## **TORQUE SPECIFICATION**

SS050-10

Part tightened	N⋅m	kgf-cm	ft-lbf
Receiver x Liquied tube	6.0	60	52 in.·lbf
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	10	100	7
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Cooling unit x Suction tube	32	330	24
Expansion valve x Evaporator	5.4	55	48inlbf
Suction line (Piping joint)	32	330	24
Liquid line (Piping joint)	14	140	10
Pressure switch x Liquied tube	10	100	7
Pressure plate x Compressor	13.2	135	9
Compressor x Compressor bracket	25	250	18
Compressor bracket x Engine	47	475	34
Idle pulley lock nut	39	400	29

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