

CAD for VLSI

Two-level Logic Optimization 2

Outline

- ❑ Data structures for logic optimization
- ❑ Data representation and encoding
- ❑ Operations on logic covers
- ❑ Application of the recursive paradigm
- ❑ Fundamental mechanisms used inside minimizers
- ❑ Heuristic two-level minimization
- ❑ The algorithms of ESPRESSO

Some More Background

- ❑ Function $f(x_1, x_2, \dots, x_i, \dots, x_n)$
- ❑ Cofactor of f with respect to variable x_i
 - $f_{x_i} = f(x_1, x_2, \dots, 1, \dots, x_n)$
- ❑ Cofactor of f with respect to variable x_i'
 - $f_{x_i'} = f(x_1, x_2, \dots, 0, \dots, x_n)$
- ❑ Boole's expansion theorem:
 - $f(x_1, x_2, \dots, x_i, \dots, x_n) = x_i f_{x_i} + x_i' f_{x_i'}$
 - Also credited to Claude Shannon
 - BDD

Example

- ❑ Function: $f = ab + bc + ac$
- ❑ Cofactors:
 - $f_a = b + c$
 - $f_{a'} = bc$
- ❑ Expansion:
 - $f = a f_a + a' f_{a'} = a(b + c) + a'bc$

Unateness

- ❑ Function $f(x_1, x_2, \dots, x_i, \dots, x_n)$
- ❑ Positive unate in x_i when:
 - $f_{x_i} \supseteq f_{x_i'}$
 - $f = x_i f_{x_i} + x_i' f_{x_i'} = x_i f_{x_i} + f_{x_i'}$
- ❑ Negative unate in x_i when:
 - $f_{x_i} \subseteq f_{x_i'}$
 - $f = x_i f_{x_i} + x_i' f_{x_i'} = f_{x_i} + x_i' f_{x_i'}$
- ❑ A function is positive/negative unate when all its variables are positive/negative unate

Binate

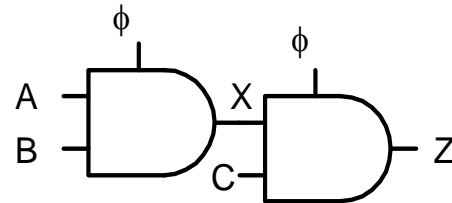
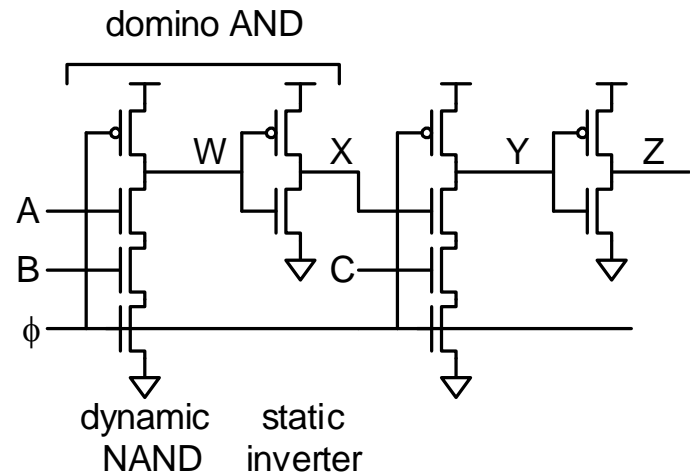
- Function $f (x_1, x_2, \dots, x_i, \dots, x_n)$
 - Mix of positive and negative phases
 - $(f_{x_i} \supseteq f_{x_i'}) \wedge (f_{x_i} \not\supseteq f_{x_i'})$

Recap Domino Circuit

- ❑ Domino only performs noninverting functions:
 - AND, OR but not NAND, NOR, or XOR

- ❑ $f_1(a, b, c) = ab + a'c$
 - Binate

- ❑ $f_2(a, b, c, d) = ab + dc$
 - Unate
 - where $d = a'$ from PI

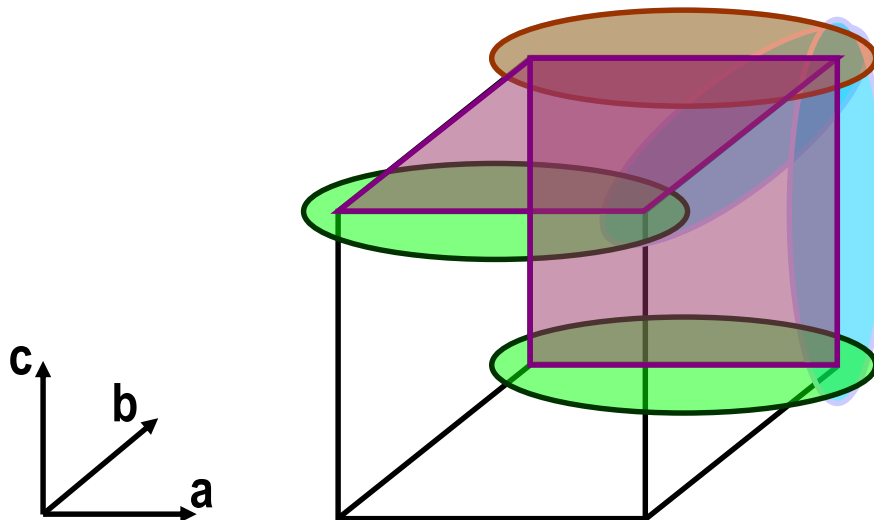


Operators

- ❑ Function $f(x_1, x_2, \dots, x_i, \dots, x_n)$
- ❑ *Boolean difference* of f w.r.t. variable x_i :
 - $\partial f / \partial x_i \equiv f_{x_i} \oplus f_{x_i'}$
 - Sensitivity
- ❑ *Consensus* of f w.r.t. variable x_i :
 - $C_{x_i} \equiv f_{x_i} \cdot f_{x_i'}$
 - Independence
- ❑ *Smoothing* of f w.r.t. variable x_i :
 - $S_{x_i} \equiv f_{x_i} + f_{x_i'}$
 - Variable dropping

Example $f = ab + bc + ac$

- ❑ $f_a = b + c; f_{a'} = bc$
- ❑ The Boolean difference $\partial f / \partial a = f_a \oplus f_{a'} = b'c + bc'$
- ❑ The consensus $C_a = f_a \cdot f_{a'} = bc$
- ❑ The smoothing $S_a \equiv f_a + f_{a'} = b + c$



Generalized Expansion

□ Linear algebra

– Basis of 3-dimensional vector space

- $(1, 0, 0)$ $(0, 1, 0)$ $(0, 0, 1)$ – linearly independent
- $(2, 0, 0)$ $(0, 3, 0)$ $(2, 1, 1)$ – linearly independent
- $(2, 0, 0)$ $(0, 3, 0)$ $(2, 1, 0)$ – linearly dependent

□ Boolean algebra

– Shannon expansion in terms of single variable

- x, x'
- $xy, (xy)'$?

Generalized Expansion

□ Given:

- A Boolean function f
- Orthonormal set of functions:
 $\phi_i, i = 1, 2, \dots, k$
- $\sum_i^k \phi_i = 1, \phi_i \cdot \phi_j = 0$

□ Then:

- $f = \sum_i^k \phi_i \cdot f_{\phi_i}$
- Where f_{ϕ_i} is a *generalized cofactor*

□ The generalized cofactor is not unique, but satisfies:

- $f \cdot \phi_i \subseteq f_{\phi_i} \subseteq f + \phi_i'$

Example

- ❑ Function: $f = ab + bc + ac$
- ❑ Basis: $\phi_1 = ab$ and $\phi_2 = a' + b'$.
- ❑ Bounds:
 - $ab \subseteq f_{\phi_1} \subseteq 1$
 - $a'bc + ab'c \subseteq f_{\phi_2} \subseteq ab + bc + ac$
- ❑ Cofactors: $f_{\phi_1} = 1$ and $f_{\phi_2} = a'bc + ab'c$.
$$\begin{aligned} f &= \phi_1 f_{\phi_1} + \phi_2 f_{\phi_2} \\ &= ab1 + (a' + b')(a'bc + ab'c) \\ &= ab + bc + ac \end{aligned}$$

Generalized Expansion Theorem

□ Given:

- Two function f and g
- Orthonormal set of functions: ϕ_i , $i=1,2,\dots,k$
- Boolean operator \odot

□ Then:

- $f \odot g = \sum_i^k \phi_i \cdot (f_{\phi_i} \odot g_{\phi_i})$

□ Corollary:

- $f \odot g = x_i \cdot (f_{x_i} \odot g_{x_i}) + x_i' \cdot (f_{x_i'} \odot g_{x_i'})$

Matrix Representation of Logic Covers

- ❑ Representations used by logic minimizers
- ❑ Different formats
 - Usually one row per implicant
- ❑ Symbols:
 - 0, 1, *, ...
- ❑ Encoding:

\emptyset	00
0	10
1	01
*	11

Advantages of Positional Cube Notation

- ❑ Use binary values:
 - Two bits per symbols
 - More efficient than a byte (char)
- ❑ Binary operations are applicable
 - Intersection – bitwise AND
 - Supercube – bitwise OR
 - The smallest cube containing all cubes
- ❑ Binary operations are very fast and can be parallelized

Example

□ $f = a'd' + a'b + ab' + ac'd$

10	11	11	10
10	01	11	11
01	10	11	11
01	11	10	01

Cofactor Computation

- ❑ Cofactor of α w.r.t. β
 - Void when α does not intersect β
 - $a_1 + b_1' \quad a_2 + b_2' \quad \dots \quad a_n + b_n'$
- ❑ Cofactor of a set $C = \{\gamma_i\}$ w.r.t. β :
 - Set of cofactors of γ_i w.r.t. β

Example $f = a'b' + ab$

❑ Cofactor w.r.t. $a \rightarrow 01 \ 11$

– First row – void

– Second row – $11 \ 01$

$10 \ 10 \rightarrow a'b'$

$01 \ 01 \rightarrow ab$

❑ Cofactor $f_a = b$

00	00	
01	11	
<hr/>		
00	00	→ void
10	00	
<hr/>		
11	01	

Multiple-valued-input Functions

- ❑ Input variables can take many values
- ❑ Representations:
 - Literals: set of valid values
 - Function = sum of products of literals
- ❑ Positional cube notation can be easily extended to mvi
- ❑ Key fact
 - Multiple-output binary-valued functions represented as mvi single-output functions

Example

❑ 2-input, 3-output function:

– $f_1 = a'b' + ab$

– $f_2 = ab$

– $f_3 = ab' + a'b$

❑ Mvi representation:

10	10	100
10	01	001
01	10	001
01	01	110

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Operations on Logic Covers

- ❑ Recursive paradigm
 - Expand about a mv-variable
 - Apply operation to co-factors
 - Merge results
- ❑ Unate heuristics
 - Operations on unate functions are simpler
 - Select variables so that cofactors become unate functions
- ❑ Recursive paradigm is general and applicable to different data structures
 - Matrices and binary decision diagrams

Tautology

- ❑ Check if a function is always TRUE
- ❑ Recursive paradigm:
 - Expand about a mvi variable
 - If all cofactors are TRUE, then the function is a tautology
- ❑ Unate heuristics
 - If cofactors are unate functions, additional criteria to determine tautology
 - Faster decision

Tautology Termination Rules

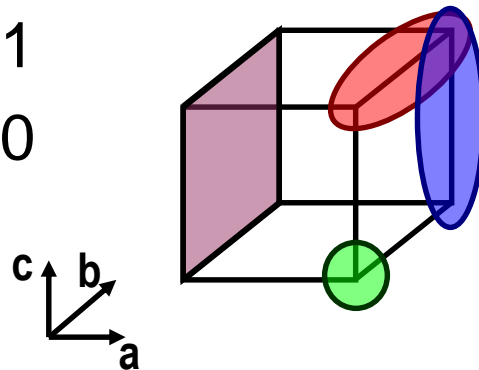
- ❑ TAUTOLOGY:
 - The cover matrix has a row of all 1s. (Tautology cube)
- ❑ NO TAUTOLOGY:
 - The cover has a column of 0s. (A variable never takes a value)
- ❑ TAUTOLOGY:
 - The cover depends on one variable, and there is no column of 0s in that field
- ❑ Decomposition rule:
 - When a cover is the union of two subcovers that depend on disjoint sets of variables, then check tautology in both subcovers

Example

$$f = ab + ac + ab'c' + a'$$

- ❑ Select variable a
- ❑ Cofactor w.r.t. a' \rightarrow 10 11 11
11 11 11 – Tautology
- ❑ Cofactor w.r.t. a \rightarrow 01 11 11

11	01	11
11	11	01
11	10	10



01	01	11
01	11	01
01	10	10
10	11	11
00	11	11
00	01	11
00	11	01
00	10	10
00	11	11
00	00	00
11	01	11
11	11	01
11	10	10

Example

11		01	11
11		11	01
11		10	10

- ☐ Select variable b
- ☐ Cofactor w.r.t. b' \rightarrow 11 10 11

11	11		01
11	11		10

- ☐ No column of 0 - Tautology
- ☐ Cofactor w.r.t. b \rightarrow 11 01 11

11 11 11 - Tautology

- ☐ Function is a *TAUTOLOGY*

11	01	11
11	11	01
11	10	10
11	00	11
<hr/>		
11	00	11
11	00	01
11	00	10
00	00	00
<hr/>		
11	11	01
11	11	00

Containment

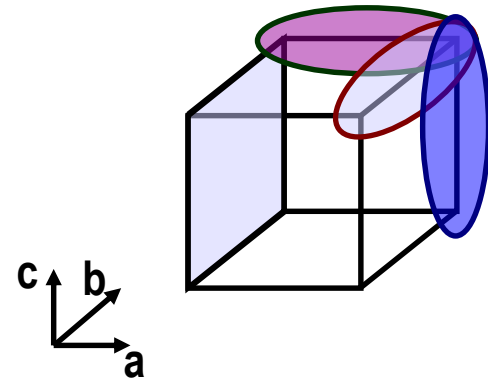
- ❑ Theorem:
 - A cover F contains an implicant α if and only if F_{α} is a tautology
- ❑ Consequence:
 - Containment can be verified by the tautology algorithm

Example

$$f = ab + ac + a'$$

- ❑ Check covering of bc : 11 01 01
- ❑ Take the cofactor:

01	11	11
01	11	11
10	11	11



- ❑ Tautology – bc is contained by f

Complementation

- ❑ Recursive paradigm
 - $f' = x f'_x + x' f'_{x'}$
- ❑ Steps:
 - Select variable
 - Compute co-factors
 - Complement co-factors
- ❑ Recur until cofactors can be complemented in a straightforward way

Complement Termination Rules

- ❑ The cover F is void
 - Hence its complement is the universal cube
- ❑ The cover F has a row of 1s
 - Hence F is a tautology and its complement is void
- ❑ The cover F consists of one implicant
 - Hence the complement is computed by DeMorgan's law
- ❑ All implicants of F depend on a single variable, and there is not a column of 0s.
 - The function is a tautology, and its complement is void

Unate Functions

□ Theorem:

– If f is positive unate in x_i , then

$$\bullet f = x_i f_{x_i} + x_i' f_{x_i'} = x_i f_{x_i} + f_{x_i'} \quad (f_{x_i} \supseteq f_{x_i'})$$

$$\bullet f' = x_i f'_{x_i} + x_i' f'_{x_i'} = f'_{x_i} + x_i' f'_{x_i'} \quad (f'_{x_i} \subseteq f'_{x_i'})$$

– If f is negative unate in x_i , then

$$\bullet f = x_i f_{x_i} + x_i' f_{x_i'} = f_{x_i} + x_i' f_{x_i'} \quad (f_{x_i} \subseteq f_{x_i'})$$

$$\bullet f' = x_i f'_{x_i} + x_i' f'_{x_i'} = x_i f'_{x_i} + f'_{x_i'} \quad (f'_{x_i} \supseteq f'_{x_i'})$$

□ Consequence:

– Complement computation is simpler

– Follow only one branch in the recursion

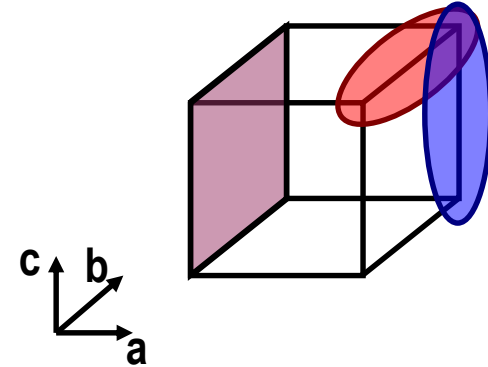
□ Heuristics

– Select variables to make the cofactor unate

Example

$$f = ab + ac + a'$$

- ❑ Select binate variable a

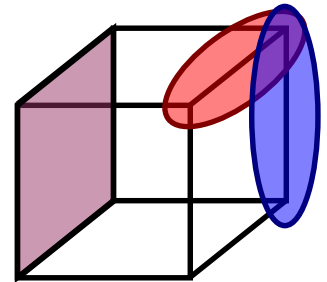


- ❑ Compute cofactors:
 - $F_{a'}$ is a tautology, hence $F'_{a'}$ is void
 - F_a yields:

11	01	11
11	11	01

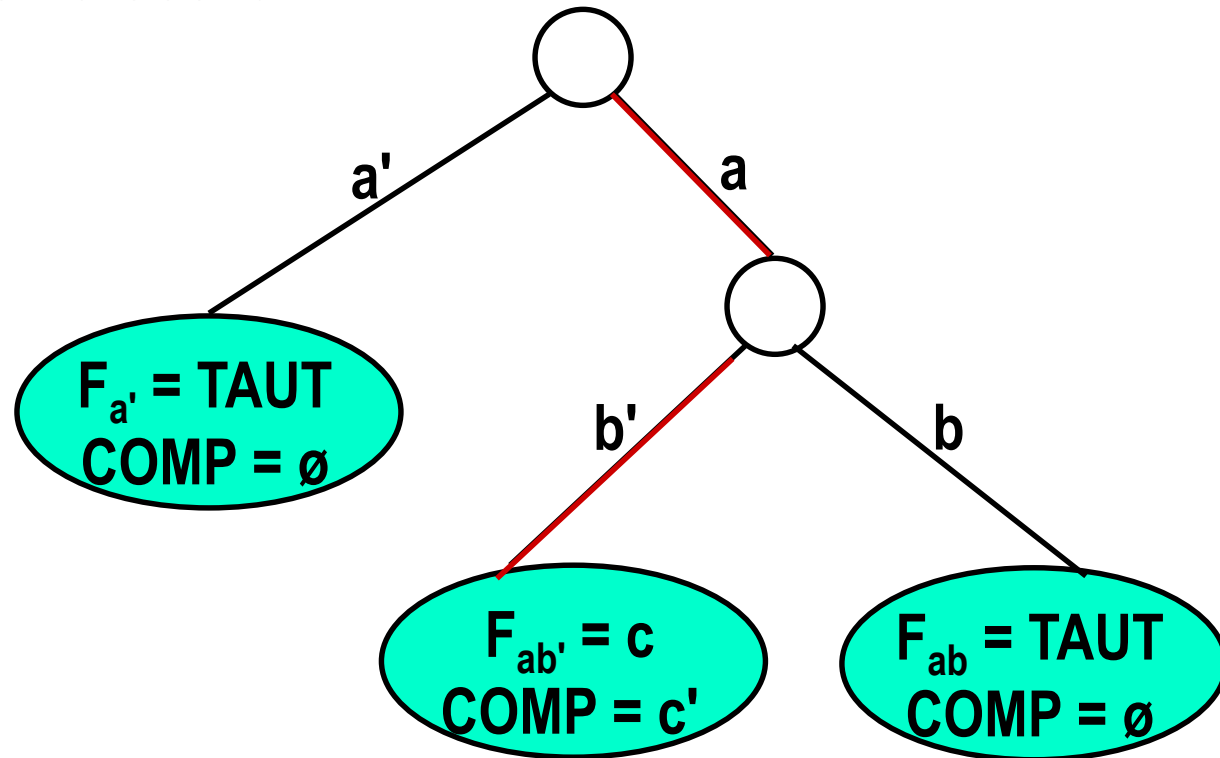
Example (2)

- ❑ Select unate variable b
- ❑ Compute cofactors:
 - F_{ab} is a tautology, hence F'_{ab} is void
 - $F_{ab'} = 11 \ 11 \ 01$ and its complement is $11 \ 11 \ 10$
- ❑ Re-construct complement:
 - $11 \ 11 \ 10$ intersected with $\text{Cube}(b') = 11 \ 10 \ 11$ yields $11 \ 10 \ 10$
 - $11 \ 10 \ 10$ intersected with $\text{Cube}(a) = 01 \ 11 \ 11$ yields $01 \ 10 \ 10$
- ❑ Complement: $F' = 01 \ 10 \ 10$



Example (3)

□ Recursive search:



Complement: **a b'c'**

Boolean Cover Manipulation Summary

- ❑ Recursive methods are efficient operators for logic covers
 - Applicable to matrix-oriented representations
 - Applicable to recursive data structures like BDDs
- ❑ Good implementations of matrix-oriented recursive algorithms are still very competitive
 - Heuristics tuned to the matrix representations

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Heuristic Logic Minimization

- ❑ Provide irredundant covers with "reasonably small" sizes
- ❑ Fast and applicable to many functions
 - Much faster than exact minimization
- ❑ Avoid bottlenecks of exact minimization
 - Prime generation and storage
 - Covering
- ❑ Motivation
 - Use as internal engine within multi-level synthesis tools

Heuristic Minimization – Principles

- ❑ Start from initial cover
 - Provided by designer or extracted from hardware language model
- ❑ Modify cover under consideration
 - Make it prime and irredundant
 - Perturb cover and re-iterate until a small irredundant cover is obtained
- ❑ Typically the size of the cover decreases
 - Operations on limited-size covers are fast

Heuristic Minimization – Operators

- ❑ Expand
 - Make implicants prime
 - Removed covered implicants
- ❑ Reduce
 - Reduce size of each implicant while preserving cover
- ❑ Reshape
 - Modify implicant pairs: enlarge one and reduce the other
- ❑ Irredundant
 - Make cover irredundant

Example

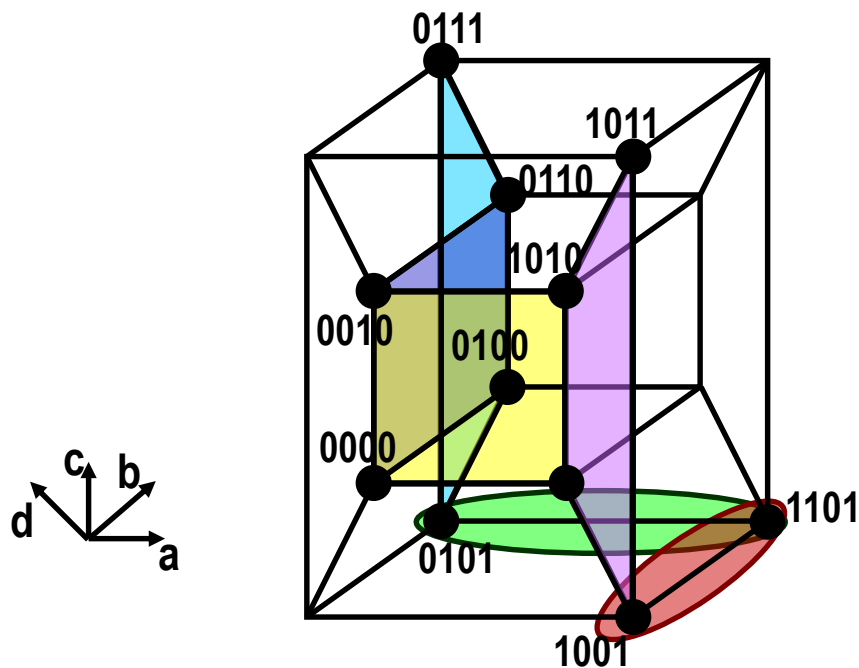
□ Initial cover

- For simplicity, we use implicant table rather than positional cube notation

0000	1
0010	1
0100	1
0110	1
1000	1
1010	1
0101	1
0111	1
1001	1
1011	1
1101	1

Example

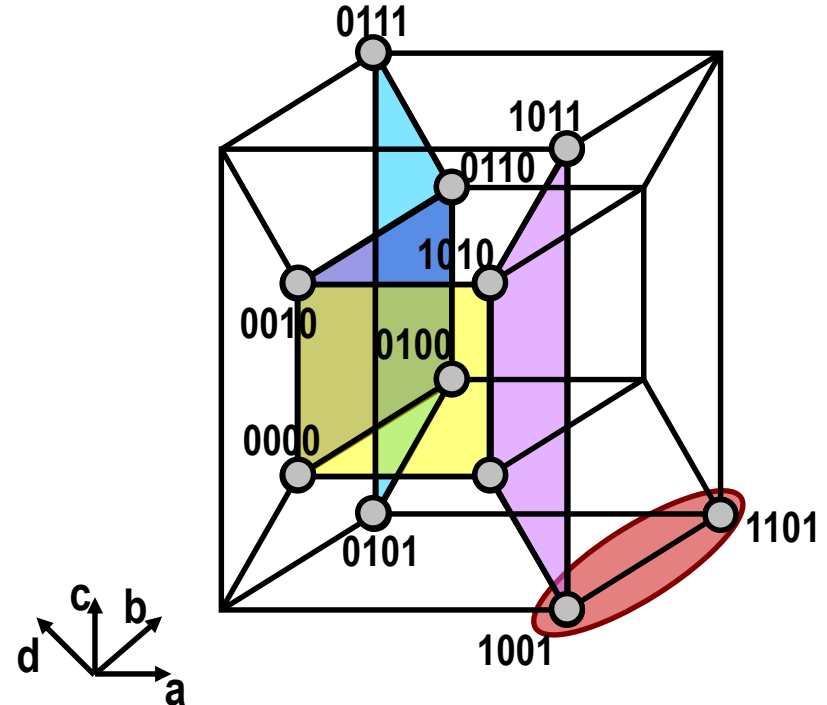
□ Set of primes



α	0	*	*	0	1
β	*	0	*	0	1
γ	0	1	*	*	1
δ	1	0	*	*	1
ϵ	1	*	0	1	1
ζ	*	1	0	1	1

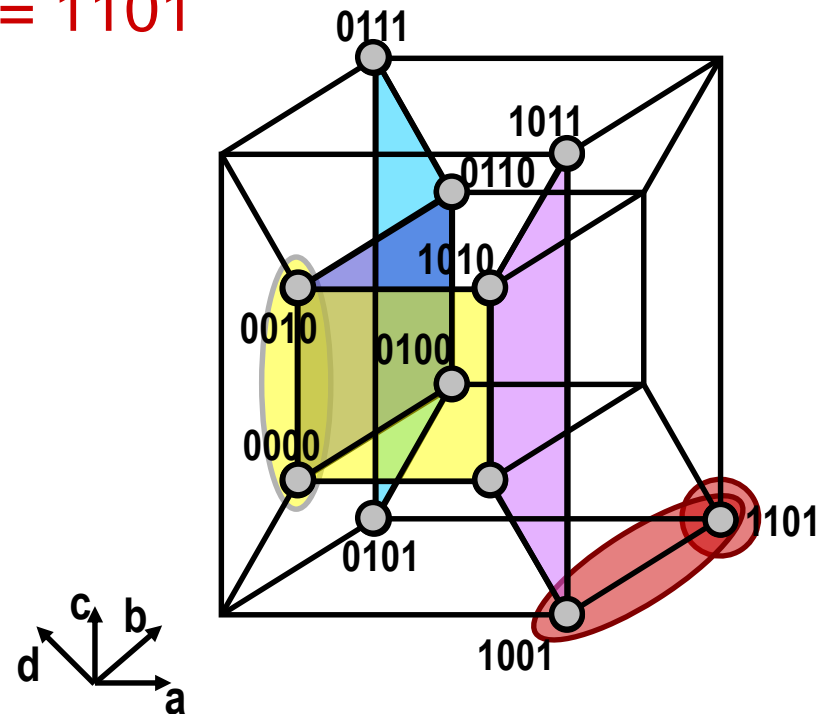
Example of Expansion

- ❑ Expand 0000 to $\alpha = 0^{**}$
 - Drop 0100, 0010, 0110 from the cover
- ❑ Expand 1000 to $\beta = *0^{*}$
 - Drop 1010 from the cover
- ❑ Expand 0101 to $\gamma = 01^{**}$
 - Drop 0111 from the cover
- ❑ Expand 1001 to $\delta = 10^{**}$
 - Drop 1011 from the cover
- ❑ Expand 1101 to $\epsilon = 1^{*}01$
- ❑ Cover is: $\{\alpha, \beta, \gamma, \delta, \epsilon\}$



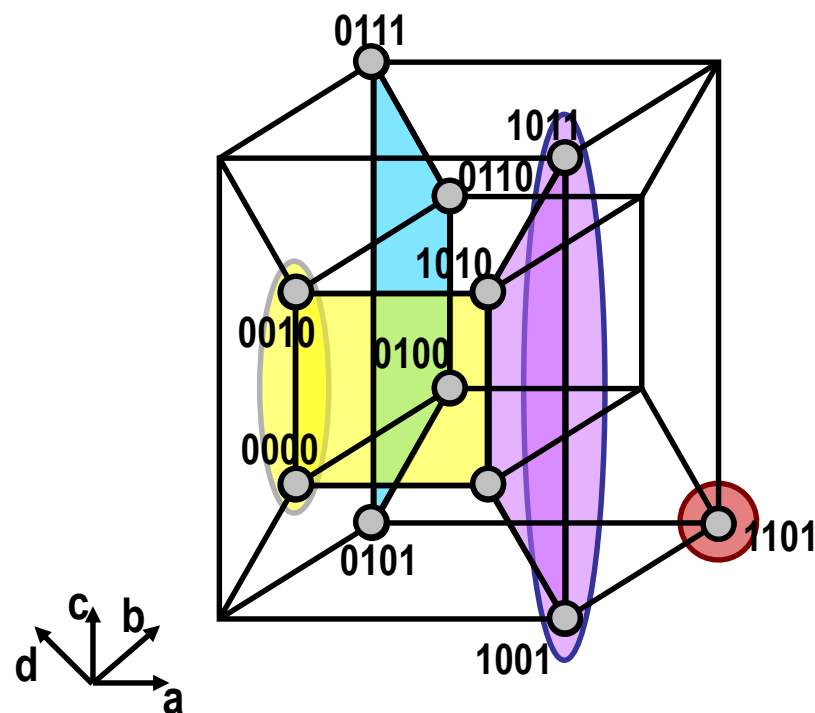
Example of Reduction

- ❑ Reduce $\alpha = 0^{**}0$ to nothing
- ❑ Reduce $\beta = *0^{*}0$ to $\beta' = 00^{*}0$
- ❑ Reduce $\varepsilon = 1^{*}01$ to $\varepsilon' = 1101$
- ❑ Cover is: $\{\beta', \gamma, \delta, \varepsilon'\}$



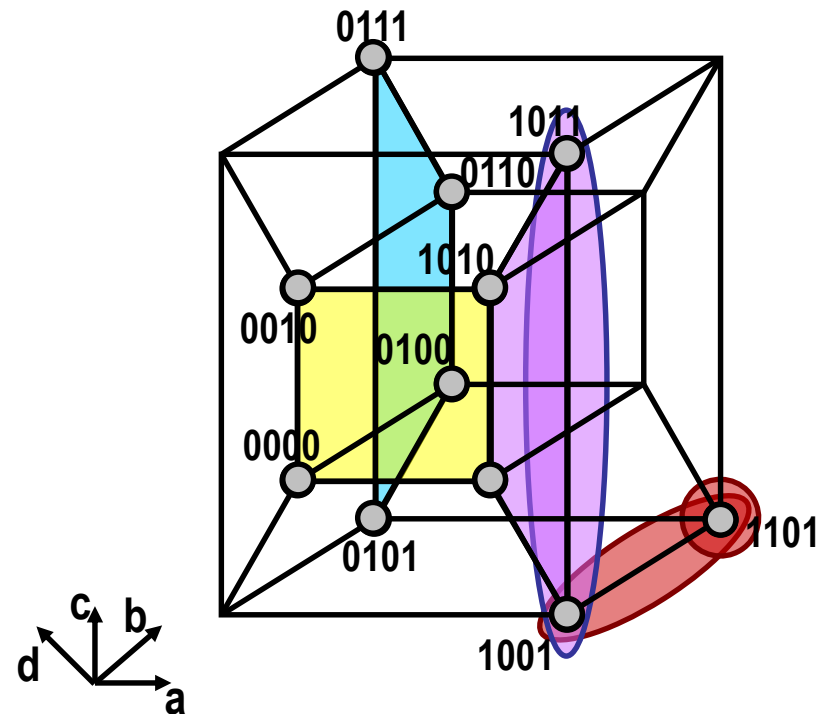
Example of Reshape

- ❑ Reshape $\{\beta', \delta\}$ to: $\{\beta, \delta'\}$
- ❑ Where $\delta' = 10 \times 1$
- ❑ Cover is: $\{\beta, \gamma, \delta', \varepsilon'\}$



Example of Second Expansion

- ❑ Expand $\delta' = 10^*1$ to $\delta = 10^{**}$
- ❑ Expand $\varepsilon' = 1101$ to $\varepsilon = 1^*01$



Example Summary of the Steps Taken by MINI

- ❑ Expansion:
 - Cover: $\{\alpha, \beta, \gamma, \delta, \varepsilon\}$
 - Prime, redundant, minimal w.r.t. scc
- ❑ Reduction:
 - α eliminated
 - $\beta = *0*0$ reduced to $\beta' = 00*0$
 - $\varepsilon = 1*01$ reduced to $\varepsilon' = 1101$
 - Cover: $\{\beta', \gamma, \delta, \varepsilon'\}$
- ❑ Reshape:
 - $\{\beta', \delta\}$ reshaped to: $\{\beta, \delta'\}$ where $\delta' = 10*1$
- ❑ Second expansion:
 - Cover: $\{\beta, \gamma, \delta, \varepsilon\}$
 - Prime, irredundant

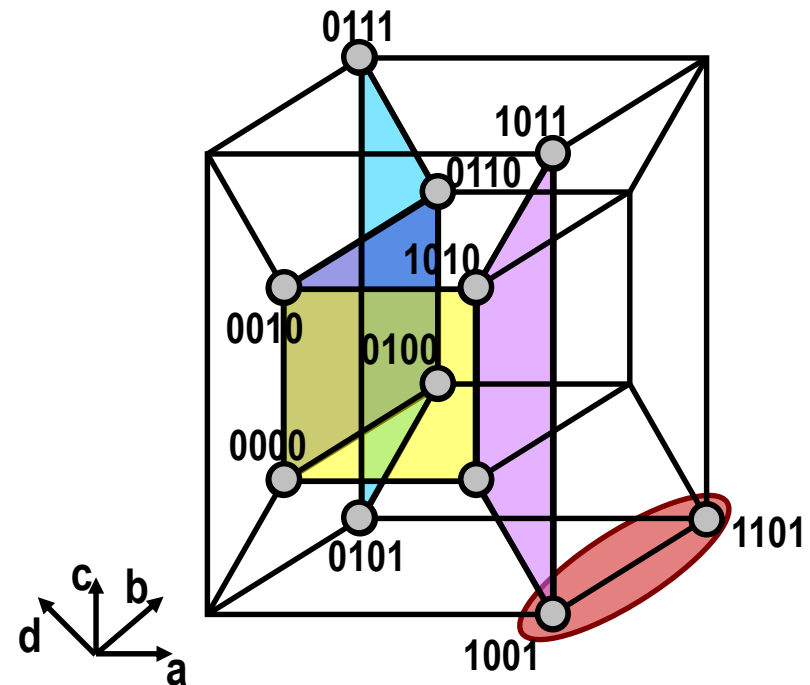
Example Summary of the Steps Taken by ESPRESSO

❑ Expansion:

- Cover: $\{\alpha, \beta, \gamma, \delta, \epsilon\}$
- Prime, redundant, minimal w.r.t. scc

❑ Irredundant:

- Cover: $\{\beta, \gamma, \delta, \epsilon\}$
- Prime, irredundant



Rough Comparison of Minimizers

- ❑ MINI
 - Iterate EXPAND, REDUCE, RESHAPE
- ❑ Espresso
 - Iterate EXPAND, IRREDUNDANT, REDUCE
- ❑ Espresso guarantees an irredundant cover
 - Because of the irredundant operator
- ❑ MINI may return irredundant covers, but can guarantee only minimality w.r.t. single implicant containment

Expand Naïve Implementation

- ❑ For each implicant
 - For each care literal
 - Raise it to don't care if possible
 - Remove all implicants covered by expanded implicant
- ❑ Issues
 - Validity check of expansion
 - Order of expansion

Validity Check

- ❑ Espresso, MINI
 - Check intersection of expanded implicant with OFF-set
 - Requires complementation
- ❑ Presto
 - Check inclusion of expanded implicant in the union of the ON-set and DC-set
 - Reducible to recursive tautology check

Ordering Heuristics

- ❑ Expand the cubes that are unlikely to be covered by other cubes
- ❑ Selection:
 - Compute vector of column sums
 - Weight: inner product of cube and vector
 - Sort implicants in ascending order of weight
- ❑ Rationale:
 - Low weight correlates to having few 1s in densely populated columns

Example

□ $f = a'b'c' + ab'c' + a'bc' + a'b'c$

DC-set = abc'

10	10	10
01	10	10
10	01	10
10	10	01

□ Ordering:

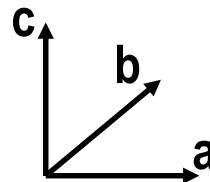
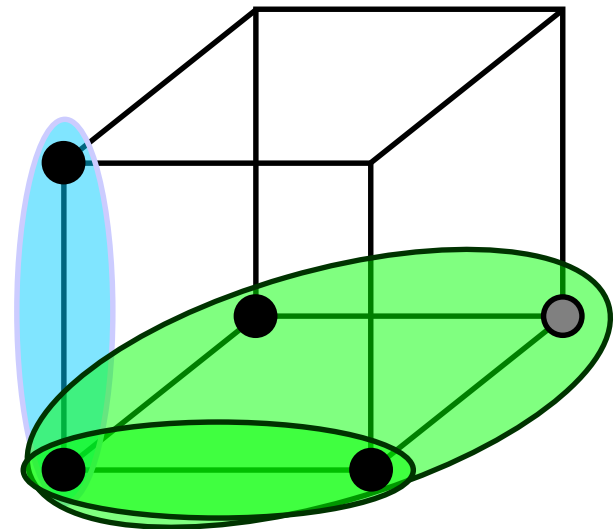
– Vector: $[3 \ 1 \ 3 \ 1 \ 3 \ 1]^T$

– Weights: (9, 7, 7, 7)

□ Select second implicant

Example (2)

α	10	10	10
β	01	10	10
γ	10	01	10
δ	10	10	01



Example (3)

❑ OFF-set:

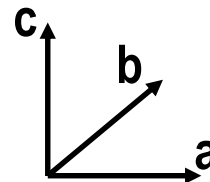
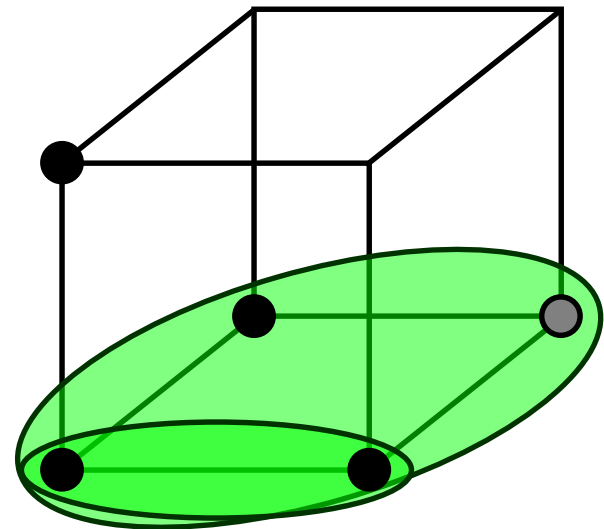
01	11	01
11	01	01

❑ Expand 01 10 10:

- 11 10 10 valid
- 11 11 10 valid
- 11 11 11 invalid

❑ Update cover to:

11	11	10
10	10	01



Example (4)

❑ OFF-set:

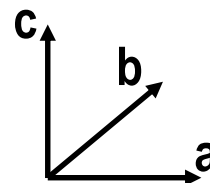
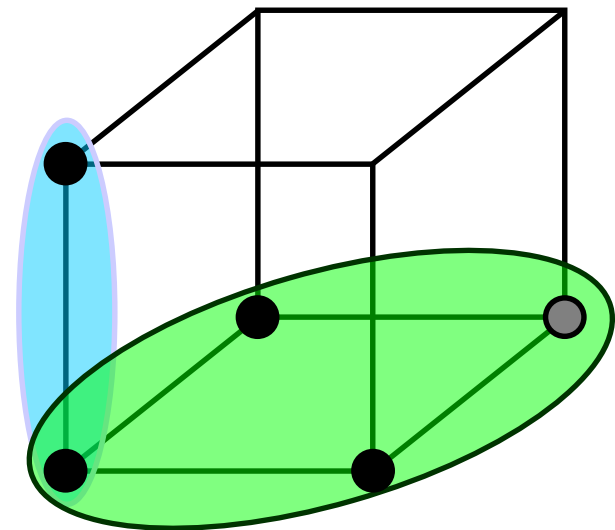
01	11	01
11	01	01

❑ Expand 10 10 01:

- 11 10 01 invalid
- 10 11 01 invalid
- 10 10 11 valid

❑ Expand cover:

11	11	10
10	10	11



Expand Heuristics in ESPRESSO

- ❑ Special heuristic to choose the order of literals
- ❑ Rationale:
 - Raise literals to that expanded implicant
 - Covers a maximal set of cubes
 - Overlaps with a maximal set of cubes
 - The implicant is as large as possible
- ❑ Intuitive argument
 - Pair implicant to be expanded with other implicants, to check the fruitful directions for expansion

Expand in Espresso

- ❑ Compare implicant with OFF-set
 - Determine possible and impossible directions of expansion
- ❑ Detection of feasibly covered implicants
 - If there is an implicant β whose supercube with α is feasible, expand α to that supercube and remove β
- ❑ Raise those literals of α to overlap a maximum number of implicants
 - It is likely that the uncovered part of those implicant is covered by some other expanded cube
- ❑ Find the largest prime implicant
 - Formulate a covering problem and solve it heuristically

Reduce

- ❑ Sort implicants
 - Heuristics: sort by descending weight
 - Opposite to the heuristic sorting for expand
- ❑ Maximal reduction can be determine exactly
- ❑ Theorem:
 - Let α be in F and $Q = F \cup D - \{ \alpha \}$
Then, the maximally reduced cube is:
 $\acute{\alpha} = \alpha \cap \text{supercube}(Q'_\alpha)$

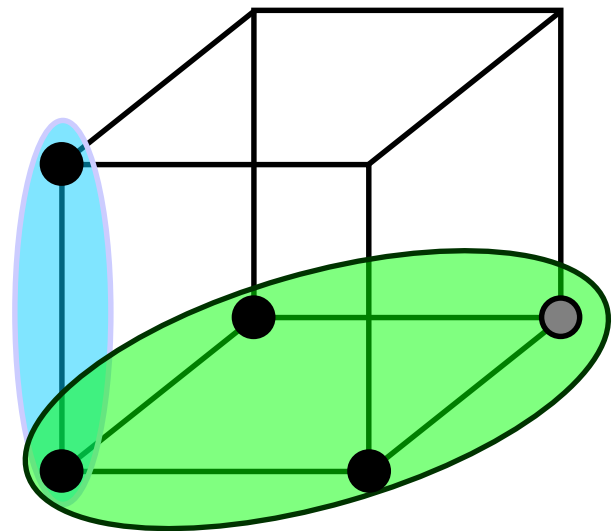
Example

- ❑ Expand cover:

11	11	10
10	10	11

- ❑ Select first implicant:
 - Cannot be reduced
- ❑ Select second implicant:
 - Reduced to 10 10 01
- ❑ Reduced cover:

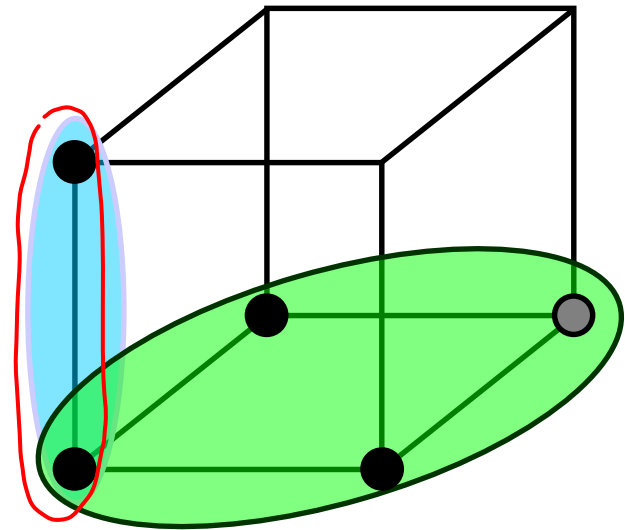
11	11	10
10	10	01



Example

□ Expand cover:

$$\begin{array}{rcl}
 & \alpha \rightarrow & \begin{array}{ccc} 11 & 11 & 10 \\ 10 & 10 & 11 \end{array} \\
 Q & \nearrow & \\
 Q' & & \begin{array}{ccc} 01 & 11 & 11 & (a) \\ 11 & 01 & 11 & (b) \\ 11 & 11 & 10 \end{array} \\
 \alpha & \hline & \begin{array}{ccc} 01 & 11 & 10 \\ 11 & 01 & 10 \\ 00 & 00 & 01 \end{array} \\
 Q'_\alpha & \rightarrow & \begin{array}{ccc} 01 & 11 & 11 \\ 11 & 01 & 11 \end{array}
 \end{array}$$

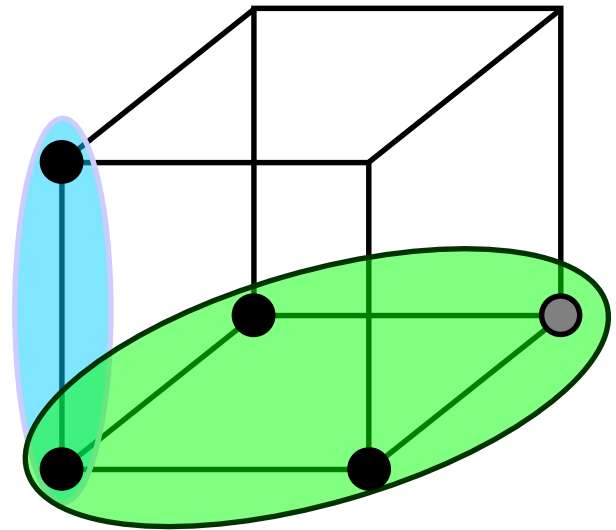


$$\Rightarrow \text{Supercube} \rightarrow \begin{array}{ccc} 11 & 11 & 11 \\ Q'_\alpha \cdot \alpha = 11 & 11 & 10 \end{array}$$

Example

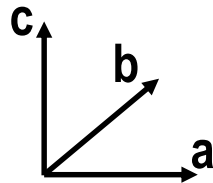
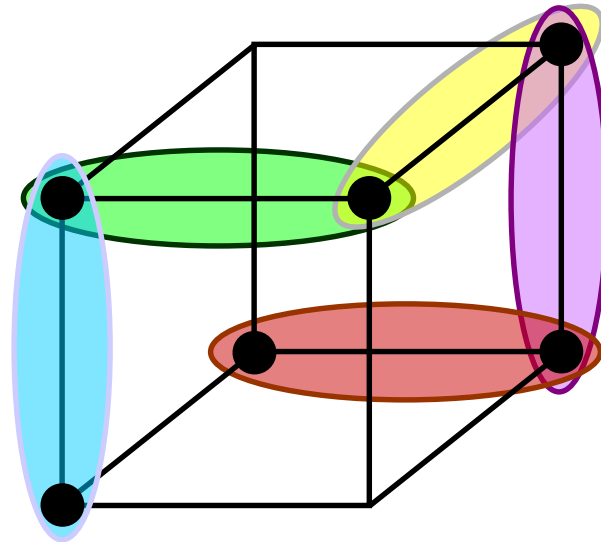
□ Expand cover:

11	11	10
10	10	11



Irredundant Cover

α	10	10	11
β	11	10	01
γ	01	11	01
δ	01	01	11
ε	11	01	10



Irredundant Cover

- ❑ Relatively essential set E^r
 - Implicants covering some minterms of the function not covered by other implicants
 - Important remark: we do not know all the primes!
- ❑ Totally redundant set R^t
 - Implicants covered by the relatively essentials
- ❑ Partially redundant set R^p
 - Remaining implicants

Irredundant Cover

- ❑ Find a subset of R^p that, together with E^r covers the function
- ❑ Modification of the tautology algorithm
 - Each cube in R^p is covered by other cubes
 - Find mutual covering relations
- ❑ Reduces to a covering problem
 - Apply a heuristic algorithm
 - Note that even by applying an exact algorithm, a minimum solution may not be found, because we do not have all primes

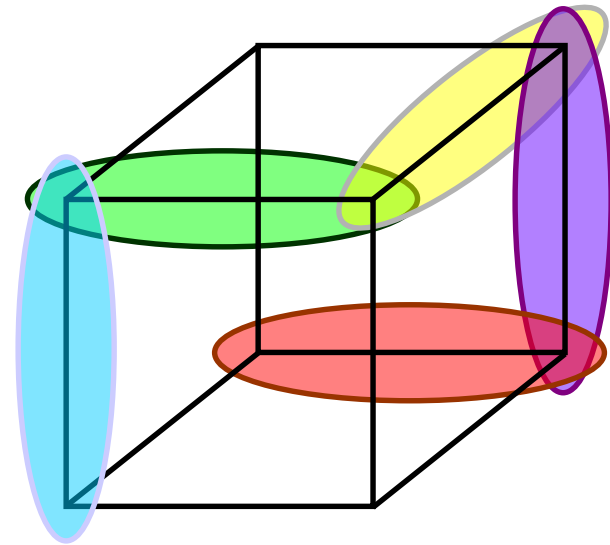
Example

α	10	10	11
β	11	10	01
γ	01	11	01
δ	01	01	11
ε	11	01	10

□ $E^r = \{ \alpha, \varepsilon \}$

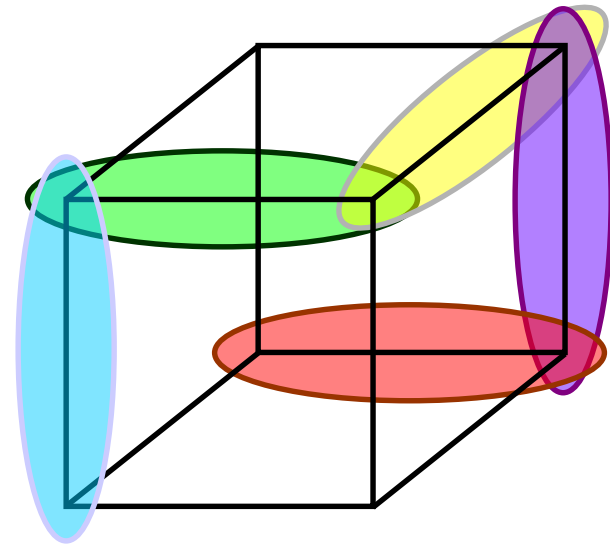
□ $R^t = \emptyset$

□ $R^p = \{ \beta, \gamma, \delta \}$



Example (2)

- ❑ Covering relations:
 - β is covered by $\{\alpha, \gamma\}$
 - γ is covered by $\{\beta, \delta\}$
 - δ is covered by $\{\gamma, \varepsilon\}$
- ❑ Minimum cover: $\gamma \cup E^r$



ESPRESSO Algorithm in Short

- ❑ Compute the complement
- ❑ Extract essentials
- ❑ Iterate
 - Expand, irredundant and reduce
- ❑ Cost functions:
 - Cover cardinality φ_1
 - Weighted sum of cube and literal count φ_2

ESPRESSO Algorithm in Detail

```
espresso(F,D) {  
  R = complement(F U D);  
  F = expand(F,R);  
  F = irredundant(F,D);  
  E = essentials(F,D);  
  F = F - E; D = D U E;  
  repeat {  
     $\phi_2 = \text{cost}(F)$ ;  
    repeat {  
       $\phi_1 = |F|$ ;  
      F = reduce(F,D);  
      F = expand(F,R);  
      F = irredundant(F,D);  
    } until ( $|F| < \phi_1$ );  
    F = last_gasp(F,D,R);  
  } until ( $|F| < \phi_2$ );  
  F = F U E; D = D - E;  
  F = make_sparse(F,D,R);  
}
```

Heuristic Two-level Minimization Summary

- ❑ Heuristic minimization is iterative
- ❑ Few operators are applied to covers
- ❑ Underlying mechanism
 - Cube operation
 - Unate recursive mechanism
- ❑ Efficient algorithms

