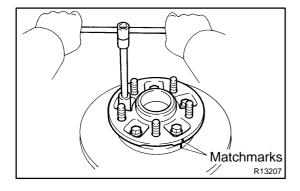
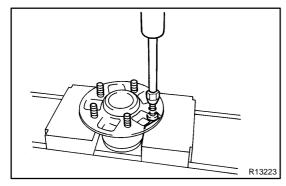
FRONT WHEEL HUB BOLT (2WD) REPLACEMENT

- 1. REMOVE FRONT WHEEL
- 2. REMOVE AXLE HUB WITH STEERING KNUCKLE (See page SA-15)

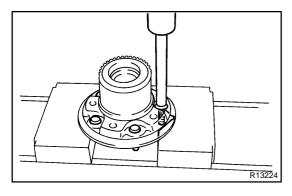


3. REMOVE HUB BOLT

- (a) Place matchmarks on the disc and axle hub.
- (b) Remove the 5 bolts and separate the disc and axle hub.



- (c) Install the nut to the hub bolt.
- (d) Using a brass bar and press, remove the hub bolt.



4. INSTALL HUB BOLT

- (a) Using a brass bar and press, install a new hub bolt.
- (b) Align the matchmarks and install the axle hub to the disc with the 5 bolts.

Torque: 64 N·m (650 kgf·cm, 47 ft·lbf)

- 5. INSTALL AXLE HUB WITH STEERING KNUCKLE (See page SA-19)
- 6. INSTALL FRONT WHEEL

Torque: 110 N-m (1,150 kgf-cm, 83 ft-lbf)

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1880