

BL Motorcycles Ltd

Professional Workshop Manual - English Translation

Aeon - Aeon_Overland_125_180

Okay, here's the translated and formatted version of the AEON MOTOR CO., LTD motorcycle manual text:

****AEON MOTOR CO., LTD****

****(Placeholder for logos and brand identifiers)****

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****2.****

****1. INFORMATION****

- 1.1 Safety
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****(Placeholder for torque valve illustration)****

****1.1 Safety****

****GASOLINE****

Gasoline is extremely flammable and explosive under certain conditions. Do not smoke or allow sparks or flames in your work area.

****CARBON MONOXIDE****

Never run the engine in a closed area. The exhaust contains poisonous carbon monoxide gas that may cause loss of

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consciousness and lead to death.

BATTERY ELECTROLYTE

The battery electrolyte contains sulfuric acid. Protect your eyes, skin, and clothing. If you come into contact with the electrolyte, flush the area thoroughly with water. If you get the electrolyte in your eyes, flush with water and contact a doctor immediately.

HOT PARTS

Engine and exhaust pipe become very hot and remain hot for one hour after the engine is run. Wear insulated gloves before handling these parts.

USED ENGINE / GEAR OIL

Used engine oil and gear oil may cause skin disease after repeated contact with the skin for long periods. Keep out of reach of children.

1.2 NOTES

All information, illustrations, directions, and specifications included in this publication are based on the latest product information available at the time of approval for printing.

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3 1.3 SPECIFICATIONS

| FEATURE | SPECIFICATION |
|-------------------|-------------------------------------|
| **ENGINE** | |
| Type | Air-Cooled 4-Stroke with Oil Cooler |
| Displacement | 169 cc |
| Bore and Stroke | 61 mm x 57.8 mm |
| Compression Ratio | 9.1:1 |
| Maximum Power | 6.2 Nm @ 6300 min-1 |
| Carburetor | MIKUNI 180 |
| Ignition | C.D.I Electronic |
| Starting | Electrical & Kick-Start |
| Lubrication | Wet crankcase with lobes pump |
| Air Cleaner | AE-9 |
| **Transmission** | Automatic (C.V.T. system) |
| **CHASSIS** | |
| Overall Length | 1790 mm |
| Overall Width | 970 mm |
| Overall Height | 1200 mm |

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| | | |
|--------------------|-----------------|--|
| Wheel Base | 1050 mm | |
| Dry Weight | 156 kg | |
| Fuel Tank Capacity | 8.0 liter | |
| **SUSPENSION** | | |
| Front | Double wishbone | |
| Rear | Swing Arm | |
| **BRAKES** | | |
| Front | Drum | |
| Rear | Disc | |
| **TIRES** | | |
| Front | 21 x 7 - 10 | |
| Rear | 22 x 10 - 8 | |

4 1.4 SERIAL NUMBER

The frame serial number is stamped on the front frame, and a bar code paper covers it.

The engine number is stamped under the crankcase.

5 1.5 TORQUE VALUES

| STANDARD | TORQUE VALUE | |
|------------------------------|----------------------|--|
| 5mm bolt and nut | 5 N.m (3.5 lbs.ft) | |
| 6mm bolt and nut | 10 N.m (7.2 lbs.ft) | |
| 8mm bolt and nut | 22 N.m (16 lbs.ft) | |
| 10mm bolt and nut | 35 N.m (25 lbs.ft) | |
| 12mm bolt and nut | 55 N.m (40 lbs.ft) | |
| **ENGINE** | | |
| Cylinder head nut | 28 N.m (20.7 lbs.ft) | |
| Spark plug | 12 N.m (8.9 lbs.ft) | |
| Cylinder head bolt | 20 N.m (14.8 lbs.ft) | |
| Alternator bolt | 8 N.m (5.9 lbs.ft) | |
| **FRAME** | | |
| Handlebar upper holder bolt | 24 N.m (17.7 lbs.ft) | |
| Throttle housing cover screw | 4 N.m (2.9 lbs.ft) | |
| Steering shaft nut | 50 N.m (36.9 lbs.ft) | |
| Steering shaft holder bolt | 33 N.m (24 lbs.ft) | |
| Wheel rim bolt | 18 N.m (13.3 lbs.ft) | |
| Tie rod lock nut | 35 N.m (25.8 lbs.ft) | |
| King pin nut | 40 N.m (29 lbs.ft) | |
| Handlebar lower holder nut | 40 N.m (29.5 lbs.ft) | |
| Front wheel bolt | 24 N.m (17.7 lbs.ft) | |
| Front axle nut | 60 N.m (44 lbs.ft) | |
| Front brake arm nut | 4 N.m (3.0 lbs.ft) | |

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|----------------------------------|----------------------|--|
| Rear brake arm nut | 7 N.m (5.2 lbs.ft) | |
| Rear axle nut | 60 N.m (44.3 lbs.ft) | |
| Rear wheel bolt | 24 N.m (17.7 lbs.ft) | |
| Exhaust muffler mounting bolt | 30 N.m (22.1 lbs.ft) | |
| Engine hanger bolt | 30 N.m (22 lbs.ft) | |
| Rear axle holder bolt | 90 N.m (65 lbs.ft) | |
| Swingarm pivot nut | 90 N.m (65 lbs.ft) | |
| Rear shock absorber mounting nut | 45 N.m (33 lbs.ft) | |

6 2. Maintenance

- 2.1 Maintenance data
- 2.2 Maintenance schedule
- 2.3 Fuel tube
- 2.4 Throttle operation
- 2.5 Throttle cable adjustment
- 2.6 Air cleaner
- 2.7 Spark plug
- 2.8 Idle speed
- 2.9 Drive chain
- 2.10 Brake system
- 2.11 Wheels and tires
- 2.12 Steering system
- 2.13 Toe-in
- 2.14 Gear oil

2.1 MAINTENANCE DATA

| SPECIFICATION | VALUE | |
|---------------------------|---------------------------------------|--|
| ----- | ----- | |
| **SPARK PLUG** | | |
| Spark plug gap | 0.6-0.7mm | |
| Recommended spark plugs | NGK C7HSA or CR7HSA | |
| Throttle lever free play: | 5-10 mm | |
| Idle speed | 1800 rpm | |
| Brake lever free play: | 10~20 mm | |
| Drive chain slack | 15-25 mm | |
| Front/rear tire size | 21x7-10 / 22x10-8 | |
| Front/rear tire pressure | 3±0.3 psi (0.15 kgf/cm ²) | |
| Toe-in | 5±10 mm | |
| **TORQUE VALUES** | | |
| SPARK PLUG | 12-19 N.m | |
| TIE-ROD LOCK NUT | 35-43 N.m | |
| **ENGINE OIL** | | |
| Viscosity: | SAE 15W-40 | |

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|--------------------------|-------------|--|--|--|
| **GEAR LUBRICATION OIL** | | | | |
| Viscosity: | SAE 85W-140 | | | |

7 2.2 MAINTENANCE SCHEDULE

The maintenance intervals in the follow table is based upon average riding condition. Riding in usually dusty areas, require more frequent servicing.

| Service Item | Initial Service (First 30 hours) | Every 100 hours | Every 200 hours | Every 300 hours |
|--------------------|----------------------------------|-----------------|-----------------|-----------------|
| ENGINE OIL | R | R | | |
| GEAR OIL | R | | R | |
| FUEL FILTER | | | R | |
| AIR CLEANER FILTER | | | R | |
| ENGINE OIL FILTER | | | C | |
| CARBURETOR | | | II | |
| SPARK PLUG | | C | | |
| VALVE GAP | | | A | |
| IGNITION TIMING | | | A | |
| CHAIN | | A | | |
| BATTERY | | II | | |
| DRIVE BATTERY | | II | | |
| CLUTCH | | II | | |
| THROTTLE OPERATE | | II | | |
| TIRE PRESSURE | Check before riding each time | | | |
| BRAKE SYSTEM | Check before riding each time | | | |
| NUTS/BOLTS | | | T | |

A: Adjust C: Clean I: Inspection R: Replace T: Tighten

8 2.3 FUEL TUBE

Inspect the fuel lines for deterioration, damage or leakage and replace if necessary.

2.4 THROTTLE OPERATION

Inspect for smooth lever operation, full opening and automatic full closing in steering positions.

Inspect for deterioration, damage, cuts and nicks, or kink in the throttle cable, replace it if necessary.

Check the throttle lever, free play should be not more than 5-10 mm at the tip of the throttle lever.

Disconnect the throttle cable at the upper end. Lubricate the cable with commercially lubricant to prevent premature wear.

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****9 2.5 THROTTLE CABLE ADJUSTMENT****

Slide the rubber cap of the adjuster off the throttle housing, loosen the lock nut and adjust the free play of the throttle lever by turning the adjuster on the throttle housing. Inspect the free play of the throttle lever.

****2.6 AIR CLEANER MAINTENANCE****

(1) Loosen the screw and remove the air cleaner from carburetor.

(2) Disassemble the air cleaner cover and body.

(3) Remove the air cleaner element and screen.

(4) Install the new one.

(5) Assemble the air cleaner body and cover and re-attach to the carburetor with screw.

****Important Notes and Considerations:****

- * ***"MIN-1"**: This almost certainly means "revolutions per minute" or "RPM". So, "6300 min-1" means 6300 RPM.
- * **Units Consistency**: The mix of metric (mm, N.m, kg) and imperial (inches, lbs.ft, psi) is common in manuals for products sold in various markets.

This should be a much more usable and readable version of the manual. Let me know if you have any other sections you need translated!