WintonWasher_Recycler / PLC_1 [CPU 315-2 PN/DP] / Program blocks

HMI_DB [DB7]

HMI_DB Properties							
General							
Name	HMI_DB	**Number**	7	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

HMI_DB										
Name	Data type	Offset	Start value	Retain	Accessible from HMI/OPC UA	Writable from HMI/OPC UA	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static										
MasterReset	Bool	0.0	false	True	True	True	True	False		
Pause	Bool	0.1	false	True	True	True	True	False		
Auto On	Bool	0.2	false	True	True	True	True	False		
Punch Ext	Bool	0.3	false	True	True	True	True	False		
Punch Ret	Bool	0.4	false	True	True	True	True	False		
Shear Ext	Bool	0.5	false	True	True	True	True	False		
Shear Ret	Bool	0.6	false	True	True	True	True	False		
Prestop Ext	Bool	0.7	false	True	True	True	True	False		
Prestop Ret	Bool	1.0	false	True	True	True	True	False		
Endstop Ext	Bool	1.1	false	True	True	True	True	False		
Endstop Ret	Bool	1.2	false	True	True	True	True	False		
Clamp Ext	Bool	1.3	false	True	True	True	True	False		
Clamp Ret	Bool	1.4	false	True	True	True	True	False		
Gripper Ext	Bool	1.5	false	True	True	True	True	False		
Gripper Ret	Bool	1.6	false	True	True	True	True	False		
Lat Ext	Bool	1.7	false	True	True	True	True	False		
Lat Ret	Bool	2.0	false	True	True	True	True	False		
T1 Ext	Bool	2.1	false	True	True	True	True	False		
T1 Ret	Bool	2.2	false	True	True	True	True	False		
T2 Ext	Bool	2.3	false	True	True	True	True	False		
T2 Ret	Bool	2.4	false	True	True	True	True	False		
Vibrate	Bool	2.5	false	True	True	True	True	False		
Overhead Lights	Bool	2.6	false	True	True	True	True	False		
Auxiliary Lights	Bool	2.7	false	True	True	True	True	False		
Fan	Bool	3.0	false	True	True	True	True	False		
Bin_Count	Int	4.0	0	True	True	True	True	False		
Reset_Bin_Count	Bool	6.0	false	True	True	True	True	False		
Cycle_Count	Int	8.0	0	True	True	True	True	False		