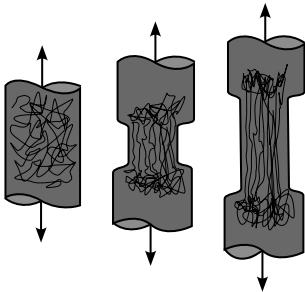


Necking with cold drawing



Necking without cold drawing

