StM1 Structural Design



Element Design



Using "<u>Static Analysis</u>" i.e. considering static "<u>Load Cases</u>" which represent "snap shots" of loading configurations, we can check <u>stiffness</u>, <u>strength</u> and <u>stability</u> against allowable values:

E.g.:

Stiffness: deflection at limit c/w allowable deflection

Strength: stress at proof or ultimate c/w yield, proof or ultimate* strength

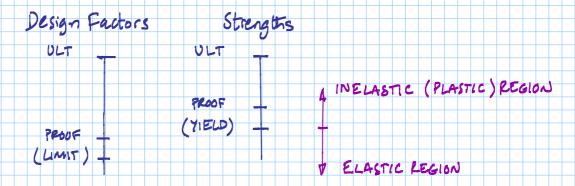
Stability: stress at proof or ultimate c/w critical buckling strength

For most types of <u>conventional design</u>, e.g. land based machines or structures, the <u>yield strength</u> or <u>proof stress</u> is commonly used as the criterion for failure.

For <u>airframe design</u> we normally use the <u>ultimate strength</u> as the criterion for failure to allow greater efficiency. However, this means that before failure, the stress will exceed the elastic limit and enter the "inelastic" or "plastic" range.

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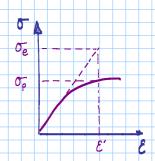
Note, if the ratio of ultimate factor: proof factor exceeds the ratio of ultimate strength: proof strength then the check at proof can be considered covered by the check at ultimate e.g.:



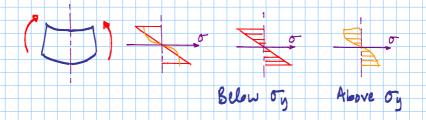
If this is not the case then the design at proof will need to be checked after initial design at ultimate.

Design in the Inelastic Region

For a given displacement or strain, linear elastic theory over-estimates stresses beyond the elastic limit, i.e. in the "inelastic" region.



In particular, in bending or in torsion, as the material becomes plastic the stress distribution will become more uniform. I.e. the peak value will diminish.



Using elastic theory to design in the inelastic region will therefore result in some conservatism and a heavier design.

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BARS: AXIAL LOADING



4

Stiffness: F = kd 0, $\sigma = EEO : k = AEO$ Assuming linear elasticity

Design for stiffness or deflection

"Design not to exceed a deflection limit"

Design for d < d* @ limit

Stiffness is usually checked at limit or proof loading.

At limb lead: $O: F < Q^*$ L > F d^* d^*

I.e for a chosen material and associated modulus, E, we can now design the bar geometry to achieve the required stiffness.

The length may already be specified according to the allowable geometric envelope.

(3)

 $\mathcal{O} = \frac{F}{\Delta}$ Tension or compression axial loading.

Dentify and "Design for stress not to exceed allowable strength

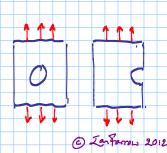
I.e.: for a chosen material we can now design the required cross-section dimensions.

But note, strength is usually driven by details!

E.g. a stress concentration factor at a round hole or notch is typically $\times 3$ for an isotropic material. i.e. $K_{+} = 3$.

 $0 = K_T \stackrel{F}{=}$ where A is the net section area.

May need to Consder fatigue and fracture toughness" - Yr 3!



Stability Global: Euler

Usually more informative 7
to work in terms of stress to work in terms of stress

For a slender element we can assume that buckling occurs within \prod_i the elastic range.

=
$$k \pi^{2} E I$$
 substituting: $\rho = \sqrt{I}$

"Radius of gyra

= Lπ²E(μ)² = "Radius of gyration"

where 4/p = "Slenderness ratio" and for a thin "Euler" strut: 4/p >100

"Design for stress not to exceed the critical buckling strength"

stren at, Om, pool or vet

I.e. for a chosen material and end fixity conditions we can now design our strut geometry to avoid global buckling.

3

Note, we can use: $\sigma_{CLIT} = k \pi^2 E / \frac{p}{L}^2$ where k is the end fixity constant

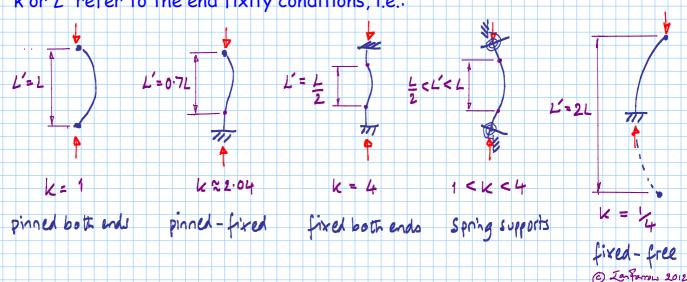
or: $\sigma_{\alpha, r} = \pi^2 E \left(\frac{\rho}{L}\right)^2$

 $\sigma_{CL} = \pi^2 E \left(\frac{\rho}{\Gamma}\right)^2$ where L' is the "effective Euler length"

I.e.:

$$k = \left(\frac{L}{L'}\right)^2$$

k or L'refer to the end fixity conditions, i.e.:



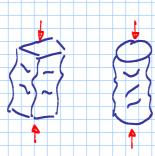
Note, if the applied stress, σ , or predicted critical elastic buckling strength, σ_{GEIT} , approaches the yield or proof strength of to material, σ_{g} or σ_{F} then, based on the assumption of linear elasticity, the predicted elastic value may not be valid and must be corrected for plasticity.

Failure may even occur by yielding before buckling if the bar is stocky, i.e. if it has a low slenderness, ratio, L/ρ (More in yr2)

For efficiency it would be sensible to increase the cross section dimensions:

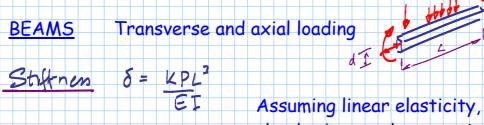
But if we "thin out" the section too much then failure may occur due to a local buckling mode. E.g. "panel buckling" or "skin wrinkling"!

È.5.



More on this in yr 2

Es. try crushing a beer can!



slender beam, plane sections, etc.

Design for deflection not to exceed deflection limit 0.000

I.e for a chosen material and associated modulus, E, we can now design the beam geometry achieve the required stiffness.

For efficiency we are driven to increase the 2nd moment of area, I. To achieve this efficiently we displace the material from to beam neutral axis, making the section from relatively slender walls, i.e. "thin wall "section design, typical of light aircraft.

But note, the section then becomes susceptible to local instability in the form of panel buckling.

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(10)

"I-beams" are classically used in section design where bending is predominantly in one plane.

For optimisation the ratio of I-beam web depth to flange width should be ~ 2:1

Strength -o = M = E Assumptions: elasticity etc.

y = e Assumptions: elasticity etc.

y = e Assumptions: elasticity etc.



Dearson for
$$\sigma \leq \sigma^*$$

$$\frac{My}{T} \leq \sigma^*$$
etc.

Also, as a first estimate we can check the shear stress, assuming the transverse shear load is carried by the aligned web elements only:

Perf for $\gamma \leq \tau^*$ where: $\tau^* = \text{allowable shear strength}$.

Eq. $A_s \approx b_u \cdot t_u$ $V \leq \tau^*$ Typically: $\tau^* = \sigma^*$ for ductile material

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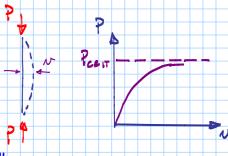
Stability Global Euler Buckling



If the beam is subjected to a significant axial compressive load as well as transverse loading then a global 'Euler' mode of buckling may occur.

-A true "bifurcation" will not be reached because the beam will already be deflected under the transverse loading.

The lateral deflection will result in a further secondary moment due to the axial offset i.e. P.v



Such beams are often referred to as "Beam Columns"

For simple initial design we can make an estimate of this secondary bending' moment as: M' = M $1 - P_{P_{cent}}$

Where M is the primary bending moment due to transverse loading

P is the applied axial compressive load

Pcrit is the critical Euler buckling load of the beam as a strut



1 1 1 1 1

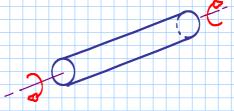
Local buckling of beam column elements, i.e. flanges and webs can also occur as panel buckling under the action of bending and shear leads as well as axial.



But more on this in yor 2!

SHAFTS Torsional loading

Stiffness T = GO



Assuming linear elasticity, free torsion (neglecting warping), plane sections, etc.

Design for twist not to exceed an allowable value:

Design for
$$\theta \leq \theta^*$$

Design for
$$\theta \leq \theta^*$$

$$O: \underline{TL} \leq \theta^* \quad (\theta + \epsilon d)$$

$$GT$$

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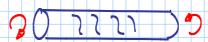
(14)

Design for shear stress not to exceed allowable value: $\nabla u^{*} = \nabla u^{*}$

Design for $7 \le 7^*$ where: $7^* = \text{allowable shear strength.}$ O: $1^* = 7^*$ Typically: $7^* = 7^*$ for ductile material $7^* = 7^*$

Similar to beams, we are driven to increase the polar second moment of area, J, by using thin walled sections with large radius. But the section then becomes susceptible to local torsional buckling mode wrinkling along the shaft.

Stability



Stability becomes important as a local wrinkling mode for thin wall shafts.

COMBINED LOADING & SUPERPOSITION



For elements which carry combined loading, if we assume that the material and structural responses are linear then we can carry out a separate analysis for each loading and simply add the results by superposition.

E.g.
$$\begin{array}{c}
F_{x} \\
M_{z}
\end{array}$$

$$\begin{array}{c}
F_{x} \\
A
\end{array}$$

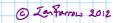
$$\begin{array}{c}
F_{x} \\
A
\end{array}$$

$$\begin{array}{c}
F_{x} \\
F_{x}
\end{array}$$

$$\begin{array}{c}
F_{x} \\
A
\end{array}$$

$$\begin{array}{c}
F_{x} \\
F_{x}
\end{array}$$

For combined stresses of different types, e.g. 5, 7, that can not be added directly we need to refer to a "<u>failure criterion</u>" that accounts for the combination of direct and shear stresses that cause failure.



THE STRUCTURAL DESIGN PROCESS



Because there is usually more than one unknown quantity when designing a structure it is often convenient to start with a <u>trial scheme</u> and then check and modify it according to the resulting RF valves.

Evaluating the resulting deflections and stresses for each scheme will quickly build experience and help to develop your engineering judgement.

All scheme developments and checks should be carried out in an engineering "log book".

When the final design is arrived at, the structure should be fully defined by <u>CAD</u> and drawings should be presented in a "<u>Stress Report</u>" along with illustrations of the critical calculations of deflections and stresses and resulting RF values for your final design, based on your most refined methods.

JOINT DESIGN



The following notes illustrate basic joint stressing. Items include:

- 1. Design at Ultimate
- 2. Single fastener pinned joints
- Multiple Fastener fixed joints
- a. ... with concentric loading
- b. ... with concentric and eccentric loading
- c. Fixed joint connection configurations

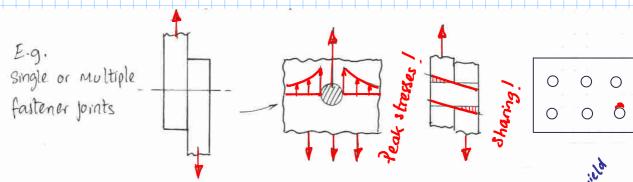
Basic assumptions:

Pins are perfectly rigid (i.e. they do not deform) Pins have perfect fit (i.e. no tilt)

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Design at Ultimate "Net-section average-stress"





Below elastic limit: Unequal load sharing between fasteners with Non uniform stress distribution

— In plane and thru-thickness with the Above elastic limit: Plastic yielding

Above elastic limit: Plastic yielding
Equal load sharing
Uniform stress distributions

Outile allerichtorer with

-> Design using averaged net section stress ok for ductile materials

I.e. for an engineering alloy at ultimate loading we assume that yeilding dissipates stress concentrations and promotes even load sharing (but note, below yield this is not the case - with implications for fatigue!)

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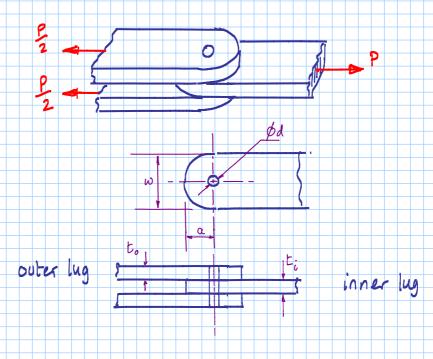
Single-fastener pinned joints



A single pin fastener joint should always be double shear configuration to avoid excessive eccentricity and bending across the joint.

Configuration + Geometry:





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29

Design to ensure that generated stresses do not exceed the allowable strengths of any of the failure modes at ultimate loading.

Design for:
$$p:n: \mathcal{X}, \sigma_{br}, \sigma_{b} \leq \mathcal{X}^*, \sigma_{br}^*, \sigma_{b}^*$$

$$\text{lug}: \sigma_{br}, \sigma_{tens}, \mathcal{X}_{so} \leq \sigma_{br}^*, \sigma_{tens}^*, \mathcal{X}_{to}^* \quad \text{etc}$$

For initial joint design, to cope with the numerous possible modes of failure we often refer to guidelines to help us approach an optimum solution quickly, e.g.:

$$\frac{d}{t} \leqslant 3.5 , \underline{a} \geqslant 1.5 \text{ to } 2 , \underline{\omega} \geqslant 4$$

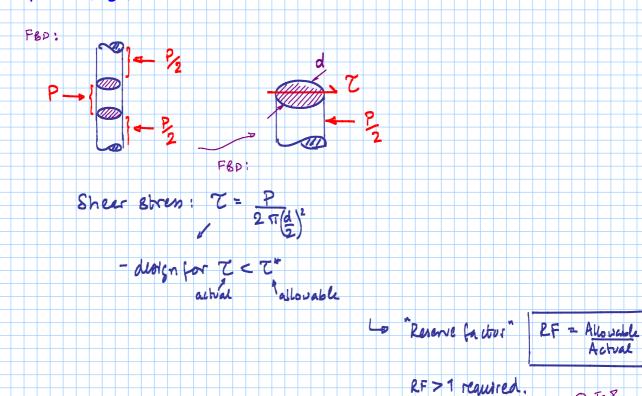
Consider each mode in turn:

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22

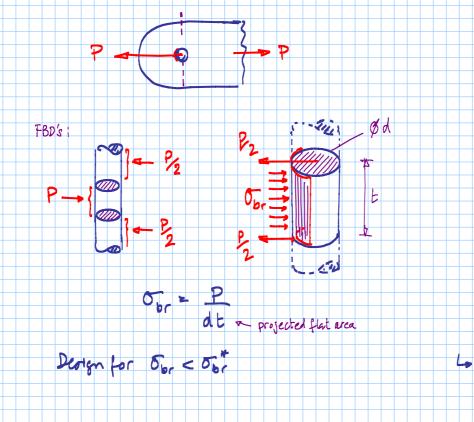
Pin Shear

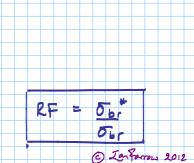
Consider the bolt cross-section being sheared at the interface between the joint plates (lugs)



Pin Bearing (usually less critical than lug bearing)

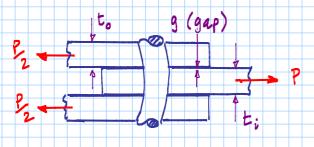
Consider the lug bearing against the side of the bolt:



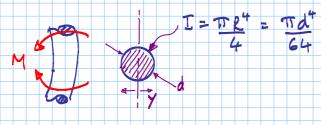


Pin Bending

Consider the relative dispacement of the lug plates and the effective bending moment on the pin



Can be a significant design driver for thick, single shear or offset joints, e.g. with a filler.



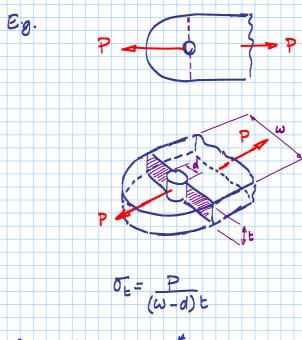
$$\sigma = M(\frac{d}{2})$$
 $M \approx P(\frac{d}{2} + \frac{d}{4})$ as a conservative estimate.
I $2(\frac{d}{2} + \frac{d}{4})$ as a conservative estimate.

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20

Lug Tension

Consider the direct tension carried by the net lug section at the bolt.

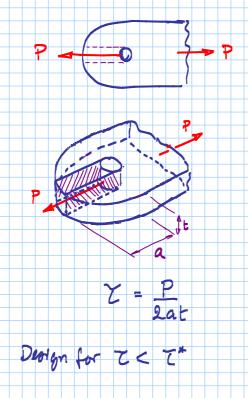


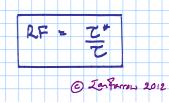




Lug Shear out

Consider the bolt shearing out through the end of the lug.

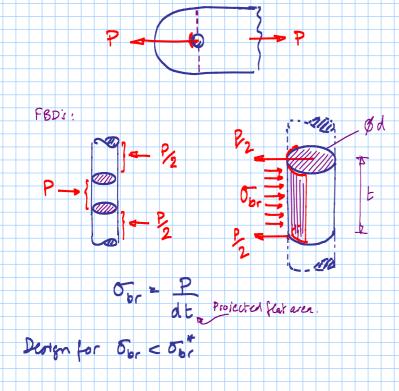




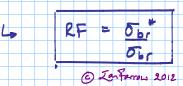
26

Lug Bearing*

Consider the bolt bearing on the lug hole surface.



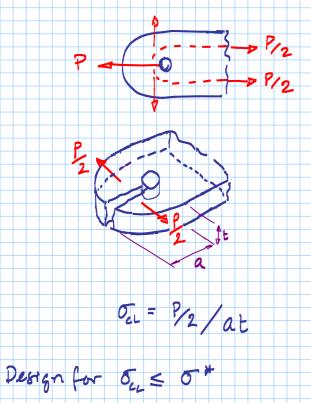
Preferable earliest failure mode since "benign" with warning of loose joint due to local deformation at hole.

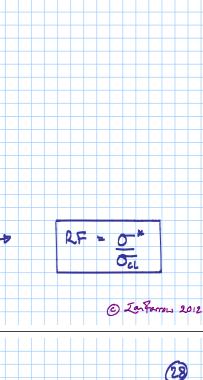




Lug Bursting (Cleavage)

Consider the effective transverse tension across the lug





3. Multiple fastener fixed Joints

I.e. no rotation.

The basic failure modes defined for a simple pin joint also apply to fixed joints with multiple fasteners.

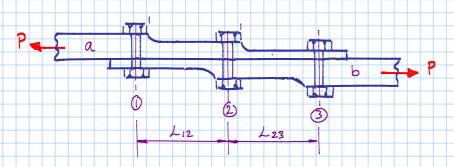
To relate to these modes we need to calculate the load carried by each fastener in a multiple fastener fixed joint.

Methods for estimating individual fastener loads in multiple fastener joints are outlined below.





E.g. consider a three pin lap joint:



Note, for highly loaded multi-fastener joints the joint elements must be tailored to promote even load sharing.

Note stiffness of each element:
$$k_{a_{12}} = AE$$
 etc

For plates of the same material Ea = Eb

For equal width plates
$$A_{12} = \omega t_{12}$$
, $A_{23} = \omega t_{23}$ $t = step thickness$

For equal length steps $L_{12} = L_{23}$ where: L = step lengthw = step width

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Consider FBD's of sections revealing step loads and pin loads.



FBD1

Equilibrium:

 $z \rightarrow z = 0$: $-P + P_{12a} + P_{12b} = 0$ 1, relationships

Note this is a redundant structure, i.e. more than one load path.

So to solve we must consider:

equilibrium, constitutive

Constitutive Relations:
$$P_{12a} = K_{12a} d_{12a}$$
 Q_{12a} where $K_{12a} = AE$

$$V_{12b} = K_{12b} d_{12b}$$
 Q_{12b} And $Q_{12b} = AE$

$$V_{12b} = K_{12b} d_{12b}$$

 $d_{12a} = d_{12b}$ 3. I.e. each side of step extends by the same amount.

Note if plates are of same material, E, same step width, w, and step length, L

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= = 0: -Po + Pizo = 0: Po = Pizo agreeing with previous FBD remet.

Constitutive Relations: $P_{23a} = k_{23a} d_{23a}$ Q_{23a} where $k_{23a} = AE \begin{vmatrix} 1 & 1 & 1 \\ 1 & 23a \end{vmatrix}$ $P_{23b} = k_{23b} d_{23b}$ Q_{23b} And $Q_{23b} = AE \begin{vmatrix} 1 & 1 & 1 \\ 1 & 23b \end{vmatrix}$

Compatibility: $d_{23a} = d_{23b}$ ie. each side of step extends by the same amount.

O, G: Elminating P276

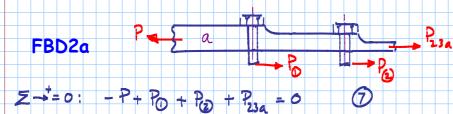
 $P_{23a} + P_{23a} \frac{k_{23b}}{k_{23a}} = P \rightarrow P_{23a} = P + \frac{k_{23b}}{k_{23a}}$

Similarly eliminating P23a: P23b = P(1+ K23a) 3236

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32



$$P_{23a} = P_{1+\frac{1}{236}} = P_{3}$$
 ie: $P_{23a} = P_{3}$

For untailored joint, ie. no steps:

$$P_{\otimes} = P - P_{(1+1)} - P_{(1+1)} = P - P_{2} - P_{2} = 0$$

I.e. middle bolt carries no load!

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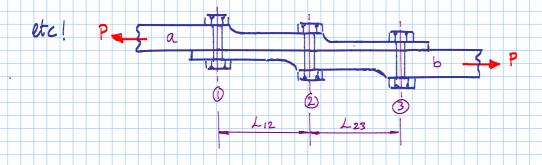
ie. P = P - P - P

For tailored joint we want equal load sharing:

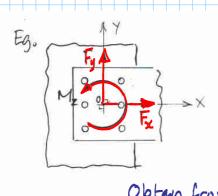
E.g. for 3-pin example we want

$$P(1+\frac{k_{12}a}{k_{12}b}) = P(1+\frac{k_{23}b}{k_{23}a}) = P_3$$

$$k_{12a} = k_{23b} = 2$$
 k_{12b}



E.g. rivet group loading



Obtain from FBD end reactions (Or from FE model @ end of discts element) Determine most highly loaded fastoner

"O" = fastener group centroid

Fx, Fy = "Concentric" loading epts. thru centroid

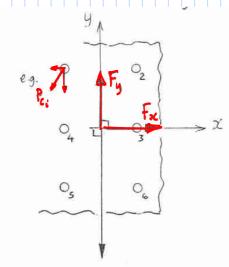
Mz = "Eccentrie" loading cpt about centroid.

- Consider separately

summed by superposition. @ Informers 2012

32)

Concentric loading



For Equilibrium writ x, y directions:

$$\Sigma \rightarrow 0$$
 : $\Sigma P_{c_{x_i}} + F_{x} = 0$

For n equal fasteners Leastre limit Assuming uniform Shear distribution *

Suffix c => concentric

Sign convention:

Applied force cpts: 4 Fx

Reaction force cpts: tcyi

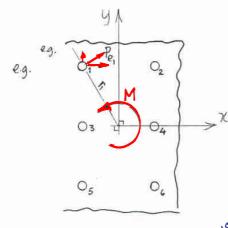
ok for ultimate design ->

using rivets to join plates with ductile characteristic.

 $P_{c_{x_i}} = -F_x$ $P_{cy_i} = -F_y$

(* Applicable for rivets - but not necessarily for bolts)

Eccentric loading



For Equilibrium:

For n equal fasteners

Assuming fastener load proportional to fastener distance from group centroid

Suffix e => eccentric

Sign convention:

Applied moment:

Reaction force cpts: Pex:

 $\begin{array}{cccc}
\mathbb{D}: \tilde{\Xi}(\tilde{K}_{i}, \tilde{r}_{i}) + M = 0, & \mathbb{Q} & \rightarrow & Pe_{i} & = -\frac{M.\tilde{r}_{i}}{\tilde{\Xi}_{i}\tilde{r}_{i}^{2}} \\
\downarrow & \tilde{K} = -M/\tilde{\epsilon}_{i}^{2} & \mathbb{Z}_{i}^{2}
\end{array}$ 4 = - M/Z = -Wrt x-y co-ords: $P_{e_{x_i}} = \frac{M_{ry_i}}{\sum (r_{x_i}^2 + r_{y_i}^2)}$

$$\frac{\sum (r_{x_i}^2 + r_{y_i}^2)}{\sum (r_{x_i}^2 + r_{y_i}^2)}$$

$$P_0 = -Mr_0$$

 $P_{e_{y_i}} = -\frac{M r_{x_i}}{\sum (r_{x_i}^2 + r_{y_i}^2)}$

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(38)

Summing concentric and eccentric x, y components:

at each fastener

$$P_{x_i} = P_{c_{x_i}} + P_{e_{x_i}}$$

 $P_{y_i} = P_{c_{y_i}} + P_{e_{y_i}}$

$$P_i = \sqrt{P_{x_i}^2 + P_{y_i}^2}$$

Resultant

Rivet Tx Ty Pcx Pex Px Pcy Pey Py Spread sheet! No.

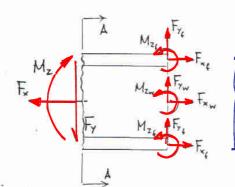
Check joint failure modes @ most highly loaded fastener (Fastener shear + plate bearing!)

other modes covered by spacing guidelines.

3c. Fixed Joint connection configurations



Transfer of beam loading



-(|+|)-

E.g.
$$A-A = \int$$

$$f = flarge$$

$$w = web$$

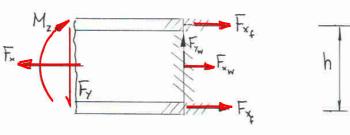
Consider transfer @ flange and web connections

-based on sub-element @ end of joint element

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Using flange and web connections





Ie:

Flange joint loading: $F_{x_f} = F_{x_f} \frac{A_f}{\Sigma(A_f + A_w)} + \frac{M_z}{h}$

Bending monit reacted by couple between flange joints

 $M_{Z_f} = 0$ Web joint loading 3 $F_{xw} = F_x \frac{A_w}{\Sigma(A_f + A_w)}$

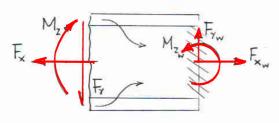
Axial load reacted by forces in flange + web joints in proportion to flange+web sections

 $F_{y_w} = F_y$ $M_{z_w} = 0$

Shear load reacted by force in web joint

Using web connection only





Here: flanges off-load into web @ joint L> must thicken or reinforce web!

Web joint loading: Fxw = Fx

$$F_{yw} = F_{y}$$

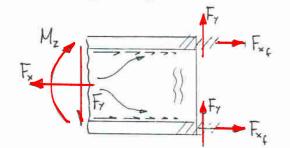
$$M_{z_w} = M_z$$
 Web transfers bending moment as eccentric loading.

Note stability of web plate under axial + shear load + bending Moment !

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Using flange connections only





Here, web off-loads into flanges

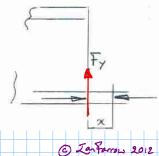
 $F_{x_f} = F_x \frac{A_f}{ZA_f} \pm \frac{M_z}{h}$ Bending momit reacted by Flange joint loading :

$$F_{y_f} = F_y \frac{A_f}{\sum A_f}$$
 etc.
 $F_{x_f} = F_y \frac{A_f}{\sum A_f}$ etc.

$$M_{z_f} = 0$$
 flange joint needs careful consideration.

Note, stability of flange joint plate under compression and bending due to offset shear load Eg:

Also, note stability of web plate @ free edge

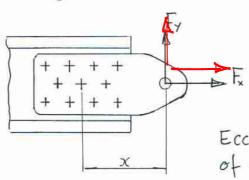


Further considerations:



· Eccentric loading in pinned joint filtings

Eq.



Eccentric loading @ centroid of fitting fastener group.

-due to offset of pin loading

ie. Fy.x

· Avoid putting rights in tension!

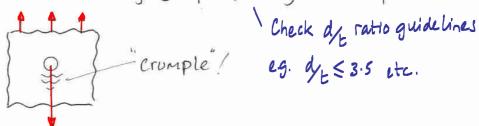


ctd.

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43

Beware of local instability @ pin loading in thin plates



- Must use multifastener joints / fittings in thin plates to disperse concentrated loads
- For bolted joints check fitting factors" April 20 who is ALTERNATIVELY CONSIDER MINIMUM TARGET RF VALUE

 USE Integral fittings whoesterially when soviected to dynamic loading or

- Use local reinforcement

relative movement.

Fitting details



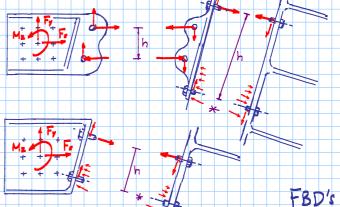
A fixed joint can be created by using multiple fastener connections (a minimum of two to create couple forces).

Fittings can be separate items or integral with the structure to be joined.

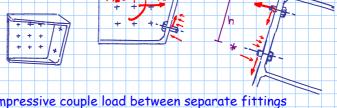
FBD's must be created to understand load transfer as direct and shear loads.

Direct loads will have contributions from Fx and Mz/h couple loads:

E.g. Shear lug fitting Double shear connection needed



Eq. Tension end plate fitting.



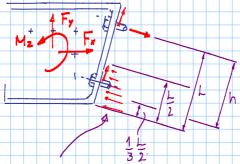
* Note the distribution of the compressive couple load between separate fittings



@ Jan Perow 2009

- * Assume the effective centre of the compressive couple load acts at
- either the outer bolt line
- or the centre of an assumed triangular distribution of stress from the edge of the fitting face on the compression side
- whichever is most conservative.

Es.:



Assumed triangular distribution of compressive stress

Further consideration would be needed for more rows of fasteners.



Joint fittings can

- either be separate items riveted or bolted to the beams to be joined as illustrated (but this requires further parts and fasteners)
- or as integral items within the beam or frame (but this requires significant machining).

Joint analysis includes concentric + eccentric rivet group analysis, lug and pin analysis and fitting analysis.

Depending on your chosen configuration you will need to give some thought to the diffusion of loads into these fittings and their potential failure modes.

Connecting to flanges only or web only or web + flanges presents significantly different schemes with conflicting pros and cons in terms of load transfer and ease of manufacture and assembly.

@ Jan Parnu 2009

Connection load transfer





Combinations of Fx, Fy, Mz must be transferred at the ends of a beam, depending on the load case and configuration considered,

Values of Fx, Fy, Mz can be obtained from beam FBD and AF, SF, BM diagrams.

The end loads can be interpreted as joint loadings and further consideration of the fittings can be achieved by FBD's of suitable sections to illustrate loading as shown in the examples above.

