

# BL Motorcycles Ltd

Professional Workshop Manual - English Translation

## **MZ - MZ\_ETZ\_125\_150\_ET\_1985\_Manual\_de\_intretinere**

SPARE/PARTS 2nd/edition/1985

Spare Parts List/MZ/ETZ/125/150 <http://www.mz3b.de/miraculis/aw/mz/text/etz150e/etz 150e.html>

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## 1. Hints for placing of spare part orders

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1. All orders and letters concerning spare parts for the MZ model ETZ 125/150 please direct to  
VEB Motorradwerk Zschopau Spare Part Dept. GDR-9363 Gornau

P.O.B. 22 Spare parts of the electrical equipment, signed in this spare part list by the sign + after the ref.no.,  
are to be ordered from VEB Fahrzeugelektrik Thalheim Betrieb des VEB Kombinates Fahrzeugelektrik Ruhla GDR-9154  
Niederdorf

Teichstraße 1.

We ask you to place your spare part orders on neutral paper sheets with spaces of 1 1/2 lines from  
each other. Spare part orders have to contain the following details:

Spare Parts List/MZ/ETZ/125/150 <http://www.mz3b.de/miraculis/aw/mz/text/etz150e/etz 150e.html>

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Address of the orderer

Customer number (DDR contract workshops only)

complete part no. and description of the part

Please list your orders sorted to type numbers: 2.

Details of our spare part numbers: 30321.100/I I L serial number I L / number of group L // type number In order to avoid  
delays we ask you to direct letters or inquiries to us separated from spare orders.

Please quote the ref.no. of our letter as well as the number of invoice or of the delivery bill. 3.

Any complaints about spare part shipments can be made in accordance with international or  
special arrangements. 4.

Please mind the informations given by our MZ Service Department. Any costs or results arising  
from disregard are to be borne by the orderer. 5.

We do not supply privat persons with spare parts. Inquiries in this matter we shall forward to the  
importer for MZ in question. 6.

Any samples you admitted to us (they must be marked always exactly) will be returned to you  
after expressive desire only. 7.

Hints for use of the spare part list

Packing units of spare parts At top of the column remarks you will find the letters 'PU'. The numbers quoted below will  
tell you the quality of our packing unit and we ask you to mind this when you order spare  
parts. a.

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Wear and tear parts Under the sign x (see column remarks, too) you will find figures which tell you the minimum volume and they are to be seen for 100 bikes. They also include spare parts damaged occasional accidents. b.

If you are in need of varnished spare parts you can order them from our spare part department in accordance with the table of colours as mentioned below. Please put in fraction stroke after the ref.no. the figures in question:

00 black, bright OL dark blue 01 green OM black, pale 02 silver coloured ON flame red 03 blue OP olympic blue 04 yellow OR billards green 05 khaki, pale OW metallic blue c. 8.

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Wear parts: Under 'Remark' in column 'VT' the minimum spare part quantity required per 100 motorcycles according to factory experience is non-bindingly specified. c.

Colored spare parts must be marked with the exact key code corresponding to the following list behind the spare part number when ordering.

00 black (glossy) 06 white 01 sap green 07 red 02 silver OL deep blue 03 blue OM matte black 04 yellow ON flame red 05 khaki/matte OP olympic blue OK olive (glossy) OR billiard green OT olive (matte) OW metallic effect blue d.

Pistons and cylinders are paired according to the following table:

Cylinder dimension Cylinder marking Piston dimension Fitting clearance

EM 125 52.00 mm 0 51.97 mm 0.03 mm

EM 125 52.01 mm +1 51.98 mm 0.03 mm

EM 125 52.02 mm +2 51.99 mm 0.03 mm

EM 150 56.00 mm 0 55.97 mm 0.03 mm

EM 150 56.01 mm +1 55.98 mm 0.03 mm e.

In the present spare parts catalog, all spare parts that are newly included in the MZ spare parts range with the series start of the ETZ 125/150

are underlined. f.

Marking of the part load needles:

2.5A 5 1 3 //I /I /I /I /LNumber of grooves towards cone /I /I /I /L/ Number of grooves towards adjusting notches /I /I /L/ / Number of adjusting notches /I /L // Form A3Position of notches /L // /Diameter of the cylindrical part in mm

VEB MOTORRADWERK ZSCHOPAU

3/Dept./Customer Service/3 g. 06 marble white 0