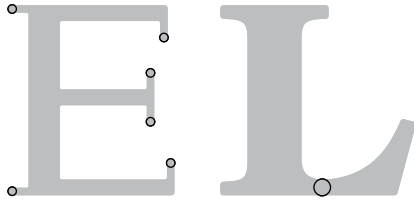


FAB STAINLESS - Trimless Halo

PRODUCT STANDARDS

LAY-PS-9
revised 1/7/2025
by Jenna Weiers



Letters

Depth	Min Size	Max Size	Min Stroke	Min Serif	Max Stroke
1"	6"	9"	0.75"	0.75"	9"
1"	9"	24"	1"	1"	9"
1"	24"	36"	2"	2"	9"
2"	6"	9"	0.75"	1"	9"
2"	9"	24"	1"	1"	12"
2"	24"	36"	2"	2"	12"
3"	9"	24"	1.5"	1.5"	12"
3"	24"	36"	2"	2"	12"

Bars

Min Punctuation	Min Bar Stroke	Max One Piece	Max Area sq. in.
2"	0.75"	12"	81
2"	1"	24"	576
2"	2"	48"	1,296
2"	0.75"	12"	81
2"	1"	24"	576
2"	2"	48"	1,296
2"	1.5"	48"	576
2"	2"	48"	1,296

HORIZONTAL

VERTICAL

Sheet Info

47"h x 95"w	Horizontal
95"h x 47"w	Vertical
47"h x 95"w	Polished
47"h x 95"w	Painted

Returns (St. Steel)

Grain runs around the letter
(Long Direction)

Miscellaneous

No Custom Stud Placements

Bottom Stud w/ Approval only

Inside fillets may cause
some shadowing

*Serifs must be squared

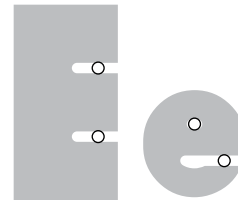
Logos exceeding max letter size
will require added stiffeners

Does not use L-Brackets

Acrylic Back

Reveal	Sheet
1/4" exposed	1/2"
1/2" exposed	3/4"
3/4" exposed	1"

Any size reveal can be used on
any depth can



Minimum Opening

Openings **.75"**

INTRANET LINKS

[Fabricated Stainless](#)

[UL & LED Info](#)



LED

Wire hole .375"

Standard LED .5" x 1.8"

RGB LED .625" x 2.75"

Cable 10' Long Standard

*No Warm White

RGB LEDs (Halo Lit)

Min Stroke	Min Size	Min Return	Min punctuation
2"	8"	2"	3"

Swoosh

Round Tip



Outside Corners **.3" Fillet**