

JERSEY



FRONT



BACK



RIGHT SLEEVE



LEFT SLEEVE



COLLAR

MESSAGE INSIDE THE COLLAR SHOULD READ: **HOT ROT POT**

N.B. 'IRIBAZI' models have standard seams and two separate body panels.

SHORTS



REAR

RIGHT LEG



FRONT

FRONT

REAR

LEFT LEG



JERSEY

COLLAR

MESSAGE INSIDE THE COLLAR SHOULD READ: **HOT ROT POT**

**FORCE**  
TEMPLATE **EPELA**

RIGHT SLEEVE



LEFT SLEEVE



FRONT



BACK





# JERSEY



BACK



FRONT

LEFT SHOULDER BAND



RIGHT SHOULDER BAND



COLLAR

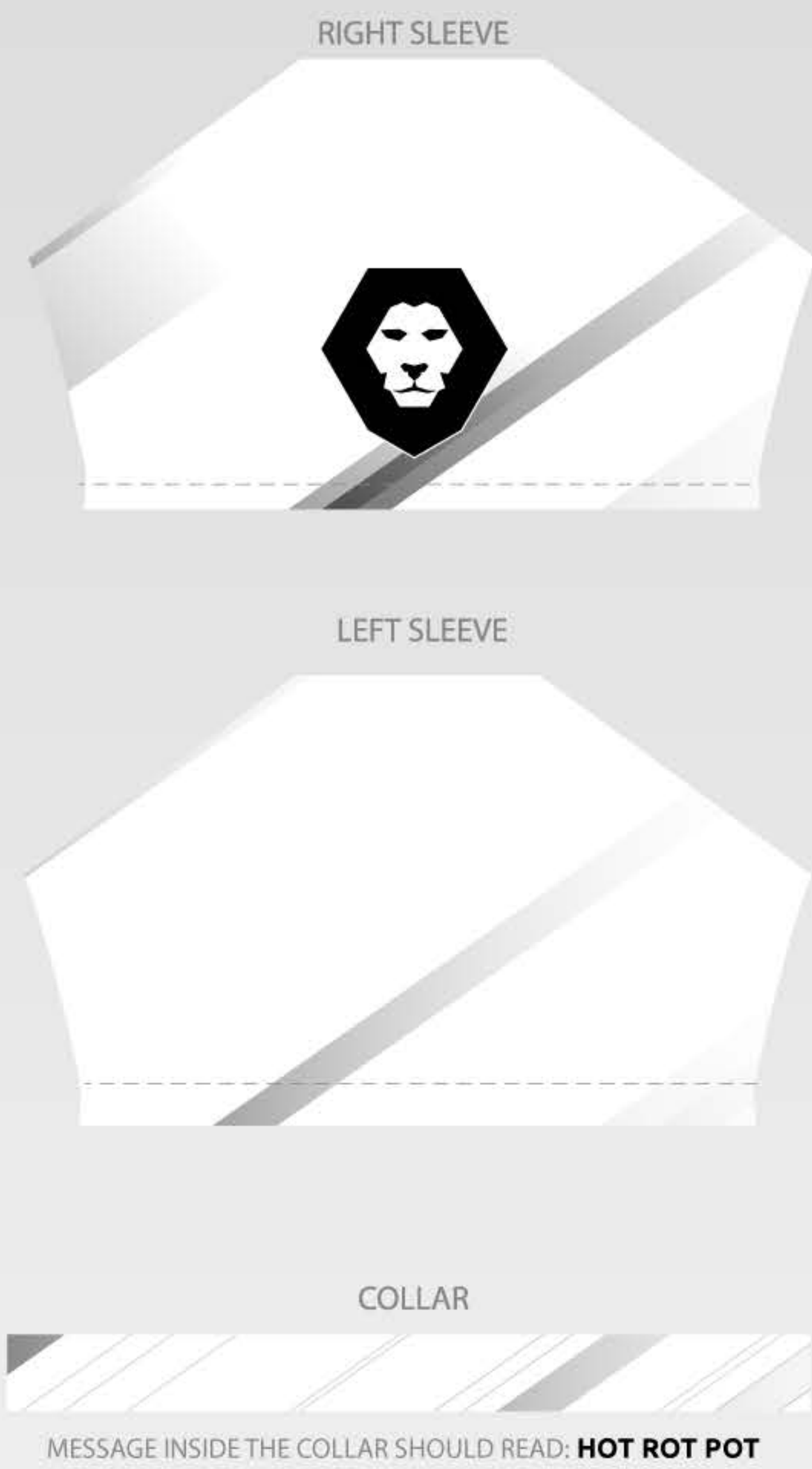


MESSAGE INSIDE THE COLLAR SHOULD READ: **HOT ROT POT**

N.B. Our 'AZKAR' models are seamless on one side, giving a single body panel. 'IRIBAZI' models have standard seams and two separate body panels.



JERSEY



N.B. 'IRIBAZI' models have standard seams and two separate body panels.

SHORTS





JERSEY

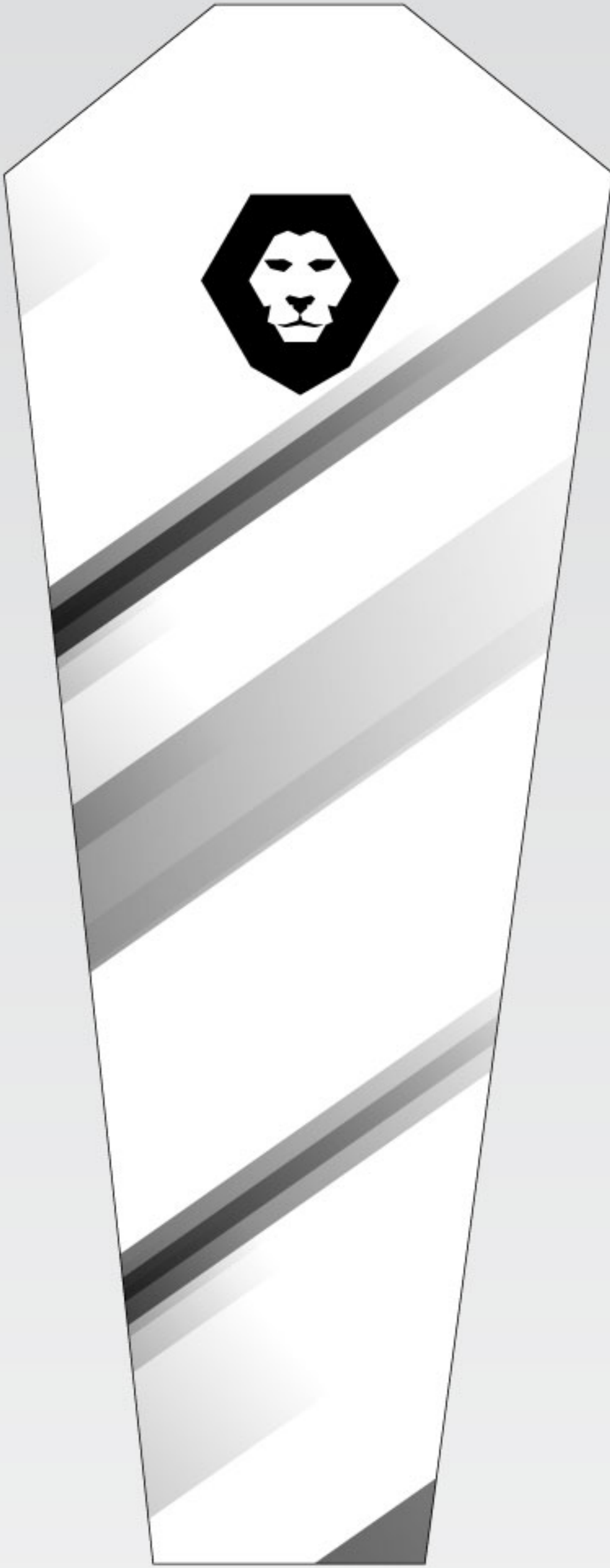
COLLAR



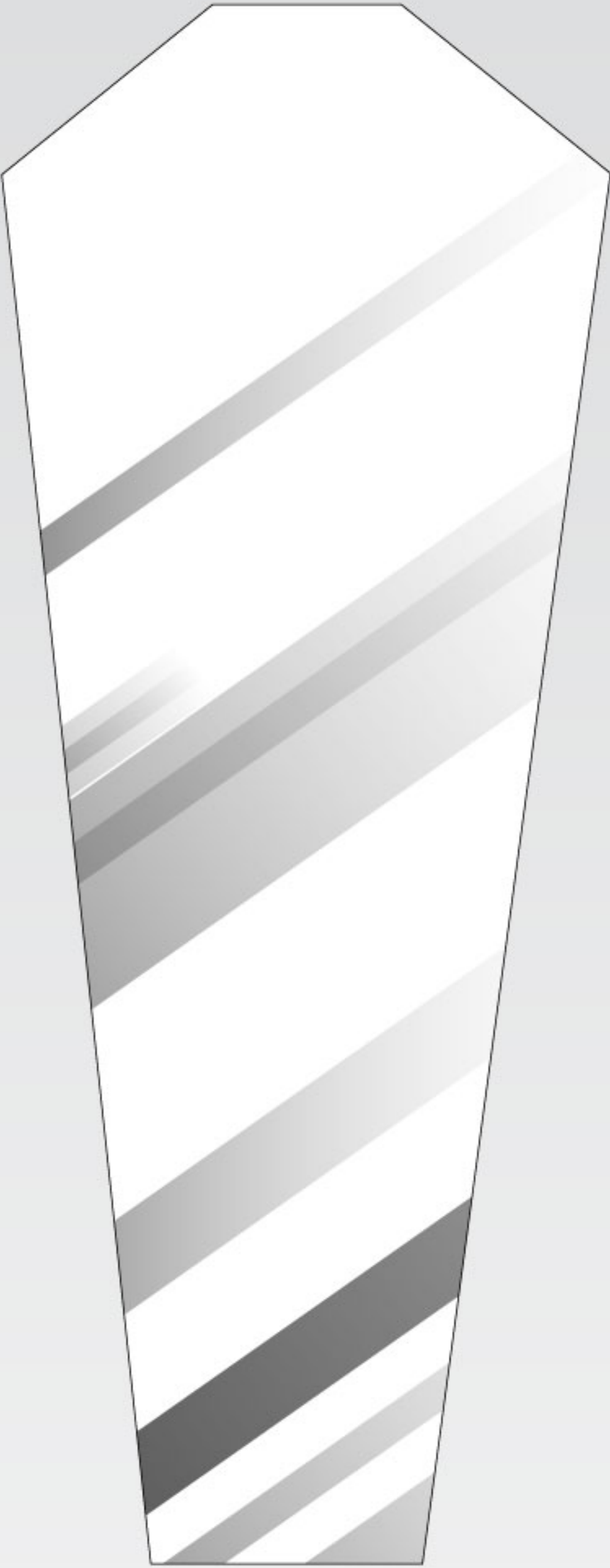
MESSAGE INSIDE THE COLLAR SHOULD READ: **HOT ROT POT**

**FORCE**  
TEMPLATE **EPELA**

RIGHT SLEEVE



LEFT SLEEVE



FRONT



**MATTHIAS**

**23**

**FORCE**  
FORCE-ULTIMATE.COM

BACK





# JERSEY

**FORCE**  
TEMPLATE



BACK



FRONT

LEFT SHOULDER BAND



RIGHT SHOULDER BAND



COLLAR



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JERSEY

COLLAR

FORCE  
TEMPLATE EPELA

RIGHT SLEEVE

LEFT SLEEVE



MATTHIAS

FORCE  
FORCE-ULTIMATE.COM

FRONT

BACK



ARGIA - SUN HOODIE  
EXCELLENT UV PROTECTION (UPF 50+ MAXIMUM)



FRONT

REAR



# KANPAIA

side zipped hoodie

**FORCE**  
TEMPLATE



FRONT

REAR





36



36





8CM WIDE RECTO/VERSO



# Mock-up validation

## Payment and prices

Payment of the order implies acceptance of the sales contract. The free design services and print set-up is effective upon payment of the order. Force Sportswear SARL retains the copyright of all designs offered under the terms of this service.

In case of dispute, these services will be charged at 50% of the order value with a minimum value of € 200.

## Return of defective items

An element having any of the following may be returned to Force: incomplete impression, snags, stains, nonfunctional stitching.

This element must be unwashed and unworn or the return will be rejected by Force. A refund can then be arranged and reprints will be negotiated on a case by case basis.

## Colours

Mock-up colours may vary in comparison to the printed product because of different factors: screen resolutions and settings, personal perception, printer calibration etc.

Force makes every effort to respect the mock-up colours as chosen by our clients. However clients should be aware that digital and printed colours can vary.

When reprinting a back order Force will try to ensure that the colours match the original order as closely as possible, however clients should note that very small differences can appear particularly when the reprinting is requested a considerable time after the original order.

### *Colour validation*

Force offers a colour validation process, at a fixed additional fee of €25.

Clients will receive a printed and sublimated sample of the attached design layout via priority postal mail and will be able to ask for any necessary colour adjustments before the final print production. Additional print samples are also included within this fixed fee.

I would like to receive a print sample at a fixed additional fee of €25

I do not need to receive a print sample



## Numbers

Competition jerseys must respect certain constraints and in most countries are required to follow WFDF uniform rules. In particular the player number must be at least 16cm high and 5cm wide and must be a number between 0 and 99. Full competition jersey rules can be found here:

[http://wfd.org/sports/rules-of-play/doc\\_download/21-rules-of-ultimate--appendix](http://wfd.org/sports/rules-of-play/doc_download/21-rules-of-ultimate--appendix)

USA Ultimate uniform requirements are slightly different. Jerseys must have numbers on the back and front of the jersey. The numbers on the back must be at least 6 inches (15.24cm) high, be one or two digit Arabic numerals, be solid and in clear contrast with the jersey. Numbers on the front of the jersey must be at least 4 inches (10.16cm) high and must be a number between 0 and 99. Full USAU competition jersey rules can be found here:

[http://www.usultimate.org/college\\_guidelines#Uniform\\_Requirements](http://www.usultimate.org/college_guidelines#Uniform_Requirements)

The jerseys are for competitions governed by WFDF rules. I want the numbers to respect the official international constraints.

The jerseys are for competitions governed by USAU rules. I want the numbers to respect the USAU official constraints.

The jerseys are not for competitions governed by these rules and it is not necessary that the numbers respect the official constraints. In addition the size of the numbers should be:

Fixed according to the smallest jersey size

Proportional to the jersey size and to the mockup layout

## Player names

Printed player name dimensions depend on the chosen font. Please make sure that the height of your player name is correctly defined. If a particular name is too long to be contained by the jersey size at the chosen emplacement then the font size will be reduced so that the player name can be correctly printed at a readable resolution.

I'll let Force choose the best size for the player name font

I want the player name font to be exactly                      cm high



## Fixed and proportional design elements

Unless otherwise specified **all design elements of the mockup will be printed proportionally on all sizes of clothing** (size XS to XXXL in both men's and women's cuts).

If any elements should remain fixed across sizes please list them below:

Now specify, if necessary, the size of any fixed elements.  
For example: *"logo on the sleeve must have a diameter of 5 cm."*

If nothing is specified, the Force will fix the listed elements in accordance with the validated mock-up and the smallest item ordered.

Specify below, if necessary, the relative positioning of any fixed elements.  
For example: *"logo on the right side should be centered and placed 10 cm under the collar"*.

If nothing is specified, the Force will position the listed elements across sizes in accordance with the validated mock-up.



## Other specifications

Specify here any other information relative to your mockup and its layout.

## Choice of textile

We offer two different textiles for your kit:



Questions? Find out more [here](#)



**Force Original:** 135gr/m2, 100% polyester. Honey-comb weave, shiny aspect.



**X-PRO3:** 145gr/m2, 82% polyester, 18% elastane. Straight weave, matt aspect.

Please note that a third textile will be used for all ARGIA, COMPRESSION and UNDERWEAR models, our **EVO2 textile** (145gr/m2, 82% polyester, 18% elastane). The **EVO2** is also available upon special request for playing kit (if your team already uses this textile for example).

Please print my kit on:

the original Force textile

the EVO2 textile (special request)

the X-PRO3 textile

I have read all of the terms and conditions and by adding a date and my signature in the fields below I validate this mock-up for printing by Force Ultimate.

DATE

SIGNATURE

*Please put your name and email address in the 'Signature' field above to electronically sign this document*