

Medicion de platinas

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Introduction

The die casting industry is quantified by weight even though most calculations and measurements are by volume...

Shrinkage

A reduction in volume occurs when a metal cools...

The amount of shrinkage of a given alloy depends upon its chemical composition...

Dimensional Shrinkage

Tables 68 define a different coefficient of thermal expansion...

Every casting cools from the outer surfaces inward...

All of these data are designed...

Datos Generales

- Fecha: 
- Técnico: 
- Máquina: 
- Turno: 

Observaciones iniciales

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Vista Frontal de Barras

(1) BARRA SUP. IZQUIERDA	(2) BARRA SUP. DERECHA
#1: 	#1: 
#2: 	#2: 
#3: 	#3: 
#4: 	#4: 
FINAL: 	FINAL: 

(1) BARRA SUP. IZQUIERDA	(2) BARRA SUP. DERECHA
#1: 	#1: 
#2: 	#2: 
#3: 	#3: 
#4: 	#4: 
FINAL: 	FINAL: 

✗ Tensión balanceada?

[] Sí [] No

Ajustes realizados

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Observaciones finales

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Firma del responsable

Técnico:  Firma: 