

# **CAD for VLSI**

## **Two-level Logic Optimization 2**

# Outline

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- Data structures for logic optimization
- Data representation and encoding
- Operations on logic covers
- Application of the recursive paradigm
- Fundamental mechanisms used inside minimizers
- Heuristic two-level minimization
- The algorithms of ESPRESSO

# Some More Background

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- Function  $f(x_1, x_2, \dots, x_i, \dots, x_n)$
- Cofactor of  $f$  with respect to variable  $x_i$ 
  - $f_{x_i} = f(x_1, x_2, \dots, 1, \dots, x_n)$
- Cofactor of  $f$  with respect to variable  $x'_i$ 
  - $f_{x'_i} = f(x_1, x_2, \dots, 0, \dots, x_n)$
- Boole's expansion theorem:
  - $f(x_1, x_2, \dots, x_i, \dots, x_n) = x_i f_{x_i} + x'_i f_{x'_i}$
  - Also credited to Claude Shannon
  - BDD

# Example

- Function:  $f = ab + bc + ac$
- Cofactors:
  - $f_a = b + c$
  - $f_{a'} = bc$
- Expansion:
  - $f = a f_a + a'f_{a'} = a(b + c) + a'bc$

# Unateness

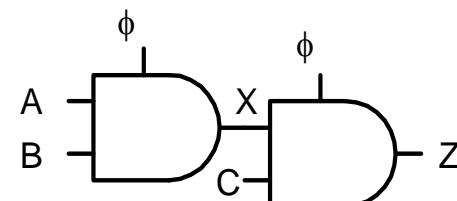
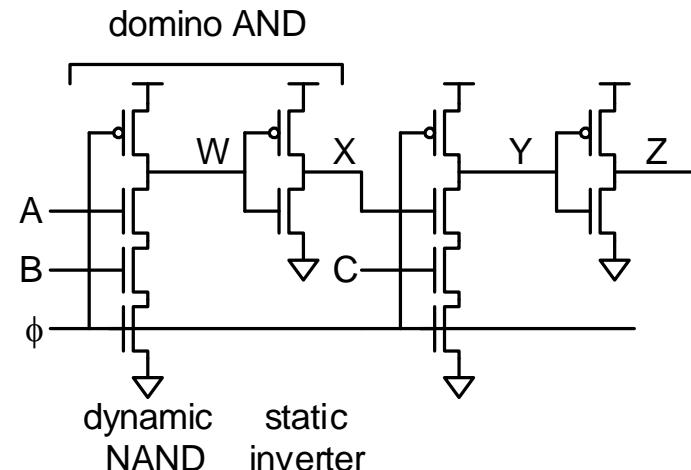
- Function  $f(x_1, x_2, \dots, x_i, \dots, x_n)$
- Positive unate in  $x_i$  when:
  - $f_{x_i} \supseteq f_{x'_i}$
  - $f = x_i f_{x_i} + x'_i f_{x'_i} = x_i f_{x_i} + f_{x'_i}$
- Negative unate in  $x_i$  when:
  - $f_{x_i} \subseteq f_{x'_i}$
  - $f = x_i f_{x_i} + x'_i f_{x'_i} = f_{x_i} + x'_i f_{x'_i}$
- A function is positive/negative unate when all its variables are positive/negative unate

# Binate

- Function  $f(x_1, x_2, \dots, x_i, \dots, x_n)$ 
  - Mix of positive and negative phases
  - $(f_{x_i} \not\subseteq f_{x'_i}) \wedge (f_{x_i} \not\subseteq f_{x''_i})$

# Recap Domino Circuit

- Domino only performs noninverting functions:
  - AND, OR but not NAND, NOR, or XOR
- $f_1(a, b, c) = ab + a'c$ 
  - Binate
- $f_2(a, b, c, d) = ab + dc$ 
  - Unate
  - where  $d = a'$  from PI



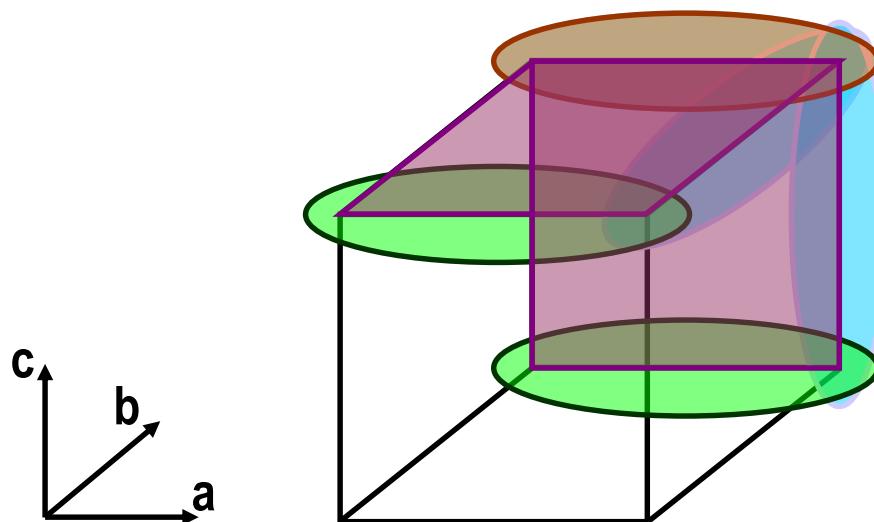
# Operators

- Function  $f(x_1, x_2, \dots, x_i, \dots, x_n)$
- Boolean difference of  $f$  w.r.t. variable  $x_i$ :
  - $\partial f / \partial x_i \equiv f_{x_i} \oplus f_{x_i'}$
  - Sensitivity
- Consensus of  $f$  w.r.t. variable  $x_i$ :
  - $C_{x_i} \equiv f_{x_i} \bullet f_{x_i'}$
  - Independence
- Smoothing of  $f$  w.r.t. variable  $x_i$ :
  - $S_{x_i} \equiv f_{x_i} + f_{x_i'}$
  - Variable dropping

# Example $f = ab + bc + ac$

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- $f_a = b + c; f_{a'} = bc$
- The Boolean difference  $\partial f / \partial a = f_a \oplus f_{a'} = b'c + bc'$
- The consensus  $C_a = f_a \cdot f_{a'} = bc$
- The smoothing  $S_a \equiv f_a + f_{a'} = b + c$



# Generalized Expansion

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- Linear algebra
  - Basis of 3-dimensional vector space
    - $(1, 0, 0) (0, 1, 0) (0, 0, 1)$  – linearly independent
    - $(2, 0, 0) (0, 3, 0) (2, 1, 1)$  – linearly independent
    - $(2, 0, 0) (0, 3, 0) (2, 1, 0)$  – linearly dependent
  
- Boolean algebra
  - Shannon expansion in terms of single variable
    - $x, x'$
    - $xy, (xy)'$  ?

# Generalized Expansion

□ Given:

- A Boolean function  $f$
- Orthonormal set of functions:
  - $\phi_i, i = 1, 2, \dots, k$
  - $\sum_i^k \phi_i = 1, \phi_i \cdot \phi_j = 0$

□ Then:

- $f = \sum_i^k \phi_i \cdot f_{\phi_i}$
- Where  $f_{\phi_i}$  is a *generalized cofactor*

□ The generalized cofactor is not unique, but satisfies:

- $f \cdot \phi_i \subseteq f_{\phi_i} \subseteq f + \phi_i'$

# Example

- Function:  $f = ab + bc + ac$
- Basis:  $\phi_1 = ab$  and  $\phi_2 = a' + b'$ .
- Bounds:
  - $ab \subseteq f_{\phi_1} \subseteq 1$
  - $a'bc + ab'c \subseteq f_{\phi_2} \subseteq ab + bc + ac$
- Cofactors:  $f_{\phi_1} = 1$  and  $f_{\phi_2} = a'bc + ab'c$ .
$$\begin{aligned}f &= \phi_1 f_{\phi_1} + \phi_2 f_{\phi_2} \\&= ab1 + (a' + b')(a'bc + ab'c) \\&= ab + bc + ac\end{aligned}$$

# Generalized Expansion Theorem

- Given:
  - Two function  $f$  and  $g$
  - Orthonormal set of functions:  $\phi_i$ ,  $i=1,2,\dots,k$
  - Boolean operator  $\odot$
- Then:
  - $f \odot g = \sum_i^k \phi_i \cdot (f_{\phi_i} \odot g_{\phi_i})$
- Corollary:
  - $f \odot g = x_i \cdot (f_{x_i} \odot g_{x_i}) + x'_i \cdot (f_{x'_i} \odot g_{x'_i})$

# Matrix Representation of Logic Covers

- Representations used by logic minimizers
- Different formats
  - Usually one row per implicant
- Symbols:
  - 0, 1, \*, ...
- Encoding:

$\emptyset$	00
0	10
1	01
*	11

# Advantages of Positional Cube Notation

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- Use binary values:
  - Two bits per symbols
  - More efficient than a byte (char)
- Binary operations are applicable
  - Intersection – bitwise AND
  - Supercube – bitwise OR
    - The smallest cube containing all cubes
- Binary operations are very fast and can be parallelized

# Example

□  $f = a'd' + a'b + ab' + ac'd$

10	11	11	10
10	01	11	11
01	10	11	11
01	11	10	01

# Cofactor Computation

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- Cofactor of  $\alpha$  w.r.t.  $\beta$ 
  - Void when  $\alpha$  does not intersect  $\beta$
  - $a_1 + b_1' \ a_2 + b_2' \ \dots \ a_n + b_n'$
- Cofactor of a set  $C = \{\gamma_i\}$  w.r.t.  $\beta$ :
  - Set of cofactors of  $\gamma_i$  w.r.t.  $\beta$

# Example $f = a'b' + ab$

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- Cofactor w.r.t. a  $\rightarrow 01 \ 11$ 
  - First row – void  $10 \ 10 \rightarrow a'b'$
  - Second row –  $11 \ 01 \ 01 \ 01 \rightarrow ab$
- Cofactor  $f_a = b$

$$\begin{array}{r} 00 \quad 00 \\ 01 \quad 11 \\ \hline 00 \quad 00 \quad \xrightarrow{\text{void}} \\ 10 \quad 00 \\ \hline 11 \quad 01 \end{array}$$

# Multiple-valued-input Functions

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- Input variables can take many values
- Representations:
  - Literals: set of valid values
  - Function = sum of products of literals
- Positional cube notation can be easily extended to mvi
- Key fact
  - Multiple-output binary-valued functions represented as mvi single-output functions

# Example

- 2-input, 3-output function:

- $f_1 = a'b' + ab$
  - $f_2 = ab$
  - $f_3 = ab' + a'b$

- Mvi representation:

10	10	100
10	01	001
01	10	001
01	01	110

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# Operations on Logic Covers

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- Recursive paradigm
  - Expand about a mv-variable
  - Apply operation to co-factors
  - Merge results
- Unate heuristics
  - Operations on unate functions are simpler
  - Select variables so that cofactors become unate functions
- Recursive paradigm is general and applicable to different data structures
  - Matrices and binary decision diagrams

# Tautology

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- Check if a function is always TRUE
- Recursive paradigm:
  - Expand about a mvi variable
  - If all cofactors are TRUE, then the function is a tautology
- Unate heuristics
  - If cofactors are unate functions, additional criteria to determine tautology
  - Faster decision

# Tautology Termination Rules

- TAUTOLOGY:
  - The cover matrix has a row of all 1s. (Tautology cube)
- NO TAUTOLOGY:
  - The cover has a column of 0s. (A variable never takes a value)
- TAUTOLOGY:
  - The cover depends on one variable, and there is no column of 0s in that field
- Decomposition rule:
  - When a cover is the union of two subcovers that depend on disjoint sets of variables, then check tautology in both subcovers

# Example

$$f = ab + ac + ab'c' + a'$$

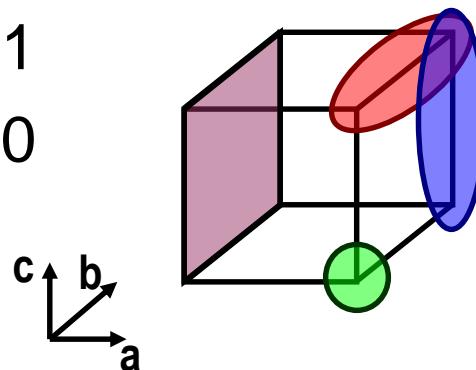
- Select variable a

- Cofactor w.r.t.  $a'$   $\rightarrow 10\ 11\ 11$

11 11 11 – Tautology

- Cofactor w.r.t. a  $\rightarrow 01\ 11\ 11$

11	01	11
11	11	01
11	10	10



01	01	11
01	11	01
01	10	10
10	11	11
<hr/>		
00	11	11
<hr/>		
00	01	11
00	11	01
00	10	10
00	11	11
<hr/>		
00	00	00
<hr/>		
11	01	11
11	11	01
11	10	10

# Example

$$\begin{array}{c|ccc} 11 & 01 & 11 \\ 11 & 11 & 01 \\ 11 & 10 & 10 \end{array}$$

- Select variable b
- Cofactor w.r.t. b'  $\rightarrow$  11 10 11

$$\begin{array}{cc|cc} 11 & 11 & 01 \\ 11 & 11 & 10 \end{array}$$

- No column of 0 - Tautology
- Cofactor w.r.t. b  $\rightarrow$  11 01 11  
11 11 11 - Tautology
- Function is a *TAUTOLOGY*

$$\begin{array}{ccc} 11 & 01 & 11 \\ 11 & 11 & 01 \\ 11 & 10 & 10 \\ \hline 11 & 00 & 11 \\ \hline \textcolor{red}{11} & \textcolor{red}{00} & \textcolor{red}{11} \\ 11 & 00 & 01 \\ 11 & \textcolor{red}{00} & 10 \\ \hline 00 & 00 & 00 \end{array}$$

$$\begin{array}{ccc} 11 & 11 & 01 \\ 11 & 11 & \textcolor{red}{00} \end{array}$$

# **Containment**

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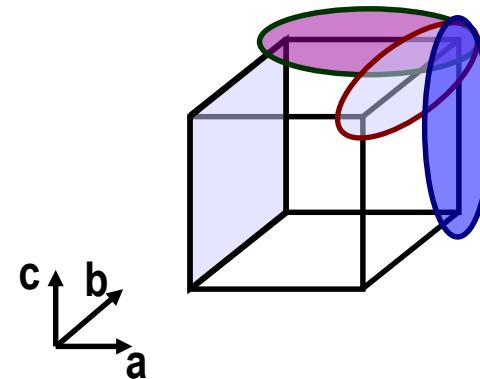
- Theorem:
  - A cover  $F$  contains an implicant  $\alpha$  if and only if  $F_\alpha$  is a tautology
- Consequence:
  - Containment can be verified by the tautology algorithm

# Example

$$f = ab + ac + a'$$

- Check covering of  $bc : 11 \ 01 \ 01$
- Take the cofactor:

01	11	11
01	11	11
10	11	11



- Tautology –  $bc$  is contained by  $f$

# Complementation

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- Recursive paradigm
  - $f' = x f'_x + x' f'_{x'}$
- Steps:
  - Select variable
  - Compute co-factors
  - Complement co-factors
- Recur until cofactors can be complemented in a straightforward way

# Complement Termination Rules

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- The cover F is void
  - Hence its complement is the universal cube
- The cover F has a row of 1s
  - Hence F is a tautology and its complement is void
- The cover F consists of one implicant
  - Hence the complement is computed by DeMorgan's law
- All implicants of F depend on a single variable, and there is not a column of 0s.
  - The function is a tautology, and its complement is void

# Unate Functions

## □ Theorem:

- If  $f$  is positive unate in  $x_i$ , then
  - $f = x_i f_{x_i} + x'_i f_{x'_i} = x_i f_{x_i} + f_{x'_i}$  ( $f_{x_i} \supseteq f_{x'_i}$ )
  - $f' = x_i f'_{x_i} + x'_i f'_{x'_i} = f'_{x_i} + x'_i f'_{x'_i}$  ( $f'_{x_i} \subseteq f'_{x'_i}$ )
- If  $f$  is negative unate in  $x_i$ , then
  - $f = x_i f_{x_i} + x'_i f_{x'_i} = f_{x_i} + x'_i f_{x'_i}$  ( $f_{x_i} \subseteq f_{x'_i}$ )
  - $f' = x_i f'_{x_i} + x'_i f'_{x'_i} = x_i f'_{x_i} + f'_{x'_i}$  ( $f'_{x_i} \supseteq f'_{x'_i}$ )

## □ Consequence:

- Complement computation is simpler
- Follow only one branch in the recursion

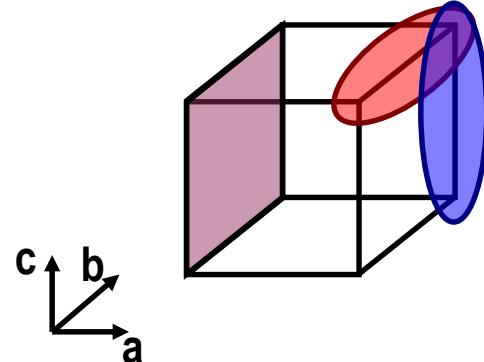
## □ Heuristics

- Select variables to make the cofactor unate

# Example

$$f = ab + ac + a'$$

- Select binate variable  $a$

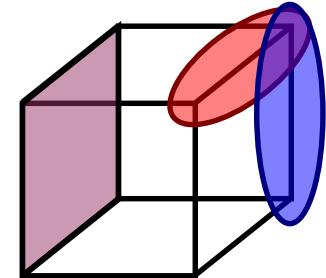


- Compute cofactors:
  - $F_{a'}$  is a tautology, hence  $F'_{a'}$  is void
  - $F_a$  yields:

$$\begin{array}{ccc} 11 & 01 & 11 \\ 11 & 11 & 01 \end{array}$$

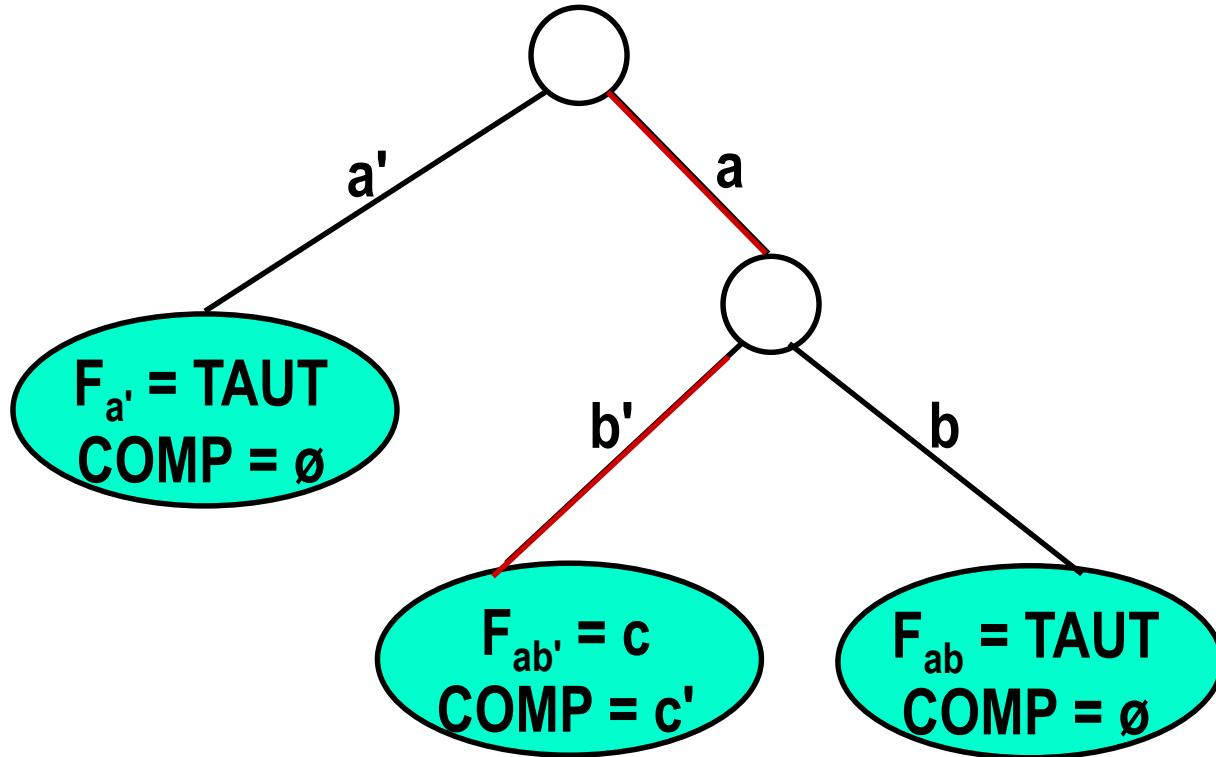
# Example (2)

- Select unate variable b
- Compute cofactors:
  - $F_{ab}$  is a tautology, hence  $F'_{ab}$  is void
  - $F_{ab'} = 11\ 11\ 01$  and its complement is  $11\ 11\ 10$
- Re-construct complement:
  - $11\ 11\ 10$  intersected with  $\text{Cube}(b') = 11\ 10\ 11$   
yields  $11\ 10\ 10$
  - $11\ 10\ 10$  intersected with  $\text{Cube}(a) = 01\ 11\ 11$   
yields  $01\ 10\ 10$
- Complement:  $F' = 01\ 10\ 10$



# Example (3)

- Recursive search:



Complement:  $a b'c'$

# Boolean Cover Manipulation Summary

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- Recursive methods are efficient operators for logic covers
  - Applicable to matrix-oriented representations
  - Applicable to recursive data structures like BDDs
- Good implementations of matrix-oriented recursive algorithms are still very competitive
  - Heuristics tuned to the matrix representations

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- Data structures for logic optimization
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# Heuristic Logic Minimization

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- Provide irredundant covers with "reasonably small" sizes
- Fast and applicable to many functions
  - Much faster than exact minimization
- Avoid bottlenecks of exact minimization
  - Prime generation and storage
  - Covering
- Motivation
  - Use as internal engine within multi-level synthesis tools

# Heuristic Minimization – Principles

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- Start from initial cover
  - Provided by designer or extracted from hardware language model
- Modify cover under consideration
  - Make it prime and irredundant
  - Perturb cover and re-iterate until a small irredundant cover is obtained
- Typically the size of the cover decreases
  - Operations on limited-size covers are fast

# Heuristic Minimization – Operators

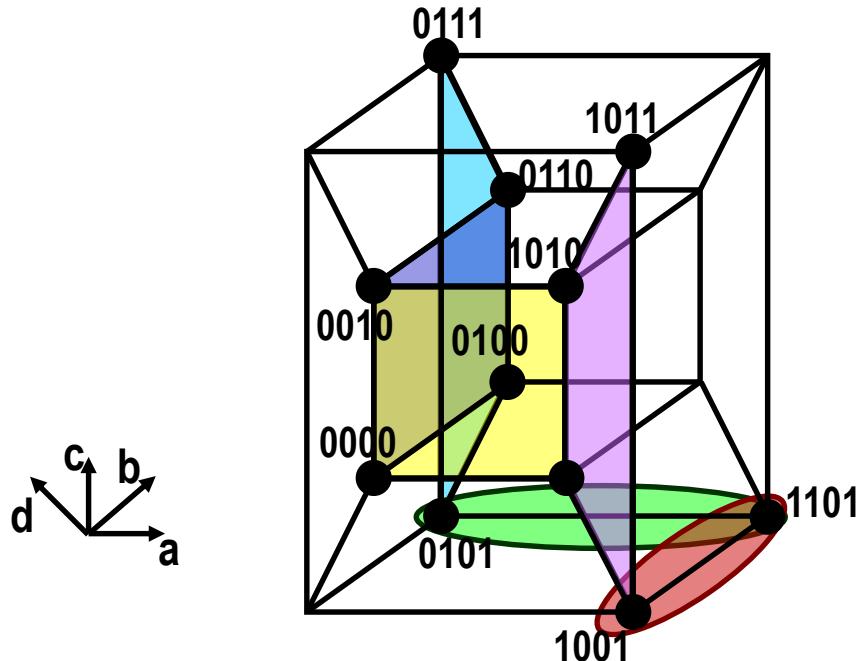
- Expand
  - Make implicants prime
  - Removed covered implicants
- Reduce
  - Reduce size of each implicant while preserving cover
- Reshape
  - Modify implicant pairs: enlarge one and reduce the other
- Irredundant
  - Make cover irredundant

# Example

<input type="checkbox"/> Initial cover	0000	1
– For simplicity, we use implicant table rather than positional cube notation	0010	1
	0100	1
	0110	1
	1000	1
	1010	1
	0101	1
	0111	1
	1001	1
	1011	1
	1101	1

# Example

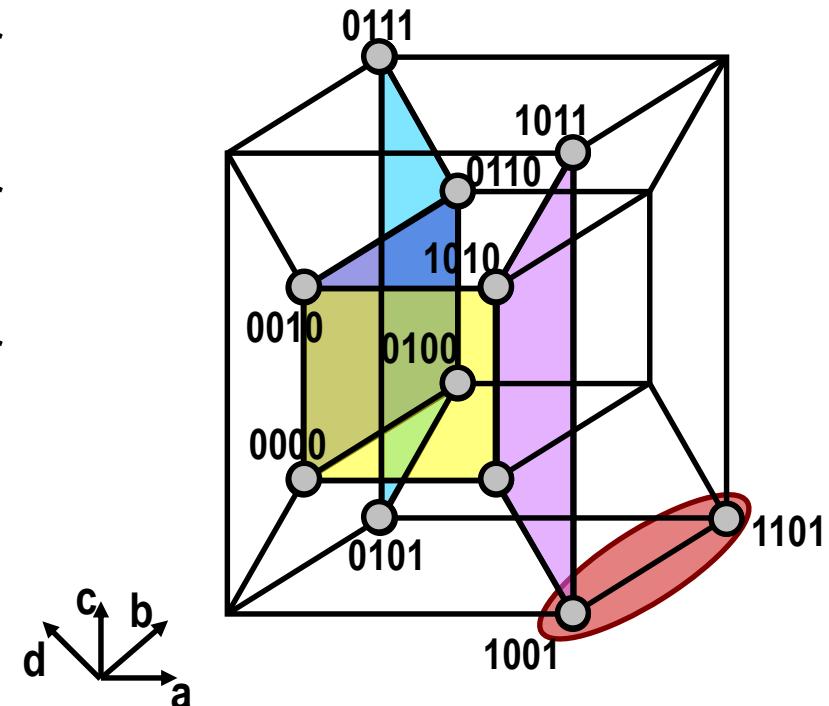
- Set of primes



$\alpha$	0 * * 0	1
$\beta$	* 0 * 0	1
$\gamma$	0 1 * *	1
$\delta$	1 0 * *	1
$\epsilon$	1 * 0 1	1
$\zeta$	* 1 0 1	1

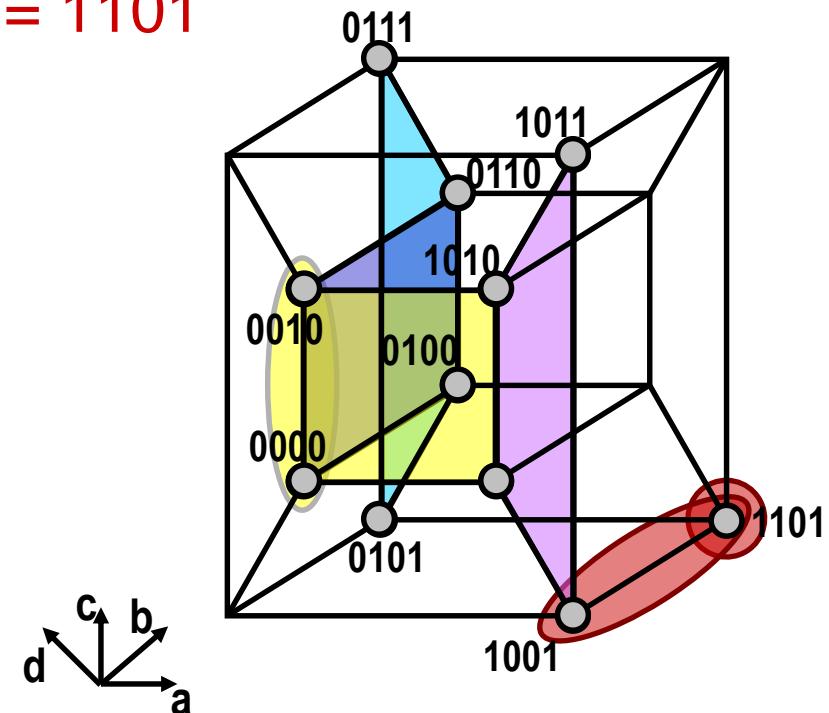
# Example of Expansion

- Expand  $0000$  to  $\alpha = 0^{**}0$ 
  - Drop  $0100, 0010, 0110$  from the cover
- Expand  $1000$  to  $\beta = *0^*0$ 
  - Drop  $1010$  from the cover
- Expand  $0101$  to  $\gamma = 01^{**}$ 
  - Drop  $0111$  from the cover
- Expand  $1001$  to  $\delta = 10^{**}$ 
  - Drop  $1011$  from the cover
- Expand  $1101$  to  $\varepsilon = 1^*01$
- Cover is:  $\{\alpha, \beta, \gamma, \delta, \varepsilon\}$



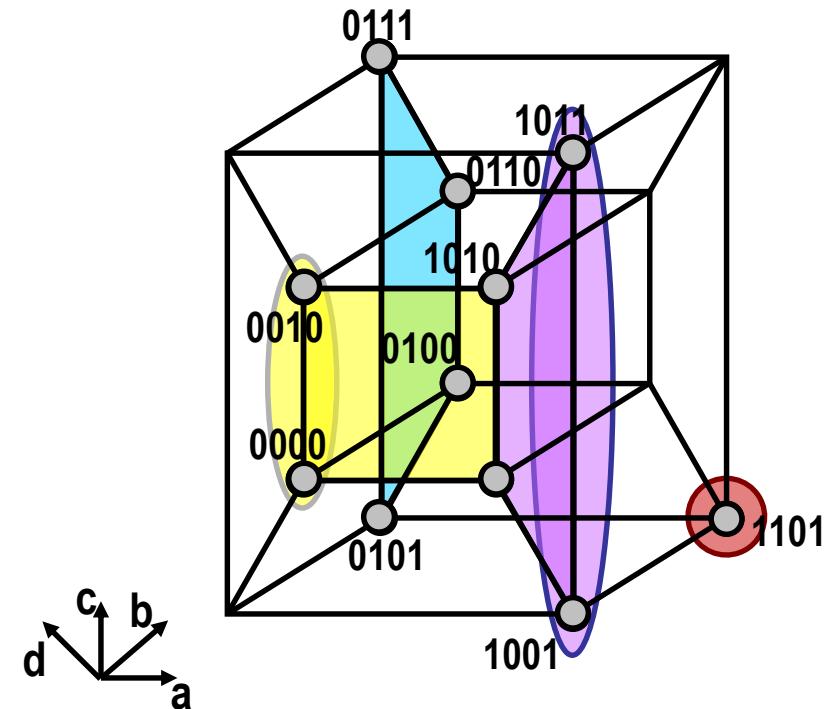
# Example of Reduction

- Reduce  $\alpha = 0^{**}0$  to nothing
- Reduce  $\beta = *0^*0$  to  $\beta' = 00^*0$
- Reduce  $\varepsilon = 1^*01$  to  $\varepsilon' = 1101$
- Cover is:  $\{ \beta', \gamma, \delta, \varepsilon' \}$



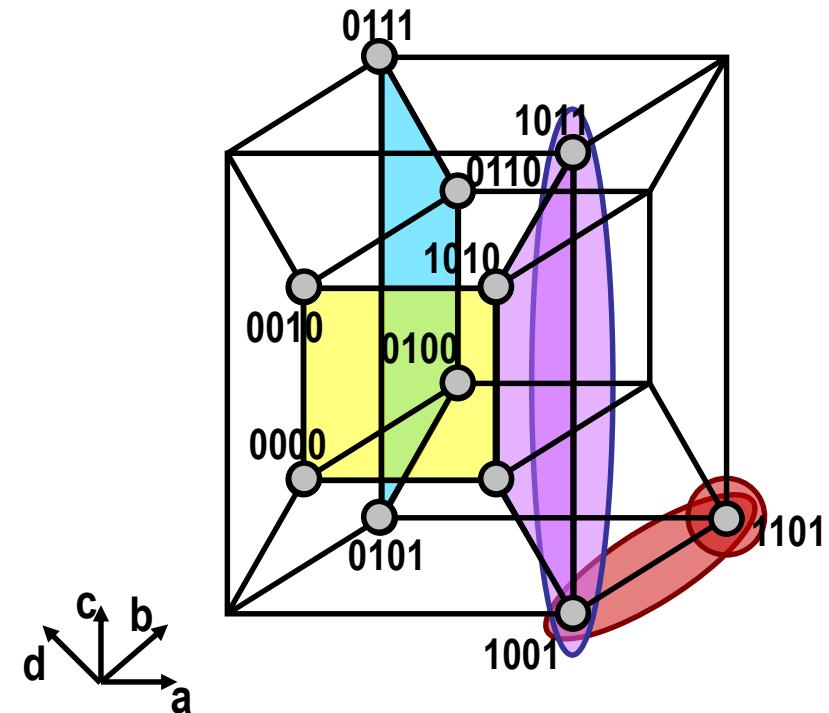
# Example of Reshape

- Reshape  $\{\beta', \delta'\}$  to:  $\{\beta, \delta'\}$
- Where  $\delta' = 10^*1$
- Cover is:  $\{\beta, \gamma, \delta', \varepsilon'\}$



# Example of Second Expansion

- Expand  $\delta' = 10^*1$  to  $\delta = 10^{**}$
- Expand  $\varepsilon' = 1101$  to  $\varepsilon = 1^*01$

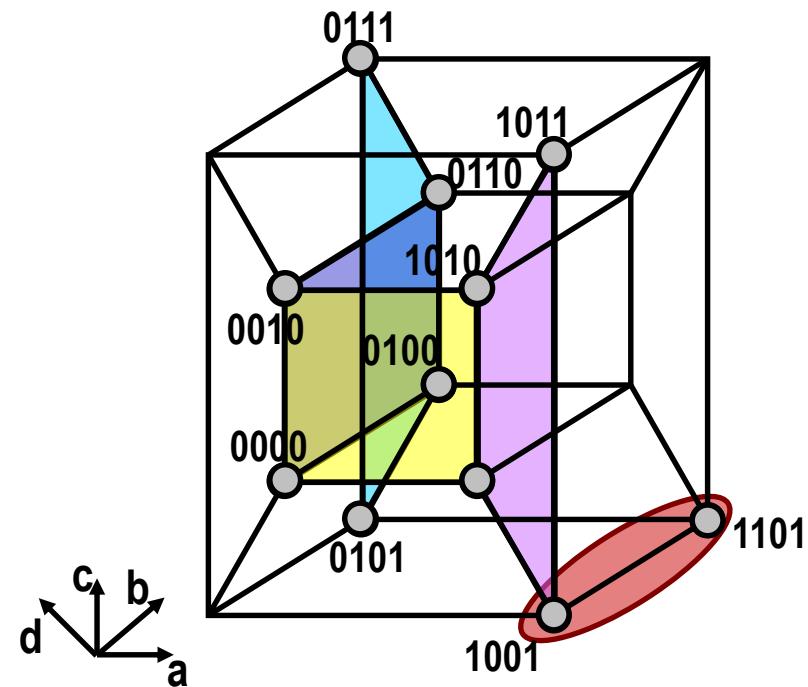


# Example Summary of the Steps Taken by MINI

- Expansion:
  - Cover:  $\{\alpha, \beta, \gamma, \delta, \varepsilon\}$
  - Prime, redundant, minimal w.r.t. scc
- Reduction:
  - $\alpha$  eliminated
  - $\beta = *0*0$  reduced to  $\beta' = 00*0$
  - $\varepsilon = 1*01$  reduced to  $\varepsilon' = 1101$
  - Cover:  $\{\beta', \gamma, \delta, \varepsilon'\}$
- Reshape:
  - $\{\beta', \delta\}$  reshaped to:  $\{\beta, \delta'\}$  where  $\delta' = 10*1$
- Second expansion:
  - Cover:  $\{\beta, \gamma, \delta, \varepsilon\}$
  - Prime, irredundant

# Example Summary of the Steps Taken by ESPRESSO

- Expansion:
  - Cover:  $\{\alpha, \beta, \gamma, \delta, \varepsilon\}$
  - Prime, redundant, minimal w.r.t. scc
- Irredundant:
  - Cover:  $\{\beta, \gamma, \delta, \varepsilon\}$
  - Prime, irredundant



# Rough Comparison of Minimizers

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- MINI
  - Iterate EXPAND, REDUCE, RESHAPE
- Espresso
  - Iterate EXPAND, IRREDUNDANT, REDUCE
- Espresso guarantees an irredundant cover
  - Because of the irredundant operator
- MINI may return irredundant covers, but can guarantee only minimality w.r.t. single implicant containment

# Expand Naïve Implementation

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- For each implicant
  - For each care literal
    - Raise it to don't care if possible
  - Remove all implicants covered by expanded implicant
- Issues
  - Validity check of expansion
  - Order of expansion

# Validity Check

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- Espresso, MINI
  - Check intersection of expanded implicant with OFF-set
  - Requires complementation
- Presto
  - Check inclusion of expanded implicant in the union of the ON-set and DC-set
  - Reducible to recursive tautology check

# Ordering Heuristics

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- Expand the cubes that are unlikely to be covered by other cubes
- Selection:
  - Compute vector of column sums
  - Weight: inner product of cube and vector
  - Sort implicants in ascending order of weight
- Rationale:
  - Low weight correlates to having few 1s in densely populated columns

# Example

□  $f = a'b'c' + ab'c' + a'bc' + a'b'c$

DC-set = abc'

10	10	10
01	10	10
10	01	10
10	10	01

□ Ordering:

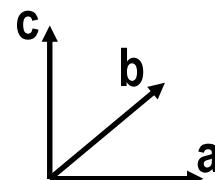
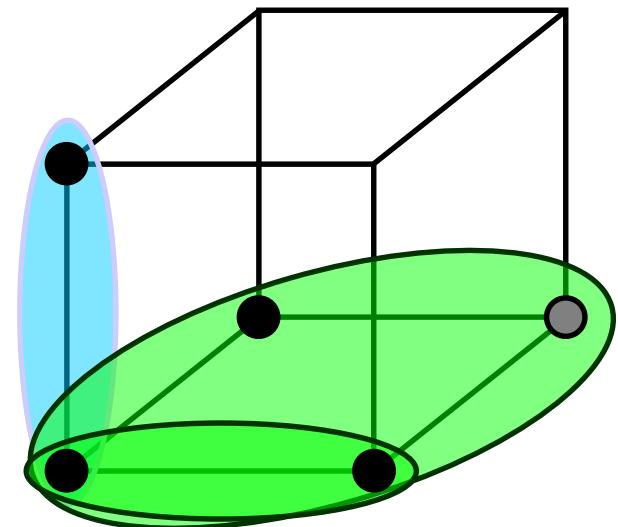
- Vector: [3 1 3 1 3 1]<sup>T</sup>

- Weights: (9, 7, 7, 7)

□ Select second implicant

# Example (2)

$\alpha$	10	10	10
$\beta$	01	10	10
$\gamma$	10	01	10
$\delta$	10	10	01



# Example (3)

- OFF-set:

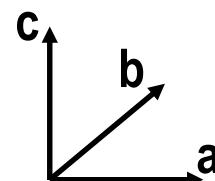
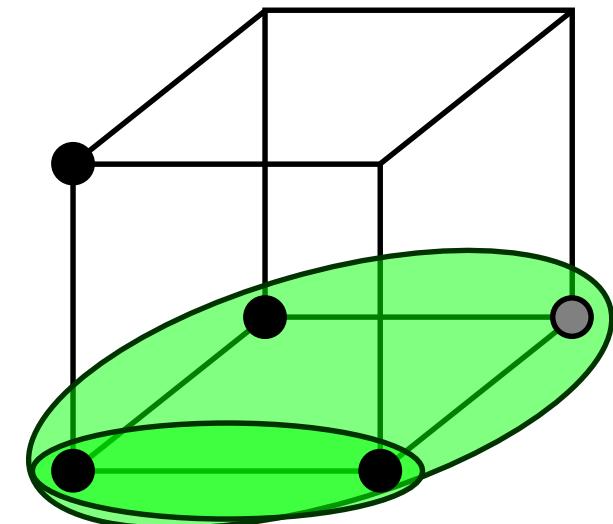
01	11	01
11	01	01

- Expand 01 10 10:

- 11 10 10 valid
- 11 11 10 valid
- 11 11 11 invalid

- Update cover to:

11	11	10
10	10	01



# Example (4)

- OFF-set:

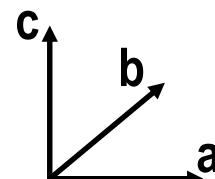
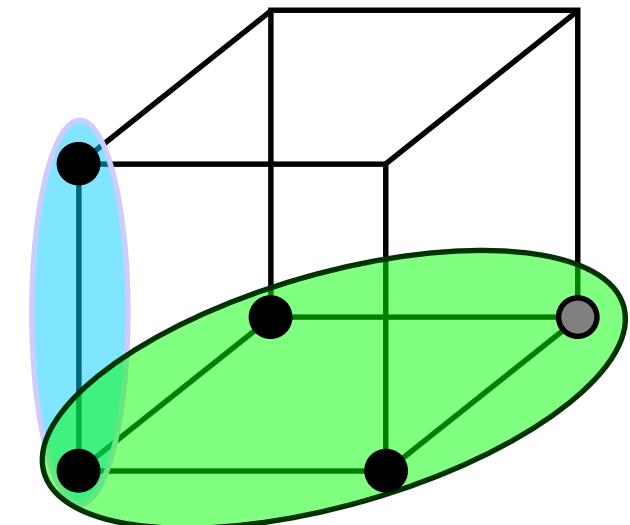
01	11	01
11	01	01

- Expand 10 10 01:

- 11 10 01 invalid
- 10 11 01 invalid
- 10 10 11 valid

- Expand cover:

11	11	10
10	10	11



# Expand Heuristics in ESPRESSO

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- Special heuristic to choose the order of literals
- Rationale:
  - Raise literals to that expanded implicant
    - Covers a maximal set of cubes
    - Overlaps with a maximal set of cubes
    - The implicant is as large as possible
- Intuitive argument
  - Pair implicant to be expanded with other implicants, to check the fruitful directions for expansion

# Expand in Espresso

- Compare implicant with OFF-set
  - Determine possible and impossible directions of expansion
- Detection of feasibly covered implicants
  - If there is an implicant  $\beta$  whose supercube with  $\alpha$  is feasible, expand  $\alpha$  to that supercube and remove  $\beta$
- Raise those literals of  $\alpha$  to overlap a maximum number of implicants
  - It is likely that the uncovered part of those implicant is covered by some other expanded cube
- Find the largest prime implicant
  - Formulate a covering problem and solve it heuristically

# Reduce

---

- Sort implicants
  - Heuristics: sort by descending weight
  - Opposite to the heuristic sorting for expand
- Maximal reduction can be determine exactly
- Theorem:
  - Let  $\alpha$  be in  $F$  and  $Q = F \cup D - \{ \alpha \}$   
Then, the maximally reduced cube is:  
 $\hat{\alpha} = \alpha \cap \text{supercube } (Q'_{\alpha})$

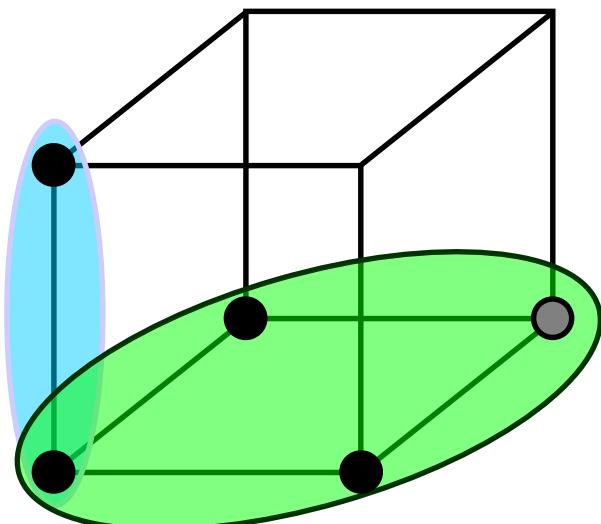
# Example

- Expand cover:

11	11	10
10	10	11

- Select first implicant:
  - Cannot be reduced
- Select second implicant:
  - Reduced to 10 10 01
- Reduced cover:

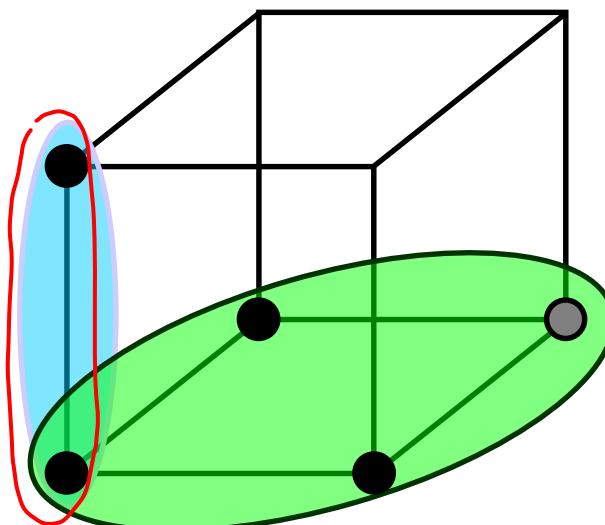
11	11	10
10	10	01



# Example

- ## Expand cover:

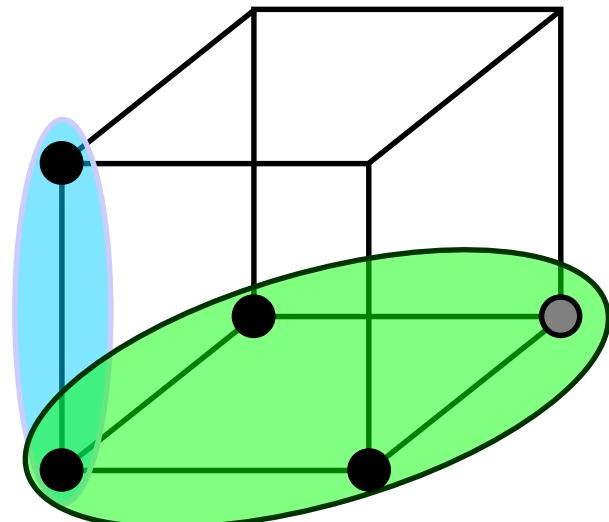
$$\begin{array}{c}
 \alpha \rightarrow 11 & 11 & 10 \\
 & 10 & 11 \\
 \overline{\alpha} & Q & \\
 & Q' & \\
 & 01 & 11 & 11 & (a) \\
 & 11 & 01 & 11 & (b) \\
 & 11 & 11 & 10 & \\
 \hline
 & 01 & 11 & 10 & \\
 & 11 & 01 & 10 & \\
 & 00 & 00 & 01 & \\
 \hline
 \overline{\alpha} \rightarrow & 01 & 11 & 11 & \Rightarrow \text{Sup}
 \end{array}$$



# Example

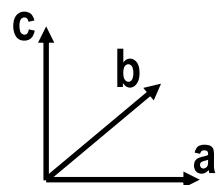
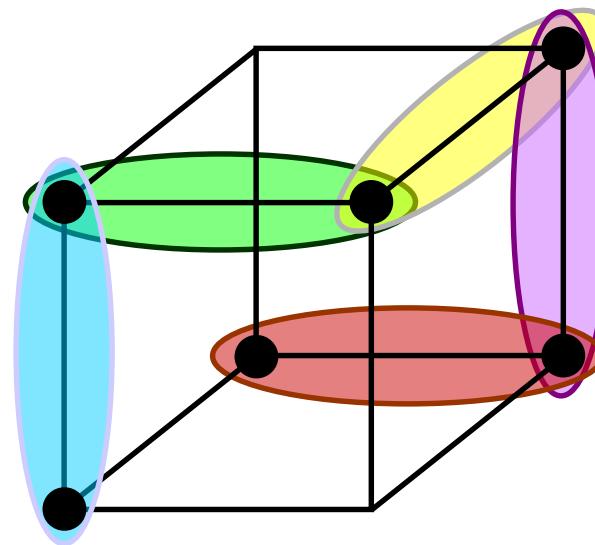
- Expand cover:

11	11	10
10	10	11



# Irredundant Cover

$\alpha$	10	10	11
$\beta$	11	10	01
$\gamma$	01	11	01
$\delta$	01	01	11
$\epsilon$	11	01	10



# Irredundant Cover

- Relatively essential set  $E^r$ 
  - Implicants covering some minterms of the function not covered by other implicants
  - Important remark: we do not know all the primes!
- Totally redundant set  $R^t$ 
  - Implicants covered by the relatively essentials
- Partially redundant set  $R^p$ 
  - Remaining implicants

# Irredundant Cover

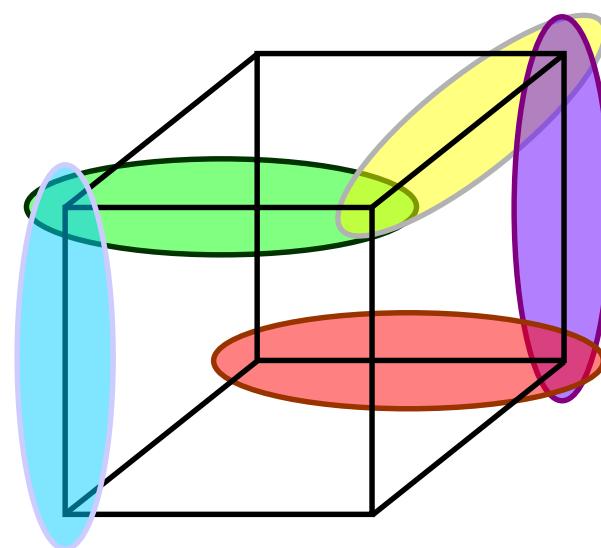
---

- Find a subset of  $R^p$  that, together with  $E^r$  covers the function
- Modification of the tautology algorithm
  - Each cube in  $R^p$  is covered by other cubes
  - Find mutual covering relations
- Reduces to a covering problem
  - Apply a heuristic algorithm
  - Note that even by applying an exact algorithm, a minimum solution may not be found, because we do not have all primes

# Example

$\alpha$	10	10	11
$\beta$	11	10	01
$\gamma$	01	11	01
$\delta$	01	01	11
$\varepsilon$	11	01	10

- $E^r = \{ \alpha, \varepsilon \}$
- $R^t = \emptyset$
- $R^p = \{ \beta, \gamma, \delta \}$

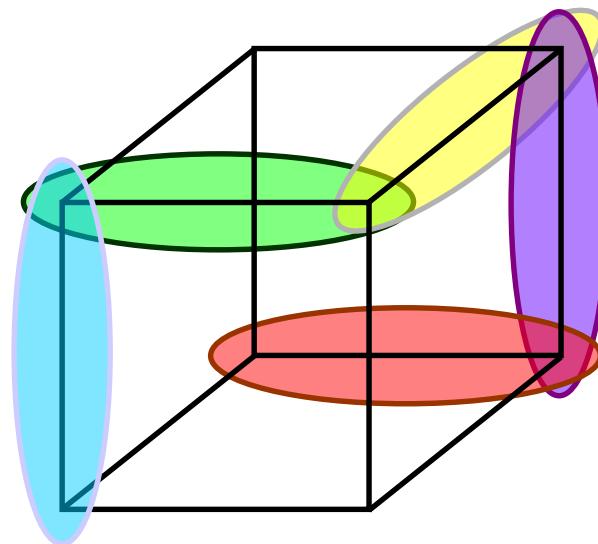


# Example (2)

- Covering relations:

- $\beta$  is covered by  $\{\alpha, \gamma\}$
  - $\gamma$  is covered by  $\{\beta, \delta\}$
  - $\delta$  is covered by  $\{\gamma, \varepsilon\}$

- Minimum cover:  $\gamma \cup E^r$



# ESPRESSO Algorithm in Short

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- Compute the complement
- Extract essentials
- Iterate
  - Expand, irredundant and reduce
- Cost functions:
  - Cover cardinality  $\varphi_1$
  - Weighted sum of cube and literal count  $\varphi_2$

# ESPRESSO Algorithm in Detail

```
espresso( $F, D$ ) {  
     $R = \text{complement}(F \cup D)$ ;  
     $F = \text{expand}(F, R)$ ;  
     $F = \text{irredundant}(F, D)$ ;  
     $E = \text{essentials}(F, D)$ ;  
     $F = F - E$ ;  $D = D \cup E$ ;  
    repeat {  
         $\phi_2 = \text{cost}(F)$ ;  
        repeat {  
             $\phi_1 = |F|$ ;  
             $F = \text{reduce}(F, D)$ ;  
             $F = \text{expand}(F, R)$ ;  
             $F = \text{irredundant}(F, D)$ ;  
        } until ( $|F| < \phi_1$ );  
         $F = \text{last_gasp}(F, D, R)$ ;  
    } until ( $|F| < \phi_2$ );  
     $F = F \cup E$ ;  $D = D - E$ ;  
     $F = \text{make_sparse}(F, D, R)$ ;  
}
```

# **Heuristic Two-level Minimization Summary**

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- Heuristic minimization is iterative
- Few operators are applied to covers
- Underlying mechanism
  - Cube operation
  - Unate recursive mechanism
- Efficient algorithms

