William Ford Robinson Stanley (2 February 1829 ? 14 August 1909) was a British inventor with 78 patents filed in both the United Kingdom and the United States of America. He was an engineer who designed and made precision drawing and mathematical instruments, as well as surveying instruments and telescopes, manufactured by his company "William Ford Stanley and Co. Ltd."

Stanley was a skilled architect who designed and founded the UK 's first Trades school , Stanley Technical Trades School ( now Harris Academy South Norwood ) , as well as designing the Stanley Halls in South Norwood . Stanley designed and built his two homes . He was a noted philanthropist , who gave over £ 80 @,@ 000 to education projects during the last 15 years of his life . When he died , most of his estate , valued at £ 59 @,@ 000 , was bequeathed to trade schools and students in south London , and one of his homes was used as a children 's home after his death , in accordance with his will .

Stanley was a member of several professional bodies and societies (including the Royal Society of Arts , the Royal Meteorological Society , the Royal Astronomical Society and the British Astronomical Association ) . Besides these activities , he was a painter , musician and photographer , as well as an author of a variety of publications , including plays , books for children , and political treatises .

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= = Personal life = =
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William Stanley was born on Monday 2 February 1829 in Islington , London , one of nine children of John Stanley ( a mechanic and builder ) and his wife , Selina Hickman , and a direct descendant of Thomas Stanley , the 17th @-@ century author of History of Philosophy . He was baptised on Wednesday 4 March 1829 at St Mary ? s Church , Islington . At the age of 10 Stanley started going regularly to a day school run by a Mr Peil until he was 12 . From the age of 12 until he was 14 , his maternal uncle William Ford Hickman paid for his education at a different school . Despite having limited formal learning , Stanley taught himself mathematics , mechanics , astronomy , music , French , geology , chemistry , architecture and theology . He attended lessons in technical drawing at the London Mechanics ? Institution ( now called Birkbeck College ) , where he enrolled in 1843 , attending engineering and phrenology lessons .

While living in Buntingford between 1849 and 1854, Stanley founded a literary society with a local chemist. They charged a subscription of five shillings a year. This was spent on books to form a library which grew to 300 volumes. They had many guest speakers, and on one occasion Lord Lytton, the author of The Last Days of Pompeii, came to address the Society on Pompeii. Being "intensely interested " in architecture, he submitted a design for a competition in The Builder magazine, but did not win.

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= = = Starting work = = =
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In 1843, at the age of 14, Stanley 's father insisted that he leave school and help him in his trade. Stanley worked in his father 's unsuccessful building business, becoming adept at working with metal and wood, later to obtain employment as a plumber / drainage contractor and joiner in London. He joined his father in 1849 at an engineering works at Whitechapel, working as a Pattern Maker 's Improver where he invented the steel wheel spider @-@ spokes. His father discouraged him from seeking a patent for this invention. For the following five years, he was in partnership with his maternal uncle (a Mr Warren), a builder, at Buntingford.

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= = = Family life = = =
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In 1854, Stanley fell in love with a girl in Buntingford, Bessie Sutton, but her family refused to let them marry. On 2 February 1857 (Stanley 's 28th birthday), he married Eliza Ann Savory. They lived "above the shop", as they could only afford to rent four rooms in the same street as his shop. Five years later, the couple moved to Kentish Town, later moving to South Norwood in the mid @-@ 1860s. The couple adopted Stanley 's niece Eliza Ann and another child, Maud Martin, whose father and brother drowned at sea.

= = Entrepreneur = =

= = = Starting own company = = =

Stanley acted upon a remark made by his father in 1854 about the high cost and poor quality of English drawing instruments compared to those imported from France and Switzerland , and started a business making mathematical and drawing instruments . At first he rented a shop and parlour at 3 Great Turnstile , Holborn , and began the business with £ 100 capital . He invented a new T @-@ square which improved the standard one and became universally used . A cousin , Henry Robinson , joined him with a capital of £ 150 , but died in 1859 . Stanley stopped using the name Robinson and changed his signature as a consequence of being robbed of his cheque book during the early days of his business .

Stanley produced a 'Panoptic Stereoscope 'in 1855, which was financially successful. Stereoscopes had sold for five shillings each? Stanley discovered a simpler method to make them, which enable him to sell them for one shilling. He was able to take an additional shops at 3? 4 Great Turnstile and 286 High Holborn, as well as a skilled assistant. He did not patent the Panoptic, so it was soon copied around the world, but he had sold enough to provide the capital required to manufacture scientific instruments. In 1861 he invented a straight line dividing machine for which he won first prize in the 1862 International Exhibition in London. Stanley brought out the first catalogue of his products in 1864. By the fifth edition, Stanley was able to list important customers such as several government departments, the Army, the Royal Navy, railways at home and abroad, and London University. From 1865, he worked on improving the elegance and stability of surveying instruments, especially the theodolite, whose construction he simplified. It had a rotating telescope for measuring horizontal and vertical angles and able to take sights on prominent objects at a distance. The component parts were reduced to fewer than half of the 226 used in the previous version, making it lighter, cheaper and more accurate.

= = = Designing / building homes and factory = = =

Stanley designed and set up a factory in 1875 or 1876 (called The Stanley Works, it was listed in the 1876 Croydon Directories as Stanley Mathematical Instruments) in Belgrave Road near Norwood Junction railway station, which produced a variety of instruments for civil, military, and mining engineers, prospectors and explorers, architects, meteorologists and artists, including various Technical drawing tools. The firm moved out of the factory in the 1920s, with the factory being occupied by a joinery firm until, following a fire, it was converted into residential use in 2000.

In South Norwood , Stanley designed and built his two homes Stanleybury , at 74 ? 76 Albert Road and Cumberlow Lodge in Chalfont Road . Cumberlow Lodge was originally Pascall ? s large brickfield dating from the early part of the 19th century , and subsequently a dairy farm . When it closed the 6 acres ( 0 @.@ 024 km2 ) of land was purchased in 1878 by Stanley . It was written into his will that the building should only be used as a children 's home , and it was used for this purpose for over a century . In 1963 , ownership was transferred to the London Borough of Lambeth and child murderer Mary Bell was housed there for a short time , until the local residents protested and she was removed to Wales . It was knocked down in 2006 before it could become a listed building .

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= = = The company expands = = =
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By 1881, Stanley was employing 80 people and producing 3 @,@ 000 technical items, as detailed in his catalogue. A few years later, in 1885, Stanley was given a gold medal at the International Inventors Exhibition at Wembley. The rapid growth of his business led to the opening of branches at Lincoln 's Inn, at London Bridge and at South Norwood. His 1890 catalogue shows that the company were selling Magic Lanterns, with a variety of slides including such subjects as the Siege of Paris (1870? 1871), the travels of Dr Livingstone and Dante 's Inferno, as well as improving stories for children such as Mother 's Last Words and The Drunkard 's Children, while in the catalogue for 1891, Stanley refers to the company having 17 branches, with over 130 workmen.

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= = = Flotation of company = = =
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On 20 April 1900 his company was floated on the stock market , becoming a limited company under the name of William Ford Stanley and Co Ltd . Around 25 @,@ 000 shares in his company sold at £ 5 each , giving an authorised capital of £ 120 @,@ 000 . Stanley retired from the company ( although still acting as Chairman of the Board and Managing Director ) , leaving Henry Thomas Tallack ( a business partner ) and his brother Joseph to run the day @-@ to @-@ day operations . By 1903 ( when the company reached its golden jubilee ) , it claimed to be the " largest business of its kind in the world " .

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= = = Membership of professional bodies and societies = = =
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Stanley was a fellow of the Royal Society of Arts (1862), the Geological Society of London (elected 9 January 1884), the Royal Astronomical Society (elected 9 February 1894), and a life fellow of the Royal Meteorological Society (1876) He was also a member of the Physical Society of London (elected 25 February 1882) and the British Astronomical Association (1900), as well as a member of the Croydon School Board from 1873.

Stanley read many papers to the various societies , including Clocks ( 1876 , to the Royal Meteorological Society ) , The Mechanical Conditions of Storms , Hurricanes and Cyclones ( 1882 , to the Royal Meteorological Society ) , Forms of Movements in Fluids ( 1882 , to the Physical Society of London ) , Integrating Anemometer ( 1883 , to the Royal Meteorological Society ) , Earth Subsidence and Elevation ( 1883 , to the Physical Society of London ) , Certain effects which may have been produced from the eruptions of Krakatoa and Mount St. Augustin ( 1884 , to the Royal Meteorological Society ) , Improvement in Radiation Thermometers ( 1885 , to the Royal Meteorological Society ) , Three years ' work with the chrono @-@ barometer and chrono @-@ thermometer ( 1886 , to the Royal Meteorological Society ) , The Phonometer ( 1891 , to the Royal Meteorological Society ) and Perception of Colour ( 1893 , to the Physical Society of London ) .

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= = Final years and death = =
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= = = Travels and art = = =
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Following his election as a Fellow of the Geologists 'Association , he went on an expedition to the Ardennes and the River Meuse . He visited Egypt and Palestine in 1889 , and Switzerland in 1893 . He engaged in different forms of art . In 1891 , three of his oil paintings were exhibited at the Marlborough Gallery and in May 1904 , a carved inlaid tray Stanley had made was shown at the Stanley Art Exhibition Club . He also enjoyed composing partsongs , painting , playing music and photography .

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= = = Building the UK 's first Technical Trades School and Stanley Halls = = =
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Stanley decided in 1901 to build and set up Stanley Technical Trades School , the first of its kind in the country . The school was designed to educate boys between the ages of 12 and 15 in general studies , as well as trade . It was made to Stanley ? s own design and included an astronomy tower , and opened in 1907 . When it was presented to the public in 1907 , it had an endowment valued at £ 50 @,@ 000 . It was later renamed as Stanley Technical School ( now Harris Academy South Norwood ) . The William F. Stanley Trust ( originally The Stanley Foundation ) was set up as a charitable Trust to assist with the management of the Stanley Technical Trades School . On 23 November 2006 , Lady Harris ( wife of Philip Harris , Baron Harris of Peckham , founder of the Harris Federation ) and David Cameron ( at the time , the leader of the Conservative Party and the Leader of the Opposition ) placed a time capsule to recognise the contribution of Stanley to South Norwood . The capsule included a letter from Cameron , a copy of the speech given by William Stanley , on the opening of the Stanley Technical Trades School on 26 March 1907 , two reference books ( William Stanley the Man ; William Stanley ? s School ) , as well as artefacts from both Stanley Technical High School for Boys and the Harris Federation of schools .

Stanley Halls ( in South Norwood ) were opened on 2 February 1903 by Charles Ritchie , 1st Baron Ritchie of Dundee at a cost of £ 13 @,@ 000 ( as Stanley Public Hall ) to provide the local community with a public space for plays , concerts and lectures . It was the first building in Croydon to have electricity . In 1904 a clock tower and a hall were added . In 1993 , a blue plaque was installed on a wall of Stanley Halls by English Heritage . The plaque reads W.F.R. STANLEY ( 1829 ? 1909 ) Inventor , Manufacturer and Philanthropist , founded and designed these halls and technical school . It is a Grade II listed building .

## = = = Legal work and Freedom of the City = = =

Stanley became a magistrate ( Justice of the peace ) , and sat on the Croydon Bench on Mondays and Saturdays . He had a reputation for helping the poor , and when he retired from the Bench , one of his colleagues commented that there would be " no more £ 10 notes put in the poor @-@ box " . In July 1907 he was given the freedom of the borough of Croydon , an honour which is bestowed on people that the Council ( at that point , the Corporation of Croydon ) feel have made a significant contribution to the borough . Stanley was the fourth person to be accorded this honour .

## = = = Funeral = =

Stanley died on 14 August 1909 of a heart attack , aged 80 . His funeral was held on 19 August , and " local flags were flown at half mast , shops closed and local people drew their curtains as a mark of respect as a cortege of 15 carriages drew past . " The first 14 carriages were filled with family and dignitaries , whilst the 15th carried the domestic staff from Cumberlow . The cortege went to Elmers End Cemetery in Beckenham at walking pace and was met at the gates of the Cemetery by scholars from the School and members of staff from the firm . He was buried in the part of the Cemetery reserved for those who attended St. John 's Church , Upper Norwood . His tomb has a fine portrait carved in stone . When his widow died in 1913 , she was placed in the tomb beside Stanley . There were obituaries in several national and local newspapers and journals , including The Times , The Norwood Herald , The Norwood News , The Engineer , The Electrical Review , The Electrician , Engineering and The Journal of the Geological Society of London . On Saturday 22 August 2009 , a memorial service in his honour was held at his grave in Beckenham Cemetery to mark the centenary of his death .

## = = = Benefactions = = =

During the last 15 years of his life, Stanley gave over £ 80 @,@ 000 to education projects. Most of his estate was bequeathed to trade schools and students in south London.

Stanley 's will was signed on 20 March 1908, and was probated on 26 October 1909. When he died, his wealth was £ 58 @,@ 905 18s. 4d. The will provided for Stanley 's wife, and each

nephew , niece , great @-@ nephew and great @-@ niece were mentioned by name , and left money and shares . His brother 's wife and his adopted daughter also received shares . Every servant received £ 5 , as did each teacher in the school . Every factory employee received £ 2 . Several individuals received monthly incomes of £ 1 or £ 2 a month . Croydon General Hospital , the Croydon Natural History Society , The British Home and Hospital for Incurables , Croydon Police Court Relief Fund and Croydon Society for the Protection of Women and Children all received shares , as did the Croydon Corporation , although these were to be used for the purchase of books annually to be used as prizes for students in Croydon .

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= = Legacy = =
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= = = Company = = =
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The W.F. Stanley and Co. company continued to expand after Stanley 's death , moving to a factory in New Eltham ( The Stanley Scientific Instrument Works ) in 1916 . During World War I , the factory was requisitioned by the government . Between the wars , it continued to expand its position in the market place for quality surveying instruments , although it was requisitioned by the British Government during World War II . After the war , the company continued to expand , participating in many large project ? for example , RMS Queen Mary and Royal Navy ships used the company 's compasses and other navigational instruments . The company went into liquidation in July 1999 ? the main factors were not investing the proceeds of the sale of the factory land to buying new machinery , the high value of the pound affecting export orders , and the loss of Ministry of Defence orders following the end of the Cold War .

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= = = Clock tower = = =
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A cast @-@ iron clock tower was erected in South Norwood at the junction of Station Road and the High Street in 1907 to mark the golden wedding anniversary of William and Eliza Stanley, as a measure of the esteem in which they were held in the locality.

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= = = Wetherspoon 's pub = = =
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On 18 December 1998, the Wetherspoon 's pub chain opened The William Stanley on the High Street in South Norwood. It is a 19th @-@ century style of building, with a portrait of Stanley inside, as well as pictures of other Norwood notables (Lillie Langtry, H. Tinsley (another scientific instrument maker), Samuel Coleridge @-@ Taylor and John Brock). This pub is currently closed (from 20 March 2016) due to its sale to the Antic Pub group and will re @-@ open after a refit.

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= = = Selected inventions and patents = = =
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78 patents are attributed to Stanley (sometimes the number is quoted as 79, as in 1885 a proposed patent application was never followed through) Many of the patents Stanley applied for were improvements on techniques or of other patents.