



### NIRMAL

**Quality Means Nirmal** 

Your ultimate destination for all Fencing Solutions under one roof



www.groupnirmal.com | Follow Us: 😝 📵 🚳 🚳

MANUFACTURER OF WORLD-CLASS STEEL WIRES
GI WIRE | BARBED WIRE | CHAINLINK FENCE
PVC COATED GI WIRE | ELECTRODES

"Rudramani" 1720, Laskarhat, EM Bypass, Kolkata 700039 +91-33-6622 4848 | info@groupnirmal.com

## NIRMAL













GI SINGLE WIRE (EMBOSSING & 50 KG BUNDLES)				
DIA (MM)	<b>GAUGE</b> (KG)	<b>QTY</b> KG	LENGTH (METRE)	LENGTH (FEET)
1.60	16	1	64	210
2.00	14	1	41	134.5
2.50	12	1	26	85.3
3.00	11	1	18	59
3.15	10	1	17	55.8
4.00	8	1	10	32.8
5.00	6	1	6.5	21.3



NIRMAL BARBED

WIRE











AGRICULTURE SECURITY FENCING

PERIMETER PROTECTION

BORDER FENCING

BARBED WIRES (EMBOSSING)					
DIA	GAUGE BUNDLE BUNDLE METER		FEET		
(MM)		(KG)	(METRE)	(PER KG)	(PER KG)
2.50X2.50	12X12	30	200	6.7	22
2.00X2.00	14X14	28	300	10.7	35



#### NIRMAL CHAINLINK FENCE











CHAINLINKE 50 FEET LEN	D FENCINGS IGTH	3 FEET HEIGHT		
WIRE DIAMETER (MM)	WIRE DIAMETER (SWG)	WEIGHT 2 INCH GAP(KG)	WEIGHT 3 INCH GAP (KG)	WEIGHT 4 INCH GAP (KG)
2.50	12.00	24	16	12
3.00	11.00	34	23	17
3.15	10.00	37	25	19
4.00	8.00	59	40	30
CHAINLINKED FENCINGS 50 FEET LENGTH		4 FEET HEIGHT		
2.50	12.00	32	21	16
3.00	11.00	45	31	23
3.15	10.00	50	34	25
4.00	8.00	79	54	41
CHAINLINKE 50 FEET LEN	D FENCINGS IGTH	5 FEET HEIGHT		
2.50	12.00	39	27	20
3.00	11.00	56	38	28
3.15	10.00	62	42	32
4.00	8.00	98	67	51
CHAINLINKED FENCINGS 50 FEET LENGTH		6 FEET HEIGHT		
2.50	12.00	47	32	24
3.00	11.00	68	46	35
3.15	10.00	74	51	38
4.00	8.00	118	81	61

<sup>&</sup>quot;Customised dimension/size can be made for bulk orders"

#### **NIRMAL 6013 WELDING ELECTRODES**







REPAIR AND MAINTENANCE

WELDING CURRENT (AMPS) D+, A50					
5.00×450 MM	4.00×450 MM	3.15×450 MM	3.15×350 MM	2.50×350 MM	
180-220	140-170	90-120	90-120	70-90	
WELD METAL ANALYSIS (AVERAGE VALUE)					
C%	Mn.%	Si%	S%	Р%	
0.10 Max.	0.35-0.55	0.30 Max.	0.30 Max.	0.03%Max.	
TYPICAL MECHANICAL PROPERTIES					
UTS	YS	Elongation %	Charpy'V'Notcl at+27°C	Reduction of Area	
410N/mm2 Min	330 Min. N/mm2	L=5d 20 Min.	47(J) Min.	50% <b>M</b> in.	

Available in standard carton packaging of 16 - 20 kg box containing 6 cartons.



#### NIRMAL PVC BARBED WIRE









BOUNDARY FENCING



PERIMETER PROTECTION



BORDER FENCING

BARBED WIRES (EMBOSSING)					
DIA	GAUGE	BUNDLE WEIGHT	BUNDLE LENGTH	METER	FEET
(MM)		(KG)	(METRE)	(PER KG)	(PER KG)
2.50X2.50	12X12	30	200	6.7	22



# NIRMAL PVC CHAINLINK FENCE











FENCING

WIRE DIAMETER	PVC CHAIN LINK FENCE WEIGHT FOR LENGTH 50 FT & 4 FT				
(GI+PVC) MM	25 MM	50 MM	75 MM	100 MM	
2+1	46.47 KG	23.05 KG	15.42 KG	11.52 KG	
2.5+1.5	75.28	37.55	25.09	18.77	
WIRE DIAMETER	PVC CHAIN LINK FENCE WEIGHT FOR LENGTH 50 FT & 5 FT				
(GI+PVC) MM	25 MM	50 MM	75 MM	100 MM	
2+1	57.9 KG	28.71 KG	19.22 KG	14.35 KG	
2.5+1.5	93.80	46.78	31.26	23.29	
WIRE DIAMETER	PVC CHAIN LINK FENCE WEIGHT IN G/SQFT				
(GI+PVC) MM	25 MM	50 MM	75 MM	100 MM	
2+1	232g	115g	77g	57g	
2.5+1.5	375	187	125	93	



NIRMAL PVC GI

WIRE













HORTICULTURE



GI WIRE DIAMETER (MM)	PVC COATING THICKNESS (MM)
2.00	1.0
2.5	1.5

However, the coating thickness on the wire is customizable. On a 2.0 mm Gl wire we can do a 2mm thickness of PVC as well.



"Customised dimension/size can be made for bulk orders"