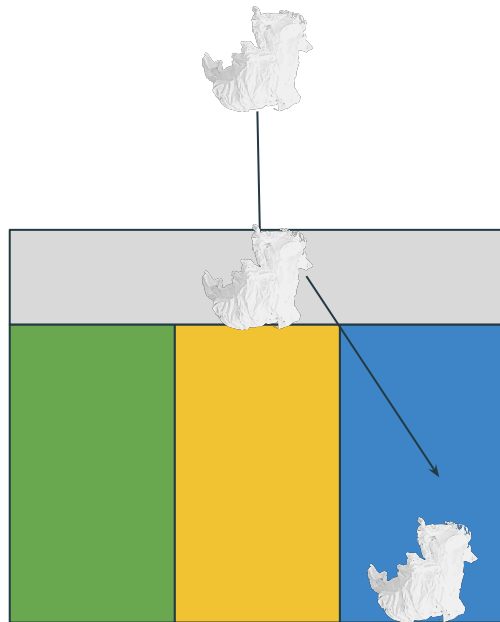


Recyclotron

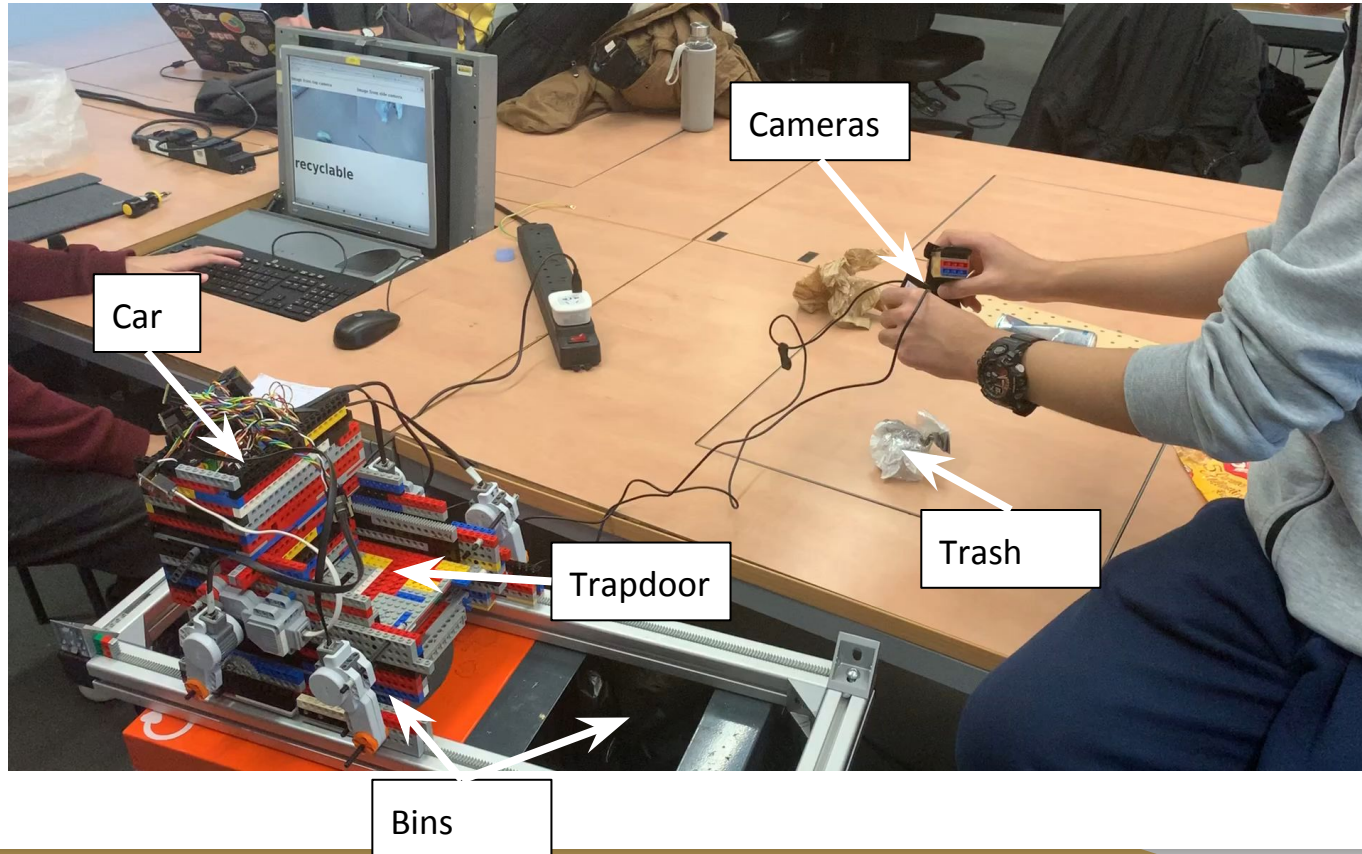
brainfart

What is Recyclotron?

Recyclotron is a smart-bin that detects, identifies and sorts rubbish, reducing user interaction to one bin.

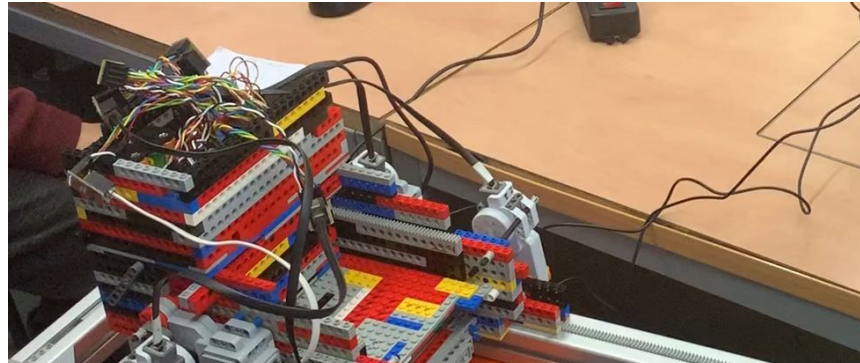


What we made for Demo 1



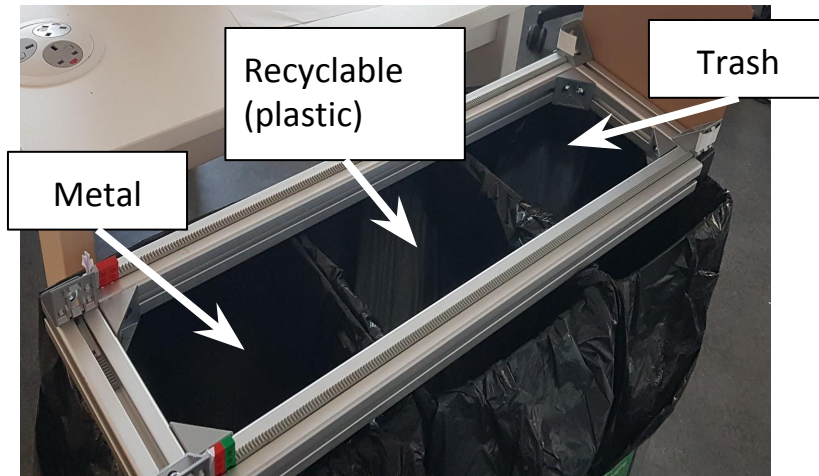
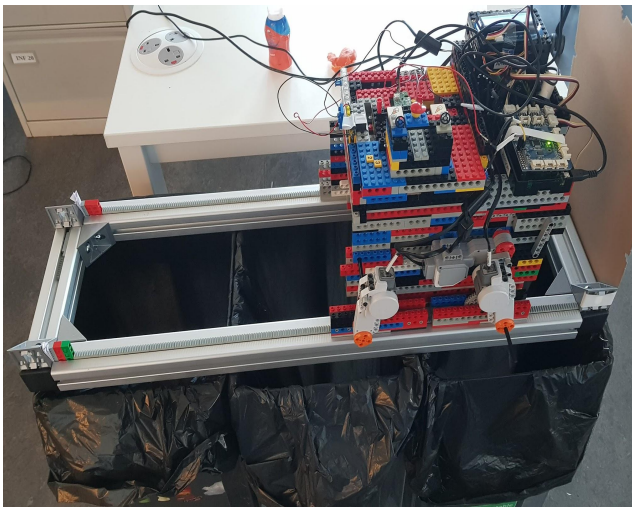
Problems with Demo 1

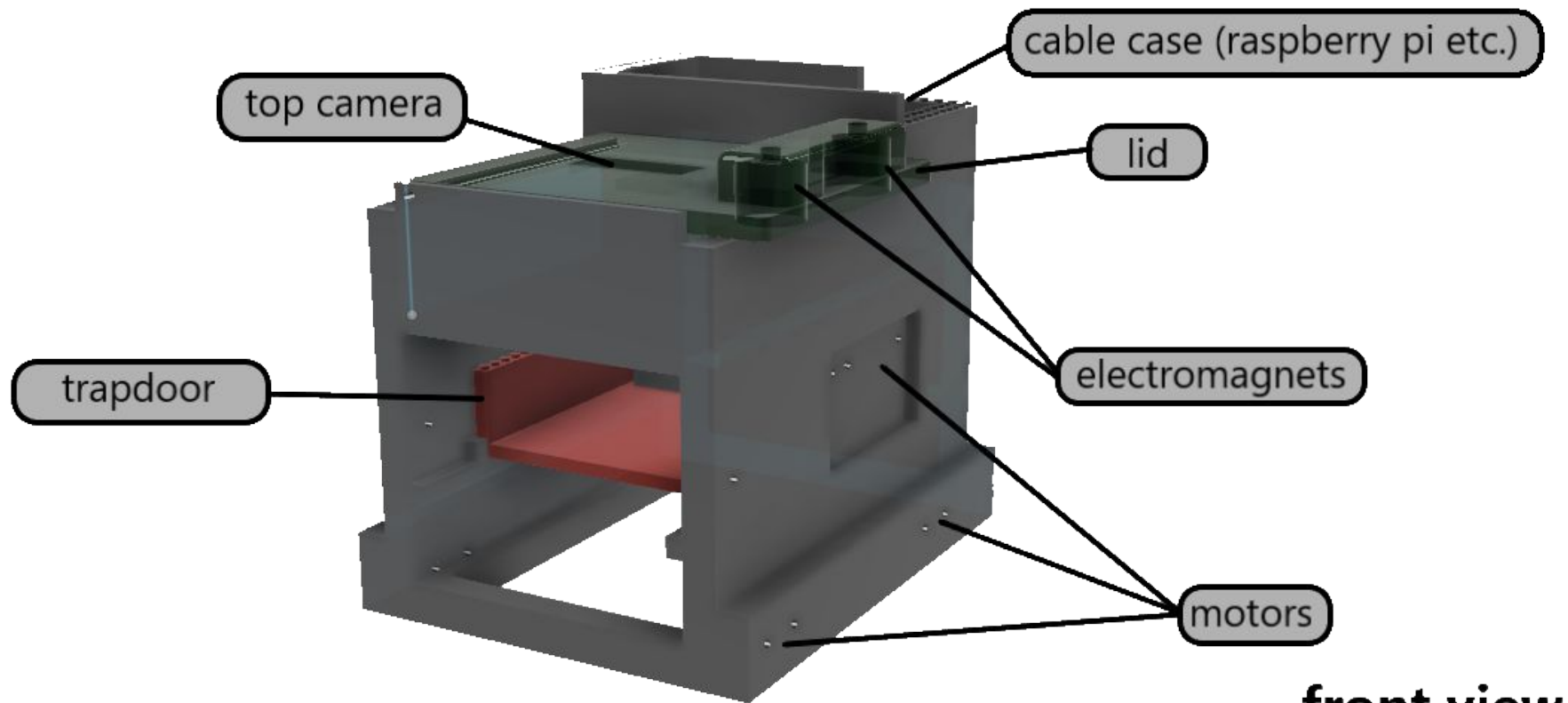
- Cameras had to be held up by a team member
- Detection had to be manually started by us, wasn't automatic
- Wires and Raspberry Pi were loose (sometimes getting in the way)
- Feedback wasn't clear enough to the user
- The chamber was unaware of its location and how much it needed to move - movement was hardcoded



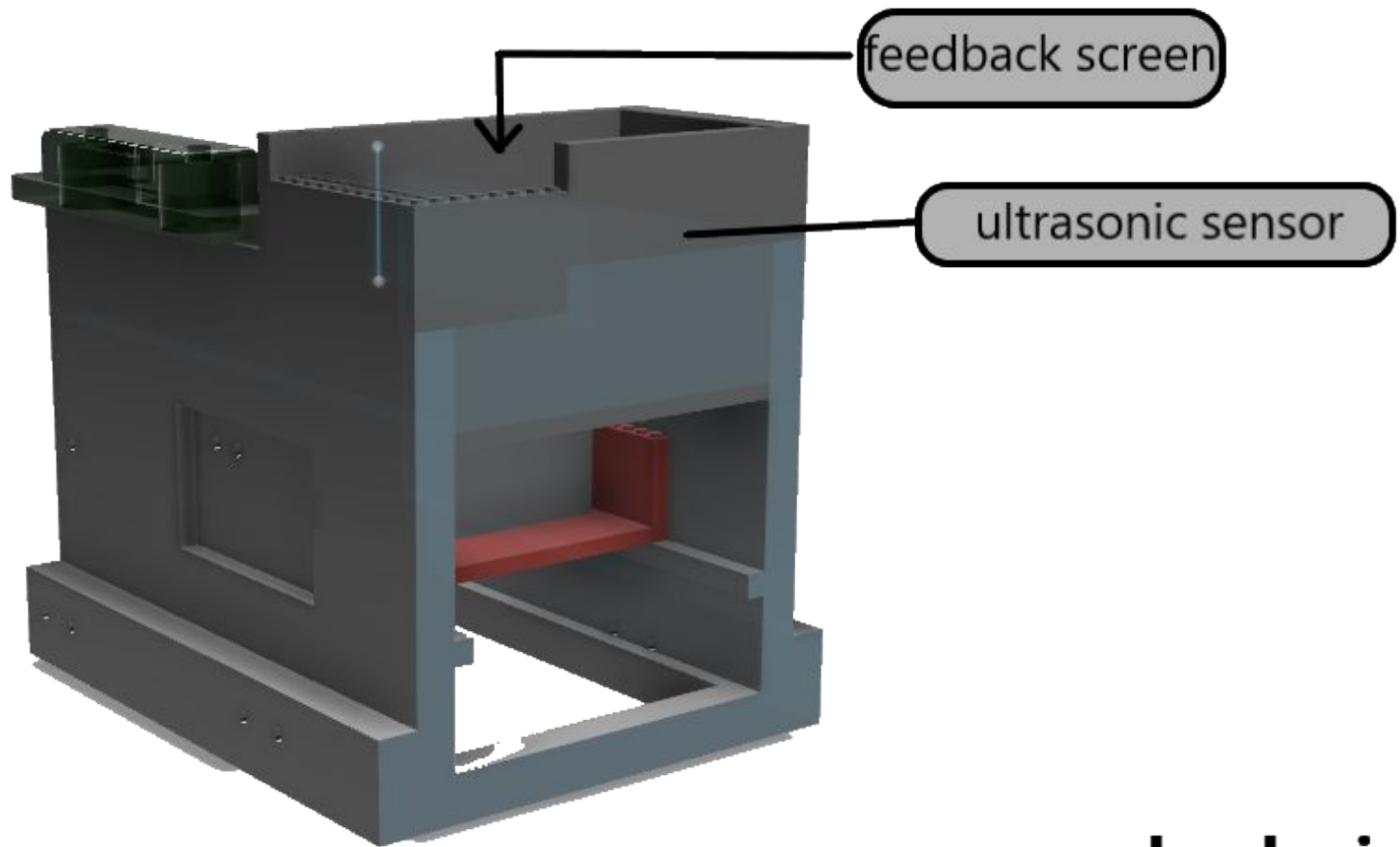
Goals for Demo 2

- Add a chamber to hold rubbish, cameras and space for wires
- Increase structural stability and scale by 3D printing parts
- Add a trigger to detect rubbish
- Show clear feedback of what category the rubbish is
- Improve the ML Model to have low false positives
- Allow the ML model to work with 3 and 4 bins

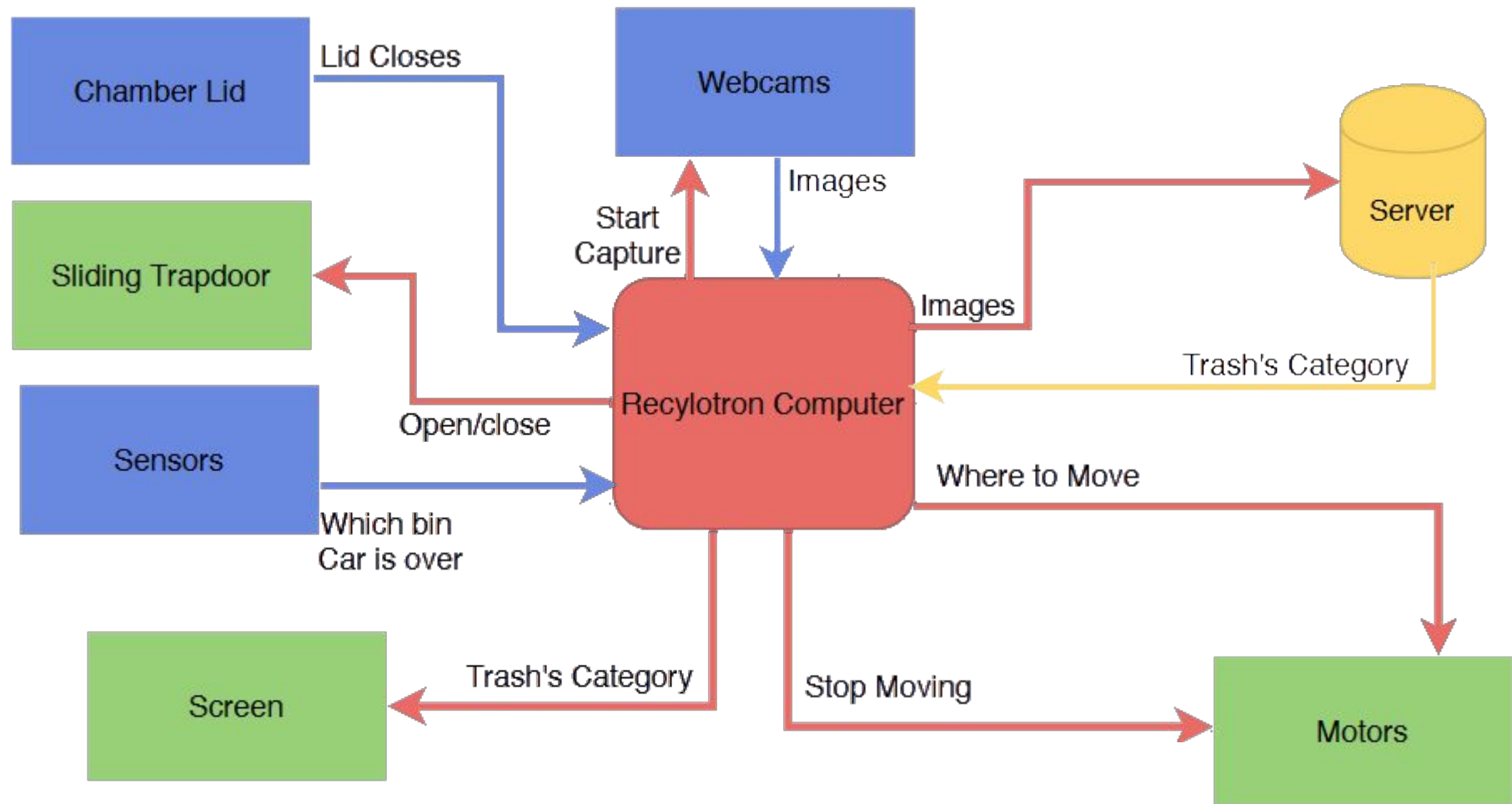




front view

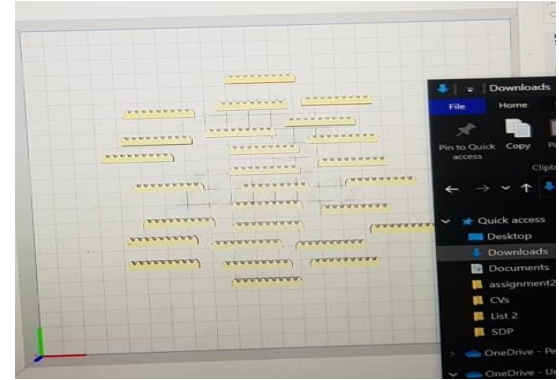


back view



Problems with Hardware

- SD Card Crashed
- 3D Prints Failed Multiple Times
- Modeling Turn Around (body took 5 days to print)
- Sizing Errors
- Lack of Lego Pieces (e.g. gear racks)



Test Name	Number of Trials	Success Rate
Lid Trigger	50	96%
Motor Function	20	100%
Electromagnet (Locking)	10	100%
3D Printing	7	43%
Ultrasonic (Location Detection)	10	90%

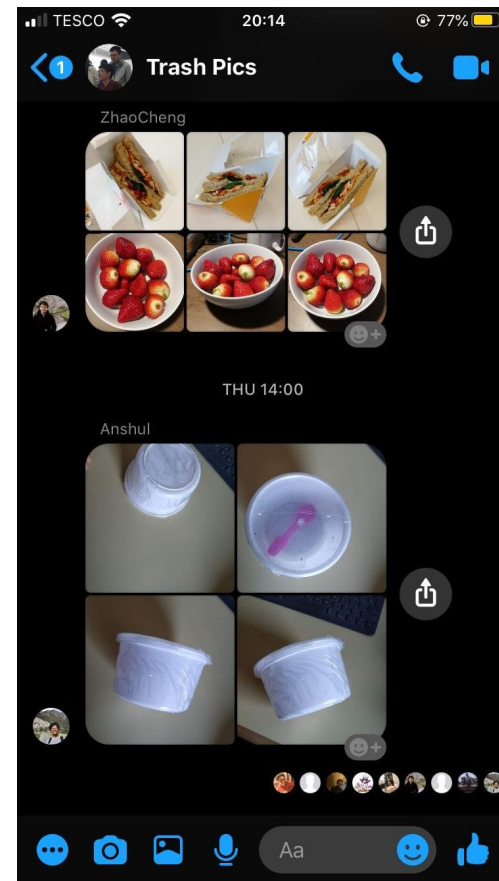
Problems with Datasets

- Initial size of *training* dataset was too small (2K images)
 - Too small for large models like deep neural networks
 - Very few trash items (only about 100)
 - Constructed artificially by taking multiple photos of clean items
-
- *Testing* set was a random split from the training set, so there are some overlap of items between the two sets.
 - Tests are too easy for classifiers, fails to estimate real world performance.



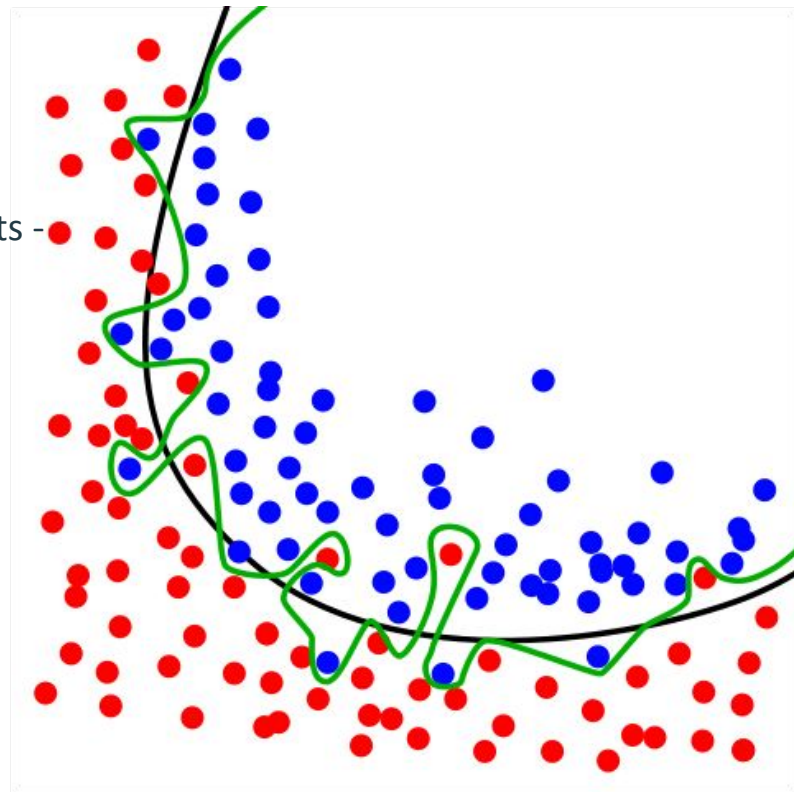
New Datasets

- Created our own dataset for *testing* (only using 111 useful photos for 57 objects)
- Found KNN Model performed poorly on new *test* dataset (~40% accuracy)
- So we updated *training* dataset with images from Litterati's global map
- Now have 1.5 million images to *train* Recyclotron on!



Problems with KNN Model

- Poor at generalization - same bottle may be un-recognised at different angles because of KNN's precision!
- KNN is expensive computationally for large training sets - our dataset is too large for KNN to store and process efficiently



The New Model



Image fed into network

ResNet block 1

ResNet block 2

ResNet block 3

ResNet block 4

ResNet block 5

Each block outputs a feature vector

Feature vectors are concatenated

Classification layer outputs a category

$\begin{bmatrix} 1 \\ 0 \\ 1 \end{bmatrix}$

$\begin{bmatrix} 0 \\ 1 \\ 1 \end{bmatrix}$

$\begin{bmatrix} 1 \\ 1 \\ 1 \end{bmatrix}$

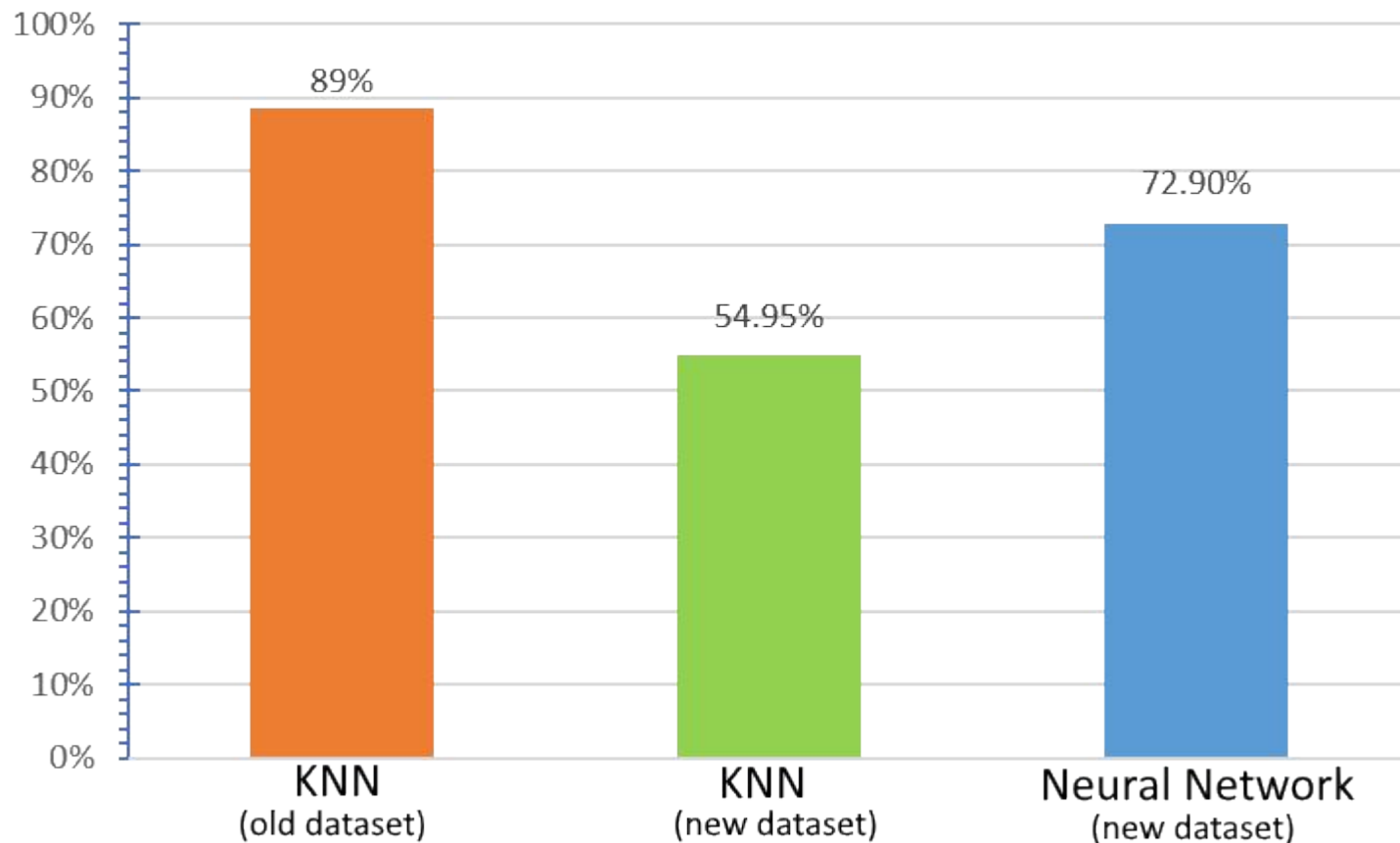
$\begin{bmatrix} 0 \\ 0 \\ 1 \end{bmatrix}$

+

Neural Network Classifier

"METAL"

Comparison of Model Accuracy (Binary)



Why are we punishing false positives?

If a recyclable object is categorised as “trash”,



Recyclable object goes into bin



Taken to landfill



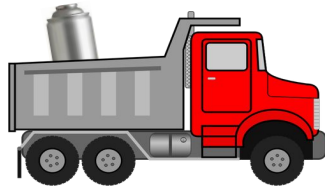
Dumped into landfill

Why are we punishing false positives?

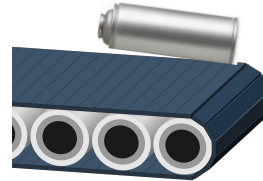
If a “trash” object is categorised as recyclable,



Trash goes into
recyclable bin



Taken to Recycling Facility



Trash is sorted by
machines and people



Machines break which
costs time and money


Confusion Matrix (Contingency Table)

	<i>Glass</i>	<i>Metal</i>	<i>Paper</i>	<i>Plastic</i>	<i>Trash</i>	<i>Precision</i>
<i>Glass</i>	0	0	1	0	0	0
<i>Metal</i>	0	2	0	0	1	0.67
<i>Paper</i>	0	0	20	1	10	0.65
<i>Plastic</i>	0	0	0	12	2	0.86
<i>Trash</i>	0	0	5	11	42	0.72
<i>Recall</i>	0	1	0.8	0.48	0.76	

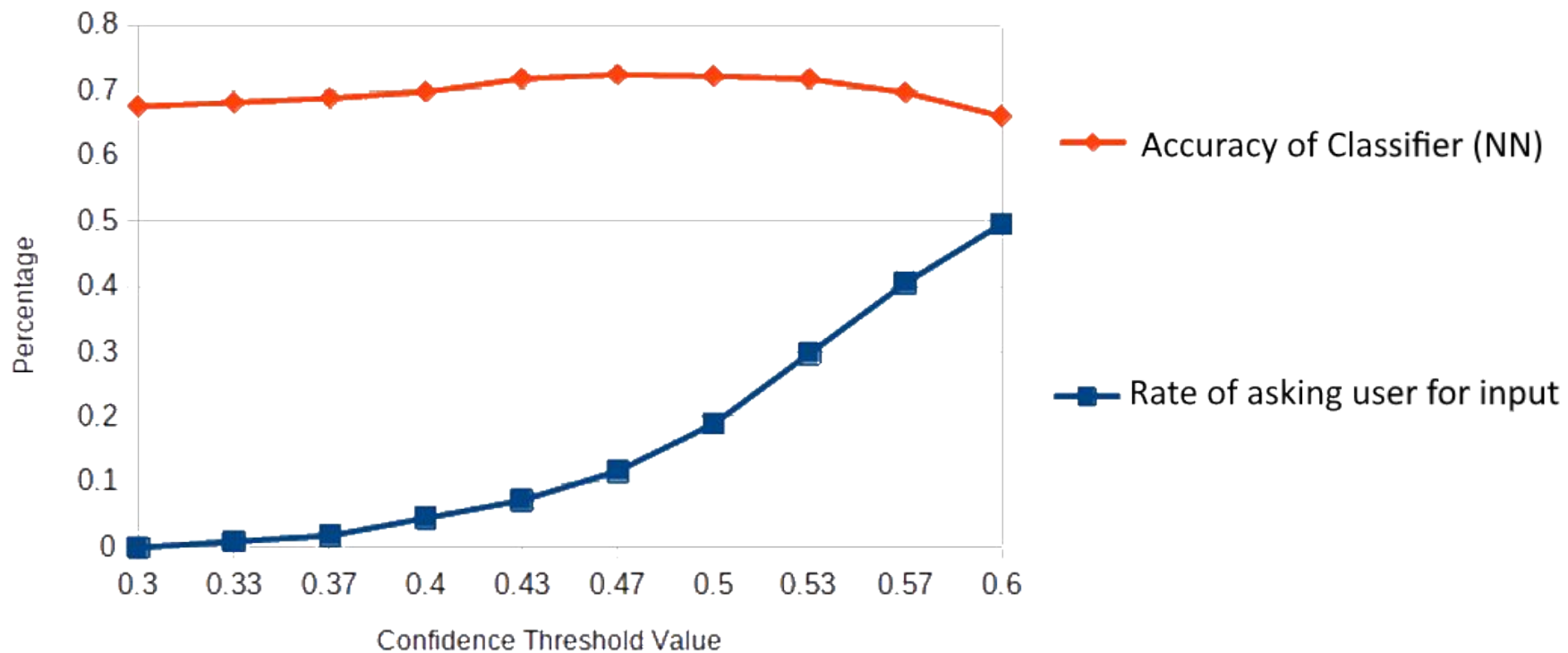
Confusion Matrix (Contingency Table)

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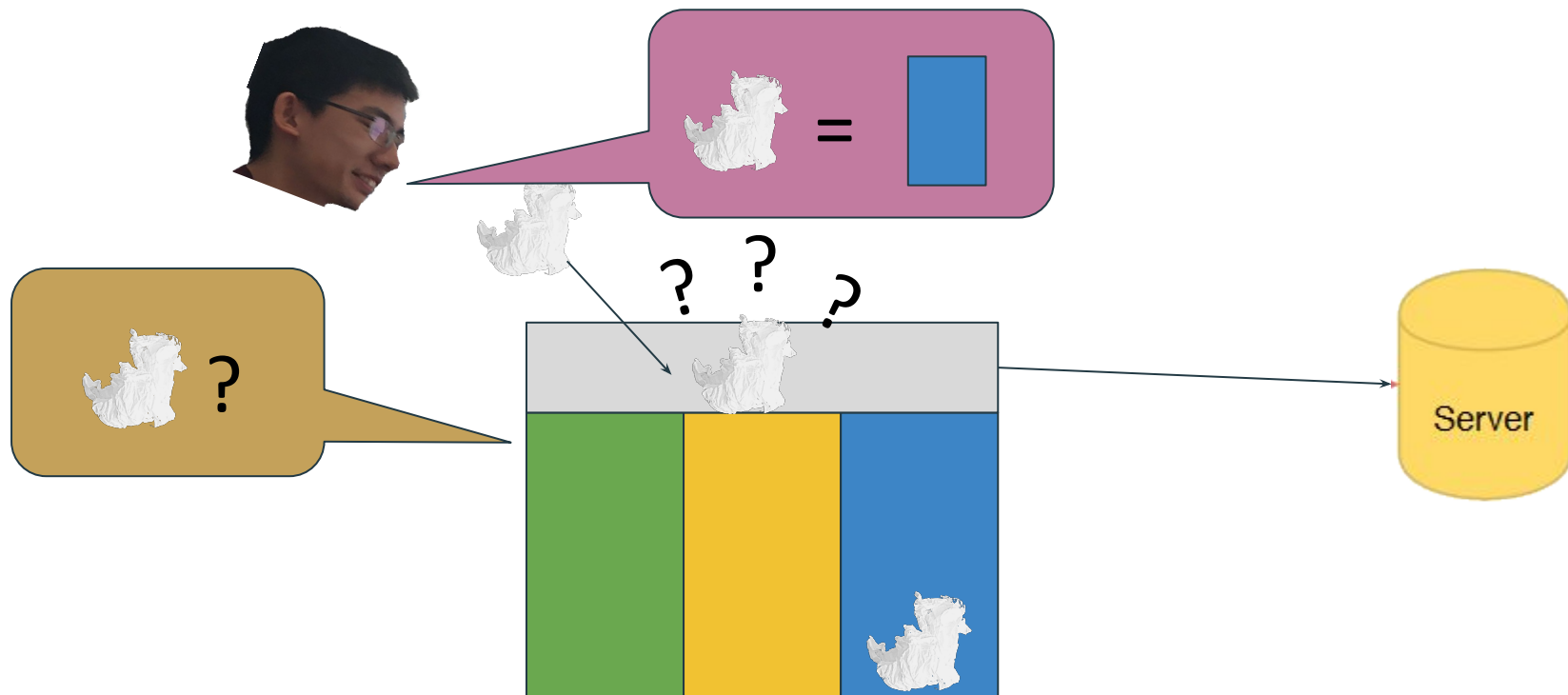
False positive rate
of 24%



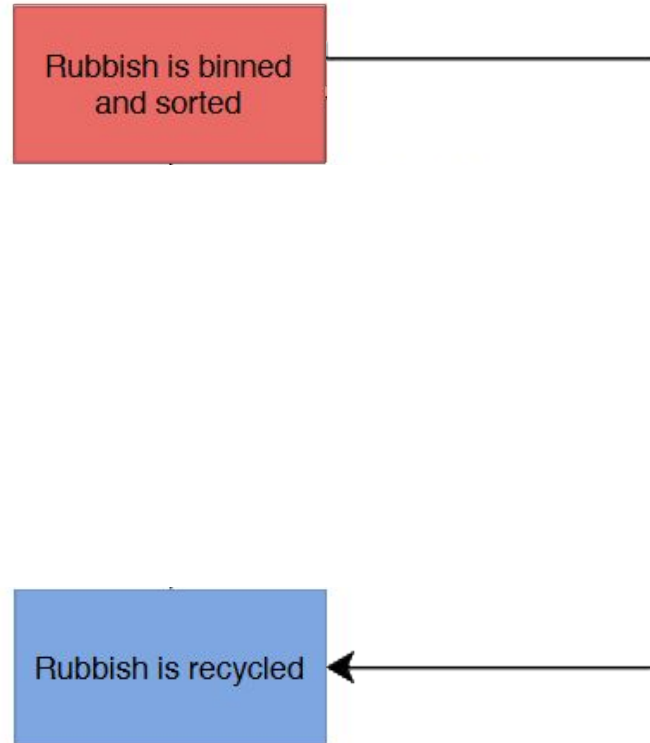
Effect of Confidence Thresholds



Future Milestone: User Training



Future Milestone: Highly Extendable



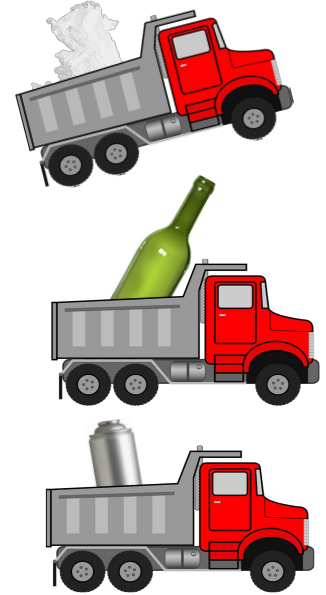
Future Milestone: Highly Extendable



Trash all goes
into one bin



Trash taken to Mixed Recycling
sorting Facility
Trash is pre-sorted
by Recylotron



Trash taken to respective
recycling plants

Budget

RED indicates items that were purchased this demo

COMPONENT	COST
3D Printed Body & Lid	£65
3 Electromagnets	£4
2 Ultrasonic Sensors and LCD Screen (GrovePI Kit)	£10
2 LEDs	£3
2 Webcams	£15
5 EV3 Motors	£130
2 Steel Railings	£10
Higher End Raspberry PI	£50
Total Cost	£287
Total Spent	£97

Questions?