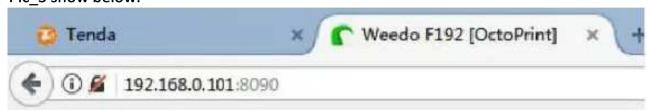
## WEEDO F192 RJ45 Module Configuration

1. Use USB cable and Wifi cable to connect Weedo F192 to router (LINE 3) as Pic\_1.



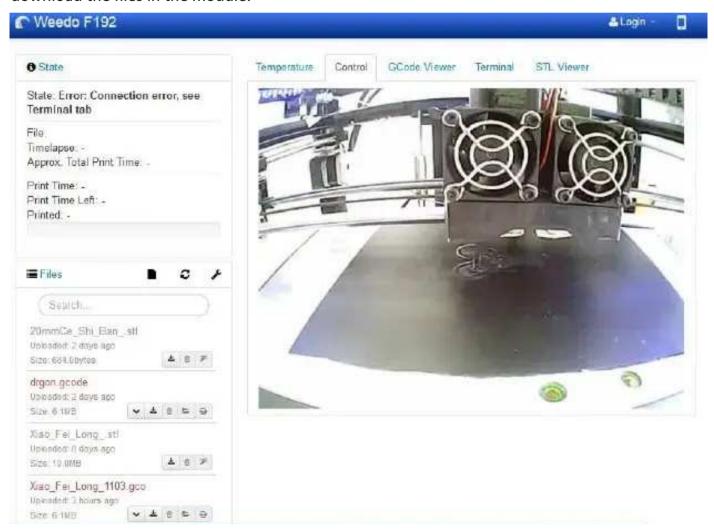


- 2. If your PC support WIFI function, please connect PC to the router through WIFI.
- 3. If your PC does not support WIFI then you can connect to the router by using Ethernet cable.
- 4. After all connection is done, you can power on the printer and wait for about 20 seconds for the module initialization.
- 5. Please open the Firefox/Chrome browser and input the IP address 192.168.0.101:8090 like the Pic 3 show below.



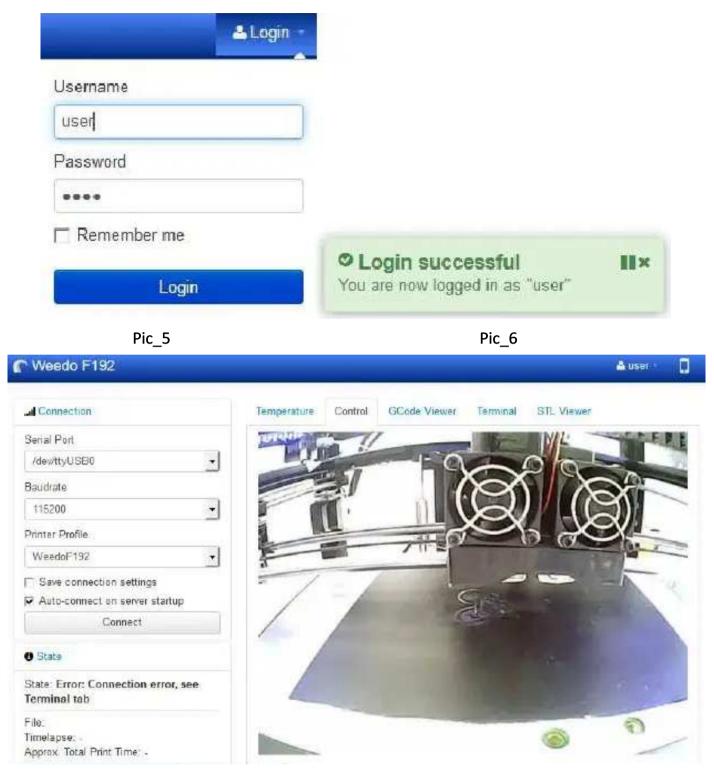
Pic\_3

6. When you first log in, the menu looks like the Pic\_4 show below. In this mode, you have no rights to operation the printer as anonymous, you only can watch the status and camera and download the files in the module.



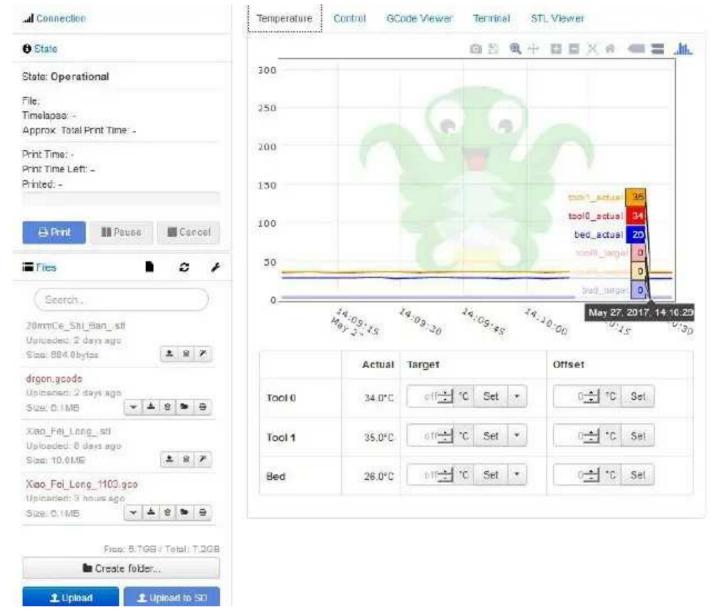
Pic\_4

7. If you want to operate the printer like Pic\_5 show. The Username is "user", the password is "user". When you input the correct name and password, the Pic\_6 will show. The whole browser looks like Pic\_7



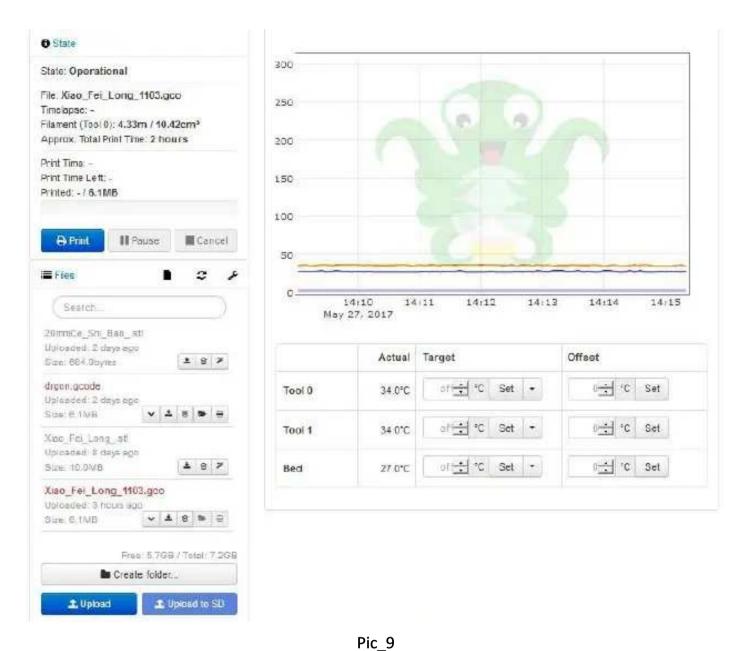
Pic\_7

8. Connect the serial port to the mainboard by press the Connect button, the menu is shown as Pic\_8.

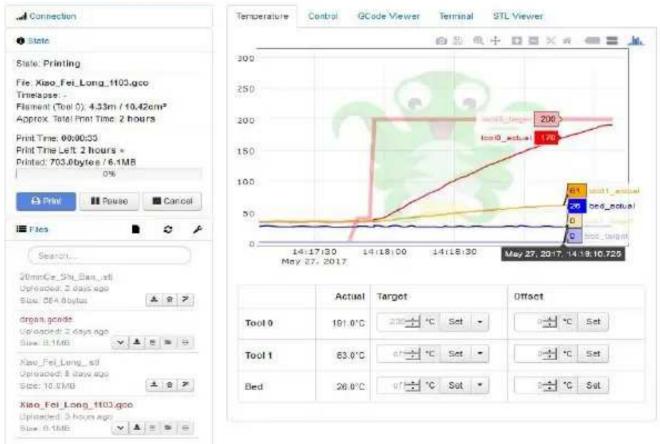


Pic\_8

9. Select the Xiao\_Fei\_Long\_1103.gco file by press the file. It will looks like Pic\_9 below



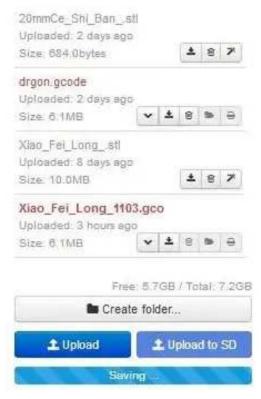
10. Press the Print button, then it will print the selected file as shown as Pic\_10



Pic\_10

11. By the way, you can also upload your G code file to the printer by using upload function like

## Pic\_11 Pic\_12.



Search. Size 084.0 bytes TR V drgon.gcode Uploaded 2 days ago v 1 8 2 9 Size 0.1MB LOL goode Uploaded 10 minutes ago Size 8.1MB v 18 8 Xiao\_Fer\_Long\_stl Uploaded: 8 days ago ± 8 × Size 10.0MB Xiao Fei Long 1103.gco Uploaded: 3 hours ago v ± 8 5 5 Size 5.1MB Free: 5.7GB / Total: 7.2GB Create folder... **▲** Upload 4 Upload to SD

Pic\_11

Pic\_12

## Notice:

- A. The upload file format must be .gcode or .stl
- B. If you upload .stl format file, you need to change the .stl to .gcode by clicking the red area like Pic\_13 show below.



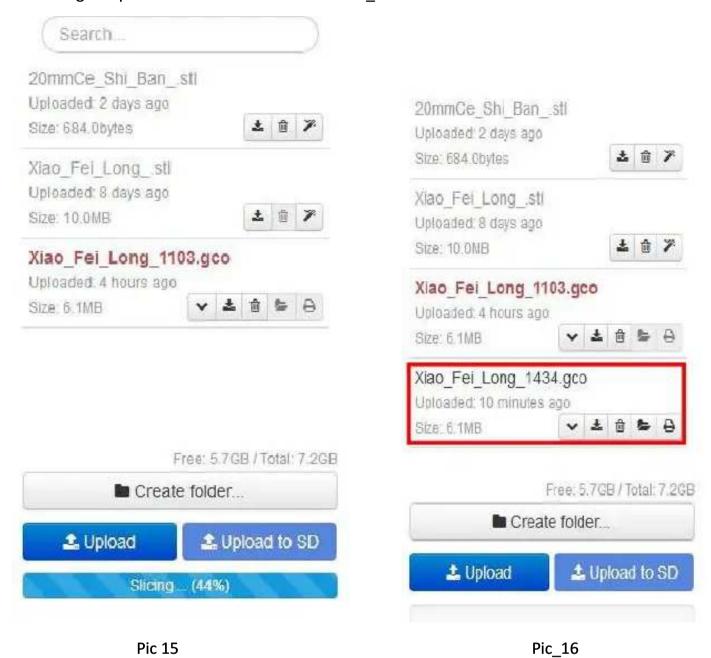
Pic\_13

After that the module will slice the .stl into .gco, you only need to wait for several seconds. It looks like Pic\_14.You only need to make sure the output file name show in red area.



Pic\_14

After click the Slice button, it will be shown like Pic\_15 while slicing the file, you need to wait for the slicing complete. The final Menu looks like Pic\_16.



Wish you can connect the rj45 well. If need any support or any other questions, please contact us anytime. Thanks!