ITRI

MCS Communication Message Spec

V1.2 draft

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修訂追蹤					
版本	狀態	修改紀錄			
1.0	draft	第一版草案	Johnson		
1.1	Modify	 修改車輛名稱 新增車輛位置 新增車輛充電狀態 新增頂升平台狀態 	Johnson		

1 通訊概要

1 RabbitMQ

使用 rabbitmq, 採用 work queue 的方式, 請參考 https://www.rabbitmq.com/tutorials/tutorial-two-

python.html

發送命令 queue name: "work queue to MCS"

接收狀態 queue name: "work_queue_to_MES"

server IP: 依現場環境

版本: RabbitMQ 3.8.11, Erlang 23.2.3

2 資料格式

2 JSON 格式

消息傳遞之間採用 JSON 格式。

3 封包架構

內文開頭由 spec 與版本號(version)描述所參照的版本,以及文件標頭描述該封包的資訊欄位

可参考以下內文描述

- 1. spec
- 2. version
- 3. head
- 4. data

```
"spec": "MCS Communication Message Spec",
"version":" 1.0",
"head":{
 "date":"2020-01-01 23:59:59.999",
 "uuid":"b6b11e0c-1764-11eb-adc1-0242ac120002",
 "priority":2,
 "agent":"MES"
"data":{
   "command": "transfer",
   "params": {
   "operator": "someone",
   "fromPort": "v1",
   "toPort": "v3",
   "carrierID": "CARRIER1",
   "carrierType": "MAGAZINE"
```

3 Head 表頭資訊

```
(1) date: YYYY-MM-DDTHH:MM:SS,fffffffff
```

(2) uuid: uuid

(3) priority: 1-3,

(4) agent: "MES",

example:

```
"head":{

    "date":"2020-01-01 23:59:59.999",

    "uuid":"b6b11e0c-1764-11eb-adc1-0242ac120002",

    "priority":2,

    "agent":"MES"

}
```

4 Data 資料內容

- 4.1 命令
- 4.1.1 Transfer

AGV move to A, load carrier, and move to B, unload carrier.

- a. command: "transfer"
- b. params: operator, fromPort, toPort, carrierID, carrierType
 - i. operator: user id of current user
 - ii. fromPort: port of from location.
 - iii. toPort: port of to location.
 - iv. carrierID: magazine ID. This is non-zero string like CARRIER1.
 - v. carrierType: MAGAZINE

```
{
  "data": {
  "command": "transfer",
  "params": {
    "operator": "someone",
    "fromPort": "v5",
    "toPort": "v12",
    "carrierID": "CARRIER1",
    "carrierType": "MAGAZINE"
  }
}
```

4.1.2 Go charge

AGV go to charge.

- a. command: "go_charge"
- b. params: vehicleID, operator, destination
 - i. vehicleID: I001MR
 - ii. operator: user id of current user
 - iii. destination: the location of charging station

```
{
  "data": {
    "command": "go_charge",
    "params": {
        "vehicleID": "I001MR",
        "operator": "someone",
        "destination": "v4"
     }
}
```

4.1.3 Stop charge

AGV stop charge.

- a. command: "stop_charge"
- b. params: vehicleID, operator
 - i. vehicleID: I001MR
 - ii. operator: user id of current user

```
{
  "data": {
    "command": "stop_charge",
    "params": {
```

```
"vehicleID": "I001MR",

"operator": "someone"
}
}
```

4.1.4 Move

AGV move

- a. command: "move"
- b. params: mrName, operator, toPort
 - i. mrName: I001MR
 - ii. operator: user id of current user
 - iii. toPort : port of to location.

```
{
   "data": {
      "command": "move",
      "params": {
            "mrName": " I001MR ",
            "operator": "someone",
            "toPort": "p1-1"
      }
   }
}
```

4.2 狀態回復

4.2.1 Vehicle deposit completed

AGV unload carrier completed at location B.

- a. typename: "vehicle deposit completed"
- b. params: vehicleID, carrierID, toPort
 - i. vehicleID: I001MR
 - ii. carrierID: magazine ID like CARRIER1
 - iii. toPort: location of to port.

```
{
  "data": {
  "typename": "vehicle_deposit_completed",
  "params": {
     "vehicleID": " I001MR ",
     "carrierID": "CARRIER1",
     "toPort": "v12"
     }
}
```

4.2.2 Vehicle update vertex

Update the vertex of the AGV when it moves.

- a. typename: "vehicle_update_vertex"
- b. params: vehicleID, vertexName
 - i. vehicleID: I001MR
 - ii. vertexName: the location of AGV, just like v5, v6, ...etc.

```
{
  "data": {
  "typename": " vehicle_update_vertex ",
  "params": {
```

```
"vehicleID": " I001MR ",

"vertexName": "v5"
}
}
```

4.2.3 Vehicle charging status

The status of AGV charging.

- a. typename: "vehicle charging status"
- b. params: vehicleID, status
 - i. vehicleID: I001MR
 - ii. status:
 - 1. START: AGV start charging
 - 2. FINISHED: AGV finish charging
 - 3. FAILED: AGV fail to charge

```
{
  "data": {
  "typename": " vehicle_charging_status ",
  "params": {
     "vehicleID": " I001MR ",
     "status": "START / FINISHED / FAILED"
     }
  }
}
```

4.2.4 Lift status

The status of lift on the AGV.

a. typename: "vehicle_lift_status"

b. params: vehicleID, position

i. vehicleID: I001MR

ii. position: HIGH/LOW

```
{
  "data": {
  "typename": " vehicle_lift_status ",
  "params": {
     "vehicleID": " I001MR ",
     "position": "HIGH/LOW"
     }
  }
}
```