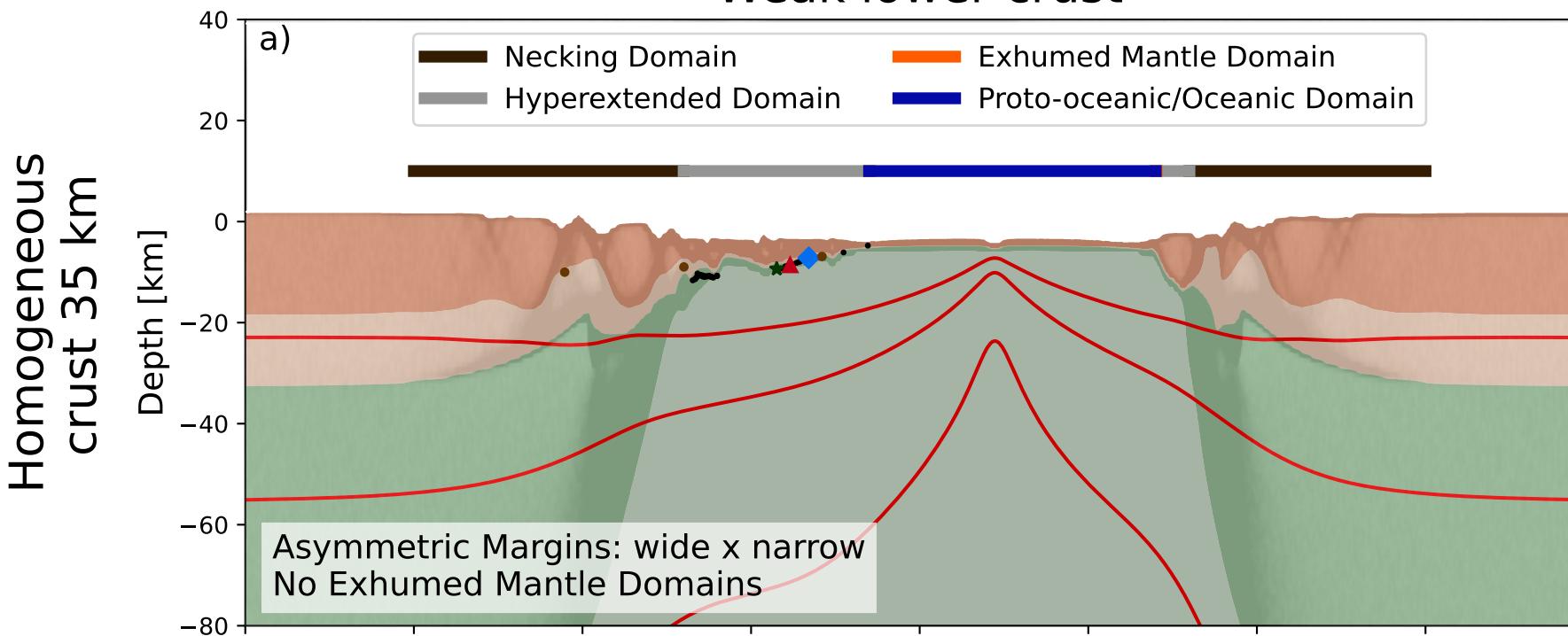


Weak lower crust



Strong lower crust

