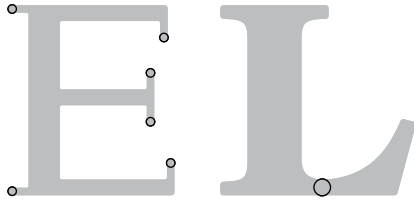# FAB STAINLESS - Trimless Face PRODUCT STANDARDS

LAY-PS-11
revised 1/7/2025
by Jenna Weiers

Letters

Depth	Min Size	Max Size	Min Stroke	Min Serif	Max Stroke	Min Punctuation
2"	6"	9"	0.75"	0.75"	9"	2"
2"	9"	24"	1.0"	1.0"	12"	2"
2"	24"	36"	2"	2"	12"	2"
3"	9"	24"	1.5"	1.5"	12"	2"
3"	24"	36"	2.0"	2.0"	12"	2"

Bars

Min Bar Stoke	Max One Piece	Max Area sq. in.
0.75"	12"	81
1"	24"	576
2"	48"	1,296
1.5"	48"	576
2"	48"	1,296

HORIZONTAL VERTICAL

Sheet Info

47"h × 95"w	Horizontal
95"h × 47"w	Vertical
47"h × 95"w	Polished
47"h × 95"w	Painted

Returns (St.Steel)

Grain runs around the letter
(Long Direction)

INSIDE ALWAYS .125

Fillet Radius

Inside Corners **.125"**

Fillet is on Acrylic only, can will have corners come to points

Miscellaneous

No Custom Stud Placements

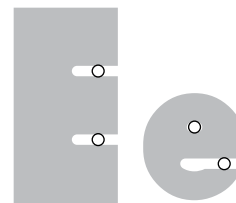Inside fillets may cause some shadowing

*Serifs must be squared

Logos exceeding max size will require added stiffeners

Does not use L-Brackets

Acrylic Face

Reveal	Sheet
1/4" exposed	3/4"
1/2" exposed	1"
3/4" exposed	1"

Any size reveal can be used on any depth can

Minimum Opening

Openings	**.75"**

Material Gauge

	Face	Return
Up to 12"	16	24
13" - 24"	18	24
24"+	16	24

INTRANET LINKS

Fabricated Stainless

UL & LED Info

LED

Wire hole	.375"
Standard LED	.5" x 1.8"
RGB LED	.625" x 2.75"
Cable	10' Long Standard

*No Warm White

RGB LEDS (Face Lit)

Min Stroke	Min Size	Min Return	Min punctuation
3"	10"	2"	3"

Swoosh

Round Tip

Outside Corners .3" Fillet