



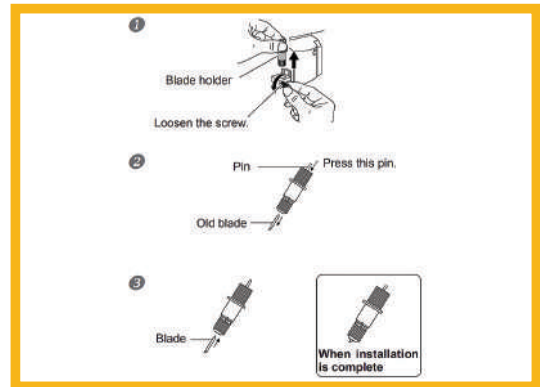
## HOW TO MAINTAIN THE ROLAND CAMM-1 GS-24 VINYL CUTTER MACHINE



### Machine Maintenance

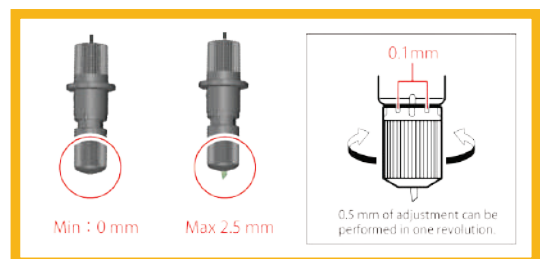
1

**Remove Black Cap.** Twist and remove the black part. **Insert Blade** Insert the blade into the black part hole. **Push** to ensure property inserted. **Assemble** the parts back together and **twist** the parts back together, make sure it is twisted all the way.



2

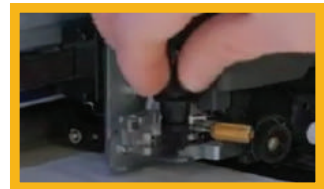
**Adjust** the carriage cap that the blade is protruding approximately 1/64th of an inch; counterclockwise for protruding, clockwise for retracting.



## Machine Maintenance

3

**Adjust** the brass ring until it fits snug to the carriage.

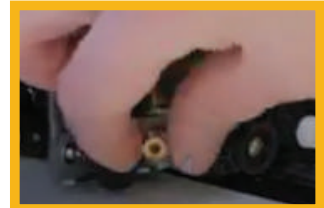


4

**Loosen** locking knob on the carriage arm, **place** the blade carriage arm and **tighten** the knob; counter-clockwise for tightening, clockwise for loosening

### NOTE:

Blade is need to be replace every 3-6 months preferably if necessary.



## Maintenance Routine

What are the required maintenance routine in taking care of the machine?

**Spray** with isopropyl alcohol solution to the cloth and **wipe** the surface



**Wipe** the machine with clean cloth sprayed with isopropyl solution



**Clean** debris using nylon brush, **remove** any excess Vinyl or any large debris



**Dry clean** roller wheels

