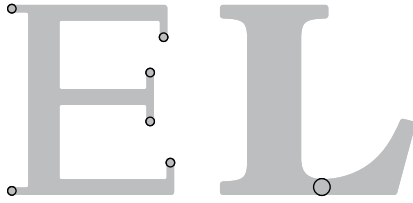


FAB ALUMINUM - No Backs

PRODUCT STANDARDS

LAY-PS-2
revised 1/7/2025
by Jenna Weiers



Letters

Depth	Min Size	Max Size	Min Stroke & Serif
Face	0.5"	Sheet	0.5"
1"	12"	36"	1.75"
1.5"	12"	48"	1.75"
2"	12"	60"	1.75"
3"	12"	60"	1.75"
3.5"	12"	60"	2"
4"	12"	60"	2"
5"	12"	60"	2.5"
6"	12"	60"	3"

Min Punctuation
2"
2"
2"
2"
2"
2"
2"
2"

Bars

Max One Piece	Max Area sq. in.
40"	1,296
48"	2,304
48"	3,600
48"	3,600
60"	3,600
60"	3,600
60"	3,600
60"	3,600

Sheet Info

Horizontal Brushed

42" h x 72" w or 119" h x 36" w
+100" will not have clear coat

Vertical Brushed

72" h x 42" w or 36" h x 119" w
+100" will not have clear coat

Anod Horiz

42" h x 72" w or 84" h x 36" w

Anod Vert

72" h x 42" w or 36" h x 84" w

Painted

59" h x 100" w

Prep for paint

59" x 119"

Returns (Alum)

Grain runs front to back
(Short Direction)

Face Material

* 0.5" minimum stroke
required for assembly

Alum Assembly

Requires additional structure
Nothing over max letter size



Connected Letters

Treat Connected Letters as
Serifs at Connection

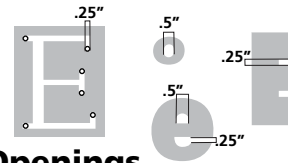


Puzzle Fit

Have a 0.375" gap between
items that puzzle fit

Miscellaneous

1/4" Stokes for masking
No Custom Stud Placements
RC14 required on 40"+
Logos exceeding max letter size
will require added stiffeners
Panels over max letter size
will warp



Openings

Straight Return **.25"**
Curved Return **.5"**

This is a general rule and
depends largely on the
shape of the opening.

Material Gauge

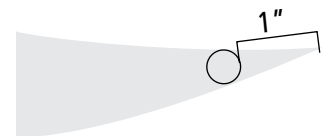
Face **.09"**
Returns **.063"**

Inset Returns

Brushed Alum returns cannot
be inset

Swoosh

Pointed Tip



.6" stroke needed 1" in from tip
-return will have a slight inset-

-OR-

Round Tip



Outside Corners **.3" Fillet**

No more than 3/4" overhang on
inset swoosh

INTRANET LINKS

[Fabricated Aluminum](#)