

Life's most precious
moments are spent in
a place of perfection.

bulthaup



The place where you feel at home

bulthaup kitchen and space systems allow us to focus on what really matters: people.

Time spent together around the table is precious. Values such as family and friendship are re-discovered. All because of our wish to shift away from the hectic world we live in to one of the senses and tactile experiences. Longing for a world of moments when everything just comes together is what drives us on. And in these moments, we truly feel at one with ourselves. We enjoy every sensation, we feel completely at home. The place where we feel at home is the heart of where we live and communicate; a living space beyond fast-paced trends and fashions. We find balance by withdrawing into our own private sphere. In the digital age of speed, transparency and information overload, the kitchen becomes a theater for our own desires and needs. We are constantly reinventing the kitchen because at bulthaup we see people and their needs and habits constantly changing over time.

Even at times of rapid change and sensory overload, bulthaup has remained a company that understands itself as a place of reflection, questioning and insatiable curiosity. Addressing tasks with an analytical mind, our passion and our consistency in terms of ideas and actions are part of the company's spirit. Out of this spirit, we constantly redevelop our own products.

As people's needs change, multifunctional concepts of space become increasingly important. The kitchen is transformed into an individualized space for dialog, becoming a cooking area within the living space. At the heart of that feeling is the dining table – the core of household life. It is the place where people experience the love of friends and family, and where they live fully, indulging their wishes and habits. You can choose from products with flexible design possibilities, creative consistency, or pure simplicity.

Everything has been developed with ergonomic needs in mind because we want people to feel at home and at ease in their kitchen. Functions are arranged logically; details are imbued with accomplished functionality. The clarity and the sensuality of the materials are untouched by the hectic modern spirit of the times.

We are devoted to kitchen and space systems that allow form, function and material to focus solely on what matters: experiencing life's most wonderful moments, enjoying them with all our senses, and feeling truly at home.

Marc O. Eckert

CEO, bulthaup



Design, quality, passion. bulthaup begins where machines can go no further. That's when people with passion bring the finishing touches to your bulthaup kitchen. We believe in authentic materials and genuine quality. But we also believe in employees who, each day, work with enthusiasm, care and craftsman-honed skills to make your kitchen something unique and very special.







Perfection comes
from craftsmanship
People are able to
create things that
even the most sophis-
ticated technology
cannot

We understand through touch. Anyone who has ever run their hand over the edge of a bulthaup worktop will understand that the human hand can do far more than any machine. bulthaup begins where machines leave off.

When we see our personal objects mirrored in a hand-crafted lacquered front, we realize the effect that materials can have. We call this material depth. It is then that we understand why the experience and dedication of the human hand are needed to create perfection. Perfection and quality are intrinsic to a place where we feel truly content. This wonderful place, the kitchen, is first and foremost a workshop – a place of work. This is why everything must be clear and simple. It must work. Before this can happen, highly qualified specialists have focused on the quality of the materials and production processes involved. These designers, developers and builders think and work together, closely and holistically: craftsmanship and small-scale manufacturing come together beautifully in industrial production. This means that long before the first design drawing, every aspect of an ergonomic, aesthetic, technical and production-related nature is weighed and considered.

We call upon 60 years of experience in research and development in order to constantly reinvent the kitchen because we are creating a place where people can relax and feel content. Scientific organizations

and food scientists are consulted to carry out everyday practicability and suitability tests. Experience is also what makes our engineers so adept at what they do – namely creating the perfect form. Their maxim is that strength must come from design, from the product they develop.

Our products have to work with the same precision after decades of use as they did on day one. So we test all of our materials in our own laboratories to ensure they meet bulthaup's quality standards. For our customers, this means that there is transparency in everything we do, authenticity in our materials and perfection in our finished product. This is why at bulthaup we talk of "thoughtfulness".





"Using this high-quality wood as a veneer and not as a solid piece means protecting resources. After all, it is a rare material, at least in the quality we demand. Veneer sheets are seamlessly joined together using a veneer bonding machine in order to achieve perfect grain patterns. At bulthaup, veneered surfaces therefore look like they came from a single piece."

Johann Paintmeier, Veneer Craftsman





Pictures clockwise from top left:
 Before the individual items of furniture are packaged and shipped to you, they undergo one final, stringent check. — The front is carefully examined even before it is attached to the body of the unit. — Young colleagues are trained by our skilled craftsmen in the care needed when processing our materials. — The specialist in high-gloss surfaces works on all four sides of the fronts by hand. — The last moment of four checks to ensure the perfect grain of the veneers.



"At the bulthaup factory, the very same employee produces all of the fronts, side panels, and worktops for an entire kitchen. This is because each craftsman creates their own angle when beveling edges. The angle on the corner therefore differs very slightly from craftsman to craftsman. That's craftsmanship. And expert eyes notice it."

Benedikt Heimerl, Cabinetmaker



Form, function, material. A bulthaup kitchen is the stage for the lives acted out there. This is why all of its formal elements are simple and clear, and all of its functions carefully thought through to the tiniest detail. All of the materials used are authentic and perfectly finished.







bulthaup

Space through clarity and simplicity

How a living space is
created from subtle
simplicity and pure
sensuality

We look with our eyes. They continually show us a new choreography of sculptural forms and varying proportions depending on our perspective. Exciting rhythms constantly develop and evolve. Only a design with lasting meaning can produce such a visual ballet.

The best designers had an eye for it – as humans we like clear, tidy shapes that we instantly understand and which give us space to grow. For this reason, at bulthaup we have a clear and simple language of form. We consistently omit everything superfluous. Only what is truly necessary, indeed indispensable, remains. The result is kitchens that are ageless and put their users first.

Users decide. They perceive the surfaces with their own eyes – the fine interaction of color and grain in the veneers, the beautiful aura of anodized aluminum, the personal object that, suffused with nuance, reflects in the light of the surfaces. The passion for detail is fundamental and is exemplified by the veneers chosen by the veneer craftsman, the hand-polished fronts, and the solid wood pull-outs with their craftsman-made finger joints. The designers have defined a language of form that is clear and simple, allowing the surfaces to produce their effect. Good designers do not presume to dominate architecture. Instead, good design recedes

into the background and accentuates the straight lines that most rooms have as a result of their floor plans. The human dimension is their guiding principle. Gone are oversized cross-sections, disruptive edges and design at the expense of function. In all three product lines, b3, b2 and b1, we are inspired by this philosophy that puts people at the heart of everything we do.

Left page:
bulthaup b3 laminate
laser edge. Seamless joint
between the worktop and
the edge. Shown here is a
bulthaup b3 recessed front
version.

Previous pages 16 – 19:
bulthaup b3 front in
brilliant flint lacquer in
stainless steel monoblock. –
bulthaup b3 wall panel in
walnut with shelves and
spotlights. – Stainless steel
monoblock with door in
brilliant flint lacquer.





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The bulthaup b3 multi-function wall structures the room and supports wall-hanging units, panels and other functional elements.



Horizontal panels in sand beige aluminum with functional gap into which functional elements can be hung.

Previous double page:
Simple and clear form and handle. The angled shape of the bulthaup b1 front also serves as a handle.



Wall-hanging bulthaup b3 sideboard, designed in flint-colored high-gloss lacquer in front of walnut panels.



Form and function merge to create a single entity in the bulthaup b2 workbench in stainless steel. The seamlessly finished stainless steel can endure even the harshest treatment during food preparation and takes on a beautiful patina over time.

"The challenge is ultimately to simplify everything and that's where the difficulty lies: making something very simple or reducing it to the point at which its essence is exposed. We work down to the finest detail, but we do not highlight it."

bulthaup design

Right:
Island in flint laminate with clear vertical structuring of the fronts. The bulthaup mixer faucet continues the harmony of form. — The bulthaup b2 workbench with stainless steel plates in front of the b2 tool cabinet in solid walnut. The angled stainless steel legs indicate the workbench.





Function creates quality of life

How the kitchen becomes a personal living space

Cooking doesn't just mean feeding the body. It also means nourishing the mind and soul. The ritual is expressed through all five senses: taste, color, smell, touch, the sound made by stirring with a spoon, the gentle or rapid chopping of a knife. Sitting together, talking and listening around the table changes perspectives. Conversation follows the fork and the senses take over. The kitchen table becomes a venue for comedy and tragedy.

To experience this quality of life, things need to work. They need to work very simply and without fuss or bother. After all, function brings quality of life. The ultimate quality comes when the product functions as a life companion. It is only when a product becomes my product that it becomes a part of my life. This only works if function and quality are so much taken for granted that we no longer even have to think about them. We expect quality and simple, intuitive function, and then our love for the product grows.

At bulthaup, quality and function come first. This is how the kitchen becomes a personal living space. Every bulthaup kitchen is therefore a tailor-made one-off that is

customized to meet your desires and needs, your ergonomic requirements, your changing life circumstances and the space in which you live. The choice is huge, because almost everything is possible – floating, pedestal-supported or floor-standing, wall line and kitchen island. Every function is carefully thought out down to the last detail.

Left page:
An aluminum shelf and
hook are hung in the
functional gap between
the walnut panels. The shelf
offers space for jars with
aluminum jackets for spices
or for other ingredients.







Form and function merge to create a single entity. The horizontal structure of the planning continues inside. The anthracite steel drawer is equipped with functional prisms that can accommodate various accessories.



The bulthaup b3 pocket door unit provides space for appliances such as the oven or dishwasher, internal drawers and a host of provisions and utensils. As a result, they leave the formal calm of the kitchen design undisturbed when closed. When the doors are folded in, they create no obstacles while working.

Previous pages:
bulthaup b2 workbench with stainless steel cooking module in front of an open tool cabinet housing a number of functional elements: knife block, utensil trays, kitchen roll holder, notice-board, rods for hanging kitchen tools, bread box and wooden boxes. — Slatted shutter cabinet with flint-colored front. The flat slats close flush. The toaster and mixer can be used in the cabinet without an open door getting in the way.



The flush stainless steel basin and mixer faucet rising from the worktop form the water point that can be functionally enhanced with accessories such as the hanging sieve.



bulthaup b1 internal drawer and two pull-outs in laminated birch with independent triple dovetailing.



bulthaup b2 workbench with side functional gap into which kitchen tools and dish towels can be hung.



Aluminum rail with anthracite-colored glass holders in the bulthaup b2 tool cupboard.

Right side:

Functional prisms in oak with stainless steel divider and utensil tray in cross-section. — bulthaup b3 spotlights for mood lighting and light for working in. It can be positioned in the functional gap precisely where it is needed. — Internal drawer and pull-out made from solid walnut with craftsman finish featuring traditional dovetail joints. The pull-out can be divided with wooden boxes. — bulthaup mixer faucet extending from the function box. It ensures a high outlet and clear worktop.





Passion for the right things

Every material tells its own story

Wood breathes, has warmth, and feels soft. Wood has a soul and its soul lies in its natural characteristics. Every tree is unique like a fingerprint. Your bulthaup kitchen is equally unique. This is why our veneer craftsman selects the right veneer for your kitchen. Many years of experience and professional skill help him, as does his understanding of the characteristic properties of every type of wood. He has respect for this valuable raw material and its individual story. His is a trained eye when it comes to compensating for tiny imperfections in the wood and creating a harmonious veneer finish.

At bulthaup, materials are authentic: they are what they look like, smell like and feel like. Wood is warm and vital. Materials other than wood, such as lacquer, laminate, aluminum, stainless steel, glass and stone, are used in places where they create the perfect complement to the natural warmth of the wood. All that matters is the appreciation of the material. Intimate knowledge of the material drives the motivation to create individual masterpieces. We call this material authenticity.

Material authenticity is derived from our passion for the right things. We focus on what really matters. For example, anodized aluminum is used to give surfaces the resistance they need for optimal use in the kitchen. Every surface material has its own story. If the jar containing home-made marmalade is reflected in the high-gloss lacquer, the kitchen

starts to become not just a kitchen, but your kitchen. Behind that high-gloss front is a nine-stage finishing process. The fronts, the reverses, and also the edges are polished by hand after each of the total of three lacquering processes. In a final step, each front is once again meticulously checked and finely polished until the transition from surface to edge is seamless and smooth. bulthaup steps in where human input is needed because only hands and eyes are able to perfect what mechanical means cannot – whether it is laser laminate fronts or lightweight and seamless stainless steel.

Left side:
Wall panel in walnut,
horizontal veneer with
continuous veneer
bloom. A kitchen roll
holder is suspended in
the functional gap.







Reverse of the bulthaup b2 tool cabinet made from solid walnut. Its beauty radiates from every angle. The rear wall is also framed by an aluminum strip.



The 6-cm-thick bulthaup b1 worktop in white laminate, together with the fronts in their coordinated soft curves, create a balanced harmony.

Right side:

The laminate worktop blends in homogeneously with the system made up of fronts and side panels.

Previous pages:

Stainless steel monoblock with seamless joints between the side panels and worktop, and precise edge finishing. The stainless steel surface is given the characteristic bulthaup finish. — The high-gloss, flint-colored lacquered door has a remarkable deep luster that is produced through a nine-stage finishing process involving both machine and manual craftsmanship.



bulthaup

"All bulthaup surfaces are the same on every side. There is virtually no distinction between the front and the reverse. Joints are made invisible. The result is seamless transitions from surface to edge."

bulthaup

Right:
bulthaup b2 stainless steel worktop with
seamlessly welded edges. — Solid wood
panels in walnut and stainless steel produce
a beautiful collage. — The aluminum panels
provide an even base for the maplewood
trivet in the bulthaup b2 tool cabinet.





bulthaup

Accessories for more space

Accessories complement the kitchen and design systems. They provide eye-catching features and are the perfect companions for working with your hands

Our hands shape things. From the raw materials to the finished product, hands sow the grain, mill it, and turn it into bread. Bread is a common cultural asset all over the world. When we smell its aroma, when we feel its natural beauty, we feel at home. No matter where we are, sharing bread around the table opens our hearts. At bulthaup we have created accessories for every need and every desire, because we have a passion for natural products that enrich our lives.

Our bread-cutting boards are made from real wood, because the anti-bacterial properties of the wood make it so food-friendly. Wood remains the first choice in the kitchen, especially when knives are being used. Consequently, cutting, chopping and pasta boards at bulthaup are made from solid steamed maple wood or solid beech wood. The classic bulthaup chopping board is made from maple wood and has a well-designed metal handle that ensures safe handling.

The golden rule for working with our hands involves easy handling, tidying and the ready availability of tools. Just as with the typical equipment used by a craftsman, we always want to use simple, good solutions in the kitchen. The accessories we use to work with our hands need to be practical, solid and durable. And of course form follows functionality to ensure that we also find them beautiful.

Genuine craftsmanship follows traditions. Whether we're thinking about aromatic bread or kitchen accessories, we all long for timeless beauty that actually works. A trivet made from solid stainless steel with side handles big enough to accommodate even large roasting tins. Utensil trays made from stainless steel that look beautiful when serving up at the table, but which also fit beautifully into the functional prisms of the drawers. A bread container made from terracotta. Inside it, our bread stays fresh and crispy for many days longer. Designed by the hands of bulthaup craftsmen, just like the bread you bake yourself.

Left page:
Bread board in natural
maple with pull-out crumb
tray. The cutting trivet is
finished with traditional
finger joints.







The bulthaup b1 drawer made from laminate birch wood creates a warm contrast against the clean laminate exterior of the b1 cabinet. Wooden boxes and inserts for knives and spice jars are available to choose from for division of space and clear storage.

Previous pages:

Trivet made from solid stainless steel. The handles on the sides provide excellent grips. — Utensil trays made from stainless steel with leather inlay. They can be stowed in the drawers' functional prisms and are also a beautiful serving accessory on any table.



You can bring order and structure to your utensils with wooden boxes in the solid birch wood pull-outs.

"The functional prisms are more than an organization system. Every user can arrange them as they wish – with a different layout every day if desired."

bulthaup



bulthaup walnut wood drawer with functional prisms in walnut. Stainless steel dividers, utensil trays, knife holders and spice jars are filled and complemented with personal utensils.



bulthaup aluminum drawer with functional prisms in natural oak. Stainless steel dividers, utensil trays, foil roll holder and spice jars come from the bulthaup internal organization system.



bulthaup steel drawer in anthracite, equipped with functional prisms featuring an anthracite-colored, rubber-like surface. It accommodates cutlery in utensil trays with leather inlays. Glass dividers also create compartments to suit the user's own needs.



An aluminum holder for the china pot hangs from the functional gap. The white pot can hold kitchen utensils, as well as herbs.



Glass spice containers line up in the functional prisms and can be placed lying down or standing up on the table or worktop.

Right side:
 Oval wooden box in veneered maple, measuring 58.5 x 29 x 13 cm. — Chopping board in steamed maple, oiled, measuring 55 x 40 x 7 cm. — Large and small cutting board in natural maple with stainless steel handle, measuring 45 x 31.6 x 2.2 cm and 31.7 x 21.5 x 1.5 cm. — Bread container in white stone with maple wood cover, measuring 47.4 x 28 x 18 cm.





Utensil trays in stainless steel with leather inlay in two widths and two heights: 18.5 x 9.5 x 3.1 or 4.9 cm and 26 x 9.5 x 3.1 or 4.9 cm.



Foil roll holder in aluminum, 37 cm long.



Leather pot cloth measuring 23 x 23 cm.



Salt mill in oak and pepper mill in walnut, 21.5 cm tall, 5 cm in diameter.



Kitchen and space systems. A comprehensive room and design concept for optimized workflows and space for creativity, communication, and an individual lifestyle.







bulthaup b1

This line makes everything so simple through a clear language of form and a modular structure.

Previous double page:
The table is the focus of this b1 kitchen, which comprises three zones: The kitchen island, the wall line and the tall appliance housing units. It is colored in alpine white with a bar top made from solid ash wood.

Left page:
The clarity of lines ensures a well-proportioned and harmonious interplay of the wall line and island. The wall line contains a shelving element with sliding glass doors.

Next double page:
The overall composition of this bulthaup b1 kitchen comprises a bulthaup c2 table, a kitchen island, a wall line, and a tall unit block in alpine white matt paint.

People have different tastes, different preferences, and different desires. They come alive in living spaces that are designed to match their outlook, their architecture, and their individual interests. They experience the most wonderful moments when living spaces match their character and their own individual lifestyle.

For personalized design freedom that can adapt to an ever-changing living situation, people want pure simplicity. It is for precisely these people that the bulthaup b1 product range was created. Its hallmarks are its focus on the essentials and the meticulous design of details. At bulthaup, we attach great importance to ergonomic design and functional intelligence.

The individual value concepts have a very simple foundation: a wall line, island, and a tall unit block. Three elements come together to produce a kitchen, enabling people to focus on their deepest desires, values and needs. At the heart of it all is the island and once again the kitchen is the hub for the important things in life like family and friends, communication and guests.

It's about simplicity. Many things in life can be made easier and better through intelligent minimization.

The self-contained form of the b1 wall line allows it to be positioned free-standing along a wall. Then the wall unit block keeps everything essential at hand.

For bulthaup b1, the focus on the essentials means the deliberate use of the right materials such as alpine white matt paint as a front material, laminate and stainless steel for worktops and solid ash as a bar top.

Simple and clear in its appearance and function, the b1 system is the kitchen for truly personal living spaces. It can change just like an individual's living situation can change, because people want to remain true to themselves in their desires, their tastes, and their preferences.







bulthaup b2

The kitchen workshop is synonymous with creative environment

Left page:
Two bulthaup b2 workbenches with solid walnut module and stainless steel module featuring a water point in front of a kitchen tool cabinet in walnut.

Next double page:
Two workbenches stand in a line in front of the kitchen tool cabinet. The workbench with solid wood modules also acts as a table. The appliance housing cabinet adds the finishing touch to the cooking area.

Pages 68/69:
Kitchen tool cabinets in two widths, 132 cm and 65.8 cm, are positioned next to an appliance housing cabinet that can accommodate an oven, dishwasher and refrigerator. The open narrow kitchen tool cabinet is equipped with an additional aluminum frame that conveniently houses containers for spices, provisions and utensils as well as a compartment for bottles.

Pages 70/71:
Many configurations are possible with the b2 workbenches and kitchen tool cabinets. Here, two workbenches stand opposite each other, allowing people to chat and work at the same time.

We spend our happiest moments around the table. Dining tables are places of consummate pleasure. bulthaup developed b2 to create space and time for enjoyment. bulthaup b2 turns kitchens into workshops that allow for ample freedom of movement. b2's unique organizational principle reduces the kitchen to three sculptural elements: the workbench, the kitchen tool cabinet, and the kitchen appliance housing cabinet. These three elements, freestanding or combined, create timeless objects in the room. Their intelligent interiors allow the superfluous to be removed and only the essentials retained.

The philosophy of a workshop seems at odds with enjoyment. Traditionally, chefs hang up their utensils, their ladles and their pans ready to reach for them while pots and bowls are stored on shelves. Even at the start of the 20th century there were firms specializing in the production of both carpenter's and kitchen tools. To allow people to focus on enjoyment, they work at a kitchen workbench. Their workshop combines everything needed for preparing, cooking and enjoying food: a work surface, water point, cooking area, and the dining table. The cooking area becomes a very congenial place as users enjoy complete freedom of movement around their workstation, and, no longer working up against a wall, they can enjoy conversation with others while preparing a meal.

bulthaup has created the practical test kitchen because the focus is on reducing everything to the essentials, both inside and out,

mentally and physically. Before the development of the b2 kitchen tool cabinet, a conventional kitchen was cleared of all items to realistically determine actual storage requirements. A group of designers investigated the definitive amount of kitchen utensils, kitchen equipment, and crockery needed for meal preparation, and compressed the storage space down to the essential dimensions. This compaction makes it possible to access everything directly and to have provisions and spices immediately at hand, so that you can focus on what matters: enjoyment.















bulthaup b3

An endless
diversity of
variations and
maximum
architectural
independence

Left page:

A bulthaup c3 table in walnut stands in front of a bulthaup b3 wall panel in walnut with a wall-hanging sideboard finished in high-gloss flint lacquer. Spotlights and a shelf insert themselves into the structure of the horizontally aligned wall panel.

Next double page:

bulthaup b3 island and tall unit line are positioned in front of a walnut wall panel that acts as a room divider. The island is designed as a stainless steel monoblock with pull-outs in brilliant flint lacquer, matching the tall unit line in front of the wall panel.

People feel happy when they can grow and develop in accordance with their ideas, desires and ambitions. Style and architecture, the living space itself, must therefore be as adaptable and individual as the person living in it, so that they can enjoy, relax, and truly feel at home. At the heart of that experience is the table. It's where people are free to express themselves in their individual styles, talking to family, friends and guests, all the while cooking and hosting.

A kitchen must be as versatile as the individual for its owner to be able to truly enjoy it. bulthaup b3 offers an almost endless diversity of variations.

With bulthaup b3, the wall becomes functional rather than static. The bulthaup b3 multi-function wall allows for casual hanging of all kitchen and decorative elements, creating open rooms that interact with the living space and its occupants. Thin materials and clarity of form, with accentuation of the horizontal plane, create a floating characteristic to the kitchen architecture. This floating quality is produced independently of whether the objects are floor-standing, foot-supported or wall-hanging.

In combination with the innovative bulthaup monoblock, which seamlessly integrates to become a sculpture within the room, a sense of voluminous space is achieved. A variety of surfaces expands the scope for

design whether it involves laminate, lacquer, aluminum, stainless steel, wood veneer, or solid wooden fronts.

Custom-designed worktops measuring just ten millimeters in thickness with the seamless integration of cooking and water points extend the possibilities for variation and satisfy even the most exacting demands.

A flexible interior cabinet design and a drawer organization system that is customizable with a wide range of accessories supplement the collection to create true kitchen architecture: a living space that constantly invites you to develop and grow.

















Previous pages 76 – 81:
bulthaup b3 room plan in
gravel laminate in front of
a wall panel in sand beige
aluminum. The kitchen
table and laminate mono-
block form the center of
the room. The floating
wall line accentuates the
sense of spaciousness. —
Laminate monoblock in
front of a floating wall line,
equipped with functional
boxes in the area of the
water point. — The pocket
door units installed at mid-
height, extend the wall line
towards the living area. —
bulthaup b3 sideboard in
flint matt paint.

Right:
bulthaup c2 table in gravel
laminate.



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