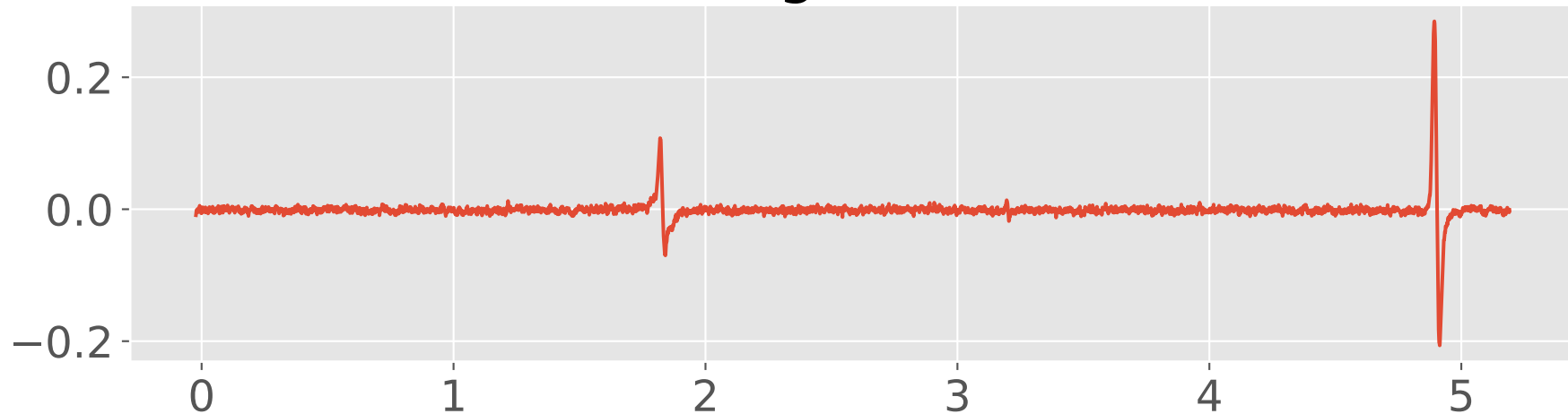


# Angle 180

Ramp Up



Ramp Down

