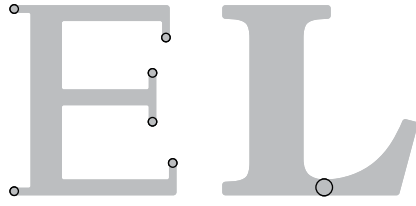


# FAB STAINLESS - Trimless Halo

## PRODUCT STANDARDS

**LAY-PS-9**  
revised 11/22/2023  
by Jenna Weiers



### Letters

Depth	Min Stroke	Min Serif*	Max Stroke	Min Size	Max Size	Min Punctuation	Min Bar Stroke	Max One Piece	Logos Max Area sq. in.
1"	0.75"	0.75"	9"	6"	9"	2"	0.75"	12"	81
1"	1"	1"	9"	9"	24"	2"	1"	24"	576
1"	2"	2"	9"	24"	36"	2"	2"	48"	1,296
2"	0.75"	1"	9"	6"	9"	2"	0.75"	12"	81
2"	1"	1"	12"	9"	24"	2"	1"	24"	576
2"	2"	2"	12"	24"	36"	2"	2"	48"	1,296
3"	1.5"	1.5"	12"	9"	24"	2"	1.5"	48"	576
3"	2"	2"	12"	24"	36"	2"	2"	48"	1,296

### Bars

### Logos

HORIZONTAL

VERTICAL

### Sheet Info

<b>47" h x 95" w</b>	Horizontal
<b>95" h x 47" w</b>	Vertical
<b>47" h x 95" w</b>	Polished
<b>47" h x 95" w</b>	Painted

### Returns (St. Steel)

Grain runs around the letter  
(Long Direction)

### Miscellaneous

No Custom Stud Placements

Bottom Stud w/ Approval only

Inside fillets may cause  
some shadowing

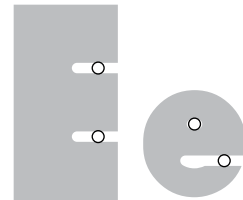
\*Serifs must be squared

Logos exceeding max letter size  
will require added stiffeners

Does not use L-Brackets

### Acrylic Back

Reveal	Sheet
1/4" exposed	1/2"
1/2" exposed	3/4"
3/4" exposed	1"



### Minimum Opening

Openings **.75"**

### INTRANET LINKS

[Fabricated Stainless](#)  
[UL & LED Info](#)



### LED

**Wire hole** .375"

**Standard LED** .5" x 1.8"

**RGB LED** .625" x 2.75"

**Cable** 10' Long Standard

\*No Warm White

### RGB LEDs (Halo Lit)

Min Stroke	Min Size	Min Return	Min punctuation
2"	8"	2"	3"

### Swoosh

### Round Tip



Outside Corners **.3" Fillet**