

Title

Comment

Prepared By

Date

PLC Parameter
Data Name : Memory Capacity
Memory Capacity

3/4/2025

[Memory Capacity]
8000

[Program Capacity]
8000 Steps

[Comments Capacity]
0 Block 0 Points

[File Register Capacity]
0 Block 0 Points

PLC Parameter
Data Name : PLC System
PLC System

3/4/2025

[Battery Less Mode]
OFF

[MODEM Initialized]
None

[RUN Terminal Input]
None

[Device]

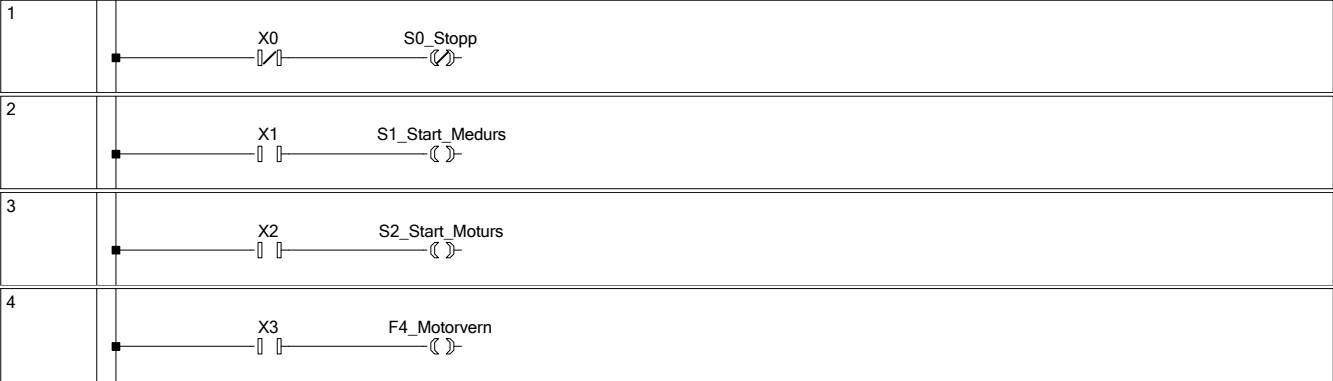
	Sym.	Dig.	Points	Start	End	Latch Start	End	Latch Setting Range
Supplemental Relay	M	10	3072	0	3071	500	1023	0 - 1023
State	S	10	1000	0	999	500	999	0 - 999
Timer	T	10	256	0	255			
Counter(16bit)	C	10	200	0	199	100	199	0 - 199
Counter(32bit)	C	10	56	200	255	220	255	200 - 255
Data Register	D	10	8000	0	7999	200	511	0 - 511

Execution type	Program file name [Title]	Task name [Title]	Task attribute
Execution Program	MAIN	Task_01	Priority (31), Always

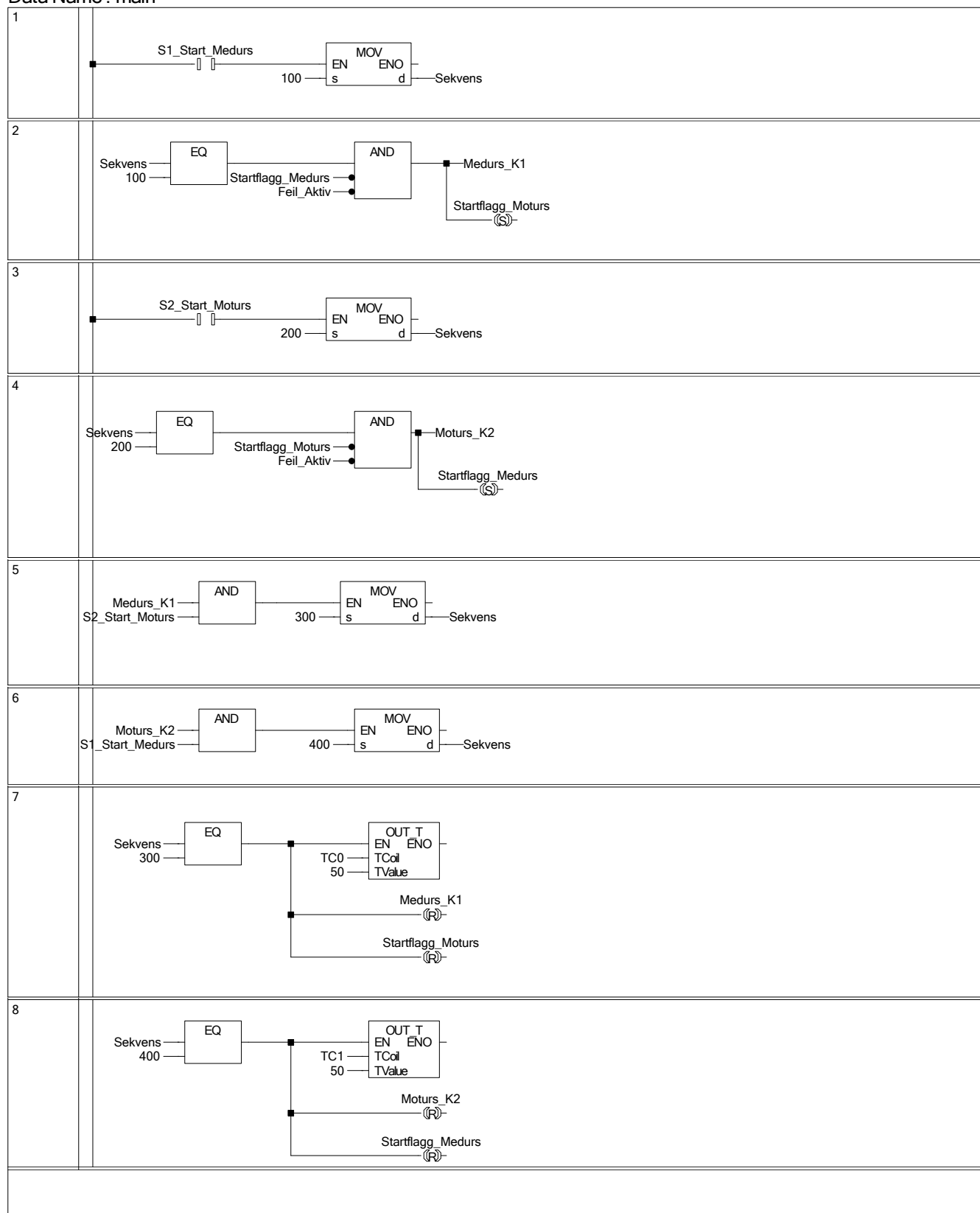
Task Setting

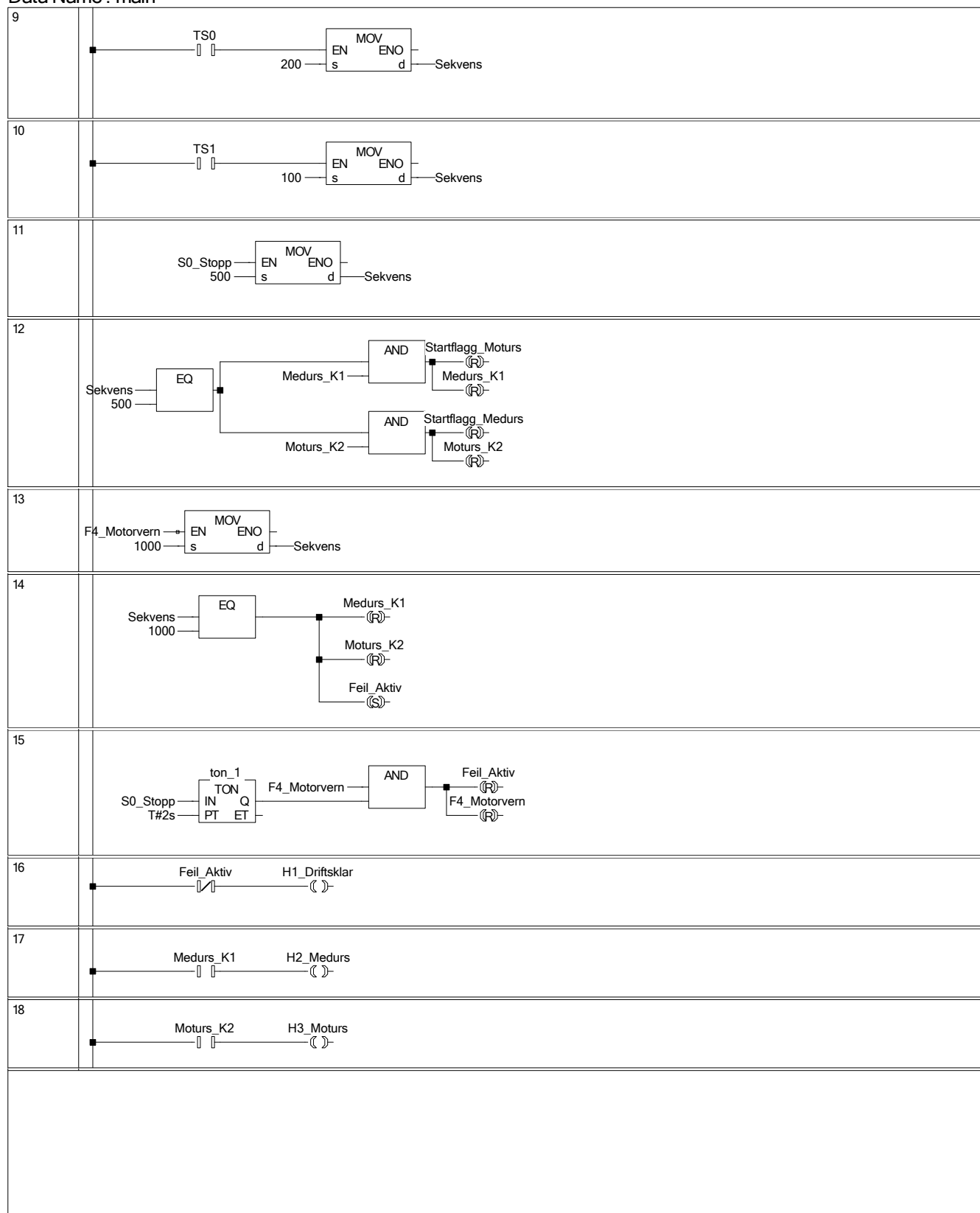
	Program Name	Comment
1	main	
2	input	
3	output	

Data Name : input



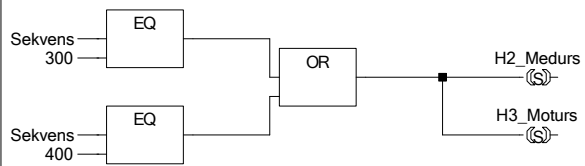
Data Name : main



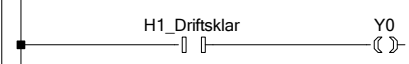
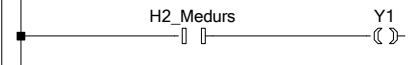
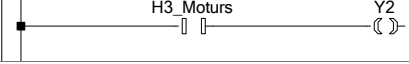
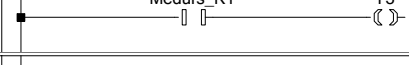
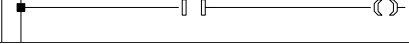


Data Name : main

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Data Name : output

1	
2	
3	
4	
5	



	Class	Label Name	Data Type	Constant	Device	Address	Comment	Remark	Relation with System Label	System Label Name	Attribute
1	VAR_GLOBAL	Selvers	Word(Unsigned)Bit String(16-bit)								
2	VAR_GLOBAL	S0_Shopp	Bit								
3	VAR_GLOBAL	S1_Start_Medurs	Bit								
4	VAR_GLOBAL	S2_Start_Medurs	Bit								
5	VAR_GLOBAL	F4_Motorvern	Bit								
6	VAR_GLOBAL	H1_Driftklar	Bit								
7	VAR_GLOBAL	H2_Medurs	Bit								
8	VAR_GLOBAL	H3_Medurs	Bit								
9	VAR_GLOBAL	Medurs_K1	Bit								
10	VAR_GLOBAL	Moturs_K2	Bit								
11	VAR_GLOBAL	Starflagg_Medurs	Bit								
12	VAR_GLOBAL	Fuel_Aktiv	Bit								
13	VAR_GLOBAL	Starflagg_Moturs	Bit								

Label
Data Name : input
Local Label Setting

3/4/2025

	Class	Label Name	Data Type	Constant	Device	Address	Comment
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Label
Data Name : main
Local Label Setting

3/4/2025

	Class	Label Name	Data Type	Constant	Device	Address	Comment
1	VAR	ton_1	TON				

Label
Data Name : output
Local Label Setting

3/4/2025

	Class	Label Name	Data Type	Constant	Device	Address	Comment
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Device List
Data Name : Device List

3/4/2025

Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

*:in use, (counts): the number of coil uses

Device	Contact	Coil (counts)	Parameter	Comment
M1521	*	*(3)		
M1524	*	*(3)		
M1525	*	*(2)		
M1526	*	*(3)		
M1527	*	*(4)		
M1528	*	*(4)		
M1529	*	*(2)		
M1530	*	*(2)		
M1531	*	*(1)		
M1532	*	*(2)		
M1533	*	*(1)		
M1534	*	*(1)		
M1535	*	*(1)		
D999	*	*(8)		
T0	*	*(1)		
T1	*	*(1)		

Project Contents List
Data Name : Project Contents List

3/4/2025

Workspace Name :
Project Name : IELET2103_PLSLab2
Title : IELET2103_PLSLab2

Data Name	Last Change	Title
Parameter	3/3/2025 11:12:57 AM	
PLC Parameter	3/3/2025 11:12:57 AM	
Global Device Comment	3/3/2025 11:12:58 AM	
Global Label	3/3/2025 4:48:34 PM	
Global1	3/3/2025 4:48:34 PM	
Program Setting		
Execution Program		
MAIN	3/3/2025 5:03:12 PM	
Task_01	3/3/2025 5:03:12 PM	
main	3/3/2025 9:40:48 PM	
Program	3/3/2025 9:40:48 PM	
Local Label	3/3/2025 6:40:11 PM	
input	3/3/2025 9:42:50 PM	
Program	3/3/2025 9:42:50 PM	
Local Label	3/3/2025 11:12:58 AM	
output	3/3/2025 4:50:15 PM	
Program	3/3/2025 4:50:15 PM	
Local Label	3/3/2025 11:38:17 AM	
POU		
Program	3/3/2025 11:13:24 AM	
input	3/3/2025 9:42:50 PM	
Program	3/3/2025 9:42:50 PM	
Local Label	3/3/2025 11:12:58 AM	
main	3/3/2025 9:40:48 PM	
Program	3/3/2025 9:40:48 PM	
Local Label	3/3/2025 6:40:11 PM	
output	3/3/2025 4:50:15 PM	
Program	3/3/2025 4:50:15 PM	
Local Label	3/3/2025 11:38:17 AM	
FB/FUN	3/3/2025 11:12:57 AM	
Structured Data Types	3/3/2025 11:12:57 AM	
Local Device Comment		
Device Memory	3/3/2025 11:12:58 AM	
MAIN	3/3/2025 11:12:58 AM	