

FAB ALUMINUM - Trimless Halo

PRODUCT STANDARDS

LAY-PS-10
revised 1/7/2025
by Jenna Weiers



Letters

Depth	Min Size	Max Size	Min Stroke	Min Serif	Max Stroke
1"	12"	36"	2"	2"	12"
2"	12"	36"	2"	2"	12"
3"	12"	36"	2"	2"	12"
3"	36"	48"	6"	6"	12"

Bars

Min Punctuation	Min Bar Stroke	Max One Piece	Max Area sq. in.
2"	2"	48"	1,296
2"	2"	48"	1,296
2"	2"	48"	1,296
2"	2"	48"	2,304



Sheet Info

Horizontal Brushed

42" h x 72" w or 119" h x 36" w
+100" will not have clear coat

Vertical Brushed

72" h x 42" w or 36" h x 119" w
+100" will not have clear coat

Painted

59" x 100"

Returns (Alum)

Grain runs front to back
(Short Direction)

Miscellaneous

No Custom Stud Placements

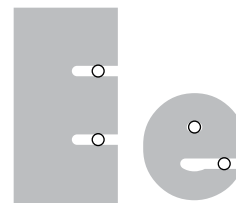
Bottom Stud w/ Approval only

No Anodizing

**Serifs must be squared

Logos exceeding max letter size
will require added stiffeners

Does not use L-Brackets



Minimum Opening

Openings **2"**

INTRANET LINKS

[Fabricated Aluminum](#)

[UL & LED Info](#)

Acrylic Back

Reveal	Sheet
1/4" exposed	1/2"
1/2" exposed	3/4"
3/4" exposed	1"

Any size reveal can be used on
any depth can

Material Gauge

Face	.09"
Returns	.063"



LED

Wire hole .375"

Standard LED .5" x 1.8"

RGB LED .625" x 2.75"

Cable 10' Long Standard

*No Warm White

RGB LEDS (Halo Lit)

Min Stroke	Min Size	Min Return	Min punctuation
2"	16"	2"	3"

Swoosh

Round Tip



Outside Corners **.35" Fillet**