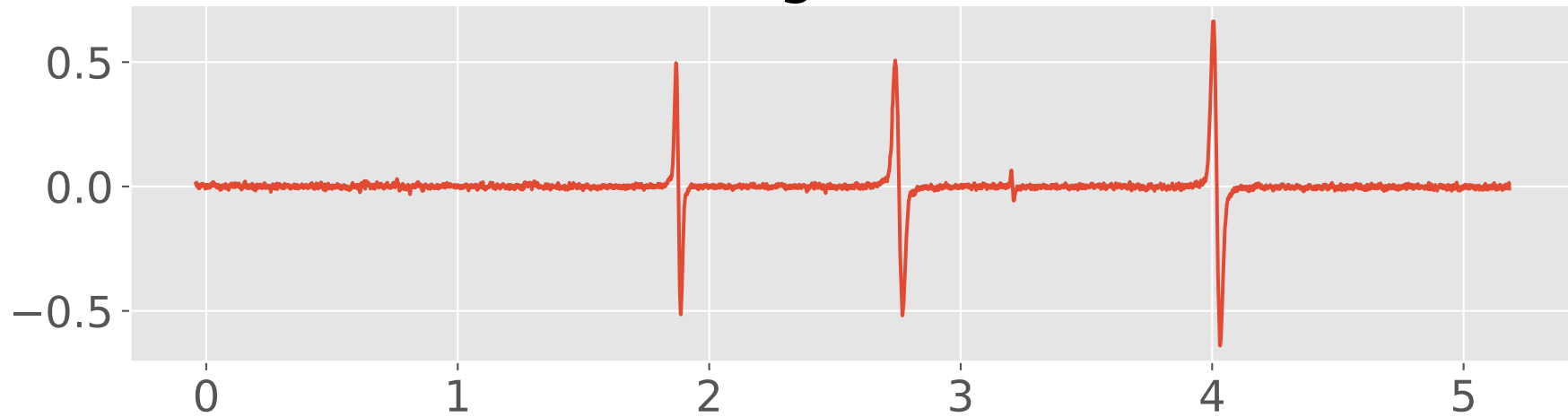


Angle 170

Ramp Up



Ramp Down

