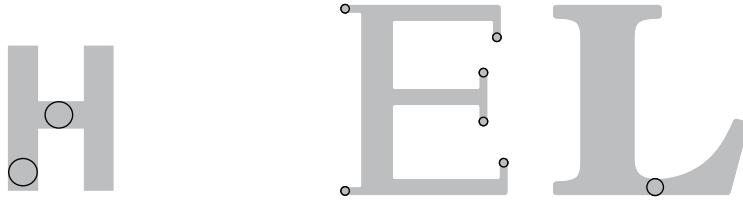


# FAB STAINLESS - No Backs

PRODUCT STANDARDS

**LAY-PS-1**  
revised 11/22/2023  
by Jenna Weiers



Mini Letters				Letters				Bars		Logos
Depth	Min Stroke & Serif	Min Size	Max Size	Min Stroke	Min Serif	Min Size	Max Size	Min Punctuation	Stroke 1"/2"/3"	Max Area sq. in.
Face	0.1"*	0.75"	Sheet	0.1"*	0.1"*	0.75"	Sheet	.75"	95"/95"/95"	Sheet
0.375"	0.38"	2"	4"	NA	NA	NA	NA	1"	12"/12"/12"	NA
0.5"	0.38"	2"	8"	NA	NA	NA	NA	1"	12"/12"/12"	NA
0.75"	0.38"	2"	12"	NA	NA	NA	NA	1"	12"/12"/12"	NA
1.0"	0.38"	2"	12"	0.5"	0.38"	12"	36"	1"	40"/47"/47"	1,296
1.5"	0.38"	2"	12"	0.75"	0.38"	12"	36"	1"	47"/47"/47"	1,296
2.0"	0.6"	2"	12"	1.0"	0.39"	12"	45"	1.5"	47"/47"/47"	2,025
2.5"	0.65"	8"	12"	1.25"	0.4"	12"	45"	1.5"	47"/95"/95"	2,025
3.0"	0.65"	8"	12"	1.5"	0.5"	12"	47"	1.5"	47"/95"/95"	2,209
4.0"	0.75"	8"	12"	2.0"	0.75"	12"	47"	2"	NA/95"/95"	2,209
5.0"	1.00"	8"	12"	2.5"	0.95"	12"	47"	2"	NA/NA/95"	2,209
6.0"	NA	NA	NA	3.0"	1.25"	12"	47"	2"	NA/NA/95"	2,209



## Sheet Info

**47"h x 95"w** Horizontal

**95"h x 47"w** Vertical

**47"h x 95"w** Polished

**47"h x 95"w** Painted

## Returns (St. Steel)

Grain runs around the letter  
(Long Direction)

## Face Material

\* 0.5" minimum stroke  
required for assembly

## SSTL Assembly

Nothing over max letter size  
Requires additional stiffeners

## Mini Style Limits

**2" - 3" Height** Block & Upper Case

**4" - 5" Height** Block Only

**+6" Height** Block or Squared Serif

No Fillets on mini letters



## Connected Letters

Treat Connected Letters as  
Serifs at Connection



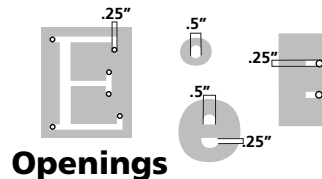
## Puzzle Fit

Have a 0.375" gap between  
items that puzzle fit

## Bottom Studs

**Interior** 4" - 12"

**Exterior** 4" - 8"



## Openings

Straight Return **.25"**

Curved Return **.5"**

This is a general rule and  
depends largely on the  
shape of the opening.

## Material Gauge

	Face	Return
<b>Up to 12"</b>	16	24
<b>13" - 24"</b>	18	24
<b>24"+</b>	16	24

## Miscellaneous

1/4" Strokes for masking

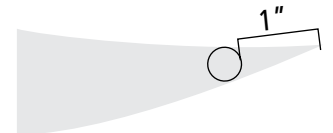
No Custom Stud Placements

Logos exceeding max letter size  
will require added stiffeners

Panels over max letter size  
will warp

## Swoosh

### Pointed Tip



.6" stroke needed 1" in from tip  
-return will have a slight inset-

-OR-

### Round Tip



Outside Corners **.3" Fillet**

No more than 3/4" overhang on  
inset swoosh

## INTRANET LINKS

[Fabricated Stainless](#)