

# Medicion de platinas

Ing. Javier Pacheco

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## Introduction

*The die casting industry is quantified* by weight even though most calculations and measurements are by volume...

## Shrinkage

**A reduction in volume occurs when a metal cools...**

The amount of shrinkage of a given alloy depends upon its chemical composition...





## Dimensional Shrinkage

Tables 68 define a different coefficient of thermal expansion...

**Every casting cools from the outer surfaces inward...**

All of these data are designed...

## Datos Generales





















- Fecha: 
- Técnico: 
- Máquina: 
- Turno: 

## Observaciones iniciales

- 



## Vista Frontal de Barras

(1) BARRA SUP. IZQUIERDA	(2) BARRA SUP. DERECHA
#1: 	#1: 
#2: 	#2: 
#3: 	#3: 
#4: 	#4: 
FINAL: 	FINAL: 
(3) BARRA INF. IZQUIERDA	(4) BARRA INF. DERECHA
#1: 	#1: 
#2: 	#2: 
#3: 	#3: 
#4: 	#4: 
FINAL: 	FINAL: 

## £Tensión balanceada?

[ ] Sí [ ] No

## Ajustes realizados



## Observaciones finales

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## Firma del responsable

Técnico:  Firma: 