

# BL Motorcycles Ltd

*Professional Workshop Manual - English Translation*

## Malaguti - Malaguti\_Ciak\_50\_E1-E2\_Service\_Manual

MALAGUTI CIAK 50  
EURO 1 - EURO 2

### PREFACE

This workshop manual includes the main electrical/mechanical checks, essential controls and the assembly of separately supplied components to complete the delivery of a new factory motorcycle (the sequence of operations is not mandatory).

It is very important to strictly adhere to what is described. Superficially performed or even omitted interventions can cause personal injury to the buyer, damage to the motorcycle, etc... or, in the simplest of cases, unpleasant disputes.

### CIAK 50

#### NOTES FOR EASY CONSULTATION

A GETTING TO KNOW THE MOTOR-BIKE  
B MECHANICAL ADJUSTMENTS  
C FAIRING REMOVAL  
D MECHANICAL COMPONENTS  
E ELECTRICAL COMPONENTS

F Figura (Figure)

Cs Coppia di serraggio (Tightening torque)

Min. Minuti (Minutes)

PPagina (Page)

Pr Paragrafo (Paragraph)

S Sezione (Section)

Sc Schema (Diagram)

T Tabella (Table)

V Vite (Screw)

Abbreviazioni di redazione (Abbreviations)

Simbologia operativa (Symbols)

**OPERAZIONI SIMMETRICHE (SYMMETRICAL OPERATIONS):** Operations to be repeated on the other side of the group or component.

**DISCO POSTERIORE (REAR DISC):** Highlights versions with rear disc brake.

### INTERVENTI DI PRECONSEGNA (PREDELIVERY ACTIONS)

**CAUTION!** Recommendations and information regarding rider safety and motorcycle integrity.

**WARNING!** Descriptions of interventions with dangers for the maintenance or repair technician, other workshop personnel or third parties, for the environment, for the motorcycle and workshop equipment.

**ENGINE OFF:** Indicates interventions that must be performed with the engine off.

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**POWER OFF:** Disconnect the negative battery terminal before performing the intervention.

**FIRE HAZARD:** Operations that may cause a fire.

**RISK OF EXPLOSION:** Operations that may cause an explosion.

**TOXIC FUMES:** Indicates the danger of poisoning or inflammation of the airways.

**MECHANICAL MAINTENANCE:** Operations within the competence of mechanics/engine technicians.

**ELECTRICAL MAINTENANCE:** Operations within the competence of electrical/electronic technicians.

**NO!:** Operations to be avoided.

**ENGINE SERVICE MANUAL:** Information to be taken from this document.

**SPARE PARTS CATALOGUE:** Information to be taken from this document.