

Section 1: Identification

PRODUCT IDENTIFIER:	PREMIUM GLASS FILLED EPOXY-PHENOLIC COMPRESSION MOUNTING COMPOUND
CHEMICAL FAMILY:	EPOXY MOLDING COMPOUND and PHENOL- FORMALDEHYDE POLYMERIC MOLDING COMPOUND / EPOXY
EMERGENCY PHONE:	CHEMTREC 800-424-9300 (US) Day or night Customer No. 16568
MANUFACTURER:	PACE Technologies 3601 E. 34 th St., Tucson, AZ 85718 Tucson, Arizona USA Phone: +1 520-882-6598 FAX: +1 520-882-6598

Section 2: Hazard(s) Identification

GHS CLASIFICATION:	Acute toxicity, oral (Category 4) Acute toxicity, inhalation (Category 4) Eye irritation (Category 2A)
PICTOGRAM(s):	
SIGNAL WORD:	Warning
HAZARD STATEMENTS:	Hazard Statement(s): Acute toxicity, oral (Category 4) Acute toxicity, inhalation (Category 4) Eye irritation (Category 2A)
PRECAUTIONARY STATEMENTS:	Precautionary Statement(s): Preventions: P261-Avoid breathing P264-Wash hands thoroughly after handling. P270- Do not eat, drink or smoke when using this product. P271-Use only outdoors or in a well-ventilated area. P280- Wear protective gloves/protective clothing/eye protection/face protection. Response: P301+312- IF SWALLOWED: call a POISON CENTER or doctor/physician IF you

	<p>feel unwell. P330- Rinse mouth. P304+P340-IF INHALED: Remove victim to fresh air and Keep at rest in a position comfortable for breathing. P305+P351+P338- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312-Call a POISON CENTER or doctor/physician if you feel unwell. P337-P313-IF eye irritation persists: Get medical advice/attention.</p> <p>Storage: No information available</p> <p>Disposal: P501- Dispose of contents/container to Federal, State and Local Regulations.</p>
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PHENOLIC

HAZARD STATEMENT: Ordinary use of this product is unlikely to produce significant exposure to hazardous chemicals. PELS for these chemicals are set at levels designed to avoid any significant health risk and are achievable with proper material handling procedures, ventilation and housekeeping. Nevertheless, per OSHA requirement, we list the following possible health hazards if one were exposed to the following chemicals at levels much higher, or in a different form, than expected from ordinary use of this product.

PHENOL	Highly Toxic - Poisoning may occur via skin absorption, vapor inhalation, or ingestion. Inhalation of the vapors may cause severe irritation to the nose, throat, and respiratory tract. May cause liver, kidney and heart damage.
FORMALDEHYDE	Irritant to Eyes, Lungs, and Skin. Has been shown to cause cancer in laboratory animals. Listed as an IARC carcinogen. California law requires the following Statement be included: contains a chemical (formaldehyde) known to the state of California to cause cancer. National cancer institute study finds little evidence to connect formaldehyde exposure with cancer in humans.
AMMONIA	Irritant to eyes, mucous membranes and respiratory tract.

POSSIBLE RESPIRABLE DUST COMPONENTS (UP TO 8% MAY GO THRU 100 MESH):

COAL DUST	Irritant to eyes, nose and throat. Can cause respiratory effect such as pneumoconiosis, bronchitis, emphysema and progressive massive fibrosis, with long exposure.
FIBROUS GLASS	Mechanical irritant to eyes, nose and skin. Can cause irritation and inflammation of the nasopharyngeal region and upper respiratory tract.

GRAPHITE	Irritant to eyes and respiratory tracts. Can cause pneumoconiosis, although studies suggest that pneumoconiosis is a mixed dust reaction.
MICA	Irritant to eyes. OSHA believes that the evidence strongly suggests that it is a pneumoconistic agent.
MINERAL WOOL RIBER	Irritant to eyes and skin. Several studies have shown excess risk of non malignant respiratory disease.
TALC	Irritant to eyes, mucous membranes and respiratory tracts. Medical evidence is complicated by the fact that talcs contain amphiboles and other minerals.
WOOD FLOUR (SOFT)	Irritant to eyes, mucous membranes and upper respiratory tracts. Various species of wood dust can elicit allergic contact dermatitis in sensitized individuals. May cause respiratory sensitization.

Section 3: Composition/Information on Ingredients

CHEMICALS MARKED WITH AN ASTERISK (*) ARE SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 AND 40 CFR PART 372.

CHEMICAL NAME	CAS NO.	%	OSHA PEL	ACGIH TLV
Epoxy Resin	N.A.	10-40	N/E	N/E
Fiberglass	65997-17-3	25-45	15 mg/m³ Total	10 mg/m³ Total
Mineral Fillers	Mixture	<10	1.5 mg/m³ Total	10 mg/m³ Total
Flame Retardants	Mixture	<5	0.5 mg/m³ Total	0.5 mg/m³ Total
Pigments	Mixture	<10	10 mg/m³ Total	10 mg/m³ Total
Catalysts	Mixture	<5	N/E	N/E
*PHENOL	108-95-2	<2.5	ACGIH-TWA/SKIN 5 PPM OSHA-TWA/SKIN 5 PPM	ACGIH-TWA/SKIN 5 PPM OSHA-TWA/SKIN 5

				PPM
CARBON BLACK	1333-86-4	<5	ACGIH-TWA 3.5 mg/m ³ OSHA-TWA 3.5 mg/m ³	ACGIH-TWA 3.5 mg/m ³ OSHA-TWA 3.5 mg/m ³
COAL DUST		<8	ACGIH-TWA 2 mg/m ³ OSHA-TWA <5% SIO ₂ 2.4 mg/m ³ %SIO ₂ + 2 OSHA-TWA >5% SIO ₂ 10 mg/m ³ % SIO ₂ +2	ACGIH-TWA 2 mg/m ³ OSHA-TWA <5% SIO ₂ 2.4 mg/m ³ %SIO ₂ + 2 OSHA-TWA >5% SIO ₂ 10 mg/m ³ % SIO ₂ +2
GRAPHITE	7782-42-5	<20	ACGIH-TWA 2 mg/m ³ OSHA-TWA 15 MPPCF	ACGIH-TWA 2 mg/m ³ OSHA-TWA 15 MPPCF
MICA	12001-26-2	<30	ACGIH-TWA 3 mg/m ³ OSHA-TWA 20 MPPCF	ACGIH-TWA 3 mg/m ³ OSHA-TWA 20 MPPCF
TALC	14807-96-6	<10	ACGIH-TWA 2 mg/m ³ OSHA-TWA 20 MPPCF	

Ingredients are listed on the TSCA Inventory of Chemical Substances. Those not identified are non-hazardous.

AS USED:

During polymerization (e.g. curing of the product during normal processing) or decomposition (e.g., overheating or burning of the product) small amounts of gaseous ammonia, phenol and formaldehyde (as well as water vapor, carbon monoxide and carbon dioxide) are evolved. Breathing of the fumes can be harmful. If the odor of ammonia or formaldehyde is noticeable, then the airborne concentration of those chemicals should be carefully monitored and ventilation improvements considered; those chemicals begin to be detectable by odor at concentrations approaching or exceeding the PELS. The odor of phenol begins to be noticeable at a concentration about one-fifth the PEL. In any case, adequacy of ventilation can best be determined by use of instruments to monitor airborne concentrations of ammonia, phenol, and formaldehyde. Grinding or machining of cured molded material may create a dust that poses a respiratory hazard if inhaled and may release small amounts of gaseous ammonia.

Section 4: First-Aid Measures

INHALATION: Remove victim to fresh air.

EYE CONTACT: Flush eyes with large amount of water for at least 15 minutes. See a physician if irritation persists.

SKIN CONTACT: Wash affected skin areas with soap and water. See a physician.

INGESTION: If swallowed, dilute with large amounts of water. DO NOT INDUCE VOMITING. Consult physician if unusual reaction is noted.

Section 5: Fire-Fighting Measures

FLASH POINT: N.A.

FLAMMABLE LIMITS: LEL: N.A. UEL: N.A.

METHOD USED: N.A.

EXTINGUISHING MEDIA: Dry Chemical, Water Spray (Fog), Foam, Carbon Dioxide

SPECIAL FIRE FIGHTING PROCEDURES: Some component materials may thermally decompose or burn emitting toxic fumes and smoke including carbon dioxide and carbon monoxide. Fire fighters should wear full protective gear including eye protection and self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways.

UNUSUAL FIRE AND EXPLOSION HAZARDS: ORGANIC DUST/AIR MIXTURES ARE HIGHLY FLAMMABLE (EXPLOSIVE); AVOID DUST ACCUMULATIONS OR DUST-LADEN ATMOSPHERES AND SOURCES OF IGNITION.

AUTOIGNITION TEMPERATURE: N.A.

Section 6: Accidental Release Measures

SPILL OR LEAK PROCEDURE: VACUUM OR SWEEP WITH SWEEPING COMPOUND, SAWDUST OR SAND. AVOID GENERATING DUST. VACUUMS WITH EXPLOSION PROOF MOTORS ARE RECOMMENDED. THIS PRODUCT CONTAINS FREE PHENOL WHICH IS SUBJECT TO EFFLUENT LIMITS UNDER THE CLEAN WATER ACT.

WASTE DISPOSAL METHOD: BURY OR INCINERATE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS

Section 7: Handling and Storage

HANDLING: AVOID BREATHING FUMES FROM MOLDING OR OTHER PROCESSES INVOLVING HEAT. AVOID BREATHING DUSTS FROM CUTTING, MACHINING OR DEFLASHING OPERATIONS. GUARD AGAINST DUST ACCUMULATION OF THIS MATERIAL. HIGH CONCENTRATIONS OR AIRBORNE DUST MAY FORM EXPLOSIVE MIXTURE WITH AIR. AS WITH ALL CHEMICALS, GOOD INDUSTRIAL HYGIENE PRACTICES SHOULD BE FOLLOWED WHEN HANDLING THIS MATERIAL

STORAGE: STORE IN A COOL, DRY PLACE. KEEP CONTAINERS CLOSED TO AVOID CONTAMINATION. PREVENT ACCUMULATIONS OF DUST. AVOID EXCESSIVE HEAT AND SOURCES OF IGNITION. OBSERVE GOOD HOUSEKEEPING PRACTICES

Section 8: Exposure Controls/ Personal Protection

WORK/HYGIENIC PRACTICES: EYE WASH AND SHOWER FACILITY SHOULD BE AVAILABLE. PRACTICE GOOD HYGIENE AND MAINTAIN A CLEAN WORK ENVIRONMENT

VENTILATION: POINT SOURCE EXHAUST RECOMMENDED TO REMOVE DUST AND VAPORS EVOLVED DURING USE (DUST COLLECTION SYSTEM). USE EXPLOSION PROOF MOTORS

RESPIRATORY PROTECTION: NIOSH APPROVED RESPIRATORS RECOMMENDED IF TLVs ARE EXCEEDED

PROTECTIVE CLOTHING: GLOVES RECOMMENDED

EYE PROTECTION: SAFETY GLASSES WITH SIDE SHIELDS

Section 9: Physical and Chemical Properties

SPECIFIC GRAVITY:B 1.80	COLOR: Black
VAPOR PRESSURE: NEGLIGIBLE @20°C	EXPLOSIVE PROPERTIES: N.A.
SOLUBILITY IN WATER: INSOLUBLE	pH: N.A.
APPEARANCE: SOLID (GRANULES)	ODOR: Slight odor of phenol
DECOMPOSITION TEMPERATURE: N/A	FLASH POINT: N/A

Section 10: Stability and Reactivity

STABILITY:

STABLE. AVOID CONTAMINATION, EXPOSURE TO FLAME OR HEAT, OR STORAGE TEMPERATURES IN EXCESS OF 100°F

INCOMPATIBILITY:

LIKE MOST ORGANIC MATERIALS, THIS PRODUCT IS SENSITIVE TO STRONG OXIDIZING AGENTS AND MAY EITHER DECOMPOSE OR IGNITE WHEN MIXED WITH THE SAME

HAZARDOUS DECOMPOSITION PRODUCTS:

VAPORS EVOLVED DURING POLYMERIZATION MAY CONTAIN - PHENOL, FORMALDEHYDE, OR AMMONIA

HAZARDOUS POLYMERIZATION:

SHOULD NOT OCCUR

STABILITY:

STABLE. AVOID CONTAMINATION, EXPOSURE TO FLAME OR HEAT, OR STORAGE TEMPERATURES IN EXCESS OF 100°F

Section 11: Toxicological Information

EYE EFFECTS: Nuisance dust. May cause irritation through mechanical irritation.

SKIN EFFECTS: Nuisance dust. May cause irritation through mechanical irritation.

ACUTE TOXICOLOGY: No Data Available.

CHRONIC EFFECTS: No Data Available.

CARCINOGENICITY: CARBON BLACK IS LISTED UNDER CALIFORNIA'S PROPOSITION 65 AS A HUMAN CARCINOGEN

Section 12: Ecological Information

No information available.

Section 13: Disposal Considerations

Section 14: Transportation Information

DOT (CFR49): NOT REGULATED.

IATA (air): NOT REGULATED.

IMDG (ocean): NOT REGULATED.

HAZARD CLASSIFICATION: NON-HAZARDOUS.

PACKING GROUP: NOT REGULATED.

UN/NA CODE: NOT REGULATED.

Section 15: Regulatory Information

**TSCA (TOXIC SUBSTANCES CONTROL
ACT):**

ALL INGREDIENTS ARE TSCA LISTED.

**CERCLA (COMPREHENSIVE EMERGENCY
RESPONSE, COMPENSATION, AND
LIABILITY ACT):**

RELEASE OF PHENOL ABOVE RQ LEVEL
REQUIRES REPORTING.

**SARA TITLE III (SUPERFUND
AMENDMENTS AND REAUTHORIZATION
ACT):**

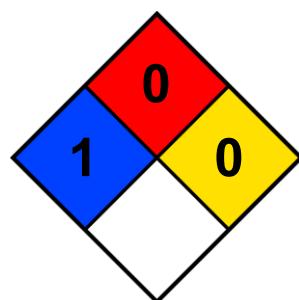
RELEASE OF PHENOL ABOVE TPQ LEVEL
REQUIRES REPORTING

311/312 HAZARD CATEGORIES:

RELEASE OF PHENOL AND CARBON BLACK
MAY REQUIRE REPORTING DEPENDING ON
THE AMOUNT RELEASED.

Section 16: Other Information

16.1 NFPA 704



Top, Flammability: 0 – Minimal Hazard

Left, Health Hazard: 1 – Slight Hazard

Right, Reactivity: 0 – Minimal Hazard

Bottom, Special Notice: N/A

Additional Information

NA = NOT APPLICABLE

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NE = NOT ESTABLISHED

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