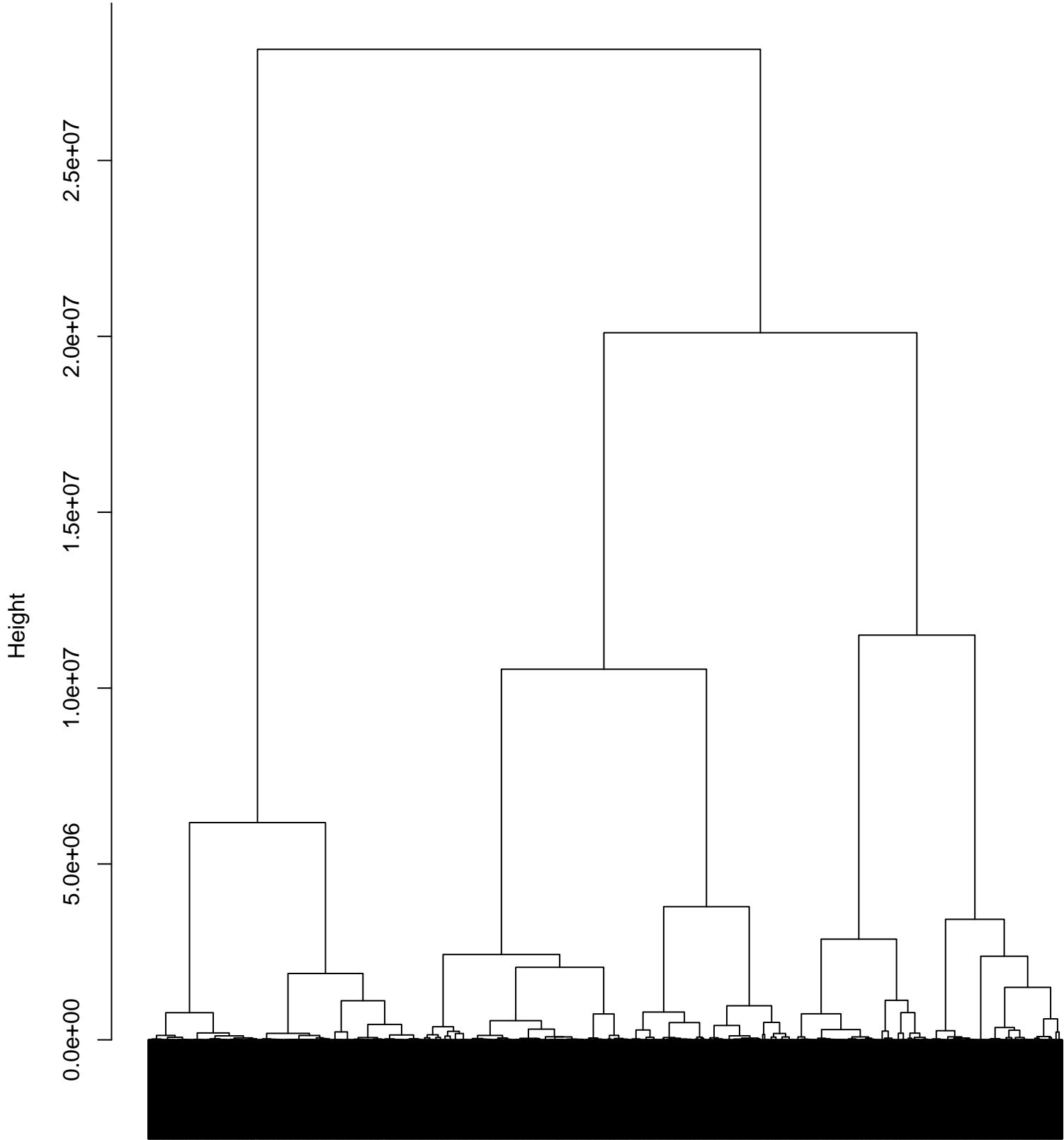


Cluster Dendrogram



dist(as.matrix(data))
hclust (*, "ward.D")