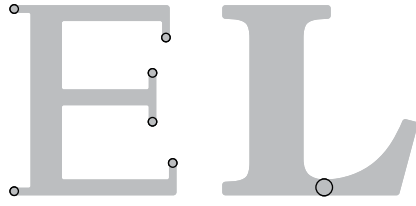# FAB STAINLESS - Trimless Face PRODUCT STANDARDS

LAY-PS-11
revised 11/22/2023
by Jenna Weiers

Letters / Bars / Logos

Depth	Min Stroke	Min Serif*	Max Stroke	Min Size	Max Size	Min Punctuation	Min Bar Stoke	Max One Piece	Max Area sq. in.
2″	0.75″	0.75″	9″	6″	9″	2″	0.75″	12″	81
2″	1.0″	1.0″	12″	9″	24″	2″	1″	24″	576
2″	2″	2″	12″	24″	36″	2″	2″	48″	1,296
3″	1.5″	1.5″	12″	9″	24″	2″	1.5″	48″	576
3″	2.0″	2.0″	12″	24″	36″	2″	2″	48″	1,296

HORIZONTAL   VERTICAL

Sheet Info

47″h × 95″w	Horizontal
95″h × 47″w	Vertical
47″h × 95″w	Polished
47″h × 95″w	Painted

Returns (St.Steel)

Grain runs around the letter
(Long Direction)

INSIDE ALWAYS .125

Fillet Radius

Inside Corners **.125″**

Fillet is on Acrylic only, can will have corners come to points

Miscellaneous

No Custom Stud Placements

Minimum Gap of 0.265″ needed for cutting acrylic
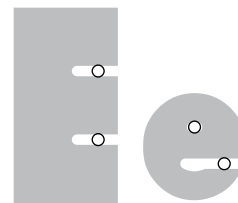
Inside fillets may cause some shadowing

*Serifs must be squared

Logos exceeding max size will require added stiffeners

Does not use L-Brackets

Acrylic Face

Reveal	Sheet
1/4″ exposed	3/4″
1/2″ exposed	1″
3/4″ exposed	1″

Minimum Opening

Openings	**.75″**

Material Gauge

	Face	Return
Up to 12″	16	24
13″ - 24″	18	24
24″+	16	24

INTRANET LINKS

Fabricated Stainless

UL & LED Info

LED

Wire hole	.375″
Standard LED	.5″ x 1.8″
RGB LED	.625″ x 2.75″
Cable	10′ Long Standard

*No Warm White

RGB LEDS (Face Lit)

Min Stroke	Min Size	Min Return	Min punctuation
3″	10″	2″	3″

Swoosh

Round Tip

Outside Corners	.3″ Fillet