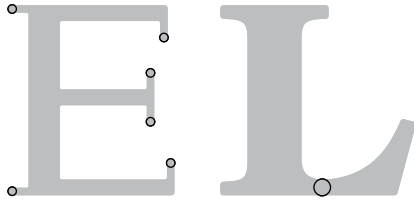


FAB ALUMINUM - Trimless Halo

PRODUCT STANDARDS

LAY-PS-10
revised 11/22/2023
by Jenna Weiers



Letters

Depth	Min Stroke	Min Serif**	Max Stroke	Min Size*	Max Size	Min Punctuation	Min Bar Stroke	Max One Piece	Logos Max Area sq. in.
1"	2"	2"	12"	16"	36"	2"	2"	48"	1,296
2"	2"	2"	12"	16"	36"	2"	2"	48"	1,296
3"	2"	2"	12"	16"	36"	2"	2"	48"	1,296
3"	6"	6"	12"	36"	48"	2"	2"	48"	2,304

* 12" paired with other letters or logos exceeding 16" (all other min. specs must be met as well)



Sheet Info

Horizontal Brushed

42"h x 72"w or 119"h x 36"w
+100" will not have clear coat

Vertical Brushed

72"h x 42"w or 36"h x 119"w
+100" will not have clear coat

Painted

59" x 100"

Returns (Alum)

Grain runs front to back
(Short Direction)

Miscellaneous

No Custom Stud Placements

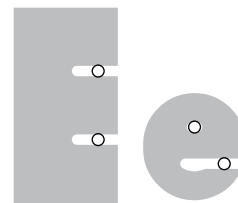
Bottom Stud w/ Approval only

No Anodizing

**Serifs must be squared

Logos exceeding max letter size
will require added stiffeners

Does not use L-Brackets



Minimum Opening

Openings **2"**

Acrylic Back

Reveal	Sheet
1/4" exposed	1/2"
1/2" exposed	3/4"
3/4" exposed	1"

Material Gauge

Face	.09"
Returns	.063"

INTRANET LINKS

[Fabricated Aluminum](#)

[UL & LED Info](#)



LED

Wire hole .375"

Standard LED .5" x 1.8"

RGB LED .625" x 2.75"

Cable 10' Long Standard

*No Warm White

RGB LEDs (Halo Lit)

Min Stroke	Min Size	Min Return	Min punctuation
2"	16"	2"	3"

Swoosh

Round Tip



Outside Corners **.35" Fillet**