## **TORQUE SPECIFICATION**

SS05F-01

Part tightened	N⋅m	kgf-cm	ft-lbf
Transmission x Engine	72	730	53
Starter x Transmission	39	400	29
Engine rear mounting x Transmission	65	660	48
Rear end plate x Transmission	18	185	13
Clutch release cylinder x Clutch housing	12	120	9
Clutch release cylinder line x Clutch housing (2WD)	12	120	9
Front exhaust pipe x TWC	48	490	35
Front exhaust pipe support bracket	44	450	33
Front exhaust pipe x Exhaust manifold	62	630	46
Engine rear mounting bracket x Frame (2WD)	58	590	43
Engine rear mounting bracket x Engine rear mounting (2WD)	18	185	13
Crossmember x Engine rear mounting (4WD)	18	185	13
Crossmember x Frame (4WD)	65	660	48
Transmission x Transfer (4WD)	24	240	17
Reverse shift arm bracket set bolt	18	185	13
Rear bearing retainer x Intermediate plate	18	185	13
Shift fork x Shift fork shaft	20	200	14
Straight screw plug	19	190	14
Front bearing retainer x Transmission case	17	170	12
Transmission case x Transfer adaptor	37	380	27
Transmission case x Extension housing	37	380	27
Shift lever housing set bolt	38	390	28
Clutch housing x Transmission case	36	370	27
Oil receiver pipe x Extension housing	11	115	8
Back-up light switch	44	450	32
Restrict pin	37	380	27
Control shift lever retainer x Transfer adaptor	18	185	13
Control shift lever retainer x Extension housing	18	185	13
Filler and drain plug	37	380	27
Vehicle speed sensor set bolt (2WD)	11	115	8

2003 TOYOTA TACOMA (RM1002U)

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