

## A DYNAMIC PROGRAMMING APPROACH TO SEQUENCING PROBLEMS\*

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### INTRODUCTION

Many interesting and important optimization problems require the determination of a best order of performing a given set of operations. This paper is concerned with the solution of three such *sequencing problems*: a scheduling problem involving arbitrary cost functions, the traveling-salesman problem, and an assembly-line balancing problem. Each of these problems has a structure permitting solution by means of recursion schemes of the type associated with dynamic programming. In essence, these recursion schemes permit the problems to be treated in terms of *combinations*, rather than *permutations*, of the operations to be performed. The dynamic programming formulations are given in §1, together with a discussion of various extensions such as the inclusion of precedence constraints. In each case the proposed method of solution is computationally effective for problems in a certain limited range. Approximate solutions to larger problems may be obtained by solving sequences of small derived problems, each having the same structure as the original one. This procedure of successive approximations is developed in detail in §2 with specific reference to the traveling-salesman problem, and §3 summarizes computational experience with an IBM 7090 program using the procedure.

### 1. PROBLEM FORMULATIONS

**1.1 A scheduling problem.** Suppose we are given a set of jobs  $J_1, J_2, \dots, J_n$  which are to be executed successively on a single facility. Any given job  $J_k$  is assumed to require the services of the facility for  $\tau_k$  units of time. With  $J_k$  is also associated a function  $c_k(t)$ , giving the cost associated with completing  $J_k$  at time  $t$ . We assume that the facility is to be constantly in use, and that no job is to be interrupted before completion.<sup>1</sup> With these assumptions, any given order of execution of the jobs (a *schedule*) may be represented by an ordering  $(i_1 i_2 \dots i_n)$  of the integers from one through  $n$ , indicating that the jobs are to be executed in the order  $J_{i_1}, J_{i_2}, \dots, J_{i_n}$ . Given such a schedule, the termination time  $t_{i_k}$  of  $J_{i_k}$  is  $\sum_{j=1}^k \tau_{i_j}$ , and

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<sup>1</sup> There is no advantage in violating these assumptions when the functions  $c_k(t)$  are monotone nondecreasing, representing penalties incurred for deferring the completion of the jobs.

the total cost associated with the schedule is

$$(1) \quad \sum_{k=1}^n c_{i_k}(t_{i_k}).$$

We seek an ordering for which (1) assumes its minimum value  $\mathfrak{C}$ .

Several authors have considered this problem for special kinds of cost functions. For example, McNaughton [9] considers the case in which each  $c_k(t)$  is constant up to some point in time, and then increases linearly. The dynamic programming algorithm which follows requires no assumptions to be made about the cost functions.

Let  $S = \{k_1, k_2, \dots, k_{n(S)}\}$  be a subset of  $\{1, 2, \dots, n\}$ , and denote by  $t_s$  the quantity  $\sum_{j \in S} \tau_j$ . Let  $C(S)$  be the minimum cost incurred in executing the jobs  $J_{k_1}, J_{k_2}, \dots, J_{k_{n(S)}}$ , in any order whatever, in the interval  $[0, t_s]$ . For  $l \in S$ , let  $S - l$  denote the set obtained by deleting  $l$  from  $S$ . Then we may define the following recurrence relations, in which  $C(S)$ , for any set  $S$ , is expressed in terms of the values of  $C$  for subsets of  $S$ :

$$(2) \quad \begin{aligned} (a) \quad (n(S) = 1): \quad & C(\{l\}) = c_l(\tau_l), \quad \text{for any } l. \\ (b) \quad (n(S) > 1): \quad & C(S) = \min_{l \in S} [C(S - l) + c_l(t_s)]. \end{aligned}$$

To justify this, we argue as follows: In an optimal order of execution for the jobs with indices in  $S$  (i.e., one which realizes the cost  $C(S)$ ), some job, call it  $J_l$ , must be executed last, and the remaining jobs (those with indices in  $S - l$ ) must be executed optimally in  $[0, t_{s-l}]$ . Then the total cost incurred by such an ordering will be  $C(S - l) + c_l(t_s)$ . Taking the minimum over all choices of  $l$ , we obtain (2b).

It follows that an ordering  $(i_1 i_2 \dots i_n)$  is optimum if and only if,

$$(3) \quad C(\{i_1, i_2, \dots, i_p\}) = C(\{i_1, i_2, \dots, i_{p-1}\}) + c_{i_p}(t_{\{i_1, i_2, \dots, i_p\}}) \\ (2 \leq p \leq n).$$

The procedure for finding an optimum solution has two phases. In the first phase, the quantities  $C(S)$ , for all  $S \subseteq \{1, 2, \dots, n\}$ , are computed recursively from (2);  $\mathfrak{C}$  is given by  $C(\{1, 2, \dots, n\})$ . In the second phase, (3) is used to generate an optimum ordering  $(i_1 i_2 \dots i_n)$ ;  $i_n$  is obtained first, and then, successively,  $i_{n-1}, i_{n-2}, \dots, i_1$ .

The fundamental operations required are additions and comparisons, which occur in equal numbers. The number of additions in the first phase is given by  $\sum_{k=1}^n k \binom{n}{k} = n2^{n-1}$ ; the number of additions in the second phase is at most  $\sum_{k=2}^n k = [n(n+1)/2] - 1$ . If one storage location is assigned to each number  $C(S)$ , the number of locations required is  $2^n - 1$ .

**1.2. The traveling-salesman problem.** The dynamic programming formulation of the scheduling problem just considered is based on the fact that the cost incurred in executing a job depends only on which jobs preceded it. We now discuss the traveling-salesman problem, which exhibits a different kind of cost dependence.

"The traveling-salesman problem is that of finding a permutation  $P = (i_1 i_2 i_3 \cdots i_n)$  of the integers from 1 through  $n$  that minimizes the quantity

$$(4) \quad a_{i_1 i_2} + a_{i_2 i_3} + a_{i_3 i_4} + \cdots + a_{i_n 1},$$

where the  $a_{\alpha\beta}$  are a given set of real numbers. More accurately, since there are only  $(n-1)!$  possibilities to consider, the problem is to find an efficient method for choosing a minimizing permutation.

"The problem takes its name from the fact that a salesman wishing to travel by shortest total distance from his home to each of  $n-1$  specified cities, and then return home, could use such a method if he were given the distance  $a_{\alpha\beta}$  between each pair of cities on his tour. Or, if the salesman desired the shortest total travel time, the  $a_{\alpha\beta}$  would represent the individual travel times" [6].

While no completely acceptable computational method exists for solving the traveling-salesman problem, several procedures have been developed for obtaining optimum or near optimum solutions. These procedures, however, are usually somewhat tedious, intuitive, and difficult to program for a computer. A "state of the art" discussion of the traveling-salesman problem may be found in [1]. We proceed to give a dynamic programming formulation for this problem.<sup>2</sup>

Given  $S \subseteq \{2, 3, \dots, n\}$  and  $l \in S$ , let  $C(S, l)$  denote the minimum cost of starting from city one and visiting all cities in the set  $S$ , terminating at city  $l$ . Then

$$(5) \quad \begin{aligned} (a) \quad (n(S) = 1): \quad & C(\{l\}, l) = a_{1l}, \quad \text{for any } l. \\ (b) \quad (n(S) > 1): \quad & C(S, l) = \min_{m \in S-l} [C(S-l, m) + a_{ml}]. \end{aligned}$$

To see this, suppose that, in visiting the cities in  $S$ , terminating at city  $l$ , city  $m$  immediately precedes city  $l$ . Then, assuming that the other cities are visited in an optimum order, the cost incurred is  $C(S-l, m) + a_{ml}$ . Taking the minimum over all choices of  $m$ , we obtain (5b). Finally, if  $\mathfrak{C}$  denotes the minimum cost of a complete tour, including the return to city one,

$$(6) \quad \mathfrak{C} = \min_{l \in \{2, 3, \dots, n\}} [C(\{2, 3, \dots, n\}, l) + a_{1l}].$$

<sup>2</sup> This formulation, discovered independently by the authors, is essentially identical to one proposed by Bellman in [2].

A permutation  $(1\ i_2\ i_3\ \cdots\ i_n)$  is optimum if, and only if,

$$(7) \quad \mathfrak{C} = C(\{2, 3, \cdots, n\}, i_n) + a_{i_n 1}$$

and, for  $2 \leq p \leq n - 1$ ,

$$(8) \quad C(\{i_2, i_3, \cdots, i_p, i_{p+1}\}, i_{p+1}) = C(\{i_2, i_3, \cdots, i_p\}, i_p) + a_{i_p i_{p+1}}.$$

As in the scheduling problem, a two-phase computation is used to obtain an optimum solution. In the first phase, the quantities  $C(S, l)$  are computed recursively from (5), and  $\mathfrak{C}$  is computed from (6). In the second phase, (7) and (8) are used to compute an optimum permutation  $(i_n)$  is determined first, and then, successively,  $i_{n-1}, i_{n-2}, \cdots, i_2$ .

Again, the fundamental operations employed in the computation are additions and comparisons. The number of each in the first phase is given by  $\left(\sum_{k=2}^{n-1} k(k-1) \binom{n-1}{k}\right) + (n-1) = (n-1)(n-2)2^{n-3} + (n-1)$ . The number of occurrences of each operation in the second phase is at most  $\sum_{k=2}^{n-1} k = [n(n-1)/2] - 1$ . If one storage location is assigned to each number  $C(S, l)$ , the number of locations required is

$$\sum_{k=1}^{n-1} k \binom{n-1}{k} = (n-1)2^{n-2}.$$

**1.3. An assembly-line balancing problem.** In the scheduling and traveling-salesman problems, all possible orderings of the elements (jobs or cities) were allowed. Many sequencing problems involve constraints which prohibit certain orderings from occurring. An advantage of the dynamic programming approach is that such constraints facilitate the solution, rather than hinder it. We illustrate this with reference to an assembly-line balancing problem posed by Salveson [10].

An assembly line is required to carry out, for each unit produced, a set of jobs denoted by  $J_1, J_2, \cdots, J_n$ . A given job  $J_k$  may be executed in  $\tau_k$  units of time, and may be assigned to any of the locations (*work stations*) placed serially along the assembly line. The assignment is to be made so that:

(1)  $t_i$ , the sum of the execution times of jobs assigned to the  $i$ th work station does not exceed the *cycle time*  $T$ ;  $T - t_i$  is called the *idle time* at the  $i$ th station,

(2) all precedence requirements arising from the technology of the assembly process (we assume that these take the form " $J_l$  must precede  $J_m$ ") are satisfied,

(3) the number of work stations is minimized.

The existence of precedence constraints is reflected in the notions of feasible sets and feasible assignments. A given subset  $S \subseteq \{1, 2, \cdots, n\}$

is said to be *feasible* if there is no pair  $(J_l, J_m)$  such that (a)  $l \notin S$ , (b)  $m \in S$ , and (c)  $J_l$  is required to precede  $J_m$ . An assignment of jobs to work stations  $1, 2, \dots, q$  is called *feasible*, if, for each  $i \leq q$ , the set of jobs assigned to the first  $i$  work station is feasible. With any feasible set  $S = \{k_1, k_2, \dots, k_{n(S)}\}$  is associated a "cost"  $C(S)$ , which is the minimum, over all feasible assignments of the jobs with indices in  $S$ , of the quantity  $(r - 1)T + t_r$ , where  $r$  is the number of work stations needed in the assembly line and  $t_r$  is the sum of the execution times of jobs assigned to the final work stations, according to a particular assignment. Then the quantity  $C(S)$  may be computed according to the following recurrence relations, which hold *only* for feasible sets:

$$\begin{aligned} (9) \quad (a) \quad (n(S) = 1): \quad C(\{l\}) &= \tau_l \\ (b) \quad (n(S) > 1): \quad C(S) &= \min_{\substack{l \in S \\ S-l \text{ feasible}}} [C(S-l) + \Delta(C(S-l), \tau_l)], \end{aligned}$$

where<sup>3</sup>

$$\begin{aligned} (i) \quad & \text{if } \left\lceil \frac{x}{T} \right\rceil = \left\lceil \frac{x+y}{T} \right\rceil \quad \text{or} \quad \left\lceil \frac{x+y}{T} \right\rceil = \frac{x+y}{T}, \quad \text{then} \quad \Delta(x, y) = y \\ & \text{if } \left\lceil \frac{x}{T} \right\rceil < \left\lceil \frac{x+y}{T} \right\rceil \quad \text{and} \quad \left\lceil \frac{x+y}{T} \right\rceil < \frac{x+y}{T}, \\ (ii) \quad & \text{then} \quad \Delta(x, y) = T \left\lceil \frac{x+y}{T} \right\rceil + y - x. \end{aligned}$$

The quantity  $\Delta(C(S-l), \tau_l)$  denotes the incremental cost associated with assigning job  $J_l$ , assuming that the jobs specified by the elements of  $S-l$  have already been assigned in an optimum manner.

The recurrence relations (9) are nearly identical to those used in the formulation of the scheduling problem (2), and a similar two-phase computation may be used to compute  $C(\{1, 2, \dots, n\})$ , and thence to obtain an optimum assignment of an assembly line.<sup>4</sup>

**1.4. Some extensions.** The recurrence relations employed for the solution of the assembly-line balancing problem closely resemble those derived in treating the scheduling and traveling-salesman problems. The formulation of the line-balancing problem, however, necessarily included

<sup>3</sup>  $\lceil \ ]$  denotes "integer part of".

<sup>4</sup> The problem of cutting specified lengths  $\tau_1, \tau_2, \dots, \tau_n$  of stock from a minimum number of standard reels of length  $T$  may be treated by precisely the same recurrence relations, with all sets  $S$  taken as feasible. For linear programming approaches to the cutting stock problem see [5] and [7].

precedence relations, which were reflected in the restricted class of subsets considered. Precedence restrictions on the order of execution of jobs to be scheduled, or on the route of a traveling salesman, can be handled by similar means.

Another variation on the three problems under consideration involves the possibility of "parallelism": a set of cities to be visited may be distributed among several salesmen; assembly operations may be divided among several assembly lines; jobs may be scheduled on any of several facilities. As an illustration of this type of situation, we shall introduce some modifications into the scheduling problem.

Suppose that facilities  $F^{(1)}, F^{(2)}, \dots, F^{(v)}$  are available. Any given job  $J_k$  may be performed by any facility, with respective execution times  $\tau_k^{(1)}, \tau_k^{(2)}, \dots, \tau_k^{(v)}$ . The cost associated with terminating  $J_k$  at time  $t$  on facility  $F^{(i)}$  is given by  $c_k^{(i)}(t)$ . Then an optimum division of jobs among facilities, together with an optimum schedule for each facility, is obtained as follows:

(a) For each set  $S$  compute the functions  $C^{(i)}(S)$  by means of (2), with  $\tau_k^{(i)}$  and  $c_k^{(i)}(t)$  substituted for  $\tau_k$  and  $c_k(t)$ , respectively, in the  $i$ th computation.

(b) Compute the minimum<sup>5</sup>, over all partitions of  $\{1, 2, \dots, n\}$  into sets  $S^{(1)}, S^{(2)}, \dots, S^{(v)}$ , of the quantity  $\sum_{i=1}^v C^{(i)}(S^{(i)})$ ; let this minimum occur for the partition  $T^{(1)}, T^{(2)}, \dots, T^{(v)}$ .

(c) In the optimum schedule, the jobs in  $T^{(i)}$  are performed on  $F^{(i)}$ . The order of execution on each facility is computed from (3), as before.

The numbers of operations in the algorithms under discussion can be considerably reduced when equivalences are noted among the elements to be ordered. Consider, for example, a scheduling situation in which the  $n$  jobs to be scheduled may be partitioned into  $q$  equivalence classes, such that any two jobs in the same class have the same execution time and cost function. Then, any set of jobs is characterized by a vector  $V = (v_1, v_2, \dots, v_q)$ , specifying that the set contains  $v_l$  elements in the  $l$ th equivalence class; moreover, all sets for which the vector is the same may be treated as one. Then, if each class of sets is specified by a vector  $V$ , (2) may be replaced by

$$(10) \quad \begin{aligned} (a) \quad & C(0, 0, \dots, 0) = 0 \\ (b) \quad & C(V) = \min_{1 \leq l \leq q \text{ and } v_l > 0} [C(V - e_l) + c_l(V \cdot \tau)]. \end{aligned}$$

Here  $\tau = (\tau_1, \tau_2, \dots, \tau_q)$ , where  $\tau_l$  is the execution time of a job in the  $l$ th equivalence class,  $c_l(t)$  is the cost function for jobs in the  $l$ th equivalence

<sup>5</sup> It is possible to give a dynamic programming algorithm for the efficient computation of this minimum.

class, and  $V - e_l$  is a vector obtained by subtracting one from the  $l$ th component of  $V$ .<sup>6</sup>

## 2. SUCCESSIVE APPROXIMATIONS

It is characteristic of the algorithms under discussion that their complexity, measured by numbers of arithmetic operations and storage requirements, grows quite rapidly. They are, however, a vast improvement over complete enumeration, and permit the rapid direct solution of problems of moderate size.<sup>7</sup> In this section we show how the algorithms can be combined with a method of successive approximations to provide a systematic procedure for treating large problems. This procedure yields a sequence of permutations, each obtained from its predecessor by the solution of a derived subproblem of moderate size having the same structure as the given problem. The associated costs form a monotone nonincreasing sequence which may not converge to the optimum solution; however, computer experimentation has yielded excellent results in a variety of cases (cf. §3). As an illustration, we shall specify a method of successive approximations for solving large traveling-salesman problems.

Given a permutation  $P = (1\ i_2 \cdots i_n)$  representing a route through  $n$  cities, the cities may be partitioned into  $u$  ordered sets, each consisting of cities which occur successively in  $P$ , and maintaining the same order as in  $P$ . A  $u$ -city traveling-salesman problem is then solved in which each ordered set is treated as a city, and the cost of going from the set  $(i_j\ i_{j+1} \cdots i_{k-1}\ i_k)$  to  $(i_l\ i_{l+1} \cdots i_{m-1}\ i_m)$  is  $a_{ikil}$ . If  $u$  is not too large, this derived problem may be solved by the dynamic programming algorithm of §1.2. The solution implies a reordering  $P'$  of  $P$ , with  $P'$  having cost less than or equal to that of  $P$ .

Two types of partitions have proved especially useful. In the first type, called a *local partition*, each of the ordered sets but one consists of a single element, so that the tours associated with  $P$  and  $P'$  differ locally, if at all. At the other extreme, a *global partition* takes the  $u$  sets as nearly equal in size as possible, so that, if changes are made, they tend to be of a global nature. Examples of these two types of partitions, and of possible reorderings associated with them, are shown in Figs. 1a and 1b. In these examples,  $n = 16$  and  $u = 8$ . In the solution of large problems, it has proved desirable to employ alternate phases of local and global improvement.

Through experience with a computer program, systematic procedures

<sup>6</sup> This division into equivalence classes is a particularly useful device in the problem of cutting stock, where it is usually necessary to cut many rolls of the same length. The number of equivalence classes is then equal to the number of different lengths to be cut.

<sup>7</sup> An IBM 7090 program can solve any 13-city traveling-salesman problem in 17 seconds.

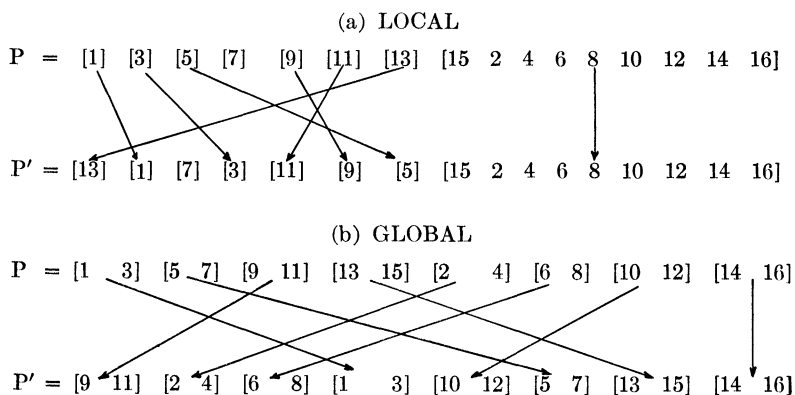


FIG. 1. Examples of local and global improvements.

for the selection of derived problems have been worked out. As part of this selection process, a technique was obtained for determining whether a given derived problem is likely to yield an improvement (i.e., cost of  $P' < \text{cost of } P$ ). Each derived problem is specified by a  $u \times u$  cost matrix  $C = (c_{ij})$ , with a row and column for each set of cities to be rearranged. We assume that the rows and columns of this matrix are so ordered that the *slant elements*  $c_{u1}, c_{12}, \dots, c_{u-1,u}$  give the cost of the transitions which occur in the current permutation  $P$ . If the cost of  $P'$  is to be strictly less than the cost of  $P$ , the optimum tour for the derived traveling-salesman problem defined by  $C$  must employ transitions corresponding to off-slant elements of  $C$ . The ratio of slant elements which are row or column minima to the total number  $u$  of slant elements has proved to be a reliable measure of the "promise" of a derived problem. At any point in the computation, matrices for which this *slant ratio* exceeds a critical value (which may be adjusted as the computation proceeds) are not considered further.

If no such selection procedure is used, it can be shown that the successive approximation technique yields the same final tour for any two equivalent traveling-salesman problems. Two problems with associated  $n \times n$  cost matrices  $(a_{ij})$  and  $(b_{ij})$  are said to be *equivalent* if there are constants  $\alpha$  and  $\beta$  such that, for any cyclic permutation  $\Gamma$  of the indices  $1, 2, \dots, n$ ,

$$\sum_{\Gamma} a_{ij} = \alpha \sum_{\Gamma} b_{ij} + \beta.$$

Since corresponding submatrices of equivalence matrices  $(a_{ij})$  and  $(b_{ij})$  need not have the same slant ratio, the invariance of the computation under equivalence transformations is lost when selection is employed. However, it is possible to derive a canonical representative for each equivalence class (see Appendix 1) and invariance, if desired, can be maintained by transforming any given problem into its canonical form.



### 3. THE COMPUTER PROGRAM

In this section, we present some computational results obtained with an IBM 7090 program for the traveling-salesman problem. This program solves problems involving 13 or fewer cities by direct application of the dynamic programming algorithm of §1.2; larger problems are treated by means of the successive approximation technique of §2.

**3.1. Specifications.** In the program implementing the successive approximation procedure, each derived problem is of size 13. The program proceeds in alternating phases of local and global improvement. Each local improvement phase cycles through the  $n$  possible derived problems corresponding to the optimal reordering of consecutive cities, until a full cycle is considered without any improvement. At this point, the slant ratio threshold is increased, and, if it does not exceed an upper bound prescribed for the current phase, the local improvement continues; otherwise a global improvement phase is entered. During each global improvement phase, at most  $n + 1$  derived problems are considered. The first of these is obtained by choosing a partition which maximizes the sum of the slant elements in the derived cost matrix, thus tending to make the slant ratio small. The program selects the  $n$  remaining problems by a definite but arbitrary rule which makes the sizes of the 13 sets as nearly equal as possible. The derived problems are examined in turn, and for those such that the slant ratio does not exceed the current threshold, a dynamic programming calculation is performed to obtain an optimum tour. As soon as a derived problem yields a solution better than that associated with its slant, the improvement is incorporated into the over-all problem, and a new phase of local improvement is initiated. If no derived problem yields an improvement, the slant-ratio threshold is increased, and, if it does not exceed an upper bound specified for the current phase, the problems are re-examined; otherwise a new phase of local improvement is initiated, and no global improvement is made at this stage of the calculation.

The calculation proceeds until a point of diminishing returns is reached, as measured by an empirical stopping criterion involving the number of derived problems treated by the dynamic programming algorithm without success in any given phase. In any event, the program is terminated after the fifth phase of global improvement.

The strategy of the calculation, including the choice of derived problems, the adjustment of slant-ratio thresholds, and the termination of the computation, has been suggested by computational experience. Within wide limits the successful performance of the program does not depend critically on these choices.

**3.2. Results.** We now present six examples which were treated by the IBM 7090 computer program. In these examples, the execution time for a

run varied between two minutes and fifteen minutes. In each case, the initial tour was chosen at random.

(i) The 42-city problem of Dantzig, Fulkerson, and Johnson. In [4] the cost of an optimum tour was shown by a special argument to be 699.

<i>Run No.</i>	<i>Cost of Initial Tour</i>	<i>Cost of Final Tour</i>
1	3235	699
2	3513	705
3	3207	704
4	3246	699
5	2913	704

(ii) A 20-city problem due to Croes. In [3], Croes states that the cost of an optimum tour is 246.

<i>Run No.</i>	<i>Cost of Initial Tour</i>	<i>Cost of Final Tour</i>
1	732	246
2	816	246
3	811	246

(iii) A 48-square knight's tour. If the distance between two squares of a chessboard is taken as the minimum number of knight's moves required to reach one square from the other, the problem of finding a closed knight's tour (a tour of the board by knight's moves, such that each square is visited exactly once, and terminating with a return to the initial square) may be treated as a traveling-salesman problem. Since a closed knight's tour is known to exist for an abbreviated  $6 \times 8$  chessboard [8], the corresponding traveling-salesman problem has an optimum solution with cost 48.

<i>Run No.</i>	<i>Cost of Initial Tour</i>	<i>Cost of Final Tour</i>
1	132	56
2	132	52
3	124	54
4	132	56

(iv) A 36-square king's tour. A closed king's tour may be formulated as a traveling-salesman problem in the same manner as was the knight's tour. Obviously a closed king's tour exists for a  $6 \times 6$  chessboard; hence, the corresponding traveling-salesman problem has an optimum solution with cost 36.

<i>Run No.</i>	<i>Cost of Initial Tour</i>	<i>Cost of Final Tour</i>
1	87	36
2	103	36

(v) A tour of 48 cities in the United States. Machine results coupled with visual inspection suggest the conjecture that an optimum tour has cost 11,470. The matrix for this problem and the conjectured optimum tour are given in Fig. 2.

Controlled confounding: 6 34 36 40 10 0 93 30 33 91 43 15 2 1 19 37 97 44 39 45 46 4 42 16 11 20 31 17 35 24 48 26 29 5 3 25 32 28 13 22 41 12 18 14 38 7 47 8).

FIG. 2. *48-city problem.*  
*Note.* This matrix is symmetric. For display purposes, as the numbering shows, the tail has been rotated.  
 Associated Cost: 11,470.

Conjectured optimum tour: ( 5 4 10 23 15 11 1 8 14 12 3 13 24 25 17 21 16 20 19 9 22 18 6 2 7 ).  
Associated Cost: 1711.

FIG. 3. 25-city problem.

<i>Run No.</i>	<i>Cost of Initial Tour</i>	<i>Cost of Final Tour</i>
1	50,716	11,566
2	42,288	12,116
3	45,400	11,984
4	51,223	11,688

(vi) A 25-city problem for which the cost of an optimum tour is believed to be 1711. The cost matrix for this problem and the probable optimum tour are given in Fig. 3.

<i>Run No.</i>	<i>Cost of Initial Tour</i>	<i>Cost of Final Tour</i>
1	5626	1711
2	5838	1711
3	5115	1711

#### 4. CONCLUSIONS

The dynamic programming approach set forth in this paper is by no means a universal key to the solution of sequencing problems. However, it can be employed in a number of important situations, and, when applicable, offers several advantages. For small problems, optimum solutions can be obtained with only a small, and precisely predictable, amount of computation. Larger problems lend themselves to a successive-approximation technique which, although lacking rigorous justification, has worked out remarkably well in practice.<sup>8</sup> Finally, these techniques can be mechanized completely by rather simple computer programs.

#### APPENDIX 1

##### REDUCTION OF A MATRIX TO CANONICAL FORM

In §2, two  $n$ -city traveling-salesman problems defined by matrices  $(a_{ij})$  and  $(b_{ij})$  were said to be *equivalent* if there existed constants  $\alpha$  and  $\beta$  such that, for any tour  $\Gamma$ ,

$$\sum_{\Gamma} a_{ij} = \alpha \sum_{\Gamma} b_{ij} + \beta.$$

In this appendix, we characterize this equivalence directly in terms of the defining matrices, and show how to obtain a canonical representative of each equivalence class.

In the discussion that follows, it is convenient to define four special classes of matrices:  $(e_{ij})$  is a *constant-row matrix* (*constant-column matrix*) if all its elements are zero, except for a single row (column), all of whose off-diagonal elements are equal (the diagonal element is arbitrary);  $(e_{ij})$  is a *potential matrix*<sup>9</sup> if for every triple  $i, j, k$ ,  $e_{ij} + e_{jk} = e_{ik}$ ;  $(e_{ij})$  is an

<sup>8</sup> An IBM 7090 program applying the successive approximation technique to the single-facility scheduling problem of §1.1 has met with success comparable to that reported above for the traveling-salesman problem.

<sup>9</sup> Any potential matrix defines a traveling-salesman problem for which the cost of any closed tour is zero.

*image* matrix if its diagonal elements are equal to zero, and each of its row and column sums is zero.

We now define a homomorphic mapping  $T$  of the additive group  $G$  of  $n \times n$  (real) matrices onto the additive group  $\bar{G}$  of  $n \times n$  (real) image matrices. Given  $(d_{ij}) \in G$  we define the mapping in two steps:

$$(1) \quad d'_{ij} = n d_{ij} - \sum_{k=1}^n d_{ik} - \sum_{k=1}^n d_{kj}$$

$$(2) \quad \bar{d}_{ij} = d'_{ij} + \sum_{k=1}^n \alpha_k [n \delta_{ik} \delta_{jk} - \delta_{ik} - \delta_{jk}] + \alpha_{n+1}.$$

Here,  $\delta_{im}$  is the Kronecker delta and  $\alpha_1, \alpha_2, \dots, \alpha_{n+1}$  are determined uniquely from a system of  $n + 1$  linear equations<sup>10</sup> expressing the conditions that  $\bar{d}_{ii} = 0$  for all  $i$  and  $\sum_{i=1}^n \sum_{j=1}^n \bar{d}_{ij} = 0$ . It is easily seen that  $(\bar{d}_{ij})$  belongs to  $\bar{G}$ .

It can be shown that the kernel  $N$  of the map  $T$  is the normal subgroup of  $G$  generated by the set of constant-row, constant-column, and potential matrices. It follows, by the law of homomorphism for groups [11], that two matrices have the same image under the mapping  $T$  if and only if each can be derived from the other by the addition of constant row, constant column, and potential matrices.

The *canonical form* of a matrix is its image under the mapping  $T$ . Two matrices are said to be *equivalent* if each can be derived from the other using only the following operations: (a) addition of constant-row and constant-column matrices, (b) addition of potential matrices, and (c) multiplication of a matrix by a scalar constant. Thus, two matrices are equivalent if and only if their canonical forms differ by a constant scalar multiplicative factor.

Finally, it can be shown that two  $n \times n$  traveling-salesman problems are equivalent if and only if their defining matrices are equivalent, so that an equivalence class of traveling-salesman problems is characterized by the canonical form of any one of the associated matrices.

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<sup>10</sup> This system will be nonsingular unless  $n = 2$ .

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