

# Sol-gel ZrO<sub>2</sub> film optimized via Genetic Algorithm

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- What is the goal
- What is the status
- What are the optimazable parameters
- What is a genetic algorithm
- What are the parameters for a GA
- Plan

# What is the goal?

- $\text{ZrO}_2$  film via doctor blading on steel
- should be insulating (no cracks or holes)
- minimum thickness of  $200\text{ }\mu\text{m}$

# What is the status?

- lower heating rate produces less cracks
- composition of starting solution

# What are optimizable parameters?

- Volume:
  - Zr isopropoxide
  - AcAc
  - iPrOH
  - H<sub>2</sub>O
  - Base? organic? for pH regulation
  - Acid?
  - Surfactant?
  - high molecular co-polymer?

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- Time:

- Mixing Time
- waiting before spreading

- Temperature:

- Heating rate
- Calcination holding time
- Max temperature
- Heating method oven/hot plate

# What is a genetic algorithm?

- population of individuals (experiments)
- genes (experiment parameters)
- fitness (grade of satisfying the demands)
- only the fittest survive
- the individuals pair and produce offspring
- mutations

# How does a GA work?

- ① random initial population
- ② calculate fitness
- ③ select pairs to become parents
- ④ mixing of their genomes via cross over
- ⑤ mutate the offspring genomes
- ⑥ replace old with new population
- ⑦ go to step 2



# What are the parameters for GA?

- size of initial population (2-4 fold of genes)
- how is the fitness calculated?
- how are the parent pairs selected?
- crossover probability or rate
- mutation rate
- how is the population replaced?

- 6 month  $\approx$  24 weeks
- First 2 weeks:
  - experimentally explore search space
  - choose parameters
  - choose GA parameters and write code
- 20 weeks: 10-20 generations  
create data for generations
- 2 weeks buffer