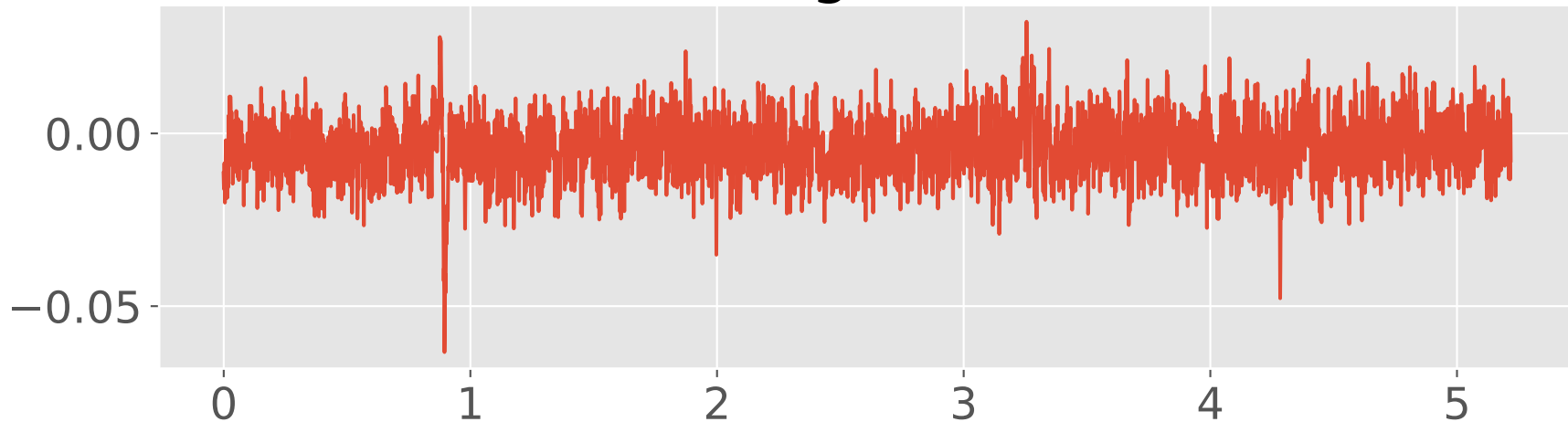


Angle 90

Ramp Up



Ramp Down

