



INSTALLATION

- 1. TIGHTEN IDLE PULLEY LOCK NUT TEMPORALLY Torque: 2.5 N·m (25 kgf·cm, 22 in.·lbf)
- 2. INSTALL DRIVE BELT
- 3. USING ADJUSTING BOLT, ADJUST DRIVE BELT TENSION

Drive belt tension New belt: 160 ± 25 lbf Used belt: 100 ± 25 lbf

- 4. TIGHTEN IDLE PULLEY LOCK NUT Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)
- 5. INSTALL PS PUMP DRIVE BELT
- 6. INSTALL ENGINE UNDER COVER

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 2503