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Master's Thesis

Mixed Reality Environment for Robot-in-the-Loop-Testing using Digital Twins

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Abstract

Hier sollte in einem Abstract kurz der Inhalt der Arbeit erläutert werden.
Zuerst auf deutsch.

Then an abstract of the thesis in english should follow.

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1 Introduction

Robotic and Autonomous Systems (RAS) combine multiple disciplines, including control engineering and robotics, mechanical engineering, electronics, and software engineering. While traditional testing relies on domain-agnostic software metrics like code coverage and failure counts, the multi-multidisciplinarity of RAS requires an extension of these methods to verify the system's autonomous operation, continuous movement, and ability to handle uncertainty. For researchers and engineers specializing in software testing, adapting existing techniques for RAS presents a significant challenge. This is why there is extensive literature dedicated to proposing and evaluating different testing techniques and processes, showing how essential it is to establish structured methods for ensuring the reliability of these complex systems. [AMV23]

This validation challenge highlights a fundamental tension between simulation-only testing and full-scale physical experimentation, which are the two established methods in robotics evaluation. Simulation is central to the robotic development, offering a way to test control logic and experiment with system configurations before committing them to hardware [Hu05; Mic04]. Simulations provide a rapid prototyping environment that minimizes infrastructure costs and logistical difficulties [Mic04; DRC+17]. Furthermore, they utilize virtual time to execute computationally expensive algorithms significantly faster than real-time hardware, enabling efficient design exploration [Mic04]. A discontinuity often occurs during the transition to real hardware, where the models validated in simulation are discarded and the code is rewritten from scratch, introducing potential errors [Hu05]. Additionally, simulation environments rarely replicate the full complexity of the physical world, missing nuances such as sensor noise, surface friction, and the unique manufacturing variances found in individual motors [BM18]. Testing with real hardware allows for the highest fidelity and controls to be refined based on the presence of all the unpredictable physics and variability that simulations can't replicate [Hu05; CCC+21]. But this approach has its own drawbacks. Conducting physical experiments can be resource-intensive and time-consuming and require significant funds, manpower, and infrastructure [Hu05; DRC+17; Mic04]. Moreover, virtual environments are essential for validating scenarios that are hazardous or physically inaccessible in the real world, such as bomb disposal

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missions, space exploration, or pilot emergency training [BM18; Hu05]. Testing the entire system using only real components is also severely limited for complex, large cooperative systems because of issues relating to complexity and scale [Hu05]. As neither of these approaches seems satisfactory on its own, an intermediate solution is required that could connect simulation with real-world experimentation [Hu05].

To bridge this gap, hybrid methods like robot-in-the-loop (RitL) simulation have emerged, which allow physical robots to operate within virtual environments [Hu05]. This often centered on a Digital Twin, which is a real-time virtual replica of the physical robot [AA23] and employs Augmented Reality (AR) as a Mixed Reality medium to facilitate user interaction [MV20]. The combination of these technologies provides a robust paradigm for the comprehensive testing and validation of robotic systems.

The “Virtual Environment for mobile Robotic Applications” (VERA) framework integrates digital twins, AR, and vehicle-in-the-loop testing together into a single system [Geh24]. VERA provides a modular platform for creating, managing, and visualizing synchronized virtual environments, which are presented both in simulations and as real-world projections [Geh24]. This master’s thesis builds directly upon the foundation laid by this original framework.

While the VERA framework provides a strong conceptual foundation, its original technical implementation contained critical limitations regarding physical realism, scalability, and user interaction [Geh24]. Its custom environment manager lacked a realistic physics engine, while its 2D visualizer, built with Pygame, showed performance degradation when handling a large number of dynamic objects, leading to delayed and incomplete visualizations [Geh24]. Furthermore, while an AR interface was implemented, the original thesis identified immersive Virtual Reality (VR) interaction as a key area for future work [Geh24].

This thesis overcomes those limitations by offering a novel, hardware-accelerated architecture capable of real-time physics simulation replacing the custom manager and visualizer used within VERA. To address these needs, a game engine is selected to replace the custom solutions, specifically chosen to fulfill the requirements for high-fidelity graphics, integrated physics, and native support for VR. All communication and data synchronization between the physical robot and the simulation environment is carried out with the **Robot Operating System 2 (ROS 2)** [MFG+22], a middleware framework used within state-of-the-art robotics.

The core goal is to create a real-time digital twin [AA23] of the EMAROs robot [Geh24], integrating its complete model, live sensor data, and physical properties such as mass, inertia, and collision models. This digital twin serves as the foundation for robot-

in-the-loop [Hu05] testing scenarios. Additionally, this project extends the original Framework [Geh24] to include Virtual Reality (VR) [EM21] and desktop interfaces for scenario modification, robot control, and data visualization. This also includes reimplementing and enhancing VERA's AR floor projection feature by using the selected engine's rendering tools to improve visual quality and system capabilities.

[NOT FINAL]The remainder of this thesis is structured as follows: after reviewing the basic concepts and technologies, such as RitL, Digital Twins, Mixed Reality, ROS 2, and several simulation engines in Chapter 2, an in-depth review of the original framework of VERA is presented, along with its limitations. In Chapter 3, the functional and non-functional requirements for the new system are identified. The architecture and implementation of the new framework are explained in detail in Chapter 4, with particular reference to the integration of **the game engine** with ROS 2, the development of the digital twin, and the mixed reality interaction system. Then, a quantitative evaluation regarding the performance of the system is presented along with a discussion of the results in Chapter 5. Finally, Chapter 6 summarizes the thesis contributions and gives an outlook on possible future research.[NOT FINAL]

2 Background and Related Work

Einführung in das kapitel [NOT FINAL]

2.1 Robot-in-the-Loop-Testing

The validation and verification of modern Robotic and Autonomous Systems (RAS) is a significant challenge due to their complexity [AMV23]. This is because they integrate software, mechanical, and electrical engineering all at once [AMV23]. A central problem is ensuring that the software and hardware work together seamlessly, especially when testing both simultaneously [AMV23]. The X-in-the-Loop (XitL) simulation paradigm addresses this challenge [AAR+19]. It provides a framework to integrate the flexibility of software simulation with the realism of physical experiments [AAR+19].

A foundational XitL method is Hardware-in-the-Loop HiL simulation, which is a technique for testing mechatronic systems [MTH22; AAR+19]. The main principle of HiL is creating a closed loop between the real hardware that is being tested and a simulation that represents the rest of the system or its operational environment [MTH22]. This setup effectively simulates the hardware to respond as if it were operating in a real system, which allows for testing across a wide range of virtual scenarios [AAR+19]. The main reason for using HiL is to shorten development cycles and prevent costly or dangerous failures by making exhaustive testing possible before the system is actually completely implemented [MTH22]. This is why HiL is essential in industries like automotive, aerospace, and robotics, where real-world testing can be too expensive, dangerous, or even impossible [AAR+19].

Robot-in-the-Loop (RitL) [MTH22] simulation extends the Hardware-in-the-Loop HiL concept. Instead of just a component, the hardware under test is a complete robotic system, such as an uncrewed vehicle [MTH22]. RitL replaces components of a pure simulated setup with the actual robot, increasing the realism of testing [Hu05]. [NOT FINAL] As illustrated in Figure ??[NOT FINAL], a typical RitL configuration has the robot's real actuators operating in the physical world, while its

sensors interact with a simulated environment instead [Hu05; MTH22]. This creates a hybrid setup where, for example, the robot might use virtual sensors to see objects in the simulation but use its real motors to move physically [Hu05]. To keep the physical and virtual worlds synchronized, the real robot often has a virtual counterpart in the simulation which state is updated as the physical robot acts and moves [Hu05].

Figure 2.1: [NOT FINAL]The real robot’s actions affect its virtual counterpart, and the virtual environment provides sensor data back to the real robot.[NOT FINAL]

The main benefit of RitL is that it uses the dynamics of actual hardware for repeatable testing of high-level software, such as navigation algorithms [MTH22]. This method avoids the expense, complexity, and risk of full physical testbeds while being a secure and useful substitute [MTH22]. RitL becomes therefore an tool for safely evaluating system performance in the lab [Hu05; MTH22]. This is especially important when working on projects that are hard to replicate, such as large-scale robot swarms or Mars rover missions, or when safety is at risk [Hu05; MTH22].

The RitL paradigm has been widely applied to validate complex autonomous systems, particularly in the automotive field using Vehicle-in-the-Loop (VitL) testing. For example, the Dynamic Vehicle-in-the-Loop (DynViL) architecture integrates a real test vehicle with the high-fidelity CARLA simulator, which operates on the Unreal Engine [DSR+22]. As shown in Figure 2.2, this approach allows a vehicle on an empty track to be stimulated by sensor data from a virtual world [DSR+22]. This lets automated driving functions to be safely and reliably tested in situations that would be hazardous to physically replicate [DSR+22]. CARLA and the Unreal Engine are also used in a similar Vehicle-in-Virtual-Environment (VVE) method which establishes a closed loop in which the motion of the real vehicle is tracked and reflected in the virtual world, making it possible its control systems to respond to simulated events [CCG+23].



Figure 2.2: An example of a Vehicle-in-the-Loop (VitL) setup. A real car on a test track connected to a high-fidelity simulator like CARLA that generates virtual traffic and sensor data. [DSR+22]

These examples show a trend towards using game engine based simulators to evaluate autonomous vehicles. This method falls somewhere between physical testing, where safety and consistency can be problematic, and pure software simulation, which frequently lacks vehicle dynamics fidelity [CCG+23]. Some systems even stimulate the vehicle’s actual sensors. For instance, the Radar Target Simulator (RTS) can feed artificial radar echoes from a virtual scene to the vehicle’s actual radar sensor [DKK+21]. This allows for end-to-end validation of the entire perception and control pipeline [DKK+21].

The X-in-the-Loop approach is found in many different areas, not just a single field. In marine robotics, a VIL framework was developed to test the long term autonomy of a robot swarm. In this system, an Autonomous Surface Vehicle (ASV) interacts with multiple simulated underwater sensor nodes to test cooperative behaviors without the logistical cost of deploying a full swarm [BVM20]. In the aerospace domain, the

RFlySim platform uses an FPGA-based HiL system to create a high fidelity simulation for testing UAV autopilot systems in a lab, which reduces the need for expensive and risky outdoor flights [DKQ+21].

These approaches continue to move toward deeper integration. The Scenario-in-the-Loop (SciL) paradigm creates a mixed reality that blurs the boundary between physical testing and virtual simulation [VTS21]. Unlike standard hardware-in-the-loop methods, SciL allows the simulation to actively drive the physical environment [HLT+19]. A central software system uses virtual triggers to physically actuate real-world infrastructure, such as moving robotic dummies or changing traffic signals [HLT+19]. Simultaneously, the system manipulates the vehicle's perception using augmented reality to inject synthetic data directly into the vehicle's communication network alongside physical sensor readings [VTS21]. As a result, the vehicle cannot distinguish between physical objects and virtual ones [VTS21]. This indistinguishable perception compels the vehicle to execute real control maneuvers, such as emergency braking, in response to purely digital stimuli [VTS21].

2.2 Digital Twins

The Digital Twin (DT) is an important concept in many current X-in-the-Loop frameworks. The DT serves as the virtual counterpart to a physical system, acting as a virtual copy that allows real-time monitoring and simulation [AA23]. The idea is to create a digital information model of a physical system that stays linked to it for the duration of its lifecycle [GV17].

This concept was initially known as the Information Mirroring Model and consists of three core elements: the physical product, its corresponding virtual model, and the data connection that connects them [GV17; AA23]. A diagram of this structure is shown in Figure 2.3. The virtual model extends beyond a representation of physical dimensions, it is often a detailed simulation that can model mechanical, electrical, and software properties of a system [LWS+21]. Information moves in both directions, so sensor data can flow from the real world to update the virtual model [GV17; LWS+21]. In turn, the virtual model can also send commands back to control or optimize the physical system [GV17; LWS+21]. This continuous, bidirectional data exchange characterizes a Digital Twin [AA23].

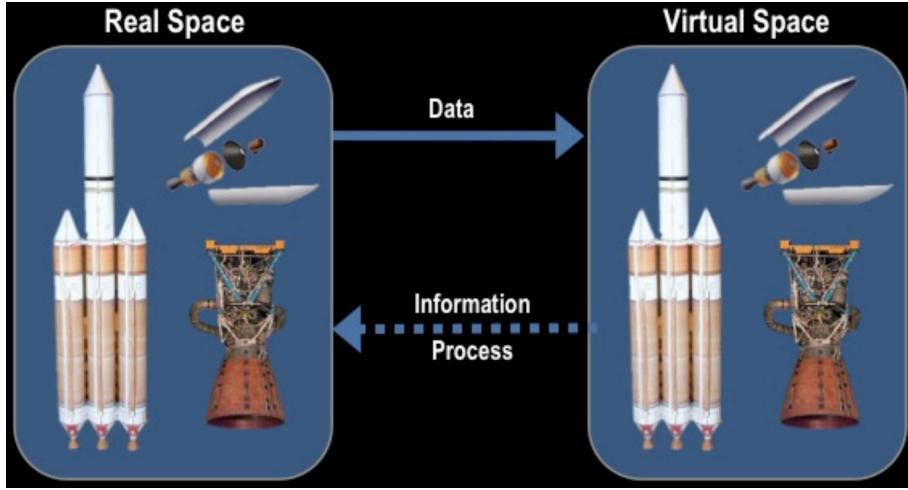


Figure 2.3: The foundational concept of a Digital Twin, illustrating the three core components: the physical entity, the virtual model, and the bi-directional data connection that links them [GV17; LWS+21]. [Gri15]

Digital Twins in robotics are frequently created using simulation software and the middleware that connects the virtual simulation to the actual hardware is often the Robot Operating System (ROS) [MFG+22]. Stączek et al. used the Gazebo simulator with ROS to create a DT of a factory floor, which they used to test and optimize the navigation algorithms of a mobile robot in narrow corridors [SPD+21]. To validate a deep learning-based harvesting robot, R. Singh et al. adopted a similar strategy and created a DT of a greenhouse in Gazebo [BSH24]. Other simulators like CoppeliaSim and Webots are also common. Magrin et al. used CoppeliaSim and ROS to create a DT as a learning tool for mobile robot design [MCT21], while Marques et al. used Webots for an Automated Guided Vehicle (AGV), synchronizing it via an OPC-UA server [MRS24]. These examples show a common approach of using simulators to simulate robot kinematics and sensor feedback for closed-loop testing.

More recently, game engines have become a popular choice for creating Digital Twins, as they offer more realistic graphics and physics. Unity [Uni23], for instance, is used to build highly realistic virtual environments, as seen in Figure ???. Pérez et al. utilized Unity to develop a DT of a robotic cell, which is a manufacturing station where robots, conveyors, and safety systems work together to perform tasks [PRR+20]. In this framework, the Digital Twin acts as a live mirror of the physical cell [PRR+20]. The system uses the game engine to simulate physical laws and mechanical behaviors, ensuring that the virtual robots act exactly like the real ones [PRR+20]. To achieve this synchronization, the virtual model connects directly to the facility's control network to

read real-time data from the sensors [PRR+20]. This connectivity allows engineers to virtually validate the cell's design and logic before any equipment is installed, and subsequently enables operators to train safely alongside the virtual robots [PRR+20].

Figure 2.4: [NOT FINAL]A comparison of robotic Digital Twin environments, showing a view from a traditional robotics simulator (left) versus a high-fidelity visualization from a modern game engine like Unity (right).[NOT FINAL]

Another important consideration are the technical capabilities of these engines. Yang et al. [YMZ20] simulated the physics of an UAV using Unity and its built-in NVIDIA PhysX engine. They also demonstrated the creation of virtual sensors, such as a LiDAR, directly within the game engine using its raycasting API [YMZ20]. Research has also been done on the performance and reliability of these game engine-based frameworks. Kwon et al. developed a safety-critical Digital Twin integrated with Unity and ROS 2, which achieves minimal data transmission latency to enable the prediction of collisions in real-time [KYS+25].

2.3 Mixed Reality

Beyond the testing paradigm and the digital twin, the way a user interacts with the system is another part of a robotics framework. Virtual, Augmented, and Mixed Reality (VAM) have become promising technologies for improving the information exchange between humans and robots [WPC+22]. In robotics, Augmented Reality (AR) is an especially useful tool for enhancing Human-Robot Interaction (HRI) by integrating virtual objects into a real-world environment in real-time [MV20].

The relationship between these technologies is formally described by the foundational Reality-Virtuality (RV) Continuum concept, first introduced by Milgram and Kishino [MK94]. As illustrated in Figure 2.5, this continuum is a scale that is anchored by a purely real environment at one end and a completely virtual one at the other [MK94; SSW21; MV20].



Figure 2.5: The Reality-Virtuality Continuum, illustrating the spectrum from a real environment to a completely virtual one. [WPC+22]

A Virtual Reality (VR) environment is an endpoint of the continuum, where the user is totally immersed in and can interact with a fully synthetic world [MK94]. This approach is useful for HRI research, as it allows for testing interactions with virtual robots in scenarios where it might be unsafe or too expensive for physical hardware [WPC+22]. The general term Mixed Reality (MR) describes the entire spectrum between the two extremes, where real and virtual worlds are combined into a single display [MK94]. MR is made up of two main categories: Augmented Reality (AR) and Augmented Virtuality (AV) [MK94; MV20]. AR is the process of adding virtual objects to a real environment [MK94]. This lets for example, HRI researchers to place 3D data and intentions of a robot directly into the physical space of an user [WPC+22]. The opposite is Augmented Virtuality (AV), where a primarily virtual world is enhanced with elements from the real world, like live video feeds [MK94].

2.4 Robot Operating System 2 (ROS 2)

ROS 2 is not a operating system but a middleware framework to simplify the creation of complex robotic systems [MFG+22]. It was redesigned from scratch to meet the challenges posed by modern robotics in domains ranging from logistics and agriculture to space missions and became the standard for both research and industry [MML+23; MFG+22]. At its core, ROS 2 is designed based on principles of distribution, abstraction, asynchrony, and modularity that together allow the development of scalable and robust applications [MFG+22]. The architecture of ROS 2 is based on a distributed network of independent programs called **Nodes** [MFG+22]. A node is a single, self-contained executable that performs a specific task, such as controlling a motor, processing sensor data, or, in the case of this thesis, bridging communication between robots and the simulation [MFG+22]. The nodes communicate through a set of defined patterns. The

most common pattern is the publish-subscribe mechanism called **Topics**, illustrated in Figure 2.6 [MFG+22]. In this model, nodes can publish data as messages to a topic, while other nodes can subscribe to that topic to receive data asynchronously [MFG+22]. For tasks that require a direct request and a guaranteed response, ROS 2 offers **Services**, following a synchronous request-response pattern [MFG+22]. For long-running tasks that require continuous feedback and the ability to be preempted, ROS 2 provides a unique communication pattern called **Actions** [MFG+22]. An action consists of a goal, a feedback stream, and a final result, making it optimal for managing tasks like navigation where the progress of a robot toward a goal has to be monitored over time [MMW+20].

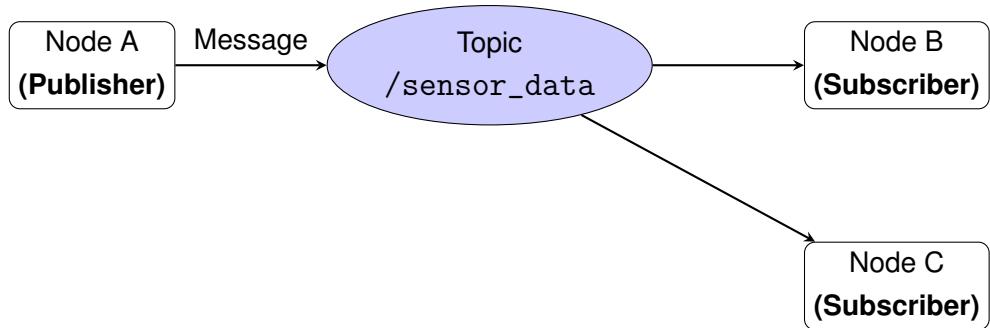


Figure 2.6: The ROS 2 publish-subscribe model. Node A publishes messages onto a central topic, and any number of subscriber nodes (B and C) may receive that data without direct knowledge of the publisher.

An essential part of any mobile robot is coordinate frame management, which in ROS 2 is accomplished through its transform library, **tf2** [Foo13]. The tf2 library standardizes the tracking of spatial relationships between the various parts of the robot and environment, placing them into a tree-like data structure, as illustrated in Figure 2.7 [Foo13]. This permits any node in the system to request at any time the position and orientation of any frame relative to another, a feature critical for transforming sensor data into a useful frame of reference [Foo13].

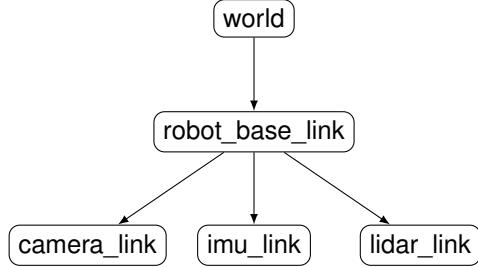


Figure 2.7: A simplified example of a ROS 2 transform tree (tf tree). The library maintains the hierarchical relationships so that a program can easily determine the transform from the `camera_link` to the `world` frame, for instance.

In the architecture of this thesis, ROS 2 provides the central **data backbone**, a term borrowed from digital engineering that defines an integrated communication layer for all relevant system knowledge [PKP+20]. This acts as the bridge that couples the physical EMAROs robot and its tracking system with the simulation environment. The digital twin of the EMAROs robot subscribes to ROS 2 topics to receive real-time data from the physical world and can synchronize its state through this communication layer [SKG+24]. For navigation for both the physical and virtual robots, this thesis utilizes **Navigation2** (Nav2), the official, next-generation autonomous navigation framework for ROS 2 [MMW+20]. Nav2 was designed from the ground up to orchestrate planning, control, and recovery tasks using configurable Behavior Trees that are highly modular and can be changed at runtime to create custom navigation behaviors [MMW+20]. Core to its operation, Nav2 separates the navigation task into two closely related, yet distinct components, namely a **global planner**, which seeks out an acceptable, long-range path through the environment, and a **local trajectory planner** or controller, which generates velocity commands in order to follow that route while reacting to immediate obstacles [MML+23]. Using the Nav2 stack, a high-level goal, e.g. a coordinate in the environment, can be sent via a ROS 2 action to a robot and the system will take care of all complex path planning and collision avoidance autonomously.

2.5 The VERA Framework

This thesis directly builds on the Virtual Environment for mobile Robotic Applications framework, which was developed earlier by Gehricke [Geh24]. VERA was designed initially as a modular and scalable platform to bridge the validation gap between pure software simulation and real-world testing. It combines the concepts Digital Twins,

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Augmented Reality, and Vehicle-in-the-Loop testing to enable robots to interact with a virtual environment projected into the real world [Geh24].

The core idea of VERA is projecting a dynamic, interactive virtual world onto the physical floor where a real robot operates. The system synchronizes the virtual state with the actions of the physical robot in such a way that scenarios are possible where the robot can detect and react to virtual obstacles as if they were real. This system provides a flexible testbed for the development and evaluation of robotic applications without having to physically build complex environments [Geh24].

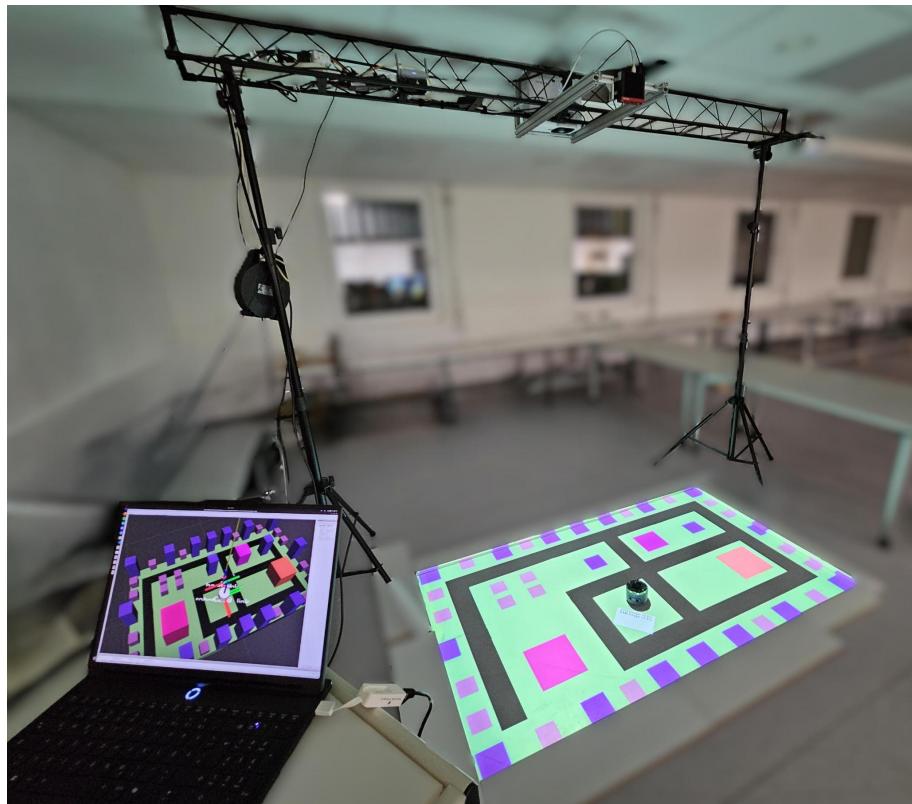


Figure 2.8: The physical setup of the VERA platform: A projector and tracking system are mounted on a frame above the test area. [Geh24]

2.5.1 EMAROs Test Platform

The capabilities of VERA are demonstrated by a mobile mini-robot called EMAROs (Educational Modular Autonomous Robot Osnabrück), shown in Figure 2.9, which was developed at Osnabrück University specifically for research and education in robotics and artificial intelligence [Geh24]. The modular hardware architecture of EMAROs

is based on three main PCBs: a **Host-PCB** containing high-level computing, a **Power-PCB** managing energy supply and motor control and a **Base-PCB** integrating ground sensors [Geh24]. The specific variant used in this work is equipped with a Raspberry Pi Compute Module 4 (CM4) running Ubuntu 24.04 and the Robot Operating System 2 (ROS 2) [Geh24].



Figure 2.9: The EMAROs robot is the robotic platform used in the testbed, equipped with a modular sensor suite and running ROS 2. [Geh24]

For obstacle avoidance, the robot is equipped with Time-of-Flight (ToF) distance sensors and an Inertial Measurement Unit (IMU) for orientation tracking [Geh24]. Moreover, there are two wide-angle cameras that can be configured for stereo vision applications or line-following tasks [Geh24]. Within VERA, EMAROs takes on the role of the robot, streaming real-time telemetry including odometry, battery status, and sensor data to the simulation framework via ROS 2 to create a digital twin [Geh24].

2.5.2 Original VERA System Architecture

The software architecture of the original VERA framework was mainly a ROS 2 implementation, and its structure included only three main components: the **Virtual Environment Positioning System (VEPS)**, the **Environment Manager**, and the **Visualization System** [Geh24].

Accurate localization is important to synchronize the physical robot with the projected virtual world and was provided by the **VEPS** in the original VERA framework [Geh24]. The original VEPS implementation relied on a depth-based approach where a ceiling-mounted Allied Vision Ruby 3D stereo camera captured point clouds of the test area [Geh24]. The point clouds were filtered by a Median Absolute Deviation (MAD) algorithm to calculate the centroid of the robot [Geh24]. However, for maximum robustness and precision for this thesis, the positioning system was updated to use an ArUco marker-based tracking system developed in parallel research by [JuliaBA], as shown in Figure ???. Although the point-cloud method provided a markerless solution, the ArUco-based approach has higher reliability and lower noise [JuliaBA; Geh24]. By attaching a fiducial marker to the top of the EMAROs robot, the system is able to calculate the 6D pose (position and orientation) of the robot [JuliaBA]. This pose is published into the ROS 2 network, where it can instantly update the position of the digital twin [JuliaBA].

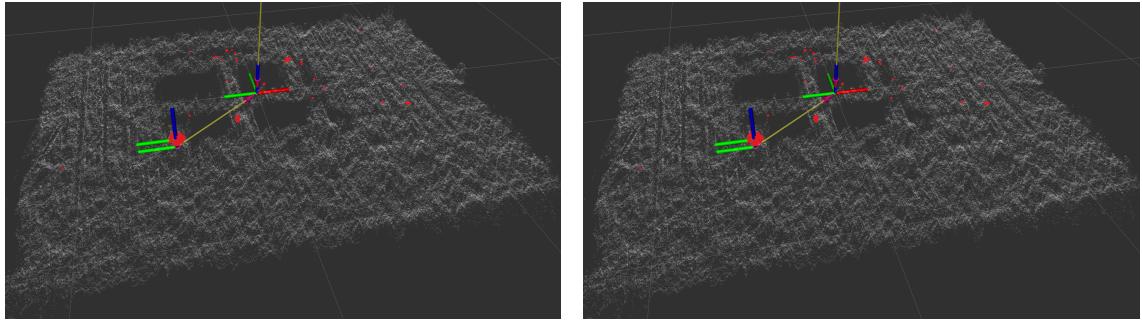


Figure 2.10: The original VERA used point clouds [Geh24], while the current iteration uses ArUco markers for pose estimation [JuliaBA].

The **Virtual Environment Manager** is the central brain of the simulation [Geh24]. Implemented as a C++ ROS 2 node, it parses environment definitions from standard Gazebo world.sdf files [Geh24]. It keeps track of the state of all virtual objects, including their positions and properties, such as whether an object is movable or static [Geh24]. One of the key roles of the manager is to manage the interactions of the robot with the virtual world [Geh24]. It operates a continuous loop, typically at 20 Hz, which checks the distance between the position of the robot given by the VEPS and the virtual objects [Geh24]. The manager triggers predefined actions if a collision is detected, such as removing a manipulatable object or stopping the robot [Geh24]. It relies on basic distance heuristics and not a physics engine, hence limiting interactions to simple ones [Geh24].

The **Visualization System** is responsible for rendering the virtual environment so it can be projected onto the physical floor [Geh24]. In the original VERA framework, this was achieved using a custom ROS 2 node and Pygame, a Python library designed for 2D game development [Geh24]. The visualizer subscribes to the object lists published by the Manager and the robot's path history [Geh24]. It provides a 2D, top-down, orthogonal view of the scene, drawing obstacles as simple geometric shapes [Geh24]. It gives Augmented Reality features, projecting dynamic information directly into the workspace [Geh24]. The driven path of the robot is displayed as a trail, while a system status panel with real-time CPU and battery usage is shown behind the robot, as illustrated in Figure 2.11 [Geh24].

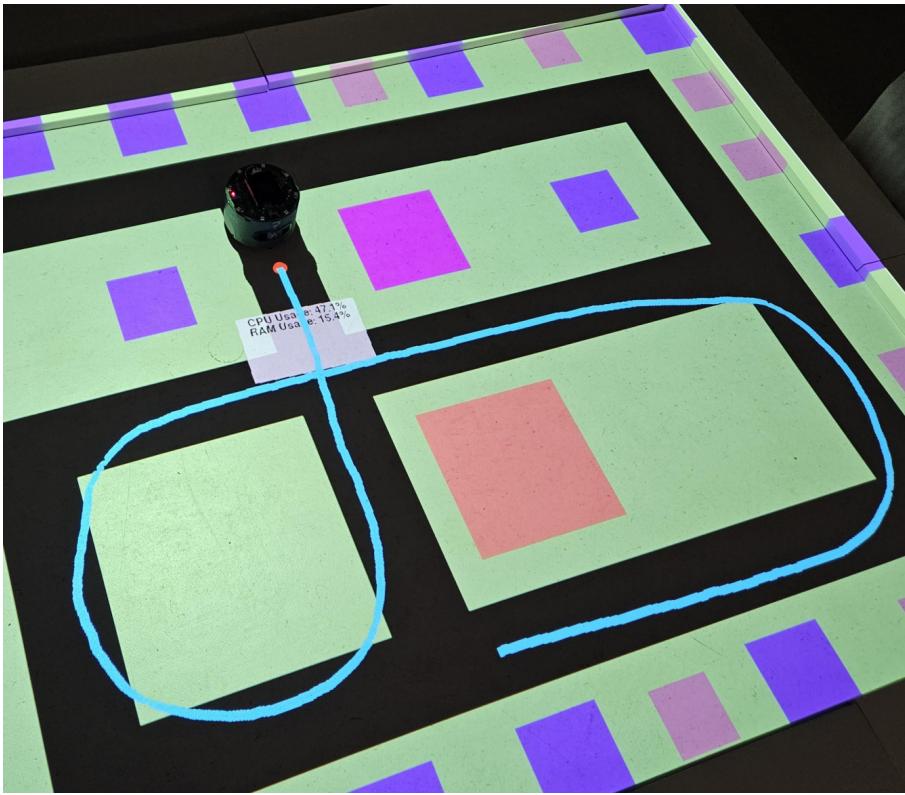


Figure 2.11: Original VERA visualization via Pygame, showing a projection of the robot's path and virtual obstacles onto the floor. [Geh24]

2.5.3 Identified Limitations

While VERA successfully demonstrated the concept of Robot-in-the-Loop testing with AR projections, its original software implementation contains several critical limitations, that this thesis sets out to overcome:

- **Lack of Realistic Physics:** The custom Environment Manager does not feature a physics engine [Geh24]. Collision detection is performed through simple radius checks, meaning the robot cannot push objects or experience friction nor can it interact with complex geometries [Geh24]. This reduces the realism of the Digital Twin [Geh24].
- **Performance Scalability:** Pygame-based visualizer utilizes CPU for rendering and has performance-related issues for complex scenarios [Geh24]. Gehricke [Geh24] noted that in environments with a high number of dynamic objects (e.g., >800), the message queue became saturated, leading to considerable latency and incomplete visual updates.
- **Limited Interaction (No VR):** The system was designed strictly for 2D floor projections and Rviz [Geh24]. It does not support any kind of immersive Virtual Reality (VR) interfaces that would enable a human operator to view the scene in 3D or to interact with the robot remotely [Geh24]. Therefore, the integration of Virtual Reality was identified as a necessary future step for Human-Robot Interaction (HRI) [Geh24].

2.6 Simulation Engines for Robotics

The choice of a capable simulation engine is an important part in solving the limitations of the original VERA framework. The choice of platform affects the efficiency, accuracy, and applicability of the Digital Twin [SKG+25]. Based on this, the review of simulation engines in this thesis is guided by four criteria which are required for a functional Mixed Reality Digital Twin:

- **Visual-Fidelity:** Rather than focusing solely on graphical aesthetics, high visual fidelity is essential for generating accurate synthetic data for visual sensors (e.g., cameras) and ensuring user immersion in VR, addressing a significant limitation of robotics simulation platforms [DBF+25].
- **Physics Accuracy:** To accurately predict the kinematic and dynamic behaviour of the EMAROs robot, the engine needs to have a strong physics backend [SKG+25].

- **Native VR/AR Support:** In order to extend VERA with the proposed Virtual Reality interfaces, the engine must have a framework for VR devices and provide capabilities for creating interactive environments without extensive middleware [CIR23].
- **Robust ROS 2 Integration:** ROS 2 forms the data backbone [PKP+20] of the system and should enable low-latency, high-throughput communication to synchronize the digital twin with the physical robot in real-time [SKG+25].

2.6.1 Robotics Simulators

Gazebo is the most used simulator in Industry 4.0 applications because of its deep integration with ROS and it is open-source [SKG+25]. It delivers detailed physics simulations along with sensor data emulations, making it ideal for precise engineering applications [SKG+25]. However, while this simulator enjoys benefits from a large community and extensive documentation, there are noticeable drawbacks concerning visualization [DBF+25]. For example, the rendering quality of Gazebo is only moderate and not photorealistic to an extent that would enable immersive VR experiences [DBF+25]. Moreover, some works note that Gazebo has a steep learning curve for new users due to its complex configuration and less intuitive user interface compared to modern commercial tools [SKG+25; FCY25].

Webots well established opensource platform, appreciated for cross-platform support and a large library of robot models [KYH+24]. Although it is quite effective in educational applications, the rendering capabilities of the software are somewhat dated compared to the current game engines, making it not fitting for high-fidelity Mixed Reality graphics [KYH+24].

2.6.2 Physics-Based Simulators

A few other simulators were found in literature but considered less appropriate for the particular VR needs of this thesis. **CoppeliaSim (previously known as V-REP)** is widely applied in automation, yet it has less physics realism compared to the professional ones, and its scaling is limited [FCY25]. **MuJoCo** does well with contact-rich tasks and Reinforcement Learning but works almost exclusively on the stability of the physics and not the visualization, so it lacks the inbuilt VR frameworks necessary for Mixed Reality interaction [FCY25].

2.6.3 High-Visual-Fidelity and Game-Based Engines

Game engines have been widely adopted within the robotics community to overcome the visualization limitations of traditional robotics simulators.

NVIDIA Isaac Sim is the state-of-the-art in industrial simulation [DBF+25]. The platform is capable of photorealism through ray-tracing and has advanced GPU-accelerated physics through PhysX [DBF+25]. It excels in generating synthetic data for AI perception [KYH+24]. But Isaac Sim has a very high hardware barrier where high-end NVIDIA RTX GPUs are specifically mandatory [DBF+25]. Being proprietary, it is more restricting for use in educational contexts compared to more open-source or widely accessible game engines [DBF+25].

Unreal Engine is renowned for photorealistic visuals and is capable of handling big, open-world environments [FCY25]. But it has a steep learning curve because of its dependency on C++ and therefore is not very well-suited for rapid prototyping compared to other engines like Unity [CIR23].

Unity Engine is establishing itself as the primary platform for Industry 5.0 applications, in particular those focusing on HRI and MR [FCY25]. It boasts a balance of high-fidelity graphics with a robust physics engine, PhysX [SKG+25]. Unity is also known for having one of the most mature MR ecosystems, along with a asset store, which lowers the barrier to entry for developers [SKG+25; CIR23]. Literature points out that the user-friendly interface of Unity and supportive community help with a softer learning curve compared to Gazebo or Unreal, particularly for users without deep C++ expertise [SKG+25; CIR23]. ROS 2 [MFG+22] is not natively supported by Unity. Support must be provided through third-party plugins. For the work described in this thesis, the **ROS2 For Unity** plugin from Robotec.AI has been used [Rob21]. This asset offers high-performance communication by loading the ROS 2 middleware layer (RCL layer) directly inside the Unity engine [Rob21]. Unlike bridged solutions, simulation entities now can act as native ROS 2 nodes in the context of Unity, thus respecting QoS and reaching lower latencies [Rob21].

2.7 Synthesis? Discussion?

The review of related work confirms that RitL testing [Hu05] combined with Digital Twin technology [AA23] sets up a paradigm for validating robotic systems. Current research highlights the need to move from basic kinematic simulations to high-visual-

fidelity, physics-based environments that can more realistically simulate complex interactions and sensor data [SKG+25; DSR+22].

However, due to its reliance on custom software components, the original VERA framework has significant technical limitations [Geh24]. As explained in Section 2.5.3, the Pygame-based visualiser experiences performance bottlenecks in complex scenes and realistic object manipulation is impossible due to the lack of a dedicated physics engine [Geh24]. Moreover, the potential for researching Human-Robot Collaboration is limited by the lack of Virtual Reality support [Geh24].

To overcome these limitations, this thesis proposes integrating a simulation engine into the architecture of VERA using the **Robot Operating System 2 (ROS 2)** [MFG+22]. The goal is to establish a robust, physics-enabled Mixed Reality environment that bridges the gap between simulation and reality. This new development will be verified by creating demonstration scenarios where the EMAROs robot actively interacts with virtual elements and will serve as a proof of concept for improved system physical realism scalability and immersive interaction.

3 Requirements

This chapter establishes the functional and non-functional requirements for the Mixed Reality Environment. Designed as a validation tool for Robot-in-the-Loop (RitL) testing, the system shall bridge the gap between virtual simulation and physical reality. The requirements follow a hierarchical structure, covering the simulation engine capabilities, system architecture, and digital twin interfaces. Furthermore, distinct requirements are defined for the autonomous agents that will operate within this environment to validate the system.

3.1 Simulation Engine Capabilities

These requirements define the technical capabilities of the underlying simulation engine. The criteria provide a basis for the technology selection process in the implementation phase.

- **FR-01: Visual Fidelity:** The simulation engine shall support rendering pipelines capable of generating image data representative of real-world lighting and material properties. This is required to provide realistic synthetic input for the computer vision algorithms of the robot.
- **FR-02: Physics Simulation:** To overcome limitations in the previous VERA framework, the engine shall provide a physics system capable of resolving mass, friction, collision, and drag. This is necessary to simulate physical interactions, such as the robot pushing obstacles.
- **FR-03: XR Support:** The platform shall offer a mature framework for Virtual Reality (VR) and Augmented Reality (AR). It shall support the integration of output and input devices and project 3D content onto physical surfaces without requiring the development of custom drivers.

3.2 System Architecture & Middleware

The system architecture is defined by the constraints of the hardware and the need for standardized robotic communication.

- **FR-04: Middleware Integration:** The system shall utilize ROS 2 as the exclusive middleware for all external communication. It shall function as a first-party participant in the network to minimize latency and shall use standard message definitions for all sensor streams, telemetry, and control commands. This ensures interoperability with the physical robot.
- **FR-05: Time Synchronization:** The system shall act as the simulation time source by publishing a clock signal. To prevent data drift in control algorithms, all simulated sensors and publishers shall synchronize their timestamps to this source.
- **FR-06: Scenario Management:** The system shall provide a mechanism to dynamically load and unload simulation environments via a network command during runtime. This capability is required to execute automated test suites across different environments without restarting the application.

3.3 Digital Twin Interfaces

The system shall provide a digital representation of the robotic platform that mirrors its physical counterpart. This includes synchronization with real-world tracking, kinematic simulation, and the publishing of coordinate transforms.

- **FR-07: Pose Synchronization:** The system shall accept real-time pose updates from an external tracking system to synchronize the position and orientation of the Digital Twin with the physical robot.
- **FR-08: Tracking Failsafe:** The system shall implement a failsafe that halts pose updates if the tracking data stream is interrupted for a defined threshold, preventing erratic behavior due to signal loss.
- **FR-09: Standalone Mode:** The system shall be capable of mimicking the kinematic behavior of the robot in the absence of physical hardware. It shall accept velocity commands and publish resulting odometry to validate navigation algorithms in a fully virtual setting.

- **FR-10: Coordinate Transforms:** The system shall publish dynamic coordinate transforms (TF) representing the robot's motion. It shall also support the configuration of static sensor offsets to match the physical mounting positions.

3.4 Environment Capabilities

These requirements define the capabilities of the virtual environment itself. This includes the generation of synthetic perception data and the mechanisms for dynamic interaction and visualization.

- **FR-11: Sensor Simulation:** The system shall provide simulated sensors capable of generating synthetic perception data, including video feeds and ranging data. The sensors shall be capable of detecting both static environment structures and dynamic obstacles.
- **FR-12: Command Interface:** The system shall provide a generic network interface to receive commands and return status feedback, enabling the robot to trigger arbitrary simulation events.
- **FR-13: Dynamic Environment Interaction:** The system shall enable dynamic manipulation of the environment. This includes the physical actuation of objects (pushing/attaching), the modification of logical object states (e.g., property changes based on triggers), and the alteration of environmental surface properties during runtime.
- **FR-14: Telemetry Display:** The system shall render real-time robot status data (e.g., battery level, velocity, system load) as floating UI elements attached to the Digital Twin within the 3D environment.

3.5 User Interface & Mixed Reality

These requirements define how human operators visualize and interact with the system.

- **FR-15: AR Projection:** The system shall render a top-down, orthographic view of the scene. The projection parameters shall be configurable to align the virtual view 1:1 with the physical dimensions of the testbed floor.
- **FR-16: VR Interface:** The system shall provide a Virtual Reality mode, allowing users to view the Digital Twin in 3D space. Information interfaces shall auto-

matically orient themselves (billboarding) to remain readable from the user's perspective.

- **FR-17: Goal Setting:** The interface shall allow users to set navigation targets compatible with standard navigation stacks by pointing at the virtual ground using a mouse or VR controller.
- **FR-18: Visualization Control:** The user interface shall allow runtime modification of the visual environment, including toggling the visibility of simulation layers and selecting active sensor visualizations.

3.6 Autonomous Agent Requirements

These requirements apply to the autonomous agents developed to interact with the environment. These agents serve to validate the system's capabilities and test the robot's responses to dynamic scenarios.

- **FR-19: Sensor Dependence:** The autonomous agents shall make decisions based solely on environmental data provided through simulated sensors. They shall not access the internal state of the simulation engine to derive information.
- **FR-20: Perception Compatibility:** The agents shall utilize computer vision or perception algorithms capable of operating interchangeably on either synthetic simulation data or physical camera feeds.
- **FR-21: Closed-Loop Control:** The agents shall utilize standard robotic communication patterns to send action commands and monitor feedback topics to confirm task completion.
- **FR-22: Reactive Behavior:** The system shall support agents capable of reacting to the robot's movements in real-time, enabling the creation of dynamic entities that function as adversaries or collaborators.

3.7 Non-Functional Requirements

The following constraints define the standards necessary to ensure reliability and extensibility.

- **NFR-01: Low Latency:** The system shall minimize the delay between the reception of a state update and the rendering of the corresponding visual frame.

Latency shall remain lower than the simulation frame time to ensure immediate visual feedback.

- **NFR-02: Frame Rate:** The simulation shall maintain a stable target frame rate (minimum 60 FPS) to prevent simulator sickness in VR and to ensure AR projections remain temporally consistent.
- **NFR-03: Modularity:** The system architecture shall be modular, allowing individual components (e.g., sensor models, environment logic) to be added or modified without altering the core application.
- **NFR-04: Scalability:** The system shall support scenes with a high density of dynamic objects without violating frame rate stability requirements.
- **NFR-05: Configurability:** The system shall provide external interfaces to configure robot parameters, sensor properties, and environment settings, enabling adaptation to different physical setups without code recompilation.

4 Concept and Implementation

This chapter details the realization of the Mixed Reality Environment, a cyber-physical platform designed to facilitate Robot-in-the-Loop (RitL) testing through high-fidelity simulation and augmented reality projection. The developed system serves as a bridge between pure software simulation and physical field testing, offering a unified workspace where physical robots and virtual entities coexist and interact according to shared physical laws.

The core concept of the environment is the seamless superimposition of a simulated reality onto a physical workspace. Instead of testing robots in static physical arenas or purely virtual simulations, this system projects a dynamic, physics-based world directly onto the laboratory floor. As depicted in Figure ??, this setup allows a physical mobile robot to navigate a real-world substrate while perceiving and interacting with virtual elements, such as crop fields, dynamic obstacles, or interactive game objects, that are rendered in real-time. This projection serves a dual purpose: it provides immediate visual feedback to human observers and acts as optical stimulation for the robot's onboard perception systems.

Figure 4.1: The Mixed Reality Environment in operation. The physical robot interacts with a projected "Smart Farming" scenario, where the digital twin (simulation) and the physical twin (reality) are spatially synchronized via ROS 2.

To support these diverse applications, the system integrates several interconnected functionalities into a unified engine architecture. Primarily, the system maintains a **Physics-Driven Digital Twin** of the robot. This twin is kinematically synchronized with the physical hardware but retains active physical properties using the engine's physics core. This enables complex interactions, such as pushing virtual crates or physically deflecting moving objects, ensuring that the simulation reacts realistically to the robot's physical presence rather than acting as a static background.

Complementing the physical interaction is the generation of **Synthetic Sensor Data**. To support autonomous decision-making, the system generates perception streams that mirror the robot's physical perspective. This includes simulating volumetric LiDAR

scans of virtual geometry and rendering camera feeds that match the optical properties of the physical robot. This functionality allows developers to test perception algorithms, such as mapping or object detection, against virtual data that is perfectly synchronized with the robot's real-world motion.

The architecture utilizes **ROS 2** as the central communication backbone [MFG+22a]. By integrating a TCP/IP bridge directly into the simulation engine, the virtual environment acts as a first-party participant in the robot network. It handles time synchronization to prevent data drift, manages dynamic scenario loading, and facilitates the bi-directional exchange of telemetry and control commands.

Beyond simulating sensor inputs, the environment enables **Bi-Directional Telemetry Visualization**. The system acts as an augmented diagnosis interface by projecting the robot's internal state directly back onto the physical workspace and the VR interface. Critical performance metrics, specifically CPU temperature, RAM usage, and real-time position coordinates, are visualized on floating information panels attached to the digital twin. Furthermore, the system displays the robot's live camera feed within the virtual context. This allows human operators to correlate the robot's physical behavior with its internal health and visual perception in real-time.

To validate the flexibility and robustness of this architecture, three distinct **Autonomous Agents** were implemented and integrated into the system:

- A **Smart Farming Agent** capable of navigating crop rows and manipulating tools to alter the state of the virtual field.
- A **Logistics Agent** designed to search for, identify, and sort colored objects using a spatial memory system.
- A **Line Following Agent** that utilizes visual servoing to track dynamic paths drawn by a human user in real-time.

By integrating rigid-body physics, sensor simulation, and autonomous control logic into a synchronized projection loop, the system provides a flexible, scalable platform. The complexity of the test environment is limited only by software, not by physical infrastructure. The following sections detail the technology selection, the system architecture, and the specific implementation of these functionalities.

4.0.1 Comparative Analysis

The candidates were evaluated based on five key criteria: visual fidelity, physics capabilities, learning curve, community support, and native integration with XR and ROS 2. The results of this comparison are summarized in Table 4.1.

Table 4.1: Comparison of Simulation Platforms for Mixed Reality Digital Twins [FCY25; KYH+24; SKG+25; CIR23].

Feature	Gazebo	Isaac Sim	Unreal Engine	Unity
Primary Use	Control & Navigation	AI & Photorealism	Photorealism	HRI & MR (VR/AR)
Visual Fidelity	Moderate	Very High	Very High	High
Physics Engine	ODE / Bullet	PhysX 5 (GPU)	Chaos / PhysX	PhysX
Learning Curve	Steep	Advanced	Steep (C++)	Moderate (C#)
Community	High (ROS)	Moderate	High (Gaming)	Very High (MR)
ROS 2 Integ.	Native	Bridge	Bridge	Plugin (Native)
Hardware	Low	Very High (RTX)	High	Moderate

4.0.2 Selection Rationale

Based on the comparative analysis, the **Unity Engine** was selected as the implementation platform for this thesis. This decision is driven by four key factors that align with the system requirements:

- **XR Framework (FR-09):** Unity offers integrated framework for Mixed Reality (AR/VR) applications [CIR23]. In contrast, traditional simulators like Gazebo lack native VR support, which is critical for the proposed human-robot interaction interface.
- **Visual & Physics Balance (FR-04, FR-05):** Unity provides high-fidelity visualization alongside robust PhysX integration. This offers an optimal balance between performance and visual quality, avoiding the restrictive hardware requirements associated with NVIDIA Isaac Sim [FCY25].
- **Development Efficiency:** The use of C# scripting, combined with extensive documentation and community support, makes Unity more accessible for rapid prototyping than the C++ environment of Unreal Engine [CIR23].
- **ROS 2 Integration (FR-01):** The availability of the `ros2-for-unity` asset enables the simulation to function as a first-party participant in the ROS 2 network. This satisfies the low-latency communication requirement by eliminating the need for external bridge applications [Rob21].

4.1 System Architecture

The realization of the Mixed Reality Environment requires a distributed software architecture that connects high-fidelity visualization with real-time robotic control. The system is designed to satisfy the requirement for **Middleware Integration (FR-04)** by establishing a unified communication layer between the simulation host and the autonomous agents.

4.1.1 Hardware and Network Topology

To ensure high performance and support for specific hardware peripherals, the system topology is consolidated into a single high-performance workstation and the mobile robot. As illustrated in Figure ??, the architecture consists of three distinct computational domains:

1. **Windows Host (Simulation Layer):** The Unity engine runs natively on Windows 11. This operating system was selected because the Unity Editor does not currently support Virtual Reality (VR) interfaces on Linux. This layer handles the physics engine (PhysX), the rendering of the digital twin, and the interface for the VR headset. Additionally, a projector (Beamer) is connected to this host to visualize the environment on the physical floor [**PLACEHOLDER_HARDWARE_SETUP**].
2. **WSL/Ubuntu Guest (Control Layer):** The Robot Operating System 2 (ROS 2) runs within the Windows Subsystem for Linux (WSL, Ubuntu 24.04). This environment hosts the computationally intensive software, such as the autonomous navigation stack (*Nav2*) and the mission logic agents. Running these components on the workstation rather than the robot is necessary to avoid overloading the robot's onboard computer, which can lead to system freezes during complex path planning tasks.
3. **Physical Robot (Hardware Layer):** The EMAROs robot operates as an independent node in the network. It runs a minimal instance of ROS 2 on an onboard Raspberry Pi to handle hardware drivers, such as motor controllers and IMU sensors. It connects to the workstation via Wi-Fi.

Figure 4.2: Hardware and Network Topology. The workstation handles both the Unity simulation (Windows) and the heavy control logic (Ubuntu/WSL) to preserve the robot's onboard resources. The robot, VR headset, and projector connect as peripherals to this central core.

For the Mixed Reality interface (**FR-16**), the visual output from the Unity simulation is streamed via Wi-Fi to the Meta Quest Pro headset using *ALVR*, an open-source streaming solution. This setup allows the user to move freely without a cable tether.

4.1.2 Software Component Architecture

The software architecture follows a modular publisher-subscriber pattern. To integrate the Unity game engine with the robotic network, the system utilizes the *ROS2ForUnity* asset. Unlike external bridge solutions that send data over a network socket, this asset loads the native ROS 2 shared libraries directly into the Unity application process. This allows Unity scripts to function as fast, first-class ROS 2 nodes.

4.1.2.1 Unity Scripting Integration

In Unity, the behavior of the digital twin is defined by C# scripts that inherit from the `MonoBehaviour` base class. To ensure stable physical simulation and smooth visualization, the architecture utilizes specific Unity execution loops:

- **Initialization (Start):** Used by managers like the `ROS2UnityComponent` to establish the connection to the ROS network when the scene loads.
- **Physics Loop (FixedUpdate):** This loop runs at a fixed time step (e.g., 50Hz), synchronized with the physics engine. Scripts that control robot movement, such as the `VirtualRobotController`, apply forces in this loop to ensure deterministic physical behavior and stable odometry calculation.
- **Rendering Loop (Update):** This loop runs as fast as possible to render frames. Scripts responsible for visualization, such as the `RobotInfoBillboard` (which displays telemetry above the robot), function here to provide smooth visual feedback to the user.

Figure ?? provides an overview of how these Unity scripts interact with the external ROS 2 nodes via topics.

Figure 4.3: Software Component Architecture. Unity scripts (left) act as ROS nodes, publishing sensor data and subscribing to control commands. The external control stack (right), running in WSL, processes this data to make autonomous decisions. Detailed descriptions of these components follow in Sections 4.2 and 4.3.

4.1.3 Time Synchronization Strategy

A critical challenge in Robot-in-the-Loop testing is synchronizing the time between the simulation and the robot's software. If the simulation runs slower or faster than real-time, the robot's navigation algorithms might calculate incorrect velocities. To fulfill the requirement for **Time Synchronization (FR-05)**, the system decouples the ROS network from the computer's system time.

The `ClockPublisher.cs` script in Unity acts as the master clock. It publishes the current simulation time to the `/clock` topic. The ROS 2 nodes running on the workstation (such as the navigation stack) are configured with `use_sim_time = true`, forcing them to synchronize their logic with the Unity engine.

To ensure consistency, a `RosTimeHelper.cs` utility is used by all simulated sensors (e.g., `LidarSensor.cs`, `CameraSensor.cs`). This script ensures that every piece of sensor data leaving Unity is stamped with the exact simulation time of the frame it was rendered in, preventing data drift.

4.1.4 Dynamic Scenario Management

To support the requirement for **Scenario Management (FR-06)**, the architecture allows the system to switch between different test environments (e.g., a Farm or a Warehouse) without restarting the entire application.

This is handled by the `SceneManager.cs` script. When it receives a command via the `/vera/load_scenario` topic, it performs a clean reset sequence:

1. **Shutdown:** The active ROS 2 connection is terminated. This removes all Unity nodes from the network, preventing "zombie" nodes from lingering and publishing invalid data.
2. **Load:** The new environment scene is loaded asynchronously in Unity.
3. **Restart:** A fresh `ROS2UnityComponent` initializes, creating a new connection for the loaded scenario.

This "fresh start" approach ensures that agents specific to one scenario (like the logistics logic) do not interfere with others.

4.2 Robot Representation and Control

The robotic agent within the Mixed Reality Environment is designed to operate in two distinct modes: as a fully simulated Virtual Robot or as a synchronized Digital Twin of the physical EMAROs platform. To ensure consistency across these modes, both representations utilize an identical visual and geometric model—a simplified cylinder primitive. This geometric abstraction approximates the collision volume of the physical hardware while maintaining computational efficiency. The behavior of this cylinder is determined by which control script is active, allowing the system to switch between physics-based simulation and kinematic synchronization depending on the loaded scenario.

4.2.1 The Virtual Robot Implementation

In the standalone simulation mode, the robot is governed by the `VirtualRobotController`. This component is designed to validate autonomous agents, such as the Smart Farming or Logistics logic, in a safe, offline environment before they are deployed to the real hardware. Unlike simple kinematic simulations that might instantaneously teleport a robot to a target coordinate, this implementation interacts directly with the Unity physics engine (PhysX) to simulate dynamic behavior (FR-09).

The controller functions as a ROS 2 node that subscribes to velocity commands (`cmd_vel`) and publishes odometry. To handle the asynchronous nature of the ROS 2 communication thread and the Unity main thread, incoming `Twist` messages are buffered in a thread-safe `ConcurrentQueue`. During the Unity physics step (`FixedUpdate`), the controller dequeues the latest command and applies it to the robot's `Rigidbody` component.

Crucially, the script does not manipulate the transform position directly. Instead, it modifies the `linearVelocity` and `angularVelocity` properties of the physics body. By calculating target velocities and applying them with acceleration limits (using `Mathf.MoveTowards`), the system simulates the robot's mass and inertia. This allows the Virtual Robot to interact bi-directionally with the environment; it can push lightweight virtual objects, but it can also be blocked or slowed down by heavy static obstacles or walls, providing realistic feedback to the navigation stack.

Simultaneously, the controller acts as a source of ground-truth data. It calculates the robot's displacement based on the Unity Transform and converts this data from the left-handed Unity coordinate system to the right-handed ROS coordinate system using

custom extension methods. The resulting odometry message is timestamped via the central ClockPublisher and broadcast to the network, closing the control loop for the autonomous agents [MFG+22].

4.2.2 The Digital Twin Implementation

When the system operates in Robot-in-the-Loop (RitL) mode, the PoseRobotController assumes control. In this configuration, the virtual robot ceases to be a dynamic agent and becomes a kinematic shadow of the physical EMAROs robot (FR-07).

The controller subscribes to a 6-Degree-of-Freedom (6DoF) pose topic provided by the external ArUco tracking system. Upon receiving a new pose, the script converts the coordinates from the tracking frame into the Unity world space. To ensure the virtual representation aligns perfectly with the physical robot, the script supports a configurable offset parameter. This allows operators to calibrate the Digital Twin's center point to match the physical mounting position of the tracking marker.

Unlike the Virtual Robot, the Digital Twin interacts with the physics engine as a kinematic authority. The physics body is set to a kinematic state, meaning it is immune to forces from the virtual environment. If the physical robot drives forward, the Digital Twin moves with it, regardless of virtual obstacles. This allows the physical robot to "push" virtual objects (like the boxes in the logistics scenario) with infinite force, ensuring that the state of the virtual world is always dictated by the physical reality.

Figure 4.4: Data flow comparison between the Virtual Robot and the Digital Twin. The Virtual Robot (left) is driven by internal physics and ROS commands, while the Digital Twin (right) is driven directly by external tracking data.

4.2.3 Safety and Failsafe Mechanisms

A critical challenge in mixed reality testing is handling signal latency or loss. If the physical robot leaves the field of view of the tracking system, or if the ArUco marker becomes occluded, the stream of pose updates will cease. Without intervention, the Digital Twin would simply freeze in place, potentially leading to a desynchronization where the physical robot continues moving blindly while the simulation believes it has stopped (FR-08).

To mitigate this, the PoseRobotController implements a safety watchdog. The system continuously monitors the timestamp of the last received pose message. If the

time elapsed since the last update exceeds a defined safety threshold parameter (e.g., 500 milliseconds), the system detects a tracking loss.

In this event, the controller flags the tracking state as invalid. While the Digital Twin physically freezes due to the lack of new data, the system is designed to trigger a stop command to the physical robot's motor drivers. This ensures that the robot does not execute actions that are not reflected in the simulation. Once the tracking system re-acquires the robot and new pose messages arrive, the watchdog resets, and the Digital Twin resumes its synchronization with the physical world immediately.

4.3 Environmental Simulation Capabilities

To serve as a valid testbed for autonomous agents, the virtual environment must provide more than static geometry. It must facilitate mechanical manipulation of objects, generate synthetic perception data that mirrors real hardware, and support the persistent modification of environmental states. This section details the technical implementation of these capabilities, addressing the requirements for Sensor Simulation (FR-11), Dynamic Environment Interaction (FR-13), and the Command Interface (FR-12).

4.3.1 Physics-Based Interaction

A critical feature of the system is the ability for the robot to mechanically couple with environmental objects, such as agricultural tools or logistics containers. While standard game engines often use physics joints to connect rigid bodies, these can introduce instability and jitter when subjected to the high-frequency velocity changes typical of robotic controllers. To address this, the architecture implements a robust kinematic attachment system managed by the `AttachmentCommandManager` and the `RobotAttachmentController`.

Command Interface and Logic

To enable interoperability with the ROS 2 ecosystem (FR-12), the system exposes a high-level command interface via the `/robot_command` topic. This interface utilizes standard string-based messages (e.g., "attach,plow" or "detach") rather than complex service calls. This design choice simplifies the debugging process, allowing developers to trigger complex physical sequences manually via the ROS 2 command line interface (CLI) without requiring custom service clients. The command manager

operates on the Unity main thread, processing a thread-safe queue of incoming messages. When an attachment command is received, it performs a spatial query using `Physics.OverlapSphere` to identify valid target objects within a defined search radius.

Kinematic Coupling Strategy

Once a valid target is identified, the controller executes a kinematic handover. The target object is re-parented to the robot's transform hierarchy at a specific mount point defined by local offsets. Crucially, the system modifies the physics state of the attached object (FR-13). Upon attachment, the script sets the object's `Rigidbody.isKinematic` property to true. In the Nvidia PhysX engine, this removes the object from the dynamic simulation loop, effectively rendering it massless relative to the robot. This ensures that the robot's navigation controller does not need to compensate for the sudden addition of mass or the shifting center of gravity, resulting in stable and predictable movement during transport.

Simultaneously, the controller modifies the collision detection matrix using `Physics.IgnoreCollision`. This explicitly suppresses collision checks between the robot's chassis colliders and the attached tool's colliders. Without this suppression, the instantaneous snapping of the tool to the robot's mount point would result in immediate interpenetration of geometry. The physics engine would resolve this by applying immense depenetration forces, causing the equipment to be violently ejected from the robot.

Figure 4.5: State diagram of the attachment logic. When the state transitions from Detached to Attached, the object is parented, its physics are disabled (Kinematic), and collisions with the robot are ignored.

4.3.2 Sensor Simulation

To validate the perception algorithms of the autonomous agents, the environment must generate synthetic data streams that are structurally identical to those produced by the physical EMAROs robot (FR-11).

LiDAR Simulation

The `LidarSensor` component simulates a 2D planar laser scanner. Unlike GPU-based depth buffers often used in visual rendering, this implementation utilizes the Unity physics engine's raycasting API to query the scene geometry directly. In every simulation step, the component executes a loop corresponding to the configured number of beams

(e.g., 360). For each beam, the system calculates a direction vector based on the scan angle. Since Unity utilizes a Left-Handed coordinate system (Y-up) and ROS uses a Right-Handed system (Z-up), the script employs a custom extension method to transform the desired scan angle into the correct Unity world-space vector.

A `Physics.Raycast` is projected along this vector. If the ray hits a collider on the collision layer, the distance is recorded; otherwise, the sensor returns infinity. The resulting range data is serialized into a standard `sensor_msgs/LaserScan` message. To ensure temporal consistency with the navigation stack, the message header is stamped using the `ClockPublisher` immediately after the raycast loop completes. This precise timestamping prevents the ROS 2 transform tree (TF) from rejecting the scan data due to extrapolation errors, which can occur if the timestamp lags behind the robot's rapid movement.

Figure 4.6: Visualization of the LiDAR simulation in the editor. Red lines indicate raycasts that did not hit an obstacle within range, while yellow lines indicate valid hits registered by the physics engine.

Camera Simulation

Visual perception is handled by the `CameraSensor` component. This script attaches a dedicated Unity Camera to the robot model, which is configured to render the scene into a `RenderTexture` rather than the user's screen. This allows the simulation to generate visual data at a resolution independent of the application window.

The data extraction pipeline transfers the raw pixel data from the Graphics Processing Unit (GPU) memory to the Central Processing Unit (CPU) memory. Once on the CPU, the data is encoded into the appropriate format—either raw RGB8 for local processing or JPEG for bandwidth-efficient network transmission. The resulting byte array is published as a `sensor_msgs/Image` or `CompressedImage`. To support various testing setups, the camera configuration is dynamic. The `RobotCameraManager` instantiates sensor prefabs at runtime based on the loaded scenario, attaching them to defined "bones" in the robot hierarchy. This allows the system to switch between a downward-facing camera for line following and a forward-facing camera for object detection without modifying the core robot definition.

4.3.3 Dynamic Visuals and Terrain Modification

A specific requirement for the system was the ability to support Reactive Behavior (FR-22), where the environment changes in response to the robot's actions. This is realized

through a dynamic texture painting architecture implemented in the `TrackPainter` and `SharedPaintTextureRegistry` scripts. This feature allows specific interactions—such as a plow tool touching the ground—to persistently alter the visual appearance of the terrain. Unlike temporary decals or particle effects, this system modifies the underlying texture data of the ground material.

Shared Texture Registry

In complex scenarios, multiple agents (e.g., the robot, a VR controller, or a mouse interface) may attempt to modify the terrain simultaneously. To manage this, the `SharedPaintTextureRegistry` functions as a singleton manager. It maintains a dictionary of active textures and ensures that all painters operate on a single, shared instance of the `Texture2D`. This prevents race conditions where one agent overwrites the work of another and ensures data consistency across the simulation.

Persistent State Modification

The modification logic relies on physics raycasting to identify the precise UV coordinates of the surface at the point of contact. When a valid hit is detected on the target layer, the `TrackPainter` calculates the pixel coordinates on the texture map. It then modifies the pixel buffer directly using `SetPixels32`, changing the color of the "soil" to represent a new state (e.g., tilled earth or harvested crops).

Crucially, these changes are committed to the GPU using the `Apply` method. This ensures that the modification is not just visual but persistent. The changed pixels remain in the texture data, meaning that if the robot leaves the area and returns, the camera sensor will perceive the altered terrain. This closes the feedback loop between action and perception: the robot acts on the environment, the environment updates its state, and the robot's sensors perceive this new state to inform future decisions.

Figure 4.7: The dynamic terrain modification system. A raycast determines the UV coordinate of the tool's contact point (left), which is used to update the shared texture registry (right), permanently altering the ground appearance.

4.3.4 Scenario and Object Management

To support the requirement for comprehensive Scenario Management (FR-06), the system must be capable of reconfiguring the simulation context at runtime without requiring a restart of the entire application stack. This capability is essential for

automated testing, allowing a test runner to cycle through various environments (e.g., a warehouse, a crop field, or a game arena) sequentially.

Dynamic Scenario Loading [ACHTUNG DOPPENLT DRIN] The transition logic is encapsulated in the `SceneManager` component. This script maintains a subscription to the `/vera/load_scenario` topic, listening for string-based triggers identifying the target environment. Upon receiving a valid command, the manager executes a rigid shutdown sequence to ensure system stability. First, it explicitly triggers a shutdown of the ROS 2 communication layer via `Ros2cs.Shutdown()`. This step is critical; it forces the destruction of all active nodes, publishers, and subscribers, preventing "zombie" processes from lingering and polluting the network with invalid data during the transition. Once the network is severed, the Unity Scene Management API loads the new environment asynchronously. Upon completion, the new scene initializes its own fresh `ROS2UnityComponent`, establishing a clean connection state for the next test iteration.

To ensure continuity of critical services—such as the simulation settings or the network configuration itself—specific `GameObjects` are governed by the `PersistAcrossScenes` utility. This implements a Singleton pattern using `DontDestroyOnLoad`, ensuring that essential infrastructure survives the scene transition while the environmental geometry is swapped out.

Dynamic Object Spawning

Beyond static geometry, the environment must support the lifecycle management of transient entities, such as the delivery boxes in the Logistics scenario. This is handled by the `DynamicObjectManager`, which acts as a bridge between the ROS 2 data stream and the Unity instantiation engine (FR-13).

The manager subscribes to the `/vera/virtual_objects` topic, processing a custom message structure that defines an object's ID, type, and pose. Internally, the system maintains a dictionary mapping string identifiers (e.g., "box_red", "obstacle_A") to Unity Prefabs. When an "ADD" or "MODIFY" command is received, the system checks if the object already exists. If it is new, the corresponding prefab is instantiated into the scene. If it exists, its transform is updated. Crucially, this component handles the coordinate conversion between the two systems, mapping the right-handed ROS position (x, y, z) and orientation (x, y, z, w) to the left-handed Unity world space. This allows external scripts or test runners to populate the scene with obstacles dynamically, validating the robot's ability to navigate changing environments.

4.4 Mixed Reality and User Interaction

A primary objective of the framework is to enhance the transparency of the robotic system by providing intuitive, real-time feedback to human operators. This is achieved through a Mixed Reality (MR) interface that visualizes internal robot states and allows for direct environmental manipulation. This section details the implementation of augmented telemetry, sensor projection, and the interactive control systems designed for both desktop and Virtual Reality (VR) contexts.

4.4.1 Augmented Telemetry and Diagnosis

To fulfill the requirement for Telemetry Display (FR-14), the system implements the RobotInfoBillboard component. This script aggregates critical health and status data—such as CPU usage, battery voltage, and the current mission task—and renders it as a floating interface anchored to the robot's coordinate frame.

Hybrid Visualization Strategy

For the AR floor projection and standard desktop views, the system utilizes Unity's immediate mode GUI (OnGUI) to render text overlays. This ensures that the text remains legible and strictly aligned with the screen plane, regardless of the projector's angle.

However, in a Virtual Reality environment, screen-space rendering breaks immersion and depth perception. To address this, the architecture supports a World Space Canvas solution for VR users. In this configuration, the textual information is rendered onto a 3D plane floating physically above the Digital Twin. To ensure readability from any perspective, the canvas implements a LookAt constraint in its update loop, continuously orienting the UI to face the VR headset's main camera. This allows an operator walking around the virtual field to inspect the robot's status by simply looking at it, mimicking a physical diagnostic display.

4.4.2 Sensor Data Projection

While the Digital Twin visualizes the robot's kinematics, it does not inherently convey what the robot "sees." To bridge this gap, the system utilizes the RosImageToMaterial component to project the robot's internal perception directly into the environment (FR-15).

This component subscribes to the camera topics published by the robot. Upon receiving a frame—either raw or compressed—it decodes the data into a Unity Texture2D and applies it to a material on a planar mesh attached to the robot’s chassis.

In the AR setup, this plane is positioned horizontally above the robot, projecting the computer vision debug output (such as bounding boxes or detected lines) onto the floor moving along with the robot. This provides observers with immediate visual confirmation of the perception stack’s performance without requiring a separate monitor. Similarly, in VR, this projection functions as a virtual dashboard, allowing the user to verify alignment between the physical world and the robot’s internal model from a top-down perspective.

Figure 4.8: The Augmented Telemetry interface. A billboard displays system stats (top), while the RosImageToMaterial component projects the live OpenCV debug feed onto a plane attached to the robot (bottom), visualizing the internal state of the perception stack.

4.4.3 Interactive Control Interfaces

The system enables users to actively modify the simulation state and direct the robot’s actions (FR-17, FR-18). The implementation follows an input-agnostic architecture, where the core logic relies on 3D raycasting rather than specific hardware events. This design allows the system to support both standard mouse inputs and 3D VR controllers interchangeably.

Goal Setting and Navigation

The NavigationGoalController facilitates high-level control of the robot. In the desktop configuration, it casts a ray from the camera through the mouse cursor coordinates. When the ray intersects with the ground layer, the script calculates the target point and orientation based on the user’s drag gesture. This data is serialized into a geometry_msgs/PoseStamped message and published to the /goal_pose topic, triggering the ROS 2 navigation stack. For Virtual Reality, this logic utilizes the XR Ray Interactor, enabling the operator to point at the virtual floor and dispatch the robot using the controller’s trigger.

Environmental Modification and Physics Interaction

To support dynamic scenarios like Line Following, the user must be able to alter the environment at runtime. The MouseSurfacePainter component enables users to

draw directly onto the terrain texture using a continuous raycast. In VR, this allows the operator to naturally draw paths or obstacles in 3D space that the physical robot can immediately perceive and follow.

Beyond painting, the VR interface leverages the physics engine to allow direct object manipulation. Users can physically grab and move interactive objects, such as the logistics boxes, using the VR controller's grip function. This allows for the manual reset of test scenarios or the introduction of dynamic obstacles (e.g., dropping a box in the robot's path) to validate the system's reactive planning capabilities (FR-22).

Visualization Management

In complex mixed reality scenarios, the density of visual information can become overwhelming. To manage this, the `VisibilityToggleManager` allows users to selectively hide or reveal specific visualization aids attached to the robot. This component maps input actions to the rendering state of the `RobotInfoBillboard`, the projected camera plane, and even the robot's visual cylinder body. This feature allows operators to declutter the view when necessary—for example, hiding the large floating billboard to inspect the interaction between the robot's chassis and a tool—without disabling the underlying functionality.

5 Evaluation

This chapter presents the evaluation of the proposed framework. The core validation is performed through a set of complex application scenarios, which demonstrate the system's ability to provide a consistent and interactive Virtual Environment for Robot-in-the-Loop testing.

5.1 Methodology

5.1.1 Hardware Setup

5.1.2 Measurement Metrics

5.2 System Performance Analysis

5.2.1 Rendering Performance and Scalability

5.2.2 End-to-End Latency

5.3 Validation of the Virtual Environment

5.3.1 Smart Farming Scenario

5.3.2 Logistics Scenario

5.3.3 Adaptive Streets Scenario

5.3.4 Competitive Game Scenario (Pong)

5.4 Mixed Reality Validation

5.4.1 AR Projection Alignment Accuracy

5.4.2 VR Interface Usability

5.5 Discussion

6 Conclusion

summary of the work and discussion of future research directions.

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Declaration of Authorship

I hereby declare that I have written this thesis independently and without unauthorized assistance. I have not used any sources or aids other than those indicated. All passages taken verbatim or in spirit from the works of other authors have been properly acknowledged and cited.

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