

# Properties of Materials

## Metal Processing

## Microstructures

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2.7 Queens Building

# Formative Feedback

- Top 3 Questions
  - “How to choose correct side of the lever”
  - “If there is liquid present, is it always composed of both metals”
  - “Is there a visual example of partially mixed solid”
- Response
  - I’ll show/reinforce this during this lecture
  - No (for you: YES). Also 90% if our interest is solid-solid transformations
  - I will show videos of solidification (solid+liquid) and deal with solid-solid mixtures in this lecture.

# Preview

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## Intended Learning Outcomes

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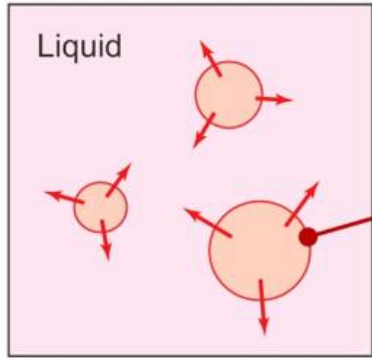
Understanding	How the phases predicted by phase diagrams tend to manifest.
Skills	Able to make qualitative predictions of microstructure from phase diagrams.
Values	Appreciate the link between microstructure and subsequent properties.

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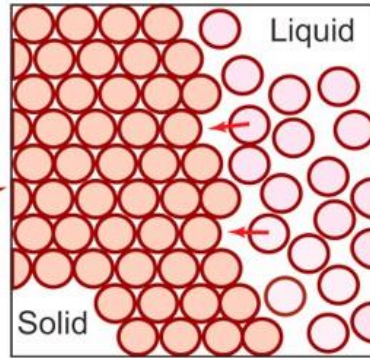
- Interpreting phase diagrams wrt common microstructures
- Predict likely changes in properties
- Look at Fe-C phase diagram

# Microstructures

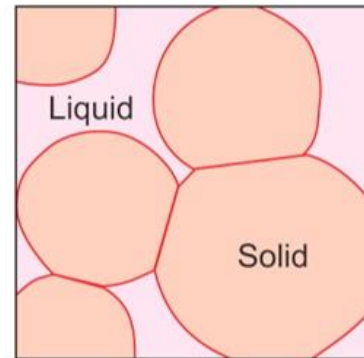
(a) Nucleation



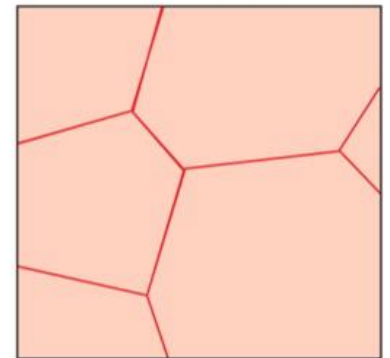
(b) Solid-liquid interface



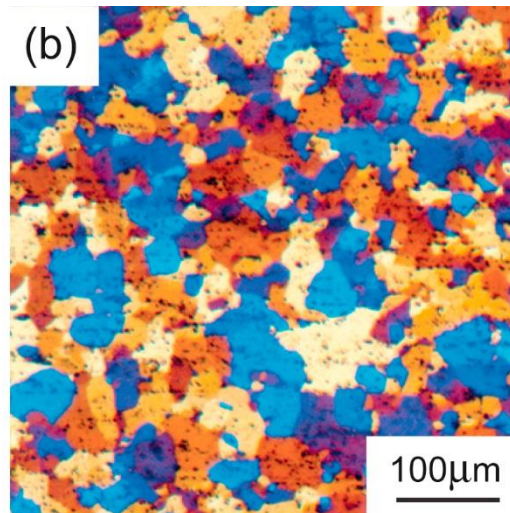
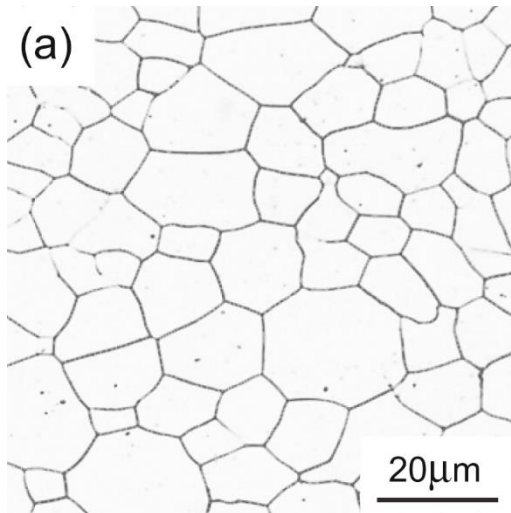
(c) Impingement



(d) Solid grains

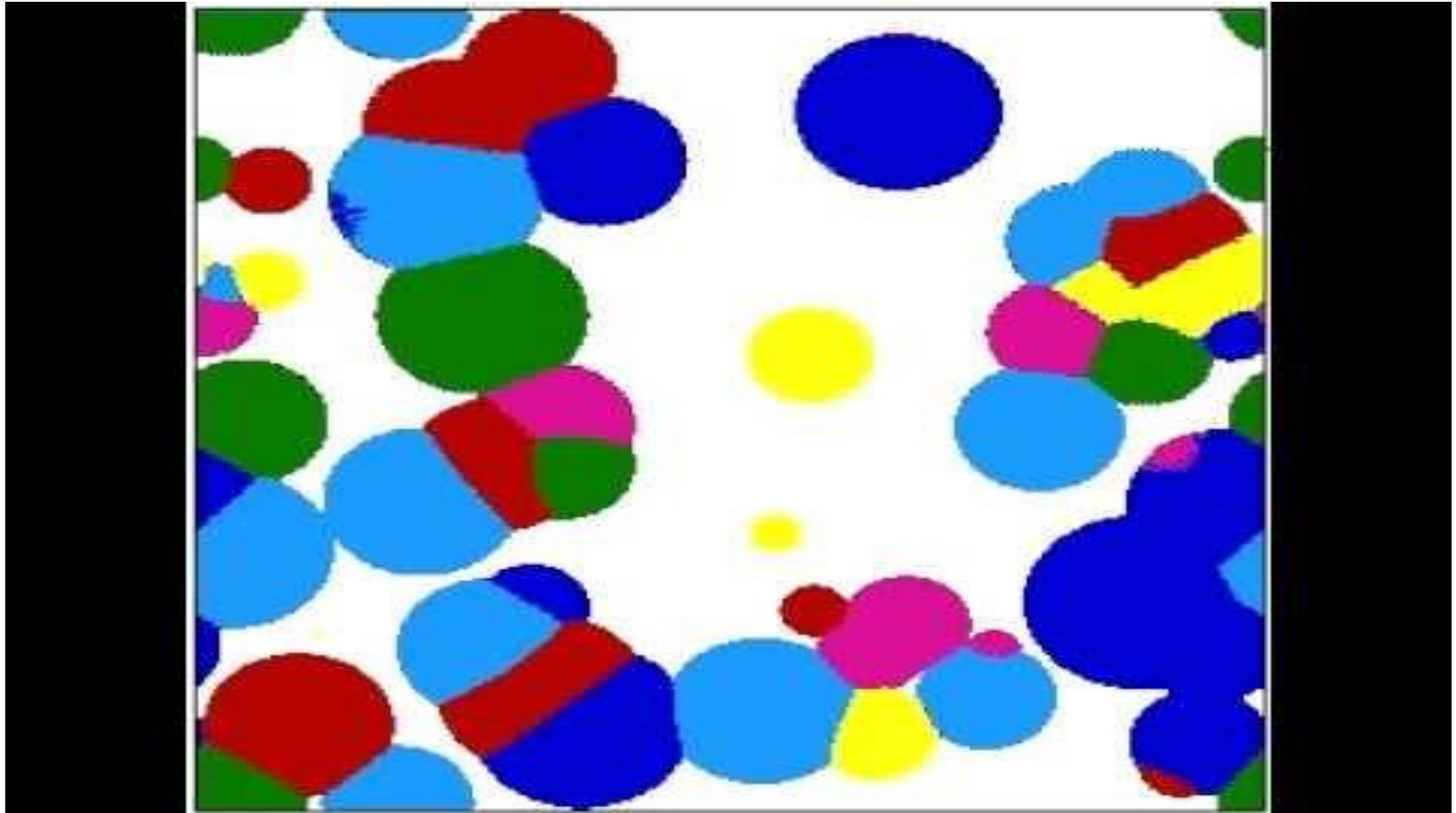


Pure Fe

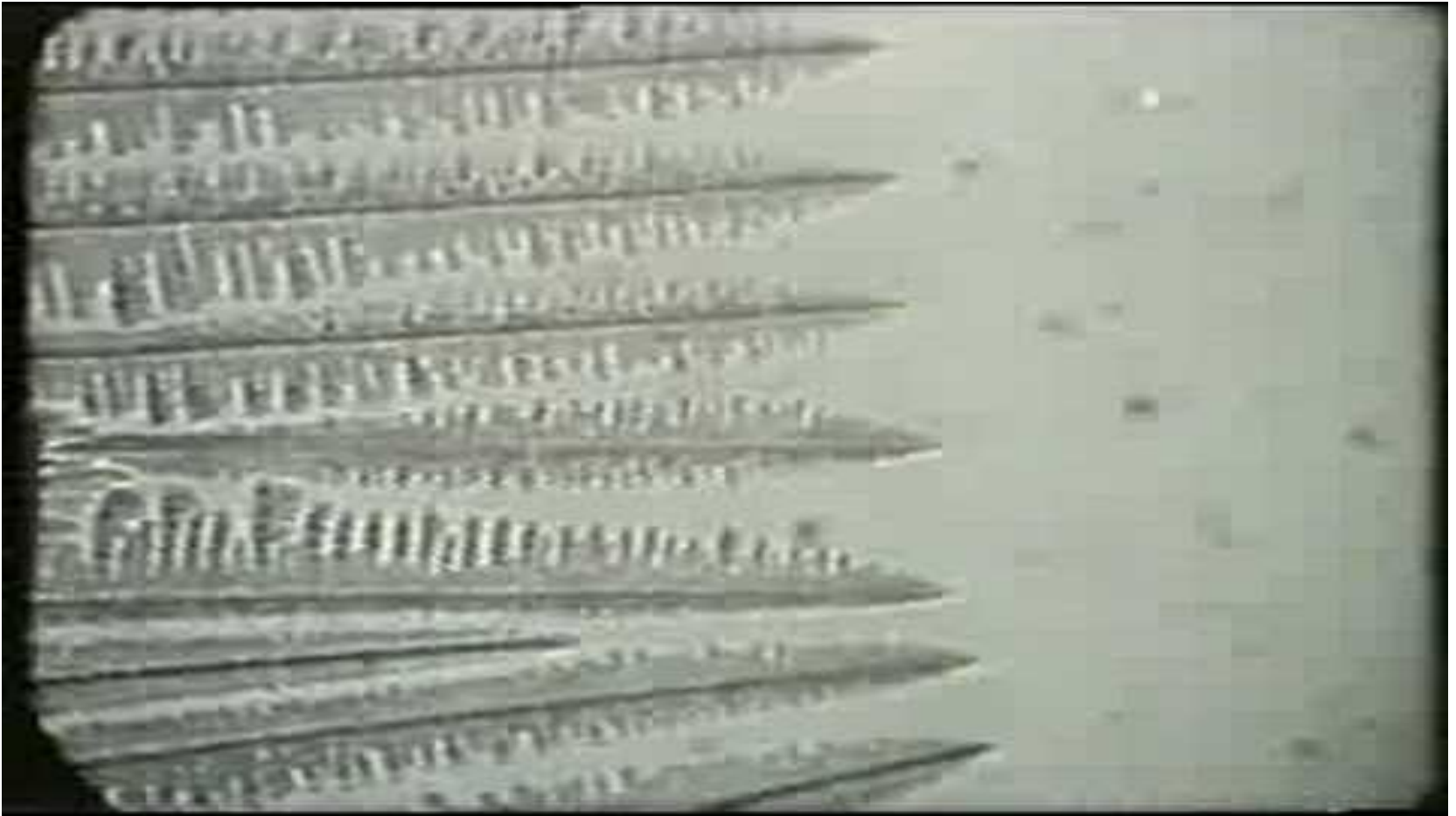


Pure Al

# Solidification

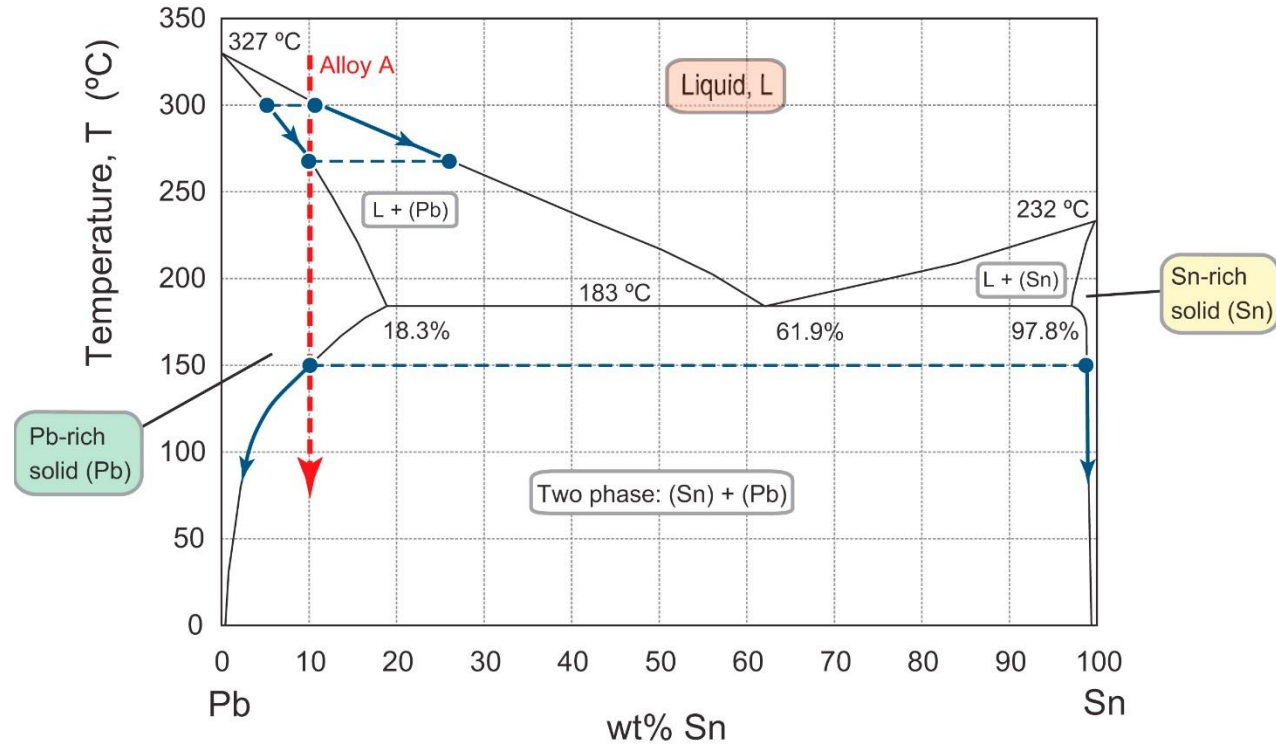
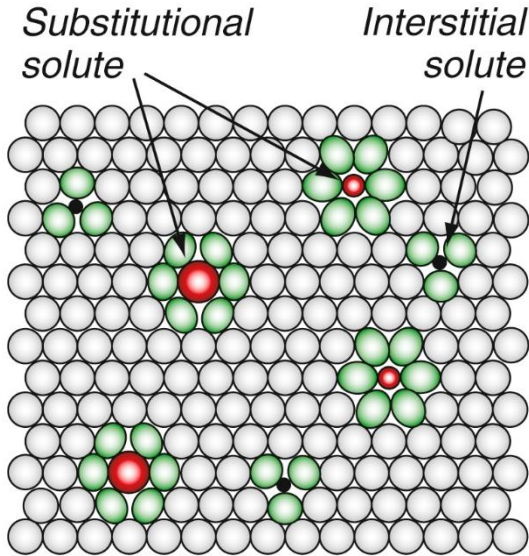


# Solidification

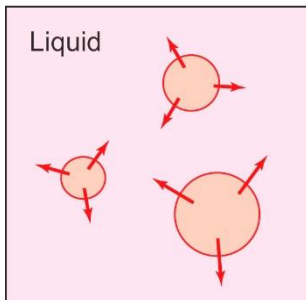




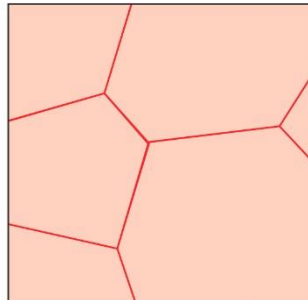
# Microstructures



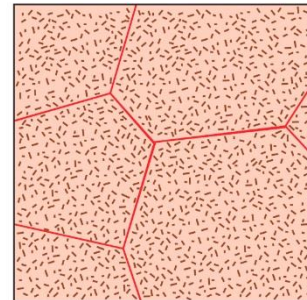
Nucleation of (Pb),  
below 305  $^{\circ}\text{C}$



Grains of (Pb),  
270  $^{\circ}\text{C}$  to 150  $^{\circ}\text{C}$



Precipitation of (Sn)  
within (Pb) grains,  
below 150  $^{\circ}\text{C}$



If precipitates are **hard**  
in **soft** matrix we get a  
strengthened material



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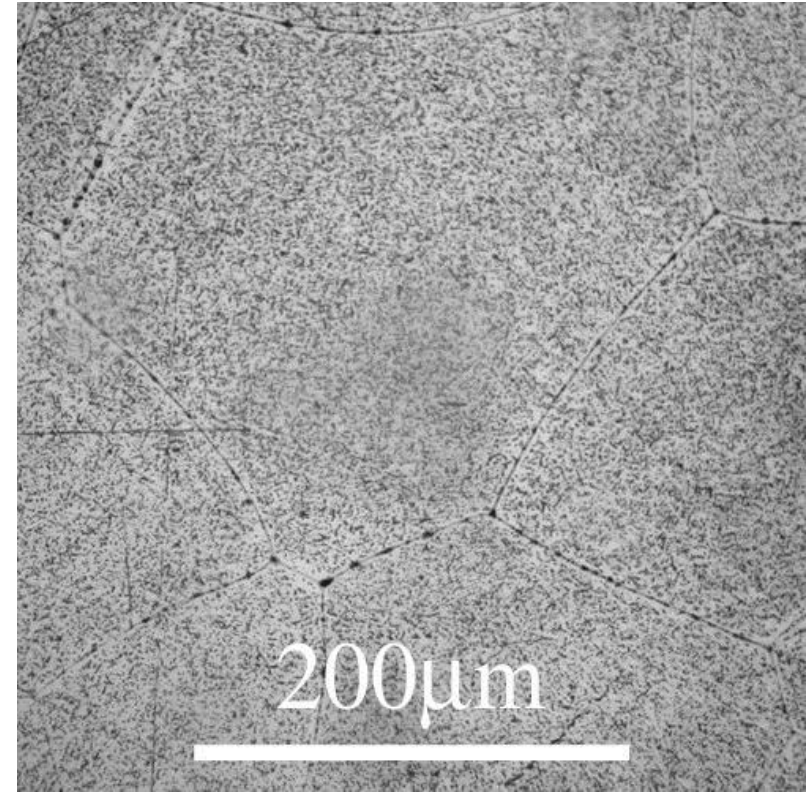
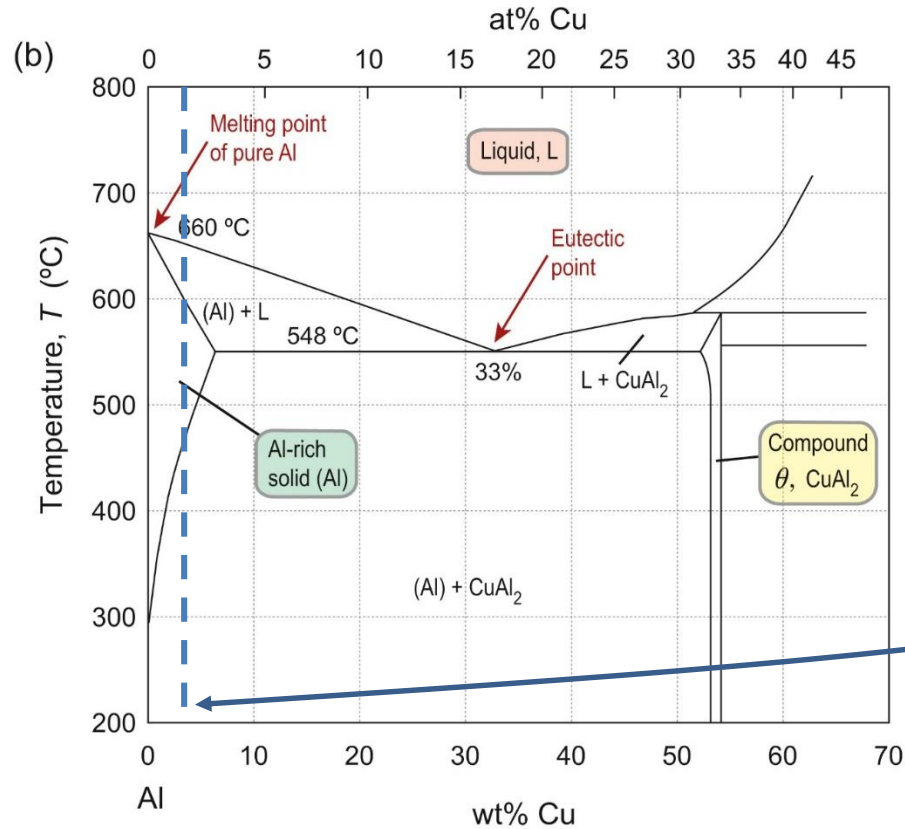
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# Al-Cu (2xxx)





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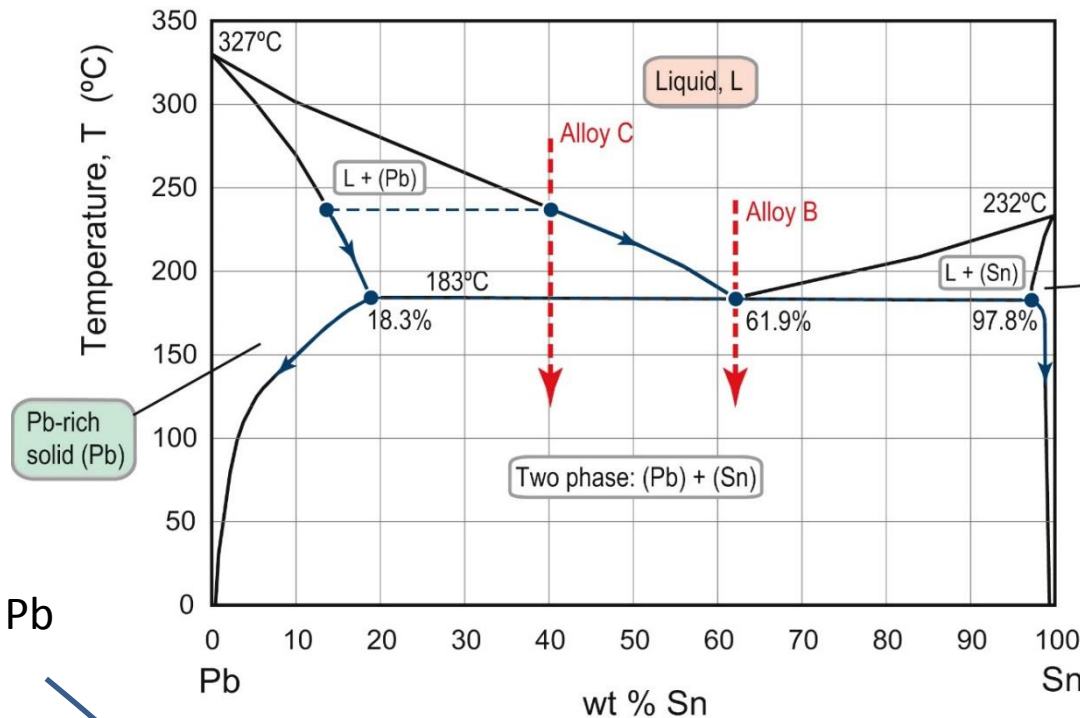
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# Eutectics

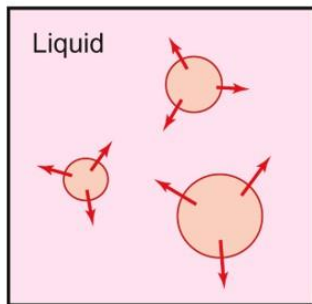


MICROCONSTITUENT  
(different form of  
same phase or  
combination of  
phases)

Eutectic  
mixture of Pb  
and Sn

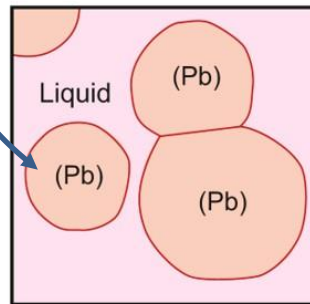
Primary Pb

Nucleation of (Pb),  
below 235 $^{\circ}\text{C}$



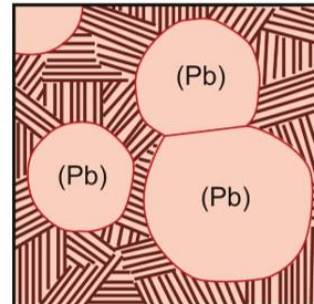
(a)

Just above 183 $^{\circ}\text{C}$



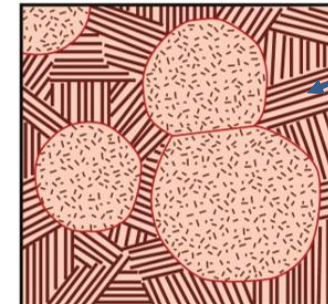
(b)

Eutectic (Pb)+(Sn),  
just below 183 $^{\circ}\text{C}$



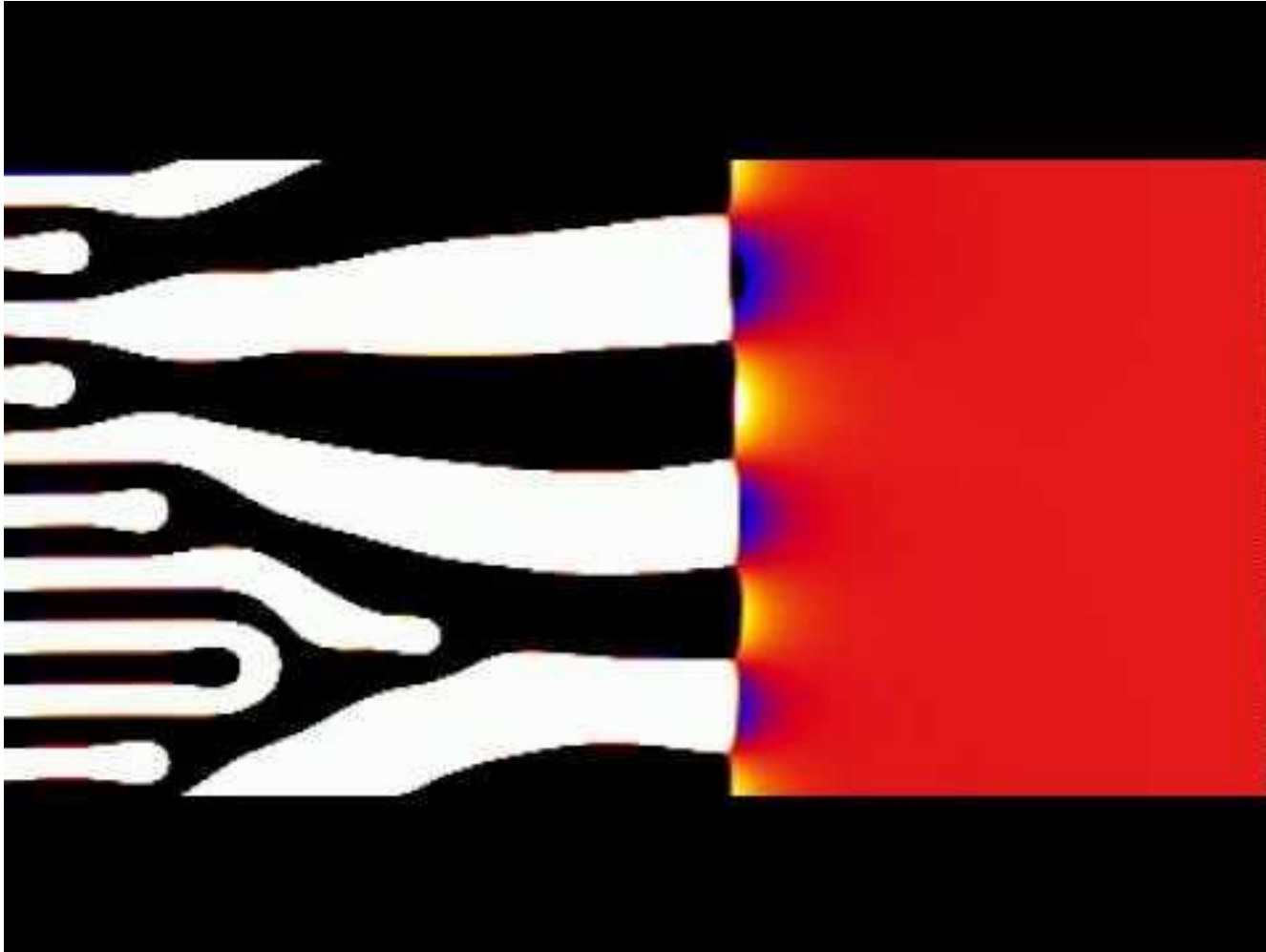
(c)

Precipitation of (Sn)  
within (Pb) grains,  
below 150 $^{\circ}\text{C}$



(d)

# Eutectic growth





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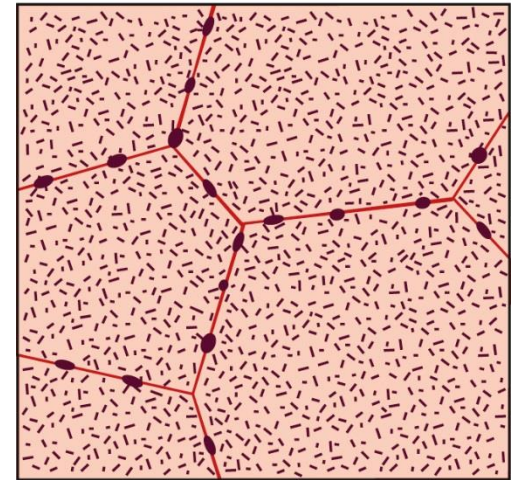
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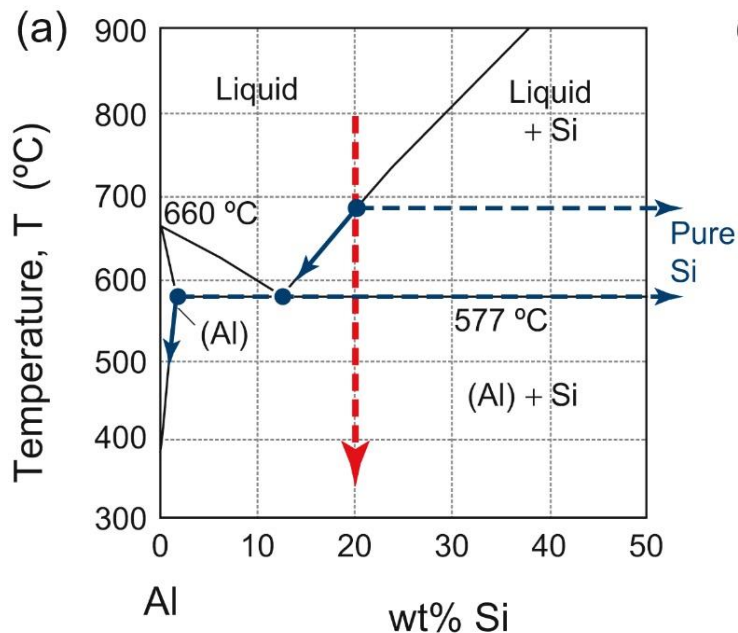
# Aluminium

Precipitation  
strengthened wrought  
Aluminium (2xxx Al-Cu)

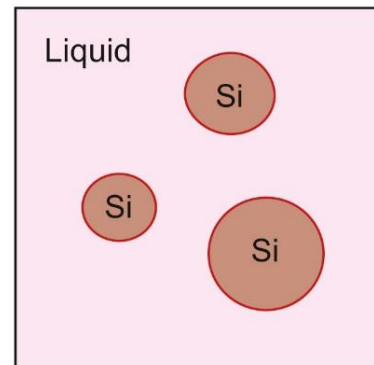
Precipitates of  
 $\text{CuAl}_2$  in (Al)



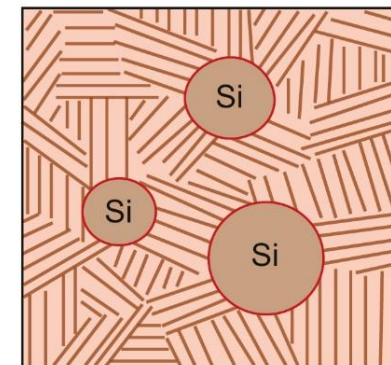
Cast Al-Si alloy



(b) Primary Si grains,  
just above 577  $^{\circ}\text{C}$



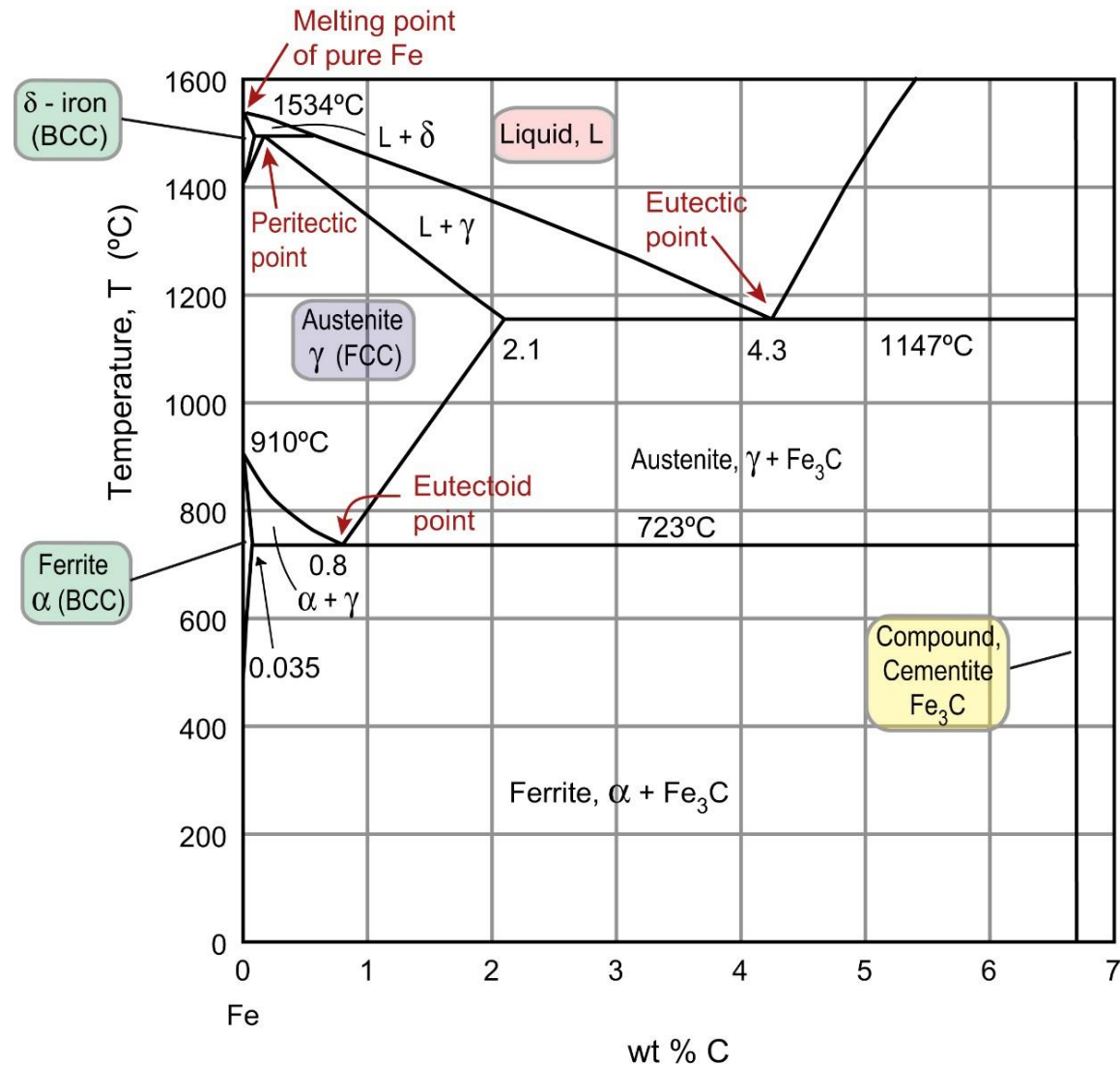
(c) Eutectic (Al)+Si,  
just below 577  $^{\circ}\text{C}$



Much bigger scale  
Si 100-200  $\mu\text{m}$



# Fe-C Phase Diagram

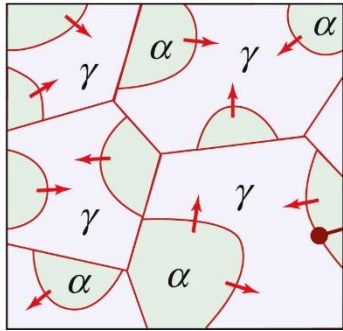




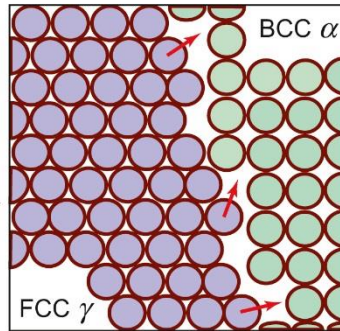
# Steel Microstructures

Pure Fe ( $C < 0.02\%$ )

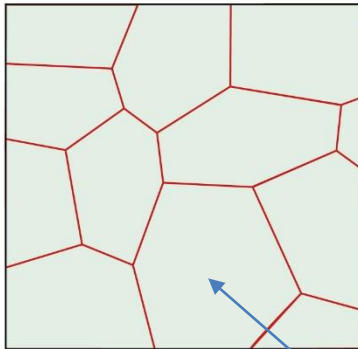
(a) 25%  $\gamma$  transformed



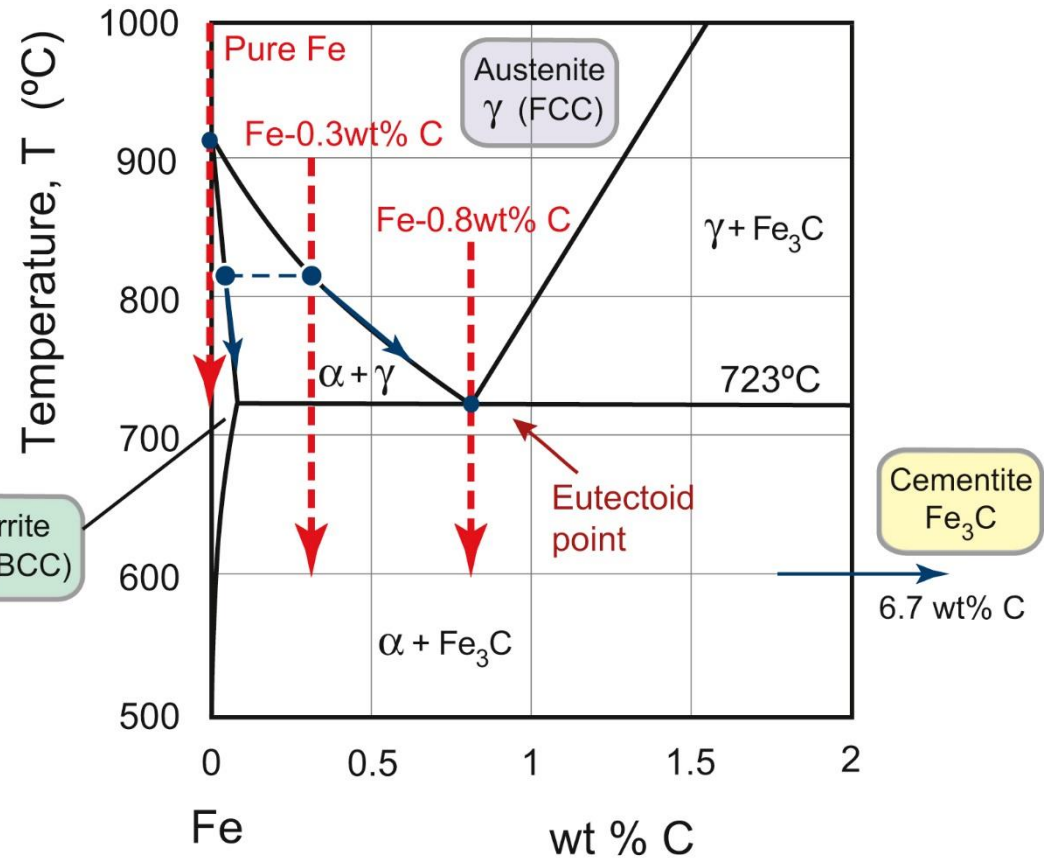
(b)  $\gamma$ - $\alpha$  interface



(c) Final  $\alpha$  grains

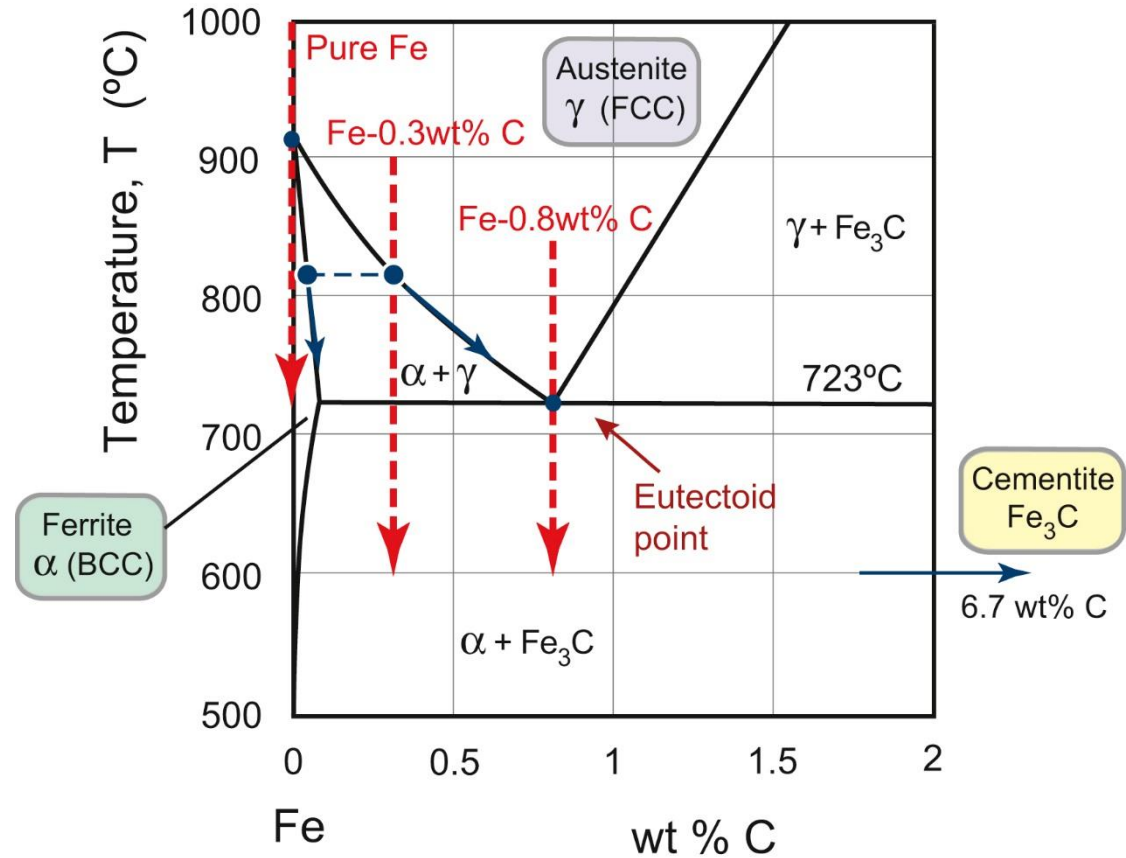
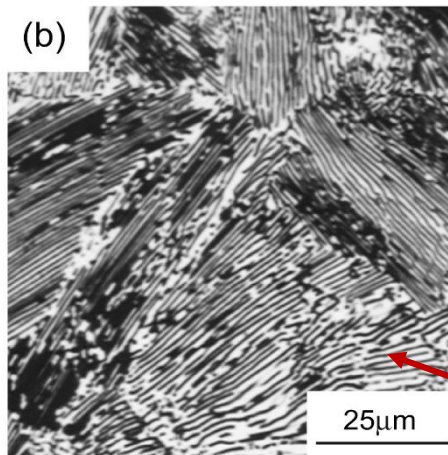
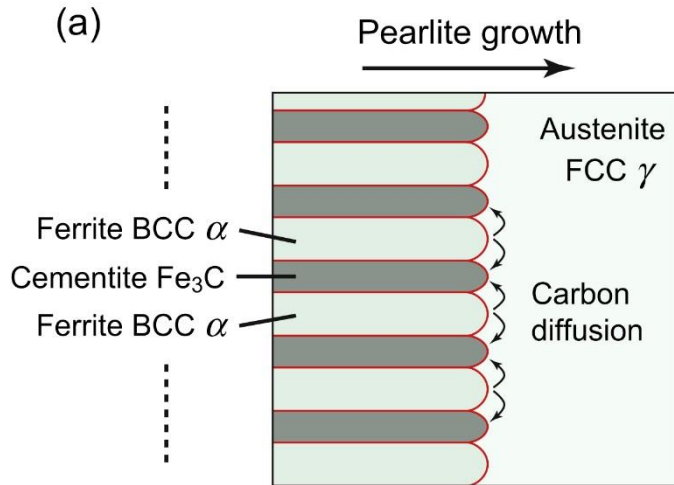


Ferrite = Ductility



# Steel Microstructures

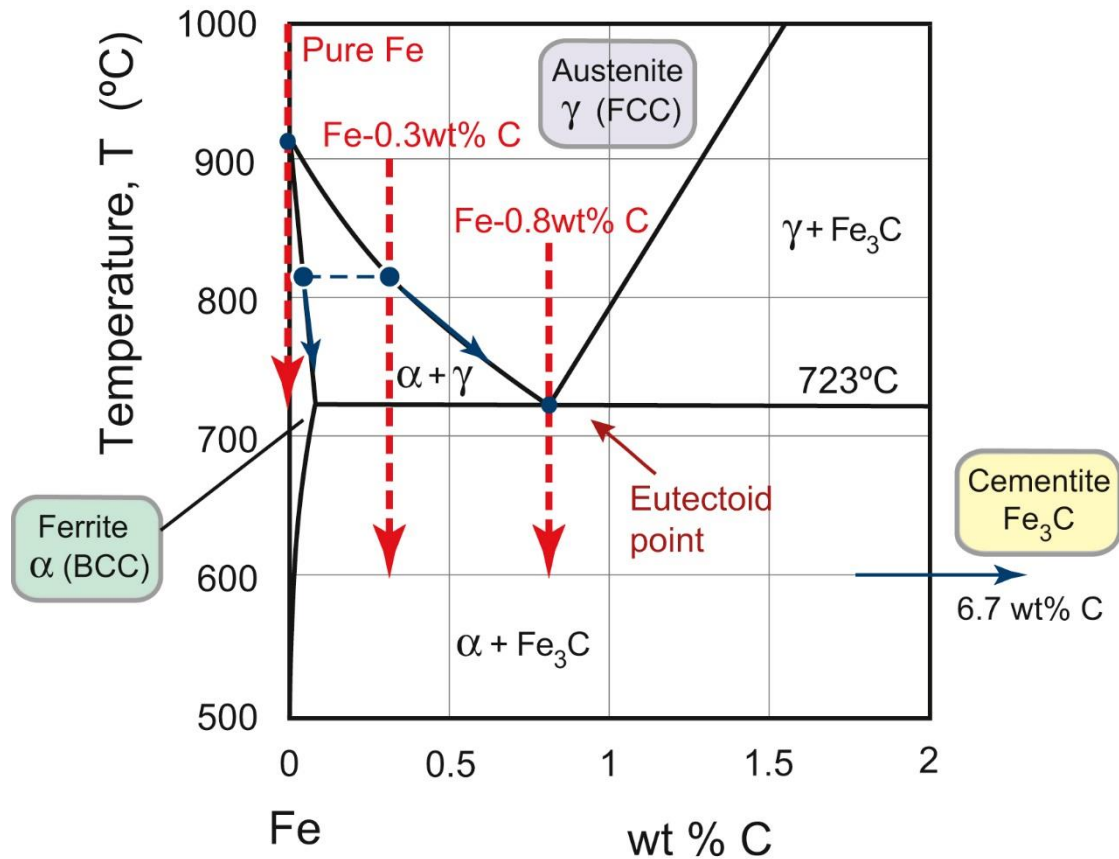
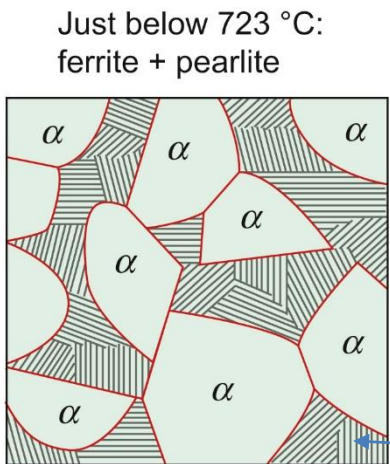
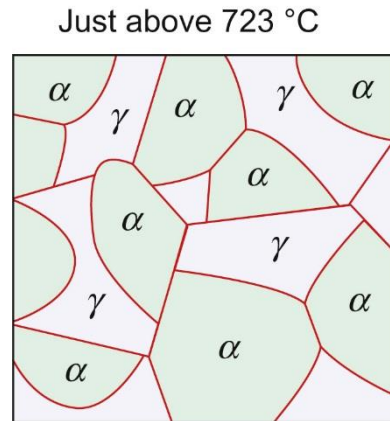
## Eutectoid Fe (C=0.8%)



Pearlite (eutectoid) = Strength

# Steel Microstructures

## Hypoeutectoid Fe (C=0.3%)



More pearlite (more C) = more strength, less ductility



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# Summary

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## Intended Learning Outcomes

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Understanding	How the phases predicted by phase diagrams tend to manifest.
Skills	Able to make qualitative predictions of microstructure from phase diagrams.
Values	Appreciate the link between microstructure and subsequent properties.

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- **COMPLETE QUESTIONS 4-7 BY NEXT WEEK**