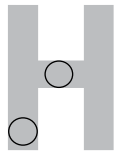


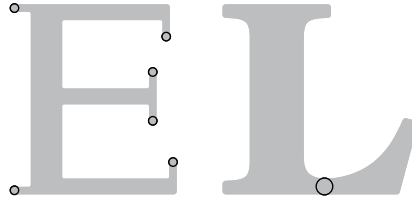
# FAB STAINLESS - No Backs

## PRODUCT STANDARDS

**LAY-PS-1**  
revised 1/7/2025  
by Jenna Weiers



**Letters  
Under 12"**



**Letters  
Over 12"**

Depth	Min Size	Max Size	Min Stroke & Serif
Face	0.75"	Sheet	0.1" *
0.375"	2"	4"	0.38"
0.5"	2"	8"	0.38"
0.75"	2"	12"	0.38"
1.0"	2"	12"	0.38"
1.5"	2"	12"	0.38"
2.0"	2"	12"	0.6"
2.5"	8"	12"	0.65"
3.0"	8"	12"	0.65"
4.0"	8"	12"	0.75"
5.0"	8"	12"	1.00"
6.0"	NA	NA	NA

Min Size	Max Size	Min Stroke	Min Serif
0.75"	Sheet	0.1" *	0.1" *
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
12"	36"	0.5"	0.38"
12"	36"	0.75"	0.38"
12"	45"	1.0"	0.39"
12"	45"	1.25"	0.4"
12"	47"	1.5"	0.5"
12"	47"	2.0"	0.75"
12"	47"	2.5"	0.95"
12"	47"	3.0"	1.25"

Min Punctuation
.75"
1"
1"
1"
1"
1.5"
1.5"
1.5"
2"
2"
2"

Stroke 1"/2"/3"	Max Area sq. in.
95"/95"/95"	Sheet
12"/12"/12"	NA
12"/12"/12"	NA
12"/12"/12"	NA
40"/47"/47"	1,296
47"/47"/47"	1,296
47"/47"/47"	2,025
47"/95"/95"	2,025
47"/95"/95"	2,209
NA/95"/95"	2,209
NA/NA/95"	2,209
NA/NA/95"	2,209

HORIZONTAL

VERTICAL

### Sheet Info

47"h x 95"w	Horizontal
95"h x 47"w	Vertical
47"h x 95"w	Polished
47"h x 95"w	Painted
47"h x 95"w	Perforated

### Returns (St. Steel)

Grain runs around the letter  
(Long Direction)

### Face Material

\* 0.5" minimum stroke  
required for assembly

### SSTL Assembly

Requires additional stiffeners  
Nothing over max letter size

*Script*

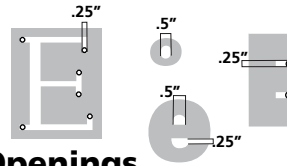
### Connected Letters

Treat Connected Letters as  
Serifs at Connection



### Puzzle Fit

Have a 0.375" gap between  
items that puzzle fit



### Openings

Straight Return	.25"
Curved Return	.5"

This is a general rule and  
depends largely on the  
shape of the opening.

### Material Gauge

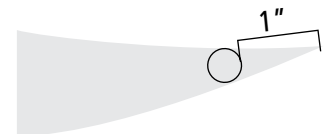
	Face	Return
Up to 12"	16	24
13" - 24"	18	24
24"+	16	24

### Miscellaneous

1/4" Strokes for masking  
No Custom Stud Placements  
Logos exceeding max letter size  
will require added stiffeners  
Panels over max letter size  
will warp

### Swoosh

#### Pointed Tip



.6" stroke needed 1" in from tip  
-return will have a slight inset-

-OR-

#### Round Tip



Outside Corners .3" Fillet

No more than 3/4" overhang on  
inset swoosh

### INTRANET LINKS

[Fabricated Stainless](#)