FAB ALUMINUM - Trimless Face PRODUCT STANDARDS

LAY-PS-12
revised 11/22/2023
by Jenna Weiers
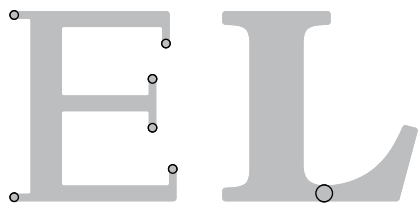
Letters / Bars / Logos

Depth	Min Stroke	Min Serif*	Max Stroke	Min Size*	Max Size	Min Punctuation	Min Bar Stoke	Max One Piece	Max Area sq. in.
2"	2.0"	2.0"	12"	16"	36"	2"	2"	48"	1,296
3"	2.0"	2.0"	12"	16"	36"	2"	2"	48"	1,296

* 12" paired with other letters or logos exceeding 16" (all other min. specs must be met as well)

HORIZONTAL   VERTICAL

Sheet Info

Horizontal Brushed
42"h x 72"w or 119"h x 36"w
+100" will not have clear coat

Vertical Brushed
72"h x 42"w or 36"h x 119"w
+100" will not have clear coat

Painted
59" x 100"

Returns (Alum)
Grain runs front to back
(Short Direction)

Material Gauge
Face	**.09"**
Returns	**.063"**

INSIDE ALWAYS .125

Fillet Radius
Inside Corners	**.125"**

Fillet is on Acrylic only, can will have corners come to points

Miscellaneous
No Custom Stud Placements

Bottom Stud w/ Approval only

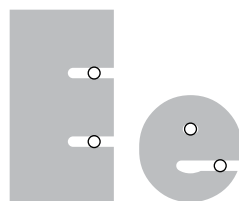Inside fillets may cause some shadowing

No Anodizing

*Serifs must be squared

Logos exceeding max letter size will require added stiffeners

Does not use L-Brackets

Acrylic Face
Reveal	Sheet
1/4" exposed	3/4"
1/2" exposed	1"
3/4" exposed	1"

Minimum Opening
Openings	**2"**

INTRANET LINKS
[Fabricated Aluminum](#)
[UL & LED Info](#)

LED
Wire hole	.375"
Standard LED	.5" x 1.8"
RGB LED	.625" x 2.75"
Cable	10' Long Standard

*No Warm White

RGB LEDS (Face Lit)
Min Stroke	Min Size	Min Return	Min punctuation
3"	16"	2"	3"

Swoosh

Round Tip

Outside Corners	.35" Fillet