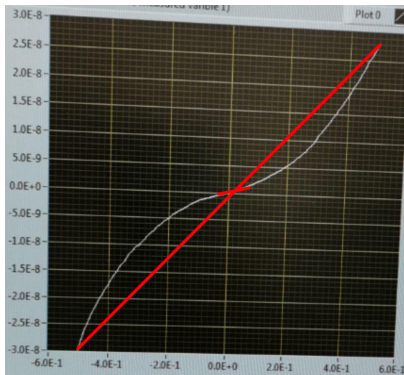


# Sol-gel ZrO<sub>2</sub> film optimization

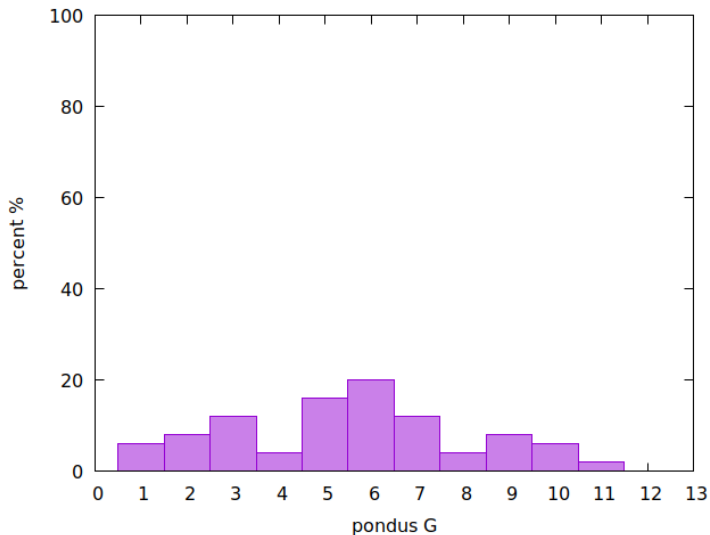
Johann Dorn

March 5, 2021

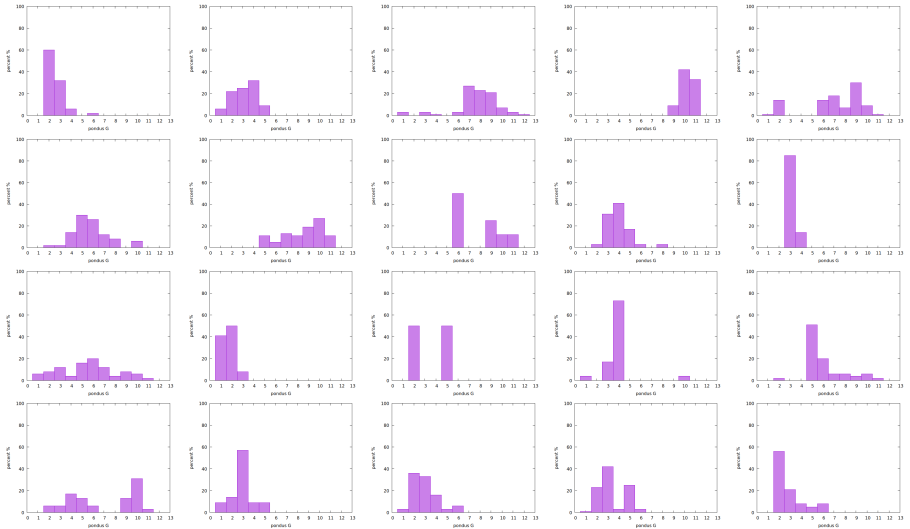
# Calculation



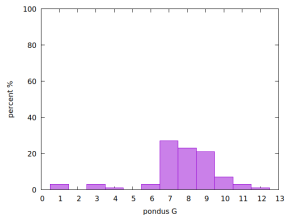
- $G = \frac{dI}{dV} = 4.234\text{E-}6$
- $G' = \log(|G|) = -5.37$
- $pG = -\log(|G|) = 5.37$   
pondus, power, potential
- Q: which points best for dV
- min max overestimation ?
- average ?



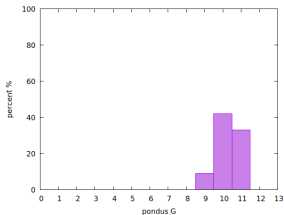
# Statistics



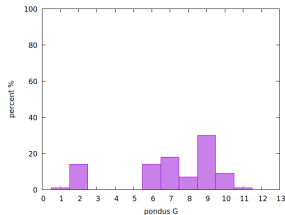
# Best of



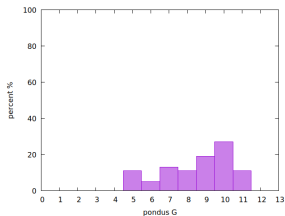
(a) 146, 10x1F HG



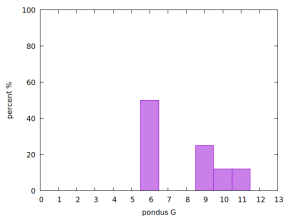
(b) 150, 5x2F HG



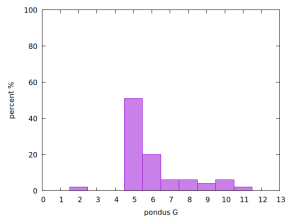
(c) 151, 2x2F HG



(d) 153, 3x4F HG



(e) 154, 3x4F HG



(f) 187, 10x1F 5mm/s

# Optimization parameters

- min (average of G )
- min (number of hole)
- min (layers)
- min (calcination temperature)?
- max (DB velocity)?
- max (heating rate)?

- starting population 10 s
- extra entities/experiments per timestep =5 e
- 5 time steps
- $1*10+(5-1)*5 = 10+4*5 = 10+20 = 30$
- 20-30 extra samples for comparison
- approx 2-3 hours per sample

# All questions

- where should be threshold be for holes?
- how to calculate derivative?
- boundaries for  $T_{cal} = [300:500] [400:500] \text{ } ^\circ\text{C}$
- layers =  $[6:14] [4:10]$
- conc =  $[2:5] [1:5]$
- $v_{Doc} = [10:20] \text{ mm/s}$
- $T_{DOC} = [40:80] \text{ } ^\circ\text{C}$
- $v_{Cal} = [2:16] \text{ } ^\circ\text{C/min}$
- extra steel foil