TORQUE SPECIFICATION

SS058-06

| Part tightened | N∙m | kgf-cm | ft-lbf |
|---|-----|--------|------------|
| Master cylinder x Piston stopper bolt | 8.0 | 80 | 69 in.·lbf |
| Master cylinder x Reservoir | 1.5 | 15 | 13 in.·lbf |
| Master cylinder x Brake booster | 13 | 130 | 9 |
| Brake line union nut | 15 | 155 | 11 |
| Brake booster clevis lock nut | 25 | 260 | 19 |
| Brake booster x Pedal bracket | 13 | 130 | 9 |
| Bleeder plug | 11 | 110 | 8 |
| Front disc brake caliper x Torque plate 2WD | 88 | 900 | 65 |
| Front disc brake caliper x Steering knuckle 4WD, pre runner | 123 | 1,250 | 90 |
| Front disc brake torque plate x Steering knuckle 2WD | 108 | 1,100 | 80 |
| Front disc x Front axle hub 2WD | 64 | 650 | 47 |
| Front disc brake caliper x Flexible hose | 30 | 310 | 22 |
| Rear drum brake wheel cylinder x Baking plate | 10 | 100 | 7 |
| Parking brake bellcrank bracket x Backing plate | 13 | 130 | 9 |
| LSP & BV x LSP & BV bracket | 13 | 130 | 9 |
| LSP & BV bracket x Load sensing spring assembly | 18 | 185 | 13 |
| Load sensing spring assembly x Shackle No. 1 | 18 | 185 | 13 |
| Shackle No. 1 x Shackle No. 2 | 13 | 130 | 9 |
| Shackle No. 2 x Shackle bracket | 13 | 130 | 9 |
| LSP & BV bracket x Frame | 29 | 300 | 22 |
| Shackle bracket x Rear axle housing | 29 | 300 | 22 |
| ABS actuator bracket x ABS actuator | 9.0 | 91.8 | 7 |
| ABS actuator x ECU | 1.8 | 18.4 | 16 in.·lbf |
| ABS actuator bracket x Body | 19 | 195 | 14 |
| Speed sensor installation bolt | 8.0 | 82 | 71 in.·lbf |
| Front speed sensor harness x Upper arm | 8.0 | 82 | 71 in.·lbf |
| Front speed sensor harness x Side rail | 13 | 130 | 9 |
| Rear speed sensor harness x Axle housing | 13 | 130 | 9 |
| Rear speed sensor harness x Fuel tank | 13 | 130 | 9 |
| Rear speed sensor harness x Side rail | 13 | 130 | 9 |
| Brake pedal x Pedal bracket | 34 | 350 | 25 |

2003 TOYOTA TACOMA (RM1002U)

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