

CORRECTIVE ACTION REPORT



Customer: Roxar Flow Measurement AS		Metro ID: 767	Revision: 3
Customer Quality Note: 2010-06275		Aarbakke Customer Order: 0000027724	
Customer Purchase Order No: 35500-10467		Aarbakke Work Order: 230002	
Part/Material No: ROX15948	Revision: C		
Drawing number: DFT-893-624-15948	Revision:	Quantity Involved: 1 of 4	

Non conformance Description:

Position of guide pin hole are out of tolerance in both ends.
Radial position for guide pin hole located at plane "A" is R147,22mm (R147,00) and at the opposite end R136,79mm (R137,00).

Root cause analysis:

Wrong method used during clamping of the part in the milling machine.

Corrective actions:

Changed the clamping method for this part, and updated the machine archive for this part with the description of the new method to prevent recurrence.

Person Responsible: Sven Watland	Verified date: 20.10.2010
Completed by: Trude Digernes / Aarbakke	Date: 01.11.2010