



- MEGA-T250S Manual Abrasive Cutter**
- 10-inch wheel saw
 - 1500-3500 rpm Variable speed cutting
 - 2-15 amp adjustable current draw for fine cutting control
 - Manual cutting
 - High torque servo motor
 - Overload flashing red light in chamber to warn of motor overload
 - Wheel and table feed cutting
 - 5-inch no touch high resolution display
 - Electronic braking for safety
 - Removable side panels for pass through longer samples
 - Highly reproducible
 - External rinse nozzle for easy cleaning
 - Cutting capacity up to 3-inch



Machinery directive 2006/42/EC
RoHS Directive 2011/65/EU

MEGA-T250S **Abrasive** **Cutter**

MEGA-T250S
Variable Speed
250 mm (~10-inch)
Abrasive Saw

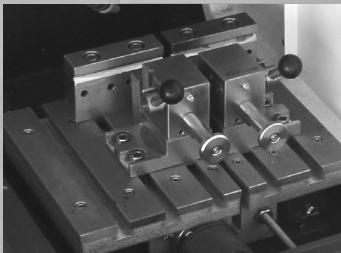
Applications:
-Ferrous metals
-Non-ferrous metals

-Foundry castings
-Power metallurgy
-Heat treated parts
-Specialty alloys
-Wrought metals

MEGA-T250S



Clamping Systems for MEGA-T250S Cut-off Machines



Fast Cam Locking Vise



Vertical Clamping Vise

Clamping Devices

Proper clamping or fixturing is required to prevent blade breakage and to optimize the cut. Vises range from a vertical clamping vise to fast cam locking devices.

Fast cam locking vise, right	Fast cam locking vise, left	Vertical clamping vise	65 mm (2.6-in) height adapter for Vertical vise	Adjustable mechanical stop
QCR-1100	QCL-1100	MG- 01	MG-H	MG-0150

Abrasive Cutting Fluids

Pace Product Name	Catalog Number	Packaging
MAXCUT Abrasive Cutting Fluid	MAXCUT-1000-128	1 gallon
MAXCUT Abrasive Cutting Fluid	MAXCUT-1000-5G	5 gallons
MAXCUT 2 Cutting Fluid with Anti-corrosion Additive	MAXCUT2-1000-128	1 gallon
MAXCUT 2 Cutting Fluid with Anti-corrosion Additive	MAXCUT2-1000-15G	5 gallons

10-inch (250 mm) MAXCUT Abrasive Blades (32 mm Arbor)

Pace Product Name	Catalog Number	Packaging
Soft non-ferrous metals (aluminum, tin, copper, zinc, etc.)	MAX-E250	10
Hard non-ferrous metals (titanium)	MAX-C250	10
Soft steels	MAX-E250	10
Case hardened steels	MAX-VHS250	10
Hard Steels	MAX-VHS250	10
Universal Thin Blade	MAX-A250	10
General Purpose Blade	MAX-I250	10
Diamond Blade	DMAX-250	each



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Technical Data

Specification	MEGA-T250S
Cut-off size (Blade diameter)	250 mm (10-inch)
Arbor size	32 mm (~1.25-inch)
Cutting Capacity	Max diameter 3-inch (75 mm)
Cutting Capacity (HxD)	Maximum 2.25 x 6-inch (55 x 150 mm)
Wheel Feed& Table Feed	Manual
Vertical movement (z-axis)	4-inch (100 mm)
Table feed movement (y-axis)	4-inch (100 mm)
Screen display	5-inch non-touch
Dimensions (WxDxH)	30 x 32 x 28-inch (hood closed) 30 x 39 x 37-inch (hood open)
Table Dimensions	11 x 18.25-inch t-slot (280 x 470 mm)
Cooling Unit	14 gallons (53l)
Motor Power	3.9 hp (2.9KW/13Nm) (3-phase servo motor)
Speed (rpm)	Variable: 1500-3500 rpm
Electrical Specifications	208Y, 380V 50/60 Hz (3-phase)
Model Type	Bench
Weight	375 lbs (170 kg)