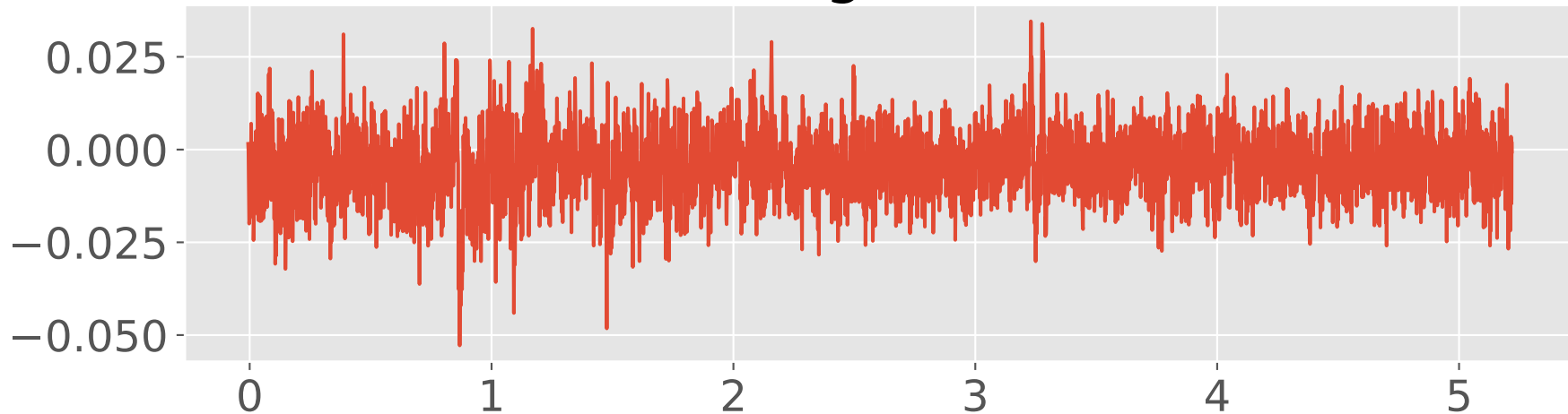


Angle 95

Ramp Up



Ramp Down

