FAB ALUMINUM - No Backs PRODUCT STANDARDS
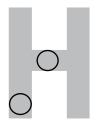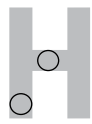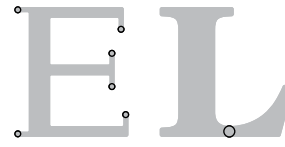
Depth	3"- 5" Min Size	- Max Size	Min Stroke & Serif	5-11.9" Min Size	- Max Size	Min Stroke & Serif	Over 12" Min Size	- Max Size	Min Stroke & Serif	Bars Min Punctuation	Max One Piece	Max Area sq. in.
Face	.05"	Sheet	0.7"	.05"	Sheet	0.7"	0.5"	Sheet	0.5"			
1"	3"	5"	0.7"	5"	12"	0.7"	12"	36"	1.75"	2"	40"	1,296
1.5"	3"	5"	0.7"	5"	12"	1.25"	12"	48"	1.75"	2"	48"	2,304
2"	3"	5"	0.7"	5"	12"	1.5"	12"	60"	1.75"	2"	48"	3,600
3"	NA	NA	NA	5"	12"	1.75"	12"	60"	1.75"	2"	48"	3,600
3.5"	NA	NA	NA	NA	NA	NA	12"	60"	2"	2"	60"	3,600
4"	NA	NA	NA	NA	NA	NA	12"	60"	2"	2"	60"	3,600
5"	NA	NA	NA	NA	NA	NA	12"	60"	2.5"	2"	60"	3,600
6"	NA	NA	NA	NA	NA	NA	12"	60"	3"	2"	60"	3,600

Sheet Info

Horizontal Brushed
42"h x 72"w or 119"h x 36"w
+100" will not have clear coat

Vertical Brushed
72"h x 42"w or 36"h x 119"w
+100" will not have clear coat

Anod Horiz
42"h x 72"w or 84"h x 36"w

Anod Vert
72"h x 42"w or 36"h x 84"w

Painted
59"h x 100"w

Prep for paint
59" x 119"

Returns (Alum)

Grain runs front to back
(Short Direction)

Face Material

* 0.5" minimum stroke
required for assembly

Alum Assembly

Requires additional structure

Nothing over max letter size

Connected Letters

Treat Connected Letters as
Serifs at Connection

Puzzle Fit

Have a 0.375" gap between
items that puzzle fit
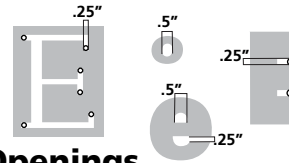
Oversize Items

Items larger then max size need
addittional structure/stiffeners

Items must fit on sheet size

Items cannot exceed max
square inches

Panels and bars over max size
will warp

RC14 required on 40"+

Openings

Under 12"	.7"
Over 12" Straight Return	.25"
Curved Return	.5"

This is a general rule and
depends largely on the
shape of the opening.

Material Gauge

Face	.09"
Returns	.063"

Inset Returns

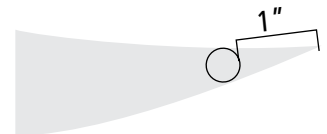Brushed Alum returns cannot
be inset

Miscellaneous

1/4" Stokes for masking

No Custom Stud Placements

Swoosh

Pointed Tip

.6" stroke needed 1" in from tip
-return will have a slight inset-

-OR-

Round Tip

Outside Corners   .3" Fillet

No more then 3/4" overhang on
inset swoosh