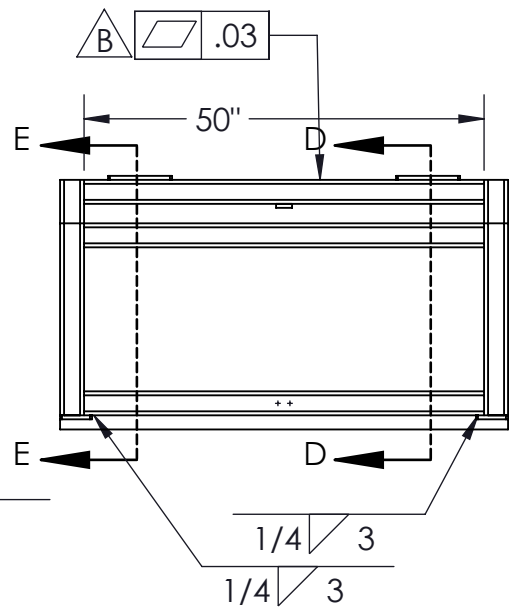
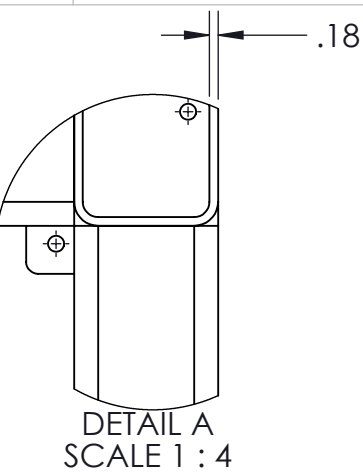
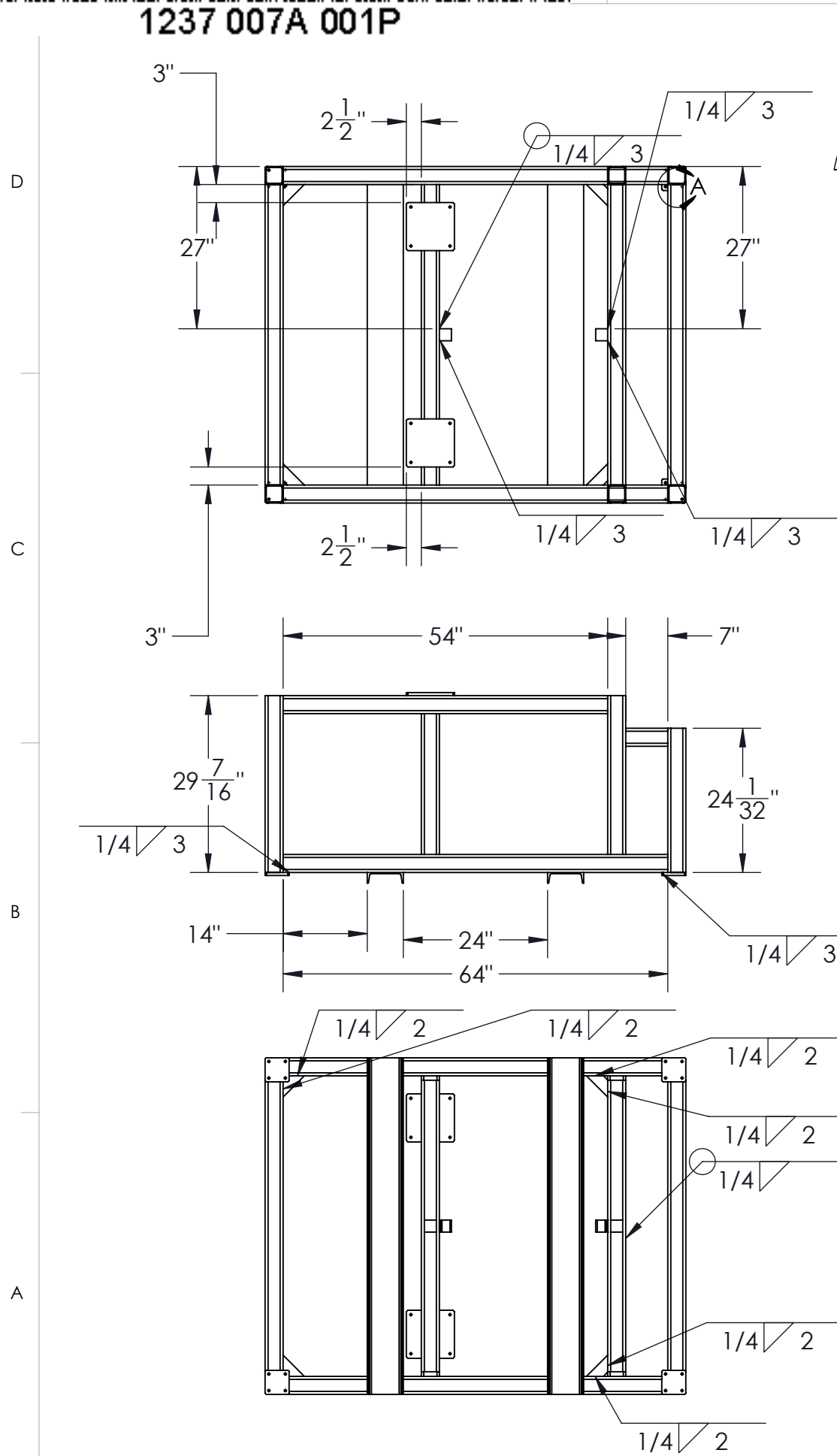


1237 007A 001P



- NOTES:
- 1.-ALL CONSTRUCCION TO BE SQUARE WITHIN 1MM X METER
 - 2.-ALL VISIBLE SURFACES SHOULD BE PAINTED
 - 3.-GRIND WELD FLUSH ON LATERAL, FRONT AND REAR SURFACES

PROPRIETARY AND CONFIDENTIAL
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QTY: SEE BOM

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm .125$
ANGULAR: $\pm 0^{\circ} 30'$
WHOLE NUMBER: $\pm .063$
ONE PLACE DECIMAL: $\pm .050$
TWO PLACE DECIMAL: $\pm .015$
THREE PLACE DECIMAL: $\pm .005$

MATERIAL
SEE DETAIL

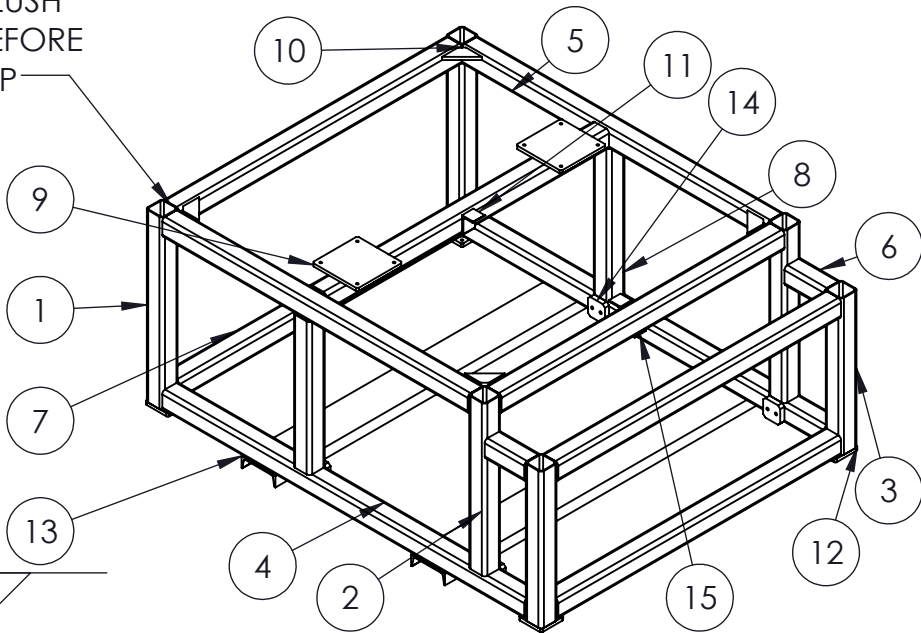
FINISH
RAL 7035

	NAME	DATE
DESIGN	JHFB	07/11/2022
DRAWN	JHFB	12/8/2022
CHECKED	L. M.	12/8/2022

- DIMENSIONS APPLY AFTER FINISH
- BREAK ALL SHARP EDGES TO Min 0.005, Max 0.010
- DIMENSIONS APPL AFTER FINISH
- ALL MACHINED SURFACES TO BE $\sqrt{32}/(Ra)$ OR BETTER

REVISIONS		
REV.	DESCRIPTION	DATE
A	CREATED	12/13/2022
B	FLATNESS VALUE INCREASE	1/6/2023
C	INSERT ADDED	1/17/2023

GRIND WELD FLUSH ON THIS SIDE BEFORE ATTACHING TOP



ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	2	PTR 3 X 3 X 0.18	29.433
2	2	PTR 3 X 3 X 0.18	26.433
3	2	PTR 3 X 3 X 0.18	24.022
4	2	PTR 3 X 3 X 0.18	64
5	2	PTR 3 X 3 X 0.18	54
6	2	PTR 3 X 3 X 0.18	7
7	6	PTR 3 X 3 X 0.18	50
8	2	PTR 3 X 3 X 0.18	23.433
9	2	400050-221-007A-004P	
10	4	400050-221-007A-006P	
11	2	400050-221-007A-007P	
12	4	400050-221-007A-008P	
13	2	C CHANNEL, 6.00 X 6.7	56
14	4	400050-221-007A-010P	
15	2	PILLOW	



Global Automation Department
AlignTech de Mexico S de RL de CV.
Bvd. Independencia No. 1951, Parque industrial
Salvarcar
Cd. Juarez Chihuahua, Mexico C.P. 32575

DESCRIPTION: PTR FRAME			
SIZE	DWG. NO.	REV	
B	400050-2211-007A-001P	C	
SCALE: 1:24	WEIGHT: 65.9 lb	SHEET 1 OF 1	