## **TORQUE SPECIFICATION**

SS04E-01

Part tightened	N⋅m	kgf-cm	ft-lbf
Drive end frame x Rectifier end frame	4.5	46	40 in.·lbf
Generator pulley nut	110	1,125	81
Rectifier holder set screw	1.96	20	17.4 in.·lbf
Rear end cover x Rectifier end frame	4.5	46	40 in.·lbf
Terminal insulator mounting nut	4.1	42	36 in.·lbf
Pivot bolt (For generator)	59	600	43
Lock bolt (For generator)	29	300	21
Generator wire mounting nut	9.8	100	7.2
Bearing retainer x Drive end frame	2.6	26.5	23 inlbf
Rectifier holder x Drive end frame	3.9	40	34.7 in.·lbf
Voltage regulator x Rectifier holder	1.96	20	17.4 in.·lbf

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