacles in a circular radius at one time	Yes
<i>Camera module</i>	Detects ArUco markers from relatively far away. Integration with ArUco markers is more complex than NFC readers.	Yes
<i>ArUco markers</i>	Can be detected by computer vision using a camera module, can be placed in the maze to indicate important locations or signify certain meanings.	No
<i>Line sensor</i>	Using a PID control loop to guide the robot to the correct door with a line detector is easy to implement. However, this can be troublesome as well, since there are time limits to lay the lines/tape. An algorithm would be able to perform tasks better with precise calculation.	No
<i>NFC reader and tags</i>	Enables communication between two electronic devices over short distances. It is simple to use, but requires the Turtlebot to be near the tag.	No

4.3 Launcher

There is a high amount of complexity in a flywheel launcher. Also even though we will be able to launch the ball with a great amount of force, it is too excessive for this mission. A catapult mechanism is relatively simpler but comes with drawbacks. The large compartment required to hold 5 balls means that we would have to place the catapult container behind the robot, and this will obstruct the LiDAR. Furthermore, the catapult arm would have to be lengthened, increasing space taken. Because of these reasons, we decided to go with a **solenoid plunger launcher**. It is easier to vary the robot’s position to be further or nearer to the bucket in order to compensate for the lack of launching force, rather than to tune the launcher itself. The solenoid launcher would take up less horizontal space, and allow for the robot to turn better in tight spaces without hitting the walls. We made this decision based on *how compact the ball delivery mechanism should be*.

Type of launcher	Analysis	Decision
<i>Flywheel</i>	Able to launch the ball with great amount of force, however the system has high complexity	No
<i>Catapult</i>		

<i>Solenoid plunger</i>	The catapult arm throws the ball to a greater height through a lengthened arm, however it might require a very powerful servo	No
<i>Rubber Band Launcher</i>	Able to launch the ball with good amount of force and the component is readily available, but might draw a lot of power	No
<i>Elevated Ball Dropper Tunnel</i>	Able to launch with great amount of force, but requires precisely manufactured moving parts	Yes
	The simplest and easiest way to deliver the balls into the bucket, but might make the robot and centre of gravity too high causing it to be unstable	No

Types of reloading mechanism

<i>Conveyor Belt</i>	It is a good system to transport the balls, but requires a lot of moving parts that makes it complicated to implement it within a tiny Turtlebot	No
<i>Incline Plane/tunnel</i>	It does not require any electricity to run and relies only on the gravitational force, however it will take up more horizontal space	Yes
<i>Turning disk</i>	It can hold the balls within place and fits nicely inside a Turtlebot due to it being in a circle shape	No

Problems	Solution A	Solution B	Decision
<i>Position of the launcher</i>	At the top of the robot: Easier to get the ball into the pail. However, the lidar camera might be blocked.	Beside the robot: May cause instability since the robot will be heavier on one side.	Solution B
<i>Materials</i>	Plastic: Lighter and cheaper cost	Steel: More durable and sturdy but also heavier and costly	Plastic

5. Preliminary Design

5.1 Autonomous Navigation

For autonomous navigation, the robot will utilise algorithms such as wall following and obstacle avoidance to navigate through the maze. The combination of these both algorithms allow the robot to navigate through the maze and map the maze simultaneously.

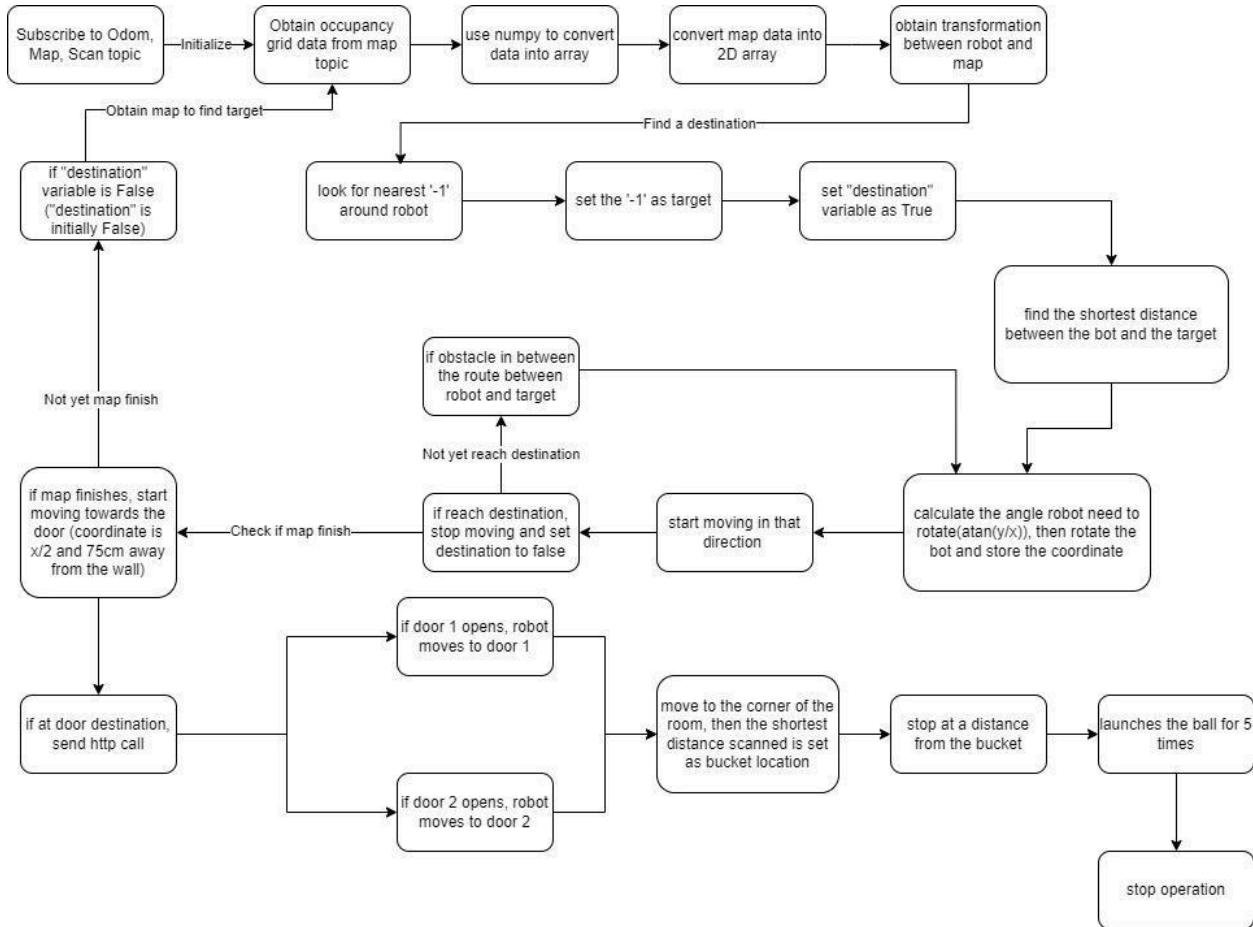


Figure 5.1 PDR flowchart

5.2 Payload Mechanism

We proposed to use a solenoid actuator to launch the ping pong balls in the bucket. We chose it as it is powerful and consistent while also being able to be controlled electronically. The 5 balls will be stored in a rotating plate and will be released in the launcher system one by one.

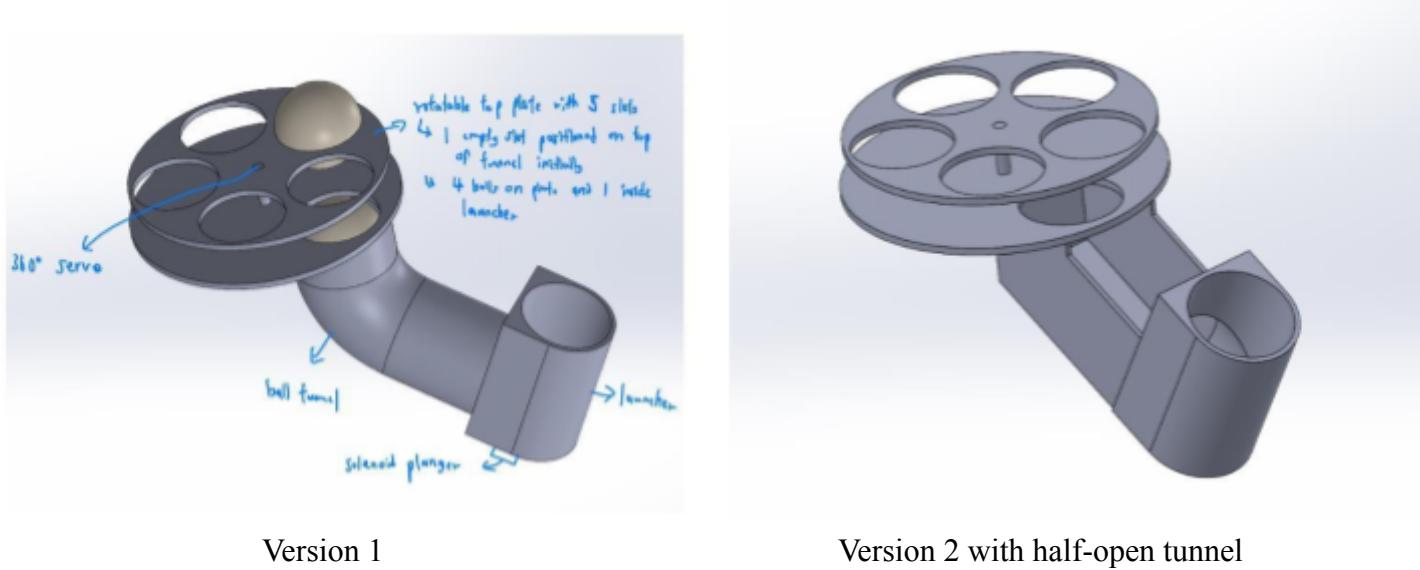


Figure 5.2: CAD of reloading mechanism and launcher

5.3 Electrical Subsystem

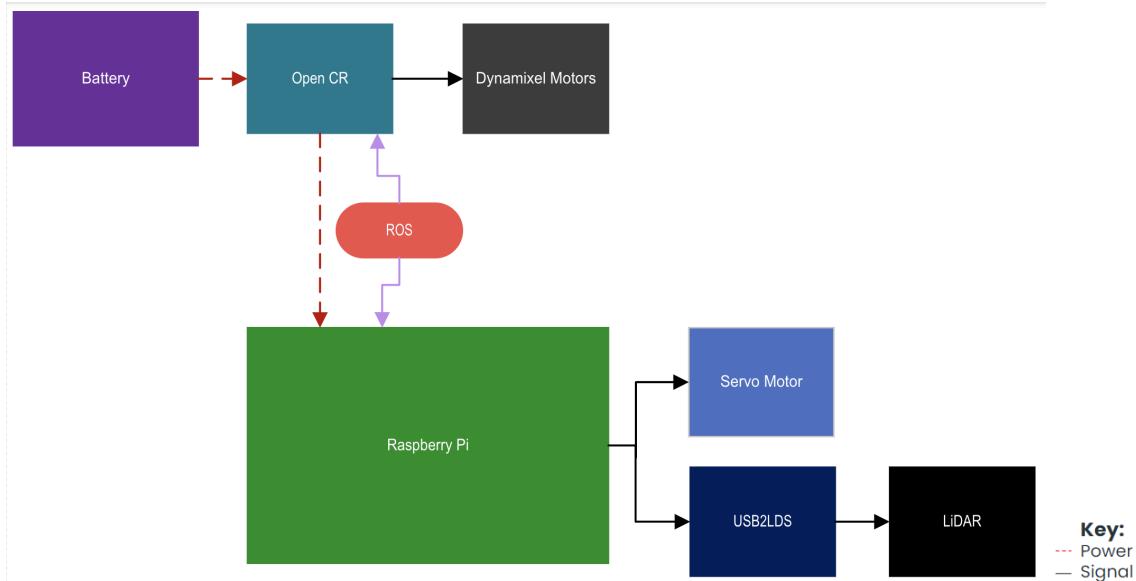


Figure 5.3 Functional Block Diagram

6. Prototyping and testing

6.1 Navigation Algorithm

To develop the navigation algorithm we first broke down the navigation requirements into different smaller scripts which we could test individually. This includes scripts for obtaining the occupancy grid, simplifying the data for our algorithm, searching for unmapped frontier points in the grid and displaying them on a Matplotlib graphic, moving the robot to a coordinate in the map frame and basic obstacle avoidance.

We faced a few challenges when developing our algorithm:

1. Due to the **Odom frame drifting** overtime in the map, we could not use the frame to get the position of the robot in the map. Instead we had to rely on a separate node to publish the transform of the base link of the robot to the global map frame, so we can measure the position of the robot with a fixed coordinate frame.
2. In RViz we could see some faint ‘ghost’ marks of LiDAR scans which were penetrating the maze wall. This phenomenon was especially prevalent when the **LiDAR ‘peeks’ through cracks in the maze walls** due to imperfections. This meant that the LiDAR was setting a low probability of occupancy for some space that it should not be able to see. Over time, if the robot remains in the same position, the confidence that the area outside the maze is unoccupied increases, until the Cartographer node assigns these ghost scans as not being occupied. This means that, overtime, our frontier search algorithm might select these frontiers which may be totally inaccessible as the next goal. We countered this by implementing two things: first, when we obtain the occupancy grid data, we use thresholds to bump the values of lowly confident ... Another method was to store grid coordinates that the robot had already tried to move to, and when searching for new frontiers, it was not allowed to select from this set of coordinates.
3. There was a delicate balance between fine tuning the algorithm to make sure that the robot could clear walls in the obstacle avoidance phase. In the early stages, the robot would stop. We also faced a lot of problems with the robot stopping and starting when trying to navigate through smaller gaps than usual. It took a while before we realised that there is also a balance when setting the angles which the LiDAR checks for obstacles while the robot is moving. **If the angle range to be searched is too wide, it would easily be stopped if there were walls on the sides of it.** However, **if it were too small, it is too blind to see walls hit the robot’s edge.** Initially, we erred on the side of making the angles quite large, but in the end, the Turtlebot can avoid obstacles completely by just checking the 10 angles in front of it to the left and right every moment while moving. This was not intuitive for us, since we wanted to make sure the robot did not crash. However, this accomplished the goal of making sure the robot would not stop just because there were obstacles near it, but only if they directly impeded its path.
4. Due to the inaccuracies in the LiDAR, it was quite hard for us to implement a wall following algorithm. This is mainly because of the fact that the LiDAR **does not actually output 360 values** of distance for every angle. The amount of PID tuning for this part of the program alone

would be disproportionately high for the benefit we would receive, and so we did not include this functionality in our final navigation algorithm.

5. One problem that was very hard for us to solve was the fact that due to the LiDAR not being very good, **it could not detect walls when it was coming straight on (it is too thin apparently)**. In fact, when the wall is parallel to an angle of our LiDAR scan, we can see it visibly disappear second by second on RViz since the robot cannot actually see it.

Some key algorithm design ideas we implemented are explained here:

1. The robot would also often get stuck in loops. It was only later that we would figure out that in a maze with right angled walls, there are three cases that we have to account for when avoiding obstacles and getting out of enclosures: coming at a wall at an angle, right-angled corners and deadends (walls on three sides).
2. We made one big change in the logic of how the robot moved. In the beginning, we programmed the robot to move a preprogrammed time, then stop and avoid obstacles for a preprogrammed time, then search for a new frontier goal, then repeat. This seemed to work in theory; the robot would move step by step, still be able to make its way to the goal in a systematic way. However, this resulted in erratic start-stop motion especially in places where there were walls on both sides of the robot. We kept it simple by cutting out the intermediate motion, and instead only initiated the next action whenever the robot actually arrives at the goal position, or detects an obstacle or wall. This caused it to have a motion similar to that of an arcade hockey puck which bounces around the map. The algorithm works very well for such a simple one when there are pretty sparse walls which are far apart, however, we noticed that it suffers in tightly spaced maps or those with non right angled walls.
3. When searching for frontier points, we made sure to check that **a)** points are more than 2 grid cells away from any occupied grid cells so that the points are more accessible and not touching the wall, and **b)** that there are at least 2 other unexplored grid cells in its immediate surroundings of 8 cells. This is to ensure that the robot is heading to a place that has a higher likelihood of having a cluster of unexplored cells, and not just a glitch in the map.

Some things we tried that did not make the final design were:

Breadth-First Search Algorithm

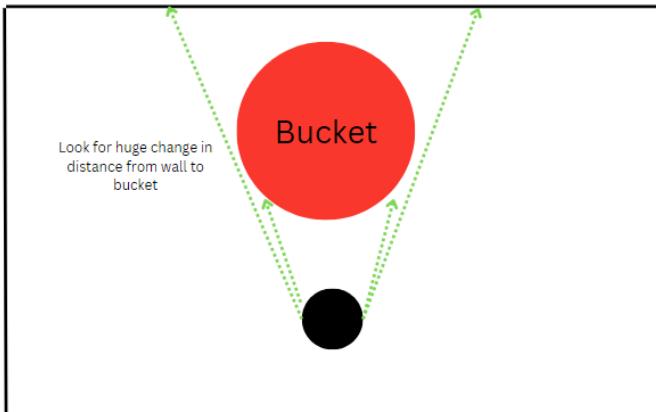
```

205     def finder(mapData,pos):#find nearby -1
206         pot_Target = []#store the neighbouring explored cells to check later
207         visited = {}#store the coordinates that is already visited
208         print(pos)
209         pot_Target.append(list(pos))
210         while pot_Target:#while there is still neighbouring cells to visit
211             print(pot_Target)
212             now = pot_Target[0]
213
214             if mapData[now[0]][now[1]] == -1:#if the current cell is unexplored
215                 return now
216
217             if now[0]+1<iwidth:
218                 if mapData[now[0]+1][now[1]] == 0 and (now[0]+1,now[1]) not in visited:
219                     visited[(now[0]+1,now[1])]=1
220                     pot_Target.append([now[0]+1,now[1]])#adding the neigbouring cells to the list to check later
221
222             if now[0]-1>=0:
223                 if mapData[now[0]-1][now[1]] == 0 and (now[0]-1,now[1]) not in visited:
224                     visited[(now[0]-1,now[1])]=1
225                     pot_Target.append([now[0]-1,now[1]])
226
227             if now[1]+1<iheight:
228                 if mapData[now[0]][now[1]+1] == 0 and (now[0],now[1]+1) not in visited:
229                     visited[(now[0],now[1]+1)]=1
230                     pot_Target.append([now[0],now[1]+1])
231
232             if now[1]-1>=0:
233                 if mapData[now[0]][now[1]-1] == 0 and (now[0],now[1]-1) not in visited:
234                     visited[(now[0],now[1]-1)]=1
235                     pot_Target.append([now[0],now[1]-1])
236
237             pot_Target.pop(0)#remove cells from the neighbouring cells list since it is already visited
238
239     return None
240
241     currentPos = pos
242     target = finder(mapData,pos)
243     moving = True
244     print(target)

```

We tried to implement a breadth-first search algorithm for searching the nearest “-1” or the unexplored cell around the robot. This function will start looking through the occupancy grid data array from the robot’s position (the variable “pos”) and check the surrounding 4 cells. If the cell is explored (shown as value “0” on the array), it will be added to the “pot_Target” list and considered as a potential target to be checked afterwards. This while loop will continue to run until it finds an unexplored cell (“-1”) or there are no more potential targets that it can visit.

Finding Bucket



Turtlebot searching for bucket

```

181     def find_bucket(self):
182         rclpy.spin_once(self)
183         time.sleep(1)
184         print(self.laser_range)
185         if self.laser_range.size != 0:
186
187             left_ang = 0
188             right_ang = 0
189             big1 = 0
190             big2 = 0
191             for i in range(-89,91):
192                 ang = int(i/360*len(self.laser_range))
193                 first = self.laser_range[ang-1]
194                 sec = self.laser_range[ang]
195                 if not(math.isnan(sec)):
196                     if math.isnan(first):
197                         if math.isnan(self.laser_range[ang-2]) or i-2<-90:
198                             continue
199                         else:
200                             diff = abs(sec - self.laser_range[ang-2])
201                         diff = abs(sec - first)
202                     else:
203                         continue
204                     if diff > big1 and diff > big2:
205                         left_ang = i
206                         big1 = diff#largest diff
207                     elif diff > big2:
208                         big2 = diff#2nd largest
209                         right_ang = i
210                     if left_ang>right_ang:
211                         left_ang,right_ang = right_ang,left_ang
212             print(left_ang,right_ang)
213             #lr2i = 0.5*(left_ang+right_ang)/len(self.laser_range)*360
214             lr2i = 0.5*(left_ang+right_ang)
215             if lr2i>180:
216                 lr2i -= 360
217             elif lr2i<180 and lr2i >0:
218                 lr2i += 10 #10 degree offset
219
220

```

Initially, we were thinking of finding the bucket by searching for the biggest change in distance as we thought that the distance readings from the lidar would change drastically when it goes from the wall in the background to the bucket that is close to the robot. In essence, it looks for the tangent lines from the LiDAR to the bucket.

This code will calculate the difference in distance between 2 subsequent angles. It will first check if the readings from the lidar is NAN, then it does calculations when the readings are numerical values. Additionally, if the subsequent angle is “NAN”, it will check one angle next to it because we discovered that the lidar would often register a single “NAN” value within a group of numerical readings, so

we thought that checking one more angle next to it may help to overcome this issue. Lastly, the 2 biggest changes in distance are stored as “big1” and “big2” while the 2 angles associated with it are stored as “left_ang” and “right_ang”. Then, it would calculate the middle of the 2 angles which is interpreted as the centre of the bucket and it will be the direction the robot is rotating towards.

```

234     rclpy.spin_once(self)
235     print(lr2i)
236     print(self.yaw)
237     self.rotatebot(float(lr2i)-self.yaw)
238
239     # start moving
240     self.get_logger().info('Start moving')
241     twist = Twist()
242     twist.linear.x = 0.05
243     twist.angular.z = 0.0
244     # not sure if this is really necessary, but things seem to work more
245     # reliably with this
246     time.sleep(1)
247     self.publisher_.publish(twist)
248
249     rclpy.spin_once(self)
250     while self.laser_range[0] > 0.16:
251         rclpy.spin_once(self)
252
253     #self.stopbot()
254     twist = Twist()
255     twist.linear.x = 0.0
256     twist.angular.z = 0.0
257     # not sure if this is really necessary, but things seem to work more
258     # reliably with this
259
260     self.publisher_.publish(twist)
261
262     launch_ball()

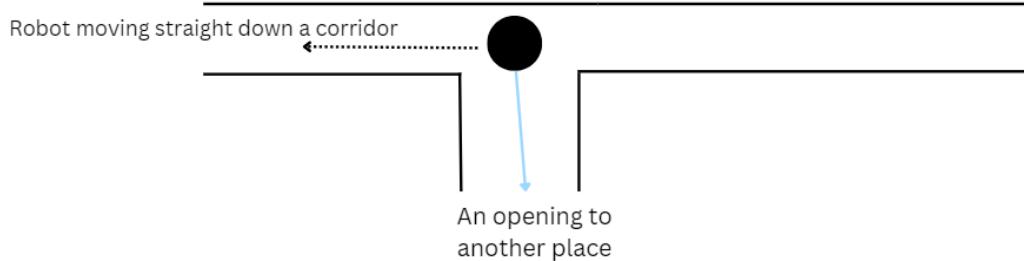
```

Lastly, it will move towards the bucket and it will stop when the lidar readings in front of the robot is 0.16m. The robot will stop 0.16m in front of the bucket which is close enough to the bucket for the robot to drop the balls into it. **We needed to use a “while” loop after the movement of the robot was published because we wanted the robot to keep moving and the while loop would continuously check the distance in front of the robot until the loop breaks. Then, it will move on to the next part of the code which will tell the robot to stop.**

There were problems with using this method to find the bucket. Firstly, the lidar readings had too many “NAN” values which affected the calculations because we saw that there can be more than 2 consecutive ‘NAN’ values and even as many as 5 consecutive “NAN” values. Therefore, many of the angles cannot be checked in the code because the code will ignore the angles that have “NAN” and the subsequent angles around the “NAN” as it is unable to calculate the change in distance with the “NAN” values.

Secondly, the “NAN” values always occur around the region where the lidar readings change from the wall in the background to the bucket. Therefore, the robot would often end up rotating in the wrong direction because it cannot check the region where the change from the wall to the bucket is. We concluded that the results from this method are highly inaccurate and decided to instead look for the smallest distance from -70 degrees to 70 degrees in front of the robot to locate the bucket. Our ability to search for the bucket when placed in the corners

Searching for “Openings”



```

29     def listener_callback(self, msg):
30         # create numpy array
31         laser_range = np.array(msg.ranges)
32         # replace 0's with nan
33         laser_range[laser_range==0] = np.nan
34         # find index with minimum value
35         #lr2i = np.nanargmin(laser_range)
36
37         self.laser_range = laser_range
38         print(len(laser_range))
39         print(laser_range)
40
41         ang = int(45/360*len(laser_range))
42         print(ang)
43         if laser_range[ang]<0.7:
44             print('obstacles')
45         else:
46             print('clear')
47             ...
48             ...
49         for i in range(ang-10,ang+10):
50             if not math.isnan(self.laser_range[ang]):
51                 if not math.isnan(self.laser_range[ang+1]):
52                     diff = abs(self.laser_range[ang] - self.laser_range[ang+1])
53                     if diff>0.4:
54                         print(ang)
55                         print('opening')
56
57             time.sleep(2)

```

We have also tried to look for “openings” because we think that when a robot is moving down a corridor, there is a possibility that there will be an opening along the wall of the corridor which the robot can go into and explore other unmapped places.

In this code, we **experimented with checking the 45th degree angle of the robot for openings**, so the robot will check the region around that targeted angle (-10 from that angle until +10 from that angle) and calculate the change in distance. If the distance changes drastically (the change > 0.4 in our case), it will declare that an opening is found.

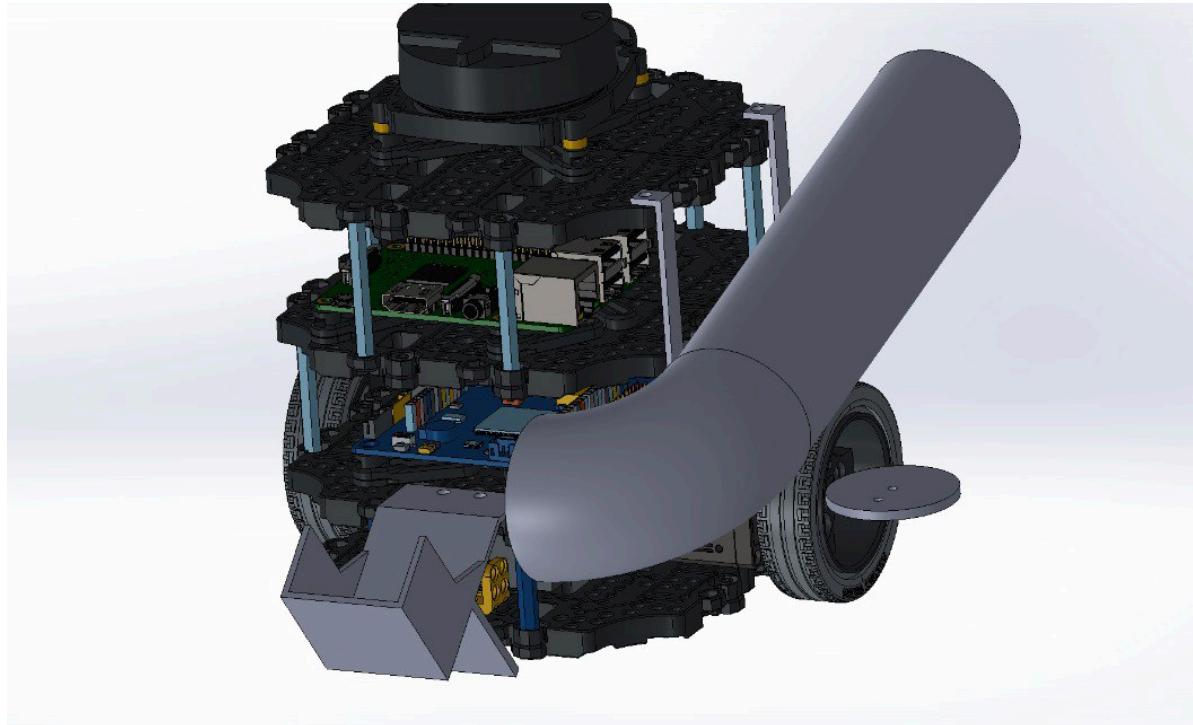
We discovered that this method did not work well because the lidar values are updated very slowly compared to the robot’s movement, so it is not in sync with the robot moving. Thus, we often saw that after the robot move past the opening, it would still declare that an opening is found. Thus, we think it is too risky to implement this in our final design and decided to abandon this idea.

6.2 Payload mechanism

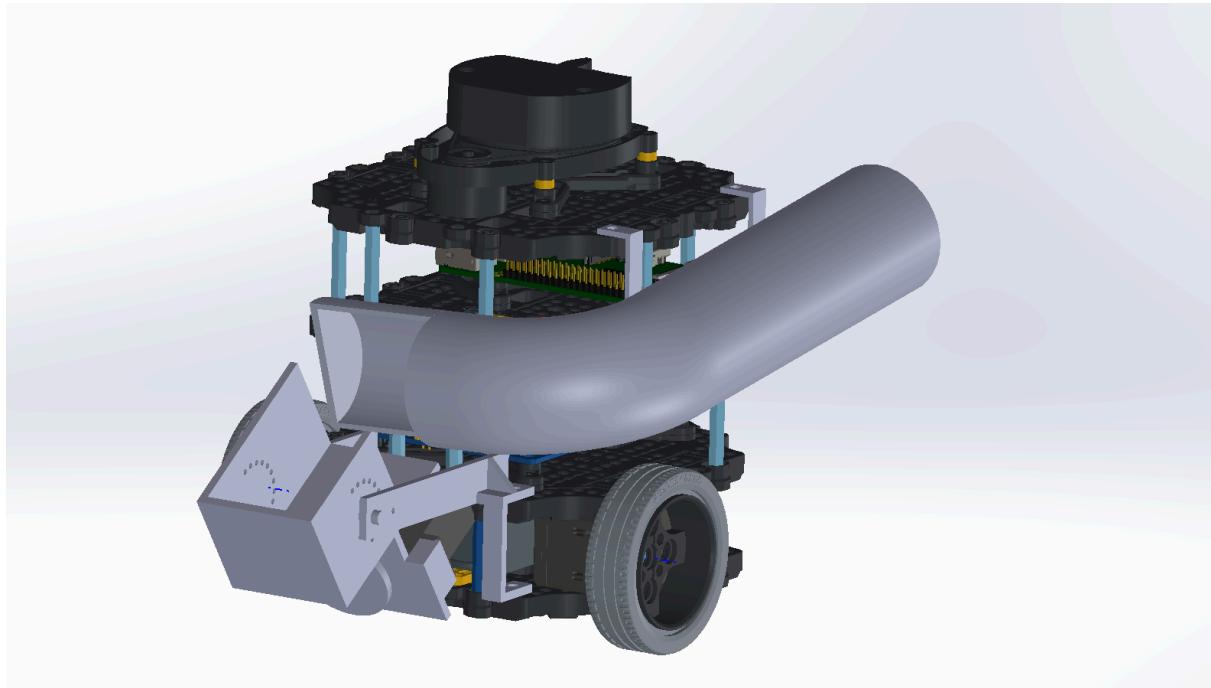
Based on our concept design of a **solenoid actuator ping pong ball launcher**, we conducted some testing with the solenoid launcher which was provided. The solenoid actuators are placed inside tunnels angled

at 45°. After conducting some testing with the provided solenoid actuator (5N) and a more powerful solenoid actuator sourced from the lab, we found out that it was **not powerful enough to launch the ping pong ball to reach the height of the bucket.**

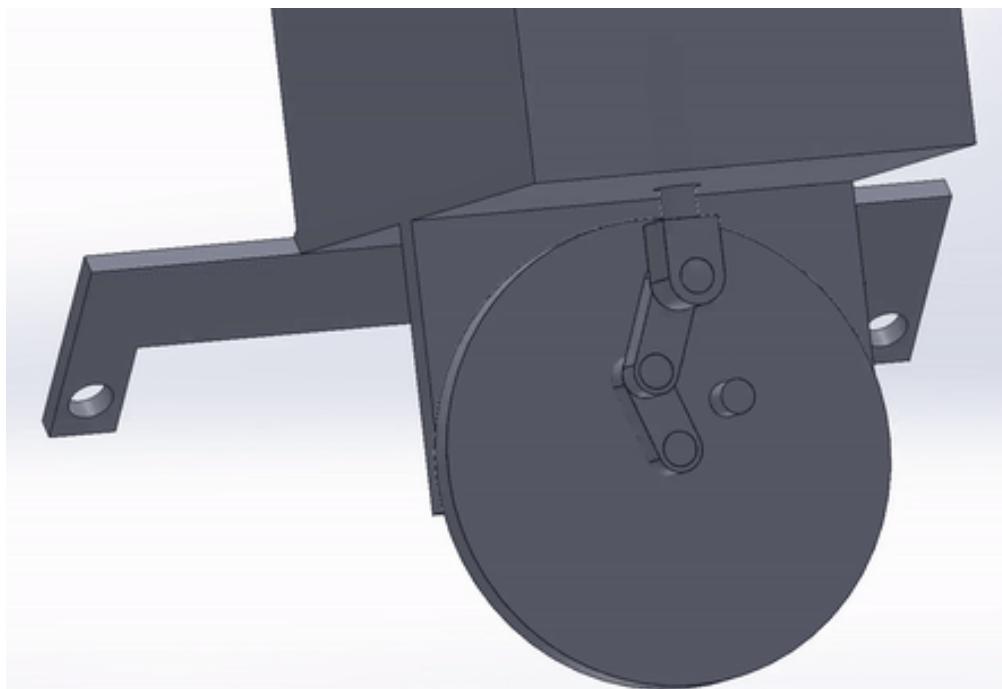
Hence, we decided to change our design of launcher to a **rubber band launcher mechanism** since it is **more powerful** to launch ping pong balls **without adding substantial weight and electricity consumption** to the robot. The initial design of the launcher is shown below. After some iterations and modifications, we added a **bracket** to mount the launcher main body as it helps to further extend the body from the Turtlebot and provide **angle adjustability** to the launcher.



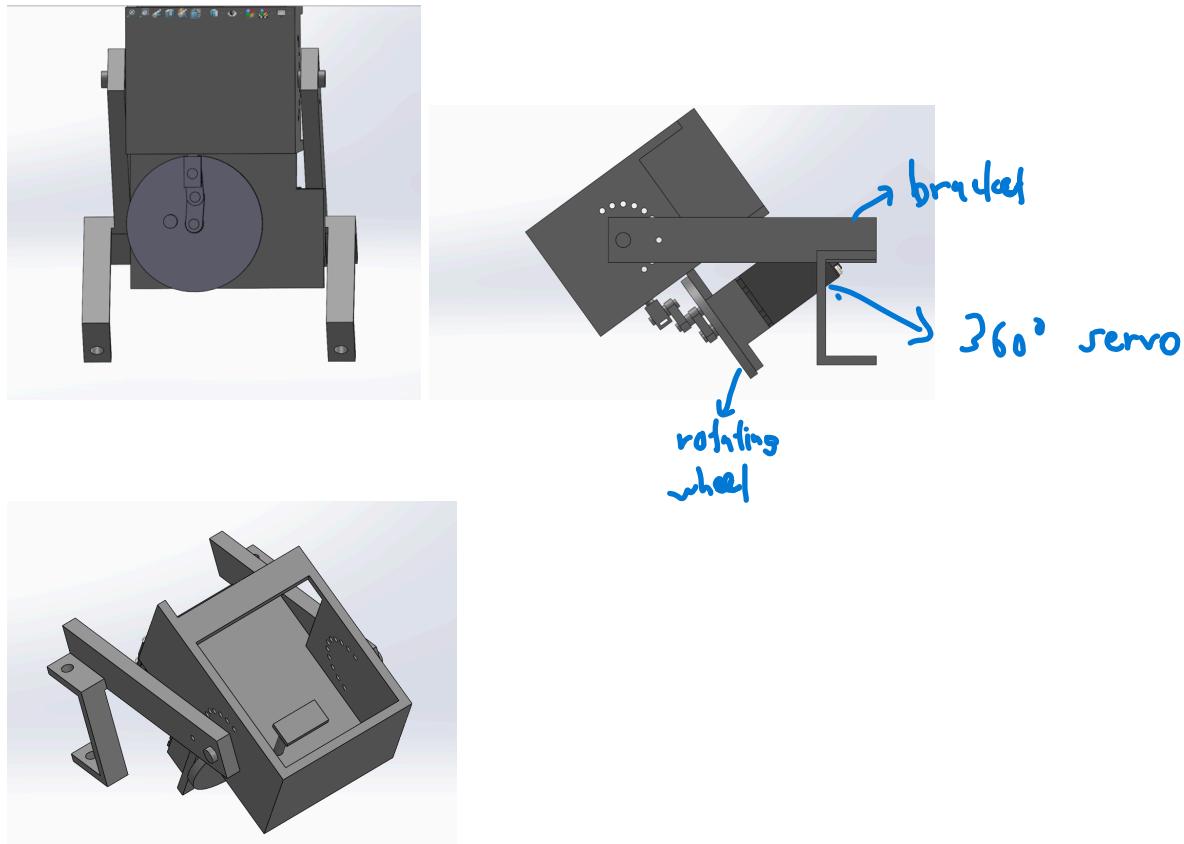
Initial design of rubber-band motorised launcher



Improved design - to ensure the balls land inside the launcher and provide adjustability



Picture showing the working mechanism of launcher



Pictures of rubber band launcher main body from multiple angles

The rubber band launcher consists of a **side tunnel** containing the 5 ping pong balls and a **launcher main body**. The launcher's main body consists of a **bracket**, a **rotating wheel** that serves to stretch the rubber band, a **continuous rotation servo (360° servo)** that attaches to the rotating wheel, joints and a rubber band. The joints are secured together using a 3mm stainless steel rod and retaining rings.

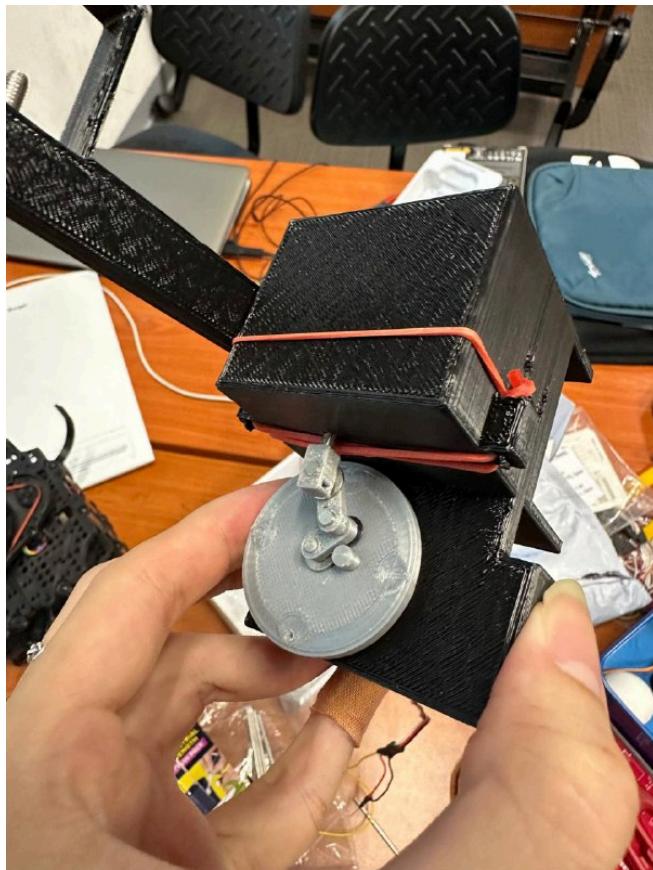
The video showing the working mechanism of the launcher is linked [here](#) (calculations for the payload can be found in the annex).

Assembly List:

SM-S4303R specifications	
Measurement	Value
Operation Voltage	4.8-6.6 V
Torque	0.47 Nm (4.8 kgcm at 6 V)
Angular Velocity (Max.)	70 rpm
Gear Type	Metal
Rotational Degree	360°
Length	42 mm
Width	20.5 mm
Height	39.5 mm

1. PVC Pipes [1 1/2 inch pvc pipe] x 1
2. 360 degree continuous rotation servo (screws included) x 1
3. 3D printed parts (bracket, launcher body, connectors, rotating plate)
4. Rubber band x 1
5. Washers x 2
6. Retaining rings (M3) x 5
7. Rods (M3) x 2
8. Nuts (M4, M2) x4, x2
9. Bolts (M4, M2) x4, x2

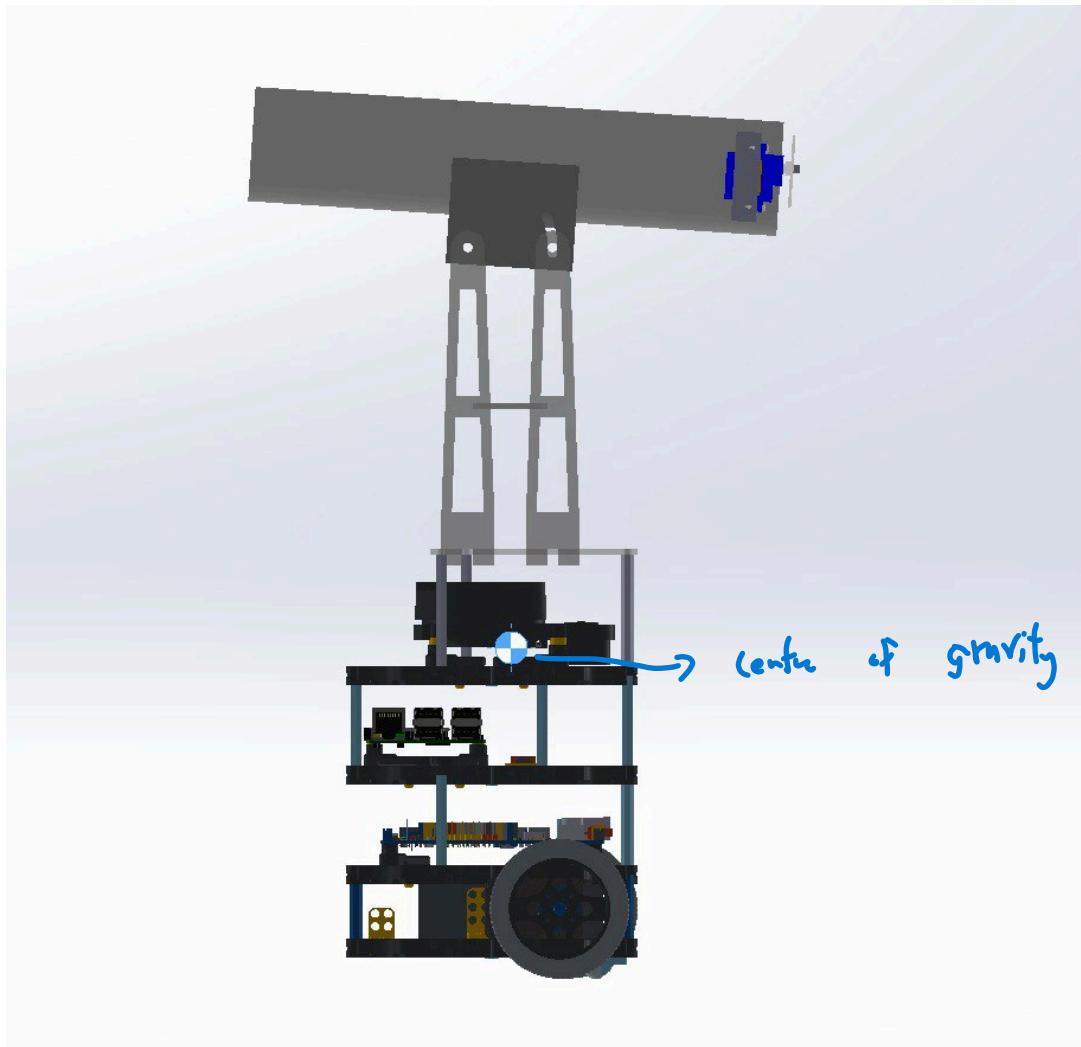
However, we faced some **problems** manufacturing the rubber band as it requires precisely manufactured and fitted parts to function properly. Due to **lack of design considerations**, the parts were dimensioned too small, making it **very difficult to 3D print precisely**. Moreover, we didn't account for tolerances for holes, making the whole assembly very time-consuming and difficult.



[Video](#) of the motorised launcher in action

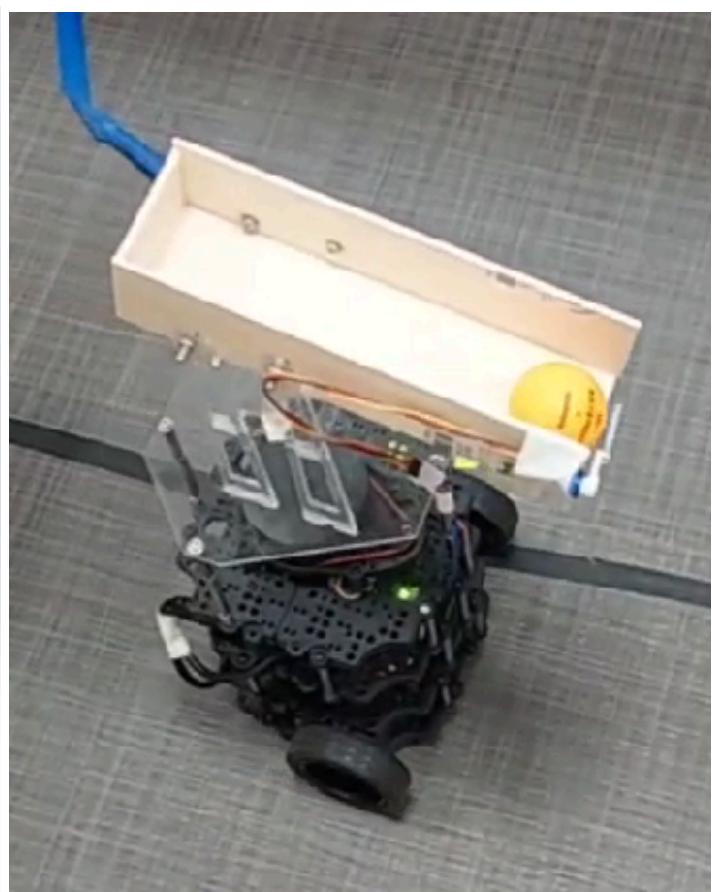
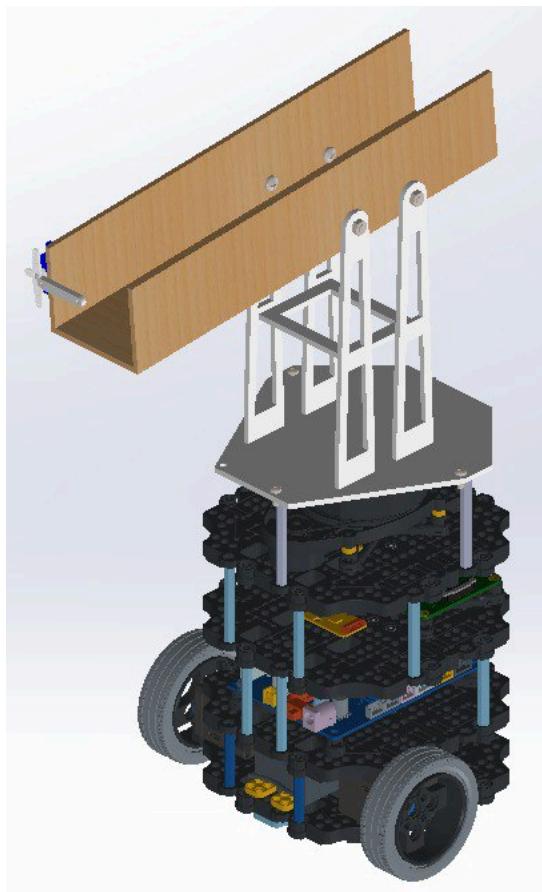
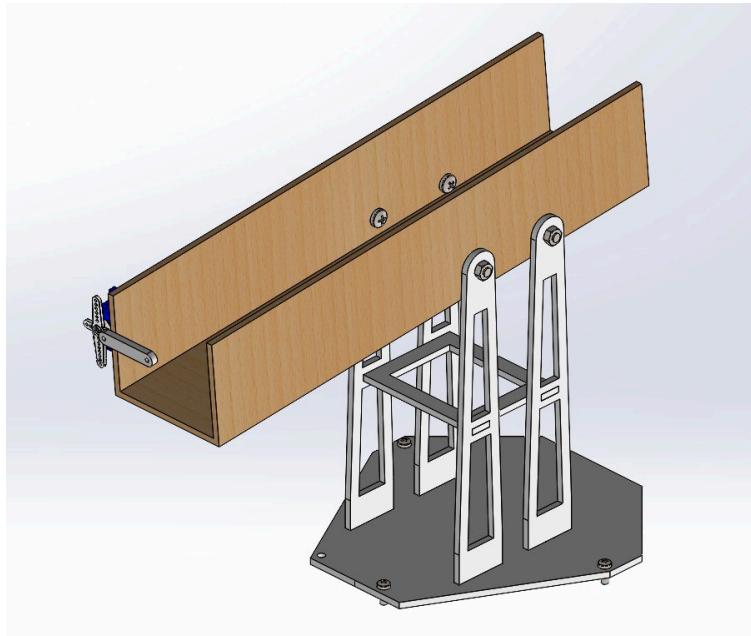
After **failing** to manufacture the rubber band launcher, **due to time and budget constraints**, we decided to go with a design that is more straightforward to implement, which is a **ping pong ball dropper**.

The ping pong ball dropper is an elevated inclined tunnel with a trapdoor that can contain 5 ping pong balls. The 5 balls will be released when the servo at the end is activated.



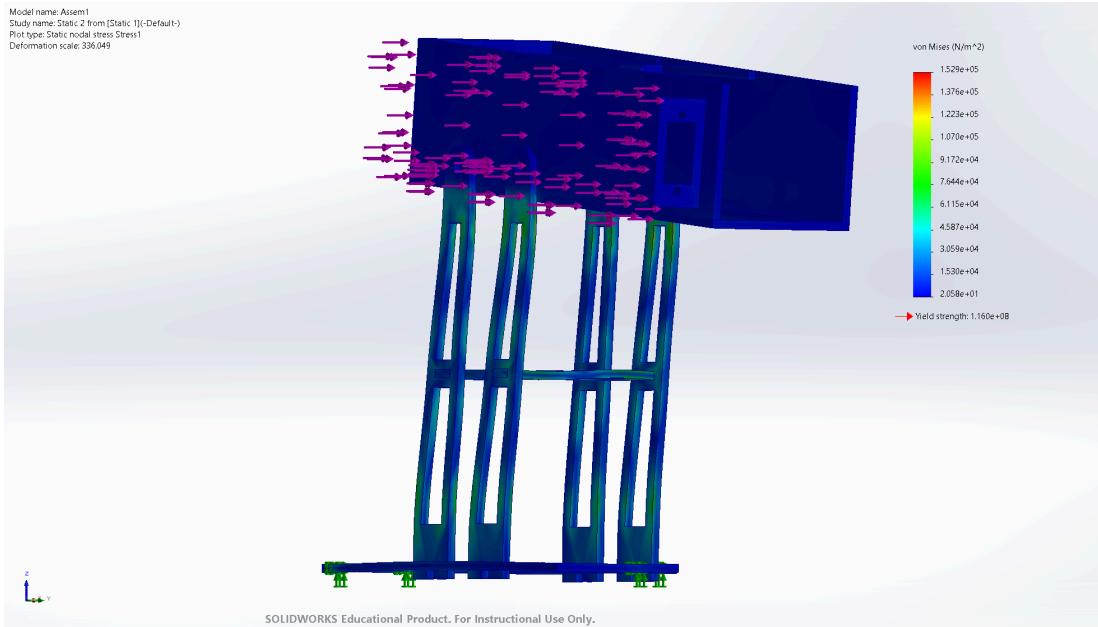
Centre of gravity of the Turtlebot3

When we were **manufacturing** the payload for Turtlebot, we noticed that our intended material for the circular tunnel, which was a **PVC pipe**, was too heavy and raised the **centre of gravity** of the Turtlebot significantly making it more **prone to topple over**. Hence, we went with a lighter material which is **balsa wood** that we found readily in the studio and it reduced our weight of payload substantially. The CAD of the balsa wood ball dropper is shown below.

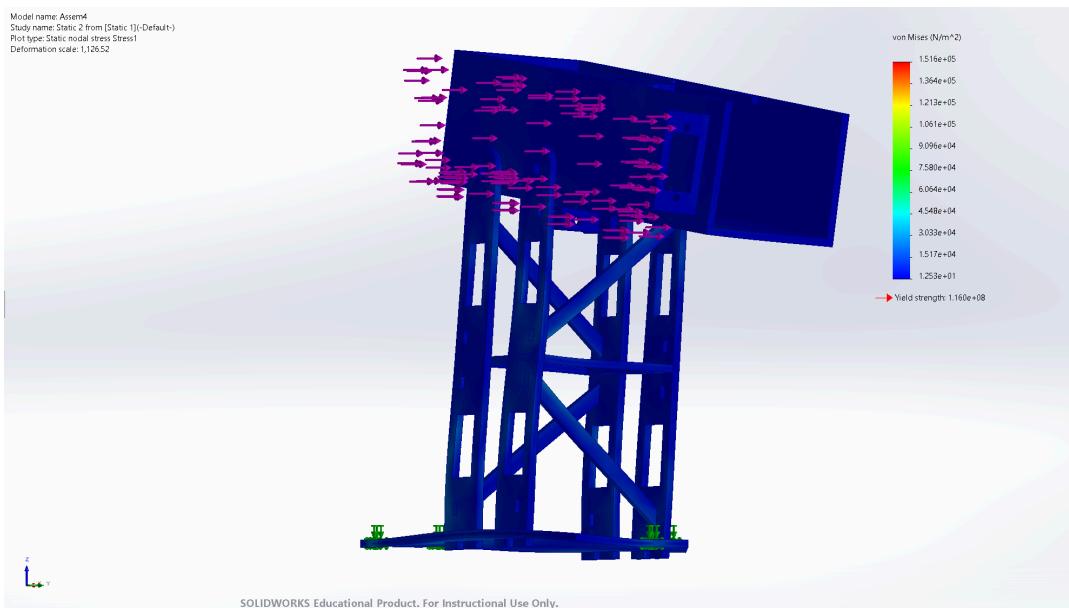


Turtlebot3 with balsa dropper

However, a **lighter** tunnel and **flimsy** supports that lack **rigidity** introduced more problems for us. The robot **wobbles significantly** when it moves as shown in this [video](#). The wobble tunnel had potentially caused the robot to not move in a straight line as the wobbling caused the wheels to be lifted and lose contact with the ground making both wheels unable to move at the same speed. Hence, we came up with a solution which is to make the entire tunnel and support **sturdier** by adding **braces**, **diagonal braces** and changing the balsa tunnel to one made of **acrylic**. To tackle the wobbliness of the robot, we found out that adding a **tuned mass damper** helps dampen the vibration significantly and hence we decided to implement it in our final design.



FEA of ping pong ball dropper under sideways load



FEA of improved ping pong ball dropper under same sideways load

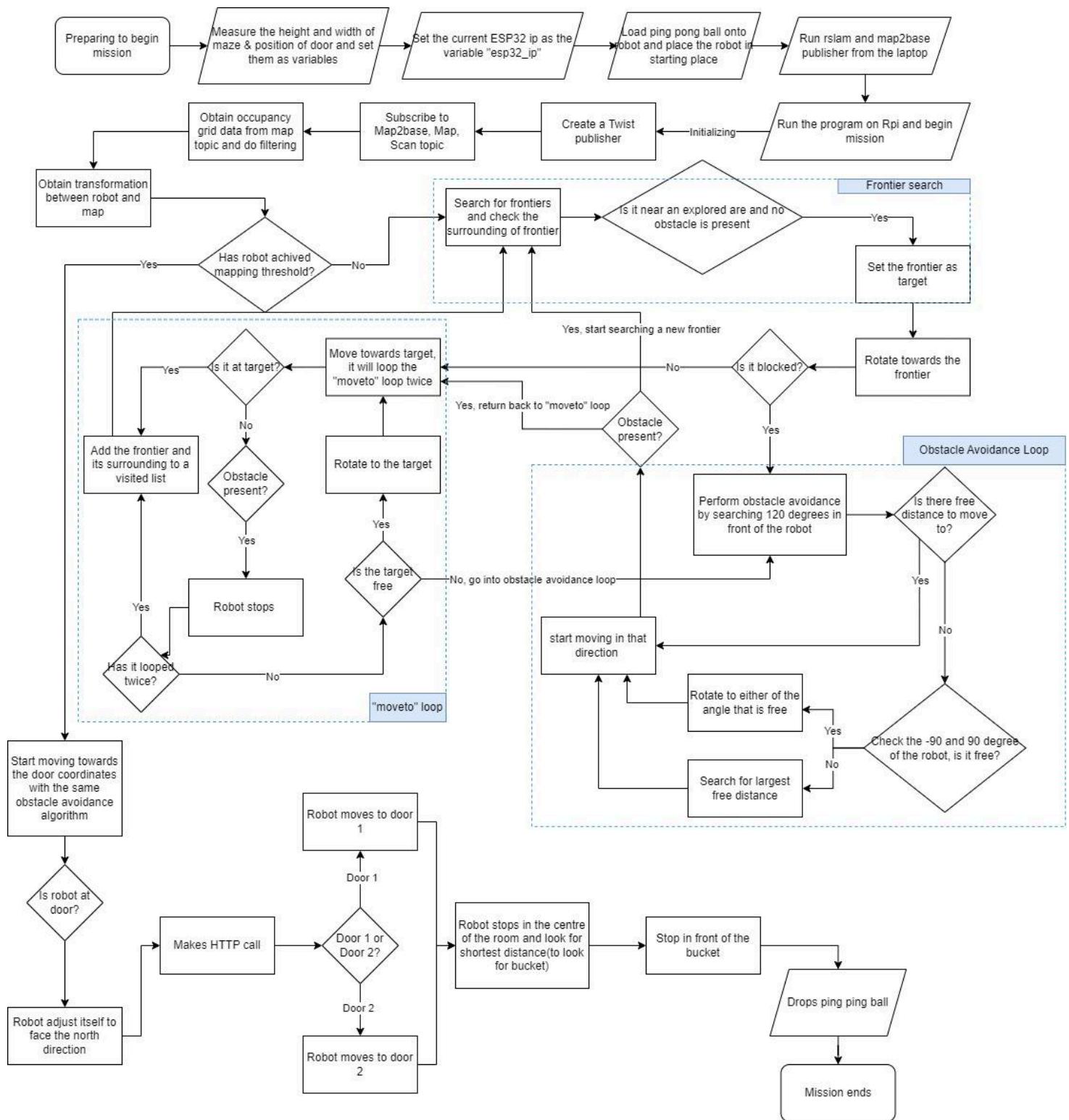
We conducted some simulation of the two versions of ping pong ball dropper, one with diagonal braces as well as widened supports and one without. The parameters of both simulations are identical and the results show that the improved ping pong ball dropper design experienced lesser deformation and lesser maximum stress, meaning it is able to withstand larger amounts of forces and be more rigid.

7. Final Design

The following details the design of the final system. This design can successfully complete the mission as well as overcome all the challenges posed by the previous versions.

7.1 Navigation Subsystem

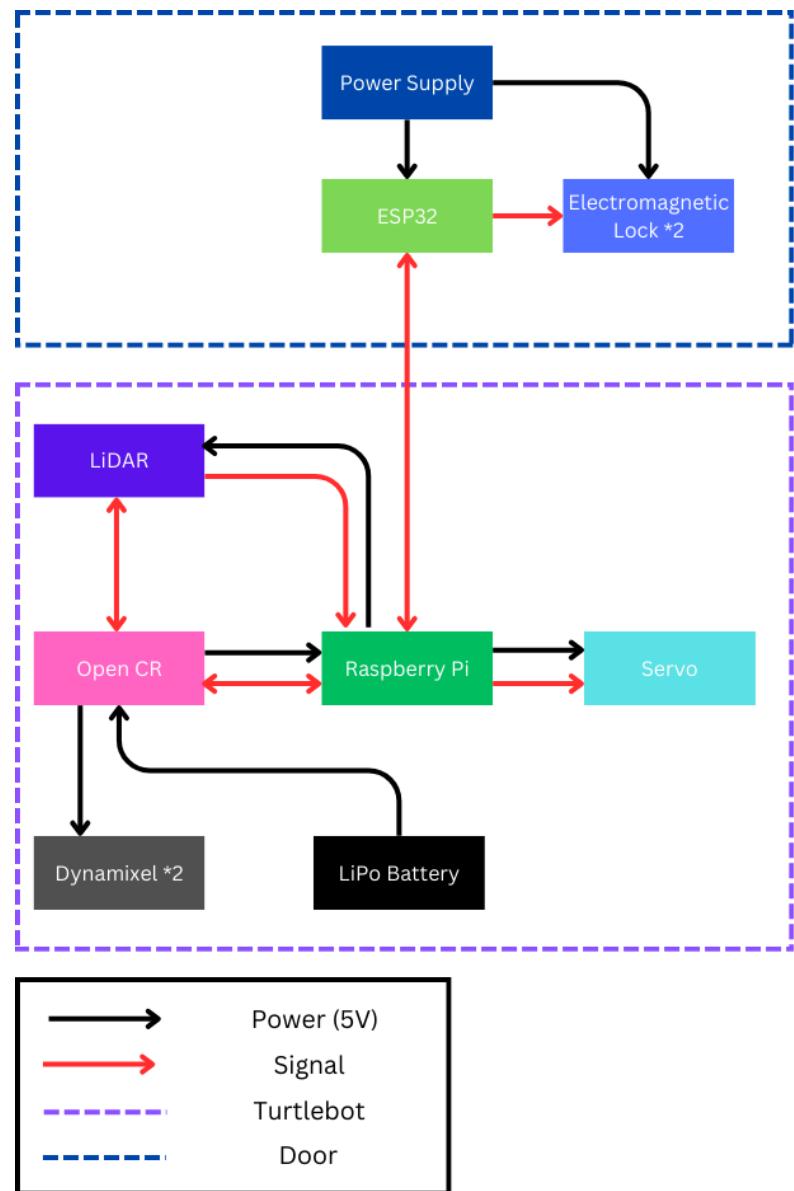
Our final navigation algorithm is a relatively simple go-to-goal algorithm. The robot uses a radial search to search for the **nearest frontier points** from its current position in the occupancy grid. The robot then simply **moves straight toward the goal**, checking if there are obstacles in its direct path and implementing obstacle avoidance to keep moving in approximately the same direction and prevent it from crashing into walls. After avoiding obstacles and walls, the robot will then reorient itself to the frontier goal and repeat the control loop. After a sufficient amount of the map has been mapped by us, the robot will then set the coordinates of the position between the doors as its goal. Using the same logic it **moves to the door**, and stops when it reaches the position. We will then reorient the robot to a yaw of 90 degrees with respect to the original position, and make **the HTTP call**, turning left or right depending on the result of the parsed response. It is able to take into account robot turning radius when avoiding obstacles and reverse out of dead ends and tight situations, given enough time.



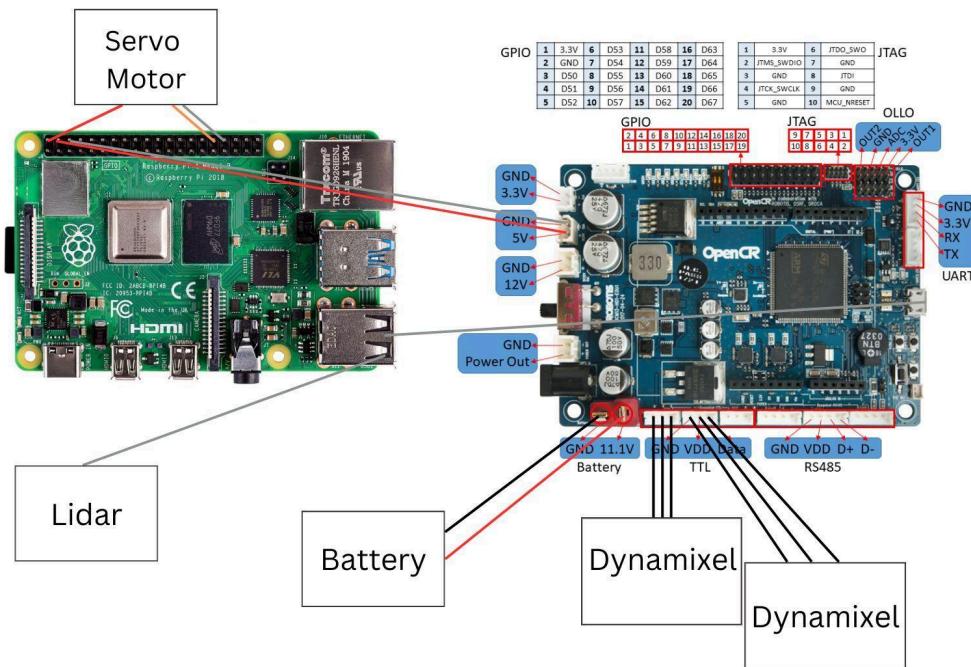
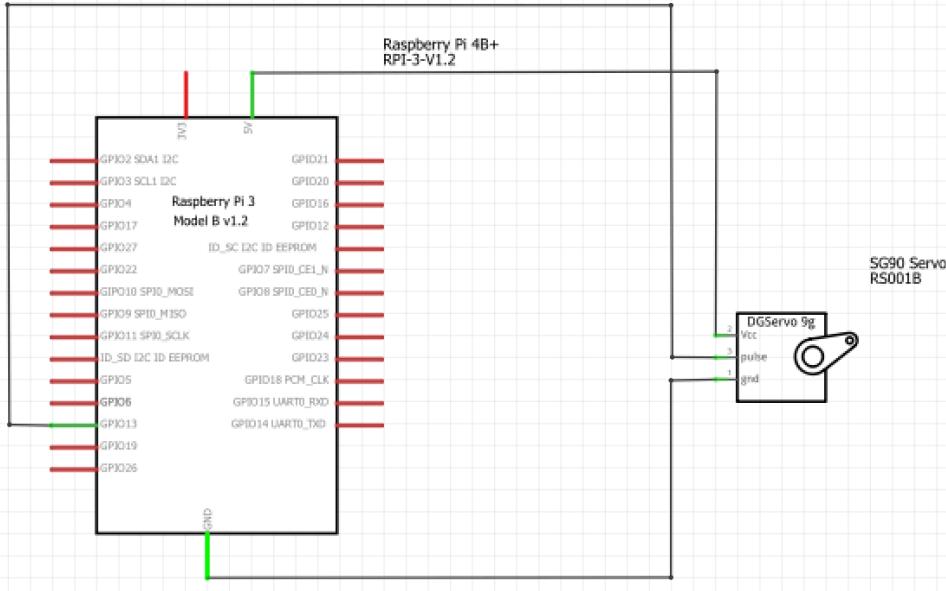
Navigation algorithm flowchart

7.2 Electrical Subsystem

7.2.1 Electrical Architecture



7.2.2 Schematic Diagram:



7.2.3 Power Budgeting

Component	Quantity	Voltage (V)	Current (A)	Power (W)
Turtlebot (Booting)	1	11.1	0.65	7.215
Turtlebot (Stand-by)	1	11.1	0.5	5.55
Turtlebot (Performing)	1	11.1	0.85	9.435
Servo Motor (idle)	1	5	0.01	0.05
Servo Motor (during movement)	1	5	0.25	1.25

Power Consumption Calculation:

Assuming battery has 80% efficiency,

$$\text{Battery energy} = 11.1 \text{ V} * 1.800 \text{ mAh} = 19.98 \text{ Wh}$$

$$\text{Max runtime} = 0.8 * 19.98 / (9.435 + 1.25) = 1.50 \text{ h}$$

Even in the max power consumption scenario, where the Turtlebot is performing (moving) and the servo motor is turned on the entire time of 20 minutes in the final run, the power consumed by the system is less than the power supplied by the battery.

7.3 Communication Protocol

Hypertext Transfer Protocol (HTTP) and ESP32:

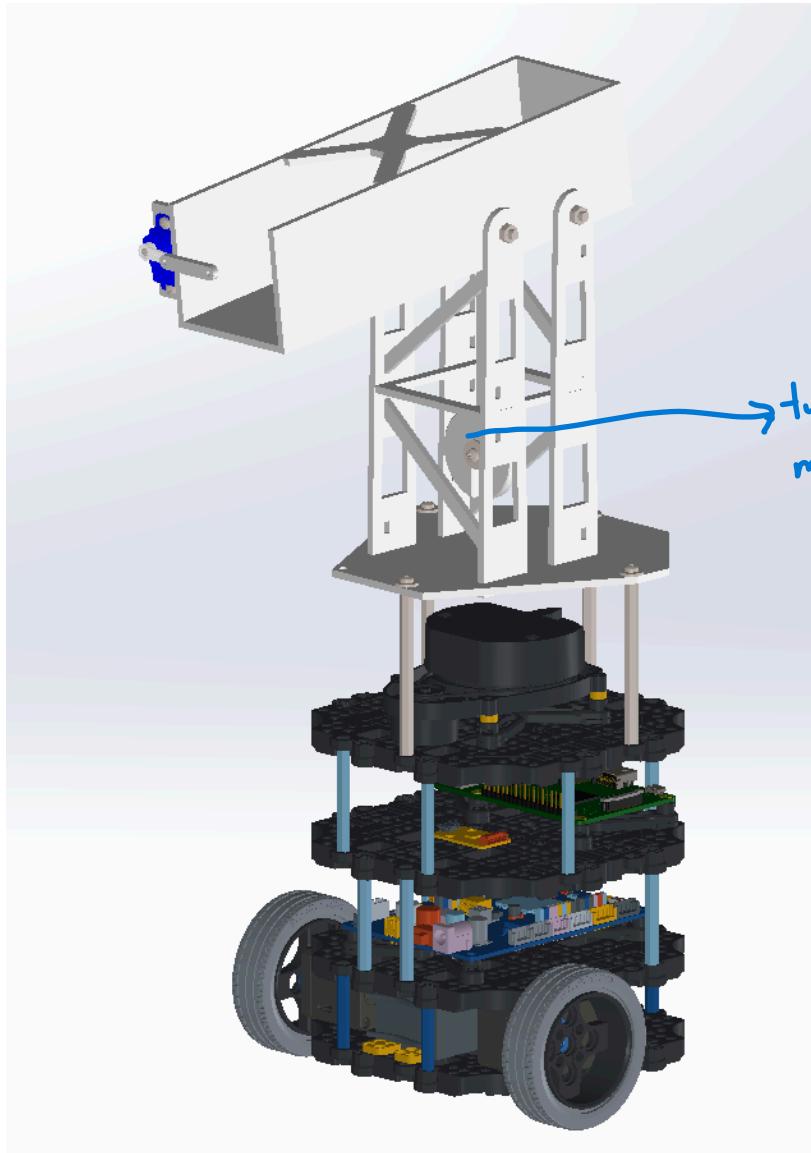
The second phase of the mission requires the robot to request information from an external server—i.e., the ESP32. Using the hypertext transfer protocol (HTTP), the Raspberry Pi makes a call to the server. If the request is valid, it receives information as to which of the doors is unlocked, and therefore proceeds to travel through it.

We coded the HTTP call in the python language using the “requests” library. We used “post” method to communicate with ESP32 to get a response back from the local server in ESP 32 which will tell the robot whether door 1 or 2 is opened. Then, the json() function would be used on the response to store the response in a dictionary object which makes it easier to access the information on which door is opened.

To perform testing using the ESP32 provided, we copied the code available in [EG2310's github](#) (code attached in annex) and flashed it into the ESP32 using Arduino IDE by installing the dedicated library (Arduino Uno Wifi Dev Ed Library, ArduinoJson) and selecting the correct board type (FireBeetle-ESP32 or ESP32 Wrover Kit (all versions))

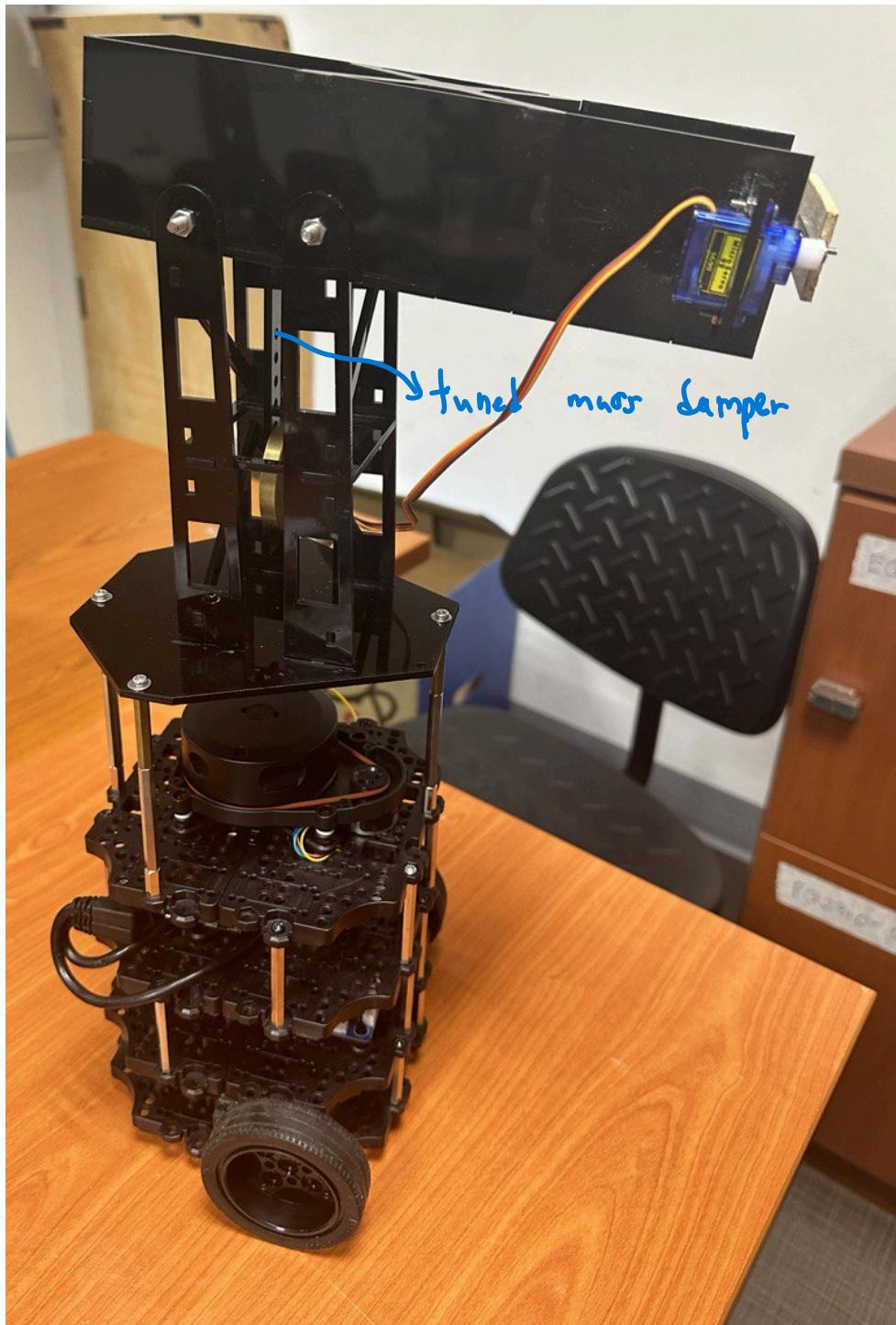
7.4 Payload Mechanism

Our payload evolved from our original idea, a solenoid launcher to a rubber band launcher, and finally came to our final solution – an elevated **ping pong ball dropper**



Picture showing full CAD of Turtlebot

Compared to our design of a **solenoid launcher** and **rubber band launcher** which **requires rigorous force calculations, tuning and testing**, our current design is **easier** to implement as we just need to make sure the opening of the tunnel is **taller than the bucket** so that it can deposit the balls into it. Moreover, we can **simplify two systems** which are launcher and loader into **one** in our final solution. To mitigate the **instability** issues, we implemented a **tuned mass damper** located between the supports; it significantly dampens the vibration experienced by the robot when it **accelerates, decelerates and turns**. The actual picture of the ball dropper is shown below. A video showing the improvement of stability of the payload is attached [here](#).



Final sleek looking Turtlebot3 with modifications

7.5 Bill of Materials

No.	Part	QTY	Unit Cost	Total Cost
Turtlebot (Burger)				
1	Waffle Plate	8	Provided	Provided
2	Wheel	2		
3	Tire	2		
4	M2.5 Nuts (0.45P)	20		
5	M3 Nuts	16		
6	Spacer	4		
7	Rivet (Short)	14		
8	Rivet (Long)	2		
9	Plate Support M3x35	4		
10	Plate Support M3x45	10		
11	Adaptor Plate	1		
12	Adaptor Bracket	5		
13	PCB Support	12		
14	PH_M2x4mm K	8		
15	PH_M2x6mm K	4		
16	PH_M2.5x8mm K	16		
17	PH_T 2.6x12mm K	16		
18	PH_M 2.5x16mm K	4		
19	PH_M 3x8mm K	44		
20	Rear Ball Caster (w/ Ball)	1		
21	Li-Po battery	1		
22	Li-Po battery charger	1		
23	USB Cable	2		
24	Dynamixel to OpenCR Cable	2		
25	Raspberry Pi 3 Power Cable	1		
26	Li-Po Battery Extension Cable	1		
27	SMPS	1		
28	AC-Cord	1		
29	Prototyping Board	1		
30	Dynamixel XL 430	2		

31	OpenCR 1.0	1		
32	Raspberry Pi 3	1		
33	360 Laser Distance Sensor LDS-01	1		
34	USB2LDS	1		
35	Push Button	1		
36	M2x6 Bolt	2		
37	M3x8 Bolt	22		
38	M3x16 Bolt	4		
39	M3 Nut	24		
40	M2x10 Spacer	1		
41	M3x10 Spacer	4		
42	M3x40 Spacer	2		
Payload Parts (Ping Pong Ball Dropper)				
43	Acrylic Parts (Base, Supports*4, Support Brace, Support Diagonal Brace*4, Tunnel, Tunnel Brace, Servo Horn Extender, Servo Bracket, Damper Bracket, Damper Bar) [3mm acrylic sheets sourced from fabrication lab (FOC)]	1	5/hr	5
44	M4*10 Pan Head Cross Screws	4	Sourced From Lab	
45	M4 Washers	4		
46	M4 Nuts	4		
47	M3*25 Pan Head Cross Screws	2		
48	M3 Washers	4		
49	M3 Nuts	2		
50	M2*10 Pan Head Cross Screws	3		
51	M2 Nuts	3		
52	50g weights	1		
53	SG90 Servo	1	Provided	Provided
Grand Total				5

8. Evaluation and testing

Our final design required a lot of **parameter tuning**. In order to get the robot ready for the final mission run, we had to ensure that the parameters that we set for the robot were appropriate for the environment. This was done based on a visual of the maze, and on practice runs with other mazes of similar size and shape. For example, our code takes in parameters like the *search distance*, which is how we check the angle of LiDAR scan of the robot which has a value of more than said parameter, measured from the direction the robot is facing. The robot will turn to that angle and move there to avoid obstacles after stopping.

On the final run day, we were given 20 minutes to set up our computer, go through the user manual and do as many runs as required. Our robot looked like it was doing very well in the first few minutes. However, we did not notice that in the RViz display, the map being generated somehow was being compressed. I regret to say that we did not face this problem at all during testing, and we were completely caught off guard. Because our code relied on the fact that the door's coordinates are known and fixed, our code used the same constant value as the position of the door. Since the map was being compressed, as shown in the RViz grids, the map and the door coordinates started to drift away from our true real world measurements, by as much as 0.5 m in the x direction.

There are two possible reasons we came up with after analysing the video footage. The first, more unlikely one, is that due to screen recording, the computer that was used to run the scripts faced latency issues. However, we think that this is not a really grounded reason, as we tested the screen recording software the day before and it had no issues. The second, more plausible reason is that we decided to increase the robot's speed from 1.1 to 1.5 in order to clear the maze quicker. We ran some quick tests before the run to ensure that the robot could handle the speed, and that the robot could generate an accurate SLAM map with this speed for a short time. However, we did not realise that maybe after the errors compound after a longer period of time, the effect would be more detrimental. Testing after the final run yielded no visible evidence that the SLAM map was affected by the speed increase though.

We are quite satisfied with the robot, as **it did not crash into walls** — nor did we expect it to, since we did not have a crash despite numerous tests after tuning the obstacle avoidance algorithm. Another is that the last minute change for our payload really helped to make the robot more stable. Furthermore, the robot was able to get out of the initial obstacles in the lower half of the maze, and make its way to the doors. Barring the occupancy grid failure, the rest of the robot's movements were smooth and quite satisfactory. Unfortunately, the time constraints did not allow us to complete a second run, and we were forced to raise the white flag. This meant that we would accept less maximum points in exchange for starting at the door position immediately. This part went smoothly with no hiccups, as we already prepared a program to run in case this was necessary (*find_bucket.py*).

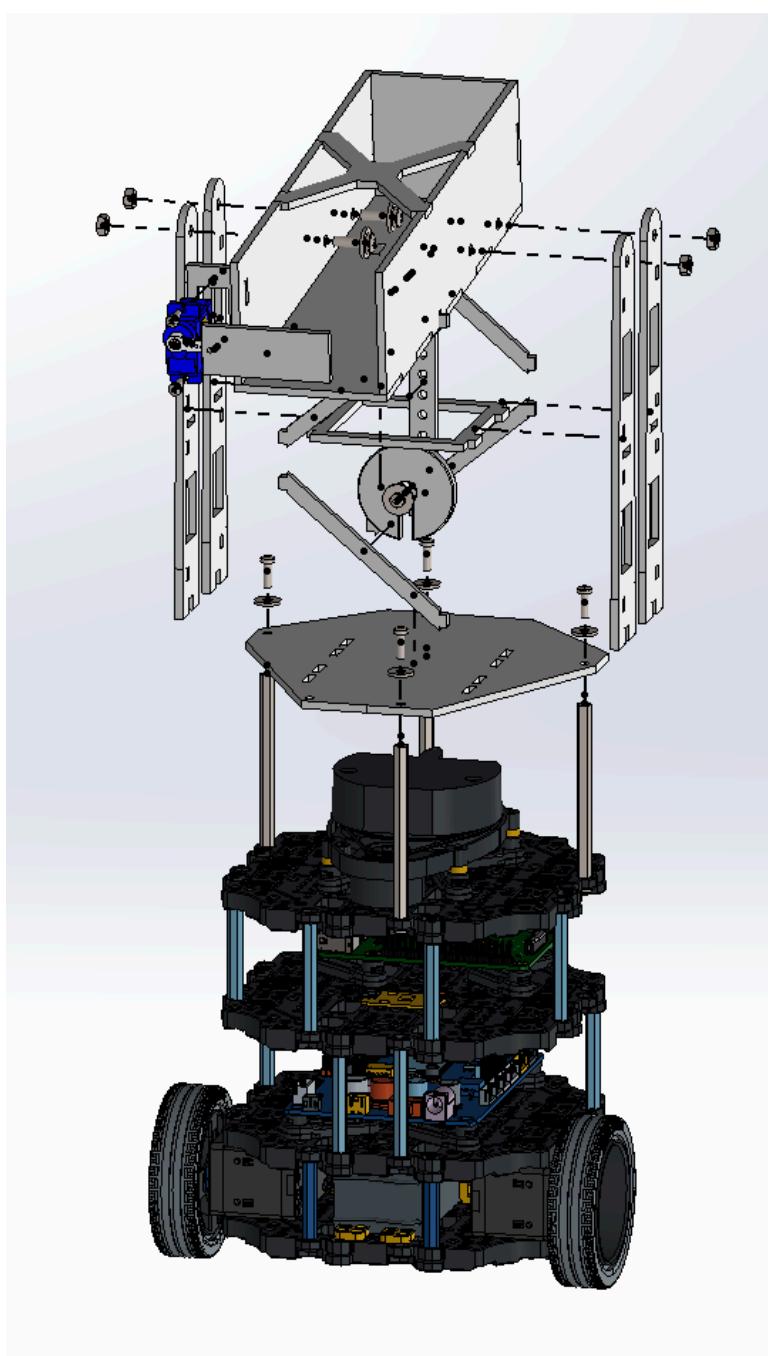
We spent a lot of time designing and improving our design of payload as we are keen to implement interesting ideas rather than normal ideas. We are very confident that we are able to implement the rubber band

launcher at first but we ended up failing to manufacture it. It is interesting how our design evolved from needing both a launch and reload system to just having a dropper. From the design process of the payload to deposit the ping pong balls, we learned that **a design is only a good design when it can be successfully manufactured and implemented**. Manufacturability is an important factor that we overlooked as not everything that looks good in CAD software can be realised due to time constraints, lack of skills and dedicated machining equipment. Another lesson learnt is that **a simple and consistent working design is often better than an inconsistent and complex design** as we only have limited time in our mission and we can't afford any mistakes. We still attempted to construct the initial launcher design afterwards: [video of the motorised rubber band launcher](#).

Overall, we think that throughout this module, we were good at sticking to the KISS (Keep It Simple Stupid) philosophy, and trying to make our algorithms and payload mechanisms as simple as possible especially towards the final weeks. This is especially important when debugging and trying to make modifications, which is simpler to do with a simpler system. We believe a lesson we took away from this module is that in systems engineering, there will always be compromises, and it is our job to find the balance.

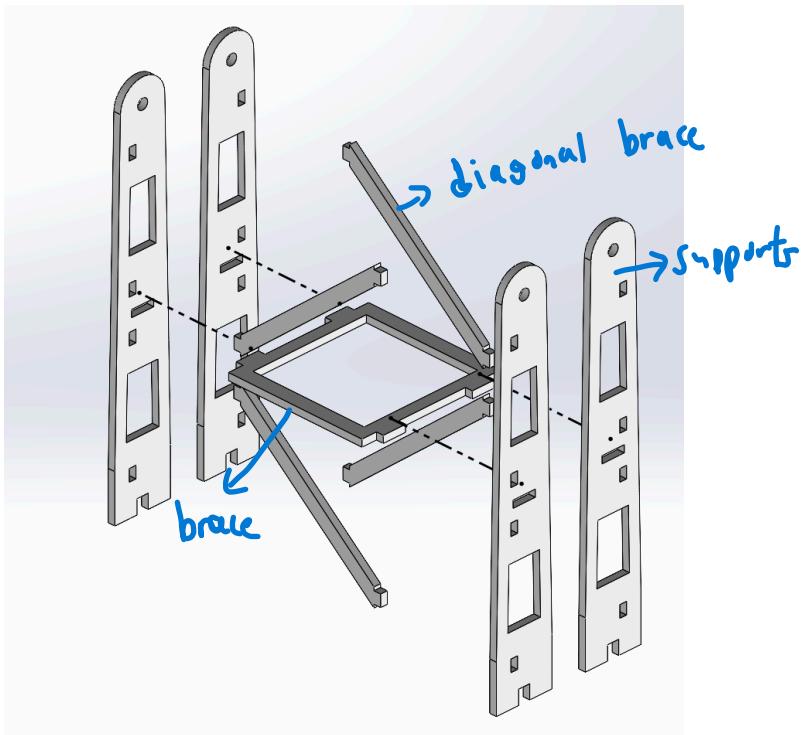
9. Assembly Instructions

9.1 Mechanical assembly of Turtlebot3 (with modifications)

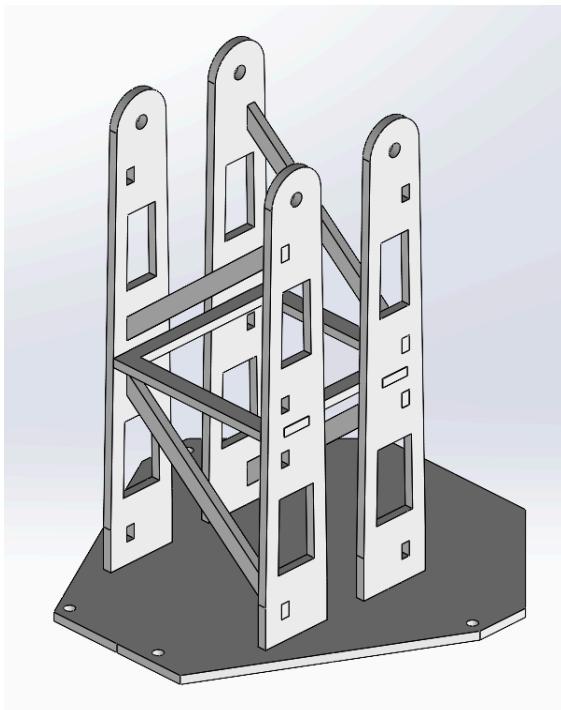


Exploded View of Ping Pong Ball Dropper

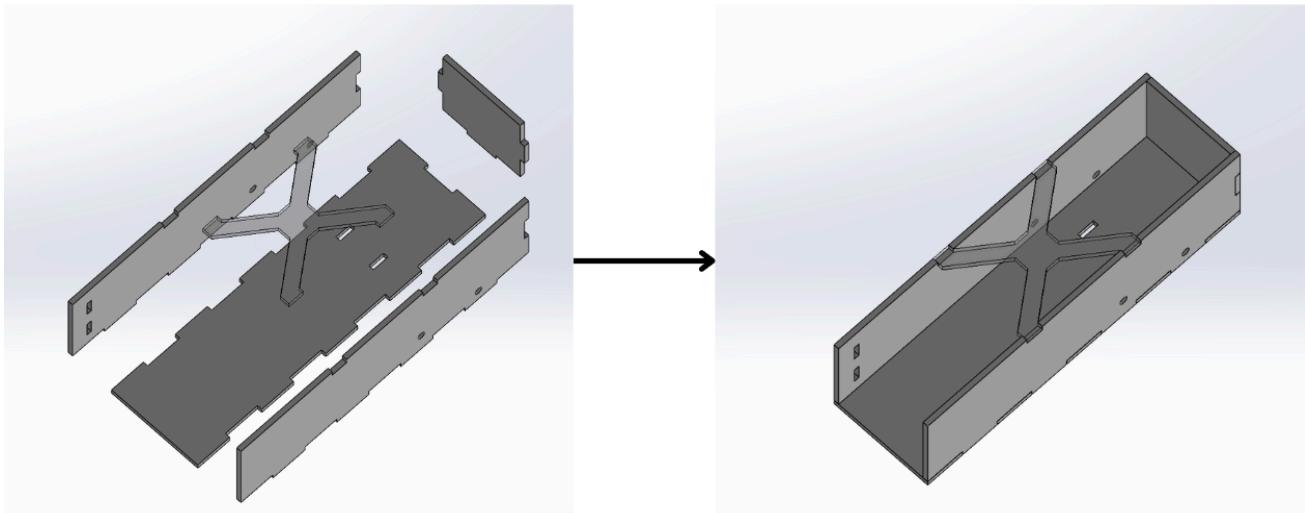
1. Glue 4 supports and braces together as shown below (Using acrylic glue sourced from lab)



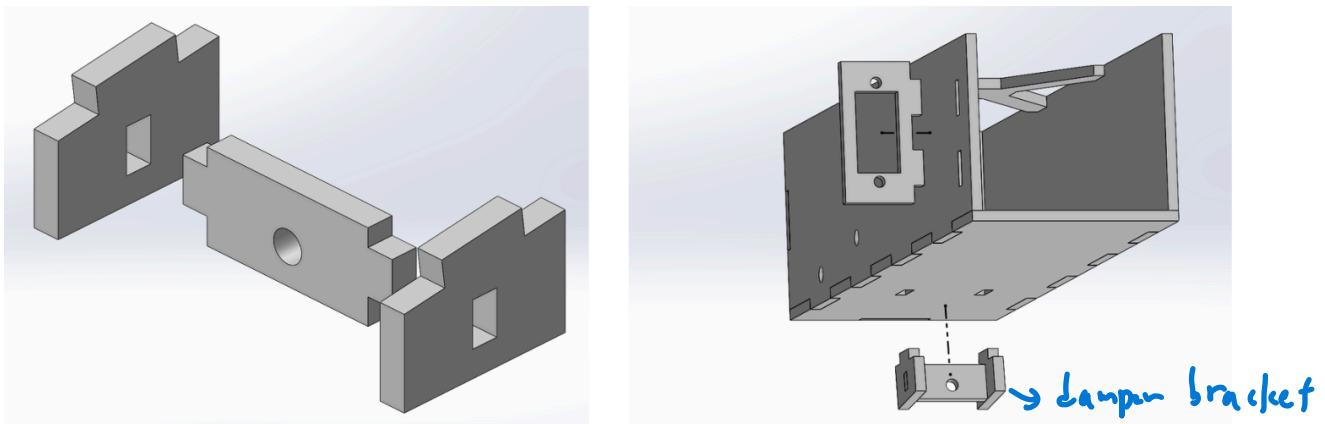
2. Glue the supports to the base



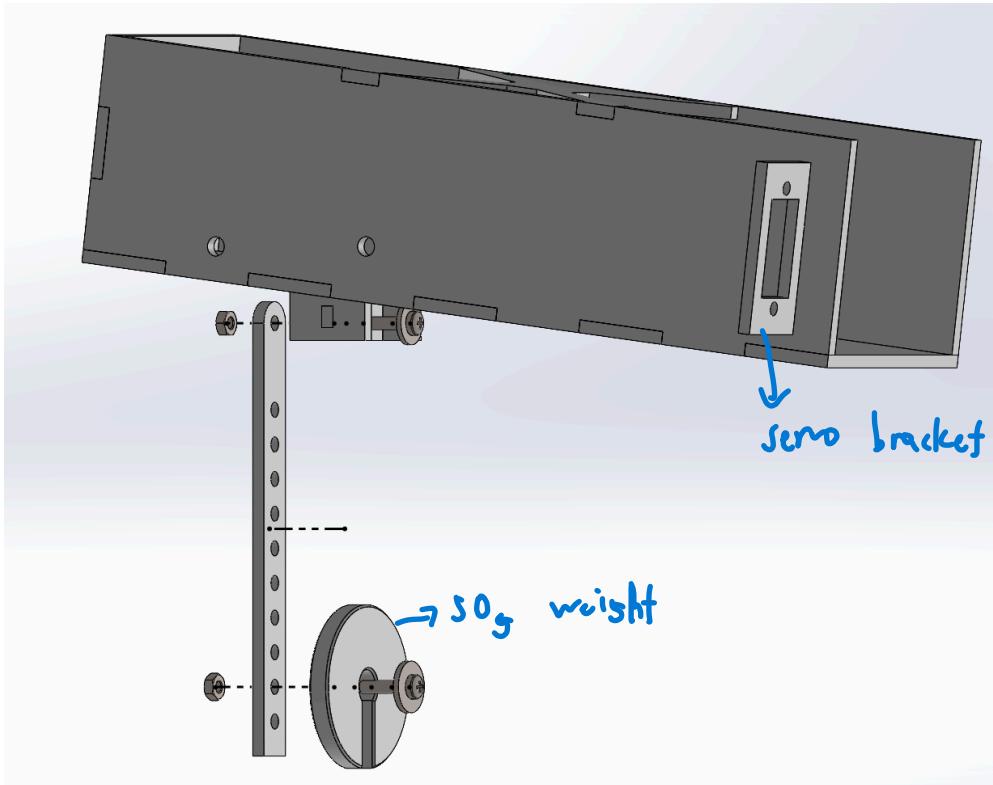
3. Glue the tunnel and tunnel brace together



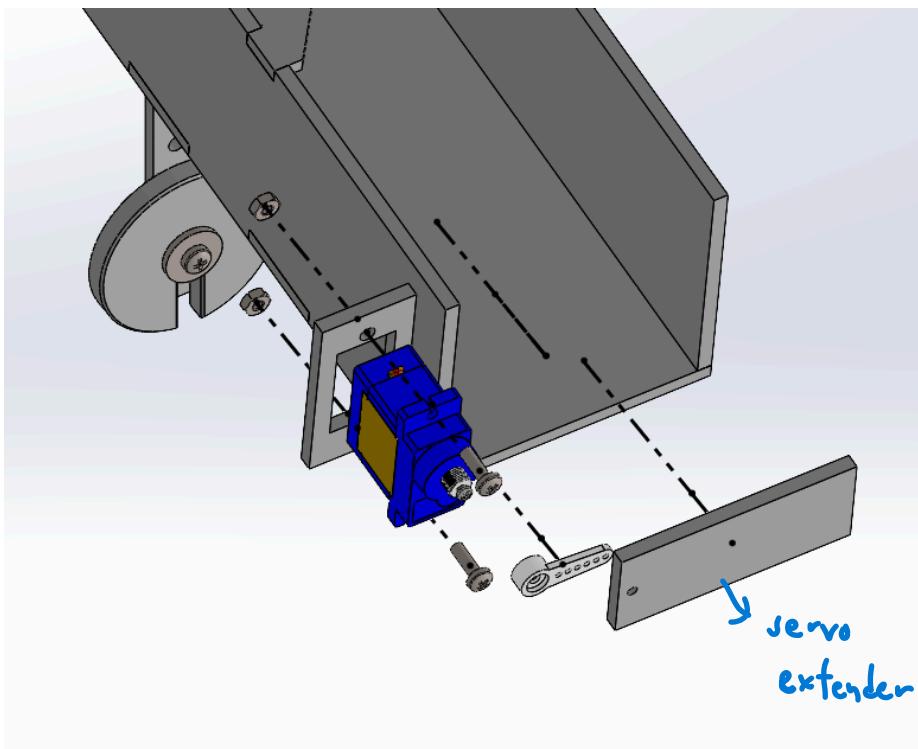
4. Glue the damper bracket together, glue it and servo bracket on the tunnel



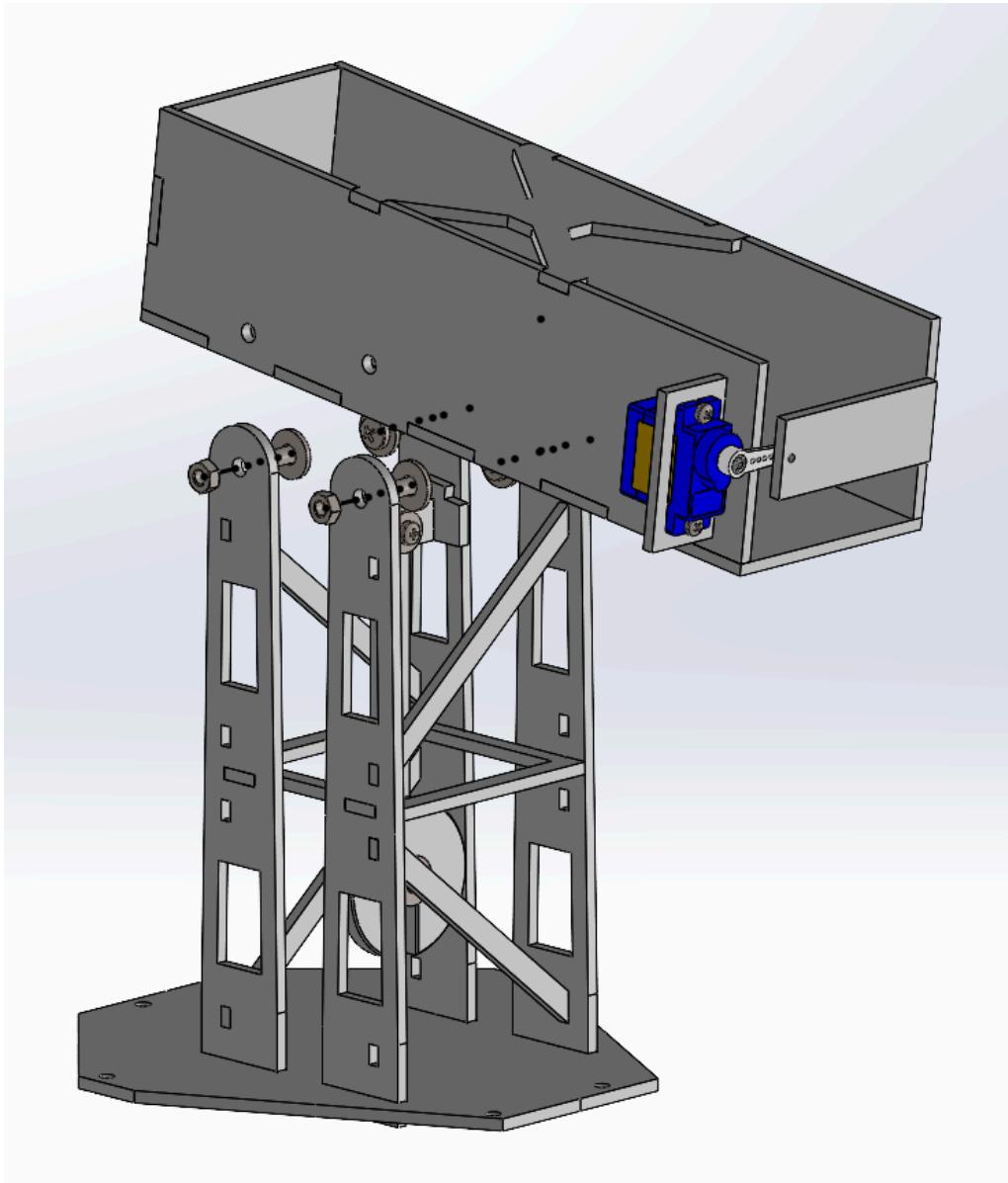
5. Secure the weight onto the damper bar, and then to the damper bracket using M3 screws, nuts and washer



6. Mount the servo extender onto the servo horn, then on the bracket using M2 screws.



7. Secure the tunnel to the supports using M4 screws, nuts and washers



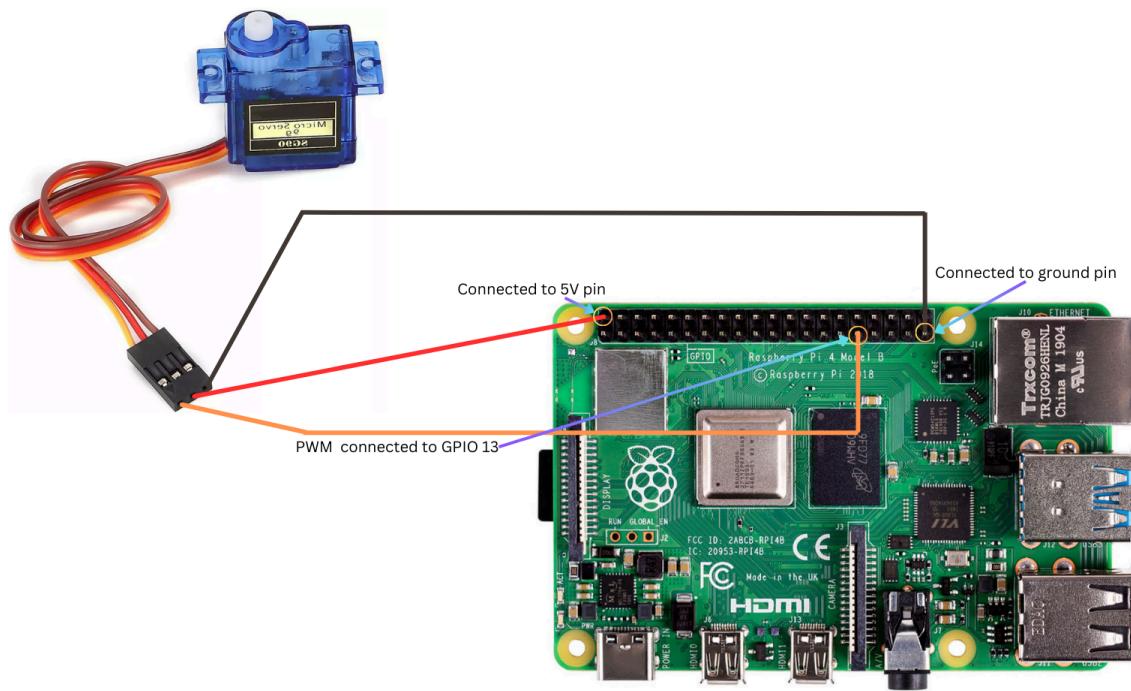
8. Secure 70mm (combination of 45mm+15mm+10mm) hex standoffs (3mm diameter) onto Turtlebot using M3 screws



9. Secure the ball dropper onto Turtlebot using M3 screws and washers



9.2 Electrical components setup



9.3 Software setup

9.3.1 Basic Installation

1. Ensure that Ubuntu 20.04 and ROS 2 Foxy is installed on your laptop (or on an external hard drive). Refer [here](#) for how to install the required software. You may have to dual boot or install a virtual machine on your laptop to make this work. Ensure that you are following the instructions under the "Foxy" tab. If you are interested in using an external SSD to boot Ubuntu for Mac users, check out [this](#), [this](#) and [this](#).
2. Check this tutorial [here](#) to make sure you can make a publisher/subscriber with ROS and test that everything is installed properly.
3. Follow the instructions [here](#) to use Ubuntu to burn the ROS2 Foxy image to the SD card on the 2 R-Pis.
4. After the ROS development environment is set up on both the remote laptop and the RPi, run the publisher from the RPi and the subscriber on the laptop. Make sure that the subscriber is able to replicate what is being produced by the publisher. Swap the publisher and subscriber (run publisher on the laptop and the subscriber on the RPi) to ensure that 2 way communication can take place.
5. Install Cartographer by running the following commands in a terminal instance.

```
sudo apt install ros-foxy-cartographer
```

```
sudo apt install ros-foxy-cartographer-ros
```

6. Add these lines to the .bashrc file in the root directory of RPi.

```
export Turtlebot3_MODEL=burger
alias rosbu='ros2 launch Turtlebot3_bringup robot.launch.py'
```

7. Use the instructions [here](#) to create an AWS ec2 instance, which will make it easier to boot into the RPi by letting the RPi update its IP address when it starts up.
8. Make a ROS2 package in the Raspberry Pi, if you do not have one, following this [tutorial](#). Make sure to modify the package.xml and setup.py files in the auto_nav package or wherever you are installing auto_nav into to make sure the dependencies and node names match the one in the repository. After that build the colcon workspace and source your installation.

9.3.2 Installing the Programs on a Remote Laptop

1. Create a ROS 2 package on the remote laptop and move the file in the directory temporarily to the parent directory.

```
cd ~/colcon_ws/src
ros2 pkg create --build-type ament_python auto_nav
cd auto_nav/auto_nav

mv __init__.py ..
```

2. Clone the GitHub repository to the remote laptop from [this](#) repository. Make sure the period at the end is included.

```
git clone
https://github.com/john-yeap01/maze-solver-eg2310.git .
```

3. Remove unnecessary folders and files since you have already created your own workspace

```
rm -rf build install log .git .gitattributes README.md
```

4. Build the package

```
cd ~/colcon_ws  
colcon build
```

5. Add the following lines in `~/.bashrc` file in the root directory of the laptop

```
alias sshrp='ssh ubuntu@`ssh aws cat rpi.txt`'  
export Turtlebot3_MODEL=burger  
alias rteleop='ros2 run Turtlebot3_teleop teleop_keyboard'  
alias rslam='ros2 launch Turtlebot3_cartographer  
cartographer.launch.py'
```

6. Edit the `cartographer config.yaml` file and change line 29 to the highlighted line.

```
cd /opt/ros/foxy/share/turtlebot3_cartographer/config/  
sudo nano turtlebot3_lds_2d.lua
```

Edit

```
provide_odom_frame = false,  
publish_frame_projected_to_2d = true,  
use_odometry = false,  
use_nav_sat = false,  
use_landmarks = false,
```

7. Refer to the previous section — most steps are the same as for installing on the Rpi. You should be able to get the Turtlebot3 maze solving by running the ROS2 bringup on the Rpi (`rosbu`), then `rslam` and `ros2 run auto_nav map2base` on your laptop. Finally open a 4th and last terminal in the Rpi and `ros2 run auto_nav solver2` to start the mission.

9.4 Code explanation - `solver2.py`

Note: instead of getting odometry pose data from `/odom`, we will use the script `map2base.py`. Map2Base subscribes to cartographer for the TurtleBot transform data in the form of `/tf` topic. To obtain the `/tf` data, the Cartographer subscribes to both `/scan` from the and `/imu`, data from the Inertial Measurement Unit published by node.

```

1 import rclpy
2 from rclpy.node import Node
3 from geometry_msgs.msg import Twist
4 from geometry_msgs.msg import Pose
5 from sensor_msgs.msg import LaserScan
6 from nav_msgs.msg import OccupancyGrid
7 import tf2_ros
8 from tf2_ros import LookupException, ConnectivityException, ExtrapolationException
9 from rclpy.qos import qos_profile_sensor_data
10 import numpy as np
11 import math
12 import cmath
13 import time
14 from rclpy.qos import ReliabilityPolicy, QoSProfile
15 import scipy.stats
16 import requests
17 import RPi.GPIO as GPIO
18

```

Importing libraries that will be used.

```

19 startMove = 4
20 rotatechange = 0.35
21 speedchange = 0.15
22 stop_distance = 0.3
23 search_distance = 0.6
24
25 #angles will be scaled according to the length of the laser array not 360 (200+) -- adjust accordingly
26 front_angle = 12
27 front_angles = range(-front_angle,front_angle+1,1)
28 search_angle = 60
29 search_angles = range(-search_angle,search_angle+1,3)
30 box_thres = 0.1 #so that it reach frontier behind wall?
31
32 door_x = 1.6
33 door_y = 2.70
34 width_map = 3.55
35 height_map = 2.6 #measured the table length, 1.6m
36 map_percent = 0.7
37
38 # !!!!!RMB TO CHANGE this to the IP of your ESP32!!!!!
39 esp32_ip = ''
40 #esp32_ip = '192.168.227.169'
41 #esp32_ip = '192.168.38.169'
42 TurtleBot3_ID = 'turtlebot'
43 door_time = 5 #time to go through the door before stopping
44 dist_threshold = 0.16 # Distance threshold for the robot to stop in front of the pail
45
46 free_dis_thres = 0.2
47 free_dis = 0.4
48 long_dis = 1.5
49
50 occ_bins = [-1, 0, 50, 100]
51 visited = set()
52

```

Constants declared.

startMove	the time for robot to move straight at the beginning to update slam map
rotatechange	speed of robot rotating
speedchange	speed of robot moving straight
stop_distance	distance for robot to stop in front of obstacles
search_distance	distance for robot to search to look for directions are that are free
front_angles	angles that robot will check to determine if there are obstacles in front
search_angles	angles that robot will check to look for free distance
door_x, door_y	position of door from robot's starting point

<code>width_map, height_map</code>	used for calculating the percentage of area that is mapped
<code>ESP32_ip</code>	variable for storing ESP32 IP
<code>Turtlebot3_ID</code>	used by Turtlebot to make HTTP call
<code>door_time</code>	time for robot to pass through the door and move to the centre of the room
<code>dist_threshold</code>	distance that robot will stop at in front of the bucket, it cannot be lower than 0.16 because it will cause lidar to go “blind” or not able to detect distance in front of it
<code>free_dis_threshold</code>	parameter to determine if that direction is free
<code>free_dis</code>	
<code>long_dis</code>	parameter to determine if a target is faraway from the robot
<code>occ_bins</code>	variable to be used in map
<code>visited</code>	create a list for storing visited place

```

53 #SERVO
54 GPIO.setmode(GPIO.BCM)##rpi , lidar, bucket
55 servo_pin = 13
56 GPIO.setup(servo_pin, GPIO.OUT)
57 pwm = GPIO.PWM(servo_pin, 50)
58 pwm.start(7.5) #90
59 time.sleep(0.5)
60
61 def launch_ball():
62     print("Launching! Big Balls")
63     duty_cycle = 2.5 + float(180) / 18#rotate 90
64     pwm.ChangeDutyCycle(duty_cycle)
65     time.sleep(0.5) # Give time for servo to move

```

This code sets up the servo by setting the pin servo is connected to as output and sets the PWM frequency at 50Hz. The servo will be initialised at 90 degrees. The function `launch_ball` is to make the servo rotate to 180 degrees so that the ping pong balls will be released into the bucket.

```

67 def euler_from_quaternion(x, y, z, w):
68     """
69     Convert a quaternion into euler angles (roll, pitch, yaw)
70     roll is rotation around x in radians (counterclockwise)
71     pitch is rotation around y in radians (counterclockwise)
72     yaw is rotation around z in radians (counterclockwise)
73     """
74     t0 = +2.0 * (w * x + y * z)
75     t1 = +1.0 - 2.0 * (x * x + y * y)
76     roll_x = math.atan2(t0, t1)
77
78     t2 = +2.0 * (w * y - z * x)
79     t2 = +1.0 if t2 > +1.0 else t2
80     t2 = -1.0 if t2 < -1.0 else t2
81     pitch_y = math.asin(t2)
82
83     t3 = +2.0 * (w * z + x * y)
84     t4 = +1.0 - 2.0 * (y * y + z * z)
85     yaw_z = math.atan2(t3, t4)
86
87     return roll_x, pitch_y, yaw_z # in radians
88
89 def calculate_yaw_and_distance(x1, y1, x2, y2, current_yaw):
90     # Calculate the angle between the two points using the arctan2 function
91     delta_x = x2 - x1
92     delta_y = y2 - y1
93     target_yaw = math.atan2(delta_y, delta_x)
94
95     # Calculate the distance between the two points using the Pythagorean theorem
96     distance = math.sqrt(delta_x ** 2 + delta_y ** 2)
97
98     # Calculate the difference between the current yaw and the target yaw
99     # print("target_yaw = ", target_yaw)
100    # print("current yaw = ", current_yaw)
101    yaw_difference = target_yaw - current_yaw
102
103    # Normalize the yaw difference to between -pi and pi radians
104    if yaw_difference > math.pi:
105        yaw_difference -= 2 * math.pi
106    elif yaw_difference < -math.pi:
107        yaw_difference += 2 * math.pi
108
109    return (round(yaw_difference, 3), round(distance, 3))

```

`euler_from_quaternion` is used for calculating yaw, pitch and roll.

`calculate_yaw_and_distance` is used for calculating the angle between 2 points and the distance between 2 points.

```

111 class Solver(Node):
112     def __init__(self):
113         super().__init__('solver')
114         # create publisher for moving TurtleBot
115         self.publisher_ = self.create_publisher(Twist,'cmd_vel',10)
116
117         # odometry
118         self.roll = 0.0
119         self.pitch = 0.0
120         self.yaw = 0.0
121         self.pos_x = 0.0
122         self.pos_y = 0.0
123
124         # map grid
125         self.mapbase = Pose().position
126         self.cmd = Twist()
127         self.map_origin = Pose().position
128         self.map_res = 0.0
129         self.odata = np.array([[]])
130
131         # occupancy grid and positions
132         self.occ_subscription = self.create_subscription(
133             OccupancyGrid,
134             'map',
135             self.occ_callback,
136             qos_profile_sensor_data)
137         self.occ_subscription # prevent unused variable warning
138         self.odata = np.array([[]])
139         self.tfBuffer = tf2_ros.Buffer()
140         self.tfListener = tf2_ros.TransformListener(self.tfBuffer, self)
141
142         # lidar scan
143         self.scan_subscription = self.create_subscription(
144             LaserScan,
145             'scan',
146             self.scan_callback,
147             qos_profile_sensor_data)
148         self.scan_subscription # prevent unused variable warning
149         self.laser_range = np.array([[]])
150
151         self.tf_subscriber = self.create_subscription(
152             Pose,
153             'mapbase',
154             self.tf_callback,
155             QoSProfile(depth=10, reliability=ReliabilityPolicy.RELIABLE))
156         self.tf_subscriber

```

The attributes of the “Solver” node are declared.

- The code creates a publisher to publish the “Twist” topic which will be used for moving the robot.
- It subscribes to the map topic to obtain the occupancy grid data.
- It subscribes to the scan topic to obtain the readings of the lidar.
- It subscribes to the map2base topic to obtain the robot’s odometry with respect to the map.

self.row, self.pitch, self.yaw, self.pos_x, self.pos_y	Stores the robot’s odometry
self.mapbase	Stores the position of robot with respect to map frame
self.cmd	Twist object used for publishing movement
self.map_origin	Stores the map origin of the slam map with respect to map frame
self.map_res	Stores the map resolution
self.odata, self.odata	Stores the occupancy grid data
self.tfBuffer, self.tfListener	Obtain transformation between the robot and map frame

<pre> 158 def tf_callback(self, msg): 159 rclpy.spin_once(self) 160 orientation_quat = msg.orientation 161 #quaternion = [orientation_quat.x, orientation_quat.y, orientation_quat.z, orientation_quat.w] 162 (self.roll, self.pitch, self.yaw) = euler_from_quaternion([orientation_quat.x, orientation_quat.y, orientation_quat.z, orientation_quat.w]) 163 self.mapbase = msg.position 164 self.pos_x = msg.position.x 165 self.pos_y = msg.position.y 166 167 def scan_callback(self, msg): 168 rclpy.spin_once(self) 169 # self.get_logger().info('In scan_callback') 170 # create numpy array 171 self.laser_range = np.array(msg.ranges) 172 # print to file 173 # np.savetxt(scanfile, self.laser_range) 174 # replace 0's with nan 175 self.laser_range[self.laser_range==0] = np.nan </pre>	<p>self.laser_range</p> <p>Stores the lidar readings</p>
---	---

The function `tf_callback` uses data from the `map2base` topic and stores it as the odometry of the robot.

The function `scan_callback` uses data from the `/scan` topic and stores the readings of the lidar as a numpy array.

<pre> 177 def occ_callback(self, msg): 178 # create numpy array occdata, WHICH IS 1 DIMENSIONAL -- 179 # the following code makes it into 2D for coordinate systems to make sense 180 occdata = np.array(msg.data) 181 182 # New threshold values for the desired conditions 183 threshold_value_low = 60 184 threshold_value_high = 95 # Set to the same value for exclusive handling 185 186 # Apply thresholding with the updated conditions 187 thresholded_data = np.where(occdatas == -1, 188 occdata, # Leave -1 values unchanged 189 np.where(occdatas == 0, 0, # Values equal to 0 remain 0 190 np.where((occdatas > 0) & (occdatas < threshold_value_low), -1, # Values between 0 and 60 become -1 191 np.where(occdatas > threshold_value_high, 100, occdatas))) # Values above 60 become 100, others remain unchanged 192 193 occdata = thresholded_data 194 195 # compute histogram to identify bins with -1, values between 0 and below 50, 196 # and values between 50 and 100. The binned statistic function will also 197 # return the bin numbers so we can use that easily to create the image 198 occ_counts, edges, binnum = scipy.stats.binned_statistic(occdatas, np.nan, statistic='count', bins=occ_bins) 199 self.map_visit = occ_counts[1] 200 # get width and height of map 201 iwidth = msg.info.width 202 iheight = msg.info.height 203 self.map_width = iwidth 204 self.map_height = iheight 205 206 # calculate total number of bins 207 total_bins = iwidth * iheight 208 # log the info 209 # self.get_logger().info('Unmapped: %i Unoccupied: %i Occupied: %i Total: %i' % (occ_counts[0], occ_counts[1], occ_counts[2], total_bins)) 210 try: 211 trans = self.tfBuffer.lookup_transform('map', 'base_link', rclpy.time.Time()) 212 213 except (LookupException, ConnectivityException, ExtrapolationException) as e: 214 self.get_logger().info('No transformation found') 215 return 216 217 cur_pos = trans.transform.translation 218 cur_rot = trans.transform.rotation 219 self.pos_x = cur_pos.x 220 self.pos_y = cur_pos.y 221 # self.get_logger().info('Trans: %f, %f' % (self.pos_x, self.pos_y)) </pre>	
--	--

The function `occ_callback` uses data from the `/map` and turns the occupancy grid data into a numpy array. Then, we implemented a custom filter such that the values where -1 remains as -1, 0 remains as 0 while values between 0 to 60 is changed to -1 while values between 95 to 100 remains as it is.

We changed the values between 0 to 60 to -1 because we discovered that this could help us remove the explored areas when the robot's LiDAR "peeks" through the gaps, so it improves our frontier search.

```

223     # convert quaternion to Euler angles
224     roll, pitch, yaw = euler_from_quaternion(cur_rot.x, cur_rot.y, cur_rot.z, cur_rot.w)
225     # self.get_logger().info('Rot-Yaw: R: %f D: %f' % (yaw, np.degrees(yaw)))
226
227     # get map resolution
228     map_res = msg.info.resolution
229     self.map_res = map_res
230     # get map origin struct has fields of x, y, and z
231     map_origin = msg.info.origin.position
232     self.map_origin = map_origin
233     # get map grid positions for x, y position
234     grid_x = round((cur_pos.x - map_origin.x) / map_res)
235     grid_y = round((cur_pos.y - map_origin.y) / map_res)
236     self.grid_x = grid_x
237     self.grid_y = grid_y
238     # self.get_logger().info('Grid Y: %i Grid X: %i' % (grid_y, grid_x))
239     # binnum go from 1 to 3 so we can use uint8
240     # convert into 2D array using column order
241     odata = np.uint8(binnum.reshape(msg.info.height, msg.info.width))
242     self.odata = odata

```

`grid_x` and `grid_y` calculates the index of the robot's position in the occupancy grid data,
`self.grid_x` and `self.grid_y` stores the robot's index

```

244     def stopbot(self):
245         self.get_logger().info('stopping in stopbot')
246         self.cmd.linear.x = 0.0
247         self.cmd.angular.z = 0.0
248         self.publisher_.publish(self.cmd)
249
250     def movebot(self):
251         self.get_logger().info('moving in movebot')
252         self.cmd.linear.x = speedchange
253         self.cmd.angular.z = 0.0
254         self.publisher_.publish(self.cmd)

```

`stopbot` is to publish to the Twist object to stop the robot.

`movebot` is to publish to the Twist object to give a linear velocity

```

256     def rotatebot(self, rot_angle):
257         # self.get_logger().info('In rotatebot')
258         # create Twist object
259         twist = Twist()
260         rclpy.spin_once(self)
261         # get current yaw angle
262         current_yaw = self.yaw
263         # log the info
264         self.get_logger().info('Current: %f' % math.degrees(current_yaw))
265         # we are going to use complex numbers to avoid problems when the angles go from
266         # 360 to 0, or from -180 to 180
267         c_yaw = complex(math.cos(current_yaw),math.sin(current_yaw))
268         # calculate desired yaw
269         target_yaw = current_yaw + math.radians(rot_angle)
270         # convert to complex notation
271         c_target_yaw = complex(math.cos(target_yaw),math.sin(target_yaw))
272         self.get_logger().info('Desired: %f' % math.degrees(cmath.phase(c_target_yaw)))
273         # divide the two complex numbers to get the change in direction
274         c_change = c_target_yaw / c_yaw
275         # get the sign of the imaginary component to figure out which way we have to turn
276         c_change_dir = np.sign(c_change.imag)
277         # set linear speed to zero so the TurtleBot rotates on the spot
278         twist.linear.x = 0.0
279         # set the direction to rotate
280         twist.angular.z = c_change_dir * rotatechange
281         # start rotation
282         self.publisher_.publish(twist)
283
284         # we will use the c_dir_diff variable to see if we can stop rotating
285         c_dir_diff = c_change_dir
286         # self.get_logger().info('c_change_dir: %f c_dir_diff: %f' % (c_change_dir, c_dir_diff))
287         # if the rotation direction was 1.0, then we will want to stop when the c_dir_diff
288         # becomes -1.0, and vice versa
289         while(c_change_dir * c_dir_diff > 0):
290             # allow the callback functions to run
291             rclpy.spin_once(self)
292             current_yaw = self.yaw
293             # convert the current yaw to complex form
294             c_yaw = complex(math.cos(current_yaw),math.sin(current_yaw))
295             # self.get_logger().info('Current Yaw: %f' % math.degrees(current_yaw))
296             # get difference in angle between current and target
297             c_change = c_target_yaw / c_yaw
298             # get the sign to see if we can stop
299             c_dir_diff = np.sign(c_change.imag)
300             # self.get_logger().info('c_change_dir: %f c_dir_diff: %f' % (c_change_dir, c_dir_diff))

301         self.get_logger().info('End Yaw: %f' % math.degrees(current_yaw))
302         # set the rotation speed to 0
303         twist.angular.z = 0.0
304         # stop the rotation
305         self.publisher_.publish(twist)
306

```

`rotatebot` is obtained from `r2auto_nav` script and it is used for rotating the robot by an angle in degrees

```

309     def check_surroundings(self, array, x, y, radius=1):
310         try:
311             """
312             Check the cells around a given center in a 2D grid.
313
314             Parameters:
315             - grid: 2D array representing the grid
316             - x, y: Coordinates of the center
317             - radius: Radius around the center to check (default is 1)
318
319             Returns:
320             - List of values in the surrounding cells
321             """
322             surroundings = []
323             rows = len(self.odata)
324             cols = len(self.odata[0])
325
326             for i in range(x - radius, x + radius + 1):
327                 for j in range(y - radius, y + radius + 1):
328                     # Check if the current coordinates are within the grid boundaries
329                     if 0 <= i < rows and 0 <= j < cols:
330                         surroundings.append(array[i,j]) #i,j flipped?
331                     else:
332                         # If outside the grid, append a default value (e.g., -1)
333                         # surroundings.append(-1) # or any default value you prefer
334                         continue
335             return surroundings
336
337     except Exception as e:
338         print('in checking surroundings')
339         print(e)

```

The function `check_surroundings` adds the occupancy grid data bins within an inputted radius into a list. The list will then be used in frontier search to check the neighbours of that bin.

```

341     def get_grid(self, x, y):
342         rclpy.spin_once(self)
343         print('getting grid')
344         grid_x = round((x - self.map_origin.x) / self.map_res)
345         grid_y = round((y - self.map_origin.y) / self.map_res)
346         print(f'gridx, gridy of goal: {grid_x}, {grid_y}')
347         return int(grid_x),int(grid_y) # may have to change back to `return (grid_x, grid_y)`
348
349     def get_pose(self, grid_x, grid_y):
350         rclpy.spin_once(self)
351         print('getting pose')
352         pose_x = grid_x*self.map_res + self.map_origin.x
353         pose_y = grid_y*self.map_res + self.map_origin.y
354         return pose_x, pose_y

```

The function “`get_grid`” real life positions into the index of the occupancy grid data array.

The function “`get_pose`” converts the index of the occupancy grid data array into real world positions.

```

356     def search_radius(self, array, x, y, max_radius):
357         try:
358             # rclpy.spin_once(self)
359             frontier = True
360             for radius in range(1, max_radius + 1):
361
362                 # Define the boundaries of the search area for the current radius
363                 min_x = max(0, x - radius)
364                 max_x = min(array.shape[1] - 1, x + radius)#shape 1 get columns
365                 min_y = max(0, y - radius)
366                 max_y = min(array.shape[0] - 1, y + radius)#shape 0 get rows
367
368                 # Iterate over the search area and check for the number 2
369                 # since odata is column ordered, in the for loop
370                 # we need to search the columns first...
371                 for i in range(min_y, max_y + 1):
372                     for j in range(min_x, max_x + 1):
373                         if array[i, j] == 1:
374                             surrounding_cells = self.check_surroundings(array, i, j, 1)
375                             # print(surrounding_cells)
376                             # check for explored cells which is 2 in odata:
377
378                             if (j,i) in visited:#j is x, i is y
379                                 #print('visited',(j,i))
380                                 continue
381
382                             if 2 in surrounding_cells and 3 not in surrounding_cells and surrounding_cells.count(1)>2:
383                                 return True, (j,i) # If found, return True and the tuple of coordinates
384             return False, (max_radius,'no frontier') # If not found within max_radius, return False and max_radius
385
386         except Exception as e:
387             print('in search radius')
388             print(e)

```

The function “search_radius” searches frontier around the robot and checks if it has not been added into the “visited” list, it will then pick the frontier if is around an explored area and no walls are present around it by using “check_surroundings” function.

```

390     def spin_test(self):
391         time.sleep(0.6)
392         rclpy.spin_once(self)
393         time.sleep(0.6)
394         rclpy.spin_once(self)
395
396         timeout = time.time() + 5
397         while True:
398             rclpy.spin_once(self)
399             if time.time()>timeout:
400                 break
401
402     def search_frontiers(self):
403         rclpy.spin_once(self)
404         try:
405             print('searching for frontiers...')
406             rclpy.spin_once(self)
407             time.sleep(0.2)
408             grid = self.odata
409             # print(grid)
410             #change robot coordinates to the grid
411             #robot_grid = self.get_grid(self.pos_x, self.pos_y)
412             #print(f'robot\'s grid coordinates: {robot_grid}')
413
414             # look for frontiers around the robot grid
415             #start search at robot grid position
416             found, coor = self.search_radius(grid, self.grid_x, self.grid_y, 150 )
417             print(found, coor)
418             goal_x, goal_y = self.get_pose(coor[0], coor[1])
419             print(f'goal x and y in RW Pose: {goal_x}, {goal_y}')
420             return goal_x, goal_y, found
421
422         except Exception as e:
423             print('tried searching frontiers but got Exception:')
424             print(e)

```

The function “spin_test” is used for initialising values and because we find that the robot does not update values fast enough at the beginning of running the program.

```

426     def pick_direction(self):
427         rclpy.spin_once(self)
428         self.get_logger().info('In pick_direction')
429         deadend = False
430         angles = []
431         angle = 0
432         print(self.laser_range.size)
433         if self.laser_range.size != 0:
434             length_laser_array = len(self.laser_range) #which will be less than 360 ~250+
435             # print(f'laser range array: {self.laser_range}')
436             # print(f'length of array: {length_laser_array}')
437
438             search_distances = []
439
440             for i in search_angles:
441                 #do some transformation to get estimated angles and index in the laser_range
442                 index = int( i*length_laser_array/360 )
443                 search_distances.append(self.laser_range[index])
444
445             pairs = dict(zip(search_angles, search_distances))
446             # print(f'pairs of angle/distance: {pairs}')
447
448             for a in pairs:
449                 if pairs[a]>search_distance and a not in angles:
450                     angles.append(abs(a))
451
452             print(f'angles available: {angles}')
453             rclpy.spin_once(self)
454
455             #if there are angles within the
456             if len(angles)!=0:
457                 angle = min(angles, key=abs)    #to avoid error
458                 for a in sorted(angles):
459                     if pairs[a] == pairs[-a]:
460                         continue
461                     elif pairs[-a] > pairs[a]:
462                         angle = -a -30
463                         # break out of the loop if you want to search from the centre angle
464                         # then remember to add offset
465                         break
466                     elif pairs[a] > pairs[-a]:
467                         angle = a +30#+ some offset
468                         break
469
470             #angle= min(abs(angle) for angle in angles if angle!=0)
471             print(f'angle: {angle}')
472             time.sleep(0.3)

```

The function “pick_direction” is our obstacle avoidance algorithm. It will first look at the search_angles (which is from the -60 degree to 60 degree of lidar readings to search distance bigger than search_distance (a parameter we declared to determine if the direction is free). It will pick the first angle that has distance bigger than search distance.

```

475     else:
476         rclpy.spin_once(self)
477
478         #check to the left of the turtlebot, and see if the distance is more to the left than to the right
479         rightAngle = int(90*length_laser_array/360)
480         total = 0
481         counter = 0
482         for i in range(rightAngle-2,rightAngle+3):
483             if np.isnan(self.laser_range[i]):
484                 continue
485             else:
486                 total += self.laser_range[i]
487                 counter += 1
488         if counter != 0:
489             left_index = total/counter
490         else:
491             left_index = 0 #check for zero error
492
493         total = 0
494         counter = 0
495         for i in range(-rightAngle-2,-rightAngle+3):
496             if np.isnan(self.laser_range[i]):
497                 continue
498             else:
499                 total += self.laser_range[i]
500                 counter += 1
501         if counter != 0:
502             right_index = total/counter
503         else:
504             right_index = 0 #check for zero error
505
506         print(f'left {left_index}, right {right_index}')
507         if left_index > search_distance:
508             if left_index > right_index:
509                 angle = 90
510                 print('LEFT!!!')
511                 print(f'distance to the left: {left_index}')
512                 print(f'distance to the right: {right_index}')
513                 rclpy.spin_once(self)
514             elif right_index > search_distance:
515                 angle = -90
516                 print('RIGHT@!!!')
517                 print(f'distance to the left: {left_index}')
518                 print(f'distance to the right: {right_index}')
519                 rclpy.spin_once(self)

```

If all the search_angles are not “free”, it will then check the -90th degree and 90th degree of the robot. We look at 5 values around the angle and take the average because we found that the angle sometimes will have readings registered as “NAN” which affects the algorithm. If the 90th degree (left side) of the robot is free and has a distance bigger than the -90th degree(right side) of the robot, it will pick that angle, else it will be vice versa.

```

520
521     else:
522         print('reverse')
523         lidar = np.nanargmax(self.laser_range) #reverse to original path
524         angle = lidar/len(self.laser_range)*360
525         if angle>0:
526             angle += 10
527         elif angle>180:
528             angle -= 10
529         deadend = True
530         print(angle)
531
532     else:
533         #reverse
534         angle = 180
535         self.get_logger().info('No data!')
536
537         rclpy.spin_once(self)
538
539         # rotate to that direction
540         self.rotatebot(float(angle))
541         time.sleep(0.3)
542         rclpy.spin_once(self)
543
544         # start moving
545         self.get_logger().info('avoid')
546
547         #CHECK THIS
548         rclpy.spin_once(self)
549         lri = (self.laser_range[front_angles]<float(stop_distance)).nonzero()
550         if len(lri[0])==0:
551             print('direction clear!')
552             self.movebot()
553         else:
554             self.pick_direction()
555
556         while len(lri[0])==0:
557             print(f'avoiding pos,yaw:{self.pos_x},{self.pos_y},{self.yaw}')
558             lri = (self.laser_range[front_angles]<float(stop_distance)).nonzero()
559             rclpy.spin_once(self)
560
561             if ((self.pos_y < door_y + box_thres and self.pos_y > door_y - box_thres)
562                 and (self.pos_x < door_x + box_thres and self.pos_x > door_x - box_thres)):
563                 print('robot at door')
564                 self.stopbot()
565                 break

```

Lastly, if all the previous angles checked are not free, it will pick the angle with the biggest free distance from the lidar readings and declare a variable named “deadend” as true. Alternatively, the robot will pick an angle of 180 if no lidar readings are available.

The robot will then rotate to the selected angle and move if the front of the robot is cleared or else it will perform obstacle avoidance one more time. We decided to code it to perform one more time because we saw that sometimes the robot rotated not enough so the obstacles were still in the way.

In the while loop, the robot will continue moving and only stops if there are distances of the front angles that are smaller than stop_distance or if the robot’s coordinates are at the door position.

```

565
566     if (len(lri[0])>0):
567         self.stopbot()
568         print('stopped avoiding in pick direction')
569         if deadend:
570             print('getting out deadend')
571             self.pick_direction()
572             deadend = False
573
574         break

```

Additionally, we have a variable called “deadend” that will be set to true if it rotated towards the direction with the biggest free distance, this is to make the robot trigger the algorithm once more for it to get out of a stuck situation.

```

576     def rotateTo(self, x_goal, y_goal):
577         try:
578             rclpy.spin_once(self)
579             x1, y1, x2, y2, current_yaw = self.pos_x, self.pos_y, x_goal, y_goal, self.yaw
580             print(f'rotating to goal: {x_goal}, {y_goal}')
581             print(f'current robot coordinates and yaw: {x1}, {y1}, {self.yaw}')
582             yaw_difference, distance = calculate_yaw_and_distance(x1, y1, x2, y2, current_yaw)
583             yaw_difference = yaw_difference / math.pi * 180
584             self.rotatebot(yaw_difference)
585             rclpy.spin_once(self)
586
587         except Exception as e:
588             print('in rotateTo')
589             print(e)

```

The function “rotateto” is to make the robot rotate towards the position that is inputted in.

```

592     def moveTo(self,x_goal,y_goal):
593         try:
594             rclpy.spin_once(self)
595             x1, y1, x2, y2 = self.pos_x, self.pos_y, x_goal, y_goal
596             print(f'current robot coordinates and yaw: {x1}, {y1}, {self.yaw}')
597             counter = 0
598             x_goal_grid,y_goal_grid = self.get_grid(x_goal,y_goal)
599             goalx,goaly = x_goal,y_goal
600             while not ((self.pos_y < y2 + box_thres and self.pos_y > y2 - box_thres)
601                         and (self.pos_x < x2 + box_thres and self.pos_x > x2 - box_thres)):
602                 rclpy.spin_once(self)
603
604                 rad,dis = calculate_yaw_and_distance(self.pos_x, self.pos_y, x_goal, y_goal, self.yaw)
605                 angle = int(math.degrees(rad))
606                 target_angle = int((angle-self.yaw)/360*len(self.laser_range))
607                 print(f'distance to target, lidar distance to target {dis},{self.laser_range[target_angle]}')
608
609                 #remove this CHUNK
610                 lri = (self.laser_range[range(target_angle-5,target_angle+6)]<float(dis+free_dis_thres)).nonzero()
611                 if not np.isnan(self.laser_range[target_angle]):
612                     if(len(lri[0])==0):
613                         print('target is free')
614                         self.rotatebot(angle-self.yaw)
615                     elif dis>1.5:
616                         print('chcecking target faraway')
617                         total = 0
618                         num = 0
619                         for i in range(target_angle-5,target_angle+6):
620                             if np.isnan(self.laser_range[i]):
621                                 continue
622                             else:
623                                 total += self.laser_range[i]
624                                 num += 1
625                         if num != 0:
626                             target_index = total/num
627                         else:
628                             target_index = 0
629                         if target_index>1:
630                             print('free distance to target faraway')
631                             self.rotatebot(angle-self.yaw)
632
633                         rclpy.spin_once(self)
634
635                 print(f'trying to move to goal... {x2}, {y2}')

```

The “moveTo” function is our goal navigation algorithm. This function consists of a while loop where the loop will break when the robot is at the target position.

Inside the loop, it will first check if the direction towards the target is free by comparing the distance from lidar readings with the distance between the robot and the target + free_dis_threshold (to have some room for error). If the direction towards the target is “free”, the robot will rotate towards the target. Else, if the target is faraway from the robot (>1.5m), it checks if the distance from the lidar readings in the target direction is > 1m to rotate towards the target.

```

637     # before moving if there is stuff in front, avoid it
638     lri = (self.laser_range[front_angles]<float(stop_distance)).nonzero()
639     if len(lri[0])!=0:
640         print('but target is blocked')
641         self.pick_direction()
642     else:
643         self.movebot()
644
645     lri = (self.laser_range[front_angles]<float(stop_distance)).nonzero()
646     while len(lri[0])==0:
647         print(f'current robot coordinates and yaw: {self.pos_x}, {self.pos_y}, {self.yaw}')
648         if goalx == door_x and goaly == door_y:
649             if ((self.pos_y < door_y + box_thres and self.pos_y > door_y - box_thres)
650                 and (self.pos_x < door_x + box_thres and self.pos_x > door_x - box_thres)):
651                 print('robot at door')
652                 self.stopbot()
653                 break
654             rclpy.spin_once(self)
655             lri = (self.laser_range[front_angles]<float(stop_distance)).nonzero()
656             if(len(lri[0])>0):
657                 self.stopbot()
658                 break
659
660             # if the list is not empty
661             counter += 1
662             rclpy.spin_once(self)
663
664             #COMMENT THIS OUT I THINK UNNECESSARY
665             self.rotateTo(goalx, goaly)
666
667             #CHANGE THIS TO DETERMINE HOW MANY TIMES TO AVOID
668             if counter > 1:
669                 break
670
671     except Exception as e:
672         print('exception in moveTo function: ')
673         print(e)
674     finally:
675         # stop moving
676         self.stopbot()
677

```

If the front of the robot has obstacles, it will perform obstacle avoidance or else it will move straight.

Then, it will enter a nested while loop. The while loop will break if there are obstacles in front of robot. It will also break when the robot is at the door position if the `goalx` and `goaly` inputted is the door position. We included the additional checking of the `goalx` and `goaly` to be the door position because we don't want the loop to break everytime it reaches the door position if the target is not the door which will cause the robot to be unable to move.

Lastly, the counter will be increased by 1. The counter is used for forcefully breaking the loop when $\text{counter} > 1$ because we do not want the robot to be stuck in going to the same target for many loops.

Additionally, we added the “rotateTo” function at the last moment because we saw that it was necessary to have the robot to keep rotating towards the target to help the robot move towards the target position.

```

678     def exploration(self):
679         try:
680             map_bins = height_map/self.map_res * width_map/self.map_res
681             while rclpy.ok():
682                 rclpy.spin_once(self)
683                 print('visit %', self.map_visit/map_bins)
684                 if self.map_visit/map_bins < map_percent:
685                     goalx, goaly, found = self.search_frontiers()
686                     if found == False:
687                         goalx, goaly = door_x, door_y
688
689             #going to door
690             else:
691                 print('moving to door')
692                 goalx, goaly = door_x, door_y
693
694             # door reached...
695             if ((self.pos_y < door_y + box_thres and self.pos_y > door_y - box_thres)
696                 and (self.pos_x < door_x + box_thres and self.pos_x > door_x - box_thres)):
697
698                 '''calibration, check x and y and make sure it is accurate'''
699
700             rclpy.spin_once(self)
701             print(f'current yaw: {math.degrees(self.yaw)}')
702             print('ADJUSTING ANGLE AT DOOR')
703             self.rotatebot(90-math.degrees(self.yaw))
704             time.sleep(1)
705
706             # URL to which the request will be sent
707             url = (f"http://{esp32_ip}/openDoor")
708
709             # Data to send in the request (if any)
710             data = {"action": "openDoor", "parameters": {"robotId": "{TurtleBot3_ID}"}}
711
712             # Send HTTP POST request
713             while True:
714                 response = requests.post(url, json=data)
715                 time.sleep(1)
716                 # Print the response received
717                 print("Response from ESP32:", response.text)
718                 door_ans = response.json()["data"]["message"]
719                 if door_ans == "door1":
720                     self.rotatebot(90)
721                     break

```

The “exploration” is the main function that we are running in the program. It starts off by first calculating the mapped percentage of the map by taking the number of explored bins divided by the maze size. It then checks if the self.map_visit/map_bins which is the current map percentage is smaller than the map_percent which is a threshold that we set so that it performs frontier search, else it will set the goal as door position (“door_x, door_y”)

Then, there is an “if” condition that checks whether the robot is at the door so that it will perform a HTTP call. After getting an answer of “door1” or “door2”, the robot will rotate towards the chosen door.

```

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765
    elif door_ans == "door2":
        self.rotatebot(-90)
        break
    else:
        time.sleep(60)
        response = requests.post(url, json=data)

time.sleep(4)
twist = Twist()
twist.linear.x = speedchange
twist.angular.z = 0.0
self.publisher_.publish(twist)

time.sleep(3)

timeout = time.time() + door_time
while time.time() < timeout:
    rclpy.spin_once(self)
    lri = (self.laser_range[range(-10,10)] < float(stop_distance)).nonzero()
    if len(lri[0]) != 0:
        print('bucket in front')
        self.stopbot()

    self.stopbot()

#find bucket
rclpy.spin_once(self)
time.sleep(1)
print(self.laser_range)
if self.laser_range.size != 0:
    dis = 100
    for i in range(-70,70):
        ang = int(i/360*len(self.laser_range))
        if dis > self.laser_range[ang]:
            dis = self.laser_range[ang]
            lr2i = i
else:
    lr2i = 0
    self.get_logger().info('No data!')

# rotate to that direction
print(lr2i)
self.rotatebot(float(lr2i) - self.yaw)

```

The robot will then start moving through the door. The “timeout” is the time that we had determined for the robot to move towards the centre of the robot. Inside the while loop, it will check if there is an obstacle(or the bucket) in front of it and stop.

After it stops, it will check the range of lidar readings from -70 degree to 70 degree to find the shortest distance which we assumed will be where the bucket is at and rotate towards that direction.

```

767     # start moving
768     self.get_logger().info('Start moving')
769     twist = Twist()
770     twist.linear.x = 0.05
771     twist.angular.z = 0.0
772     # not sure if this is really necessary, but things seem to work more
773     # reliably with this
774
775     self.publisher_.publish(twist)
776     rclpy.spin_once(self)
777
778     while self.laser_range[0] > dist_threshold:
779         rclpy.spin_once(self)
780
781     self.stopbot()
782
783     #launching!
784     launch_ball()
785     break
786
787     print(f'robot coordinates, yaw: {self.pos_x}, {self.pos_y}, {self.yaw}')
788     print(f'goalx, goaly: {goalx}, {goaly}')
789
790     self.rotateTo(goalx, goaly)
791     rclpy.spin_once(self)
792
793     lri = (self.laser_range[front_angles]<float(stop_distance)).nonzero()
794     # if the list is not empty
795     if(len(lri[0])>0):
796         print('obstacles detected')
797         rclpy.spin_once(self)
798         self.pick_direction()
799
800     else:
801         self.moveTo(goalx, goaly)
802
803     x,y = self.get_grid(goalx, goaly)
804
805     for i in range(x-2,x+3):
806         for j in range(y-2,y+3):
807             visited.add((i,j))
808     print('added',x,y)
809     # print('vnumber of visited points',len(visited))
810     rclpy.spin_once(self)

```

The robot will then move in that direction until it is right in front of the bucket (when the 0th degree of lidar reading is $\leq \text{dist_threshold}$ which is 0.16). Lastly, the robot will drop the ping pong balls and the program will then finish.

Continuing from the part after the goal is being selected, the robot will then rotate towards the target. If the front of the robot is blocked, it will perform obstacle avoidance. Else, the robot will run the goal navigation algorithm, the “moveTo” function.

Once the movement algorithm ends, it will add the target previously selected into the “visited” list so that it will not select the same target again.

The exploration ends when it finishes depositing the ping pong balls.

```

812     except Exception as e:
813         print('in mover')
814         print(e)
815     # Ctrl-c detected
816     finally:
817         # stop moving
818         self.stopbot()
819         self.get_logger().info('end robot coordinates -- x,y: %f, %f' % (self.mapbase.x, self.mapbase.y))
820         print('mission finished! SU!')
821
822 def main(args=None):
823     rclpy.init(args=args)
824     solver = Solver()
825     solver.spin_test()
826     solver.movebot()
827     time.sleep(startMove)
828     solver.stopbot()
829
830     solver.exploration()
831     GPIO.cleanup()
832     # Destroy the node explicitly
833     # (optional - otherwise it will be done automatically
834     # when the garbage collector destroys the node object)
835     solver.destroy_node()
836
837     rclpy.shutdown()
838
839 if __name__ == '__main__':
840

```

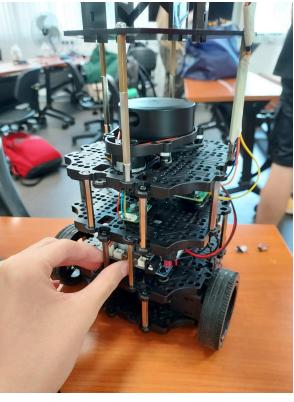
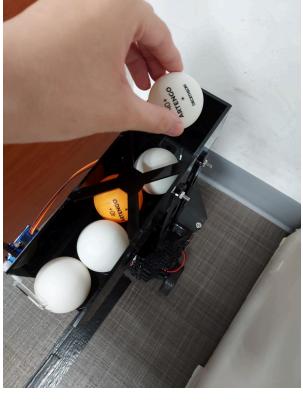
In the main function, the program will first run “spin_test” function to ensure the data is updated, then it will move straight for a fixed time to ensure slam map is updated, lastly it will then run the “exploration” function, which is the main function to carry out the entire mission.

Reflection:

It was tough coding all these out. We had to familiarise ourselves with ROS 2 which we knew nothing about and we had to spend countless days and nights to code out each function one by one, then test the algorithm to find bugs and problems and debug it until it can work properly. We managed to produce this within the span of 6 weeks, we worked on it until the very last moment to produce this finalised version of our code which we are really proud of. It was a really great journey in EG2310 and an unforgettable one for us who put in all the blood, sweat and tears to see the Turtlebot, “our child” carrying out the mission challenges.

10. System Operation Manual

Instructions: (from End User Documentation)

<p>1) Flash ESP32 with your wifi and password, turn on Turtlebot</p> 	<p>2) Load ping pong ball, modify the ESP32 IP and map parameters in the program file</p> 	<p>3) Run rosbu, rslam, ros2 run auto_nav map2base, then run the program file in the Ubuntu terminal: ros2 run lidar solver2</p> 
<p>4) Let the robot explore the maze. When the threshold is reached, it will transition to 'going to door' mode.</p> 	<p>5) Go to door, go into room and launch ping pong</p> 	<p>6) Stop the robot, remove it and clear the maze. Mission complete</p> 

10.1 Running the program

1. Make sure laptop and Pi both connected to same network (hotspot)
2. Open 1st Terminal on laptop and start ROS on the Rpi

```
sshrp # ssh into pi
rosbu # run this command after successful ssh into pi
```

3. Open 2nd Terminal on your computer to take in LiDAR data and create a map in RViz.

```
rslam
```

4. Open 3rd Terminal: to run a node that publishes the coordinates of the robot in the map. The map's origin is where the robot is initialised when rslam is called.

```
ros2 run auto_nav map2base
```

10.2 Mission

1. Place your bot in the starting position inside the maze and load the ping pong balls onto the ping pong ball dropper.
2. Open 4th Terminal: run the file in Rpi to start the mission

```
ros2 run auto_nav solver2
```

11. Troubleshooting

11.1 Hardware and electronics

1. Payload is loose or shaky - fasten all screws tightly
2. Servo does not rotate as intended
 - a. Ensure wires are fully connected to Raspberry Pi - female heads fully fitted onto GPIO pins
 - b. Ensure wires are connected to the correct GPIO pins
3. Raspberry Pi is not booting up / not accessing SD card - check that the green light is blinking
4. Ensure OpenCR switch is on and that the Raspberry Pi is connected to the OpenCR via the GPIO pins for 5V power

11.2 Software

1. The laptop unable to connect to Raspberry Pi
 - a. Make sure that laptop and raspberry pi are on the same network. Make sure not to use networks that run on VPN like NUS's wifi as it causes some connectivity issues.
2. No map received - restart rslam and rosbu, try rosbu first then rslam.
3. Connection refused - check whether all devices are on the same hotspot, restart hotspot
4. RViz not starting up properly - restart rosbu
5. RViz map is creating many overlays; robot position and frames glitching

```
cd /opt/ros/foxy/share/Turtlebot3_cartographer/config  
vim Turtlebot3_lds_2d.lua  
# set use_odom to False
```

6. RPi is unable to connect to the WiFi - Ensure that the WiFi is 2.4 GHz compatible as the RPi used, RPi 4B+ cannot connect to 5GHz WiFi.
7. ROS2 topic list on laptop is not synchronised with RPi - Ensure that `ROS_DOMAIN_ID` in `~/.bashrc` of both devices are the same

12. Future Scope

General

Our methods to accomplish this mission were overly reliant on our software navigation algorithm. Exploring the maze, getting to the door and finding the bucket were all dependent on our algorithm, which could have been avoided by using some markers to lighten the burden.

Software

1. One hard challenge that we could not solve (not that we necessarily had to) was that even if the space was enough for the robot to pass through between two walls, it could not do so. This was just something to accept for the time being, because we needed to scan the front few angles to ensure that the robot stayed within about 0.2 meters of the walls in front of it. However, we could technically implement an algorithm that looks for openings and could accurately maneuver through them by searching for the center of the opening. However, this is quite difficult to do, due to the **imperfections with the LiDAR**, and with the turning and wheel rotation accuracy.
2. Implement a **path planning algorithm**. Our algorithm is relatively dumb, and in more complex walls without right-angled walls it would be harder to work well. This is because we need to take into account more cases that could make the robot move in a loop. Using a path planning algorithm like Djikstra's would allow us to attain true navigation capabilities since the robot can actually follow actual waypoints to a goal, rather than simply moving in the ‘general direction’. Using a cost map to inflate walls when implementing the pathfinding algorithm would replace the need for our convoluted obstacle avoidance algorithm, and reduce the risk of our robot moving away from the goal in the obstacle avoidance loop.
3. Our method of finding the frontiers is too inconsistent and imperfect. We think we can improve it by **searching for areas with the largest frontier** instead so that it doesn't pick any random single unexplored cell as a frontier to go to. The frontier that is being selected influences our robot movement and navigation, therefore selecting the correct frontier would help the robot to navigate through the maze smoothly.

Mechanical and hardware

1. We are still interested in **implementing the rubber band launcher** as it is our initial design and we spent a lot of time designing it, hence we might try to improve our manufacturing skills and use the suitable equipment to manufacture the rubber band launcher in future. Besides, none of the groups this year used mechanisms that shoot the ping pong balls into the bucket and hence we feel that it will be more interesting and impressive if we managed to implement it in real life.

2. One problem with our current design of ping pong ball dropper is that it raises the centre of gravity of Turtlebot and it makes it unstable and has the risk of toppling over. A way to mitigate that issue is changing our design to **a catapult-like structure with a container for the ping pong balls** at the end of the arm. The arm rotates up to reach the height of the bucket when it reaches the bucket. This mitigates the problem of the robot being unstable due to high centre of gravity when the robot is moving as the container is kept at the bottom of the bot when it's moving.

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Annex

Annex A (Calculations for rubber band payload mechanism)

Calculations

Initial velocity required to achieve height of the bucket: Assuming contact time of rod and pingpong to be 0.01s
Assuming 30% kinetic energy lost to air resistance

$$H=0.325m$$

$$m=2.710^{-3}kg$$

$$g=9.81\text{ Nm}^{\text{-2}}\text{ kg}^{\text{-2}}$$

$$0.7(\frac{1}{2}mu_y^2) = mgh$$

$$u_y=3.018 \text{ ms}^{-1}$$

$$u=3.018/\sin 55$$

$$\approx 3.684 \text{ ms}^{-1}$$

Force exerted by the rod:
By $F\Delta t = m(v-u)$,
Assuming time of contact is 0.01s,
 $F(0.01) = 2.710^{-3} \times (3.684 - 0)$
 $F = 0.995 \text{ N}$

Spring constant of rubber band required:
Measured maximum elongation 24mm
(include free body diagram)
 $F = kx - mg$
 $0.995 = k(24 \times 10^{-3}) - (3 \times 10^{-3})(9.81)$
 $k = 42.684 \text{ N/m}$

Air Resistance

Velocity of ping pong, $v = 3.684 \text{ m/s}$, Ping pong radius = 20mm, Ping pong mass = 2.7g

Drag force: $F = 0.5 * C_d * A * p * v^2$

Assuming contact area is sphere when ball is moving through the air,

Area, $A = 4\pi r^2 = 0.005027 \text{ m}^2$

Drag coefficient, $C_d = 0.47$ (for rough sphere)

Air density, $p = 1.204 \text{ kg/m}^3$ (at 20°C)

$$F = 0.5 * 0.47 * 0.005027 * 1.204 * 3.684^2 = 0.0193 \text{ N (Very small)}$$

$$\text{Volume of ping pong, } V = \frac{4}{3}\pi r^3 = 0.00003351 \text{ m}^3$$

$$\text{Mass of air displaced by ping pong, } M_{\text{air}} = 1.204 * V = 0.00004035 \text{ kg}$$

$$M_{\text{air}}/M_{\text{ping pong}} = 0.01494 \text{ (very small fraction of ping pong, insignificant)}$$

We may assume air resistance is small and negligible for the launch of ping pong

Calculations

Maximum torque required:

$$T = F * r$$

$$= (42.684)(14.1 \times 10^{-3})(6 \times 10^{-3})$$

$$= 3.611 \times 10^{-3} \text{ Nm}$$

Hence motor selected is **SM-S4303R**



Trajectory

$$a = -9.81 \text{ m/s}^2, \text{ initial } v = 3.684 \text{ m/s}$$

Launching angle: 55°

Initial position(x_0, y_0) = 0m, 0.04m

Initial velocity(v_x, v_y) = $5.269 \cos(55^\circ) \text{ m/s}, 5.269 \sin(55^\circ) \text{ m/s}$

Ignoring air resistance, trajectory equations:

$$X = 5.269 \cos(55^\circ)t$$

$$Y = 5.269 \sin(55^\circ)t - 0.5 * 9.81t^2$$

Max height:

$$Y_{\text{max}} = (3.684 \sin(55^\circ))^2 / (2 * 9.81) = 0.4642 \text{ m (greater than the height of bucket)}$$

$$X_{\text{max}} = 5.269 \cos(55^\circ) * 0.8799 = 2.6593 \text{ m}$$

Annex B (Modified Turtlebot3 Specifications)

Robot System Name: [Cheesy Boiii](#)

System Purpose: To explore an unknown maze with unknown elements, navigate to 2 doors that are electronically locked, make a HTTP call to open them, and deposit balls into a bucket inside one room

Section 1: User Instructions

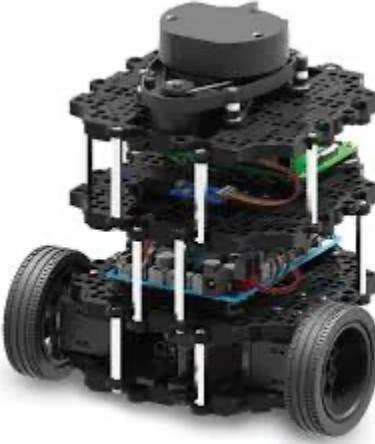
Hardware Specifications

	List	Specifications	Notes
Turtlebot	Dimensions (mm) (LxWxH)	226mm x 176mm x 410mm	Full assembly (Turtlebot3 + Ping pong dropper)
	Weight (kg)	Turtlebot: 0.9kg Ping pong dropper: 0.222kg Total weight: 1.122kg	
	Wheel Base (mm)	65mm	
Ping pong dropper	Dimensions (mm) (LxWxH)	234mm x 138mm x 196mm	Including Damper
	Weight (kg)	0.222kg	Including Damper
	SG90 Servo Motor	0.009kg	
	Damper	0.056kg	Damper Bracket + Damper Bar + 50g weight
ESP 32 relay (external)	Dimensions (mm) (LxWxH)	48 x 26 x 11.5 mm	Connected to laptop
	Weight (kg)	0.01kg	
System	Battery Capacity	LiPo Battery 11.1V 1,800mAh	
	Expected Average Operating Time	2 hours 30 minutes	
	Communication Interfaces	I2C, HTTP, GPIO, ROS	

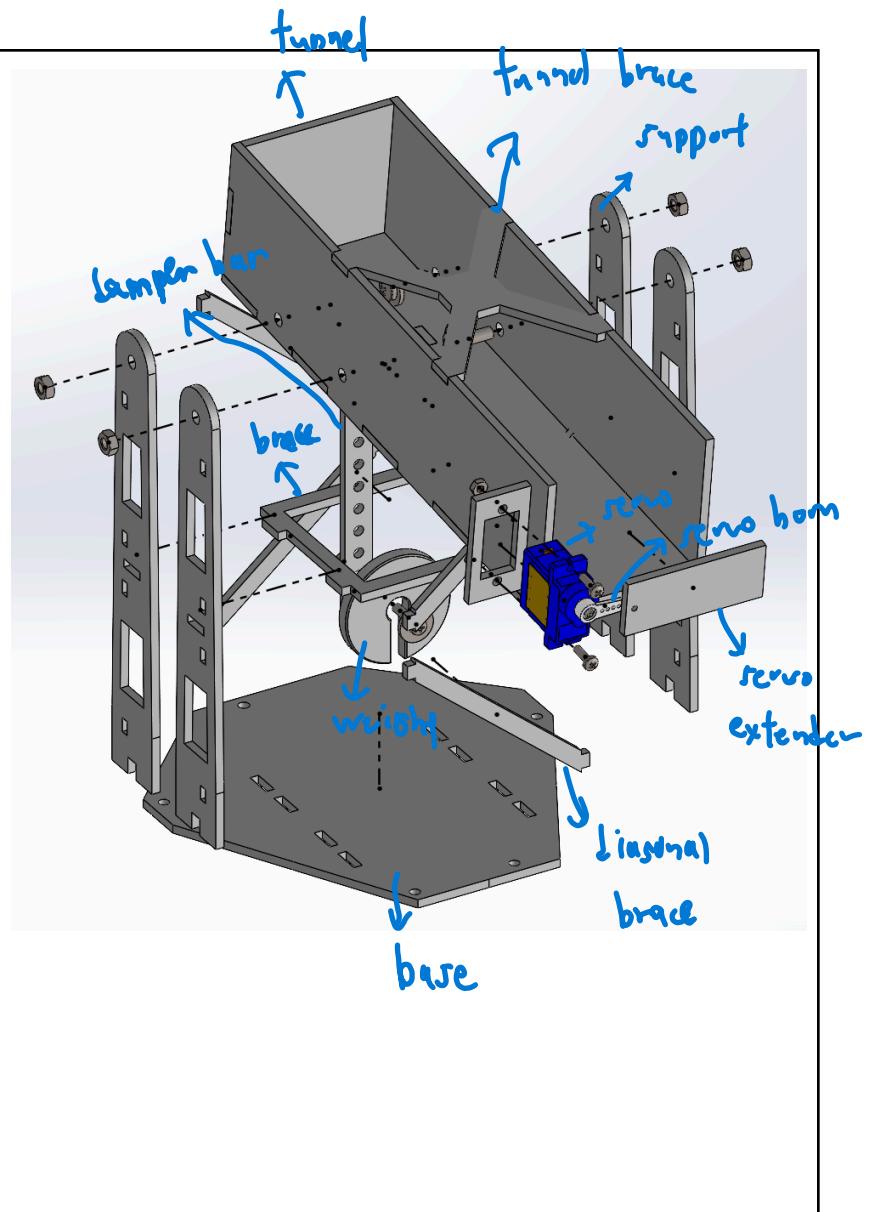
Section 2: Assembly Instructions

The ROBOTIS official manual provided in the official Turtlebot 3 Burger Kit was used to construct the primary body and the different waffle plate layers.

Item No.	Qty	Part Name
1	1	LIDAR
2	1	RPi
3	1	USB2LDS
4	1	OpenCR
5	2	Tire
6	2	DYNAMIXEL Motors
7	1	Lipo Battery
8	1	Ball Castor



Item No.	Qty	Part Name
1	1	Base (Acrylic)
2	4	Supports (Acrylic)
3	1	Support Brace (Acrylic)
4	4	Support Diagonal Brace (Acrylic)
5	1	Tunnel (Acrylic) (L x W x H: 200mm x 60mm x 50mm)
6	1	Tunnel Brace (Acrylic)
7	1	SG90 Servo
8	1	Servo Horn with Extender (Acrylic + Wood)
9	1	Damper Bracket (Acrylic)
10	1	Damper Bar (Acrylic)
11	1	Weights (50g)



Ping Pong Ball Dropper is an additional component that we have added to the Turtlebot.

Section 3: Acceptance Defect Log

Defect	Defect Classification		
	Critical	Major	Minor
Ball dropper platform is slightly shaky when the lidar is spinning			x
Servo motor may make a vibrating noise when turned on			x

Glue for acrylic supports coming off		x	
LiDAR registers NAN values for certain angles			x
LiDAR does not have values for 360 degrees			x

Section 4: Factory Acceptance Test

Component	To be checked	Observation
OpenCR	Able to be powered by the LiPo Battery	Green LED lights up when connected to a power source, boot up tune being played
RPi	Able to turn on the RPi when connected to OpenCR	Red light turns on while green light flashes
	Can be connected to from the remote laptop	Terminal returns “Welcome to Ubuntu...” when “sshrp” is run on laptop
Lidar	Able to spin and collect data consistently	Environment will be mapped on Rviz
SG90	Able to rotate the stopper to allow ping pong ball to drop	Ball drops down vertically when the stopper attached to the servo rotates 90 degrees counterclockwise
Wheels	Able to move the bot in all directions freely	Bot can be controlled properly when running ‘rteleop’
Ball caster	Able to roll in all directions freely	Turtlebot is able to move around in all direction smoothly with a ball caster attached
ESP 32	Able to connect to our network	Will make a “click” sound when we make http call from Rpi or laptop
Damper	Securely attached to the ping pong dropper and able to swing freely	Damper swings when the tunnel is shaking
Structural stability	Structural platforms and components installed correctly	Shake Turtlebot to verify all components are mounted securely
	Verify all fasteners installed and tightened	Make sure all fasteners are tightened and secure
Battery	Battery fully charged	Check battery level using battery tester

Section 5: Maintenance and Part Replacement Log

Log No.	Defect Date	Qty	Defect Component	Problem Description	Rectification	Close Date
1	30-3-24	1	Open-CR	Odom Frame is drifting in the Rvizz and it is not aligned with base link frame	Replaced Open-CR	31-3-24
2	18-4-24	1	Servo SG90	Servo motor was hot and short circuited	Replaced servo	18-4-24

Annex C (Monetary Budget)

Bill of Materials (Rubber Band Launcher)

Components	Unit Price(\$)	Quantity	Total Price(\$)
Continuous Rotation Servo (MG995)	10.36	1	10.36
3D-Print	5/hr	6 hr	30
PVC pipes	6.5/m	0.3m	1.95
Nuts (M4, M2)	0.04, 0.15	6, 2	0.54
Bolts (M4, M2)	0.04, 0.15	6, 2	0.54
Washers (M3)	0.03	6	0.18
Retaining Rings (M3)	0.87	6	5.22
Total Cost			48.79

Bill of Materials (Ping Pong Ball Dropper)

Components	Unit Price(\$)	Quantity	Total Price(\$)
SG90 Servo	2.90	1	2.9
Acrylic Parts (Base, Supports*4, Support Brace, Support Diagonal Brace*4, Tunnel, Tunnel Brace, Servo Horn Extender, Servo Bracket, Damper Bracket, Damper Bar) [3mm acrylic sheets sourced from fabrication lab (FOC)]	5	1	5
M4*10 Pan Head Cross Screws	0.04	4	0.16
M4 Washers	0.06	4	0.24
M4 Nuts	0.04	4	0.16
M3*25 Pan Head Cross Screws	0.09	2	0.18
M3 Washers	0.04	4	0.08
M3 Nuts	0.06	2	0.12
M2*10 Pan Head Cross Screws	0.23	3	0.69
M2 Nuts	0.01	3	0.03
Total Cost			9.56

Annex D Code for ESP32

```

#include <WiFi.h>
#include <WebServer.h>
#include "ArduinoJson.h"

// Replace with your network credentials
const char* ssid = "";
const char* password = "";

// Create a web server on port 80
WebServer server(80);

// Assign output variables to GPIO pins
const int pinDoor1 = 16;
const int pinDoor2 = 17;

void handleOpenDoor(String doorToOpen) {
    // Normally Closed configuration, send HIGH signal to let current flow
    if (doorToOpen == "door1") {
        digitalWrite(pinDoor1, HIGH);
    }
}

```

```

        digitalWrite(pinDoor2, LOW);
    } else {
        digitalWrite(pinDoor1, LOW);
        digitalWrite(pinDoor2, HIGH);
    }
}

void handleCloseDoor() {
    // Normally Closed configuration, send LOW signal to stop current flow
    digitalWrite(pinDoor1, LOW);
    digitalWrite(pinDoor2, LOW);
}

void handleRequest() {
    if (server.hasArg("plain") == false) {
        // If the request does not have a body
        server.send(400, "application/json", "{\n\t\"status\":\"error\", \n\t\"message\":\"Bad Request - No Data Received\"\n}");
        return;
    }

    // Parse JSON object from request
    DynamicJsonDocument doc(1024);
    deserializeJson(doc, server.arg("plain"));
    String action = doc["action"];
    String robotId = doc["parameters"]["robotId"];

    // Check the action value
    if (action == "openDoor") {

        // Randomly decide which door to open
        String doorToOpen = random(1, 3) == 1 ? "door1" : "door2";

        // open the door
        handleOpenDoor(doorToOpen);

        // Send response back to TurtleBot3
        String response = "{\n\t\"status\":\"success\", \n\t\"data\":{\n\t\t\"message\":\"" + doorToOpen + "\n\t}\n}";
        server.send(200, "application/json", response);

        Serial.println("Command received to open " + doorToOpen);

        // set 60s delay after request
        delay(60000);

        // close the door
        handleCloseDoor();
    } else {
        server.send(400, "application/json", "{\n\t\"status\":\"error\", \n\t\"data\":{\n\t\t\"message\":\"Invalid Action\"\n}\n}");
    }
}

void setup() {
    Serial.begin(115200);

    // Initialize the output variables as outputs
    pinMode(pinDoor1, OUTPUT);
    pinMode(pinDoor2, OUTPUT);

    // Normally closed (NC): The circuit is complete when the switch is not operated.
    // Set outputs to LOW
    digitalWrite(pinDoor1, LOW);
    digitalWrite(pinDoor2, LOW);

    Serial.println(ssid);

    WiFi.begin(ssid, password);

    while (WiFi.status() != WL_CONNECTED) {
        delay(500);
        Serial.print(".");
    }

    // Print local IP address and start web server
    Serial.println("");
    Serial.println("WiFi connected.");
    Serial.println("IP address: ");
}

```

```
Serial.println(WiFi.localIP());
server.begin();

Serial.println("Connected to WiFi");

// Define endpoint and corresponding handler function
server.on("/openDoor", HTTP_POST, handleRequest);

// Start the server
server.begin();
Serial.println("Server started");
}

void loop() {
    // Handle client requests
    server.handleClient();
}
```