SR04H-03

DISASSEMBLY

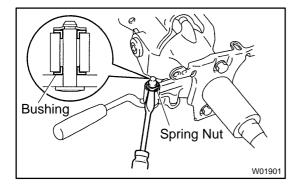
NOTICE:

When using a vise, do not overtighten it.

- REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP (See page SR-17)
- 2. REMOVE 4 TENSION SPRINGS

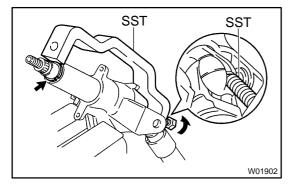
HINT:

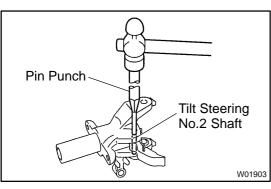
Remove the springs with the tilt function at maximum tilt up.



3. REMOVE TILT LEVER

- (a) Using a screwdriver, remove the spring nut.
- (b) Remove the tilt lever.
- (c) Remove the 2 bushings from the column upper tube.
- 4. REMOVE TILT LEVER LINK
- 5. REMOVE COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY
- (a) Using a hexagon wrench, remove the 2 tilt steering bolts.
- (b) Remove the column upper tube with the main shaft from the column tube.
- 6. REMOVE TILT LEVER RETAINER





7. REMOVE MAIN SHAFT ASSEMBLY

(a) Using SST, compress the compression spring. SST 09950–40011 (09958–04011)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

- (b) Using a snap ring expander, remove the snap ring from the shaft.
- (c) Remove the main shaft from the column upper tube.
- (d) Remove the compression spring and bearing thrust collar from the shaft.

8. REMOVE TILT STEERING PAWL

Using a pin punch and hammer, tap out the tilt steering No.2 shaft and remove the tilt steering pawl.

2003 TOYOTA TACOMA (RM1002U)

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