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Master's Thesis

Mixed Reality Environment for Robot-in-the-Loop-Testing using Digital Twins

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Abstract

Hier sollte in einem Abstract kurz der Inhalt der Arbeit erläutert werden.
Zuerst auf deutsch.

Then an abstract of the thesis in english should follow.

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1 Introduction

Robotic and Autonomous Systems (RAS) combine multiple disciplines, including control engineering and robotics, mechanical engineering, electronics, and software engineering. Testing these systems is not as straightforward as using traditional methods, and they require more because they span multiple disciplines. For researchers and engineers specializing in software testing, adapting existing techniques for RAS presents a significant challenge. This is why there is extensive literature dedicated to proposing and evaluating different testing techniques and processes, showing how essential it is to establish structured methods for ensuring the reliability of these complex systems. [AMV23]

This validation challenge highlights a fundamental tension between simulation-only testing and full-scale physical experimentation, which are the two established methods in robotics evaluation. Simulation is central to the robotic development, offering a way to test control logic and experiment with system configurations before committing them to hardware [Hu05; Mic04]. Simulations are often easier to set up, less expensive, and can run faster than real-world tests, allowing for rapid design exploration and to get a better grasp of complex algorithms [Mic04; DRC+17; BM18]. However, there is a gap between the virtual and physical worlds when simulation models are abandoned during the implementation phase. By nature, a virtual model cannot capture every characteristic of the physical hardware perfectly, such as the exact effects of friction, sensor noise, or small differences in motors [Hu05; BM18]. Testing with real hardware allows for the highest fidelity and controls to be refined based on the presence of all the unpredictable physics and variability that simulations can't replicate [Hu05; CCC+21]. But this approach has its own severe drawbacks. Conducting physical experiments can be resource-intensive and time-consuming and require significant funds, manpower, and infrastructure [Hu05; DRC+17; Mic04]. Furthermore, some critical scenarios, such as emergencies, are too dangerous to be recreated in the physical world [Hu05]. Testing the entire system using only real components is also not feasible for complex, large cooperative systems because of issues relating to complexity and scale [Hu05]. As neither of these approaches seems satisfactory on its own, an intermediate solution is required that could connect simulation with real-world experimentation [Hu05].

To bridge this gap, hybrid methods like "robot-in-the-loop" (RitL) simulation have emerged, which allow physical robots to operate within virtual environments [Hu05]. This is often centered on a "Digital Twin," which is a real-time virtual replica of the physical robot [AA23], and managed through Mixed Reality interfaces like Augmented Reality (AR) to enhance interaction [MV20]. The combination of these technologies provides a robust paradigm for the comprehensive testing and validation of modern robotic systems.

The "Virtual Environment for mobile Robotic Applications" (VERA) framework integrates digital twins, AR, and vehicle-in-the-loop testing together into a single system [Geh24]. VERA provides a modular platform for creating, managing, and visualizing synchronized virtual environments, which are presented both in simulations and as real-world projections [Geh24]. This master's thesis builds directly upon the foundation laid by this original framework.

While the VERA framework provides a strong conceptual foundation, its original technical implementation contained various critical limitation regarding physical realism, scalability, and user interaction [Geh24]. Its custom environment manager lacked a realistic physics engine, while its 2D visualizer, built with Pygame, showed performance degradation when handling a large number of dynamic objects, leading to delayed and incomplete visualizations [Geh24]. Furthermore, while AR was implemented, the original thesis identified immersive Virtual Reality (VR) interaction as a key area for future work [Geh24].

This thesis overcomes those limitations by offering a modern, high-performance architecture replacing the custom manager and visualizer used within VERA. At the heart of this new implementation lies the **Unity Engine** [Uni23], a professional game engine selected due to its high-fidelity graphics, integrated physics, and native support for VR. All communications and data synchronization between the physical robot and the Unity simulation are carried out with the **Robot Operating System 2 (ROS 2)** [MFG+22], the standard middleware framework used within modern robotics.

The core goal is to create a real-time digital twin [AA23] of the EMAROS robot [Geh24], integrating its complete model, live sensor data, and physical properties such as mass, inertia, and collision models. This digital twin will serve as the foundation for "robot-in-the-loop" [Hu05] testing scenarios. Additionally, this project will implement interaction by extending the original AR projections [Geh24] to include Virtual Reality (VR) [EM21] and desktop interfaces for scenario modification, robot control, and data visualization. This also includes reimplementing and enhancing VERA's AR floor projection feature by using Unity's rendering tools to improve visual quality and system capabilities [Uni23].

[NOT FINAL]The remainder of this thesis is structured as follows: after reviewing the basic concepts and technologies, such as RitL, Digital Twins, Mixed Reality, ROS 2, and several simulation engines in Chapter 2, an in-depth review of the original framework of VERA is presented, along with its limitations. In Chapter 3, the functional and non-functional requirements for the new system are identified. The architecture and implementation of the new framework are explained in detail in Chapter 4, with particular reference to the integration of Unity with ROS 2, the development of the digital twin, and the mixed reality interaction system. Then, a quantitative evaluation regarding the performance of the system is presented along with a discussion of the results in Chapter 5. Finally, Chapter 6 summarizes the thesis contributions and gives an outlook on possible future research.[NOT FINAL]

2 Background and Related Work

Einführung in das kapitel [NOT FINAL]

2.1 Robot-in-the-Loop-Testing

The validation and verification of modern Robotic and Autonomous Systems (RAS) is a significant challenge due to their complexity [AMV23]. This is because they integrate software, mechanical, and electrical engineering all at once [AMV23]. A central problem is ensuring that the software and hardware work together seamlessly, especially when testing both simultaneously [AMV23]. The X-in-the-Loop (XitL) simulation paradigm addresses this challenge [AAR+19]. It offers a way to combine the flexibility of software simulation with the realism of physical experiments [AAR+19].

A foundational XitL method is Hardware-in-the-Loop (HIL) simulation, which is a technique for testing mechatronic systems [MTH22; AAR+19]. The main principle of HIL is creating a closed loop between the real hardware that is being tested and a simulation that represents the rest of the system or its operational environment [MTH22]. This setup effectively tricks the hardware into behaving as if it were operating in a real system, which allows for testing across a wide range of virtual scenarios [AAR+19]. The main reason for using HIL is to shorten development cycles and prevent costly or dangerous failures by making exhaustive testing possible before the system is actually completely implemented [MTH22]. This is why HIL is essential in industries like automotive, aerospace, and robotics, where real-world testing can be too expensive, dangerous, or even impossible [AAR+19].

Robot-in-the-Loop (RitL) [MTH22] simulation extends the Hardware-in-the-Loop (HIL) concept. Instead of just a component, the hardware under test is a complete robotic system, such as an uncrewed vehicle [MTH22]. RitL replaces components of a pure simulated setup with the actual robot, increasing the realism of testing [Hu05]. [NOT FINAL]As illustrated in Figure ??[NOT FINAL], a typical RitL configuration has the robot's real actuators operating in the physical world, while its sensors

interact with a simulated environment instead [Hu05; MTH22]. This creates a hybrid setup where, for example, the robot might use virtual sensors to see objects in the simulation but use its real motors to move physically [Hu05]. To keep the physical and virtual worlds synchronized, the real robot often has a virtual counterpart in the simulation which state is updated as the physical robot acts and moves [Hu05].

Figure 2.1: [NOT FINAL]The real robot’s actions affect its virtual counterpart, and the virtual environment provides sensor data back to the real robot.[NOT FINAL]

The main benefit of RitL is that it uses the dynamics of actual hardware for repeatable testing of high-level software, such as navigation algorithms [MTH22]. This method avoids the expense, complexity, and risk of full physical testbeds while being a secure and useful substitute [MTH22]. RitL becomes therefore an tool for safely evaluating system performance in the lab [Hu05; MTH22]. This is especially important when working on projects that are hard to replicate, such as large-scale robot swarms or Mars rover missions, or when safety is at risk [Hu05; MTH22].

The RitL paradigm has been widely applied to validate complex autonomous systems, particularly in the automotive field using Vehicle-in-the-Loop (VitL) testing. For example, the Dynamic Vehicle-in-the-Loop (DynViL) architecture integrates a real test vehicle with the high-fidelity CARLA simulator, which operates on the Unreal Engine [DSR+22]. As shown in Figure 2.2, this approach allows a vehicle on an empty track to be stimulated by sensor data from a virtual world [DSR+22]. This lets automated driving functions to be safely and reliably tested in situations that would be hazardous to physically replicate [DSR+22]. CARLA and the Unreal Engine are also used in a similar Vehicle-in-Virtual-Environment (VVE) method which establishes a closed loop in which the motion of the real vehicle is tracked and reflected in the virtual world, making it possible its control systems to respond to simulated events [CCG+23].

These examples show a trend towards using game engine based simulators to evaluate autonomous vehicles. This method falls somewhere between physical testing, where safety and consistency can be problematic, and pure software simulation, which frequently lacks vehicle dynamics fidelity [CCG+23]. Some systems even stimulate the vehicle’s actual sensors. For instance, the Radar Target Simulator (RTS) can feed artificial radar echoes from a virtual scene to the vehicle’s actual radar sensor [DKK+21]. This allows for end-to-end validation of the entire perception and control pipeline [DKK+21].

The X-in-the-Loop approach is found in many different areas, not just a single field. In marine robotics, a VIL framework was developed to test the long term autonomy of



Figure 2.2: An example of a Vehicle-in-the-Loop (VitL) setup. A real car on a test track connected to a high-fidelity simulator like CARLA that generates virtual traffic and sensor data. [DSR+22]

a robot swarm. In this system, an Autonomous Surface Vehicle (ASV) interacts with multiple simulated underwater sensor nodes to test cooperative behaviors without the logistical cost of deploying a full swarm [BVM20]. In the aerospace domain, the RFlySim platform uses an FPGA-based HIL system to create a high fidelity simulation for testing UAV autopilot systems in a lab, which reduces the need for expensive and risky outdoor flights [DKQ+21].

These approaches continue to move toward deeper integration. This includes the introduction of Scenario-in-the-Loop (SciL) frameworks that aim to completely blur the lines between real and virtual testing [VTS21]. These systems rely on creating detailed digital twins of the entire test environment and combining real and virtual components to run complex, mixed reality test scenarios [VTS21].

2.2 Digital Twins

The Digital Twin (DT) is an important concept in many current X-in-the-Loop frameworks. The DT serves as the virtual counterpart to a physical system, acting as a virtual copy that allows real-time monitoring and simulation [AA23]. The idea is to create a digital information model of a physical system that stays linked to it for the duration of its lifecycle [GV17].

This concept was initially known as the Information Mirroring Model and consists of three core elements: the physical product, its corresponding virtual model, and the data connection that connects them [GV17; AA23]. A diagram of this structure is shown in Figure 2.3. The virtual model is more than a basic geometric shape, it is often a detailed simulation that can model mechanical, electrical, and software properties of a system [LWS+21]. Information moves in both directions, so sensor data can flow from the real world to update the virtual model [GV17; LWS+21]. In turn, the virtual model can also send commands back to control or optimize the physical system [GV17; LWS+21]. This continuous, bidirectional data exchange characterizes a Digital Twin [AA23].



Figure 2.3: The foundational concept of a Digital Twin, illustrating the three core components: the physical entity, the virtual model, and the bi-directional data connection that links them [GV17; LWS+21]. [Gri15]

Digital Twins in robotics are frequently created using simulation software and the middleware that connects the virtual simulation to the actual hardware is often the Robot Operating System (ROS) [MFG+22]. Stączek et al. used the Gazebo simulator with ROS to create a DT of a factory floor, which they used to test and optimize the

navigation algorithms of a mobile robot in narrow corridors [SPD+21]. To validate a deep learning-based harvesting robot, R. Singh et al. adopted a similar strategy and created a DT of a greenhouse in Gazebo [BSH24]. Other simulators like CoppeliaSim and Webots are also common. Magrin et al. used CoppeliaSim and ROS to create a DT as a learning tool for mobile robot design [MCT21], while Marques et al. used Webots for an Automated Guided Vehicle (AGV), synchronizing it via an OPC-UA server [MRS24]. These examples show a common approach of using traditional simulators to simulate robot kinematics and sensor feedback for closed-loop testing.

More recently, game engines have become a popular choice for creating Digital Twins, as they offer more realistic graphics and physics. Unity [Uni23], for instance, is used by developers to build virtual environments that are highly realistic. [NOT FINAL] This can be seen in Figure ??[NOT FINAL]. Pérez et al. used Unity to develop a DT of a multi-robot cell with a Virtual Reality (VR) interface for virtual commissioning and operator training [PRR+20].

Figure 2.4: [NOT FINAL]A comparison of robotic Digital Twin environments, showing a view from a traditional simulator (left) versus a high-fidelity visualization from a modern game engine like Unity (right).[NOT FINAL]

Another important consideration are the technical capabilities these engines. Yang et al. [YMZ20] simulated the physics of a UAV using Unity and its built-in NVIDIA PhysX engine. They also demonstrated the creation of virtual sensors, such as a LiDAR, directly within the game engine using its raycasting API [YMZ20]. Research has also been done on the performance and reliability of these game engine-based frameworks. Kwon et al. developed a safety-critical DT in Unity and ROS 2, reaching a data-transmission latency of 13 ms for predicting collisions [KYS+25]. Similarly, M. Singh et al. created a DT using ROS and Unity and conducted performance validation with a communication latency of 77.67 ms and a positional accuracy of 99.99% [SKG+24a].

2.3 Mixed Reality

Beyond the testing paradigm and the digital twin, the way a user interacts with the system is another part of a modern robotics framework. Virtual, Augmented, and Mixed Reality (VAM) have become promising technologies for improving the information exchange between humans and robots [WPC+22]. In robotics, Augmented Reality (AR) is an especially useful tool for enhancing Human-Robot Interaction (HRI) by integrating 3D virtual objects into a real-world environment in real-time [MV20].

The relationship between these technologies is formally described by the foundational Reality-Virtuality (RV) Continuum concept, first introduced by Milgram and Kishino [MK94]. As illustrated in Figure 2.5, this continuum is a scale that is anchored by a purely real environment at one end and a completely virtual one at the other [MK94; SSW21; MV20].



Figure 2.5: The Reality-Virtuality Continuum, illustrating the spectrum from a real environment to a completely virtual one. [WPC+22]

A Virtual Reality (VR) environment is an endpoint of the continuum, where the user is totally immersed in and can interact with a fully synthetic world [MK94]. This approach is useful for HRI research, as it allows for testing interactions with virtual robots in scenarios where it might be unsafe or too expensive for physical hardware [WPC+22]. The general term Mixed Reality (MR) describes the entire spectrum between the two extremes, where real and virtual worlds are combined into a single display [MK94]. MR is made up of two main categories: Augmented Reality (AR) and Augmented Virtuality (AV) [MK94; MV20]. AR is the process of adding virtual objects to a real environment [MK94]. This lets for example, HRI researchers to place 3D data and intentions of a robot directly into the physical space of an user [WPC+22]. The opposite is Augmented Virtuality (AV), where a primarily virtual world is enhanced with elements from the real world, like live video feeds [MK94].

2.4 Robot Operating System 2 (ROS 2)

ROS 2 is not a traditional operating system but a middleware framework to simplify the creation of complex robotic systems [MFG+22]. It was redesigned from scratch to meet the challenges posed by modern production-grade robotics in logistics, agriculture, up to space missions and became the standard for both research and industry [MML+23; MFG+22]. At its heart, ROS 2 is designed based on principles of distribution, abstraction, asynchrony, and modularity that together allow the development of

scalable and robust applications [MFG+22]. The architecture of ROS 2 is based on a distributed network of independent programs called **Nodes** [MFG+22]. A node is a single, self-contained executable that performs a specific task, such as controlling a motor, processing sensor data, or, in the case of this thesis, bridging communication to the Unity simulation [MFG+22]. The nodes communicate through a set of defined patterns. The most common pattern is the publish-subscribe mechanism called **Topics**, illustrated in Figure 2.6 [MFG+22]. In this model, nodes can publish data as messages to a topic, while other nodes can subscribe to that topic to receive data asynchronously [MFG+22]. For tasks that require a direct request and a guaranteed response, ROS 2 offers **Services**, following a synchronous request-response pattern [MFG+22]. For long-running tasks that require continuous feedback and the ability to be preempted, ROS 2 provides a unique communication pattern called **Actions** [MFG+22]. An action consists of a goal, a feedback stream, and a final result, making it perfect for managing tasks like navigation where a robot's progress toward a goal has to be monitored over time [MMW+20].

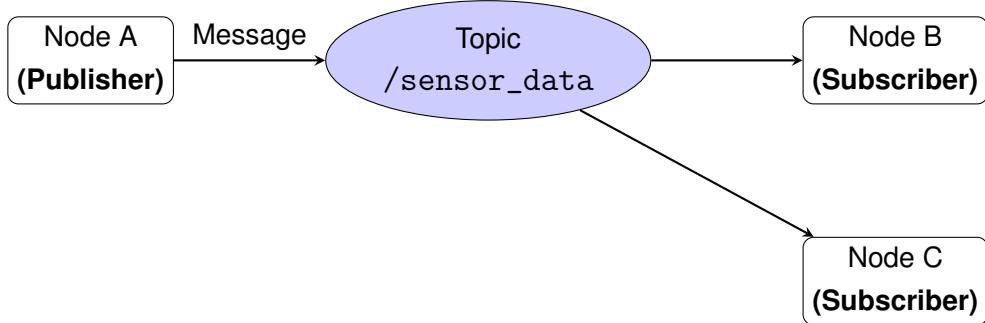


Figure 2.6: The ROS 2 publish-subscribe model. Node A publishes messages onto a central topic, and any number of subscriber nodes (B and C) may receive that data without direct knowledge of the publisher.

An essential part of any mobile robot is coordinate frame management, which in ROS 2 is accomplished through its transform library, **tf2** [Foo13]. The tf2 library standardizes the tracking of spatial relationships between the various parts of the robot and environment, placing them into a tree-like data structure, as illustrated in Figure 2.7 [Foo13]. This permits any node in the system to request at any time the position and orientation of any frame relative to another, a feature critical for transforming sensor data into a useful frame of reference [Foo13].

In the architecture of this thesis, ROS 2 provides the central **data backbone**, a term borrowed from digital engineering that defines an integrated communication layer for all relevant system knowledge [PKP+20]. This is the "glue" for connecting the

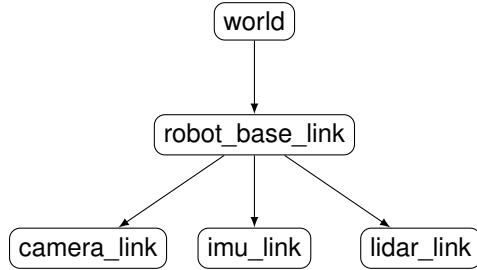


Figure 2.7: A simplified example of a ROS 2 transform tree (tf tree). The library maintains the hierarchical relationships so that a program can easily determine the transform from the `camera_link` to the `world` frame, for instance.

physical EMARO robot and its tracking system with the virtual Unity environment. The digital twin of the EMAROS robot subscribes to ROS 2 topics to receive real-time data from the physical world and can synchronize its state through this communication layer [SKG+24b]. In this project, the `ros2-for-unity` asset of Robotec.AI is utilized [Rob21]. This approach has the particular advantage of not bridging the communication but instead implementing the ROS 2 middleware stack (RCL and below) directly in Unity. This makes entities in the simulation native ROS 2 nodes, letting them respect QoS (Quality of Service) settings and obtain latencies significantly lower than possible with bridged solutions [Rob21]. For navigation for both the physical and virtual robots, this thesis utilizes **Navigation2 (Nav2)**, the official, next-generation autonomous navigation framework for ROS 2 [citemacenski2020marathon2](#). Nav2 was designed from the ground up to orchestrate planning, control, and recovery tasks using configurable Behavior Trees that are highly modular and can be changed at runtime to create custom navigation behaviors [MMW+20]. Core to its operation, Nav2 separates the navigation task into two closely related, yet distinct components, namely a **global planner**, which seeks out an acceptable, long-range path through the environment, and a **local trajectory planner** or controller, which generates velocity commands in order to follow that route while reacting to immediate obstacles [citemacenski2023survey](#). Using the Nav2 stack, a high-level goal, e.g. a coordinate in the environment, can be sent via a ROS 2 action to either the physical EMARO robot, or the purely virtual model, and the system will take care of all complex path planning and collision avoidance autonomously.

2.5 The VERA Framework

This thesis builds directly upon the "Virtual Environment for mobile Robotic Applications" (VERA) framework, previously developed by Gehricke [Geh24]. VERA was designed as a modular and scalable platform to bridge the validation gap between pure software simulation and real-world testing. By integrating concepts from Digital Twins, Augmented Reality (AR), and Vehicle-in-the-Loop (ViL) testing, it allows physical robots to interact with virtual environments that are projected into the real world [Geh24].

The core concept of VERA is to project a dynamic, interactive virtual environment onto a physical floor where a real robot operates. The system synchronizes the virtual state with the physical robot's actions, enabling scenarios where the robot can detect and react to virtual obstacles as if they were real. This setup provides a flexible testbed for developing and evaluating robotic applications without the need to physically construct complex environments [Geh24].

Figure 2.8: The physical setup of the VERA platform, featuring a ceiling-mounted projector and tracking system above the test area. (Source: [Geh24])

2.5.1 The EMARO Test Platform

The capabilities of the framework are demonstrated using the EMARO (Educational Modular Autonomous Robot Osnabrück), a mobile mini-robot developed at Osnabrück University specifically for research and education in robotics and artificial intelligence [Geh24].

EMARO is designed with a modular hardware architecture based on three main Printed Circuit Boards (PCBs): a **Host-PCB** for high-level computing, a **Power-PCB** for energy management and motor control, and a **Base-PCB** for integrating ground sensors. The specific variant used in this work is equipped with a Raspberry Pi Compute Module 4 (CM4) running Ubuntu and the Robot Operating System 2 (ROS 2) [Geh24].

Figure 2.9: The EMARO robot serves as the physical twin in the system, equipped with a modular sensor suite and running ROS 2. (Source: [Geh24])

For environmental perception, the robot utilizes Time-of-Flight (ToF) distance sensors and an Inertial Measurement Unit (IMU) for orientation tracking. It also features two wide-angle cameras configured for stereo vision applications or line-following tasks. In the context of VERA, EMARO acts as the "Physical Twin," sending real-time telemetry

(such as odometry, battery status, and sensor data) to the simulation framework via ROS 2 topics [Geh24].

2.5.2 Original VERA System Architecture

The software architecture of the original VERA framework was built entirely on ROS 2 and consisted of three main components: the Virtual Environment Positioning System (VEPS), the Environment Manager, and the Visualization System.

2.5.2.1 Virtual Environment Positioning System (VEPS)

Precise localization is critical for synchronizing the physical robot with the projected virtual world. The original VERA implementation utilized a depth-based approach, employing a ceiling-mounted Allied Vision Ruby 3D stereo camera to capture point clouds of the test area. A Median Absolute Deviation (MAD) algorithm filtered these point clouds to calculate the robot's centroid [Geh24].

However, to ensure maximum robustness and precision for this thesis, the positioning system has been updated to use an **ArUco marker-based tracking system**, developed in parallel research by [JuliaBA]. While the point-cloud method provided a markerless solution, the ArUco-based approach offers significantly higher reliability and lower noise in variable lighting conditions. By placing a fiducial marker on top of the EMARO robot, the system can determine the robot's 6D pose (position and orientation) with sub-millimeter precision. This pose is published to the ROS 2 network, allowing the simulation to update the position of the digital twin instantly.

Figure 2.10: Visualization of the tracking system. The original VERA used point clouds (left), while the current iteration utilizes ArUco markers (right) for robust pose estimation [JuliaBA].

2.5.2.2 Virtual Environment Manager

The Environment Manager acts as the central "brain" of the simulation. Implemented as a C++ ROS 2 node, it is responsible for parsing environment definitions stored in standard Gazebo `world.sdf` files. It manages the state of all virtual objects, tracking their positions and properties (e.g., whether an object is "movable" or "static") [Geh24].

A key function of the manager is handling interactions between the robot and the virtual world. It runs a continuous loop (typically at 20Hz) that checks the distance between the robot's position (provided by VEPS) and virtual objects. If a collision is detected, the manager triggers predefined actions, such as removing a "collectible" object or stopping the robot. However, this manager relies on simple distance heuristics rather than a physics engine, limiting the complexity of interactions [Geh24].

2.5.2.3 Visualization System

The visualization component is responsible for rendering the virtual environment so it can be projected onto the physical floor. In the original VERA framework, this was achieved using a custom ROS 2 node built with **Pygame**, a Python library designed for 2D game development [Geh24].

The visualizer subscribes to the object lists published by the Manager and the robot's path history. It renders a 2D top-down orthogonal view of the scene, drawing obstacles as simple geometric shapes. Additionally, it provides Augmented Reality (AR) features by projecting dynamic information directly into the workspace, such as the robot's driven path (visualized as a trail) and a system status panel displaying real-time CPU and battery usage behind the robot [Geh24].

Figure 2.11: The original VERA visualization rendered via Pygame, projecting the robot's path and virtual obstacles onto the floor. (Source: [Geh24])

2.5.3 Identified Limitations

While VERA successfully demonstrated the concept of Robot-in-the-Loop testing with AR projections, its original software implementation presents several critical limitations that this thesis aims to overcome:

- **Lack of Realistic Physics:** The custom Environment Manager does not feature a physics engine. Collisions are detected using simple radius checks, meaning the robot cannot push objects, experience friction, or interact with complex geometries. This limits the realism of the Digital Twin [Geh24].
- **Performance Scalability:** The Pygame-based visualizer processes rendering on the CPU and struggled with performance in complex scenarios. Gehricke [Geh24] noted that in environments with a high number of dynamic objects (e.g.,

>800), the message queue became saturated, leading to significant latency and incomplete visual updates.

- **Limited Interaction (No VR):** The system was designed strictly for 2D floor projections. There is no support for immersive Virtual Reality (VR) interfaces that would allow a human operator to view the scene in 3D or interact with the robot remotely. The integration of VR was explicitly identified as a necessary future step to enhance Human-Robot Interaction (HRI) [Geh24].

2.6 Simulation Engines for Robotics

To overcome the limitations of the original VERA framework—specifically the lack of physical realism and the inability to support immersive VR interaction—selecting a capable simulation engine is critical. The choice of platform significantly influences the efficiency, accuracy, and applicability of the Digital Twin [SKG+25]. Therefore, the evaluation of simulation engines in this thesis is driven by four specific technical criteria essential for a functional Mixed Reality Digital Twin:

- **Visual Fidelity:** High-quality rendering is required not just for aesthetics, but to support realistic sensor simulation (e.g., cameras) and to provide an immersive experience for the user in VR, which traditional simulators often lack [DBF+25].
- **Physics Accuracy:** The engine must provide a robust physics backend to accurately predict the kinematic and dynamic behavior of the EMAROS robot, a capability missing in VERA’s original custom manager [SKG+25].
- **Native VR/AR Support:** To extend VERA with the proposed Virtual Reality interfaces, the engine must have a mature framework for XR devices, facilitating the creation of interactive environments without extensive middleware [CIR23].
- **Robust ROS 2 Integration:** As ROS 2 serves as the data backbone of the system, the engine must support low-latency, high-throughput communication to synchronize the digital twin with the physical robot in real-time [SKG+25].

2.6.1 Traditional Robotics Simulators

Gazebo is the most widely used simulator for Industry 4.0 applications due to its deep integration with ROS and its open-source nature [FCY25]. It provides detailed physics simulations and sensor data emulation, making it ideal for precise engineering

applications [SKG+25]. However, while Gazebo benefits from a vast community and extensive documentation, it possesses notable limitations regarding visualization. Its rendering quality is described as "moderate," lacking the photorealism required for immersive Extended Reality (XR) experiences [DBF+25]. Furthermore, studies note that Gazebo presents a steep learning curve for new users due to its complex configuration and less intuitive user interface compared to modern commercial tools [SKG+25; FCY25].

Webots is another prominent open-source platform, valued for its cross-platform support and extensive library of robot models [KYH+24]. While efficient for educational purposes, its rendering capabilities lag behind modern game engines, making it less suitable for high-fidelity XR visuals.

2.6.2 Alternative Physics-Based Simulators

Several other simulators were identified in the literature but were deemed less suitable for the specific XR requirements of this thesis. **CoppeliaSim (formerly V-REP)** is widely used for automation but offers limited physics realism compared to high-end tools and suffers from scalability constraints [FCY25]. **MuJoCo** is highly regarded for contact-rich tasks and Reinforcement Learning (RL) but focuses almost exclusively on physics stability rather than visualization, lacking the built-in XR frameworks necessary for Mixed Reality interaction [FCY25].

2.6.3 High-Fidelity and Game-Based Engines

To address the visualization limitations of traditional simulators, the robotics community has increasingly adopted game engines.

NVIDIA Isaac Sim represents the state-of-the-art in industrial simulation, offering photorealism (ray-tracing) and advanced GPU-accelerated physics via PhysX [DBF+25]. It excels in generating synthetic data for AI perception [KYH+24]. However, Isaac Sim imposes a high hardware barrier, strictly requiring high-end NVIDIA RTX GPUs [DBF+25]. Additionally, as a proprietary platform, it limits accessibility for educational contexts compared to open-source or widely accessible game engines.

Unreal Engine is renowned for "best-in-class" photorealistic visuals and the ability to handle massive open-world environments [FCY25]. However, it presents a steep learning curve due to its reliance on C++, making it less accessible for rapid prototyping compared to alternatives like Unity [CIR23].

Unity Engine has emerged as the dominant platform for Industry 5.0 applications, specifically those focusing on HRI and XR [FCY25]. It offers a balance of high-fidelity graphics and a robust physics engine (PhysX) [SKG+25]. Unity is recognized for its mature XR ecosystem and massive asset store, which significantly lowers the barrier to entry for developers. Literature highlights that Unity's user-friendly interface and supportive community facilitate a smoother learning curve compared to Gazebo or Unreal, particularly for users without deep C++ expertise [SKG+25; CIR23].

Crucially, Unity does not support ROS 2 natively out-of-the-box. Integration must be achieved through external plugins. This thesis utilizes the **ROS2 For Unity** plugin, available via GitHub from Robotec.AI [Rob21]. This asset provides a high-performance communication solution by loading the ROS 2 middleware stack (RCL layer) directly into the Unity engine. Unlike bridged solutions, this allows simulation entities to function as "native" ROS 2 nodes within the Unity environment, respecting Quality of Service (QoS) settings and achieving significantly lower latencies [Rob21].

2.6.4 Comparison and Selection

Table 2.1 summarizes the capabilities of these engines.

Table 2.1: Comparison of Simulation Platforms for Mixed Reality Digital Twins [FCY25; KYH+24; SKG+25; CIR23].

Feature	Gazebo	Isaac Sim	Unreal Engine	Unity
Primary Use Case	Control & Navigation	AI & Photorealism	Photorealism	HRI & XR (VR/AR)
Visual Fidelity	Moderate	Very High	Very High	High
Physics Engine	ODE/Bullet/DART	PhysX 5 (GPU)	Chaos/PhysX	PhysX
Learning Curve	Steep	Advanced	Steep (C++)	Moderate (C#)
Community Support	High (ROS specific)	Moderate	High (Gaming)	Very High (XR/Gaming)
ROS 2 Integration	Native	Bridge	Bridge	Plugin (Native Stack)
Hardware Req.	Low	Very High (RTX)	High	Moderate

2.6.4.1 Rationale for Using the Unity Engine

Based on this analysis, **Unity** is selected as the core simulation engine. It provides the necessary XR framework for Mixed Reality [CIR23] and offers superior visualization compared to Gazebo [FCY25]. Furthermore, it balances accessibility with power; its C# scripting and vast community support offer a more manageable learning curve than Unreal Engine [CIR23], while the `ros2-for-unity` plugin ensures high-performance, low-latency communication [Rob21].

2.7 Motivation

While the original VERA framework successfully demonstrated the concept of Robot-in-the-Loop testing, its reliance on custom software components imposed significant technical limitations. The lack of a physics engine prevented realistic interaction, the Pygame-based visualizer suffered from performance bottlenecks in complex scenes, and the absence of Virtual Reality support limited the potential for immersive human-robot collaboration [Geh24].

To overcome these constraints, this thesis proposes re-engineering the core architecture of VERA by integrating the **Unity Engine** with the **Robot Operating System 2 (ROS 2)**. Unity was selected for its robust physics simulation (PhysX), high-fidelity rendering, and mature XR framework, which directly address the shortcomings of the previous system [SKG+25; FCY25]. By utilizing the `ros2-for-unity` asset, the system ensures high-performance, low-latency synchronization between the physical and virtual worlds [Rob21].

The primary motivation is to establish a robust, physics-enabled Mixed Reality environment that bridges the gap between simulation and reality. This new development will be validated through the creation of specific **demonstration scenarios**. These scenarios will feature the EMAROS robot actively interacting with virtual elements, serving as a proof-of-concept for the system's enhanced physical realism, scalability, and immersive interactive capabilities.

3 Requirements

4 Concept and Implementation

4.1 System Architecture

4.1.1 Integration of Unity, ROS 2, and EMAROS

components, their responsibilities, and deployment setup.

4.1.2 Communication Concept

Topics, message types, timing, synchronization ...

4.2 Development Milestones

4.2.1 Base Integration

Initial data flow, messaging bridge, and minimal scenes.

4.2.2 Realization of the Digital Twin

Robot modeling, environment setup, and synchronization.

4.2.3 Interaction Scenarios

Scenarios and scripting.

4.2.4 VR Integration

Devices and implementation, maybe before Interaction Scenarios?

4.2.5 Pure Virtual Model

Implementation and use cases without the physical counterpart.

5 Evaluation

5.1 Methodology

5.1.1 Test Scenarios

Define representative scenarios and justification.

5.1.2 Metrics

Latency, frame rate, synchronization accuracy, and resource usage.

5.2 Execution and Results

5.2.1 Base Integration Performance

baseline measurements and analysis

5.2.2 Scenario-dependent Performance

performance under different interaction and load conditions.

5.3 Discussion

results, limitations, and implications.

6 Conclusion

summary of the work and discussion of future research directions.

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Declaration of Authorship

I hereby declare that I have written this thesis independently and without unauthorized assistance. I have not used any sources or aids other than those indicated. All passages taken verbatim or in spirit from the works of other authors have been properly acknowledged and cited.

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