

# Business Analytics Practicum (MGT 4803)

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# Project goals

- **Machine health assessment:**

- How should we approach the evaluation and reporting of **Sparck machines' operational health** on **an individual and collective basis** ?

# Project goals (cont'd)

- **Q1: Critical performance indicators:**
  - Which **Key Performance Indicators (KPIs)** and metrics are essential for assessing the performance of our machinery?"

# KPIs

- In **Dropbox**, navigate to Sparck Project Files Spring 2024 > Sparck Project Files Spring 2024-GT to find the IBOC Team4 follow up 16022024 document.

## Follow up Sparck to Team 4 from meeting Feb 16<sup>th</sup> 2024

### Most important KPIs and their location in the data sets

KPI name	Data set	Identifier
ARL Machine	RDA Trending	<u>ARL_Machine</u>
ARL Operator	RDA Trending	<u>ARL_Operator</u>
ARL All	RDA Trending	<u>ARL_All</u>
Orders retracted	RDA Trending	<u>OrdersRetracted</u>
Orders	RDA trending	<u>Orders</u>
Timekeeping producing	RDA trending	<u>TkProducing</u>
Timekeeping starting	RDA trending	<u>TkStarting</u>
Timekeeping stopping	RDA trending	<u>TkStopping</u>
Timekeeping asleep during production	RDA trending	<u>TkAsleepDuringProduction</u>
Timekeeping idle	RDA trending	<u>TkIdle</u>
Timekeeping operator error	RDA Trending	<u>TkInOperatorError</u>
Timekeeping machine error	RDA Trending	<u>TkInMachineError</u>

(items in grey are not important, yet used in calculations below)

### Calculated metrics

Retraction rate (%) = OrdersRetracted / Orders \* 100|

Commonly accepted value for this calculated metric: <5%

# What does the folder structure look like?

Sparck Project Files Spring 2024

```
|  
├── 2-21-24 (Folder)  
├── CSVdaily (Folder)  
├── RDATrending (Folder)  
├── ReportSpecifications (Folder)  
├── Servicedata (Folder)  
├── folder_structure.txt (Text Document)  
├── GA Tech - Let's talk about automated packaging (PowerPoint Presentati  
├── readmecsvdaily (Text Document)  
└── readmemain (Text Document)
```

# Project goals (cont'd)

- **Q2: Health assessment benchmarks:**

- What benchmark thresholds (Red /Yellow/Green) should Sparck establish to evaluate machine health effectively?"

- **Q3: Determining machine performance:**

- How do we define and distinguish between high-performing and low-performing machines?

# The Importance of knowing our numbers

- **Q4: How many machines** have we deployed globally?
  - **Q5: Which countries are our biggest markets**, and how many machines are in each?
  - **Q6: How do our product lines vary in distribution across these markets?**
- 
- Note: **In Dropbox**, navigate to `Sparck Project Files Spring 2024 > Sparck Project Files Spring 2024-GT` to find the `Active Customer Assets Systems Total 19_2_2024 15-08-04` document.

**Q4: How many machines** have we deployed globally?



# Global machine distribution overview

- **United States:** Strong market presence with **6** machines
- **United Kingdom & Germany:** Solid footholds with **4** and **3** machines respectively
- Emerging Markets: **Netherlands (2)**, Slovakia, Sweden, Poland, France, Canada (**1 each**)

Q5: How do the product line insights break down in terms of market presence for our machine models—**CVP Everest, CVP Impack, and CVP 500?**

# Product line insights

- **CVP Everest:** Flagship product with broad acceptance (**10 machines**)
- **CVP Impack:** Significant market traction (**8 machines**)
- **CVP 500:** Emerging product with growth potential (**2 machines**)



## CVP Impack

Automated Packaging Power

Max machine rate	500 / hour
Box closure	Tape



## CVP Everest

Reliable, Regardless the Peak

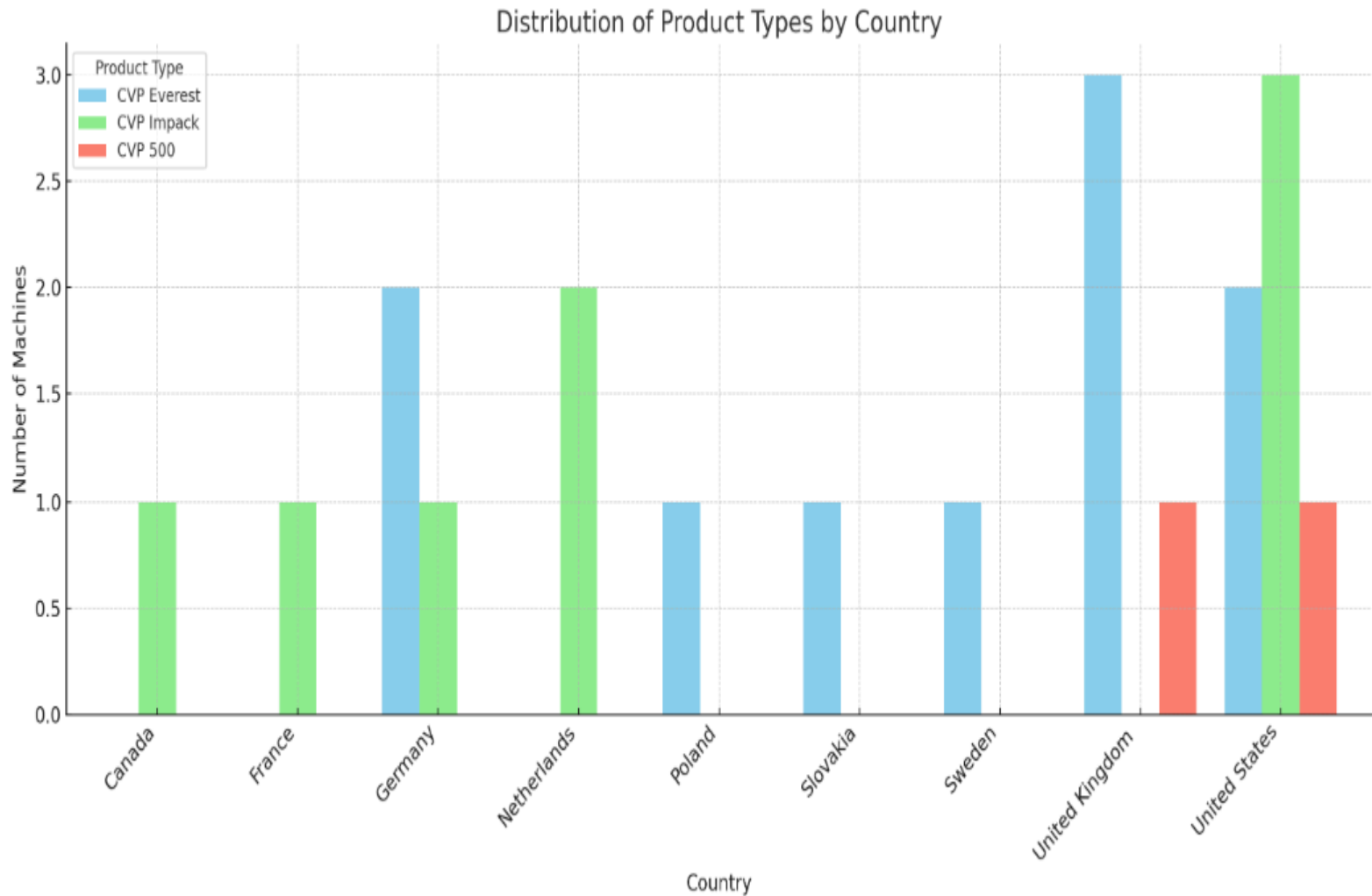
Max machine rate	1,100 / hour
Box closure	Hotmelt

**Q6: Which countries are our biggest markets,**  
and how many machines are in each?

# Product distribution: CVP Everest, Impack, and 500 across countries

- Here's the **distribution of the three product types (CVP Everest, CVP Impack, and CVP 500) across the countries:**
  - **United States:**
    - CVP Impack: 3
    - CVP Everest: 2
    - CVP 500: 1
  - **United Kingdom:**
    - CVP Everest: 3
    - CVP 500: 1
    - CVP Impack: 0
- and more...

# Product types distribution by country



# R Demonstration

- **Load Required Libraries:**

- Use `library(readxl)` to read Excel files.
- Use `library(dplyr)` for data manipulation.
- Use `library(tidyr)` to pivot data.
- Use `library(ggplot2)` for data visualization.

- **Read the Excel File:**

- `df ← read_excel("path_to_your_file.xlsx")`

# R Demonstration (cont'd)

- **Group the data** by country and product
- **Pivot the data** to widen it, making each product type a separate column
- **Convert the data back** to a long format suitable for ggplot2.
- **Create a bar plot** showing the distribution of product types by country.



# R Demonstration(cont'd)

- **Navigate to Course Page > Modules > Week 10 > 3-12-24.R**

# Discussion

- **Machine health assessment:**

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