

DB_WintonWasher [DB1]

DB_WintonWasher										
Name	Data type	Offset	Start value	Retain	Access- ible from HMI/OPC UA	Writ- able from HMI/ OPC UA	Visible in HMI engi- neering	Setpoint	Supervi- sion	Comment
▼ Input										
ESTOP Pressed	Bool	0.0	false	True	True	True	True	False		
Ix Doors are Closed	Bool	0.1	false	True	True	True	True	False		
Ix Prestop Ext PX	Bool	0.2	false	True	True	True	True	False		
Ix Prestop Ret PX	Bool	0.3	false	True	True	True	True	False		
Ix Endstop Ext PX	Bool	0.4	false	True	True	True	True	False		
Ix Endstop Ret PX	Bool	0.5	false	True	True	True	True	False		
Ix Punch Ext PX	Bool	0.6	false	True	True	True	True	False		
Ix Punch Ret PX	Bool	0.7	false	True	True	True	True	False		
Ix Washer Present PX	Bool	1.0	false	True	True	True	True	False		
Ix Left Clamp Ext PX	Bool	1.1	false	True	True	True	True	False		
Ix Left Clamp Ret PX	Bool	1.2	false	True	True	True	True	False		
Ix Right Clamp Ext PX	Bool	1.3	false	True	True	True	True	False		
Ix Right Clamp Ret PX	Bool	1.4	false	True	True	True	True	False		
Ix Left Shear Ext PX	Bool	1.5	false	True	True	True	True	False		
Ix Left Shear Ret PX	Bool	1.6	false	True	True	True	True	False		
Backup Washer Present PX	Bool	1.7	false	True	True	True	True	False		
Ix Gripper Ext PX	Bool	2.0	false	True	True	True	True	False		
Ix Gripper Ret PX	Bool	2.1	false	True	True	True	True	False		
Ix Lat Ext PX	Bool	2.2	false	True	True	True	True	False		
Ix Lat Ret PX	Bool	2.3	false	True	True	True	True	False		
Ix T2 Ext PX	Bool	2.4	false	True	True	True	True	False		
Ix T2 Ret PX	Bool	2.5	false	True	True	True	True	False		
Ix T1 Ext PX	Bool	2.6	false	True	True	True	True	False		
Ix T1 Ret PX	Bool	2.7	false	True	True	True	True	False		
Ix Sense Part Ready PE	Bool	3.0	false	True	True	True	True	False		
Ix Right Shear Ext PX	Bool	3.1	false	True	True	True	True	False		
Ix Right Shear Ret PX	Bool	3.2	false	True	True	True	True	False		
Ix Cycle Start PB	Bool	3.3	false	True	True	True	True	False		
▼ Output										
Qx Shear Cyl Ret	Bool	4.0	false	True	True	True	True	False		
Qx Shear Cyl Ext	Bool	4.1	false	True	True	True	True	False		
Qx Prestop Cyl Ret	Bool	4.2	false	True	True	True	True	False		
Qx Prestop Cyl Ext	Bool	4.3	false	True	True	True	True	False		
Qx Endstop Cyl Ret	Bool	4.4	false	True	True	True	True	False		
Qx Endstop Cyl Ext	Bool	4.5	false	True	True	True	True	False		
Qx Clamp Cyl Ret	Bool	4.6	false	True	True	True	True	False		
Qx Clamp Cyl Ext	Bool	4.7	false	True	True	True	True	False		
Qx Punch Cyl Ret	Bool	5.0	false	True	True	True	True	False		
Qx Punch Cyl Ext	Bool	5.1	false	True	True	True	True	False		
Qx Gripper Cyl Ret	Bool	5.2	false	True	True	True	True	False		
Qx Gripper Cyl Ext	Bool	5.3	false	True	True	True	True	False		
Qx Lat Cyl Ret	Bool	5.4	false	True	True	True	True	False		
Qx Lat Cyl Ext	Bool	5.5	false	True	True	True	True	False		
Qx T2 Cyl Ret	Bool	5.6	false	True	True	True	True	False		
Qx T2 Cyl Ext	Bool	5.7	false	True	True	True	True	False		
Qx T1 Cyl Ret	Bool	6.0	false	True	True	True	True	False		
Qx T1 Cyl Ext	Bool	6.1	false	True	True	True	True	False		
Qx Cycle Start PL	Bool	6.2	false	True	True	True	True	False		
Qx Feeder OFF	Bool	6.3	false	True	True	True	True	False		
Qx Overhead Light ON	Bool	6.4	false	True	True	True	True	False		
Qx Fan ON	Bool	6.5	false	True	True	True	True	False		
Qx Auxiliary Lights ON	Bool	6.6	false	True	True	True	True	False		
InOut										
▼ Static										
Master Reset	Bool	8.0	false	True	True	True	True	False		
Pause	Bool	8.1	false	True	True	True	True	False		
▼ Auto	Struct	10.0		True	True	True	True	False		
Shear Cyl Ret	Bool	10.0	false	True	True	True	True	False		
Shear Cyl Ext	Bool	10.1	false	True	True	True	True	False		
Prestop Cyl Ret	Bool	10.2	false	True	True	True	True	False		

