

Section 1: Identification

PRODUCT IDENTIFIER: DIACUT Oil-based cutting fluid

CHEMICAL FAMILY: Lubricating oil

EMERGENCY PHONE: CHEMTREC 800-424-9300 (US) Day or night
Customer No. 16568

MANUFACTURER: PACE Technologies
3601 E. 34th St., Tucson, AZ 85718
Tucson, Arizona USA
Phone: 520-882-6598
FAX: 520-882-6598

Section 2: Hazard(s) Identification

GHS CLASIFICATION:	Not a hazardous substance or mixture
PICTOGRAM(s):	N/A
SIGNAL WORD:	N/A
HAZARD STATEMENTS:	N/A
PRECAUTIONARY STATEMENTS:	P261-Avoid breathing dust/fume/gas/mist/vapors/spray. P264-Wash hands thoroughly after handling. P337-P313-IF eye irritation persists: Get medical advice/attention. P501- Dispose of contents/container to Federal, State and Local Regulations

Section 3: Composition/Information on Ingredients

CHEMICAL	APPROX %	CAS Number
Rapeseed oil	>95	120962-003-0
Kerosene	<5%	8008-20-6

Section 4: First-Aid Measures

EYES:	Irrigate with large amounts of water; obtain medical assistance, if needed.
SKIN:	Wash with soap and water; obtain medical assistance, if needed.
INHALATION:	No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
INGESTION:	If swallowed, do NOT induce vomiting. Give victim a glass of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.
NOTES TO PHYSICIAN:	Not applicable.

Section 5: Fire-Fighting Measures

FLASH POINT (TEST METHODS):	Not applicable
FLAMMABILITY LIMITS IN AIR, % BY VOLUME:	LEL: N/A UEL: N/A
EXTINGUISHING MEDIA:	Not applicable
SPECIAL FIRE FIGHTING PROCEDURES:	Not applicable. Use NIOSH/MSHA approved SCBA and full protective equipment

Section 6: Accidental Release Measures

ACCIDENTAL RELEASE MEASURES:	Not applicable
-------------------------------------	----------------

Section 7: Handling and Storage

NORMAL STORAGE AND HANDLING:	Handle with adequate ventilation for nuisance dust. See OSHA 29CFR1910-94 (Ventilation) and 29CFR1910-1000 (Air Contamination)
-------------------------------------	--

NORMAL USE: Same as above

STEPS TO BE TAKEN IN CASE OF LEAKS OR SPILLS: Normal cleanup procedures. Respirators may be required.

WASTE DISPOSAL METHOD: Standard landfill methods consistent with applicable Federal, State and local law.

Section 8: Exposure Controls/ Personal Protection

RESPIRATORY PROTECTION: As needed, approved dust respirator. See OSHA 29CFR1910-134

VENTILATION: Local: Recommended
Mechanical (General): Recommended
Other: NAIF

PROTECTIVE GLOVES: As desired by user.

EYE PROTECTION: Recommended. See OSHA 29CFR1910.133

OTHER PROTECTIVE EQUIPMENT: NAIF

Section 9: Physical and Chemical Properties

BOILING POINT:	N/A
MELTING POINT:	N/A
SPECIFIC GRAVITY (H₂O = 1)	N/D
% VOLATILES BY VOLUME	N/A
APPEARANCE AND ODOR	No data available
SOLUBILITY IN WATER (% BY VOLUME)	No data available

SOLUBILITY IN OTHER SOLVENTS	No data available
EVAPORATION RATE	No data available
VAPOR PRESSURE	No data available
VAPOR DENSITY	No data available

Section 10: Stability and Reactivity

STABILITY: Product is stable.

INCOMPATIBILITY (CONDITIONS TO AVOID): Strong oxidizing agents

DECOMPOSITION PRODUCTS: None

HAZARDOUS POLYMERIZATION Will not occur

CONDITIONS TO AVOID Temperatures exceeding 280 Celsius, or open flame

Section 11: Toxicological Information

INHALATION: No data available

SKIN CONTACT: No data available

EYE CONTACT: No data available.

Potential Health Effects:

LOCAL EFFECTS: No data available

SENSITIZATION: No data available

CHRONIC TOXICITY: No data available

LONG TERM TOXICITY: No data available

SPECIFIC EFFECTS: No data available

Section 12: Ecological Information

MOBILITY: Not relevant

**PERSISTENCE/
DEGRADABILITY:** Not relevant

BIACCUMULATION: Not relevant

ECO-TOXICITY: This product is not expected to be toxic to the environment. Adopt sound working practices so that the product is not released into the environment.

Section 13: Disposal Considerations

Disposed of in accordance with appropriate government regulation.

Section 14: Transportation Information

DOT (CFR49): NOT REGULATED.

IATA (air): NOT REGULATED.

IMDG (ocean): NOT REGULATED.

HAZARD CLASSIFICATION: NON-HAZARDOUS.

PACKING GROUP: NOT REGULATED.

UN/NA CODE: NOT REGULATED.

Section 15: Regulatory Information

OSHA: Non-hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200)

CERCLA-SARA HAZARD CATEGORY: This product has been reviewed, and is considered, under applicable definitions, to meet the following categories: NONE

SARA SECTION 313: This production contains the following substances subject to the reporting requirements of Section 313 and 40 CFR part 372: NONE

TOXIC CONTROL SUBSTANCES CONTROL ACT: The chemical substances in this product are on the TSCA Section 8 Inventory: NO COMPONENTS FOUND.

NEW JERSEY RIGHT-TO-KNOW: The following materials are non-hazardous, but are among the top five component in this product:

Chemical Name: fillers and backing (non-hazardous)
CAS No. : none – mix

PENNSYLVANIA RIGHT-TO-KNOW: The following non-hazardous ingredients are present in the product at greater than 3%:

Chemical Name: fillers and backing (non-hazardous)
CAS No. : none – mix

CALRONIA PROPOSITION 65: No Proposition 65 chemicals known to exist in this product.

VOLATILE ORGANIC COMPOUNDS (VOCS): 0 grams/liter

CANADIAN WHMIS: This MSDS has been prepared in compliance with Controlled Product Regulations except for use of the 16 headings. CANADIAN WHMIS CLASS: NONE

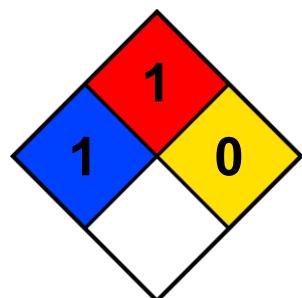
COMPONENT RCRA CLASSIFICATIONS: Not regulated

COMPONENT RCRA CODES: No information

CERCLA RQ VALUE (MINIMUM): None known

Section 16: Other Information

16.1 NFPA 704



Top, Flammability: 1 – Slight Hazard

Left, Health Hazard: 1 – Slight Hazard

Right, Reactivity: 0 – Minimal Hazard

Bottom, Special Notice: N/A

Disclaimer:

PACE Technologies, Inc. provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is

intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. PACE TECHNOLOGIES, INC. MAKES NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR THE PRODUCT TO WHICH THE INFORMATION REFERS. ACCORDINGLY, PACE TECHNOLOGIES, INC. WILL NOT BE RESPONSIBLE FOR DAMAGES RESULTING FROM USE OF OR RELIANCE UPON THIS INFORMATION.

DATE REVISED: 7/16/2025 DZ
